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► **To cite this version:**

Sohei Sukenaga, Maria Rita Cicconi, Hiroki Yamada, Toru Wakihara, Koji Ohara, et al.. Iron redox effect on the structure and viscosity of silicate glasses and melts. *The Journal of Chemical Physics*, 2024, 161 (24), <10.1063/5.0243427>. <hal-04855948>

**HAL Id: hal-04855948**

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Submitted on 26 Dec 2024

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# Iron redox effect on the structure and viscosity of silicate glasses and melts

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## Abstract

The viscosity of silicate melts is one of the most important physical properties for understanding high-temperature phenomena in magmatic systems as well as materials processing. The effects of composition and temperature on viscosity have long been elucidated. Although iron ions are a main component of the magmatic system, their influence on viscosity remains unclear because the behavior of iron is complicated; iron ions have two redox states, that is,  $\text{Fe}^{3+}$  and  $\text{Fe}^{2+}$ . Here, we elucidate the viscosity of an iron-sodium-silicate system with a variety of iron redox states at temperatures close to its glass transition ( $T_g$ ). The redox states and structures of the samples were characterized using X-ray absorption near-edge structure (XANES) spectroscopy, Raman spectroscopy, synchrotron X-ray total scattering, and density (molar volume) measurements. The viscosity increased (by more than two orders of magnitude) with an increase in the ratio of  $\text{Fe}^{3+}$  to total Fe ( $\text{Fe}^{3+}/\text{Fe}^{\text{tot}}$ ) whereas the temperature dependence of the viscosity was larger for glasses with a higher  $\text{Fe}^{3+}/\text{Fe}^{\text{tot}}$  ratio. The tendencies in viscosity and structural variation against the  $\text{Fe}^{3+}/\text{Fe}^{\text{tot}}$  ratio support the consensus on the structural roles of  $\text{Fe}^{3+}$  and  $\text{Fe}^{2+}$  from previous studies:  $\text{Fe}^{3+}$  ions have a stronger tendency to behave as a network former than  $\text{Fe}^{2+}$  ions. (202 words)

**Keywords:** viscosity; fragility; molar volume; silicate melts; iron redox state; X-ray absorption spectroscopy; synchrotron X-ray total scattering; supercooled liquid

## 1 Introduction

The viscosity of silicate liquids is important for understanding the role of silicate liquids in Earth's mass transfer for the dynamism of volcanic eruptions at elevated temperatures.<sup>1</sup> Viscosity is a key property for controlling the fluidity and crystallization behavior of silicate liquids, which is also important in high-temperature industries such as metallurgical extraction (as slags)<sup>2</sup> and the fabrication of glass-ceramics.<sup>3</sup> Owing to their importance, viscosities have been extensively investigated in simple two- or three-component systems<sup>4-9</sup> and in more complex systems.<sup>10-13</sup> Some models<sup>14</sup> have approximately reproduced their empirical variations. More recently, Le Losq and Neuville<sup>15</sup> have shown that using the knowledge of the glass structure from NMR or Raman spectroscopy, it is possible to establish a viscosity model quite accurately for a wide temperature range but working only for simple binary or ternary systems. Giordano and Russell developed a viscosity model based on the empirical linkage between the Raman spectra and viscosity data.<sup>16</sup> In all these studies, one of the most important elements for earth<sup>17</sup> and materials science<sup>18</sup> is missing: iron. Because it is difficult to investigate its structural role in silicate systems. Iron can play different roles depending on the chemical composition, temperature, and oxygen fugacity.<sup>19</sup> It can act as a charge compensator or network modifier, such as  $\text{Ca}^{2+}$  when iron is divalent ( $\text{Fe}^{2+}$ ) or as a network former, such as  $\text{Al}^{3+}$ , when iron is present as a trivalent cation ( $\text{Fe}^{3+}$ ). This chemical change in the redox state

of iron can produce significant changes in viscosity at high temperatures, that is, above the liquidus, as shown by previous studies.<sup>20,21</sup> The need for Fe<sup>3+</sup> as a charge compensator has recently been demonstrated by X-ray absorption near edge structure (XANES) spectroscopy at the Ca K-edge<sup>22</sup> which confirms its role as a network former. In situ high-temperature Mössbauer spectra<sup>23</sup> have shown that the relaxation times around Fe<sup>2+</sup> and Fe<sup>3+</sup> are different, and a wider variation in the viscosity by changing the redox state of iron can be expected in the lower-temperature region close to the glass transition. A few researchers have evaluated its effect on the viscosity of supercooled liquids using multicomponent samples whose compositions are close to those of natural samples.<sup>24-27</sup> However, the mechanism of the viscosity change against the redox state of iron remains ambiguous because the structural characterization of a multicomponent system is difficult. Although some studies have reported the viscosity of a simpler iron-silicate system with two or three levels of redox states,<sup>28-30</sup> the effect of iron redox on silicate viscosity has not been studied systematically for a wide variety of temperatures and iron redox states along with their structural changes.

In the present study, the viscosity change with variation in the iron redox state was measured at temperatures close to the glass transition, that is, supercooled liquids, for a chosen sodium-iron-silicate system. One of the authors reported the viscosity of this system in a higher temperature range above the liquidus.<sup>31</sup> The viscous behavior of an iron sodium silicate liquid with a variety of iron redox states has been reported over a wide temperature range. X-ray absorption spectroscopy, Raman spectroscopy, synchrotron X-ray diffraction,

and density (molar volume) measurements were performed to evaluate the redox states and structures of the samples. The structural roles of  $\text{Fe}^{3+}$  and  $\text{Fe}^{2+}$  are discussed based on their measured properties and structural information.

## 2 Experimental method

### 2.1 Glass Synthesis

Reagent powders of  $\text{SiO}_2$ ,  $\text{Na}_2\text{CO}_3$  and  $\text{Fe}_2\text{O}_3$  were precisely weighed to obtain the target composition of 30 mol% $\text{Na}_2\text{O}$ –60mol% $\text{SiO}_2$ –10mol% $\text{Fe}_2\text{O}_3$  (NSF). The powder mixtures were placed in a platinum crucible and melted for 20 min in air. The melts were then quenched using a Cu plate. The quenched samples were crushed into powders, and a portion of the powder (approximately 6 g) was placed in a Pt crucible. Subsequently, to change the sample redox state, the quenched samples were remelted for 270 min at 1773 K in three different atmospheres with a variety of oxygen partial pressures:  $\text{O}_2$ , Air, Argon and Ar-1% $\text{H}_2$ . Hereinafter, the samples were referred as “NSF\_ $\text{O}_2$ ,” “NSF\_Air,” “NSF\_Argon,” “NSF\_Ar/ $\text{H}_2$ ” in this paper. The melts were cast into a BN-coated graphite mold, and the obtained bubble-free glassy samples were annealed for 12 h in air at temperatures of 20-40 K below their glass transition. The annealed samples were then shaped into cylinders (diameter: 4-5 mm, height: 8-10 mm). The cylindrical samples were used for the viscosity measurements at temperatures close to glass transition and density measurements at room temperature (R.T.:  $303 \pm 1$  K). In addition, samples with the same thermal histories were used for structural characterization. The densities ( $d$ ) of the glass samples were measured using Archimedes’ method at room temperature. Toluene was used as the immersion liquid and the

measurements were repeated three times for each sample. To compare the structural densities of the samples, their molar volumes ( $V_m$ ) at R.T. were obtained using Eq.(1):

$$V_m = \frac{M}{d}, \quad (1)$$

where  $M$  denotes the total molar mass of the sample. For  $V_m$  calculations, two iron species (ferric and ferrous) were considered separately according to the Fe redox ratios estimated by X-Ray Absorption Spectroscopy (see below). The obtained  $V_m$  values are listed in **Table 1**.

The elemental composition of the samples was determined by wet-chemical analysis, the Si and Fe oxide concentrations were determined using inductively coupled plasma atomic emission spectroscopy (ICP-AES) and SiO<sub>2</sub> gravimetric analysis, and the Na concentration was quantified using atomic absorption spectrometry (AAS). 33.3 mol%Na<sub>2</sub>O–66.7 mol%SiO<sub>2</sub> (NS66.0) glass, which was prepared by a conventional melt-and-quench method, was used for Raman and synchrotron X-ray scattering experiments.

**Table 1** Analyzed compositions (as mol%, recalculated from wet chemical analysis) and properties of the glasses. The nominal composition should be 54.6SiO<sub>2</sub>–27.2Na<sub>2</sub>O–18.2FeO (mol%) when iron oxide concentration is calculated as FeO.

|  | O <sub>2</sub> | Air      | Argon    | ArH <sub>2</sub> |
|--|----------------|----------|----------|------------------|
| SiO <sub>2</sub>                                 | 54.8           | 55.5     | 54.8     | 56.7             |
| Na <sub>2</sub> O                                | 27.1           | 26.4     | 26.9     | 26.6             |
| FeO <sub>tot</sub> <sup>a</sup>                  | 18.1           | 18.1     | 18.3     | 16.7             |
| Fe <sup>3+</sup> /Fe <sup>tot</sup> <sup>b</sup> | 0.95(5)        | 0.85(5)  | 0.60(5)  | 0.38(5)          |
| Si/Fe <sup>c</sup>                               | 3.0            | 3.1      | 3.0      | 3.4              |
| $d$ (g/cm <sup>3</sup> )                         | 2.755(2)       | 2.768(3) | 2.782(2) | 2.817(1)         |
| $V_m$ (cm <sup>3</sup> /mol) <sup>d</sup>        | 25.5           | 25.1     | 24.2     | 23.1             |

<sup>a</sup> total content of iron oxide as FeO, determined using ICP analysis.

<sup>b</sup> the ratio of Fe<sup>3+</sup> to total Fe determined by Fe-K edge XAS spectroscopy ( $\pm 0.05$ )

<sup>c</sup> atomic ratio

<sup>d</sup> Molar volume of the glasses derived from density and chemical composition.

## 2.2 Viscosity measurements

Viscosity measurements of the supercooled liquids were conducted in air using the creep apparatus described by Neuville.<sup>7</sup> Using this apparatus, a load up to 500 kg was applied to each sample. For a 3 mm diameter sample, the maximum stress was  $700 \times 10^6 \text{ N}\cdot\text{m}^{-2}$ , and for a 9 mm diameter sample the stress was  $80 \times 10^6 \text{ N}\cdot\text{m}^{-2}$ . The temperature gradient is an important parameter for these measurements. Therefore, a silver cylinder attached to the upper piston is used to reduce the temperature gradient of the sample. The temperature was measured using two Pt-Pt/Rh10% thermocouples placed at the top and bottom of the sample. The temperature difference along the cylinder is less than 0.2 K. The sample used for the measurement was cylindrical with 4-5 mm diameter and 8-10 mm length and an approximate weight of 0.5 g. By comparing with the reported values of relaxed viscosity on SRM 710 glass from the National Bureau of Standards, we estimated the viscosity uncertainty and reproducibility to be less than 0.03 log units with this technique (see ref. 7). Within the range of stress applied in the creep experiment ( $6.6\text{-}8.9 \text{ log N}\cdot\text{m}^{-2}$ ), the viscosity of the samples was Newtonian.

## 2.3 Fe K-edge XANES

XANES spectroscopy data were collected at the LUCIA beamline (SOLEIL, F) using a Si<sub>311</sub> crystal monochromator in fluorescence mode (SDD), with the sample surface placed at 5–7 ° with respect to the incoming beam to avoid self-absorption. The energy range scanned was from 7000 to 7400 eV in step-scan mode, with the region 7108 to 7118.5 eV scanned with a step energy of 0.1 eV, and the absorption edge (7118.5–7140 eV) by using a step energy of 0.5 eV. The average of the three spectra was obtained, and the energy was calibrated using Fe foil (7112 eV). Three Fe crystalline compounds (aegirine, staurolite, and hematite) were also analyzed as finely crushed powders spattered on carbon tape. XANES data reduction has been described in detail by Cicconi et al.<sup>32</sup>

#### 2.4 Raman spectroscopy

Measurements were performed using a T64000 Horiba Raman spectrometer equipped with a CCD detector. The 488.1 nm line of a Coherent 70-C5 Ar<sup>+</sup> laser operating at 200 mW was used for sample excitation. For the examined samples, this excitation and CCD system yielded a signal-to-noise ratio of 80/1. The integration time was 60s. With our triple spectrometer, it is possible to take spectra at very low frequency (less than 10 cm<sup>-1</sup>). All reported spectra were unpolarized.

#### 2.5 Synchrotron X-ray total scattering

Synchrotron X-ray total scattering was measured using the high-energy X-ray diffraction facility at Spring-8 (BL04B2, Japan). The crushed glass powders were packed in

Kapton capillary tubes (diameter: 3-3.5 mm) and the scattering patterns of the samples were collected by a horizontal 2-axis diffractometer under the vacuum condition at room temperature with the energy of incident X-ray of 61.4 keV ( $\lambda = 0.202 \text{ \AA}$ ). Scattering vector ( $q$ ) is described as  $q = 4\pi\sin\theta/\lambda$ . The highest  $q$  value for the present study is  $26 \text{ \AA}^{-1}$ . To obtain the Faber-Ziman structure factor ( $S(q)$ ), scattering patterns were handled according to a well-established procedure.<sup>33</sup> In an X-ray scattering experiment on glass containing  $n$  chemical components, the total structure factor  $S(q)$  is represented by Eq. (2):<sup>34</sup>

$$S(q) = 1 + \frac{1}{|\langle w(q) \rangle|^2} \sum_{\alpha=1}^n \sum_{\beta=1}^n c_{\alpha} c_{\beta} w_{\alpha}(q) w_{\beta}(q) [S_{\alpha\beta}(q) - 1], \quad (2)$$

where  $c_{\alpha}$  is the atomic fraction of chemical component  $\alpha$ ;  $w_{\alpha}(q)$  is a  $q$  independent atomic form factor with dispersion terms in X-ray scattering;  $S_{\alpha\beta}(q)$  is a partial structure factor;  $|\langle w(q) \rangle|^2 = \sum_{\alpha=1}^n \sum_{\beta=1}^n c_{\alpha} c_{\beta} w_{\alpha}(q) w_{\beta}(q)$ . To determine the interatomic distance between the iron and oxygen atoms, the total correlation function  $T(r)$  was obtained from the Fourier transform Eqs. (3) and (4):

$$T(r) = 4\pi r \rho_0 g(r) , \quad (3)$$

$$g(r) = 1 + \frac{1}{2\pi^2 \rho_0 r} \int_{q_{min}}^{q_{max}} q [S(q) - 1] \sin(qr) dq, \quad (4)$$

where  $\rho_0$  [ $\text{m}^{-3}$ ] is a number of atoms in a unit volume and  $g(r)$  is a weighted sum of partial functions.

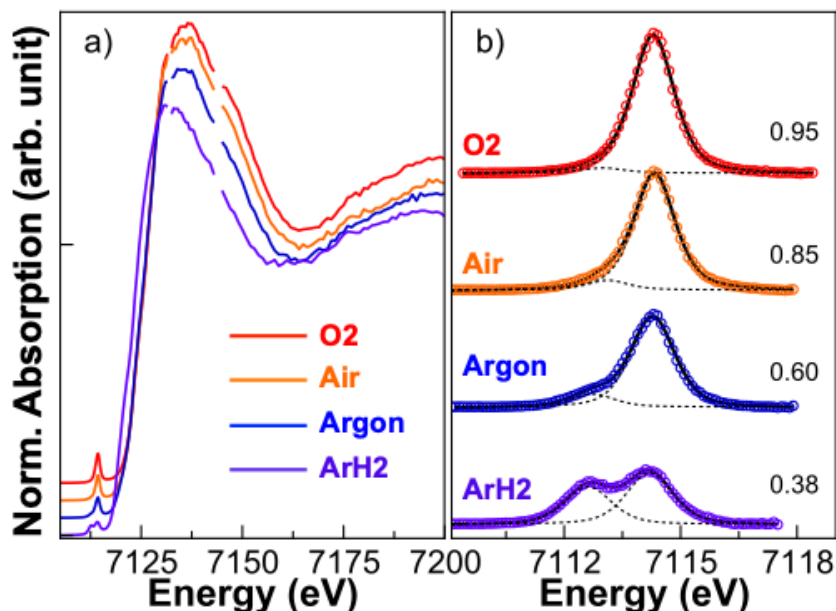
### 3 Results

#### 3.1 Chemical compositions, densities and redox state of the samples

The results of the compositional analyses are listed in Table 1. The atomic ratios of Si to Fe (Si/Fe) are listed in Table 1, and the values agree with the nominal ratio (3.0) for samples melted under O<sub>2</sub>, air, and Ar atmospheres. However, the NSF\_Ar/H<sub>2</sub> sample had a slightly larger ratio (Si/Fe = 3.4), suggesting that a small portion of iron was lost during synthesis under the most reducing conditions (Ar-1%H<sub>2</sub> atmosphere). This explains the lower Fe content in NSF\_Ar/H<sub>2</sub> (Table 1).

The normalized Fe K-edge X-ray absorption near edge structure (XANES) spectra of the four glasses are shown in **Figure 1 a)**. As expected, the different synthesis conditions induced variations in the main edge position and shape because of the different Fe<sup>3+</sup>/Fe<sup>tot</sup> ratios. The Fe main edge shifts from 7123.5 eV (under O<sub>2</sub>) to 7119.5 eV (under Ar/H<sub>2</sub>), and the respective pre-edge peak barycenter (centroid) shifts as well toward lower energies by decreasing the Fe<sup>3+</sup>/Fe<sup>tot</sup> ratio (Figure 1b) because of the relative increase of the lower component, related to Fe<sup>2+</sup> species. Deconvolution of the pre-edge peaks was performed according to the procedure reported by Cicconi et al.<sup>32</sup> and the Fe redox ratio was evaluated for all the spectra

(see Table



1).

**Figure 1** a) XANES at the Fe K-edge of the NSF glasses, obtained at room temperature. b) Fitting results of the pre-edge peak of the XANES spectra. Numbers on the figure displays the ratio of Fe<sup>3+</sup> to total-iron (Fe<sup>3+</sup>/Fe<sup>tot</sup>).

The volume properties of the samples are listed in Table 1. The density values systematically decreased in the order of NSF\_Ar/H2 > NSF\_Argon > NSF\_Air > NSF\_O2, in agreement with the increase in Fe<sup>3+</sup> species. Based on the proportions of Fe<sup>2+</sup> and Fe<sup>3+</sup> estimated by XANES analysis, the molar volume ( $V_m$ ) of each glass was determined. The  $V_m$  values increased nearly linearly with increasing Fe<sup>3+</sup>/Fe<sup>tot</sup> ratio.

### 3.2 Viscosity

The viscosities ( $\eta$ ) of the Na<sub>2</sub>O–SiO<sub>2</sub>–FeO–Fe<sub>2</sub>O<sub>3</sub> supercooled liquids with variations in the iron redox state are listed in **Table 2 a)**. For the viscosity at temperatures above their liquids, we employed the reported viscosity of the same system under similar atmospheric conditions at 1773 K.<sup>31</sup> Because Osugi<sup>31</sup> reported that the viscosity became almost constant by melting for 120-165 min under each atmosphere, the plateau viscosity values at each atmosphere were used in the present study (see Table 2 b)).

These data are plotted against the reciprocal temperature ( $1/T$ ) in Figure 2, where the logarithmic viscosities increase linearly with increasing  $1/T$  in the lower temperature range (i.e., temperatures close to glass transition ( $\log \eta = 12$ )) for all samples. The slope of the linear relationship (i.e., the apparent activation energy for viscous flow) was comparable for

NSF\_O2, NSF\_Air, and NSF\_Argon; however, the slope for NSF\_ArH2 was smaller than those of the other samples. In addition, the viscosity of the samples strongly depended on the type of atmosphere used for the melting process; the viscosity was in the order of NSF\_O2 > NSF\_Air > NSF\_Argon > NSF\_ArH2 at a comparable temperature. A similar tendency was observed at temperatures close to the glass transition temperature for sodium-iron-silicate<sup>28,29</sup> and sodium iron aluminosilicate<sup>29</sup> as well and more complex silicate systems.<sup>10, 25–27</sup>

For a wide temperature range, from temperatures close to the glass transition to temperatures above their liquidus, the viscosity of the silicate melts varied non-linearly against  $1/T$ . Figure 2 shows the viscosity data of the given  $\text{Na}_2\text{O}-\text{SiO}_2-\text{FeO}-\text{Fe}_2\text{O}_3$  system, compared with that for the 33.3 mol% $\text{Na}_2\text{O}$ –66.6 mol% $\text{SiO}_2$  (NS66.0) reported by Neuville.<sup>7</sup> As shown in Figure 2, the viscosity of the  $\text{Na}_2\text{O}-\text{SiO}_2-\text{FeO}-\text{Fe}_2\text{O}_3$  system was lower than that of NS66.0, indicating that the addition of iron oxide decreased the viscosity of the sodium silicate melts. It should be noted that the viscosity of the  $\text{Na}_2\text{O}-\text{SiO}_2-\text{FeO}-\text{Fe}_2\text{O}_3$  system changed slightly depending on the melting atmosphere at a higher temperature, that is 1773 K, whereas the viscosity variation greatly increased as the temperature decreased.

To determine the structural variation of sodium iron silicate glasses with the change in the iron redox state, the glass samples were characterized using Raman spectroscopy and synchrotron X-ray total scattering.

**Table 2**

a) Viscosity measurements at low temperature, temperature in Kelvin, and viscosity in log Pa·s.

| O <sub>2</sub> |            | Air   |            | Argon |            | ArH <sub>2</sub> |            |
|----------------|------------|-------|------------|-------|------------|------------------|------------|
| T(K)           | log $\eta$ | T(K)  | log $\eta$ | T(K)  | log $\eta$ | T(K)             | log $\eta$ |
| 771.1          | 8.95       | 751.1 | 8.93       | 737.9 | 8.78       | 702.3            | 9.16       |
| 760.6          | 9.50       | 746.7 | 9.21       | 732.7 | 9.07       | 700.7            | 9.23       |
| 753.0          | 9.89       | 741.2 | 9.49       | 728.8 | 9.32       | 694.9            | 9.54       |
| 745.8          | 10.31      | 736.1 | 9.77       | 723.9 | 9.59       | 685.6            | 10.12      |
| 736.2          | 10.92      | 730.5 | 10.13      | 719.3 | 9.88       | 680.1            | 10.42      |
| 731.1          | 11.24      | 727.8 | 10.29      | 714.3 | 10.20      | 672.9            | 10.84      |
| 726.8          | 11.54      | 721.3 | 10.70      | 711.8 | 10.34      | 670.4            | 11.00      |
| 720.8          | 11.94      | 717.9 | 10.93      | 709.4 | 10.52      | 666.0            | 11.24      |
| 715.4          | 12.31      | 713.2 | 11.23      | 706.3 | 10.71      | 659.1            | 11.67      |
| 710.5          | 12.64      | 710.7 | 11.41      | 704.4 | 10.86      | 653.3            | 12.05      |
|                |            | 710.2 | 11.42      | 703.3 | 10.92      | 651.3            | 12.18      |
|                |            | 707.6 | 11.65      | 699.6 | 11.20      | 648.0            | 12.39      |
|                |            | 702.8 | 11.96      | 694.7 | 11.55      |                  |            |
|                |            | 699.3 | 12.21      | 689.6 | 11.92      |                  |            |
|                |            | 697.0 | 12.41      | 686.9 | 12.11      |                  |            |
|                |            |       |            | 684.8 | 12.27      |                  |            |

b) Viscosities at high temperature (1773 K) reported by Osugi et al.<sup>31</sup>

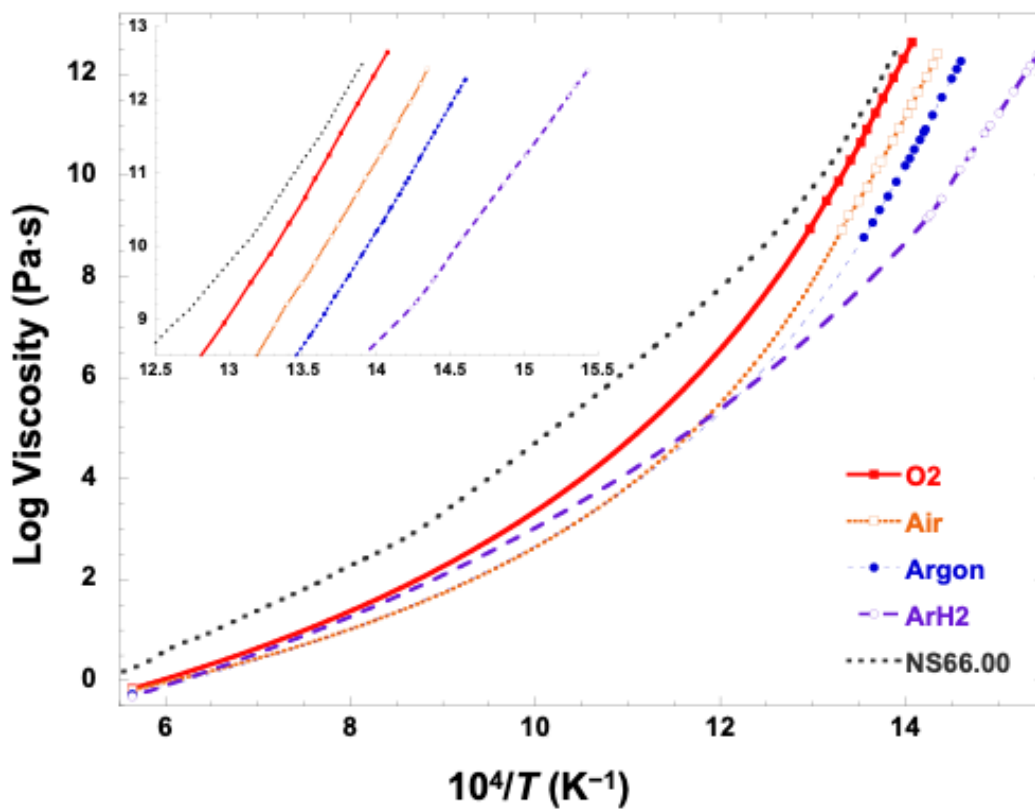
| O <sub>2</sub> |            | Air  |            | Argon |            | ArH <sub>2</sub> |            |
|----------------|------------|------|------------|-------|------------|------------------|------------|
| T(K)           | log $\eta$ | T(K) | log $\eta$ | T(K)  | log $\eta$ | T(K)             | log $\eta$ |

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1773 -0.161\* 1773 -0.180 1773 -0.270 1773 -0.314

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\*Viscosity in pure O<sub>2</sub> atmosphere was estimated by extrapolation.



**Figure 2** Viscosities of the sodium-iron-silicate melts as a function of reciprocal temperature. Literature data<sup>7</sup> of NS66.0 is plotted for comparison. Inset: logarithmic viscosity vs reciprocal temperature near glass transition.

### 3.4 Raman spectra

The Raman spectra of the samples are shown in Figure 3. In general, the Raman spectra of silicate glasses can be divided into four regions:<sup>35</sup> i) the boson region (25-250

cm<sup>-1</sup>), ii) low-frequency region (250-700 cm<sup>-1</sup>), iii) medium-frequency region (700-850 cm<sup>-1</sup>), and iv) high-frequency region (850-1200 cm<sup>-1</sup>). We consider in more detail some of these frequency regions to describe the structural modifications occurring in the glasses by varying the Fe redox ratio.

### 3.4.1 The boson region

The Raman spectra of glass materials show an asymmetric broad band in the lower-frequency region (25-250 cm<sup>-1</sup>). This band, referred as “boson peak,” is related to the intermediate structure of the glasses. To evaluate the position of peak maximum ( $\omega_{BP}$ ), the spectra was fitted using a “long-normal curve,” shown in eq. (5):<sup>36</sup>

$$I(\omega) = I_{BP} \cdot \exp\left(-\frac{(\ln\omega - \ln\omega_{BP})^2}{\sigma^2}\right), \quad (5)$$

where  $I_{BP}$  is the peak intensity,  $\omega_{BP}$  the peak position, and  $\sigma$  indicates the full width at half maximum (FWHM) of the boson peak. The derived  $\omega_{BP}$  by the fitting increased in the following order: NSF\_O<sub>2</sub> (93 cm<sup>-1</sup>) > NSF\_ArH<sub>2</sub> (90 cm<sup>-1</sup>) > NSF\_Air (75 cm<sup>-1</sup>) > NSF\_Argon (65 cm<sup>-1</sup>). The  $\sigma$  values were approximately 2.2 cm<sup>-1</sup> for all samples.

### 3.4.2 Low frequency region

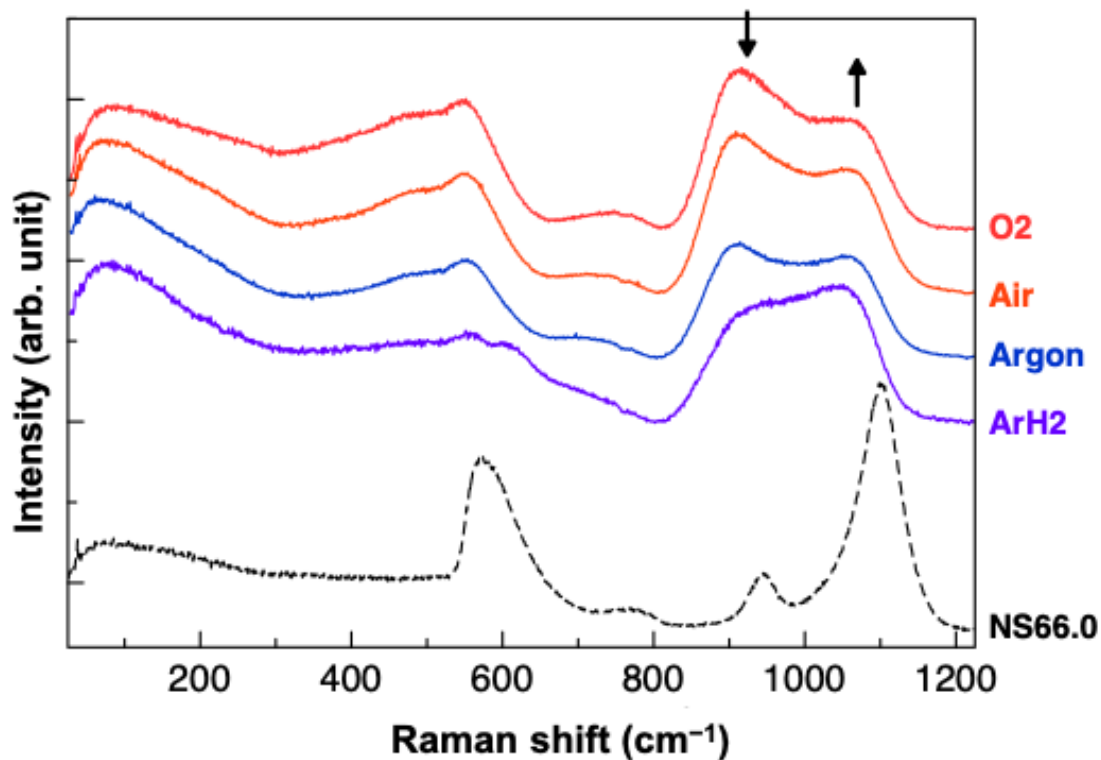
Broad asymmetric bands close to 400-700 cm<sup>-1</sup> has been assigned to bending vibration of bridging oxygens (BOs) associated with three-, four-, five-, six-, or higher-membered rings of tetrahedral units in the silicate network structure.<sup>35</sup> The Raman spectrum of an Fe-free NS66.0 glass is reported as a reference in Figure 3A and shows the

typical vibrational bands for this composition.<sup>37</sup> The main band in the low frequency region is a sharp asymmetric peak at approximately  $570\text{ cm}^{-1}$  associated to T–O–T vibrations (where T represents framework cations, *i.e.* Si). The introduction of iron into the Na-silicate network induced variations in the position and shape of the main bands in the low-frequency region, and the prevalent presence of ferrous or ferric iron produced dissimilar changes in the Raman spectra.

#### 3.4.4 High-frequency region

Raman vibrations in the high-frequency region ( $850\text{--}1200\text{ cm}^{-1}$ ) are derived from the T–O stretching vibration in different  $Q^n$  tetrahedral units ( $Q$  represents a Si-centered tetrahedron and  $n$  the number of bridging oxygen atoms;  $n=0\text{--}4$ ). The high frequency envelope of the iron-free NS66.0 glass has two visible peaks: the strong band, peaking at  $1100\text{ cm}^{-1}$ , and the smaller contribution at  $\sim 945\text{ cm}^{-1}$ , that are associated to different  $Q^n$  tetrahedral units where Si occurs mainly in  $Q^3$  and  $Q^2$  units, with only a small contribution from  $Q^4$  units, in agreement with previous studies.<sup>35,38</sup>

The presence of iron in the Na-silicate glass induces strong modifications in the high frequency envelop, with a broader peak at  $1100\text{ cm}^{-1}$  and the appearance of another contribution approximately at  $900\text{ cm}^{-1}$ . The latter has been assigned to the antisymmetric mode of coupled  $\text{Fe}^{3+}\text{O}_4\text{--SiO}_4$  tetrahedra,<sup>39–45</sup> reflecting the occurrence of four-fold coordinated  $\text{Fe}^{3+}$  species. The intensity of the peak at  $900\text{ cm}^{-1}$  increased with the oxidation of Fe ions in the glasses.

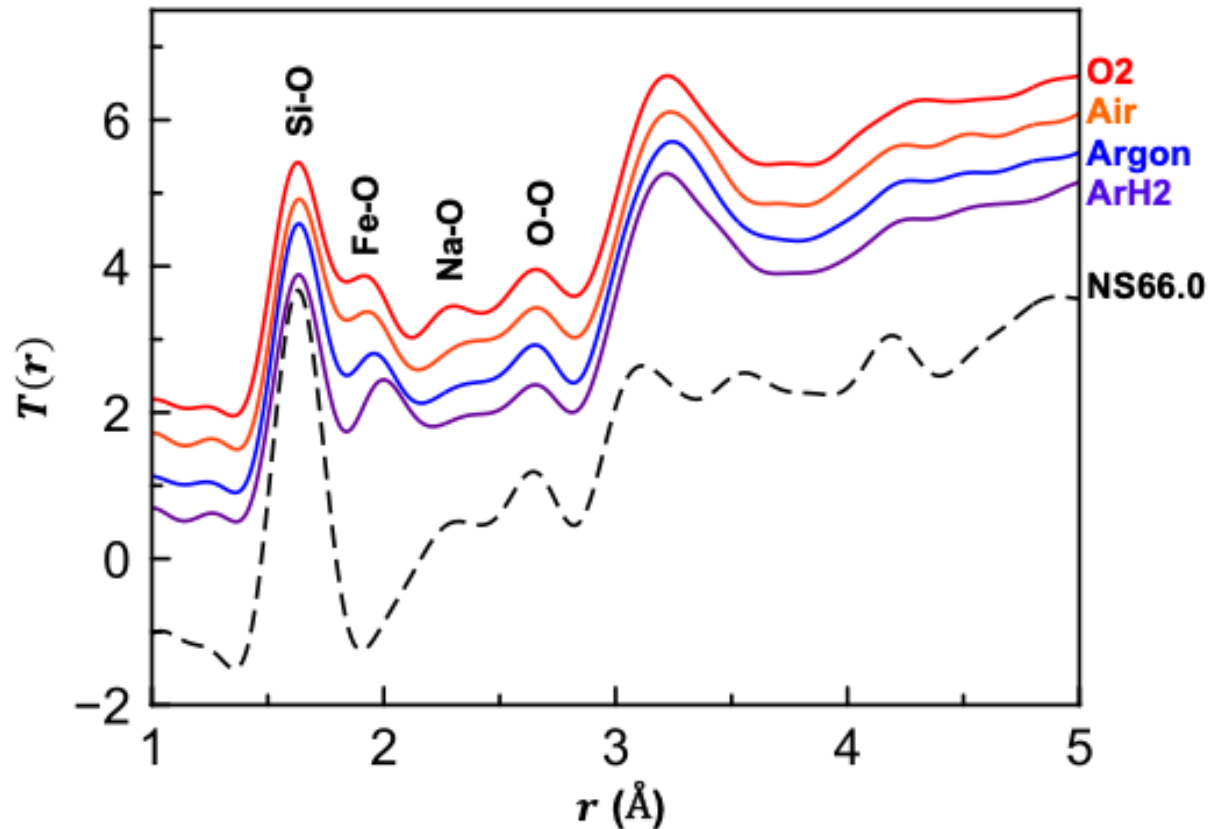


**Figure 3** Raman spectra of the  $\text{Na}_2\text{O}-\text{SiO}_2-\text{Fe}_x\text{O}$  (NSF) glasses, which were prepared in a variety of atmospheres, compared with that of NS66.0 glass.

### 3.5 Synchrotron X-ray total scattering

Figure 4 displays the total correlation function ( $T(r)$ ) for the NSF glasses compared with that of NS66.0 glass. In the NS66.0 glass, peaks at 1.6 Å, 2.3 Å and 2.6 Å are assigned to Si–O, Na–O and O–O correlation, respectively.<sup>46</sup> When iron oxide was added to the Fe-free sodium silicate glass, no significant change is observed in Si–O correlation while Fe–O correlation peak is found at 1.8-2.1 Å.<sup>46</sup> Interatomic distance of Fe–O ( $L_{\text{Fe-O}}$ ) varies depending on the melting atmosphere. Gaussian fit to the Fe–O correlation shows that

$L_{\text{Fe-O}}$  is systematically become longer in the order of NSF\_Ar/H<sub>2</sub> (2.00 Å) > NSF\_Argon (1.96 Å) > NSF\_Air (1.93 Å) > NSF\_O<sub>2</sub> (1.91 Å). In addition, the peak position and intensity of the Na–O correlation in the NSF glasses broadened in the order NSF\_Ar/H<sub>2</sub> > NSF\_Argon > NSF\_Air > NSF\_O<sub>2</sub>.



**Figure 4** Total correlation function ( $T(r)$ ) of the NSF glasses, compared with that of NS66.0 glass at room temperature.

## 4 Discussion

### 4.1 Interatomic distance between iron and oxygen

The local structure of iron ions in silicate glasses and melts is complicated because iron has two redox states, and the coordination numbers of both  $\text{Fe}^{3+}$  and  $\text{Fe}^{2+}$  can change in

the range of 4-6 depending on the temperature and chemical composition. Nuclear magnetic resonance spectroscopy enables the quantification of the coordination number for some framework cations (e.g.,  $\text{Si}^{4+}$ ,  $\text{Al}^{3+}$ ) in silicate glasses,<sup>47,48</sup> however, it is still difficult to quantify each iron site with different redox states and coordination numbers in silicate glasses. Recently, the average coordination number of iron ions was associated with the Fe–O interatomic distance ( $L_{\text{Fe-O}}$ ) using XANES, neutron diffraction, and synchrotron X-ray total scattering for iron-containing glasses and crystals.<sup>46,49-51</sup> Figure 5 shows  $L_{\text{Fe-O}}$  of the NSF glasses as a function of the  $\text{Fe}^{3+}/\text{total Fe}$  ratio.  $L_{\text{Fe-O}}$  linearly decreases with oxidation of iron ions. Although it is difficult to make iron silicate glasses with a single type of iron cation (i.e.,  $\text{Fe}^{3+}$  or  $\text{Fe}^{2+}$ ), an extrapolation of the linear relation in Figure 5 allows us to estimate  $L_{\text{Fe-O}}$  at two extreme conditions:  $L_{\text{Fe-O}}$  at  $\text{Fe}^{3+}/\text{Fe}^{\text{tot}} = 0$  and 1. Obtained  $L_{\text{Fe-O}}$  at  $\text{Fe}^{3+}/\text{Fe}^{\text{tot}} = 1$  is 1.90 Å, indicating average coordination number of  $\text{Fe}^{3+}$  in the sodium silicate glass is in between 4 and 5 because calculated  $L_{\text{Fe-O}}$  for  $\text{Fe}^{3+}$  in 4-fold and 5-fold coordination are 1.85 Å and 1.94 Å, respectively.<sup>51</sup> This result is consistent with those of previous studies on iron–sodium–silicate glasses.<sup>52</sup>  $L_{\text{Fe-O}}$  for the NSF glass at  $\text{Fe}^{3+}/\text{Fe}^{\text{tot}} = 0$  will be close to 2.06 Å by extrapolation of the linear relationship in Figure 5. Jackson et al.<sup>50</sup> suggested a relationship between  $L_{\text{Fe-O}}$  and the number of nearest neighbors ( $NN$ ) for  $\text{Fe}^{2+}$ ;  $NN = -18.2 + 11.28 \cdot L_{\text{Fe-O}}$ . This equation gives an  $NN$  of 5.0 for  $\text{Fe}^{2+}$  in sodium silicate glass. The obtained  $L_{\text{Fe-O}}$  indicates that  $\text{Fe}^{3+}$  ions exist mainly in 4-fold or 5-fold coordination, whereas the average coordination number of  $\text{Fe}^{2+}$  is close to 5 for the chosen sodium silicate glasses.

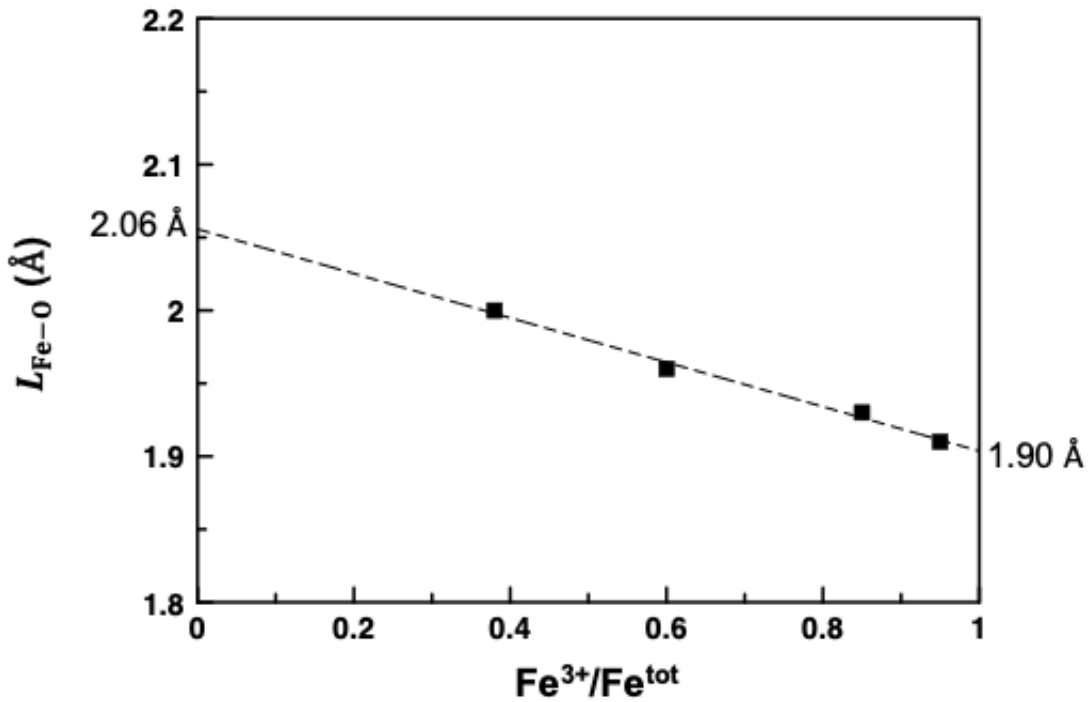


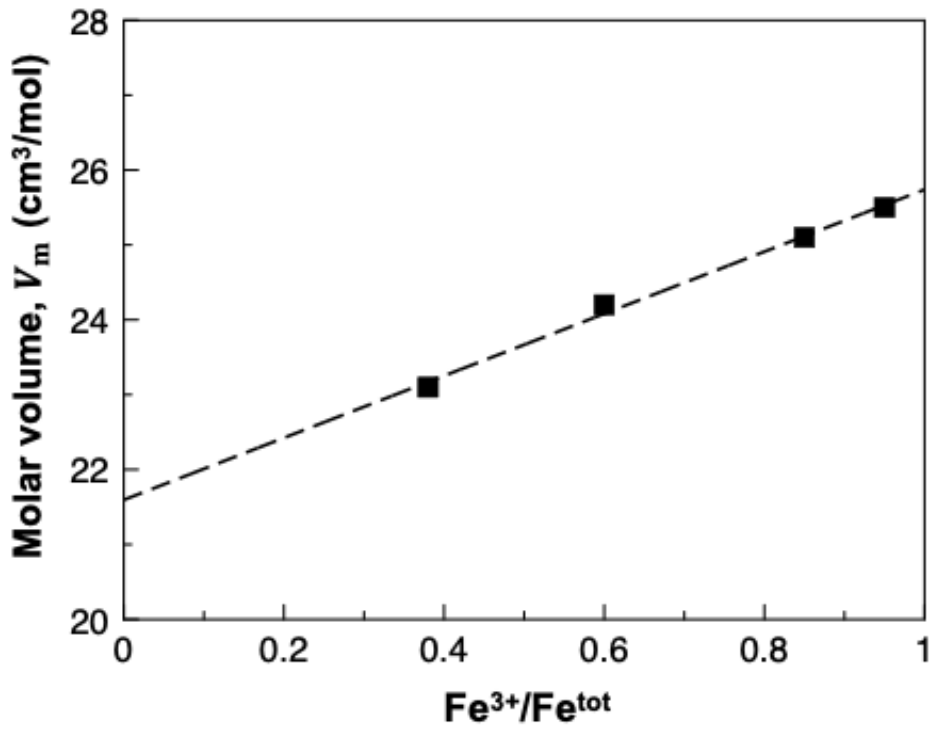
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fluence of iron redox state ( $Fe^{3+}/Fe^{tot}$ ) on the interatomic distance between iron and oxygen ( $L_{Fe-O}$ ) in the NSF glasses at room temperature. The  $L_{Fe-O}$  was determined by a Gaussian fit to the  $T(r)$ . The numbers in the figure shows the estimated  $L_{Fe-O}$  at the two end points when  $Fe^{3+}/Fe^{tot} = 0$  and 1.

#### 4.2 Effect of iron redox state on $V_m$

Figure 6 shows the evolution of the molar volume ( $V_m$ ) and glass transition temperature ( $T_g$ ) with variations in the  $Fe^{3+}/Fe^{tot}$  ratio. The  $V_m$  of the NSF glasses increased with increasing  $Fe^{3+}/Fe^{tot}$  ratio, indicating that the NSF glasses became less dense owing to the oxidation of iron ions. This tendency goes against reported values for  $Na_2Si_3O_7-Fe_xO$  glasses with the smaller concentration of Fe oxides (ca. 5 mol% of iron oxide as FeO) at room

temperature.<sup>53</sup> In contrast, our results agree with reported variation in density of iron silicate glasses at room temperature<sup>29,30</sup> and also with that for iron oxide melts at temperatures above their liquidus.<sup>54</sup> Assuming the partial molar volumes of SiO<sub>2</sub> and Na<sub>2</sub>O are fixed as reported values for NS66.0 composition ( $V_{\text{SiO}_2} = 26.0 \text{ cm}^3/\text{mol}$ ,  $V_{\text{Na}_2\text{O}} = 20.4 \text{ cm}^3/\text{mol}$ ),<sup>55</sup> the partial molar volumes of Fe<sub>2</sub>O<sub>3</sub> ( $V_{\text{Fe}_2\text{O}_3}$ ) and FeO ( $V_{\text{FeO}}$ ) are determined to 38.8 and 10.7 cm<sup>3</sup>/mol, respectively. The larger partial molar volume of Fe<sub>2</sub>O<sub>3</sub> compared to that of FeO explains the increase in the molar volume due to iron oxidation. This is consistent with the general trend that framework cations increase the free volume of the glass structure (i.e., the molar volume).<sup>56</sup> Liu and Lange<sup>57</sup> estimated the partial molar volume of Fe<sub>2</sub>O<sub>3</sub> in silicate melts at high temperatures:  $V_{\text{Fe}_2\text{O}_3}$  is approximately 45.5 cm<sup>3</sup>/mol in case Fe<sup>3+</sup> ions are four-fold coordinated, whereas  $V_{\text{Fe}_2\text{O}_3}$  is close to 34 cm<sup>3</sup>/mol when Fe<sup>3+</sup> ions are six-fold coordinated. The obtained  $V_{\text{Fe}_2\text{O}_3}$  (38.8 cm<sup>3</sup>/mol) in the present NSF glasses is between the two end values. Also, obtained  $V_{\text{FeO}}$  value of 10.7 cm<sup>3</sup>/mol is smaller than estimated  $V_{\text{FeO}}$  (14.6 cm<sup>3</sup>/mol) in silicate melts at 1723 K when Fe<sup>2+</sup> ions are in five-fold coordination.<sup>58</sup> The partial molar volumes of Fe<sub>2</sub>O<sub>3</sub> and FeO in high-temperature melts have been correlated with the coordination numbers of iron ions; however, there are few reports<sup>53</sup> on their values in glass at room temperature. The influence of thermal expansion (i.e., vibrational and configurational contributions)<sup>59</sup> on  $V_{\text{Fe}_2\text{O}_3}$  and  $V_{\text{FeO}}$  should be considered to precisely compare the obtained data with those reported for melts at high temperatures.



**Figure 6** Effect of iron redox state ( $\text{Fe}^{3+}/\text{Fe}^{\text{tot}}$ ) on the molar volume of the NSF glasses at room temperature. The dashed line represents the linear regression line.

#### 4.3 $T_g$ , fragility and configurational entropy

Temperature dependence of the viscosity has been empirically expressed using Tamman-Vogel-Flucher (TVF) model,<sup>60</sup> which is shown as Eq. (6):

$$\log \eta = A + \frac{B}{T - T_1}, \quad (6)$$

where  $A$ ,  $B$ , and  $T_1$  are the adjustable parameters. However, the physical meaning of these adjustable parameters is ambiguous. According to the theory of Adam and Gibbs<sup>61</sup> for

relaxation process, the viscosity can be linked to the configurational entropy ( $S^{\text{conf}}(T)$ ) which should change depending on the structural roles of iron ions. The following equation is used to calculate the configurational entropy<sup>5,62</sup>:

$$\log \eta = A_e + \frac{B_e}{T[S^{\text{conf}}(T_g) + \int_{T_g}^T \frac{C_p^{\text{conf}}}{T} dT]}, \quad (7)$$

where  $A_e$  and  $B_e$  are adjustable parameters.  $C_p^{\text{conf}}$  is the configurational heat capacity.

**Table 3** lists the derived parameters of the TVF and Adams–Gibbs equations. The heat capacities of the liquids and glasses were calculated using the models proposed by Richet and Bottinga<sup>63</sup> and Richet<sup>64</sup> as reported by Neuvill<sup>7</sup>. The  $C_p^{\text{conf}}$  is calculated as the difference between the heat capacity of the glass at the glass transition temperature and the heat capacity of the liquid.<sup>7</sup>  $T_g$  is calculated for a viscosity equal to  $12 \log \text{Pa}\cdot\text{s}$ , and the  $T_g$  of glass corresponds to a temperature region where the structure of the liquid is frozen on an experimental time scale,<sup>65</sup> then  $T_g$  can be an indicator of the rigidity of the glass structure. As shown in **Figure 7**, the  $T_g$  of the NSF glasses increased linearly with the  $\text{Fe}^{3+}/\text{Fe}^{\text{tot}}$  ratio. The attraction forth between iron and oxygen ions is proportional to  $Z_{\text{Fe}}Z_{\text{O}}/L_{\text{Fe-O}}^2$ ; the attraction for  $\text{Fe}^{3+}\text{-O}$  (1.66) is larger than that for  $\text{Fe}^{2+}\text{-O}$  (0.94), where  $Z_{\text{Fe}}$  and  $Z_{\text{O}}$  are the valence numbers of iron and oxygen ions, respectively. The calculated values indicate that  $\text{Fe}^{3+}$  cations are more strongly bonded to oxygen than are  $\text{Fe}^{2+}$  cations. The increase in  $T_g$  can be explained by an increase in the attraction between iron and oxygen ions owing to the oxidation of iron ions. This trend in  $T_g$  is consistent with the conclusion obtained by high-temperature Mössbauer spectroscopy that the relaxation time of the local structure in the neighborhood of  $\text{Fe}^{3+}$  is longer than that of  $\text{Fe}^{2+}$ . As shown in Figure 7,

$C_p^{conf}$  increases slowly with the  $Fe^{3+}/Fe^{tot}$  ratio, whereas the configuration entropy,  $S^{conf}(T_g)$ , decreases with the  $Fe^{3+}/Fe^{tot}$ , This is in good agreement with the network-forming role of  $Fe^{3+}$ , which acts as a network former and decreases the disorder and configuration entropy of the glass while increasing  $T_g$ .

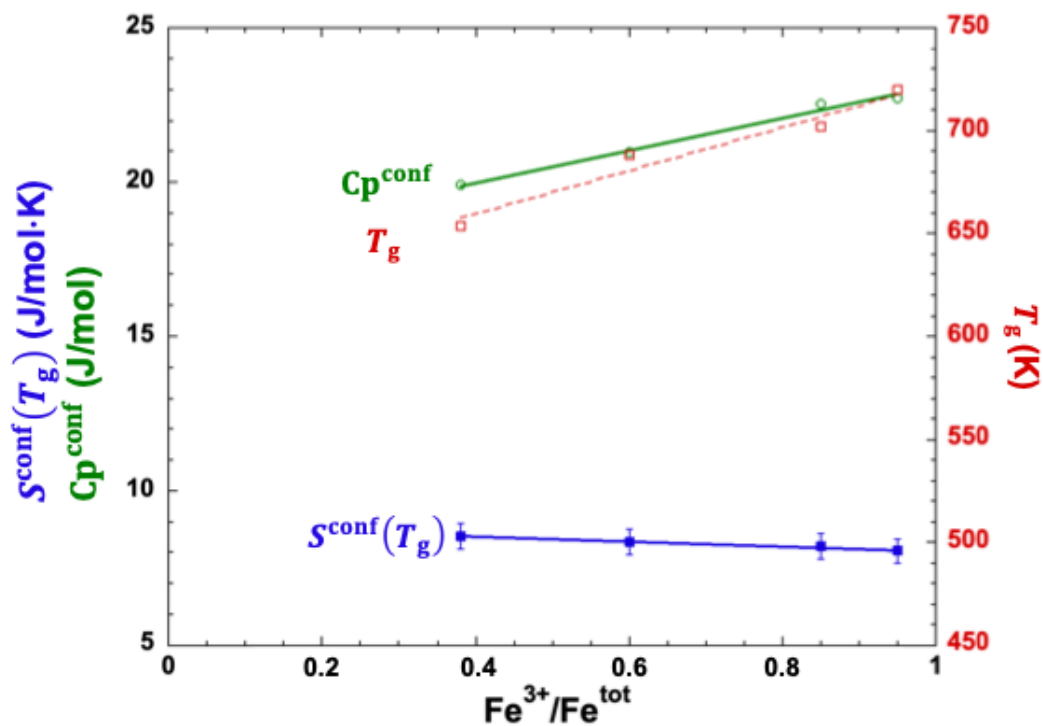
**Table 3** TVF, AG parameters: data in K, J/mol, J/mol.K

|                 | O2     | Air    | Ar     | ArH <sub>2</sub> |
|-----------------|--------|--------|--------|------------------|
| $A$             | -11.66 | -13.70 | -11.35 | -21.85           |
| $B^*$           | 8.17   | 9.24   | 7.22   | 17.81            |
| $T_1$           | 374.4  | 342.7  | 379.1  | 127.2            |
| $T_g$           | 719.7  | 702.3  | 688.4  | 654.0            |
| $AAD^{**}$      | 0.04   | 0.01   | 0.02   | 0.03             |
| $C_p^{conf}***$ | 22.72  | 22.53  | 20.96  | 19.90            |
| $A_e$           | -1.73  | -1.79  | -2.02  | -1.85            |
| $B_e^*$         | 79.50  | 7.29   | 80.01  | 77.29            |
| $S^{conf}(T_g)$ | 8.05   | 8.20   | 8.35   | 8.52             |
| $AAD$           | 0.03   | 0.03   | 0.04   | 0.03             |
| $T_0$           | 504.   | 505.   | 500.   | 426.             |

\*B and  $B_e$  are divided by 1000

\*\* average absolute deviation

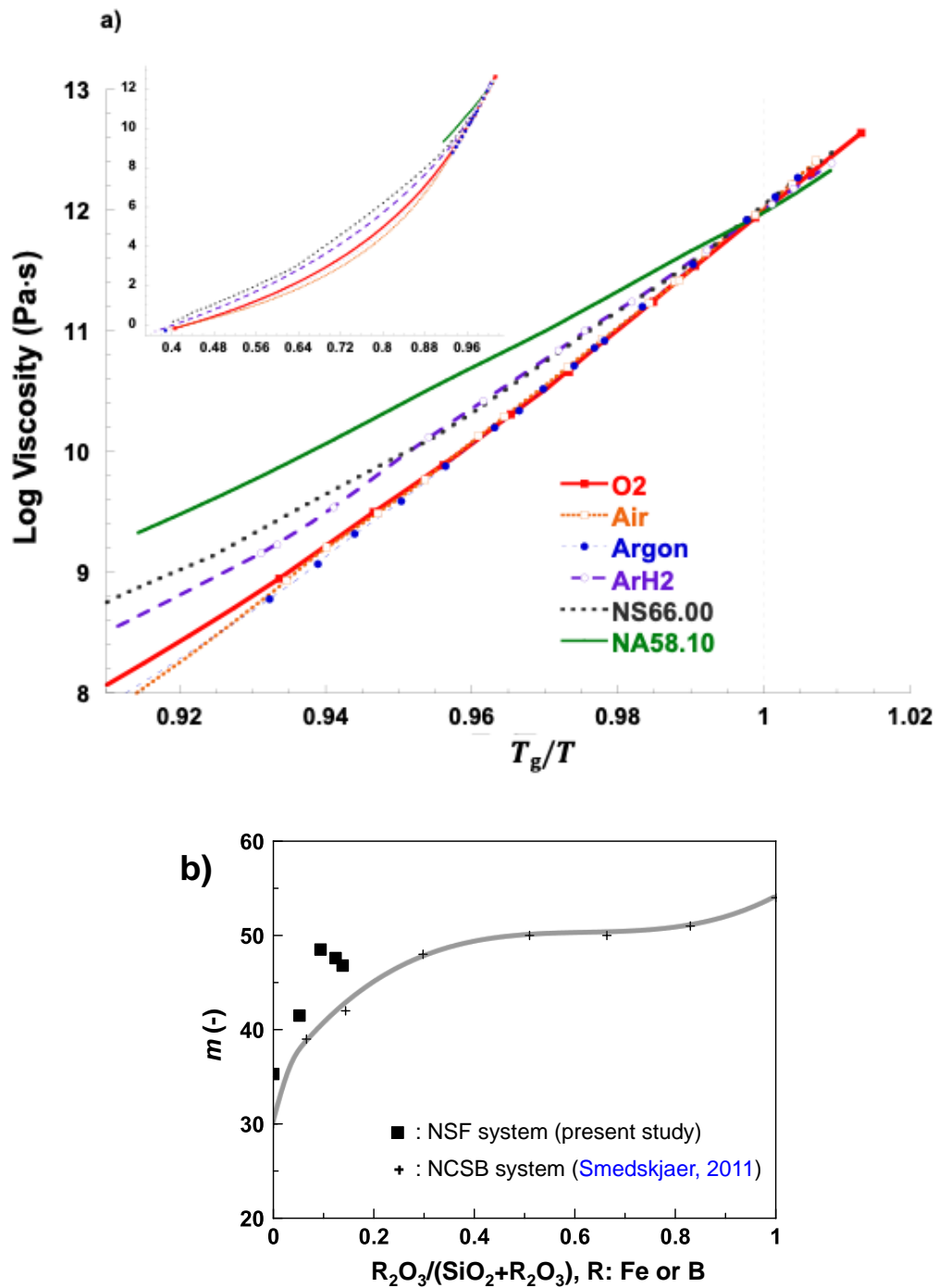
\*\*\* values calculate using the Richet (1987) and Richet and Bottinga (1985) models and calculated  $T_g$ .



**Figure 7**  $Cp^{conf}$ ,  $S^{conf}(T_g)$  and  $T_g$  as a function of the redox state of iron ( $Fe^{3+}/Fe^{tot}$ ).

Because the liquid viscosity for many types of systems will reach approximately  $10^{12}$  Pa·s when the temperature is close to  $T_g$ , the temperature dependence of the viscosity has been classified by viscosity variation against  $T_g$  scaled inverse temperature ( $T_g/T$ ). Angell proposed a concept of “fragility,” which will be an indicator of stability of microstructure against temperature;<sup>66</sup> viscosity changes linearly with  $T_g/T$  for the “strong” system whereas the “fragile” system is characterized by the large deviation from the linear relationship. Fragility ( $m$ ) is defined as the slope of the  $\log \eta$  against  $T_g/T$  at the glass transition temperature.<sup>66</sup> **Figure 8 a)** shows the relationship between the viscosity ( $\log \eta$ ) for the NSF system and  $T_g/T$  compared with those for the NS66.0 and  $32Na_2O-58SiO_2-10Al_2O_3$  (NA58.10) melts.<sup>42</sup> It was found that the fragility of NS66.0 decreases by adding alumina, whereas the sodium silicate melts became more fragile with the addition of iron oxides. This tendency implies that the aluminosilicate system has a stronger network structure than iron-silicate melts and glasses. It should also be noted that the fragility of the NSF system varied only slightly depending on the iron redox state in the range of  $Fe^{3+}/Fe^{tot} = 0.95 - 0.60$ . The fragility of NSF\_Ar/H2 was lower than that of the other NSF glasses, and the fragility of the sample was close to that of NS66.0. It has been reported that the fragility of alkali silicate liquids slightly increases with an increase in network modifiers,<sup>67</sup> however, the fragility of alkali silicate liquids is more sensitive to the incorporation of another network former (e.g.,  $B^{3+}$ ) into the silicate network structure.<sup>68</sup> **Figure 8 b)** shows the evolution of fragility ( $m$ )

against the  $B_2O_3/(SiO_2+B_2O_3)$  molar ratio, compared with that for the present NSF ( $Na_2O \cdot 2SiO_2-Fe_2O_3-FeO$ ) system. As shown in the Figure 8 b), the fragility drastically increased with increasing  $B_2O_3/(SiO_2+B_2O_3)$  molar ratio. Similarly, fragility of  $Na_2O \cdot 2SiO_2$  melt increases by an increase of  $Fe_2O_3$  (i.e.,  $Fe^{3+}$ ) concentration. This phenomenon indicates that  $Fe^{3+}$  cations behave as network formers like  $B^{3+}$  in this alkali-silicate system, whereas  $Fe^{2+}$  tends to be a network modifier in the present alkali-silicate melts.



**Figure 8** a) Relationship between viscosity and normalized temperature by  $T_g$  ( $T/T_g$ ). b) Fragility ( $m$ ) of NSF system with a variation of the molar ratio of  $Fe_2O_3/(Fe_2O_3 + SiO_2)$  where  $Fe_2O_3$  concentration is calculated from the  $Fe^{3+}/Fe^{tot}$  ratio determined by XANES experiments. The evolution of  $m$  value for the present NSF system is compared with that

for 15Na<sub>2</sub>O–10CaO–(75-x)SiO<sub>2</sub>-xB<sub>2</sub>O<sub>3</sub> (mol%) system, which was reported by Smedskjaer et al.<sup>68</sup>

**Figure 9** clearly shows that viscosity increases as iron oxidizes, confirming Dingwell's published measurements at high temperature<sup>20,21</sup>, which showed an increase of the order of 0.1 log units, but this new work shows that viscosity increases by more than 4 orders of magnitude close to  $T_g$  as Fe<sup>3+</sup>/Fe<sup>tot</sup> increases from 0.38 to 0.95. This increase is drastic and can be of enormous importance in industrial and volcanic processes, and results solely from the oxidation of iron at low temperatures without any nucleation or crystallization.

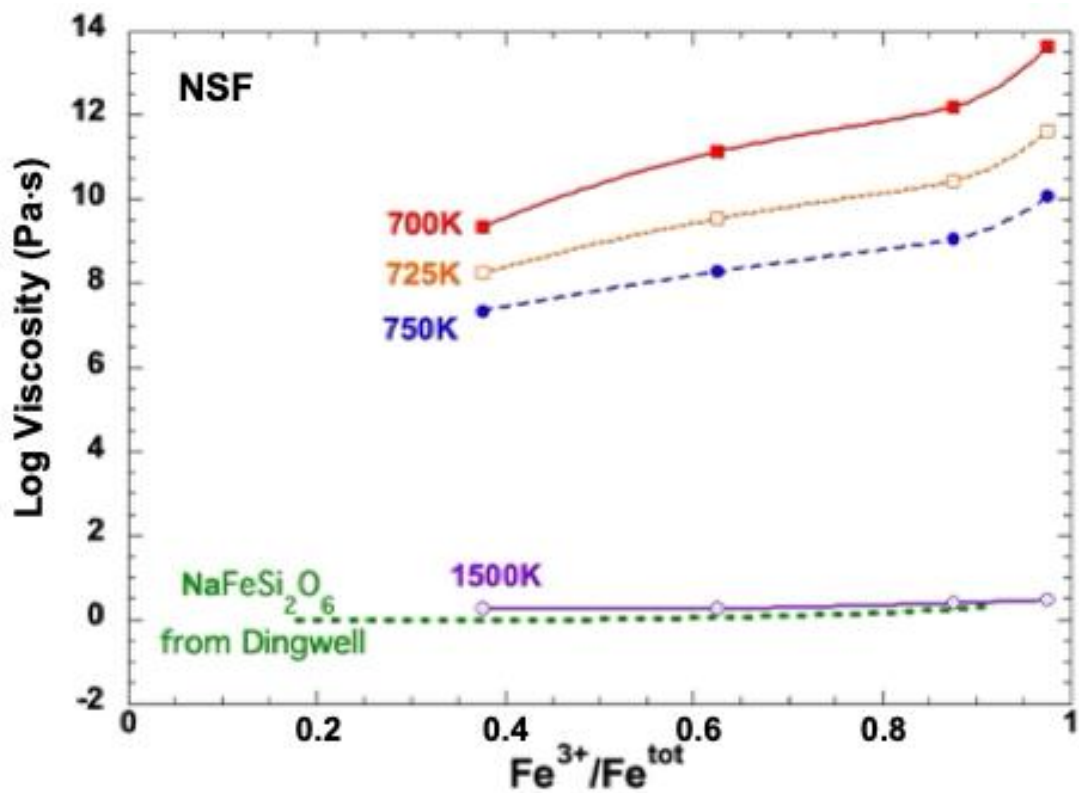


Figure 9 Isoviscosity as a function

of Fe<sup>3+</sup>/Fe<sup>tot</sup> for the present NSF compositions, compared with reported data by Dingwell.<sup>20,21</sup>

## 5 Conclusion

This study evaluates the viscosity, density (molar volume), configurational entropy, iron redox state, and interatomic distance between iron and oxygen in a simple sodium iron silicate system with a variety of iron redox states. The following information was obtained from the present study:

- A) The viscosity of the sodium iron silicate system was drastically increased by the oxidation of iron ions at temperatures close to their glass transition, whereas the viscosity changes at temperatures above their liquidus were small. Simultaneously, the configuration entropy at the glass transition temperature decreases. Fragility of  $\text{Na}_2\text{O}\cdot 2\text{SiO}_2$  melt increases with an increase of  $\text{Fe}_2\text{O}_3$  concentration whereas influence of FeO on the fragility is small.
- B) The partial molar volume of the NSF glasses at room temperature increases linearly with the  $\text{Fe}^{3+}/\text{Fe}^{\text{tot}}$  ratio. The estimated partial molar volume of  $\text{Fe}_2\text{O}_3$  ( $38.8 \text{ cm}^3/\text{mol}$ ) is more than twice that of FeO ( $10.7 \text{ cm}^3/\text{mol}$ ).
- C) Synchrotron X-ray total scattering demonstrated that the interatomic distance between iron and oxygen ( $L_{\text{Fe}-\text{O}}$ ) decreased with increasing  $\text{Fe}^{3+}/\text{Fe}^{\text{tot}}$  ratio of the NSF glasses. The variation in  $L_{\text{Fe}-\text{O}}$  results in an increase in the attraction between iron and oxygen ions, which explains the change in viscosity and  $T_g$  owing to the oxidation of iron ions.

Our findings indicated that  $\text{Fe}^{3+}$  ions act as a network former whereas  $\text{Fe}^{2+}$  ions tend to be as network modifiers. This conclusion is consistent with the results of previous studies.  $L_{\text{Fe}-\text{O}}$  and density of the NSF system with variations in the iron redox state at elevated

temperatures should be examined in future studies to determine the coordination structure of iron ions in their super-cooled liquids and melts.

## **Acknowledgment**

This study was partially supported by JSPS KAKENHI JP16H04543 and JP25420792. S.S. would like to thank “Institut de Physique du Globe de Paris (IPGP)” and “Université Paris Diderot “ for their financial supports (for S.S.) to make progress on this work as an international collaboration. We acknowledge SOLEIL for provision of synchrotron radiation facilities and we would like to thank Dr Nicolas Trcera for assistance in using beamline “LUCIA” for the x-ray absorption spectroscopy. Synchrotron X-ray total scattering experiments were performed at BL04B2 of Spring-8 with the approval of the Japan Synchrotron Radiation Research Institute (JASRI) (Proposal No. 2017B1400). This work was performed under the Research Programs of “Five-star Alliance” in HJRC Mater. & Dev.

## **Author contributions**

S. S., H. S., and D. R. N. designed and initiated this study. S.S. and H.S. prepared glass samples with various iron redox states at Tohoku University, Japan. D.R.N. conducted viscosity measurements at temperatures close to the glass transition temperature at the IPGP, France. M.R.C. and D.R.N. observed the redox states of the samples using Fe-kedge XAS in the Synchrotron Soleil (LUCIA), France. S. S. and D. R. N. collected the Raman spectra and densities of the samples from IPGP, France. H.Y., T.W., S.S., and K.O. performed synchrotron

X-ray total scattering experiments at Spring-8 (BL04B2), Japan. All the authors commented on the manuscript.

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Caption list

**Table 1** Analyzed compositions (as mol%, recalculated from wet chemical analysis) and properties of the glasses. Nominal composition should be  $54.6\text{SiO}_2\text{--}27.2\text{Na}_2\text{O--}18.2\text{FeO}$  (mol%) when iron oxide concentration is calculated as FeO.

**Table 2** a) Viscosity measurements at low temperature, temperature in Kelvin, and viscosity in log Pa·s. b) Viscosities at high temperature (1773 K) reported by Osugi et al.<sup>31</sup>

**Table 3** TVF, AG parameters: data in K, J/mol, J/mol.K

**Figure 1** a) XANES at the Fe K-edge of the NSF glasses, obtained at room temperature. b) Fitting results of the pre-edge peak of the XANES spectra. Numbers on the figure displays the ratio of  $\text{Fe}^{3+}$  to total-iron ( $\text{Fe}^{3+}/\text{Fe}^{\text{tot}}$ ).

**Figure 2** Viscosities of the sodium-iron-silicate melts as a function of reciprocal temperature. Literature data<sup>7</sup> of NS66.0 is plotted for comparison. Inset: logarithmic viscosity vs reciprocal temperature near glass transition.

**Figure 3** Raman spectra of the  $\text{Na}_2\text{O--SiO}_2\text{--Fe}_x\text{O}$  (NSF) glasses, which were prepared in a variety of atmospheres, compared with that of NS66.0 glass.

**Figure 4** Total correlation function ( $T(r)$ ) of the NSF glasses, compared with that of NS66.0 glass at room temperature.

**Figure 5** Influence of iron redox state ( $\text{Fe}^{3+}/\text{Fe}^{\text{tot}}$ ) on the interatomic distance between iron and oxygen ( $L_{\text{Fe-O}}$ ) in the NSF glasses at room temperature. The  $L_{\text{Fe-O}}$  was determined by a Gaussian fit to the  $T(r)$ . The numbers in the figure shows the estimated  $L_{\text{Fe-O}}$  at the two end points when  $\text{Fe}^{3+}/\text{Fe}^{\text{tot}} = 0$  and 1.

**Figure 6** Effect of iron redox state ( $\text{Fe}^{3+}/\text{Fe}^{\text{tot}}$ ) on the molar volume of the NSF glasses at room temperature. The dashed line represents the linear regression line.

**Figure 7**  $Cp^{conf}$ ,  $S^{conf}(T_g)$  and  $T_g$  as a function of the redox state of iron ( $Fe^{3+}/Fe^{tot}$ ).

**Figure 8** a) Relationship between viscosity and normalized temperature by  $T_g$  ( $T/T_g$ ). b) Fragility ( $m$ ) of NSF system with a variation of the molar ratio of  $Fe_2O_3/(Fe_2O_3 + SiO_2)$  where  $Fe_2O_3$  concentration is calculated from the  $Fe^{3+}/Fe^{tot}$  ratio determined by XANES experiments. The evolution of  $m$  for NSF system is compared with that for  $15Na_2O-10CaO-(75-x)SiO_2-xB_2O_3$  system, which was reported by Smedskjaer et al.<sup>68</sup>

**Figure 9** Isoviscosity as a function of  $Fe^{3+}/Fe^{tot}$  for the present NSF compositions, compared with reported data by Dingwell.<sup>20,21</sup>