

# Synthesis, structural and magnetic properties of CoCrxFe2-xO4 ( $0.0 \le x \le 1.0$ ) nano-ferrite

Priyanka Tiwari, Shashank Kane, Rulan Verma, Frédéric Mazaleyrat

### ▶ To cite this version:

Priyanka Tiwari, Shashank Kane, Rulan Verma, Frédéric Mazaleyrat. Synthesis, structural and magnetic properties of CoCrxFe2-xO4 ( $0.0 \le x \le 1.0$ ) nano-ferrite. Advances in basic Science (ICABS 2019), Feb 2019, Bahal, India. pp.160016, 10.1063/1.5122597. hal-04452727

## HAL Id: hal-04452727 https://hal.science/hal-04452727

Submitted on 12 Feb 2024

**HAL** is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers. L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés. RESEARCH ARTICLE | AUGUST 29 2019

## Synthesis, structural and magnetic properties of CoCr<sub>x</sub>Fe<sub>2-x</sub>O<sub>4</sub> $(0.0 \le x \le 1.0)$ nano-ferrite $\oslash$

P. Tiwari; S. N. Kane S; R. Verma; F. Mazaleyrat

( Check for updates

AIP Conf. Proc. 2142, 160016 (2019) https://doi.org/10.1063/1.5122597



**CrossMark** 

Lake Shore

Cut Hall measurement time in half using an M91 FastHall<sup>™</sup> controller



Also available as part of a tabletop system and an option for your PPMS<sup>®</sup> system

## Synthesis, Structural and Magnetic Properties of CoCr<sub>x</sub>Fe<sub>2-x</sub>O<sub>4</sub> (0.0≤ x ≤ 1.0) Nano-Ferrite

P. Tiwari<sup>1,2</sup>, S. N. Kane<sup>1, a)</sup>, R. Verma<sup>1</sup> and F. Mazaleyrat<sup>3</sup>

<sup>1</sup>Magnetic Materials Laboratory, School of Physics, D. A. University, Khandwa road, Indore – 452001, India.
<sup>2</sup>Department of Physics, Prestige Institute of Engineering Management and Research, Indore - 452010, India.
<sup>3</sup>SATIE, ENS Universite Paris-Saclay, CNRS 8029, 61 Av. du Pdt. Wilson, F-94230, Cachan, France.

<sup>a)</sup>Corresponding author: kane sn@yahoo.com

**Abstract.** Present study reports, effect of Cr addition on structural, magnetic properties of  $\text{CoCr}_x\text{Fe}_{2-x}O_4$  ( $0.0 \le x \le 1.0$ ) ferrites, synthesized by sol-gel auto combustion method. X-ray diffraction (XRD), vibrating sample magnetometer (VSM) were utilized to monitor the modification of structural, magnetic properties, and correlation between them. Scherrer's grain diameter ranging between 14.7 nm - 26.2 nm. Coercivity ( $H_c$ ) and anisotropy constant ( $K_I$ ) values respectively ranges between 1249-700 Oe and  $20.01 \times 10^4$  to  $1.01 \times 10^4$  erg/cc. Best magnetization value of 56.77 Am<sup>2</sup>/kg was obtained for x = 0.44. Variation of magnetic properties can be understood in terms of Cr-addition induced re-distribution of cations. Coercivity ( $H_c$ ) dependence with grain size, shows that studied samples lie in the region with overlap between single and multi-domain region.

#### **INTRODUCTION**

Spinel ferrites with general formula  $Me^{2+}O.Fe^{3+}_2O_3$  (where Me represents divalent ion), are technologically important owing to their interesting electrical, and magnetic properties [1]. They exhibit fcc structure belongs to space group Fd3m. Spinel lattice consisting of 32 anions forms closed pack structure with 64 tetrahedral (*site-A*) and 32 octahedral (*B-site*) out of which 8 and 16 are occupied by metal ions. Soft spinel ferrites (Fd<sub>3</sub> m space group) exhibit fcc structure with 64 tetrahedral (*A*) and 32 octahedral (*B*) sites. It is worth noting that, substitution of a magnetic or a non-magnetic cation modifies the cationic distribution on A, B site, and thus would affect the magnetic interactions, which in-turn will influence the magnetic properties [2]. Variation in structural, magnetic properties can be achieved via: partial or complete substitution; a particular synthesis method; thermal treatment etc.

Cobalt ferrites show remarkable properties, and thus have been extensively used in electronic devices [3,4], Magnetic Resonance Imaging (MRI), Targetted drug delivery, Hyperthermia for cancer treatment [5,6], high density storage devices, magnetic fluids [7,8], transformer cores, microwave devices, humidity, and gas sensors, etc. Substitution of elements such as Chromium in Cobalt ferrites has been proposed, in order to tailor the magnetic, and magneto mechanical properties of these materials. Chromium substituted Cobalt ferrites are of particular interest in which the Cr<sup>+3</sup> ions are reported to have a strong preference for the B sites (Octahedral) of the spinel structure of the ferrites [8,9]. Substitution of  $Cr^{3+}$  ions  $(3\mu_B)$  for Fe<sup>3+</sup> ions  $(5\mu_B)$  will have effect on structural, magnetic properties of Co-Cr based ferrites. Chromium  $(Cr^{3+})$  ions with antiferromagnetic nature are renowned for achieving control over structural and magnetic parameters in developing technologically important materials, and are of use in various applications including: in high frequency devices, in catalysis activity, sensors because of their low hysteresis losses and higher coercivity [9]. Selective and, or successive Cr addition (for  $Fe^{3+}$  ion) into-ferrite can also be effectively utilized to curie temperature of the Co-Cr based ferrites. Sol gel auto combustion is one of the best method to synthesize ferrites. A distinct advantage of sol-gel method is that the final phase formation can be achieved even in 'dry-gel' form so would have better control over grain diameter [10], but information available on the spinel phase formation in dry gel form for Cr<sup>3+</sup> substituted ferrite is less explored in literature. Therefore, present work reports synthesis of  $CoCr_xFe_{2,x}O_4$  ( $0.0 \le x \le 1.0$ ) ferrites, by sol gel auto-combustion method (where no heat treatment was used), utilizing XRD and magnetic measurements to probe structural, magnetic properties.

> Advances in Basic Science (ICABS 2019) AIP Conf. Proc. 2142, 160016-1–160016-5; https://doi.org/10.1063/1.5122597 Published by AIP Publishing. 978-0-7354-1885-1/\$30.00

#### EXPERIMENTAL DETAILS AND DATA ANALYSIS

Sol-gel auto-combustion method was used to synthesize CoCr<sub>x</sub>Fe<sub>2-x</sub>O<sub>4</sub> spinel ferrites. Samples were prepared by using AR grade nitrate/citrate precursors: Chromium nitrate ( $Cr(No_3)_3.9H_2O$ ), Cobalt nitrate ( $Co(NO_3)_2.6H_2O$ ), Ferric nitrate – (Fe(NO<sub>3</sub>)<sub>2</sub> 9H<sub>2</sub>O)] in stoichiometric ratio. The precursors were dissolved in 10 ml de-ionized water keeping metal salt to citric acid ratio as 1:1, maintaining pH of the solution at 7 by adding ammonia solution (NH<sub>4</sub>OH). Resulting solution was heated at ~ 110 °C to obtain fluffy powder, called as 'burnt powder' which was used for structural [10], magnetic measurements. Room temperature x-ray diffraction (XRD) patterns of the synthesized  $CoCr_xFe_{2-x}O_4$  ferrite samples were recorded in  $\theta$ -2 $\theta$  configuration via Bruker D8 advanced diffractometer CuK<sub> $\alpha$ </sub> radiation (*wavelength: 0.15406 nm*), equipped with Bruker Lynx Eye detector. The lattice parameter  $(a_{exp})$  corresponding to [311] reflection was obtained by expression:  $a_{exp} = d\sqrt{h^2 + k^2 + l^2}$ , where d – inter-planer spacing and, (h, k, l) - miller indices.  $a_{exp}$  was used to obtain the x-ray density ( $\rho_{XRD}$ ) of the studied samples. Particle size (D) was obtained by using Scherer's equation:  $D = 0.9\lambda/\beta$  cos $\theta$ , where Specific surface area (S) was calculated using the expression:  $S = [6 / (D \times \rho_{XRD})]$ , where D - particle size and  $\rho_{XRD}$  - x-ray density. In the present study, (220) (422) (400) (440) planes are considered for cation distribution as these planes are sensitive to distribution of cations among tetrahedral A, octahedral B sites of the spinel lattice, reflections employing Bertaut method [11]. The calculated, observed intensity ratios were compared for several combinations of cation distribution at A, B-sites. Obtained cation distribution was used to calculate, Néel magnetic moment (theoretical magnetization at 0 K ' $M_{s(t)}$ '), is calculated using formula:  $n_N = M_B - M_A$  in Bohr magneton ( $\mu_B$ ) where  $M_A$  is magnetic moment of A-site and M<sub>B</sub> is magnetic moment of B-site, oxygen position parameter (u), bond angles ( $\theta_1$ ,  $\theta_2$ ,  $\theta_3$ ,  $\theta_4$ ,  $\theta_5$ ), and inversion parameter ( $\delta$ ). Canting angle  $\alpha_{YK}$  was also calculated. Hysteresis measurements were done by Lakeshore VSM Model 7410 by applying maximum field:  $H_{max} \approx \pm 1.9$  T. Coercivity ( $H_c$ ), saturation magnetization ( $M_s$ .) and, anisotropy constant  $(K_1)$ , static magnetic losses were obtained from Hysteresis measurements.

#### **RESULTS AND DISCUSSIONS**

Figure 1, represents the XRD pattern of all the samples of  $CoCr_xFe_{2-x}O_4$  ( $0.0 \le x \le 1.0$ ) nano ferrite. Presence of characteristic peaks from (220), (311), (222), (400), (422), (511), and (440) planes of ferrite structure confirm the presence of single phase with fcc structure (Fd<sub>3</sub>m space group) without any impurity. Table 1 depicts the structural parameters: Lattice parameter ( $a_{exp}$ ), unit cell volume (V), X-ray density ( $\rho_{xrd}$ ), specific surface area (S) obtained by analyzing XRD.. Observed linear decrease of  $a_{exp}$ ,  $D_s$ , V with increasing  $Cr^{3+}$  content, attributed to the slight decrease of ionic radius of the substituent  $Cr^{3+}$  (0.064 nm) as compared to the Fe<sup>3+</sup> (0.067 nm) ion which is being substituted [12]. Volume of unit cell (V) varies between 0.5894-0.5874 nm<sup>3</sup>. The average Scherrer's grain diameter (D) of the studied samples estimated from most intense peak [311] varies between 05.4 – 26.2 nm, shows noticeable lower grain size confirms the formation of nano crystalline ferrites [13]. The variation of X-ray density ( $\rho_{xrd}$ ) found to be decreases (5218.2 – 5287.1 kg/m<sup>2</sup>) with increasing  $Cr^{3+}$  content. This variation is ascribed due to the replacement of heavier Fe<sup>3+</sup> atoms (with higher atomic weight of Fe<sup>3+</sup> – 55.84 gm/mole) by lighter  $Cr^{3+}$  atoms (with lesser atomic weight of  $Cr^{3+}$  – 51.99 gm/mole). Specific surface area of the studied samples varies between 43.22 – 78.03 m<sup>2</sup>/g.



FIGURE 1. XRD patterns of the studied samples.

<b>Table 1:</b> Variation of lattice parameter $(a_{exp})$ , Scherer's grain diameter $(D_S)$ , cell volume $(V)$ , and specific surface area $(S)$ with Cr content.						
X	a <sub>exp</sub>	Ds	$\rho_{xrd}$	V	S	
0.0	<b>nm</b> 0.8384	<b>(nm)</b> 26.2	<b>(kg/m<sup>3</sup>)</b> 5287.2	<b>(nm<sup>3</sup>)</b> 0.5894	( <b>m</b> <sup>2</sup> / <b>g</b> ) 43.22	
0.11	0.8388	22.0	5258.5	0.5901	51.64	
0.22	0.8383	16.6	5246.2	0.5891	68.76	
0.33	0.8351	05.4	5283.2	0.5825	212.26	
0.44	0.8372	14.7	5218.1	0.5874	78.03	

<b>Table 2</b> . Cation distribution (for A, B site), inversion parameter ( $\delta$ ), experimental, theoretical lattice parameter ( $a_{exp}$ , $a_{Th}$ ),					
	oxygen position parameter ( $\mathbf{u}^{\overline{4}3\mathbf{m}}$ ) of CoCr <sub>x</sub> Fe <sub>2-x</sub> C	$O_4$ as a function	n of Cr content	t.	
	Cation distributions	δ	aexp	a <sub>Th</sub>	u <sup>43m</sup>
Х			(nm)	(nm)	
0.00	$(\text{Co}^{2+}_{0.75}\text{Fe}^{3+}_{0.25})^{\text{A}}[\text{Co}^{2+}_{0.25}\text{Fe}^{3+}_{1.75}]^{\text{B}}$	0.25	0.8384	0.8385	0.3834
0.25	$(\mathrm{Co}^{2+}_{0.5}\mathrm{Cr}^{3+}_{0.2}\mathrm{Fe}^{3+}_{0.3})^{\mathrm{A}}[\mathrm{Co}^{2+}_{0.5}\mathrm{Cr}^{3+}_{0.05}\mathrm{Fe}^{3+}_{1.45}]^{\mathrm{B}}$	0.3	0.8388	0.8388	0.3835
0.50	$(Co^{2+}_{0.5}Cr^{3+}_{0.15}Fe^{3+}_{0.35})^{A}[Co^{2+}_{0.5}Cr^{3+}_{0.35}Fe^{3+}_{1.15}]^{B}$	0.35	0.8383	0.8377	0.3831
0.75	$(Co^{2+}_{0.5}Cr^{3+}_{0.1}Fe^{3+}_{0.4})^{A}[Co^{2+}_{0.5}Cr^{3+}_{0.65}Fe^{3+}_{0.85}]^{B}$	0.4	0.8351	0.8366	0.3832
1.00	$(Co^{2+}_{0.2}Cr^{3+}_{0.35}Fe^{3+}_{0.45})^{A}[Co^{2+}_{0.8}Cr^{3+}_{0.65}Fe^{3+}_{0.55}]^{B}$	0.45	0.8372	0.8372	0.3831

Table 2 depicts the cation distribution, oxygen positional parameter (*u*), inversion parameter ( $\delta$ ), experimental, theoretical lattice parameter ( $a_{exp}$ ,  $a_{th}$ ) for the studied samples. Perusal of table 2 shows that with Cr<sup>3+</sup> ion addition: concentration of Fe<sup>3+</sup> ions decreases on B site, whereas the concentration of Co<sup>2+</sup>, Cr<sup>3+</sup> ions on B site systematically increases, which should mirror in magnetic properties (especially in saturation magnetization values).  $\mathbf{u}^{\overline{4}3\mathbf{m}}$  values show minor changes in oxygen displacement, displaying distortion in the spinel structure, which even will affect magnetic properties. Good matching of  $\mathbf{a}_{exp} \mathbf{a}_{th}$  shows that the obtained cation distribution is close to reality. Inversion parameter ( $\delta$ ) also gets affected with Cr<sup>3+</sup> addition and the samples become more mixed spinel nature.

Table 3 shows the variation in ionic-radii of A-site ( $r_A$ ) and B-site ( $r_B$ ), shared tetrahedral edge ( $d_{AE}$ ), shared octahedral edge ( $d_{BE}$ ), unshared octahedral edge ( $d_{BEU}$ ). In the studied samples  $r_A$ ,  $r_B$  respectively varies between 0.0550 nm – 0.0559 nm, and 0.0645 - 0.0646, which is comparable with ionic radii of  $Co^{2+}$ ,  $Cr^{3+}$ , so with successive  $Cr^{3+}$  addition, there is not much change in  $r_A$ ,  $r_B$ . Observed changes in  $r_A$ ,  $r_B$  are consistent with  $d_{AE}$ ,  $d_{BEU}$  values, which will have effect on both structural and magnetic properties.

Figure 2, illustrate the variation of the bond angles  $(\theta_l, \theta_2, \theta_3, \theta_4, \theta_5)$  as a function of  $Cr^{3+}$ . It is worth noting that, strength of the magnetic interactions (*A-O-B*, *B-O-B* and, *A-O-A*) is directly proportional to the bond angle [14]. The bond angles  $\theta_l$ ,  $\theta_2$ , represent the angles between A–O–B, bond angles  $\theta_3$ ,  $\theta_4$  represent angles between *B-O-B* and  $\theta_5$  represents angles between A–O–A, thus representing B-B, B-B and A-A interaction. Observed trend of bond angles  $\theta_l$ ,  $\theta_2$ ,  $\theta_3$ ,  $\theta_4$  and  $\theta_5$ , for x up to 0.50 indicate strengthening of A–B interaction, and weakening of B–B, A-A interaction. Beyond x = 0.5, obtained behavior of bond angles  $\theta_l$ ,  $\theta_2$ ,  $\theta_3$ ,  $\theta_4$  and  $\theta_5$ , depicts weakening of, B–B interaction, whereas A-B, A-A interaction strengthens, which affects magnetic properties. Figure 3 a, shows similar trend of experimental M<sub>s</sub> at 300 K (obtained from VSM measurements) and that of theoretical magnetization at 0 K:  $M_{s(t)}$ , shows that the magnetic behavior of the studied annealed samples obeys

<b>Table 3:</b> Variation in ionic-radii of A-site ( $r_A$ ) and B-site ( $r_B$ ), shared tetrahedral edge ( $d_{AE}$ ), shared octahedral edge ( $d_{BE}$ ), unshared octahedral edge ( $d_{eE}$ ), with Cr content						
X	r <sub>A</sub> (nm)	$r_{\rm B}$ (nm)	d <sub>AE</sub> (nm)	d <sub>BE</sub> (nm)	d <sub>BEU</sub> (nm)	
0.0	0.0558	0.0646	0.3163	0.2764	0.2967	
0.25	0.0559	0.0646	0.3166	0.2764	0.2969	
0.5	0.0553	0.0645	0.3156	0.2771	0.2967	
0.75	0.0557	0.0645	0.3146	0.2758	0.2955	
1.0	0.0550	0.0645	0.3151	0.2768	0.2963	



**Figure 2.** Cr-content dependence of V bond angles  $(\theta_1, \theta_2, \theta_3, \theta_4, \theta_5)$ .



Figure 3: (a) Variation of  $M_{s (exp.)}$ ,  $M_{s (th)}$  with Cr content, (b) Variation of  $M_s$  with inversion parameter  $\delta$ .

Néel model [15]. Perusal of figure 2 b shows variation of  $M_s$  with inversion parameter  $\delta$ . With increasing  $Cr^{3+}$  doping,  $Co^{2+}$  ions,  $Fe^{3+}$  ions, and  $Cr^{3+}$  ions are distributed on both A, B site, depicting changes in  $\delta$ , and thus affecting  $M_s$ .

Table 4, shows coercivity ( $H_c$ ), experimental saturation magnetization ( $M_s$ ), magnetization at 0K ( $M_{s(0K)}$ ), magnetic losses (static), magneto-crystalline anisotropy ( $K_1$ ), and Yaffet Kittle angle ( $\alpha_{Y\cdot K}$ ) angle for the studied samples. Perusal of table 4 shows with increasing Cr<sup>3+</sup> content all the parameters get affected, thus Cr content can be used to tailor magnetic properties of Co-Cr based ferrites. With Cr<sup>3+</sup> addition, reduction of losses, shows softer magnetic behavior (although  $M_s$  values are also considerably affected). Observed changes in  $\alpha_{Y\cdot K}$  is also responsible for obtained changes in  $M_s$ . Obtained  $M_s$  and  $H_c$  values are consistent with calculated K<sub>1</sub> values.

Figure 4 a, shows the room temperature hysteresis loop for  $CoCr_xFe_{2-x}O_4$  ferrite as a function of  $Cr^{3+}$  content, displaying changes in H<sub>c</sub> and M<sub>s</sub>.

Figure 4b depicts  $Cr^{3+}$  content dependence of anisotropy. Perusal of figure 4 b, decrease in  $K_1$  can be described in the arrangement of single ion anisotropy model. According to this model, Fe<sup>3+</sup> ions on A and B sites contribute to anisotropy energy.  $K_1$  is then specified by relative combination of Fe<sup>3+</sup> ions at A site (positive anisotropy) which is compensated by Fe<sup>3+</sup> ions at B site (negative anisotropy) [16]. With Cr<sup>3+</sup> doping, cationic re-distribution of Fe<sup>3+</sup> ions yields different concentrations of Fe<sup>3+</sup> ions on A, B sites, and thus affects  $K_1$ .

Figure 4 c, depicts, dependence of  $H_c$  with Cr addition, whereas inset shows the variation of Hc with grain diameter (*D*). Perusal of fig. 4 c shows that Cr-addition leads to reduction of  $H_c$ , depicting softer magnetic behavior, although  $H_c$  increases for Cr = 1.0, which consistent with small increase of  $K_1$ . Inset of figure 4 c shows linear variation of coercivity ( $H_c$ ), grain size, displays that studied samples lie in the region with overlap between single and multi-domain region as also was suggested earlier [14,16].

<b>Table 4.</b> Coercivity $(H_c)$ , experimental saturation magnetization $(M_s)$ , magnetization at 0K $(M_{s,(0K)}$ , static magnetic losses, magneto-crystalline anisotropy $(K_l)$ and Yaffet-Kittel angle $(\alpha_{v,k})$ (obtained from cation distribution) for Co-Cr nano-ferrite.							
X	H <sub>c</sub> (O <sub>e</sub> )	M <sub>s(exp)</sub> (Am <sup>2</sup> /kg)	M <sub>s(0k)</sub> (Am <sup>2</sup> /kg)	Losses (J/kg)	K <sub>1</sub> ×10 <sup>4</sup> (erg/cc)	α(Y-K) (°)	
0.00	1249.0	29.7	142.8	11.10	20.01	60.01	
0.25	983.78	40.9	137.4	12.03	27.58	57.41	
0.50	714.43	20.9	96.0	4.71	8.08	55.33	
0.75	700.16	5.1	60.3	1.01	1.91	49.80	
1.00	1016.0	4.3	55.7	1.17	2.34	54.00	



**FIGURE 4.**(a) Hysteresis loops for Co-Cr ferrite (b) Variation of  $K_1$  with Cr content, (c) Linear variation of  $H_c$ , with D.

#### SUMMARY

To summarize sol-gel auto-combustion method was used to synthesize Cr doped Co nano-ferrite:  $CoCr_xFe_{2-x}O_4$  (0.05 x  $\leq$  1.0). XRD reveals the formation of pure spinel structure. Grain diameter (*D*) varies between 14.7 – 26.2 nm. Cr addition shows considerable changes in structural properties.  $Co^{2+}$ ,  $Cr^{3+}$ , and  $Fe^{3+}$  ions remain distributed on both A, B site, and  $Cr^{3+}$  addition leads to modification of their distribution on A, B site, leads to changes in magnetic properties (showing softer magnetic behavior) via changes in A-b, B-B, A-B interaction.

#### ACKNOWLEDGMENTS

Authors thank Dr. M Gupta, UGC-DAE CSR, Indore for XRD measurements. S. N. Kane acknowledges gratefully one month hospitality as invited professor at ENS, University Paris-Saclay (France) during June 2018.

#### REFERENCES

- S. N. Kane, S. Raguwanshi, M. Satalkar, V. R. Reddy, U. P. Deshpande, T. R. Tatarchuk and F. Mazaleyrat, AIP Conf. Proc. 1953, 030089-4 (2018).
- 2. J. Smit, H. P. J. Wijn, Ferites, Philips Technical Library, Eindhoven, (1959).
- T. Tatarchuk, M. Bououdina, W. Macyk, O. Shyichuk, N. Paliychuk, I. Yaremiy, B. Al-Najar and M. Pacia, Nanoscale Res. Lett. 12, 141-11 (2017).
- 4. S. Raghuvanshi, F. Mazaleyrat, and S. N. Kane, AIP Advances 8, 047804–1-047804-11 (2018).
- 5. D. R. Mane, S. Patil, D. D. Birajdar, A. B. Kadam, S. Shirsath and R. H. Kadam, Mater. Chem. Phys., **126**, 755–760 (2011).
- R. Verma, S. N. Kane, S. Raghuvanshi, M. Satalkar, S. S. Modak and F. Mazaleyrat, AIP Conf. Proc. 1953, 030135-1-030135-4 (2018).
- 7. R. G. Kharabe, R. S. Devan, C M. Kanamadi and B. K. Chougule, Smart Mater. Strut.15, N36–N39 (2006).
- 8. S. Panchal, S. Raghuvanshi, K. Gahlot, F. Mazaleyrat and S. N. Kane, AIP Advances 6, 055930-6 (2016).
- 9. S. N. Kane and M. Satalkar, J. Mater. Sci. 52, 3467–3477 (2017).
- 10. A. Sutka and G. Mezinskis, Front. Mater. Sci. 6(2), 128-141 (2012).
- 11. F. Bertaut, C. R. Acad. Sci. 230, 213 (1950).
- 12. M. M. Hessien, Journal of Magnetism and Magnetic Materials, **320**, 2800–2807 (2008). L. Gastaldi and A. Lapiccirela, J. Solid State Chem. **30**, 223 (1979).
- 13. L. Lutterotti and P. scardi, J. Appl. Cryst 23, 246-252 (1990).
- 14. A. Kolhatkar, A. C. Jamison, D. Litvinov and T. R. Lee, Int. J. Mol. Sci. 14(8), 15977–16009 (2013).
- 15. M. Rahimi, M. Eshraghi, and P. Kamel, Ceramics International, 40, 15569–15575 (2014).
- 16. S. R. Bainade, C. M. Kale, M. C. Sable, J Supercond Nov Magn. 31, 387–394 (2018).