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Optimizing conditions for the continuous culture of *Isochrysis affinis galbana* relevant to commercial hatcheries

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Abstract:

Optimal culture conditions were investigated for the continuous culture of *Isochrysis affinis galbana* (T-Iso) by assessing the effects of irradiance, temperature, pH and nitrogen and phosphorus requirements.

Assessment of the growth rate-irradiance relationship in a turbidostat experiment highlighted that an optimum irradiance efficiency for growth (E_{μ}) occurred at irradiance much lower than the saturating level. Furthermore, our modeling approach for productivity pointed out that an optimal set of irradiance and dilution rate could be achieved in order to maximize irradiance efficiency.

Optimal conditions for growth were assessed for temperature, pH and irradiance by means of a factorial design experiment. The resulting model predicted that optimal culture conditions occurred at pH = 6.8, irradiance = 780 $\mu\text{mol photons.m}^{-2}.\text{s}^{-1}$ and temperature = 30   C and emphasized significant pH-temperature and pH-irradiance interactions on growth.

The critical N:P ratio was shown to be a decreasing function of the growth rate and revealed high requirements of T-Iso for nitrogen relative to phosphorus. Finally, we propose an integrative optimization procedure for the continuous culture of *I. affinis galbana* and outcomes are discussed.

Highlights

► We investigated optimal conditions for *Isochrysis affinis galbana* (T-Iso). ► Irradiance efficiency is optimal for a given set of irradiance and dilution rate. ► pH-temperature and pH-irradiance interactions occur on growth. ► We propose an integrative optimization procedure for T-Iso continuous cultures.

Keywords: *Isochrysis affinis galbana* ; Irradiance efficiency ; Factor interaction ; Nutrient limitation ; Microalgae cultures

1. Introduction

Microalgae are photosynthetic microorganisms that constitute the first link of the aquatic food chain. Due to their biodiversity, microalgae have many potential applications, particularly in the areas of pharmaceuticals, cosmetics and energy (Pulz and Gross, 2004; Spolaore et al., 2006; Rosenberg et al., 2008). However, their use as food in aquaculture remains the major reason for their production (Benemann, 1992; Brown, 2002; Pulz and Gross, 2004). Microalgae are mainly used as food for mollusks and zooplankton, but are also used in the nutrition of early-life-stage crustaceans and small fishes (Borowitzka, 1997; Duerr et al., 1998; Brown, 2002). Despite various alternative diets tested, such as concentrated microalgae (McCausland et al., 1999; Robert et al., 2001), yeast (Nell, 2002), bacteria (Doullet and Langdon, 1994) or even lipid-substitution compounds (Coutteau et al., 1996; Knauer and Southgate, 1997), living microalgae remain necessary for production of larval and juvenile bivalves (Robert and Trintignac, 1997). In France, shellfish production is dominated by the Pacific oyster *Crassostrea gigas*. Because of high inter-annual variations in spatfall (Robert and Gerard, 1999) and an increasing demand for triploid oysters (Nell, 2002), French hatchery spat production of *C. gigas* has regularly increased from 10 % to 20–25 % over the last decade (Rico-Villa et al., 2008). Currently, batch production of microalgae (< 1m³) is the most widely used method of algal production in hatcheries, but this is expensive and leads to variable microalgal biochemical composition: 30 % of total production costs are related to larval feeding and thus to microalgae cultivation (Coutteau and Sorgeloos, 1992). In addition, live microalgae production is considered to be the major bottleneck in mollusk hatcheries (Fabregas et al., 1986). Optimization of microalgal culture conditions is, therefore, necessary to reduce production costs and meet the demand of hatchery managers for an easy, cheap, reliable method of producing microalgae of high nutritional value (Coutteau and Sorgeloos, 1992).

Continuous culture is an attractive alternative to batch production (Bougaran et al., 2003) as it allows full automation of the microalgae production process, thereby reducing labor costs. Also, it provides a stable quantity and quality of microalgal biomass due to a better control of the growing environment (Borowitzka, 1997). However, appropriate equipment is required (Loubiere et al., 2009) as well as specific knowledge of the microalgae species and their optimal culture conditions.

Numerous studies have shown that the biochemical composition and physiological status of microalgae cells are altered by different environmental factors. According to Tzovenis (2003) and Sukenik and Wahnoun (1991), irradiance increases the growth rate of *Isochrysis affinis galbana* as well as its levels of carbohydrates, DHA and saturated fatty acids, while it reduces lipid content. Increased temperature was reported to reduce carbohydrates in T-Iso and *Chaetoceros* sp (Renaud et al., 2002) and to increase the carbon quota of *Thalassiosira pseudonana* (Berges et al., 2002). It is also reported that high pH leads to increased growth, CO₂ uptake and amino acid content in *Skeletonema costatum* (Taraldsvik and Mykkestad, 2000). The factors affecting microalgae cultures include also dilution rate (Sukenik and Wahnoun, 1991; Alonso et al., 2000) and culture medium (Fabregas et al., 1995; Sanchez et al., 2000). In the present study, three experiments were designed to find ways of improving *Isochrysis affinis galbana* (T-Iso) growth and reducing the production costs associated with labor, energy and chemical supplements, which are considered as the greatest expenses for hatcheries (Boeing, 2000). In a first experiment, the relationship between growth rate and irradiance was assessed; irradiance efficiency for T-Iso growth could be computed for an optically clear culture ($A_{680} < 0.1$). A modeling approach was then used to assess the irradiance efficiency for productivity in a light-limited photobioreactor. We then developed a new experimental device, based on a factorial design approach in order to not only assess the main effects of temperature, irradiance and pH on growth rate, but also the putative interactions between these factors. To complete our optimization procedure for the culture

conditions, chemostat experiments were used to further characterize the requirements of T-Iso for nitrogen and phosphorus over a range of growth rate.

2. Materials and methods

2.1. Microalgal strain

The prymnesiophyceae *Isochrysis affinis galbana* was obtained from the Culture Collection of Algae and Protozoa (CCAP 927/14, Scotland). The strain was maintained in the laboratory in a volume of 250 mL. Transfer was made into 2L-flasks, 5 to 7 days later, to culture a microalgal population sufficient for the subsequent experiments.

2.2. Culture medium

For the experiments and strain maintenance, cultures were grown in 0.22 µm filtered sterilized seawater, enriched with the Walne medium (1966), unless otherwise specified.

2.3. Assessment of cell population and check for steady-state

Cellular concentration was assessed daily with absorption A_{680} measurements and by image analysis on Malassez slides using specific image analysis software (Samba Technologies, Meylan, France) after Lugol dying. Steady state was considered to have been achieved for continuous cultures when cell concentration and A_{680} did not vary by more than 10 % for three consecutive days.

2.4. Assessment of the growth rate-irradiance relationship

The growth of T-Iso as a function of irradiance was assessed in turbidostat mode in a planar-torus photobioreactor. A detailed description of the experimental apparatus is given in Loubiere et al. (2009). Optically clear cultures were run at low cell density (10^6 cell.mL⁻¹) to avoid self-shading; therefore, incident and averaged irradiance inside the photobioreactor were considered similar. Temperature was set at 27 °C, and pH maintained at 7.2 by automated injection of CO₂. Growth rate was measured as dilution rate (D) at steady state for different levels of irradiance ranging from 10 to 450 µmol photon.m⁻².s⁻¹, as measured at the surface of the photobioreactor using a spherical Li-Cor LI193 quantum scalar meter. A modified Michaelis-Menten model was used to fit the experimental data (equation 1):

$$\mu = \mu_m * (I - I_c) / (K_i + I - I_c) \quad \text{equation 1}$$

where μ is the growth rate (d⁻¹), μ_m the maximal growth rate (d⁻¹), I the averaged irradiance inside the culture (µmol photon.m⁻².s⁻¹), I_c the irradiance at the compensation point (µmol photon.m⁻².s⁻¹) and K_i the half-saturation irradiance (µmol photon.m⁻².s⁻¹).

Irradiance efficiency for growth rate E_μ (µm². µmol photon⁻¹) was calculated as the ratio of growth rate to irradiance, i.e. the growth rate sustained per irradiance unit. When modeling the growth rate on irradiance curve with equation 1, E_μ is then given by equation 2. It can be demonstrated that the maximum E_μ^* can be computed from equation 3.

$$E_\mu = \mu_m * \left(1 - \frac{I_c}{I}\right) / (K_i + I - I_c) \quad \text{equation 2}$$

$$E_{\mu}^* = \mu_m^* \sqrt{Ki - Ic} / ((Ki + \sqrt{Ki - Ic})(Ic + \sqrt{Ki - Ic})), \quad \text{for } I = Ic + \sqrt{Ki \cdot Ic} \quad \text{equation 3}$$

We further used the same concept for productivity in a light-limited photobioreactor, with a dilution rate D , and denoted E_P ($\text{Kg.m}^{-1}.\mu\text{mol photon}^{-1}$) the irradiance efficiency for the volumetric productivity (*i.e.* the ratio of volumetric productivity ($D \cdot X$) to incident irradiance). The maximum E_P is hereafter denoted E_P^* .

2.5. Modeling of productivity in a light-limited photobioreactor

Our modeling approach was based on that previously described in Loubiere et al. (2009) except that, in the present work, we refer to a planar photobioreactor with a 60 mm optical path length, rather than a tubular photobioreactor. The two-flux formulation of the general theory of radiative transfer was used to compute the irradiance field inside the photobioreactor, according to equation 4 and equation 5 :

$$I(z) = 2 \cdot I_0 (1 + \alpha) \cdot \exp(\delta \cdot (L - z)) - (1 - \alpha) \cdot \exp(-\delta \cdot (L - z)) / ((1 + \alpha)^2 \cdot \exp(\delta \cdot L) - (1 - \alpha)^2 \cdot \exp(-\delta \cdot L)) \quad \text{equation 4}$$

$$\text{With } \alpha = \sqrt{E_a / (E_a + 2 \cdot b \cdot E_s)}, \quad \delta = X \cdot \sqrt{E_a \cdot (E_a + 2 \cdot b \cdot E_s)} \quad \text{equation 5}$$

where E_a , E_s and b are T-Iso mass absorption and light scattering coefficients, b the backward scattering fraction, L the optical path length in the photobioreactor, z the depth along the light direction inside the photobioreactor and I_0 the irradiance at the surface of the photobioreactor.

The optical properties for T-Iso were taken as in Loubière (2009), with $E_a = 293 \text{m}^2 \text{kg}^{-1}$, $E_s = 757 \text{m}^2 \text{kg}^{-1}$ and $b = 0.01162$.

The irradiance field, *i.e.* the distribution of irradiance inside the photobioreactor, was computed along the optical path length and, together with the relationship of growth rate with irradiance, this allowed the local growth rate to be determined for all the positions used for the irradiance field computation. The growth rate was then integrated along the optical path length of the photobioreactor in order to compute the mean specific growth rate that is used to solve equation 6 :

$$\dot{X} = (\bar{\mu} - D) \cdot X \quad \text{equation 6}$$

Where $\bar{\mu}$ is the mean specific growth rate (d^{-1}), D is dilution rate (d^{-1}), X is biomass (g.L^{-1}).

The ordinary differential equation is solved by Matlab ODE function with input parameters previously calculated by user m-files Matlab functions. Finally, the photobioreactor productivity was computed at steady state for a set of irradiance and dilution rates.

2.6. Combined effects of temperature, irradiance and pH on the growth of *Isochrysis affinis galbana*

2.6.1. Algal strain and maintenance

Inocula were obtained from continuous cultures so as to start with constant initial physiological conditions by running a chemostat culture in a 2L-photobioreactor device, previously described in Bougaran et al. (2003). T-Iso was grown at 27 ± 0.5 °C under

continuous light at $110 \mu\text{mol photon.m}^{-2}.\text{s}^{-1}$, as measured with a spherical Li-Cor LI193 quantum scalar meter. Aeration was maintained at $0.20 \pm 0.05 \text{ L. min}^{-1}$ and pH regulated at 7.20 ± 0.05 with automatic CO_2 injection. Impeller speed was 120 rpm and dilution rate 0.15 d^{-1} .

2.6.2. 2^{3*} Experimental design

The experiments consisted in a 2^{3*} central composite design involving three environmental factors : temperature, pH and irradiance. Within a single set of experiments, where different combinations of the previous factors were tested simultaneously, this approach allowed to assess the optimal conditions for growth rate, as well as the effects on growth rate of putative interactions between factors.

Seventeen experiments were needed to incorporate this 2^{3*} central composite design (Lundstedt et al., 1998). To estimate the second order quadratic component of the relationship between a factor and the dependent variable (*i.e.* maximum growth rate μ_m), five levels were used for the respective factors. It can be shown that by adding so-called star-points to the simple (cube) 2-level factorial design points, a rotatable design can be achieved. Three center point replicates were added to evaluate experimental variance. The distance between star points and center points was calculated using the axial distance $\alpha = 1.682$. The general quadratic model fitted to the data is given in equation 7.

$$\mu_m = \beta_0 + \beta_1 X_1 + \beta_2 X_2 + \beta_3 X_3 + \beta_{12} X_1 X_2 + \beta_{13} X_1 X_3 + \beta_{23} X_2 X_3 + \beta_{11} X_1^2 + \beta_{22} X_2^2 + \beta_{33} X_3^2 + \varepsilon \quad \text{equation 7}$$

where β_i , β_{ij} , and β_{ii} are model coefficients, X_i the main effect for the factor i , X_{ij} the interaction between the factors i and j , X_i^2 the quadratic effect of the factor i and ε the residual error. Here, X_1 was chosen for temperature, X_2 for irradiance and X_3 for pH.

2.6.3. Experimental device

The experimental culture device TIP (Figure 1) was specifically developed to do batch culture experiments under precise growth conditions according to the 2^{3*} central composite design. The apparatus was made up of seventeen 250 mL-plastic photobioreactors located inside an incubator (Newbrunswick) that maintained ambient temperature below the lowest desired condition. Each photobioreactor was thermo-regulated by a heater connected to a temperature sensor, and its pH was controlled by CO_2 injections. Each photobioreactor was therefore fitted to a pH electrode (Mettler-Toledo) and a gas injection line controlled by a 3-way solenoid valve. Continuous aeration was maintained until CO_2 injection was required. Light was supplied through the transparent bottom of each photobioreactor by a single xenon lamp through an optical fibre harness (FORETEC, France). In order to reach the desired irradiance level, each photobioreactor was fitted with the appropriate number of fibres. Cultures were mixed by automatic shaking. A specific Labview based supervisor program (National instruments) was designed to manage temperature and pH sensors calibration as well as their continuous control. For each factor, the achievable range is given in the Table 1.

2.6.4. Experimental procedure

Prior to inoculation, the 17 photobioreactors were sterilized with a solution of 0.5 % peroxyacetic acid for 20 min. The photobioreactors were then inoculated with 150 mL of an optically clear phytoplankton culture ($X_0 = 6 \times 10^5 \text{ cell.mL}^{-1}$), allowing a low culture depth (5 cm) so as to limit self-shading between cells. Culture conditions were randomised within the experimental device (Table 2). Cultures were sampled twice a day and cellular concentration was assessed as described above. Temperature and pH were tested daily in the 17 photobioreactors in order to prevent measurement drift. Evaporation was also checked at the

end of the experiment and never exceeded 3 % of the initial volume. It was therefore not considered further.

2.7. *N* and *P* requirements for *Isochrysis affinis galbana*

The effects of nitrate (*N*) and phosphate (*P*) limitation were studied in 2L-photobioreactor chemostats sterilized with a 0.5 % peroxyacetate solution. Temperature was set at 27 ± 1 °C, pH maintained at 7.2 and incident light flux at $130 \mu\text{mol photon.m}^{-2}.\text{s}^{-1}$. The photobioreactors were inoculated with phytoplankton at $5 \times 10^5 \text{ cell.mL}^{-1}$ cell density and run with different dilution rates in chemostat conditions. Some cultures were carried out in *N*-limited Walne medium at dilution rates ranging from 0.09 to 1.08 d^{-1} , while others were performed under *P*-limited Walne medium at dilution rates ranging from 0.29 to 0.95 d^{-1} . For the *N*-limited medium, *N* and *P* supply were 58 and 102 μM , respectively ($N:P=0.57$), while for the *P*-limited medium, these were 573 and 5 μM , respectively ($N:P=115$). The cultures were aerated (0.2 L. min^{-1}) and the impeller speed was set at 120 rpm. Cellular concentration was assessed as described above. Steady state was considered to have been achieved when cell density and optical density did not vary by more than 10 % for three consecutive days.

At steady state, residual phosphate and nitrate concentration was measured daily with a DX500 ionic chromatography system (DIONEX) equipped with an AS9-HC column. Since dissolved organic phosphorus was verified to account for less than 8% of total dissolved phosphorus, the cell phosphorus quota was calculated from the difference between inflow and residual phosphorus concentration, using equation 8, as described in Bougaran et al., (2010).

$$Q_P = (P_i - P) / X \quad \text{equation 8}$$

where Q_P is the cell quota ($\text{fmol } P. \text{ cell}^{-1}$), X the cellular concentration (cell.L^{-1}), P_i the inflow phosphorus concentration ($\text{fmol } P.\text{L}^{-1}$) and P the residual phosphorus concentration in the bioreactor ($\text{fmol } P.\text{L}^{-1}$).

Cell nitrogen and carbon quota (Q_N and Q_C) were also determined daily for each steady state, using a CHN elemental analyzer (EAGER 300, Thermo Scientific). Samples were filtered through precombusted Whatmann GF/C glassfilters and dried at 70 °C for 48 h. All cell quotas were computed from the mean of the cellular concentration throughout the steady state period.

Finally, at steady state, *N* and *P* uptake (ρ_N and ρ_P) were computed from the cell quota (Bougaran et al., 2010), according to equation 9,

$$\rho_S = \mu \cdot Q_S \quad \text{equation 9}$$

where ρ_S is the uptake of nutrient S ($\text{fmol.cell}^{-1}.\text{d}^{-1}$), μ the specific growth rate (d^{-1}) and Q_S the cell quota (fmol.cell^{-1}) for nutrient S.

The critical ratio was computed as the ratio of Q_N , under *N*-limited growth, to Q_P , under *P*-limited growth, at a given growth rate. The ratio was calculated using both cell-based (R_C) and carbon-based quotas (R'_C). As *N* and *P* quotas could not be measured for the same dilution rates, the critical ratio was computed from the regression model fitted to the experimental data rather than directly from the data.

2.8. Statistical and mathematical analysis

Linear and non linear least square regression and fit analyses were performed with Matlab software. The correlation coefficient, p-value and number of observations are given for each regression analysis.

The specific growth rate (μ) was computed with Matlab software, by fitting a cubic spline (smooth piecewise-polynomial function) to the experimental data and further deriving the obtained function. Re-integration of the resulting curve of μ according to time was compared to the experimental growth curve in order to confirm the growth rate kinetic.

Statgraphics Plus software was used for both the experimental design and the statistical analysis based on response surface estimation.

3. Results

3.1. Determination of growth performances as a function of irradiance

The 28 steady states achieved enabled the turbidostat experiment to precisely assess the growth rate - irradiance curve for T-Iso, as shown in Figure 2a. As no photoinhibition occurred up to $450 \mu\text{mol photon.m}^{-2}.\text{s}^{-1}$, a modified Michaelis-Menten model (equation 1) was fitted to the data and resulted in the following set of parameters: $\mu_m = 2.2 \text{ d}^{-1}$, $I_c = 11 \mu\text{mol photon.m}^{-2}.\text{s}^{-1}$ and $K_I = 37 \mu\text{mol photon.m}^{-2}.\text{s}^{-1}$ (Figure 2a).

Due to the high number of data in the initial region of the growth rate on irradiance curve, computation of irradiance efficiency E_μ according to irradiance made it clear that E_μ sharply increased for very low irradiance, reached a maximum for an irradiance of $31 \mu\text{mol photon.m}^{-2}.\text{s}^{-1}$ and decreased any further increase in irradiance (Figure 2b). We used the same concept for the volumetric productivity E_P at steady state. Model simulation for the volumetric productivity in the flat panel photobioreactor (with a 60 mm optical path length) showed that, whatever the steady-state culture density, qualitative trends for E_P were similar to that for E_μ computed for optically clear cultures, although the maximum E_P was achieved for a higher incident irradiance, as cultures were no longer optically clear (Figure 3a). Furthermore, as dilution rate increased, the maximum E_P was achieved for higher irradiances (Figure 3b). Results for the flat panel photobioreactor with the 60 mm optical path length predicted an absolute maximum for E_P ($1.2 \cdot 10^{-8} \text{ kg.m}^{-1}.\mu\text{mol photon}^{-1}$) for a given irradiance ($70 \mu\text{mol photon.m}^{-2}.\text{s}^{-1}$) and dilution rate (0.7 d^{-1}).

3.2. Combined effects of temperature, irradiance and pH on growth

A significant correlation was found between cell concentration and A_{680} ($r^2 = 0.97$, p-value $< 10^{-7}$, $n = 114$). A_{680} was, therefore, used to calculate specific growth rate (Table 3), allowing higher sampling frequency. In this experiment, the maximal growth rate was achieved under $780 \mu\text{mol photon.m}^{-2}.\text{s}^{-1}$ for irradiance, 30°C for temperature and 6.8 for pH. The resulting model explained 84 % of the observed variability and the lack of fit was not significant (p-value = 0.188); associated parameters are given in Table 4.

A significant positive linear effect of temperature (p-value < 0.05) was observed: the higher the temperature the faster the growth within the experimental domain. Quadratic effects for the three factors were also significant and are illustrated in Figure 4(a, c). In addition, significant interactions (p-value < 0.05) could be observed between pH and temperature, and between pH and irradiance, (Figure 4b).

3.3. *N* and *P* requirement for *Isochrysis affinis galbana*

Cellular quotas for carbon, nitrogen and phosphorus are summarized in Table 5. Under both *N*- and *P*-limited conditions, Q_C exhibited a concave curvature with growth rate, the curvature being more pronounced for *P*-limited cultures. Indeed, our results highlighted that under *N*-limited growth, Q_C varied from 700 fmol C.cell⁻¹ (at low dilution rate) to 530 fmol C.cell⁻¹ (at $D = 0.8 \text{ d}^{-1}$). Under *P*-limited growth, Q_C varied from 885 to 500 fmol C.cell⁻¹ in the same dilution rate range. Q_N increased linearly from 49 to 65 fmol N. cell⁻¹ for dilution rates ranging from 0.09 to 1.08 d⁻¹ ($r^2 \approx 0.46$, p-value < 10⁻⁴, n = 35). A significant linear correlation was also found between Q_P and growth rate, although Q_P appeared to be rather stable around 1 fmol P. cell⁻¹ ($r^2 = 0.59$, p-value < 10⁻⁴, n = 29). *N* and *P* carbon-based quotas (q_N and q_P) were also computed as a function of dilution rate (Table 5) and gave similar trends to cell-based quotas ($r^2 \approx 0.69$, p-value < 10⁻⁴, n = 35 and $r^2 \approx 0.57$, p-value < 10⁻⁴, n = 29, respectively).

A significant linear correlation was also found between *N* uptake, under *N*-limited conditions, and growth rate ($r^2 = 0.98$, p-value < 10⁻⁴, n = 42), as well as between *P* uptake, under *P*-limited conditions, and growth rate ($r^2 = 0.93$, p-value < 10⁻⁴, n = 20). According to Figure 5, *N* uptake, for *N*-limited growth, increased from 5 to 70 fmol.cell⁻¹.d⁻¹ and *P* uptake, for *P*-limited growth, from 0.3 to 0.8 fmol.cell⁻¹.d⁻¹ as dilution rate increased from 0.09 to 1.1 d⁻¹ and 0.29 to 0.8 d⁻¹, respectively.

The critical ratios for *N* and *P* cell-based (R_c) or carbon-based (R_c') quotas as a function of dilution rate are given in Figure 6. R_c was rather stable and extended from 51 to 54 for the dilution range tested, whereas R_c' decreased from 68 to 50.

4. Discussion

4.1. Effect of irradiance on *Isochrysis affinis galbana* growth

The turbidostat experiment lasted 12 months and involved 28 successive steady states on different optically clear cultures. It provided comprehensive information and an accurate picture of the relationship between growth and irradiance for T-Iso. Although growth saturation was rapidly achieved for irradiance levels higher than 200 $\mu\text{mol photon.m}^{-2}.\text{s}^{-1}$, no photoinhibition could be recorded up to 400 $\mu\text{mol photon.m}^{-2}.\text{s}^{-1}$. These results are in agreement with those of Sukenik and Wahnou (1991) and Tzovenis et al. (2003), where growth saturation occurred when irradiance was higher than 300 and 200 $\mu\text{mol photon.m}^{-2}.\text{s}^{-1}$, respectively, without any photoinhibition up to 500 and 460 $\mu\text{mol photon.m}^{-2}.\text{s}^{-1}$, respectively.

Discrepancies between our results and the literature were noted for the maximum specific growth rate reported for T-Iso. In this study, a maximum specific growth rate of 2.2 d⁻¹ was recorded, while Sukenik and Wahnou (1991) and Tzovenis et al. (2003) reported maximum specific growth rates of 1.25 and 1.2 d⁻¹, respectively. These differences could be related to the prevailing conditions in the different experiments, with different geometry of the culture vessels, light sources or culture media (F/2 for Sukenik and Wahnou (1991); Walne in the present study) and more probably uncontrolled or higher pH: Tzovenis et al. (2003) did not specify whether pH was controlled or not in their experiment and Sukenik and Wahnou (1991) used a slightly higher pH in their experiment (7.8) than was used in the present work (7.2). Indeed, the TIP experiment highlighted that pH substantially affects growth. This effect was already mentioned by Bartual and Galvez (2002) who reported a reduced specific growth rate at high pH under subsaturating irradiance.

In the literature, reports on compensation irradiance (I_c) for microalgae are scarce because the number of observations in the light-limited initial slope region is often limited and this precludes its accurate computation. To our knowledge, the present study is the first report on I_c for T-Iso growth rate. Although I_c is species dependent and geometry of the culture vessels may vary among studies, Falkowski et al. (1985) reported values of 16, 17 and 23 $\mu\text{mol photon. m}^{-2}.\text{s}^{-1}$ for the growth of *Isochrysis galbana*, *Prorocentrum micans* and *Thalassiosira weissflogii*, respectively, all of which are only slightly higher than the value found here for T-Iso (11 $\mu\text{mol photon.m}^{-2}.\text{s}^{-1}$).

In the present work, two different methods were used to assess the relationship between irradiance and growth rate. The TIP experiment achieved a high saturation irradiance (700 $\mu\text{mol photon.m}^{-2}.\text{s}^{-1}$) that could hardly be compared with the results of the turbidostat experiment where no photoinhibition occurred in the range 0 – 400 $\mu\text{mol photon.m}^{-2}.\text{s}^{-1}$ under investigation. The two experiments revealed discrepancies for growth rate, especially at low irradiance. Because of its mathematical formulation, it should be stressed that the quadratic model associated with the factorial design cannot correctly predict a consistent compensation irradiance value. Additionally, the design of a 2^{3*} factorial approach involves only two experiments for the extreme conditions outside the experimental domain (the so-called star points) and, therefore, does not allow an accurate prediction for the response under the lowest and the highest irradiances tested. It follows that, while the factorial design approach is a suitable method to describe overall trends, it can hardly be used to assess the growth rate on irradiance curve accurately.

Commonly, irradiance efficiency is calculated as the initial slope of the growth or photosynthesis rate on irradiance curve. This conventional computation depicts the increase of growth (or photosynthesis) for a given irradiance increase. Here we proposed to compute the irradiance efficiency, E_μ , for growth as the ratio of growth rate to irradiance. This ratio made it clear that irradiance efficiency for growth is maximal for incident irradiance even lower than the half-saturation constant, and decreases for higher irradiance. From a mathematical point of view, it can be seen that the occurrence of a maximum E_μ is related to the offset for the compensation irradiance. As photosynthesis exhibits a similar offset, it follows that net photosynthesis rate normalized to chlorophyll *a* is subjected to a similar maximum irradiance efficiency too. Indeed, Kishino et al. (1986) used a similar ratio, derived from the photosynthetic rate, for investigating the light utilization efficiency by phytoplankton in the sea. The authors reported similar trends for the light utilization efficiency. On the basis of their data, we could compute a maximum in the range 34-37 $\mu\text{mol photon. m}^{-2}.\text{s}^{-1}$, which is very similar to E_μ^* reported here for the turbidostat experiment.

Our modeling approach for productivity demonstrated a maximum irradiance efficiency for productivity, E_P^* , which resulted in an absolute optimal set for irradiance and dilution rate for a given photobioreactor geometry. This result has important implications for commercial production of microalgae (discussed below). For the sake of simplicity, our modeling approach assumed that the cell pigment content was constant, *i.e.* pigment acclimation to irradiance was not taken into account. It is still unclear how pigment acclimation could affect E_μ and E_P in dense cultures and experimental data are needed to further examine this issue. Nevertheless, Molina Grima et al. (1997) reported a maximum *Isochrysis galbana* growth yield in a high density chemostat under 820 and 1630 $\mu\text{mol photon. m}^{-2}.\text{s}^{-1}$. These results, in turn, confirm the occurrence of a maximum E_μ^* and the qualitative results of our modeling approach.

4.2. Effect of pH and temperature on growth

The model resulting from the factorial design assigned pH as the most important factor influencing T-Iso growth rate and predicted a significant quadratic effect with an optimal value at 6.8. Although very few datasets are available for the effect of pH on microalgae in general and especially T-Iso, Kaplan et al. (1986) pointed out the same quadratic effect for

this species, although they reported that a lower pH (6.0) was required for high growth. Despite the discrepancy between the two absolute values, the optimal pH was lower than that of natural seawater in both cases. However, our results support the 7.0 to 8.0 range for pH used in other studies, such as Brown et al. (1993) at pH 7.4-7.8, or Sukenik and Wahnou (1991) at pH 7.8. In contrast, Abu Rezaq et al. (1999) did not find any significant influence of pH on T-Iso growth and cell density. Nevertheless, it should be noted that the TIP model did not either predict any substantial growth rate difference for the pH values (6.75 and 7.25) these authors tested.

As shown in Figure 4, temperature controls growth through a positive linear effect, with an additional significant quadratic effect. This result means that the higher the temperature the higher the growth rate in the range of temperature tested. Nevertheless, the highest temperature tested (30 °C) markedly reduced growth rate. This effect was confirmed by Kaplan et al. (1986) and Claquin et al. (2008) for T-Iso. In addition, we found an optimal temperature of 30 °C, which is in agreement with the results of Renaud et al. (2002) and Claquin et al. (2008), who reported optimal temperature for T-Iso to be 27-30° C and 30.7 °C, respectively. In contrast, the present result is slightly higher than the 26 °C and 24-26 °C and 27°C reported by Saoudi-Helis et al. (1994), Abu Rezaq et al. (1999) and Kaplan et al. (1986), respectively. A number of different optimal values are, therefore, reported in literature for the same species. However, these resulted from monofactorial experiments run under different pH conditions from 6.75 to 8.6.

Beyond the main effects on growth for each factor, the experimental factorial design found significant interactions between temperature and pH, and between pH and irradiance. The former interaction shows that temperature weakly affected growth under the highest pH conditions tested (*i.e.* pH > 8.0), as CO₂ availability limited growth rate. In contrast, under lower pH, low temperature (*i.e.* T < 19 °C) dramatically depressed growth rate, while higher temperature resulted in increased growth rate. Such an interaction has already been reported for *Nannochloropsis oculata* (Spolaore et al., 2006). Variation of CO₂ fixation as a function of temperature could be the key to this interaction. Indeed, Anning et al. (2001) recorded that the rate of carbon fixation was impaired at low temperatures and suggested that it could be related to a decrease in photosynthetic enzymes. Geider (1987) also demonstrated that temperature favored carboxylase activity of ribulose-1,5-biphosphate carboxylase/oxygenase (RubisCO), resulting in higher CO₂ fixation.

An irradiance-pH interaction was also found to be significant for T-Iso. This interaction highlighted that low pH and high irradiance improved growth rate, in relation with a concomitant increase in photochemical energy and carbon availability. Under high pH, the growth response was only little affected by irradiance and this observation could account for growth rate limitation by inorganic carbon availability. Bartual and Galvez (2002) investigated the effects of pH and DIC availability on *Phaeodactylum tricornutum* growth under restricted or saturated light conditions: the authors reported an altered growth response for light-limited culture when CO₂ availability was low and pH was high. Furthermore, Maberly (1985) emphasized an increase for *I_c* under low CO₂ availability (*i.e.* under high pH). It is also well documented that CO₂ assimilation is reduced under low irradiance (Beardall et al., 1998). However it remains unclear, here, why low irradiance combined with low pH conditions resulted in a dramatically depressed growth rate.

It is worth noting that, in situations where irradiance or temperature were not optimal, low pH led to a sharper decrease for growth rate. Accordingly, our results stress the necessity of pH control in high productivity T-Iso cultures.

An interaction could have been expected between irradiance and temperature. Indeed, different parameters of the photosynthesis-irradiance curve are affected by temperature, as are the saturation point E_k (Hammer et al., 2002), light-saturated photosynthesis rate,

maintenance respiration (Geider et al., 1998) and photosynthetic efficiency (Claquin et al., 2008). However, we did not observe any significant interaction between these factors for T-Iso growth rate, in agreement with the results of Spolaore et al. (2006) on *Nannochloropsis oculata*.

An important point of these findings is that interactions may have a greater effect on growth rate than the direct effects of each factor. Comparison of Figure 4a and b clearly shows that the interaction between temperature and pH explains about twice the variation due to the direct effect for temperature or pH. The same observation also holds for the interaction between pH and irradiance. Interactions can, therefore, explain the differences for optimal growth conditions reported for T-Iso in the literature, of most studies were conducted with a monofactorial approach. Such interactions between irradiance, CO₂ concentration and temperature with photosynthesis have already been pointed out by Maberly (1985), who emphasized “the necessity of taking all factors into account when studying the effect of one of these factors on photosynthesis”.

4.3. Nitrogen and phosphorus requirements

Our results showed that *N* and *P* cellular uptake increased linearly with dilution rate under *N* and *P* limitation, respectively. Elrifi and Turpin (1985) recorded similar trends and rates for *N* cellular uptake in *Selenastrum minutum* (30 and 75 versus 35 and 70 fmol *N*.cell⁻¹.d⁻¹ in this study, for $\mu = 0.6$ d⁻¹ and $\mu = 1.1$ d⁻¹, respectively), while *P* cellular uptake was almost three times lower in the case of *S. minutum* (0.6 and 2.5 versus 0.22 and 1 fmol *P*.cell⁻¹.d⁻¹ in this study, for $\mu = 0.3$ d⁻¹ and $\mu = 0.8$ d⁻¹, respectively).

In contrast to the uptake rate, cellular quota showed different trends depending on the limiting nutrient. Under *N* limitation, *N* quota (on both cell and carbon basis) increased with growth rate, but *P* quota remained rather stable under *P* limitation, whatever the dilution rate in the range tested. Again, these results are in agreement with the previous study of Elrifi and Turpin (1985) on *S. minutum*, where Q_N increased from 30 to 70 fmol *N*.cell⁻¹ with dilution rate (ranging from 0 to 1.1 d⁻¹), while Q_P was stable for low dilution rate (0 to 0.5 d⁻¹). Similar trends were also reported for *Pavlova lutheri* (Terry et al., 1985).

Computation for the critical *N:P* ratio, where the transition from one limitation to another takes place, is useful for studies dealing with the design of a balanced medium. Cell volume variation has been shown to have significant implications for the computation of critical *N:P* ratio (Terry et al., 1980; Flynn, 2002), while cell volume can be estimated on the basis of the carbon-cellular quota (Q_C) for different taxonomic groups (Menden-Deuer and Lessard, 2000). In our chemostat experiment, Q_C was shown to vary with growth rate. Under the assumption that the relationship between Q_C and cell volume remains valid under different nutrient limitations, cell volume may vary by a factor of 1.3 to 1.8, depending on growth and the limiting nutrient. Since R_c (cell-based critical *N:P* ratio) refers to cell-based quota, computation for R_c can be biased by substantial changes in cell size with changes in limiting nutrients. Conversely, computation for R'_c refers to carbon-based quota and therefore precludes cell size changes issues. This resulted, here, in different trends for R_c and R'_c . As already pointed out by Terry (1980), R'_c provides a more useful tool for generalization about relative requirements for nutrients. It is, therefore, best to consider the carbon-based quota rather than the cell-based quota in order to compute critical *N:P* ratio. In this study, R'_c was found to be a decreasing function of growth rate, varying from about 70 to 50. Such a decreasing trend of R'_c with growth highlighted that *P* requirement increased faster than the *N* requirement (Rhee, 1978; Terry, 1980; Elrifi and Turpin, 1985; Agren, 2004). Although R'_c is known to be species specific, our results are consistent with the values reported by Terry (1980) for *Pavlova lutheri*.

When the range for R_c reported here for T-Iso is compared with the composition of culture media currently used in laboratories and shellfish hatcheries, discrepancies are clearly shown between the relative requirements and the supply for N and P . Indeed, the Walne medium $N:P$ ratio is only 7 while this is 28 for the f/2 medium. The Walne medium, therefore, appears to be highly N -limited for T-Iso growth, while the f/2 medium is less unbalanced, although it is also N -limited, whatever the growth rate. Hence, it is clear that optimization for the commercial production of T-Iso would require the design and use of a new medium, with a $N:P$ ratio specifically adapted to this species.

The scope of our analysis is, however, subject to some limitations related to light. In the present study, nutrient-limited chemostats were maintained under continuous light with an incident irradiance of $130 \mu\text{mol photon.m}^{-2}.\text{s}^{-1}$. The light dependency for the $C:Chl$ ratio (Geider, 1987) would directly affect the $C:N$ ratio and would, therefore, affect R_c if different irradiances were used (Wynne and Rhee, 1986). Further studies are therefore needed to accurately assess the N and P requirement under varying irradiance.

4.4. Implications for the optimization of *Isochrysis affinis galbana* production in continuous culture

The present study focused on the environmental factors that can be readily controlled in artificially illuminated photobioreactors in order to produce continuous large scale cultures in molluscs hatcheries with an adapted culture device as presented by Loubière et al. (2009). In this type of culture system, irradiance is probably one of the most complex factors to control inside a photobioreactor because it is subjected to absorption and self-shading, resulting in a light gradient along the optical path. Its effect on photobioreactor productivity has been widely studied elsewhere, giving rise to several modeling approaches (Molina Grima et al., 1996; Loubière et al., 2009). To our knowledge, studies aiming at productivity optimization in photobioreactors have so far focused on a volumetric or per-surface basis. However, these approaches would only support energetic and economic optimization if E_p was constant, whatever the irradiance. Our analysis strongly suggests that economic optimization does not match up with mass productivity optimization. As light constitutes a significant proportion of the production cost (Benson et al., 2009), its supply should be adapted depending on the photobioreactor geometry and dilution rate. Our analysis further highlighted that, for a given photobioreactor, an economic optimum set for incident irradiance and dilution rate can be achieved. A striking conclusion from our study is that the economic optimization for artificially illuminated photobioreactors requires a much lower irradiance than does volumetric optimization.

Nutrient supply is another important issue, as it significantly contributes to production costs and can result in eutrophication problems in the environment around hatcheries in cases of unbalanced and excess supply. The present study showed that, for commonly used culture media, the $N:P$ ratio should be increased to match the requirements of T-Iso under continuous culture. The $N:P$ ratio has also shown to be a decreasing function of the growth rate (*i.e.* dilution rate at steady state). It follows that, once the economic optimum is set for irradiance and dilution rate, the $N:P$ input ratio can readily be adjusted to its optimum.

Finally, temperature and pH were found to greatly affect T-Iso growth and control loops are accordingly required in order to maintain the optimum value for both factors throughout the culture period. Additionally, our analysis of interactions between temperature, irradiance and pH revealed that irradiance did not interact with temperature. Hence, temperature can be set to its optimal value, *i.e.* 30°C , regardless of the incident irradiance. Conversely, significant pH – temperature and pH – irradiance interactions were found; so pH should not be set without taking into account temperature and irradiance prevailing in the photobioreactor. The growth model, resulting from the factorial design experiment, provides a helpful tool to set pH at a level that will optimize growth.

We illustrate and summarize the results of our optimization process considering the planar photobioreactor, with a 60 mm optical depth, we used for modeling irradiance. In this particular case, in order to optimize E_p , the dilution rate should be set to 0.7 d^{-1} , with a $70 \mu\text{mol photon.m}^{-2}.\text{s}^{-1}$ incident irradiance. Given the dilution rate, the $N:P$ supply ratio should be 50 for a balanced input of N and P that would prevent N or P washing-out. Temperature should then be set at 30°C and pH at 7.5 in order to complete the economic optimization for continuous production of T-Iso.

Finally, as a proof of concept, this optimization procedure will be sequentially tested in the 120-L photobioreactor described in Loubiere et al. (2009) and currently implemented in a French mollusk hatchery.

5. Conclusion

In this paper we presented a set of experiments aiming to optimize the continuous culture of *Isochrysis affinis galbana* under controlled conditions. We first assessed the relationship between light and growth rate and pointed out that an optimum irradiance efficiency for growth (E_{μ}), occurred at irradiance much lower than the saturating level. Our modeling approach for irradiance efficiency optimization highlighted that volumetric or surface productivity optimization does not result in an optimal productivity on an economic point of view. The factorial design experiment made possible to assess the optimal temperature and pH conditions for the growth of *Isochrysis affinis galbana*. In agreement with (Maberly, 1985), our analysis particularly highlighted the necessity of taking the interaction between factors into account. To avoid imbalanced nutrient supply and excess nutrient wash-out from the culture, we also assessed the critical $N:P$ ratio for a range of growth rate. Finally, we proposed a practical guide for aquaculturists to achieve economic optimization for indoor continuous culture of *Isochrysis affinis galbana*.

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Tables

Table 1. Achievable factor ranges in the TIP device.

Factor	minimum	maximum
Temperature (°C)	10.0	45.0
pH	5.0	10.0
Irradiance (μmol photon.m ⁻² .s ⁻¹)	50	1070

Table 2: Factor levels in the TIP experiment, where α is the axial distance between star points and the center of the experimental domain.

Factor level	$-\alpha$	-1	0	+1	$+\alpha$
Temperature ($^{\circ}\text{C}$)	15.3	19	24.5	30	33.7
Irradiance ($\mu\text{mol photon.m}^{-2}.\text{s}^{-1}$)	50	257	560	863	1070
pH	6.0	6.5	7.3	8.0	8.5

Table 3: Specific growth rate computed for the different conditions in the factorial design experiment.

Temperature ($^{\circ}\text{C}$)	pH	I ($\mu\text{mol.m}^{-2}.\text{s}^{-1}$)	μ (d^{-1})
19.0	8.0	863	0.41
19.0	8.0	257	0.51
19.0	6.5	257	0.06
24.5	7.3	560	0.69
30.0	6.5	863	0.71
24.5	7.3	560	0.78
15.3	7.3	560	0.21
24.5	7.3	560	0.65
30.0	6.5	257	0.51
30.0	8.0	257	0.51
33.7	7.3	560	0.60
30.0	8.0	863	0.16
24.5	6.0	560	0.15
24.5	8.5	560	0.43
19.0	6.5	863	0.30
24.5	7.3	50	0.18
24.5	7.3	1070	0.68

Table 4: Regression coefficients for the growth model where ϵ_{TIP} is the model error and where the subscript 1 is for temperature, 2 for pH and 3 for irradiance.

Notations	Terms
β_0	-23.2684
β_1	0.418603
β_2	4.70589
β_3	0.00483128
β_{12}	-0.033364
β_{23}	- 0.000489549
β_{11}	- 0.00322216
β_{22}	- 0.245566
β_{33}	-9.65407.10 ⁻⁷

Table 5: Cell and carbon based quota (\pm standard deviation) on dilution rate for the *N*- and *P*-limited conditions.

	D d^{-1}	Q_N $fmol.cell^{-1}$	Q_P	Q_C	q_N $mol.mol\ C^{-1}$	q_P
N-limited	0.09	48.56 ± 1.06	9.12 ± 0.21	704.74 ± 3.49	0.0691 ± 0.0046	0.1790 ± 0.0400
	0.19	42.61 ± 8.92	15.73 ± 0.93	593.90 ± 2.25	0.0825 ± 0.0032	0.2815 ± 0.0273
	0.35	63.11 ± 1.74	10.85 ± 0.71	608.16 ± 2.29	0.0104 ± 0.0018	0.1834 ± 0.0173
	0.56	53.55 ± 4.59	13.03 ± 0.79	559.80 ± 2.56	0.0938 ± 0.0958	0.2247 ± 0.0307
	0.80	62.05 ± 3.28	5.99 ± 1.76	530.59 ± 2.38	0.1165 ± 0.0022	0.0890 ± 0.0331
	1.08	65.15 ± 1.86	nd	553.72 ± 2.15	0.1161 ± 0.0044	0.0712 ± 0.0887
P-limited	0.29	79.13 ± 2.09	$0.98 *$	885.94 ± 4.51	0.0899 ± 0.0047	0.0191 ± 0.0028
	0.58	55.84 ± 4.53	$1.01 *$	544.77 ± 1.90	0.1025 ± 0.0072	0.0136 ± 0.0002
	0.80	56.51 ± 3.45	$1.12 *$	500.06 ± 4.52	0.1105 ± 0.0074	0.0180 ± 0.0005
	0.95	72.66 ± 2.81	nd	539.12 ± 3.43	0.1350 ± 0.0047	nd

* Residual P was undetectable and standard deviation could not be computed.

Figures

Fig. 1

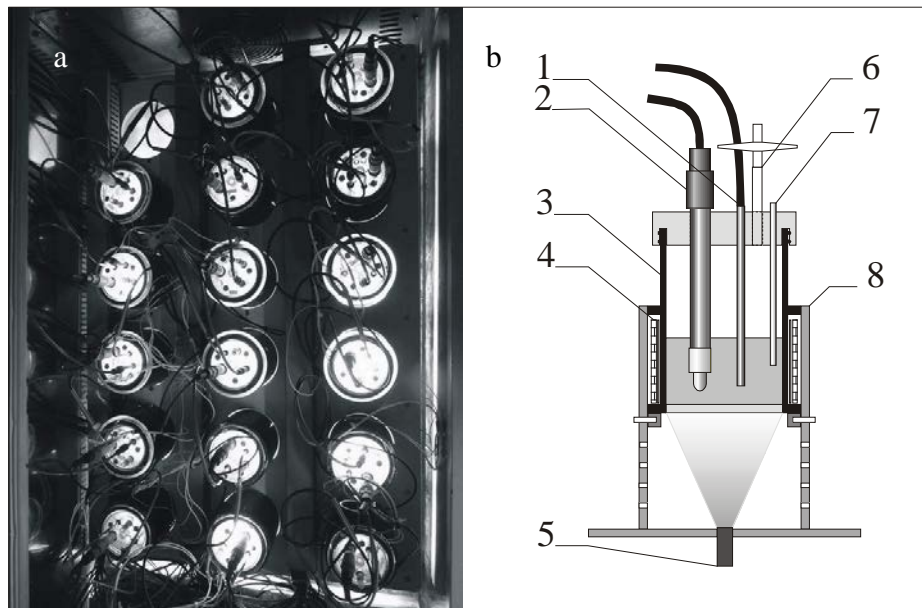


Figure 1: a) Experimental culture device (TIP) made up of seventeen 250 mL photobioreactors located inside an incubator. b) Schematic view of a TIP photobioreactor. 1- temperature probe ; 2- pH probe ; 3- photobioreactor ; 4- heating jacket ; 5- optical fibre ; 6- air outlet ; 7- air bubbling / CO₂ inlet ; 8- holder.

Fig.2

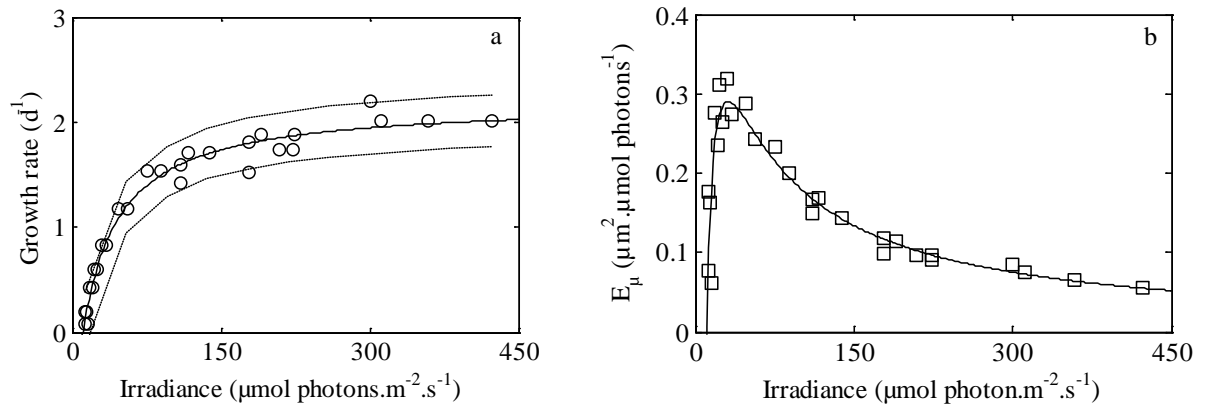


Figure 2: a) Growth rate as a function of irradiance: experimental data (open circles) were fitted with equation 1 (solid line; $r^2 = 0.97$). The lower and upper dotted lines represent the 95 % confidence boundaries. b) Irradiance efficiency for growth rate (E_{μ}) on irradiance for optically clear cultures.

Fig. 3

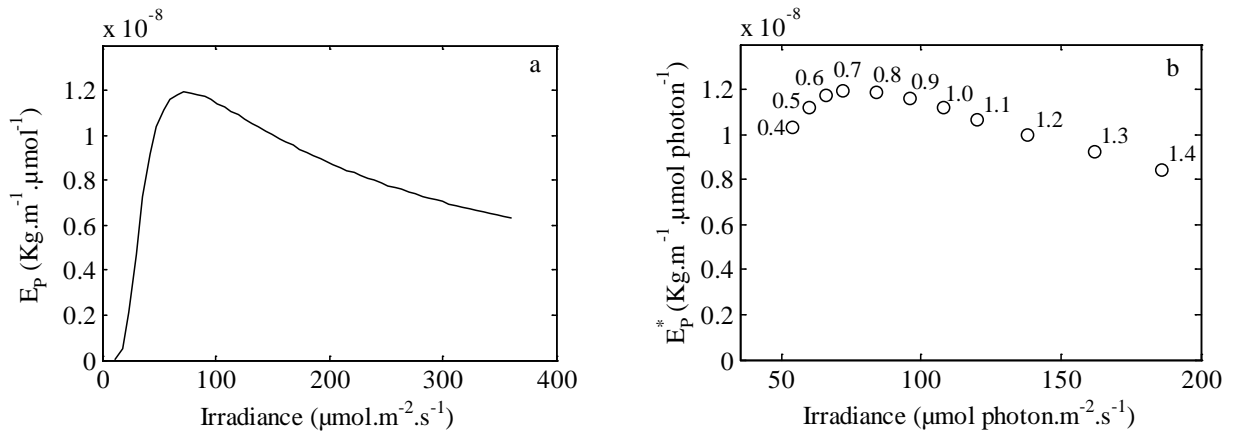


Figure 3: a) Simulation of irradiance efficiency for productivity (E_P) on irradiance, computed at steady state and for dilution rate $D = 0.7 \text{ d}^{-1}$; b) simulation of maximum E_P^* on irradiance for dilution rate ranging from 0.4 to 1.4 d^{-1} ; the numbers indicate the associated dilution rate.

Fig.4

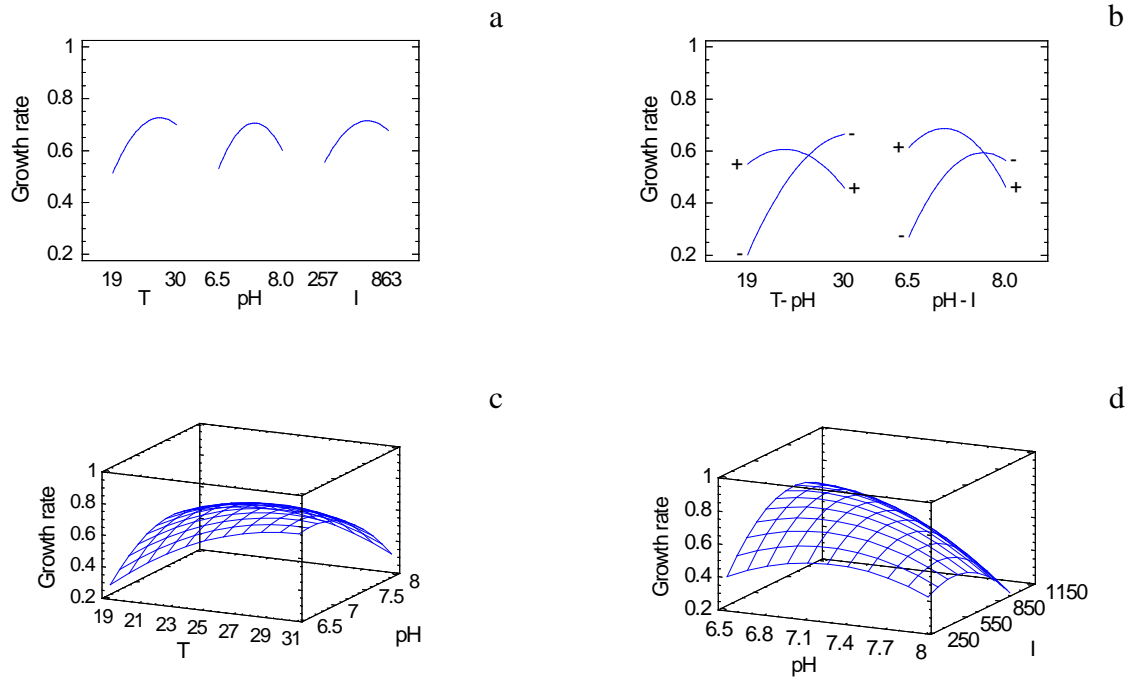


Figure 4: a) Standardized effects for irradiance, temperature and pH on growth rate; b) interaction plots for the growth rate, where the (+) and (-) curves illustrate the growth response for the high and low level for the second factor; c) and d) surface plots of the modeled growth rate (d^{-1}) for two of the three factors, when the third one is set to its optimal level: c) temperature on pH and d) pH on irradiance. T = temperature ($^{\circ}C$); I = irradiance ($\mu\text{mol photon.m}^{-2}.\text{s}^{-1}$).

Fig.5

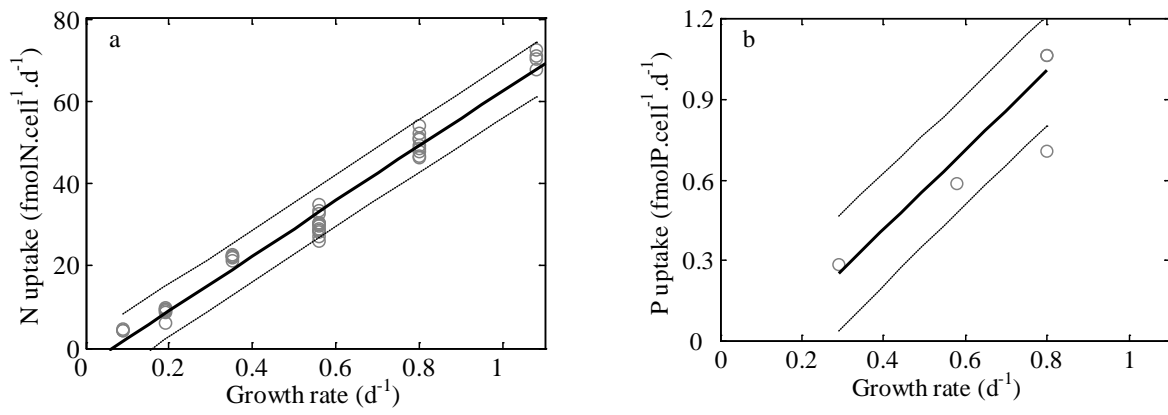


Figure 5: Nitrogen and phosphorus uptake for T-Iso grown under *N*-limited and *P*-limited conditions respectively.

Fig. 6

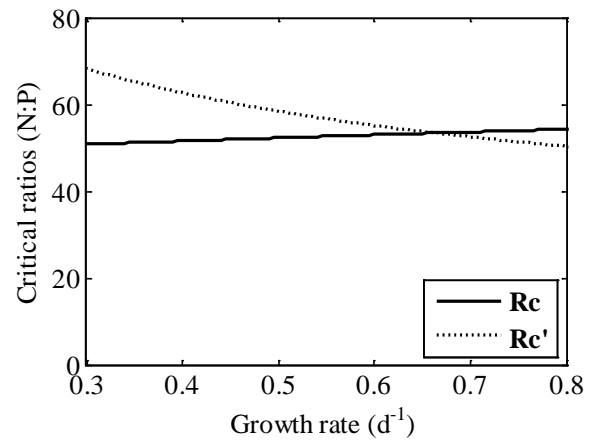


Figure 6: Critical ratio on a per cell ($R_c = Q_N:Q_P$) and a per-carbon basis ($R'_c = q_N:q_P$)