## FruitBin: a tunable large-scale dataset for advancing 6D pose estimation in fruit bin-picking automation

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#### Introduction

Bin picking, essential in various industries, depends on accurate object segmentation and 6D pose estimation for successful grasping and manipulation. Existing datasets for deep learning methods often involve simple scenarios with singular objects or minimal clustering, reducing the effectiveness of benchmarking in bin picking scenarios. To address this, we introduce FruitBin, a dataset featuring over 1 million images and 40 million 6D poses in challenging fruit bin scenarios. FruitBin encompasses all main challenges, such as symmetric and asymmetric fruits, textured and non-textured objects, and varied lighting conditions. We demonstrate its versatility by creating customizable benchmarks for new scene and camera viewpoint generalization, each divided into four occlusion levels to study occlusion robustness. Evaluating three 6D pose estimation models—PVNet, DenseFusion, and GDRNPP—highlights the limitations of current state-of-the-art models and quantitatively shows the impact of occlusion. Additionally, FruitBin is integrated within a robotic software, enabling direct testing and benchmarking of vision models for robot learning and grasping. The associated code and dataset can be found on: https://gitlab.liris.cnrs.fr/gduret/fruitbin.

#### **Related works**

FruitBin offers multiple advantages:

#### **FruitBin dataset and benchmarks**

The large scale of the dataset allow for sampling specific scenario benchmark generation :

- Scene generalization
- Camera view point generalization
- Occlusion robustness



Figure 2: Statistical figures depict the image counts for each fruit category across the four occlusion ranges for both types of benchmarks (scene and camera generalization), further segmented by the train (Train), evaluation (Eval), and testing partitions (Test).



Figure 3: examples of images from Fruitbin dataset, top row are showing diversities of lighting and bottom rows are showing variation of camera views.

- The largest 6D-oriented dataset
- A dedicated fruit bin picking dataset
- All major challenges combined in one dataset
- Integration into robotic software

Dataset	type	#samples	#scenes	#6D pos	challenges	occ	С	rob-env
LINEMOD 13	R	18k	15	15k	TL	No	*	No
O-LINEMOD 2	R	1214	15	120k	TL	*	*	No
APC 38	R	10k	12	$\sim 240 k$	L	No	*	No
T-LESS 14	R	49k	20	47k	TL/MI	*	*	No
YCB-V 43	R-S	133k	92	613k	Ĺ	*	*	No
FAT 36	S	60k	3	205k	L	*	*	No
BIN-P [19]	R-S	206k	12	20M	MI/BP	***	***	No
ObjectSynth [16]	S	600k	6	21M		*	*	No
HomebrewedDB 17	S	17.4k	13	56k	L	*	*	No
GraspNet-1B 26	R	97k	190	970k	-	**	**	No
RobotP 44	S	4k	-	-	TL	*	*	No
HOPE 37	R	2k	50	~30k	MI/L/BP	*	*	No
MetaGraspNet 9	R-S	217k	6.4k	3M	MI/BP	**	**	Yes
SynPick 31	S	503k	300	10M	BP	*	*	Yes
StereOBJ-IM [22]	R	396k	183	1.5M	L	*	No	No
DoPose 10	R	3k	301	11k	BP	*	*	No
FruitBin	S	1M	70k	<b>40M</b>	MI/BP/TL/L	***	***	Yes

Table 1: Comparison of 6D pose datasets with their diverse challenges (R: Real, S: Synthetic, Occ: Occlusion, C: Clutter, MI: Multiple Instances, BP: Bin Picking, TL:Textureless, L: Light variety). Rob-Env indicates whether the dataset is integrable for application in a robotic environment.

#### **Dataset generation with PickSim**

The FruitBin dataset was generated using PickSim with:

- lighting randomization
- random number of objects
- 15 camera positions
- full 6D pose annotations





(a) RBG image

boxes



### **Experimentation**

Models	apple	apricot	pear*	kiwi	lemon	orange	peach	banana*	avg
		Bene	chmarl	k scene	e gener	alisatio	on		
		0	cclusio	on from	n 0% t	o 30%			
Densefusion	0.997	0.993	0.674	0.991	0.996	1.000	1.000	0.490	0.899
PVNet	0.505	0.422	0.762	0.501	0.486	0.572	0.640	0.858	0.593
GDRNPP	0.922	0.862	0.97	0.936	0.938	0.965	0.982	0.828	0.925
		0	cclusic	on from	n 0% t	o 50%			
Densefusion	0.995	0.950	0.636	0.948	0.956	1.000	1.000	0.526	0.882
PVNet	0.430	0.432	0.793	0.503	0.473	0.572	0.685	0.880	0.596
GDRNPP	0.801	0.698	0.897	0.827	0.844	0.916	0.934	0.701	0.827
		0	cclusio	on from	n 0% t	o 70%			
Densefusion	0.981	0.950	0.570	0.894	0.933	0.997	0.998	0.414	0.849
PVNet	0.533	0.431	0.763	0.475	0.492	0.581	0.649	0.879	0.600
GDRNPP	0.629	0.582	0.832	0.673	0.695	0.802	0.857	0.576	0.706
		0	cclusic	on from	n 0% t	o 90%			
Densefusion	0.844	0.713	0.306	0.656	0.726	0.896	0.903	0.278	0.676
PVNet	0.445	0.363	0.761	0.487	0.481	0.561	0.621	0.864	0.573
GDRNPP	0.443	0.352	0.724	0.495	0.519	0.674	0.707	0.468	0.548
	·	Benc	hmark	came	a gene	eralisati	on		
		0	cclusic	on from	n 0% t	o 30%			
Densefusion	0.983	0.872	0.669	0.968	0.957	1.000	0.999	0.588	0.888
PVNet	0.590	0.516	0.862	0.631	0.594	0.701	0.784	0.952	0.704
GDRNPP	0.943	0.891	0.973	0.956	0.959	0.973	0.988	0.863	0.943
		0	cclusio	on from	n 0% t	o 50%			
Densefusion	0.978	0.900	0.606	0.974	0.980	0.999	0.999	0.592	0.887
PVNet	0.606	0.524	0.834	0.611	0.597	0.693	0.819	0.941	0.703
GDRNPP	0.85	0.766	0.945	0.886	0.888	0.932	0.956	0.789	0.876
		0	cclusic	on from	n 0% t	o 70%			
Densefusion	0.983	0.922	0.553	0.887	0.864	0.995	0.997	0.530	0.850
PVNet	0.577	0.475	0.810	0.602	0.588	0.748	0.773	0.935	0.688
GDRNPP	0.694	0.634	0.879	0.775	0.763	0.833	0.877	0.666	0.765
		0	cclusic	on from	n 0% t	o 90%			
PVNet	0.519	0.447	0.827	0.580	0.568	0.673	0.753	0.939	0.663
GDRNPP	0.485	0.442	0.777	0.556	0.529	0.679	0.712	0.514	0.587
GDRNPP	0.485	0.442	0.777	0.556	0.529	0.679	0.712	0.514	0.587

Table 2: Success rates of DenseFusion, PVNet, and GDRNPP models on scene and camera benchmarks with varying occlusion levels. The upper part shows scene generalization, and the lower part shows camera generalization. Asymmetric objects are marked with an asterisk(\*), and bold numbers indicate the best results for each benchmark. The last column shows the average performance across all fruits.

#### **Future works**

A current limitation is the lack of variation in instances and real-world applications. Future

Benchmarks scenarios has been evaluated with three 6D pose estimation methods :

- PVnet [1]
- Densefusion[2]
- GDRNPP [3]

FruitBin demonstrates its challenges over texture or texture-less objects, occlusion rates and scene variation.





Figure 4: Precise evaluation of DenseFusion, PVNet and GDRNPP models, trained on the 0-90% occlusion benchmarks, across different occlusion level partitions.



#### (d) Depth map (e) Instance map (f) Semantic map

Fig. 1: Examples of annotations generated with PickSim.

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work may consider:

- Category-based 6D pose estimation
- Enhancing rendering techniques
- 6D pose-based robotic grasping

Figure 5 : The left image shows the original input. The middle and right images demonstrate examples of background generation using diffusion models.

#### References

[1] Peng, Sida, et al. "Pvnet: Pixel-wise voting network for 6dof pose estimation." Proceedings of the IEEE/CVF conference on computer vision and pattern recognition. 2019.

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[3] Wang, Gu, et al. "Gdr-net: Geometry-guided direct regression network for monocular 6d object pose estimation." Proceedings of the IEEE/CVF Conference on Computer Vision and Pattern Recognition. 2021.

