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Pore network simulation of water condensation in Gas Diffusion Layers of PEM Fuel Cells

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Outline





Pore Network Model

3 Water transfer $(\Delta T \neq 0)$



Outline





Water transfer $(\Delta T \neq 0)$

4 Conclusion

Introduction : Proton Exchange Membrane Fuel Cells (PEMFC)

- Stack
- Creates electricity/heat with hydrogen and oxygen
- Operating between 60 and 80°C



Introduction : Gas diffusion layer (GDL)

The GDL is a carbon fiber-based medium :

- hydrophobic
- 170 to 400 μm of thickness
- 0,21 to 0,73 g/cm^2 of density
- $\bullet~$ 70 and 80 % of porosity; resulting pores between 20 and 50 μm

\Rightarrow GDL = Thin porous medium





50 µm

Introduction : Gas diffusion layer (GDL)

The main challenges in a GDL are :

- ✓ To diffuse reactant gas uniformally from the channel to the active layer
- ✓ To keep the membrane hydrated for proton transfer
- ✓ To evacuate excess water to avoid cell flooding and let oxygen reach the active layer = Water management issue



What kind of water transfer in the GDL?





What kind of water transfer in the GDL?





What kind of water transfer in the GDL?

Other options

- Only vapor transfer?
- Only liquid transfer?
- Transfer with condensation and evaporation ?



Method : simulation of water transport using PNM

What numerical model?

Classical 2-phase flow model based on generalized Darcy's law and macroscopic capillary pressure? But GDL is very thin (No length-scale separation) \Rightarrow Use of 3D **Pore Network Model (PNM)**



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Outline





3 Water transfer $(\Delta T \neq 0)$



Pore Network Model (PNM)

- Allow invasion percolation process (pore with largest connected bond is invaded) or invasion with viscous effects
- Allow multiple injection points :



Ceballos et al., Phys. Rev. E 84, 056311 (2011)

• Less time-consuming than direct simulation (e.g. Lattice Boltzmann methods)



Properties



• $6 \times 50 \times 50$ pores with a $40 \mu m$ step $\Rightarrow 240 \mu m \times 2mm \times 2mm$ network

- Cubic pores and bonds
- Random distribution : $[d_{p_{min}}; d_{p_{max}}] = [24\mu m; 36\mu m]$ and $[d_{t_{min}}; d_{t_{max}}] = [10\mu m; 24\mu m]$
- Fully hydrophobic : contact angle between water and carbon fibers : $\Theta = 110^{\circ}$

Water transfer ($\Delta T \neq 0$)

Outline



3 Water transfer ($\Delta T \neq 0$)

- Temperature field
- Hypothesis
- Pore Network Model with condensation and evaporation
- Results

Conclusion

		Water transfer ($\Delta T \neq 0$) •••••	
Introducti	on		

Introduction

Electrolysis \Rightarrow Heat flux Φ at the GDL/active layer interface Non uniform temperature in the GDL \Rightarrow Colder zone \Rightarrow Possibility of condensation



ACTIVE LAYER

Temperature field

Calculation of temperature field with Finite-volume method

 \rightarrow Two cases : a) Isotropic and b) Anisotropic thermal conductivity



 $\Phi(i) = (\Delta H_{liq}/2F - U) i$

	Water transfer ($\Delta T \neq 0$) 00000000000000000000000000000000000	

a) Isotropic thermal conductivity in the GDL $\rightarrow \lambda = 0.5 W/(m.K)$



$$\Phi(i) = (\Delta H_{liq}/2F - U) i$$







	Water transfer ($\Delta T eq 0$) 00000000000000000000000000000000000	

b) Thermal anisotropy in the GDL $\rightarrow \lambda = 0.5W/(m.K)$ in through-plane direction and $\lambda = 5$ or 50W/(m.K) in in-plane direction (for i = 1 A/cm²)



	Water transfer ($\Delta T eq 0$) 00000000000000000000000000000000000	

b) Thermal anisotropy in the GDL $\rightarrow \lambda = 0.5W/(m.K)$ in through-plane direction and $\lambda = 5$ or 50W/(m.K) in in-plane direction (for i = 1 A/cm²)



Anisotropy tends to make the in-plane temperature uniform

	Water transfer ($\Delta T eq 0$)	

Water production rate



$$Q = \frac{iA}{2F}$$

- *i* : current density
- A : cross-sectional area
- F : Faraday constant

Is it possible to transfer this flux in vapor phase accross the GDL ?

Hypothesis

Estimation of Critical Relative Humidity

Critical $\mathsf{RH}=\mathsf{RH}$ within the GDL marking the onset of condensation

Calculation of vapor partial pressure field by PN approach



In each pore i, mass conservation : $\sum_{j=1}^{nb_{neighbours}} q_{ij} = 0$ $q_{ij} = g_{ij}(x_{vi} - x_{vj})$ is the local vapor flux from pore i to pore j $g_{ij} = cD_{w/a}dth_{ij}^2/a$

- c : mole concentration (= p/RT)
- dth_{ij} : width of the throat between i and j
- a : lattice distance
- $D_{w/a}$: molar diffusion coefficient between air and water

Introduction

Pore Network Model

Conclusion

Hypothesis

Example for i = 1 A/cm² - RH channel = 50 %

 $RH_{local} = \frac{p_v(x,y,z)}{p_{vs}(T(x,y,z))}$



 \Rightarrow Isotropy : Maximum of local Relative Humidity at the GDL/AL interface

 \Rightarrow Anisotropy : Maximum of local Relative Humidity under the rib and at the GDL/AL interface

 \Rightarrow No condensation as long as local RH < 1 in the GDL

	Water transfer ($\Delta T \neq 0$)	

Phase diagram

From many simulations varying i and RH channel



Pore Network Model with condensation and evaporation

Pore Network Model with condensation and evaporation



If condensation is possible \Rightarrow 2 steps : nucleation and growth of liquid clusters

Pore Network Model with condensation and evaporation

Step 1 : Nucleation

Identification of nucleation spots

- 1 Compute p_v in each pore assuming no condensation
- 2 Identify each pore where RH is ≥ 1
- 3 Invade the pore where RH is ≥ 1 and is maximum
- ${}^{\textcircled{}}$ Back to step 1 until RH < 1 in each remaining pore
- Initial state for growth step



Conclusion

Pore Network Model with condensation and evaporation

Step 2 : Pore Network Simulation of liquid cluster growth due to condensation

Growth stops when evaporation rate = condensation rate for each liquid cluster





Conclusion

Results

Results (I) Isotropic Thermal Conductivity & i = 1 A/cm²



RH = 85 %

RH = 95 %

Conclusion

Results

Results (I) Isotropic Thermal Conductivity & i = 1 A/cm²



 \rightarrow Condensation happens at the AL/GDL interface and water spreads over the whole AL/GDL interface

Water transfer ($\Delta T \neq 0$)

Results (II) $\times 10$ Anisotropy & i = 1 A/cm²



RH = 85 %

Water transfer $(\Delta T \neq 0)$

Conclusion

Results (II) $\times 10$ Anisotropy & i = 1 A/cm²



 \rightarrow Condensation located under the rib and at the AL/GDL interface

Conclusion

Results (III) Slice saturation (Anisotropic case)



Conclusion

Results

Comparison with previous works (PNM)



Cond. RH=85%

IΡ



Water transfer ($\Delta T \neq 0$)

Conclusion

Results

Apparent O_2 diffusion coefficient



Outline





Conclusion

- Most of previous works using PNM = Invasion Percolation in liquid phase from catalyst layer
- \checkmark Temperature field is computed \rightarrow Temperature variations within the GDL leading to condensation under the rib and at the GDL/AL interface
- Temperature field control is a key of water management
- Thermal anisotropy has a strong impact on temperature
- \checkmark Thermal anisotropy has a beneficial impact on O_2 transfer
- ✓ Produced liquid water can be transferred through the GDL up to high RH channel
- Liquid patterns due to condensation are different from patterns using PNM(IP from active layer)



Prospects

- Coupling with non uniform current density at the GDL/AL interface
- Compare with in situ vizualisations for automotive applications ('IMPALA' project)

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THANK YOU FOR YOUR ATTENTION QUESTIONS?