## Supporting Information for

## Impact of interfacial disorder and band structure on the resonant conductance

### oscillation in quantum-well based magnetic tunnel junctions

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### Note 1: RHEED patterns of Sample *E* at different growth steps



Figure S1. RHEED patterns of Sample *E* at different growth steps along the [110] azimuth of MgO substrate. The growth temperature in "as grown" state is around 30 to  $80^{\circ}$ C.

Note 2: STEM-EELS elements maps of Samples B, D and E with different Co insertion at Fe/MgAlO<sub>x</sub> interface inside QW



Figure S2. STEM-HAADF images and elements maps extracted from STEM-EELS measurements of Sample

В.





Sample D: Fe/Co(2 MLs)/MgAlO<sub>x</sub>/Co(4 MLs)/Fe



Sample *E*: Fe/Co(4 MLs)/MgAlO<sub>x</sub>/Co(4 MLs)/Fe

**Figure S4.** STEM-HAADF images and elements maps extracted from STEM-EELS measurements of Sample *E*.



Figure S5: Atomic composition profiles extracted from STEM-EELS for Sample *E*.

#### Note 3: RHEED patterns and magneto-transport measurements of the control Sample K



**Figure S6.** (a-c) RHEED patterns of the control Sample *K* at different growth steps along the [100] azimuth of MgO substrate. (a) 10 nm Fe QW after annealing at 400°C. (b) 12 MLs MgAlO<sub>x</sub> grown at 80°C. (c) 10 nm top Fe layer after annealing at 250°C. (d,e) TMR curves measured at 16K and RT in DMTJs (d) without and (e) with Co insertion. (f) The corresponding bias dependence of normalized  $d^2I/dV^2$  in the P state.





**Figure S7.** Symmetry and spin-resolved band structures of bulk (a) bcc Fe, (b) bcc Co and (c) Fe<sub>4</sub>N along the transport direction ( $\Gamma$ -X). (a,c) are redrawn from Ma et al.<sup>1</sup> (b) are redrawn from Bagayako et al.<sup>2</sup>

### Note 5: STEM-HAADF images and RHEED pattern of Sample C with Fe4N top electrode



**Figure S8.** STEM-HAADF images with (a) low-magnification and (b) high-resolution scale. Figures are redrawn from Ma et al.<sup>1</sup> (c) RHEED pattern shows that  $Fe_4N$  is epitaxially grown on MgAlO<sub>x</sub>.

#### Note 6: Repetition measurements to confirm sub-step features in $dI^2/dV^2$ curves

To ensure that noise does not affect the measured signal and to confirm that the sub-steps are indeed due to the QW states, we conducted two independent measurements. The first measurement characterized the *I-V* curves over a range of  $\pm 1.5$  V with 20 repetitions. The second measurement covered a range of  $\pm 0.65$  V with 50 repetitions. As shown in **Fig. S9**, similar features with sub-steps are clearly observed in the averaged  $dI^2/dV^2$  curves from both measurements. Our results confirm that the sub-steps indicated by the black arrows originate from the broadened QW states due to the chemical disorder. For verification, we have also uploaded all raw *I-V* curves to the website (https://zenodo.org/records/13291346).



Figure S9. Experimentally measured fine structure in  $d^2I/dV^2$  of Sample *D*. The two independent measurements show similar sub-step features that are marked by black arrows.

Note 7: RHEED patterns and intensity oscillation of Samples F and G with different Fe insertion at Fe/MgAlOx interface in the QW



**Figure S10.** (a) RHEED intensity evolution of Sample *F* during the growth of 1 ML Fe (upper panel) and the growth of 12 MLs MgAlO<sub>x</sub> (lower panel). (b) RHEED patterns of Sample *F* at different growth steps along the [100] azimuth of MgO substrate. The top 10 nm Fe was annealed at 400°C.



**Figure S11.** (a) RHEED intensity evolution of Sample *G* during the growth of 2 MLs Fe (upper panel) and the growth of 12 MLs MgAlO<sub>x</sub> (lower panel). (b) RHEED patterns of Sample *G* at different growth steps along the [100] azimuth of MgO substrate. The top 10 nm Fe was annealed at 250°C.



**Figure S12**. Magneto-transport measurements for Sample *G*. (a) TMR curves measured at 17K and RT. (b,c) Bias dependent normalized (b) dI/dV and (c)  $d^2I/dV^2$  curves in P and AP states.

Note 8: RHEED and magneto-transport measurements on single barrier MgAlO<sub>x</sub> MTJ with Co insertion



**Figure S13.** RHEED intensity oscillation (a) and patterns (b) of sample Fe/Co(4MLs)/MgAlO<sub>x</sub>/Co(4MLs)/Fe MTJ at different growth steps along the [100] azimuth of MgO substrate. The top 10 nm Fe was annealed at 400°C.



**Figure S14**. (a) TMR curves measured at 14K and RT in normal MTJ with Co insertion. (b,c) Bias dependent normalized (b) dI/dV and (c)  $d^2I/dV^2$  curves in P and AP states.

#### References

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