

# **Pore network simulation of water condensation in Gas Diffusion Layers of PEM Fuel Cells**

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## Pore network simulation of water condensation in Gas Diffusion Layers of PEM Fuel Cells

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#### **Outline**



2 Pore Network Model

3 Water transfer  $(\Delta T \neq 0)$ 





#### 1 Introduction

Pore Network Model

3 Water transfer  $(\Delta T \neq 0)$ 

#### **Conclusion**

## Introduction : Proton Exchange Membrane Fuel Cells (PEMFC)

- $\bullet$  = Stack
- **O** Creates electricity/heat with hydrogen and oxygen
- O Operating between 60 and 80°C



## Introduction : Gas diffusion layer (GDL)

The GDL is a carbon fiber-based medium :

- **•** hydrophobic
- $\bullet$  170 to 400  $\mu$ m of thickness
- $\bullet$  0,21 to 0,73 g/cm<sup>2</sup> of density
- 70 and 80 % of porosity ; resulting pores between 20 and 50 *µm*
- ⇒ **GDL = Thin porous medium**





 $50 \mu m$ 

## Introduction : Gas diffusion layer (GDL)

The main challenges in a GDL are :

- $\vee$  To diffuse reactant gas uniformally from the channel to the active layer
- $\vee$  To keep the membrane hydrated for proton transfer
- $\vee$  To evacuate excess water to avoid cell flooding and let oxygen reach the active layer  $=$ Water management issue



#### What kind of water transfer in the GDL ?





#### What kind of water transfer in the GDL ?





## What kind of water transfer in the GDL ?

#### Other options

- Only vapor transfer ?
- Only liquid transfer ?
- ☞ Transfer with condensation and evaporation ?



#### Method : simulation of water transport using PNM

#### What numerical model ?

Classical 2-phase flow model based on generalized Darcy's law and macroscopic capillary pressure ? But GDL is very thin (No length-scale separation) ⇒ Use of 3D **Pore Network Model (PNM)**









**3** Water transfer  $(\Delta T \neq 0)$ 



## Pore Network Model (PNM)

- Allow invasion percolation process (pore with largest connected bond is invaded) or invasion with viscous effects
- **•** Allow multiple injection points :



Ceballos et al., Phys. Rev. E 84, 056311 (2011)

Less time-consuming than direct simulation (e.g. Lattice Boltzmann methods)



#### **Properties**



 $6 \times 50 \times 50$  pores with a  $40 \mu m$  step  $\Rightarrow 240 \mu m \times 2 mm \times 2 mm$  network

- Cubic pores and bonds  $\bullet$
- Random distribution :  $[d_{p_{min}}$ ;  $d_{p_{max}}] = [24\mu m; 36\mu m]$  and  $[d_{t_{min}}$ ;  $d_{t_{max}}] = [10\mu m;$  $\bullet$ 24*µm*]
- **•** Fully hydrophobic : contact angle between water and carbon fibers :  $\Theta = 110^{\circ}$

## **Outline**



3 Water transfer 
$$
(\Delta T \neq 0)
$$

- **O** Temperature field
- **•** Hypothesis
- **•** Pore Network Model with condensation and evaporation
- **•** Results

#### **Conclusion**



#### Introduction

Electrolysis  $\Rightarrow$  Heat flux  $\Phi$  at the GDL/active layer interface Non uniform temperature in the GDL  $\Rightarrow$  Colder zone  $\Rightarrow$  Possibility of condensation



**ACTIVE LAYER** 

#### Calculation of temperature field with Finite-volume method

 $\rightarrow$  Two cases : a) Isotropic and b) Anisotropic thermal conductivity



 $\Phi(i) = (\Delta H_{\text{liq}}/2F - U)$  i



#### a) **Isotropic thermal conductivity** in the GDL  $\rightarrow \lambda = 0.5W/(m.K)$



$$
\Phi(i) = (\Delta H_{liq}/2F - U) i
$$



 $1.5$ 

i (A/cm<sup>2</sup>)

 $0.5$ 



b) **Thermal anisotropy** in the GDL  $\rightarrow \lambda = 0.5W/(m.K)$  in through-plane direction and  $\lambda = 5$ or  $50W/(m.K)$  in in-plane direction (for  $i = 1$  A/cm<sup>2</sup>)





b) **Thermal anisotropy** in the GDL  $\rightarrow \lambda = 0.5W/(m.K)$  in through-plane direction and  $\lambda = 5$ or  $50W/(m.K)$  in in-plane direction (for  $i = 1$  A/cm<sup>2</sup>)



☞ Anisotropy tends to make the in-plane temperature uniform



#### Water production rate



$$
Q = \frac{iA}{2F}
$$

- **•** *i* : current density
- *A* : cross-sectional area
- *F* : Faraday constant

## Is it possible to transfer this flux in vapor phase accross the GDL ?

## Estimation of Critical Relative Humidity

#### Critical  $RH = RH$  within the GDL marking the onset of condensation

#### Calculation of vapor partial pressure field by PN approach



In each pore i, mass conservation :  $\sum_{j=1}^{nb_{neighbors}} q_{ij} = 0$  $q_{ij} = g_{ij}(x_{vi} - x_{vi})$  is the local vapor flux from pore i to pore j  $g_{ij} = cD_{w/a}dth_{ij}^2/a$ 

- $\bullet$  *c* : mole concentration (=  $p/RT$ )
- $d<sup>i</sup>$  *dth*<sub>*i*j</sub> : width of the throat between i and j
- *a* : lattice distance
- **•**  $D_{w/a}$  : molar diffusion coefficient between air and water

*xvi* = *pvi/pout* : mole fraction of vapor in pore i

### Example for  $i = 1$  A/cm<sup>2</sup> - RH channel = 50  $\%$

 $RH_{local} = \frac{p_v(x,y,z)}{p_{vs}(T(x,y,z))}$ 



 $\Rightarrow$  Isotropy : Maximum of local Relative Humidity at the GDL/AL interface

 $\Rightarrow$  Anisotropy : Maximum of local Relative Humidity under the rib and at the GDL/AL interface

 $\Rightarrow$  No condensation as long as local RH  $<$  1 in the GDL



#### Phase diagram

From many simulations varying i and RH channel



#### Pore Network Model with condensation and evaporation



If condensation is possible  $\Rightarrow$  2 steps : nucleation and growth of liquid clusters

## Step 1 : Nucleation

#### Identification of nucleation spots

- **1** Compute  $p_v$  in each pore assuming no condensation
- 2 Identify each pore where  $RH$  is  $\geq 1$
- Invade the pore where  $RH$  is  $\geq 1$  and is maximum
- Back to step 1 until  $RH < 1$  in each remaining pore
- Initial state for growth step



## Step 2 : Pore Network Simulation of liquid cluster growth due to condensation

Growth stops when evaporation rate  $=$  condensation rate for each liquid cluster





#### Results (I) Isotropic Thermal Conductivity  $\&$  i = 1 A/cm<sup>2</sup>



 $RH = 85%$ 



#### Results (I) Isotropic Thermal Conductivity  $\&$  i = 1 A/cm<sup>2</sup>



 $\rightarrow$  Condensation happens at the AL/GDL interface and water spreads over the whole AL/GDL interface

### Results (II)  $\times$ 10 Anisotropy & i = 1 A/cm<sup>2</sup>



 $RH = 90 %$ 



## Results (II)  $\times$  10 Anisotropy & i = 1 A/cm<sup>2</sup>



 $\rightarrow$  Condensation located under the rib and at the AL/GDL interface

#### Results (III) Slice saturation (Anisotropic case)



#### Comparison with previous works (PNM)



Cond. RH=85%

ΙP

 $\Rightarrow$  Patterns are very different... Can affect the  $O_2$  diffusion

#### Apparent  $O_2$  diffusion coefficient







Pore Network Model

**3** Water transfer  $(\Delta T \neq 0)$ 



### Conclusion

- $\vee$  Most of previous works using PNM = Invasion Percolation in liquid phase from catalyst layer
- $\blacktriangleright$  Temperature field is computed  $\rightarrow$  Temperature variations within the GDL leading to condensation under the rib and at the GDL/AL interface
- $\vee$  Temperature field control is a key of water management
- $\vee$  Thermal anisotropy has a strong impact on temperature
- $\triangleright$  Thermal anisotropy has a beneficial impact on  $O_2$  transfer
- $\vee$  Produced liquid water can be transferred through the GDL up to high RH channel
- $\vee$  Liquid patterns due to condensation are different from patterns using PNM(IP from active layer)



#### **Prospects**

- Coupling with non uniform current density at the GDL/AL interface
- Compare with in situ vizualisations for automotive applications ('IMPALA' project)

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# THANK YOU FOR YOUR ATTENTION QUESTIONS ?