

Mechanistic Insights into Methane Total Oxidation over Cu/Hydroxyapatite Catalyst Synthesized with β -Cyclodextrin Assistance

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1	Mechanistic Insights into Methane Total Oxidation over
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3	Assistance
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21 Abstract

22 The total oxidation of methane (CH₄), a highly stable alkane volatile organic compound (VOC), 23 using low-cost Cu-based catalysts, has garnered considerable attention. Nonetheless, 24 challenges such as Cu particle agglomeration and the lack of consensus on mechanism of CH4 25 total oxidation over Cu-based catalysts remain. In this work, β -cyclodextrin (β CD) was 26 introduced during Cu/hydroxyapatite catalyst (β CD-Cu/HAP) preparation, and its catalytic 27 performance in CH₄ total oxidation was compared with the Cu/HAP catalyst. Both materials 28 were prepared using the wet impregnation method and thoroughly characterized. It was 29 found that utilization of β CD, which decomposed during calcination, led to smaller Cu particle 30 size (from 61 to 34 nm) and better Cu dispersion (from 1.9 to 3.5%), resulting in an 31 enhancement of the catalyst reduction properties. Additionally, the BCD-Cu/HAP catalyst 32 possessed a higher oxygen storage capacity, demonstrating its superior ability to replenish the 33 oxygen vacancies. The βCD-Cu/HAP catalyst activity was double that of the original Cu/HAP catalyst with a 20 kJ mol⁻¹ lower activation energy, as determined by fitting the initial reaction 34 35 rate to a power-law model. Further, Langmuir–Hinshelwood (LH), Eley–Rideal (ER), and Mars– 36 van Krevelen (MVK) type rate expressions were regressed to the experimental data. After 37 statistical and physico-chemical assessments, the MVK mechanism involving two oxidized sites 38 and one reduced site with H_2O adsorption on oxidized sites was identified as the most 39 appropriate model for describing the experimental data. These findings offer an enhanced 40 understanding of CH₄ total oxidation, guiding the development of efficient, low-cost catalysts 41 for this reaction.

42 Environmental Implication

43 Volatile organic compounds (VOCs) pose significant environmental and health issues due to
44 their toxicity and widespread sources. Among VOCs, alkane contribute to a large proportion

of the VOCs emitted, with light alkanes being particularly challenging to mitigate due to their high stability. Methane, the most stable light alkanes, is the focus of this study. Catalytic oxidation technology offers a promising solution for VOC mitigation. In our work, we conducted a mechanistic investigation of methane total oxidation, aiming at deepening our understanding of catalytic oxidation of light alkanes, thereby contributing to substantial environmental benefits.

51 Keywords

52 catalytic oxidation; volatile organic compounds; β-cyclodextrin; copper; Mars–van Krevelen

53 Nomenclature

Roman sy	Roman symbols		Greek symbols			
d_p	Mean pore diameter (nm)	$\Delta S'_{ads}$	Replacement of adsorption entropy (J $mol^{-1}K^{-1}$)			
d _{crys}	Mean crystallite size (nm)	ΔS_{ads}	Adsorption entropy (J mol ⁻¹ K ⁻¹)			
d_{Cu}	Mean Cu particle size (nm)	Abbreviat	ions and acronyms			
D _{Cu}	Copper dispersion (%)	BET	Brunauer–Emmett–Teller			
E_a	Activation energy (kJ mol ⁻¹)	BIC	Bayesian Information Criterion			
k_{CH_4}	Reduction rate coefficient ($mol_{CH_4}kg_{cat}^{-1}s^{-1}kPa^{-1}$)	ER	Eley-Rideal			
k_{O_2}	Reoxidation rate coefficient ($mol_{0_2}kg_{cat}^{-1}s^{-1}kPa^{-1}$)	HAP	Hydroxyapatite			
k_r	Reaction rate coefficient ($mol_{CH_4}kg_{cat}^{-1}s^{-1}$)	H ₂ -TPR	Hydrogen Temperature-Programmed Reduction			
k ₀	Pre-exponential factor ($mol_{CH_4}kg_{cat}^{-1}s^{-1}$)	ICP-OES	Inductively Coupled Plasma-Optical Emission Spectrometry			
$k_{0,app}$	Apparent pre-exponential factor (mol kg_{cat}^{-1} $s^{-1}(kPa)^{-1+(m+n)}$)	LH	Langmuir-Hinshelwood			
т	Apparent CH ₄ reaction order, (-)	MVK	Mars-van Krevelen			
n	Apparent O_2 reaction order, (-)	OSC	Oxygen Storage Capacity			
p_i	Partial pressure of component i (kPa)	PL	Power-Law			
p_{loop}	Loop pressure (kPa)	RDS	Rate-Determining Step			
R	Universal gas constant (kJ mol ⁻¹ K ⁻¹)	TCD	Thermal Conductivity Detector			
S_{BET}	BET surface area $(m^2g_{cat}^{-1})$	VOC	Volatile Organic Compound			
TOF_0	Initial turnover frequency (mol _{CH4} mol _O ⁻¹ s ⁻¹)	XPS	X-ray Photoelectron Spectroscopy			
V_p	Specific pore volume ($cm^3g_{cat}^{-1}$)	XRD	X-Ray Diffraction			
W_{cat}	Catalyst weight (kg _{cat})	βCD	β-Cyclodextrin			
X_{CH_4}	CH_4 conversion (mol _{CH4} mol _{CH4} ,0)					
У _{Си}	Cu content of the catalyst determined from ICP-OES data (wt %)					

55 1. Introduction

The ever-growing industrialization and urbanization are raising emissions of volatile organic compounds (VOCs), i.e., carbon-based chemicals with boiling points below 250 °C. VOCs lead to a decrease in air quality, being the source of severe hazards, such as the formation of photochemical smog and a diversity of adverse health issues [1]. VOC emissions can be controlled by a variety of methods. Among these, catalytic oxidation stands out as an economically viable technology for the abatement of VOC pollutants [2–4].

Among VOCs, methane (CH₄), mainly emitted from industry and agriculture sectors, is one of the most abundant in the atmosphere [5,6]. As a prototypical light alkane, CH₄ is notably stable due to its symmetric tetrahedral structure, featuring four equivalent C-H bonds [7]. This high stability poses significant challenges for its complete elimination. Consequently, the CH₄ total oxidation has been widely used as a method to effectively mitigate its presence in the atmosphere [8–10].

68 Cu-based catalysts have demonstrated high activity in VOC total oxidation, including CH₄ total oxidation [11-13]. However, these catalysts suffer from agglomeration of CuO particles, 69 70 resulting in the formation of bulk CuO particles at high Cu content [11,14,15]. Recently, 71 cyclodextrins have emerged as promising agents in catalyst preparation, particularly for their 72 role in enhancing metal dispersion [16–21]. Bai et al. [18] demonstrated that β -cyclodextrin 73 (βCD) addition during synthesis of Co₃O₄/ZrO₂ catalysts for formaldehyde oxidation 74 significantly improved dispersion, resulting in smaller and more reducible Co₃O₄ particles, 75 thereby boosting catalytic performance. Other works focusing on Cu-based catalysts have also 76 reported a similar effect of β CD on the dispersion of Cu atoms [20,21].

Among the various support materials investigated [22], hydroxyapatite (Ca₁₀(PO₄)₆(OH)₂,
HAP), has recently received increasing interest [20,23–26] due to its low cost, non-toxicity,

thermal and chemical stability, and its ability to undergo ion exchanges. Moreover, the HAP
structure features accessible surface Ca²⁺ sites that facilitate the cation exchange process [24],
enabling metal ions, such as Cu, to be located on the surface. These intrinsic features position
HAP as a promising support material for total oxidation reactions, including oxidation of CH₄
[27,28].

84 Kinetic models play a vital role in elucidating reaction mechanisms, offering valuable insights 85 into catalyst development, and serving as effective tools for predicting and optimizing 86 chemical processes. Langmuir-Hinshelwood (LH), Eley-Rideal (ER), and Mars-van Krevelen 87 (MVK) mechanisms have been proposed as possible mechanisms for CH₄ total oxidation [29]. 88 Despite the extensive research conducted on the CH₄ total oxidation over Cu-based catalysts [11,12,30–32], only a limited number of studies have focused on elucidating the reaction 89 90 mechanism. In addition, the current literature lacks unanimity regarding the mechanism for 91 CH₄ total oxidation over Cu-based catalysts. To the best of our knowledge, only two research 92 studies have specifically investigated the CH4 total oxidation mechanism over Cu-based 93 catalysts, revealing that CH₄ oxidation follows MVK and ER mechanisms over CuO nanowires 94 [31] and Cu/ γ -Al₂O₃ [32], respectively. Considering the limited research and lack of consensus, 95 a systematic kinetic study is required to comprehensively elucidate the reaction mechanism 96 of CH₄ total oxidation reaction over Cu-based catalysts.

97 This work is driven by two primary objectives. First, it investigates the influence of βCD 98 addition during the synthesis of Cu/HAP catalyst on its ultimate properties and catalytic 99 performance in CH₄ total oxidation. Second, it aims to develop and validate a comprehensive 100 kinetic model along with its corresponding elementary steps that accurately describes the CH₄ 101 total oxidation experimental data over Cu-based catalysts. To achieve these objectives, two 102 Cu/HAP catalysts were prepared, one without (the original catalyst) and the other with βCD

103 addition during synthesis (the modified catalyst). Subsequently, a detailed catalyst 104 characterization and an extensive experimental investigation were conducted on both 105 catalysts. The characterization and catalytic results of both catalysts were compared to 106 unravel the impact of β CD addition during synthesis on the properties and performance of the 107 modified catalyst. Subsequently, kinetic models according to the LH, ER, and MVK reaction 108 mechanisms were regressed to the experimental observations. Finally, a kinetic analysis in 109 conjunction with a thorough interpretation of catalyst characterization results was performed 110 to unveil the underlying mechanism governing CH₄ total oxidation over the modified catalyst. 111 This elucidation not only contributes to bridging the existing knowledge gap but also facilitates 112 the development of more efficient catalyst designs for CH₄ total oxidation, addressing both 113 environmental concerns and industrial needs.

114 2. Procedures

115 2.1. Catalyst Synthesis

116 HAP support with a theoretical molar Ca/P ratio of 1.67 was prepared by the co-precipitation 117 method. Then, two Cu-containing catalysts, with and without β CD addition during synthesis, 118 were prepared by wet impregnation method targeting a theoretical Cu content of 10 wt%. The 119 catalysts were labeled as Cu/HAP and βCD-Cu/HAP, with the latter indicating the 120 incorporation of β CD during synthesis. It is important to clarify that the β CD mentioned in the 121 catalyst name does not imply its presence in the calcined catalysts, as it decomposes during 122 the calcination treatment. The related procedures are described in detail in the Supporting 123 Information (SI), S2.1.

124 2.2. Catalyst Characterization

HAP support and Cu-containing catalysts were thoroughly characterized. Inductively Coupled
 Plasma-Optical Emission Spectrometry (ICP-OES) was employed to quantify the elemental

127 composition (y_{cu}) , verifying metal content in accordance with intended (experimental) values. 128 N_2 -adsorption experiments were conducted to determine the BET surface area (S_{BET}), specific 129 pore volume (V_p) and mean pore diameter (d_p) , offering insights into the textural properties 130 of the materials. X-Ray Diffraction (XRD) was used to identify the crystalline phases and determine the crystallite size (d_{crys}) , essential for understanding the structural aspects that 131 132 impact on catalytic activity. N₂O chemisorption allowed for quantifying the Cu dispersion (D_{Cu}) 133 and mean Cu particle size (d_{cu}) , providing quantitative data on the active surface area available 134 for reactions. The nature, reducibility, and quantity of Cu species were assessed by hydrogen 135 Temperature-Programmed Reduction (H₂-TPR), thereby enriching our comprehension of the 136 diverse Cu species present in the catalyst. The oxygen storage capacity (OSC), indicative of 137 active site concentration, was measured using the oxygen pulse chemisorption technique. 138 Lastly, X-ray Photoelectron Spectroscopy (XPS) was performed to obtain the surface 139 composition and oxidation state of components, which is pivotal for understanding surface 140 chemistry and its role in the performance of catalysts. Detailed descriptions of these methods 141 are available in the SI (S2.2.).

142 2.3. Catalytic Activity

143 Catalytic testing was performed in a high-throughput setup [33] consisting of 4 parallel
144 stainless steel fixed-bed reactors. The selected operating conditions, see

Table 1, catalyst pellet diameter and reactor dimensions, led to the acquisition of intrinsic kinetics data [34] (see Table S6). Molar carbon balances were closed within 5% for all experiments, underscoring the reliability of the experimental data. The related experimental details, as well as a schematic diagram of the setup, are provided in SI (S2.3., Figure S1).

149 The activity of the Cu/HAP and β CD-Cu/HAP catalysts was compared using initial turnover 150 frequency (*TOF*₀) metric, which is defined as the ratio of the initial reaction rate to the

- 151 concentration of active sites (C_0). It is assumed that the concentration of active sites is at least
- directly proportional, if not equal, to C_0 [35]. The equation and derivation of TOF_0 are

153 presented in SI (S2.5.1., see Eq. (S24)).

parameter	unit	value	
F _{tot}	/ mol s ^{-1}	6.4 × 10 ⁻⁵	
P _{tot}	/ kPa	500	
Wcat F _{CH4,0}	/ kg s mol ^{-1}	150 – 550	
Т	/ °C	350 – 450	
$p_{CH_4,0}$	/ kPa	2.9-8	
$p_{O_2,0}$	/ kPa	16.6 - 48.8	

Table 1: Experimental conditions used for total oxidation of CH₄ over Cu-containing catalysts. N₂ was used as the balance gas.

155

156 2.4. Elementary-Step Based Kinetic Model Construction

157 After acquiring kinetic experimental data at systematically varied operating conditions, the 158 next step is to identify the underlying reaction mechanism and the corresponding, most 159 appropriate kinetic model describing experimental observations. In this regard, three 160 potential formalisms, i.e., LH, ER, and MVK, are considered as plausible for CH₄ total oxidation 161 over Cu-based catalysts. The resulting mechanisms are founded on elementary steps, which 162 provide insights into the molecular-level events occurring during reaction. An overview and description of possible elementary steps for all mechanisms are documented in SI (refer to 163 164 S2.4., and Table S1).

165 2.5. Model Selection

The process of selecting the most suitable kinetic model for CH₄ total oxidation involves three
 main steps: preliminary model discrimination, non-isothermal regression, and assessment of
 models and parameters. The preliminary model discrimination process (detailed in SI; S2.5.1.)

169 is based on the initial reaction rate analysis, encompassing positive/negative reaction orders 170 along with their corresponding values. Following the exclusion of kinetic models incompatible 171 with experimental data in this initial step, non-isothermal regression (detailed in SI; S2.5.2.) 172 was carried out to determine the kinetic parameters associated with the remaining candidate 173 models. Finally, a thorough statistical and physico-chemical evaluation of the kinetic 174 parameters (detailed in SI; S2.5.3.) was performed. In this step, the global significance of the 175 models and that of the individual parameters were assessed using an F test and a t test, 176 respectively. Additionally, correlation among individual estimated parameters in non-177 isothermal regression were evaluated using binary correlation coefficients. The activation 178 energy and adsorption parameters (enthalpies and entropies) were compared to reported 179 values and assessed for thermodynamic consistency, respectively, to validate the physico-180 chemical meaning of these parameters. Furthermore, the Bayesian Information Criterion 181 (BIC) of each model was evaluated, facilitating a quantitative comparison of model adequacy 182 while penalizing unnecessary complexity. Moreover, the partial reaction orders were also 183 compared with those obtained from initial reaction rate analysis. This meticulous selection 184 process enables the confident selection of the most appropriate kinetic model. The final 185 model unveils the underlying mechanism and elementary steps of the reaction, hence, 186 providing a robust and in-depth understanding of the reaction kinetics under the investigated 187 operating conditions.

188 3. Results and Discussion

This section begins with a comprehensive presentation of the characterization results obtained for the HAP support and the Cu/HAP and β CD-Cu/HAP catalysts. Subsequently, the impact of operating conditions on the catalytic activity of Cu/HAP and β CD-Cu/HAP is investigated. Then, the activity of both catalysts is compared by calculating the *TOF*₀. Finally,

the results of model discrimination are presented, revealing the identification of the most suitable (best combination of physicochemical meaning and statistical performance) model for accurately representing the kinetic performance of CH_4 total oxidation over the β CD-Cu/HAP catalyst.

197 3.1. Characterization Results

The results of elemental analysis and N₂-adsorption measurement for the bare HAP support and the Cu/HAP and β CD-Cu/HAP catalysts are presented in Table 2. The Cu content was close to the theoretical one for both Cu-containing catalysts, indicating a successful synthesis procedure. Additionally, there is no significant difference in the textural properties among the Cu/HAP and β CD-Cu/HAP catalysts, indicating that the addition of β CD did not affect these properties, consistent with a previous study [36]. Further details regarding ICP-OES and N₂adsoption results are provided in Table S3 and S3.1. in SI, respectively.

Table 2: Material properties: Cu content as determined by ICP-OES (y_{Cu}); BET surface area (S_{BET}), specific pore volume (V_p) and mean pore diameter (d_p) as determined via N₂-adsorption; mean CuO crystallite size (d_{crys}) obtained via Eq. (S1); Cu surface area (S_{Cu}), mean Cu⁰ particle size (d_{Cu}), and dispersion (D_{Cu}) obtained via N₂O chemisorption using Eqs. (S6), (S7), and (S5), respectively.

Material	y _{Cu} (wt%)	$S_{BET}\left(\mathrm{m}^{2}\mathrm{g}^{-1}\right)$	$V_p \left(\mathrm{cm}^3 \mathrm{g}^{-1} \right)$	d_p (nm)	$d_{crys}(nm)$	$S_{Cu}(\mathrm{m}^{2}\mathrm{g}_{\mathrm{Cu}}^{-1})$	d_{Cu} (nm)	$D_{Cu}(\%)$
НАР	-	97.0 ± 0.1	0.51	20.8	-	-	-	-
Cu/HAP	11.1	79.7 ± 0.1	0.39	20.5	32	10.9	61.4	1.9
βCD-Cu/HAP	11.5	77.3 ± 0.1	0.38	20.5	13	19.6	34.1	3.5

209

210 XRD was employed to determine the crystalline phases present in the calcined catalysts. The 211 diffraction patterns depicted in Figure 1 provide evidence of characteristic diffraction lines 212 corresponding to $Ca_5(PO_4)_3(OH)$ (JCPDS 09-0432), confirming the successful formation of the 213 desired HAP structure in all materials.

The CuO monoclinic phase (JCPDS 00-045-0937) was detected in impregnated samples. The intensity of the prominent CuO reflections at 35.5° (CuO₍₀₀₂₎) and 38.5° (CuO₍₁₁₁₎) was 216 significantly lower in the case of β CD-Cu/HAP compared to Cu/HAP catalyst, suggesting a 217 lower degree of crystallinity or smaller crystallites of the former. Remarkably, the distinct CuO 218 reflection at 48.5° (CuO₍₋₂₀₂₎) was absent in the XRD pattern of β CD-Cu/HAP. This observation 219 implies either a different CuO phase distribution or the presence of crystallite sizes below the 220 XRD detection limit owing to the addition of β CD as part of the synthesis procedure. 221 Furthermore, the CuO mean crystallite size, calculated using the Scherrer equation (vide Eq. 222 (S1)), confirmed that the β CD-Cu/HAP catalyst possessed smaller CuO crystallites compared 223 to Cu/HAP, i.e., 13 nm versus 32 nm.



224

225 Figure 1: XRD patterns of the HAP (______), Cu/HAP (______) and βCD-Cu/HAP (______).

The N₂O chemisorption findings revealed that the β CD-Cu/HAP catalyst exhibited a higher Cu 226 227 dispersion and Cu surface area (1.8 times), as well as a smaller mean Cu particle size (34.1 228 versus 61.4 nm). The enhancement of Cu dispersion and significant reduction in Cu particle 229 size due to the incorporation of β CD during synthesis, have also been observed in previous 230 studies [16,20,21,36]. The N₂O chemisorption results are consistent with XRD results, thereby 231 suggesting that incorporation of β CD hinders Cu agglomeration, leading to the formation of 232 smaller, well-dispersed Cu particles. Notably, despite the similar textural properties of Cu/HAP 233 and β CD-Cu/HAP (see Table 2), β CD addition during synthesis exerted a noticeable impact on the crystalline structure and Cu dispersion. These findings indicate that β CD addition plays a 234

crucial role in modifying the structural aspects of the catalyst, which was also observed inprevious studies [18–21].

237 Figure 2 illustrates the results of the H_2 -TPR, which was employed to assess the Cu reducibility 238 in the Cu-containing catalysts. The bare HAP support, consistent with previous studies [24,26], 239 exhibited no noticeable H_2 consumption, indicating that all the H_2 consumption observed 240 during catalyst characterization originated from the reduction of Cu species. The H₂-TPR 241 profiles of the Cu-containing catalysts exhibit diverging characteristics in terms of the onset 242 temperature of H₂ consumption (see Table S4). Specifically, the βCD-Cu/HAP catalyst lowered 243 the onset temperature to ca. 80°C, as the Cu/HAP catalyst displayed an onset temperature of 244 ca. 100°C. Furthermore, both Cu-containing catalysts exhibited four reduction peaks within 245 the temperature range of 80 to 500 °C, denoted as peaks (I), (II), (III), and (IV).



246

247 Figure 2: H₂-TPR profile of Cu/HAP () and βCD-Cu/HAP () catalysts.

Peak (I) could be correlated to the existence of the residual nitrate (NO₃⁻) ions after calcination (detailed in SI; S3.2.). Peaks (II), (III), and (IV), which are associated with the reduction of CuO to Cu, can be categorized as surface Cu species (peaks (II) and (III)) and Cu doped into the lattice (peak (IV)) [24]. Peak (II) at temperatures of about 200 °C, is attributed to the reduction of surface highly dispersed Cu species. Peak (III), observed at temperatures ca. 250°C, is associated with the reduction of bulk CuO located on the catalyst surface [24,37,38]. In comparison to the Cu/HAP catalyst, the reduction temperature of surface Cu species for βCDCu/HAP catalyst decreased by approximately 20 °C, implying the formation of smaller
particles, consistent with N₂O chemisorption and XRD results (see Table 2). Finally, peak (IV),
detected at temperatures above 370 °C, is indicative of Cu²⁺ ions incorporation into the lattice,
resulting in the formation of hardly reducible Cu species [24,39].

259 Table 3 represents the TPR-H₂ profile peak deconvolution analysis (see Figure S5), which 260 provides insights into the composition of Cu species in the catalysts. The analysis revealed that 261 the contribution of surface highly dispersed Cu species amounted to 51.5% for βCD-Cu/HAP, whereas for Cu/HAP it was determined to be only 33.7%. Moreover, the contribution of bulk 262 263 CuO and hardly reducible Cu species were observed to be noticeably lower for β CD-Cu/HAP compared to the Cu/HAP catalyst. Particularly, the contribution of hardly reducible Cu species 264 265 was significantly reduced from 15.8 to 5.5%. These findings suggest that the β CD addition during synthesis impeded Cu particle agglomeration and doping of Cu²⁺ into the HAP lattice, 266 267 ultimately promoting the formation of surface highly dispersed Cu species.

Table 3: Temperature ($T_{red,peak\#}$) and contribution (cont.) of H₂-TPR peaks corresponding to the reduction of CuO. Peak (II): surface highly dispersed Cu species, peak (II): bulk CuO (surface), and Peak (IV): hardly reducible Cu species (lattice).

	Pea	k (II) Peak (III)		(111)	Peak (IV)		
Catalyst	T _{red,II} (°C)	Cont. (%)	T _{red,III} (°C)	Cont. (%)	<i>T_{red,IV}</i> (°С)	Cont. (%)	
Cu/HAP	202	33.7	244	50.5	368	15.8	
βCD-Cu/HAP	186	51.5	226	43	374	5.5	

270

Oxygen Storage Capacity (OSC) measurements provide valuable insights into the reoxidation capacity of a reduced catalyst. It has been previously reported [35] that OSC is directly proportional to the oxygen participating in the reaction, making it a reliable measure of the active sites concentration. No oxygen uptake was observed for the bare HAP support, within the temperature range of 350 to 450 °C. The OSC for the Cu/HAP and βCD-Cu/HAP catalysts
are presented in Figure 3a and exhibit a consistent linear increase within the temperature
range. Moreover, the βCD-Cu/HAP catalyst showed an enhancement of at least 10% in OSC
compared to Cu/HAP. However, it is worth mentioning that the OSC values for both catalysts
have not reached the theoretical value determined by the ICP-OES method, as shown in Figure
3b. Specifically, the reoxidized Cu% at 450 °C amounted to ca. 72% and 80% for Cu/HAP and
βCD-Cu/HAP catalysts, respectively.



282

Figure 3: Evolution of the (a) OSC and (b) fraction of reoxidized Cu as a function of temperature for the Cu/HAP ($_$,) and β CD-Cu/HAP (\diamond ,) catalysts.

285 The observed increasing trend of OSC with temperature and remaining fraction of 286 non-reoxidized Cu suggest the existence of two distinct types of active sites: easy-to-access 287 and hard-to-access sites. This classification is further supported by the findings obtained from 288 H₂-TPR as reported above. The easy-to-access sites correspond to the highly dispersed Cu 289 species on the surface, which are near-surface oxygen sites and can be reoxidized at lower 290 temperatures. Conversely, the hard-to-access sites correspond to the bulk CuO and Cu 291 incorporated into the lattice, requiring higher temperatures for reoxidation. According to H₂-292 TPR results, both catalysts possessed large CuO particles and Cu incorporation into the HAP 293 lattice, hindering the oxygen accessibility for reoxidation. This phenomenon provides an 294 explanation for the existence of non-reoxidized Cu in both materials, even at the highest

temperature. Thus, the βCD-Cu/HAP catalyst exhibited a higher abundance of highly dispersed
Cu species (easy-to-access sites), consequently leading to a higher OSC and fraction of
reoxidized Cu.

298 XPS was carried out to gain insights into the oxidation states and relative composition at the 299 surface of the catalysts. Figure 4 depicts the Cu 2p spectra of the Cu-containing catalysts. The 300 binding energy of Cu 2p_{3/2} and 2p_{1/2} at 932.7 eV and 952.6 eV were observed for the Cu-301 containing catalysts, respectively. The pronounced satellite peaks at 942 eV and 962 eV, a distinctive characteristic of Cu^{2+} , along with the symmetry of the Cu $2p_{3/2}$ peaks, indicate the 302 303 presence of CuO in the Cu-containing catalysts [21,24]. The detailed deconvolution of the 304 Cu $2p_{3/2}$ peaks, coupled with an analysis of the Cu LMM Auger spectra, revealed no evidence 305 of additional Cu species, further confirming our findings of the Cu oxidation state.



306

307 Figure 4: XPS spectra of Cu 2p and for the Cu/HAP (_____) and βCD-Cu/HAP (_____) catalysts.

The quantitative XPS analysis of surface chemical composition for the HAP, Cu/HAP and β CD-Cu/HAP is presented in Table 4 (detailed in SI; S3.3. and Table S5). It is important to note the considerable difference in the surface distribution of Cu and O atoms. The Cu/(Ca+P) ratio for β CD-Cu/HAP was determined to be 0.12, whereas it was only 0.05 for Cu/HAP. This remarkable increase in Cu presence at the surface is attributed to the β CD addition during synthesis, which effectively improved the Cu dispersion on the catalyst surface. Furthermore, the O/Cu value 314 for the Cu/HAP sample was double that of βCD-Cu/HAP, possibly indicating surface 315 segregation of a CuO phase. It has been previously reported [39,40] that larger particle sizes 316 and higher Cu loading can increase the risk of surface segregation of Cu-containing phases. This phenomenon, in the case of Cu/HAP, leads to CuO segregating and forming larger 317 318 particles, thereby concentrating the CuO in much smaller areas on the catalyst surface. As XPS 319 only probes the surface, this segregation results in a significantly lower measured Cu 320 concentration. Consistent with the XRD and N₂O chemisorption results presented in Table 2, 321 the mean CuO crystallite size and Cu particle size for Cu/HAP were found to be significantly 322 higher than that of β CD-Cu/HAP catalyst. Hence, Cu/HAP could be more prone to CuO 323 segregation, which may render some CuO particles undetectable in XPS spectra. Our findings 324 are consistent with previous studies [24,41], where it was observed that some CuO particles 325 could not be detected as their size exceeded the penetration depth of the XPS (< 10 nm).

326	Table 4: Surface compositions calculated from the results obtained by XPS

Material	Ca/P	Cu/(Ca+P)	O/Cu
НАР	1.51	-	-
Cu/HAP	1.62	0.05	30.8
βCD-Cu/HAP	1.42	0.12	14.7

327

328 3.2. Catalytic Activity

The catalytic tests include a thorough investigation of the impact of the reaction temperature and the CH₄ and O₂ inlet partial pressure on the performance of Cu/HAP and β CD-Cu/HAP catalysts, as a function of the space time. Additionally, a comparative analysis was carried out by analyzing the apparent activation energy and reaction orders determined via the initial reaction rate analysis for both catalysts. Finally, the *TOF*₀ value was employed as a comparative metric to assess the activity levels of the two considered catalysts. 335 It is worth outlining that the bare support (HAP) exhibited negligible conversion (<3%) even at 336 the highest tested temperature of 450 °C. This could be attributed to the absence of any OSC 337 (see Section 3.1), which serves as a reliable measure for the concentration of active sites for VOC total oxidation, hence, resulting in a lack of active sites on the catalyst surface to initiate 338 339 the reaction. The low activity of HAP in CH₄ total oxidation has also been reported in a previous 340 study [27], where HAP could not reach 4% conversion at 500 °C. Consequently, the bare 341 support did not substantially contribute to the CH₄ conversion observed in the Cu-containing 342 catalysts.

The impact of temperature and space time on the performance of Cu-containing catalysts was explored, as presented in Figure 5a and Figure 5b, respectively. Both catalysts exhibited an increasing trend in CH₄ conversion with rising temperature and space time. The βCD-Cu/HAP catalyst outperformed the Cu/HAP catalyst, exhibiting at least 1.2 to 2 times higher conversion as temperature and space time increased, respectively.



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The effect of the CH_4 and O_2 inlet partial pressure on the performance of Cu-containing catalysts was investigated, as presented in Figure 6a and Figure 6b, respectively. Figure 6 shows that an increasing inlet partial pressure of CH_4 and O_2 resulted in an increase in CH_4 354 conversion. The β CD-Cu/HAP catalyst exhibited at least 2 times higher CH₄ conversion 355 compared to Cu/HAP catalyst for the same inlet partial pressure of the reactants.



Figure 6: (a) Effect of CH₄ inlet partial pressure at $p_{O_2,0} = 16.6 \text{ kPa}$, T = 400 °C, space time = 196 kg_{cat} s mol⁻¹_{CH₄}; (b) Effect of O₂ inlet partial pressure at $p_{CH_4,0} = 2.91 \text{ kPa}$, T = 400 °C, space time = 535 kg_{cat} s mol⁻¹_{CH₄} on the performance of Cu/HAP (\blacksquare) and BCD-Cu/HAP (\blacklozenge) catalysts.

360 A detailed initial rate analysis was carried out to compare the performance of Cu-containing 361 catalysts. The initial reaction rates obtained via Eq. (S23) were employed to estimate reaction 362 orders, apparent pre-exponential factors and activation energies, determined via Eq. (S26). 363 The results are provided in Table 5. It should be noted that the CH₄ and O₂ reaction orders for 364 both catalysts showed no significant temperature dependency. As expected, the estimated 365 CH₄ and O₂ reaction orders were positive, signifying the positive role of the inlet partial 366 pressures of both reactants, as observed in Figure 6. Interestingly, the catalysts exhibited a 367 nearly constant CH₄ reaction order (ca. 0.62), whereas the O₂ reaction order amounted to 0.26 368 and 0.09 for Cu/HAP and β CD-Cu/HAP catalysts, respectively. This suggests that the CH₄ 369 reaction order remained unaffected by variations in CuO particle size and Cu dispersion, while 370 the O₂ reaction has been influenced by these factors. Moreover, the apparent activation energy of the β CD-Cu/HAP catalyst was 20 kJ mol⁻¹ lower than that of Cu/HAP, which 371 372 facilitated the CH₄ total oxidation when β CD was employed during synthesis. It is worth

outlining that the estimated apparent activation energies (78 and 96 kJ mol⁻¹, respectively) in

this work are within the range $(50 - 150 \text{ kJ mol}^{-1})$ of previously reported ones [11,42].

375 Table 5: Apparent CH₄ (*m*) and O₂ (*n*) reaction orders, pre-exponential factor $k_{0,app}$ (mol kg⁻¹_{cat} s⁻¹ (kPa)^{-1+(m+n)}), and

activation energy $E_{a,app}$ (kJ mol⁻¹) obtained by Eq. (S26).

Catalyst	m	n	$k_{0,app}$	$E_{a,app}$
Cu/HAP	0.63 ± 0.06	0.26 ± 0.05	(3.32 ± 1.1) × 10 ³	96 ± 2.6
βCD-Cu/HAP	0.62 ± 0.04	0.09 ± 0.03	(5.78 + 2.1) × 10 ²	78 ± 1.6

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378 The initial reaction rates obtained using Eq. (S23) were utilized to determine the TOF_0 , see Eq. (S24). The obtained TOF_0 were used to conduct a thorough comparison of the catalytic 379 performance of Cu/HAP and β CD-Cu/HAP (Figure 7). It was observed that the TOF_0 values for 380 381 both catalysts exhibited an increasing trend as temperature was raised. In addition, the BCD-382 Cu/HAP catalyst exhibited substantially higher catalytic activity, approximately twofold, 383 compared to the Cu/HAP catalyst across all examined temperatures. These findings are 384 consistent with CH₄ conversion results evidenced in Figure 5 and Figure 6, where it was found 385 that the CH₄ conversion for the βCD-Cu/HAP catalyst is significantly higher than that of Cu/HAP 386 catalyst. Consequently, these results unequivocally demonstrate the enhanced catalytic 387 performance of the βCD-Cu/HAP catalyst, attributed to the βCD addition during the synthesis procedure of Cu/HAP. 388





Figure 7: Evolution of TOF_0 as a function of temperature for Cu/HAP (\blacksquare) and β CD-Cu/HAP (\blacklozenge) catalysts at initial CH₄ and O₂ partial pressure of 2.9 and 16.6 kPa, respectively.

392 The addition of βCD during synthesis did not alter the fundamental reaction mechanism, as 393 indicated by the constant CH₄ reaction order observed for both catalysts [43]. As previously 394 discussed, the BCD addition during the synthesis of the BCD-Cu/HAP catalyst inhibited the 395 interaction between Cu particles during the preparation, which effectively hindered Cu 396 particle growth, resulting in the formation of smaller, well-dispersed CuO particles on its 397 surface. These CuO particles exhibited enhanced reducibility and facilitated the redox 398 processes. The latter was reflected in the increased OSC, indicating a greater capacity of the 399 catalyst to store and release oxygen—crucial for efficiently refilling oxygen vacancies during 400 the reaction. The enhanced OSC of the β CD-Cu/HAP catalyst underscored its superior ability 401 to replenish oxygen vacancies more efficiently than its counterpart without β CD, ensuring an 402 uninterrupted availability of active oxygen species for the CH₄ total oxidation. This continuous O₂ replenishment is fundamental to the catalyst's high level of activity, as it provides a 403 404 continuous supply of O₂, critical for the CH₄ total oxidation reaction to proceed efficiently. The 405 enhanced redox processes enabled a facile reaction of CH₄ with the available oxygen resources, i.e., CuO particles, making the reaction less dependent on gaseous O2 for BCD-406 407 Cu/HAP. In addition, the low O_2 reaction order values for both catalysts (below 0.3) implies 408 that the contribution of gaseous O₂ to the reaction is modest, as the zero reaction order for 409 O₂ may stem from the involvement of lattice oxygen in the reaction (MVK mechanism), 410 whereas the unity reaction order for O₂ is typical for participation of adsorbed O₂ at low 411 coverage (LH or ER mechanisms) [44]. However, a more detailed investigation of the reaction 412 mechanism is conducted in Section 3.3, utilizing kinetic modeling that considers all potential 413 mechanisms.

414 3.3. Model Selection

415 The well-dispersed βCD-Cu/HAP catalyst was chosen to investigate the reaction mechanism 416 for CH₄ oxidation, due to its superior performance in comparison to the Cu/HAP catalyst. A 417 comprehensive investigation was carried out across the experimental range outlined in 418 Table 1. In this section, a detailed examination of the preliminary model discrimination 419 process is presented. Subsequently, the findings from non-isothermal regression and 420 statistical and physico-chemical assessments are discussed, leading to the identification of the 421 most appropriate (preferred) kinetic model that accurately describes the experimental data 422 for CH₄ total oxidation over the β CD-Cu/HAP catalyst.

423 3.3.1. Preliminary Model Discrimination

424 A detailed initial rate analysis was carried out for Cu-containing catalysts, see section 3.2. The 425 reaction orders of CH₄ and O₂ obtained for the βCD-Cu/HAP catalyst, presented in Table 5, and the effect of reaction products can be used to eliminate some kinetic models (detailed in SI; 426 427 S3.4.). As a result, from the initial set of models (see Table S2), the LH models with the surface 428 reaction as RDS and MVK, considering H₂O adsorption (on oxidized sites), stand out as the 429 remaining relevant kinetic models for the total oxidation of CH₄ over the β CD-Cu/HAP catalyst. 430 These models are detailed in Table 6 and will be further examined in the regression in Section 431 3.3.2.

432	Table 6: Remaining relevant kinetic models.	or LH models, the surface reaction i	is RDS. For MVK models, $\gamma = 1 + K_{H_2O} p_{H_2O}$.
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Model	Description	Rate equation
LH14	RDS: surface reaction molecular O ₂ adsorption; 1 O ₂ ; including H ₂ O	$r = k_r \frac{K_{CH_4} p_{CH_4} K_{O_2} p_{O_2}}{\left(1 + K_{CH_4} p_{CH_4} + K_{O_2} p_{O_2} + K_{H_2O} p_{H_2O}\right)^2}$
LH17	RDS: surface reaction molecular O ₂ adsorption; 2 O ₂ ; including H ₂ O	$r = k_r \frac{K_{CH_4} p_{CH_4} (K_{O_2} p_{O_2})^2}{\left(1 + K_{CH_4} p_{CH_4} + K_{O_2} p_{O_2} + K_{H_2O} p_{H_2O}\right)^3}$
LH20	RDS: surface reaction dissociative O ₂ adsorption; 1 O ₂ ; including H ₂ O	$r = k_r \frac{K_{CH_4} p_{CH_4} \sqrt{K_{O_2} p_{O_2}}}{\left(1 + K_{CH_4} p_{CH_4} + \sqrt{K_{O_2} p_{O_2}} + K_{H_2O} p_{H_2O}\right)^2}$
LH23	RDS: surface reaction dissociative O ₂ adsorption; 2 O ₂ ; including H ₂ O	$r = k_r \frac{K_{CH_4} p_{CH_4} K_{O_2} p_{O_2}}{\left(1 + K_{CH_4} p_{CH_4} + \sqrt{K_{O_2} p_{O_2}} + K_{H_2O} p_{H_2O}\right)^3}$
MVK4	1 oxidized site; 1 reduced site; H ₂ O adsorption on oxidized sites	$r = \frac{k_{CH_4} p_{CH_4} k_{O_2} p_{O_2}}{2k_{CH_4} p_{CH_4} + k_{O_2} p_{O_2} \gamma}$
MVK9	1 oxidized site; 2 reduced sites; H ₂ O adsorption on oxidized sites	$r = \frac{k_{CH_4} p_{CH_4}}{\gamma^2} \left(\gamma + \frac{k_{CH_4} p_{CH_4}}{k_{O_2} p_{O_2}} - \sqrt{2 \frac{k_{CH_4} p_{CH_4}}{k_{O_2} p_{O_2}} \gamma + \left(\frac{k_{CH_4} p_{CH_4}}{k_{O_2} p_{O_2}}\right)^2} \right)$
MVK14	2 oxidized sites; 1 reduced site; H ₂ O adsorption on oxidized sites	$r = \frac{k_{O_2} p_{O_2}}{2} \left(1 + \frac{k_{CH_4} p_{CH_4}}{4k_{O_2} p_{O_2}} \gamma^2 - \gamma \sqrt{\frac{k_{CH_4} p_{CH_4}}{2k_{O_2} p_{O_2}} + \left(\frac{k_{CH_4} p_{CH_4} \gamma}{4k_{O_2} p_{O_2}}\right)^2} \right)$
MVK19	2 oxidized sites; 2 reduced sites; H ₂ O adsorption on oxidized sites	$r = \frac{k_{O_2} p_{O_2}}{2} \frac{1}{\left(1 + \gamma \sqrt{\frac{k_{O_2} p_{O_2}}{2k_{CH_4} p_{CH_4}}}\right)^2}$

433 3.3.2. Parameter Estimation and Assessment of Model and Parameters

Following the preliminary model discrimination, a non-isothermal weighted regression 434 435 analysis was carried out to identify the most adequate model among the remaining kinetic 436 models listed in Table 6. The activation energies and adsorption enthalpies were directly 437 estimated through regression analysis, while the corresponding pre-exponential factors and adsorption entropies were calculated based on the estimated parameters A' and $\Delta S'_{ads}$, using 438 439 Eqs. (S29) and (S30). Furthermore, for each model, various regression performance metrics are provided, including the $WSSQ_{res}$, absolute value of maximum binary correlation 440 coefficient, $F_{s,cal}$ and BIC. 441

442 3.3.2.1. LH models

443 The results of the weighted regression showed that all LH models were statistically significant. For all LH models, significant estimates were obtained for all parameters except for the 444 445 activation energy (E_a) and CH₄ adsorption enthalpy (ΔH_{CH_4}). To alleviate strong correlation, the activation energy and pre-exponential factor were set to the values obtained from initial 446 447 rate analysis (see Table 5). Subsequent regression with these adjustments revealed significant 448 estimates for all models, but none satisfied the thermodynamic criteria completely. 449 Consequently, all 4 LH models failed to provide meaningful thermodynamic properties and 450 were thus excluded from further consideration in the discrimination of the kinetic model for 451 the total oxidation of CH₄ over the β CD-Cu/HAP catalyst. More details are available in SI (S3.4.; 452 Tables S13, S14, and S15).

453 3.3.2.2. MVK models

454 After the LH models could be eliminated, the MVK models (MVK4, 9, 14, and 19, see Table 6) 455 were considered for evaluation. The results of non-isothermal parameter estimation for the 456 MVK models are summarized in Table S16. All the MVK kinetic models were globally 457 significant, with the corresponding parameters being statistically significant, as evidenced by 458 the calculated t value exceeding the tabulated one. Furthermore, the thermodynamic 459 constraints outlined in Eqs. (S42), (S43), and (S44) were satisfied for the considered MVK models. Notably, strong correlation ($\rho_{i,j} > 0.95$) was observed between A'_{CH_4} and $\Delta S'_{H_2O}$ in 460 MVK4 and similarly, between $\Delta S'_{H_2O}$ and ΔH_{H_2O} in MVK9. Conversely, parameters were not 461 highly correlated ($\rho_{i,j}$ < 0.95) in MVK14 and MVK19. In addition, the estimated activation 462 energy for the reduction reaction (E_{CH_4}) in MVK4 and MVK9 was approximately 30 kJ mol⁻¹. 463 However, this value falls below the range of 50 - 150 kJ mol⁻¹ [7,9,11,32,42,45], subsequently 464 leading to the elimination of the MVK4 and MVk9 kinetic models from further consideration. 465

466 In contrast, MVK14 and MVK19 successfully estimated E_{CH_4} within the abovementioned 467 range. The joint feature in these models is that they both involve two oxidized sites, with H₂O 468 adsorption taking place on these oxidized sites. However, MVK14 and MVK19 are different in terms of the number of reduced sites, with MVK14 involving one, while MVK19 involving two 469 470 reduced sites. Following a comprehensive statistical assessment, careful evaluation of 471 activation energy and thermodynamic constraints, the MVK14 and MVK19 emerged both as reliable candidates. Consequently, the final model discrimination process was conducted 472 473 between these two models. Despite both models yielding almost identical BIC values of 474 ca. -6.2 (see Table S16), a key distinction was identified in the parameters related to the 475 reoxidation reaction ($k_{O_2,0}$ and E_{O_2}). Given the difference in the reoxidation step, these 476 models could exhibit different levels of dependency on gaseous O₂, leading to different partial 477 reaction orders of O₂. Thus, a comparison of the partial reaction order of O₂ with the value 478 obtained by initial rate analysis was employed to select the most appropriate kinetic model 479 among MVK14 and MVK19. The O₂ partial reaction order was determined using Eq. (S41), 480 resulting in a value of 0.07 for MVK14 and 0.22 for MVK19. The O₂ reaction order obtained 481 through initial rate analysis of the experimental data (see Table 5) was 0.09, demonstrating 482 that MVK14 predicts the O₂ partial reaction order more accurately. Therefore, the MVK14 483 kinetic model was deemed the "preferred" kinetic model among all the proposed models, 484 demonstrating its suitability for accurately explaining the experimental data for CH₄ total 485 oxidation over β CD-Cu/HAP catalyst.

The final results of the non-isothermal regression for MVK14 are presented in Table 7 (see Figure S7 in SI for isothermal regression results). For comparative analysis, this model was applied to the experimental data of Cu/HAP catalyst, with these results also presented in Table 7. The results revealed a substantial decrease (0.5 X) in the E_{CH_4} for the β CD-Cu/HAP catalyst,

likely due to its enhanced reducibility. Additionally, the ΔH_{H_2O} was found to be significantly 490 491 higher (4 X), indicating stronger interactions between H₂O molecules and oxidized sites. This 492 strong interaction can be attributed to the abundant oxidized sites on the surface of the BCD-Cu/HAP catalyst, providing sufficient adsorption sites for H₂O. Conversely, the Cu/HAP catalyst 493 494 exhibited weaker interactions between H₂O and oxidized sites, likely stemming from the limited availability of oxidized sites. This limitation is attributed to the catalyst's lower Cu 495 dispersion and the high competition between CH₄ and H₂O for the available oxidized sites. 496 497 Furthermore, the regression results for βCD-Cu/HAP catalyst revealed that the reoxidation 498 pre-exponential factor value was considerably higher than that of the reduction step. Additionally, the activation energies associated with reduction (E_{CH_4}) and reoxidation (E_{O_2}) 499 were ca. 60 and 93 kJ mol⁻¹, respectively. These values are consistent with previously 500 reported findings for CH₄ total oxidation using the MVK mechanism (detailed in SI; S3.6.). 501

parameter	unit	MVK14 (Cu/HAP)	MVK14 (βCD-Cu/HAP)
<i>k</i> _{CH4} ,0	/ mol kg $_{cat}^{-1}$ s $^{-1}$ kPa $^{-1}$	3.9 × 10 ⁵	35.9
E _{CH4}	/ kJ mol ⁻¹	118.72 ± 25.1	59.9 ± 8.7
<i>k</i> _{02,0}	/ mol kg $_{cat}^{-1}$ s $^{-1}$ kPa $^{-1}$	1129.2	15325.2
E_{O_2}	/ kJ mol ⁻¹	84.39 ± 67.9	93.4 ± 22.0
ΔS_{H_2O}	$/ J mol^{-1} K^{-1}$	-42.9	-168.3
$-\Delta H_{H_2O}$	/ kJ mol ⁻¹	26.3 ± 20.22	110.7 ± 9.3

502	Table 7	: Kinetic parameter	results for the	MVK14 model fo	r Cu/HAP	and βCD-Cu/HAF	catalysts.
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504 Figure 8a depicts the parity diagram for model MVK14, revealing an outstanding agreement 505 with the corresponding experimental values, wherein both training and validation datasets 506 were reproduced within a 10% deviation. Furthermore, Figure 8b-d presents the capability of

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507 MVK14 for describing the experimental data as a function of operating conditions, including 508 temperature, space time, and inlet partial pressure of CH_4 and O_2 . The model exhibited an 509 excellent agreement with experimental data, effectively capturing the effect of variations in 510 operating conditions on CH_4 conversion.





512 Figure 8: (a) Parity plot including both training (green) and validation datasets (blue). CH₄ conversion (b) as a function of 513 $W_{cat} F_{CH_4,0}^{-1}$ at $p_{CH_4,0}$ = 2.9 kPa and $p_{O_2,0}$ = 16.9 kPa, (c) as a function of $p_{CH_4,0}$ at $p_{O_2,0}$ = 32.6 kPa, 514 $W_{cat} F_{CH_{4},0}^{-1}$ = 196 kg_{cat} s mol_{CH_4,0}⁻¹, and (d) as a function of $p_{O_{2},0}$ at $p_{CH_{4},0}$ = 4.52 kPa, $W_{cat} F_{CH_{4},0}^{-1}$ = 344 kg_{cat} s mol_{CH_4,0}⁻¹. 515 Experimental data were obtained at T= 350 °C (×), 375 °C (△), 400 °C (♦), 425 °C (●), and 450 °C (●) using βCD-Cu/HAP 516 catalyst. Validation datasets were obtained at $p_{CH_4,0}$ = 3.1 kPa, $p_{O_2,0}$ = 45.7 kPa, $W_{cat} F_{CH_4,0}^{-1}$ = 96 – 535 kg_{cat} s mol_{CH_4,0}⁻¹, 517 T= 350 °C (🛪), 375 °C (🔺), 400 °C (🔹), 425 °C (🄹), and 450 °C (🔹). The dashed lines in the parity plot display the 10% 518 deviation. Full lines were obtained with the MVK14 model (preferred model). The dashed lines in the parity plot display the 519 10% deviation. Full lines were obtained with the MVK14 model (preferred model).

The normal probability plot presented in Figure S8 highlights the normal distribution of weighted residuals, given their close adherence to a linear trend with an R² value exceeding 0.99. Additionally, the weighted residuals are plotted (Figure S8) against the experimental values and operating conditions which consistently reveal the absence of any systematic correlation between weighted residuals and the operating conditions. The weighted residuals are uniformly distributed across horizontal axis, indicating that mean value of weighted residual is zero.

527 The same set of diagrams – parity, performance, normal probability, and residual – were also 528 plotted using data from the Cu/HAP catalyst, as seen in Figures S9 and S10. These figures 529 reveal no significant discrepancies when compared to the plots for the βCD-Cu/HAP catalyst, 530 indicating a consistent modeling performance across both catalysts.

531 The MVK14 successfully met all the criteria upon thorough statistical and physico-chemical 532 assessments. This preferred model proposes that CH_4 total oxidation over βCD -Cu/HAP catalyst follows the MVK mechanism. This is in accordance with the experimentally obtained 533 534 low value (0.09) for the reaction order of O₂, suggesting the participation of surface lattice 535 oxygen in the reaction, as explained in Section 3.2. Furthermore, the MVK 14 rate equation (see Eq. S14) demonstrates a critical dependence on the square of oxidized sites' surface 536 coverage (θ_{ox}^2) and a direct proportionality to the coverage of reduced sites (θ), signifying the 537 538 essential role of oxidized sites in CH₄ total oxidation. Additionally, the model incorporated 539 surface coverage of H₂O (see Eqs. S17 and S18), elucidating the adverse impact of H₂O on the 540 availability of oxidized sites and, consequently, on the reaction kinetics. The MVK mechanism 541 has also been proposed for CH4 total oxidation over various catalysts including Pd-based 542 [10,46], Cu-based [31], and perovskite [9]. Given that the reaction temperature was above 350 543 °C in this work, the adsorption of CH₄ at such temperatures is negligible [47]. This implies that 544 CH₄ is involved in a chemisorption with the catalyst surface (surface lattice oxygen), further
545 supporting the applicability of the MVK mechanism.

546 The initial step in the MVK mechanism is reduction, where CH₄ reduces oxidized sites and 547 generates an oxygen vacancy. It should be noted that CH₄ is the most stable hydrocarbon due 548 to its symmetric tetrahedral structure, consisting of four equivalent C-H bonds [7]. This high 549 stability likely necessitated the involvement of two surface lattice oxygen in the reduction step 550 (two oxidized sites $[0]^*$, see steps 17 and 18 in Table S1). Subsequently, CH₄ dissociated into 551 intermediate species which are much more active than CH₄ [48]. These intermediates oxidized 552 into CO₂ and H₂O, both of which desorb readily. Then, the produced H₂O adsorbed on the 553 oxidized sites, thereby initiating a competition with CH₄. This competition between CH₄ and 554 H₂O for adsorption on oxidized sites reduces the availability of active sites, consequently 555 diminishing the reaction rate, which explains the strong inhibition effect of H₂O, as discussed 556 in Section 3.3.1.

The oxygen vacancy generated during the reduction step was replenished by gaseous O₂ as 557 558 well as the migration of the bulk lattice oxygen via diffusion [49]. As discussed in Section 3.2, 559 the reaction rate exhibited limited dependence on gaseous O₂. Consequently, it may mainly 560 be the diffusion of bulk lattice oxygen with little contribution of gaseous O₂ that served to 561 replenish the oxygen vacancies. This diffusion process was likely rapid enough [47,49,50] to 562 facilitate the swift reoxidation of the catalyst. As a result, the catalyst dependency on gaseous 563 O₂ decreased, allowing for facile reduction and reoxidation via mainly bulk lattice diffusion, 564 with gaseous O_2 playing a minor role.

565 The visual representation of the CH₄ total oxidation mechanism over the β CD-Cu/HAP catalyst 566 is represented in Figure 9. This reaction mechanism proceeded via the following steps. Initially, 567 in the absence of H₂O in the gas phase, CH₄ reduced the catalyst surface utilizing two oxidized

sites and produced H₂O and CO₂, which desorbed rapidly (Figure 9a). Subsequently, the produced H₂O adsorbed on the oxidized sites, thereby initiating a competition with CH₄, which explains the strong inhibition effect of H₂O. Then, rapid diffusion of bulk lattice oxygen to the surface with the assistance of the gaseous O₂ via involving one reduced site, replenished the oxygen vacancies (Figure 9b). This enabled the reaction to proceed through a repetitive cycle of reduction in the presence of H₂O (Figure 9c) followed by reoxidation (Figure 9b).



575 Figure 9: The proposed mechanism of CH₄ total oxidation over β CD-Cu/HAP catalyst; (a) reduction step at the start of the 576 reaction; (b) reoxidation step; and (c) reduction step in the presence of H₂O.

577 Although the MVK14 model accurately predicted the experimental data for CH₄ total oxidation 578 over the β CD-Cu/HAP catalyst, a slight discrepancy was observed at higher space times, 579 hinting at a potential inhibitory effect of H₂O as it competes with CH₄ for oxidized sites. This 580 discrepancy may stem from the mean-field nature of the model, which simplifies complex 581 interactions by averaging behavior over the entire experimental domain. To address these nuances and better understand H₂O impact, integrating molecular modeling into future work 582 583 is recommended. Additionally, to counteract the inhibitory effect of H₂O, future research could explore enhancing the hydrophobicity of support materials and optimizing operational 584 conditions to balance CH₄ adsorption and H₂O desorption effectively. Such initiatives broaden 585

586 our understanding of the H₂O impact, offering avenues for improving catalyst design and 587 performance.

588 **4.** Conclusion

589 The BCD addition during the synthesis procedure led to smaller Cu particles on the BCD-590 Cu/HAP catalyst and, hence, enhanced Cu dispersion, compared to the Cu/HAP catalyst. This 591 enhancement in dispersion led to a significantly improvement of redox properties, allowing 592 reduction at lower temperatures and facile reoxidation, which in turn increased OSC. These 593 improvements enabled more facile reactions of CH₄ with CuO particles on the β CD-Cu/HAP 594 catalyst, making the reaction less dependent on gaseous O₂. These distinctive characteristics 595 of the βCD-Cu/HAP catalyst contributed to its superior catalytic activity (twofold) compared 596 to Cu/HAP for CH_4 total oxidation.

According to the kinetic model selection procedure, the CH₄ total oxidation follows an MVK mechanism involving two oxidized sites, one reduced site, and H₂O adsorption on oxidized sites. The predominant mechanism for replenishing oxygen vacancies in the catalyst appears to be the fast diffusion of bulk lattice oxygen, with a limited contribution from gaseous O₂. Additionally, the H₂O adsorption on oxidized sites creates competition with CH₄, explaining the pronounced inhibition effect of H₂O observed in experimental data.

603

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- 609 Appendix A. Supporting information
- 610 Supplementary material related to this article are provided in a separate document.
- Declaration of Generative AI and AI-assisted Technologies in the Writing Process
- During the preparation of this work, the author(s) used ChatGPT 3.5 in order to improve readability and language but not to interpret data or draw scientific conclusions. After using this tool, the author(s) reviewed and edited the content as needed and take(s) full responsibility for the content of the publication.
- 616

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