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Kevin Turani-I-Belloto, Dominique Granier, Pascal Yot, Johan Alauzun, Umit Demirci. Synthesis and Characterization of (R)-N-1-Cyclohexylethylamine Borane. ChemistrySelect, 2023, 8 (34), 10.1002/slct.202301646. hal-04425437

HAL Id: hal-04425437 https://hal.science/hal-04425437v1

Submitted on 4 Jun2024

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Synthesis and Characterization of (R)-N-1-Cyclohexylethylamine Borane

Kevin Turani-I-Belloto,^[a] Dominique Granier,^[b] Pascal G. Yot,^[b] Johan G. Alauzun,^[b] and Umit B. Demirci^{*[a]}

A new solid amine borane is reported here. The reaction of (R)-(-)-1-cyclohexylethylamine (a liquid at room temperature) with borane dimethylsulfide yields crystals of pure (R)-N-1-cyclohexylethylamine borane $C_6H_{11}CH(CH_3)NH_2BH_3$ (CHEAB). The successful synthesis was confirmed by molecular analyses (FTIR, Raman and NMR). The crystals are in the form of millimeter-

Introduction

Dihydrogen bond (DHB) is an unconventional hydrogen bond as it consists of a proton-hydride electrostatic interaction involving an XH (X = N, O) bond and an YH (Y = B or a transition metal) bond.^[1] As such, the $H^{\delta_+} \cdots H^{\delta_-}$ distance is less than the sum of the Van der Waals radii for two H (i.e. 2.4 Å).^[2,3] DHB plays an important role in chemistry of amine boranes,^[4] as exemplified by two following applications.

Amine boranes are potential hydrogen storage materials.^[5] A typical representative is ammonia borane NH₃BH₃. It is solid at temperatures lower than 90 °C because the molecules are stabilized by DHBs,^[6] and it dehydrogenates above this temperature by reaction of the interacting H^{δ +} and H^{δ -}.^[7] Another example is 1,2-BN cyclohexane C₄H₈NH₂BH₂,^[8] which when heated in toluene up to 150 °C, undergoes dehydrocoupling of three molecules driven by intermolecular DHBs. This results in the release of H₂ and the formation of a borazine-linked trimer.

Amine boranes serve as precursors for the synthesis of (porous) polymers through dehydropolymerization (i.e. dehydrocoupling) driven by intermolecular DHBs.^[9] For example, polyaminoboranes $[-NHRBH_2-]_n$, which are isoelectronic to polyolefins, are produced from monoboranes like diisopropylaminoborane ^{*i*}Pr₂NBH₂ (and in the presence of a primary amine RNH₂, at -40 °C),^[10] and porous borazine-linked polymers are

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- Supporting information for this article is available on the WWW under https://doi.org/10.1002/slct.202301646
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crystallizes in the orthorhombic system, the space group being $P2_12_12_1$. All of the characterization results, together with DFT calculations, strongly suggest the occurrence of intermolecular dihydrogen bonds between antiparallel NH₂BH₃ groups that are in a trimeric configuration.

sized translucent sticks, which allowed determining that CHEAB

produced from bisboranes like 1,4-phenylenediamine bisborane (at 120 °C).^[11] Like Chen et al.,^[12] we believe that one could take advantage of DHBs differently, and that DHBs could be applied in crystal engineering, molecular self-assembly, and synthesis of new advanced materials, for example. Our recent works are along these lines. For instance, we recently showed that ethane 1,2-diamineborane $C_2H_4(NH_2BH_3)_2$ can serve as precursor for the production of borocarbonitrides with specific surface areas up to 511 m²g⁻¹ and being able to capture carbon dioxide (142 mgg⁻¹ at 0 °C).^[13]

By synthesizing new amine boranes of formulae $RNH_2BH_{3r}^{[14]}$ our objectives are to foster understanding of amine boranes' properties (possibly for opening up potential applications) and to show the existence of DHBs. Herein, and for the first time, is presented (R)-N-1-cyclohexylethylamine borane $C_6H_{11}CH_{-}(CH_3)NH_2BH_{3r}$, coined as CHEAB thereafter. CHEAB is the first of our amine boranes that has produced single crystals upon synthesis (Figure 1).

Results and Discussion

CHEAB is obtained by Lewis acid-base reaction using (R)-(-)-1cyclohexylethylamine (CHEA) and borane dimethylsulfide in diethyl ether, under argon atmosphere and at 20 °C (Scheme 1). The reaction is exothermic (-57.7 kJ mol⁻¹; Figure S1). The low boiling points of both the solvent (b.p. 34.6 °C) and the dimethylsulfide product (b.p. 37.3 °C) make the isolation of CHEAB by vacuum distillation easy. The yield is then high, with >99%. CHEAB is a white solid, in fact constituted of millimeter-



Scheme 1. Synthesis of CHEAB by reaction of (R)-(–)-1-cyclohexylethylamine with the borane dimethylsulfide complex in diethyl ether, under argon atmosphere and at 20 $^{\circ}$ C.

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Figure 1. Digital micrographs of CHEAB at two different magnifications.

sized translucent sticks, whereas the precursor (R)-(–)-1-cyclo-hexylethylamine is liquid (at ambient temperature). It is thus reasonably safe to conclude that the solid state of CHEAB is the result of DHBs between $\rm NH_2$ of one molecule and $\rm BH_3$ of another one.

The formation of CHEAB was verified by FTIR spectroscopy (Figure S2). In comparison to the spectrum of the amine precursor, that of CHEAB shows three prominent differences. There are additional bands at $2500-2100 \text{ cm}^{-1}$ due to the vibrations of the B–H bonds.^[15] The N–H vibration bands (3450-3100 cm⁻¹) are more intense and are all red shifted (by 50-130 cm⁻¹), indicating a change in the N–H bond strength.^[16] The vibration band due to the B–N bond of the molecules is visible at 715 cm⁻¹. All this supports the formation of the NH₂BH₃ group, thus that of CHEAB, as well as the subsequent occurrence of intermolecular DHBs. The Raman spectra of CHEAB and of its amine precursor (Figure S3) allows making the similar observations and arriving at the same conclusions.

The ¹¹B MAS NMR spectrum of CHEAB in solid state (Figure S4) shows a single signal at -23.1 ppm in the form of a two-horned peak with a shoulder at low frequency. It is typical of an NBH₃ environment of a well crystallized amine borane.^[17] The ¹¹B NMR of CHEAB dissolved in CD₃CN (Figure S5) shows a single signal, a quartet at -20.5 ppm of normalized intensity 1:2.5:2.5:1 and with a ¹J_{B-H} coupling constant of 94.9 Hz. This is typical of an NBH₃ environment.^[18] In summary, both spectra show signals consistent with the formation of CHEAB as a single product. The ¹H NMR spectrum of CHEAB is more complex (Figure S6). It shows a number of signals due to the various C–H bonds (featured by 2 multiplets and 1 doublet between 1 and 2.6 ppm, for 15 H atoms), the two N–H bonds (multiplet at 3.8 ppm for 2 H atoms) and the three B–H bonds (multiplet at

Data collection was performed at -100 and $24\,^\circ\text{C}$ as described in the experimental section and in the supporting information. The crystal data and refinement conditions are shown in Table 1.

The determined crystal system is orthorhombic, and the space group is $P2_12_12_1$ for both temperatures. The lattice parameters of the crystal at -100 °C are as follows: a = 5.7302(2) Å, b = 11.3236(5) Å, c = 15.0398(6), and V = 975.88(7) Å³. The lattice parameters of the crystal at 24 °C show a unit cell expansion that is anisotropic, such as a = 5.7767(6) Å (0.8%), b = 11.5440(15) Å (1.9%), c = 15.0616(19) Å (0.1%), and V = 1004.4(2) Å³ (2.9%). The structural model of CHEAB obtained at

| Table 1. Space group, unit cell parameters, goodness of fit (GoF), R values, and structural parameters for the refined structure of CHEAB. | | |
|--|--|--|
| Empirical formula | C ₆ H ₁₁ CH(CH ₃)NH ₂ BH ₃ | |
| Formula weight (g mol ⁻¹) | 141.079 | |
| Temperature (K/°C) | 173/-100 | 297/24 |
| Wavelength (Å) | 1.54178 | |
| Crystal system | Orthorhombic | |
| Space group | P2 ₁ 2 ₁ 2 ₁ | |
| Unit cell dimensions: | | |
| a (Å) | 5.7302(2) | 5.7767(6) |
| b (Å) | 11.3236(5) | 11.5440(15) |
| <i>c</i> (Å) | 15.0398(6) | 15.0616(19) |
| Cell volume (Å ³) | 975.88(7) | 1004.4(2) |
| Ζ | 4 | |
| Calculated density (g cm ⁻³) | 0.960 | 0.933 |
| Absorption coefficient (mm ⁻¹) | 0.388 | 0.377 |
| F(000) | 320.726 | 320.726 |
| Crystal size (mm) | 0.308×0.092×0.08 | 0.226×0.082×0.071 |
| $\boldsymbol{\theta}$ range for data collection (°) | 4.89–70.09 | 4.83-70.12 |
| Limiting indices | $-5 \le h \le 6$ -13 $\le k \le 13$ -18 $\le l \le 18$ | $-6 \le h \le 5$ -12 \le k \le 14 -12 \le l \le 18 |
| Reflexion collected | 6976 | 3899 |
| Completeness | 2θ=135.4°: 99.7% | $2\theta = 135.4^{\circ}: 99.9\%$ |
| Refinement method | Full-matrix least-squares on F^2 | |
| Data/restraints/parameters | 1829/20/112 | 1857/20/172 |
| Goodness-of-fit on F ² | 1.095 | 1.003 |
| Final <i>R</i> indices $[I > 2\sigma(I)]$ | 0.0444 and 0.1170 | 0.0527 and 0.1140 |
| R indices (all data) | 0.0451 and 0.1181 | 0.0778 and 0.1288 |
| LDPH (e Å ⁻³) ^[a] | 0.15 and -0.17 | 0.14 and -0.14 |
| Flack parameter | -0.4(4) | 0.0(11) |
| [a] Largest diffraction peak and hole. | | |

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Figure 2. Crystal structure of CHEAB at -100 °C, along the three crystallographic axes. The H, B, N and C atoms are represented by white, pink, blue and dark grey spheres, respectively.

-100 °C is shown in Figure 2. The CHEAB molecules are in close-packed arrangement into the unit cell where they are aligned along the c crystallographic axis. The B–N bond length is 1.6077(19) Å at -100 °C (1.615(4) Å at 24 °C), which is slightly longer than, though consistent with, those reported for ammonia borane and linear alkylamine boranes.[3,14] The CHEAB molecules gives an antiparallel NH₂BH₃ trimeric configuration. In such a configuration (along the bc plane), $\rm NH_2$ of one CHEAB molecule is facing BH3 of another molecule, which is the intrinsic feature of DHB.^[1,12] The formation of CHEAB and the presence of DHBs between the molecules have been obtained by adding hydrogen atoms on the Q-peaks obtained by single X-ray structure elucidation. The two structural models obtained are quite similar. As it is seen on Table S1, the atomic coordinates obtained for both temperatures differ slightly. As a result, the bond lengths, consistent with the values observed in compounds of the same family (Table S3), present small differences. For example, the B-N is extended by 0.6% and at the difference, the C–N and C–C distances are contracted by $0.2\,\%$ and 0.5% respectively. In addition, bond- and torsion-angles (Tables S4 and S5) determined form the two structural models are not affected by the temperature. For this antiparallel configuration, the two intermolecular B-to-N distances are 3.359(3) and 3.394(3) Å at -100 °C (3.406(5) and 3.437(5) Å at 24 °C). They are consistent with distances found in amine boranes and amidoboranes.^[14,19] Another distance of interest is the one for parallel CHEAB molecules. It is 5.7302(1) Å at -100°C (5.7767(1) Å at 24°C). The refinement procedure used and all the structural parameters for both temperatures are summarized in the SI file (Figure S7 and Tables S1 to S5).

By DFT, the total energy of CHEAB was calculated, and it is -354 Hartree. The Mulliken charges of the CHEAB atoms were extracted (Figure 3). The charge of the hydrogen atoms of NH₂



Figure 3. Mulliken charges of the elements of CHEAB.

is positive (+0.298 and +0.299), and the charge of the hydrogen atoms of BH₃ is slightly negative (between -0.091 and -0.071). This confirms the presence of both H^{δ +} and H^{δ -} in the CHEAB molecule, which is the necessary condition for the occurrence of intermolecular DHBs in solid state CHEAB.

The thermal stability of CHEAB was studied by DSC (Figure S8) and TG (Figure S9). CHEAB first melts, the onset temperature being 89 °C, and then decomposes. The mass loss at 218 °C is 19.4 wt%, which is higher than the gravimetric hydrogen density of CHEAB (14.2 wt% H). Pure CHEAB is thus, like ammonia borane and more broadly amine boranes, not suitable for hydrogen storage,^[4,7,14] but it might have a potential if combined to the amine CHEA.^[20] Above 218 °C, a second decomposition (mass loss of 73.4 wt%) takes place. Various products (cyclohexene, ethylcyclohexene, methylcyclohexene,



ammonia, acetonitrile, methylcyclopentene, cyclopentene, methylcyclohexane, and cyclohexane) were detected, thereby suggesting a complex decomposition mechanism. The total mass loss at 600 °C is 96.2%. If one had to consider CHEAB as a possible ceramic precursor, the ceramic yields would be too low. CHEAB might however produce e.g. carbon-doped boron nitride in higher yields, provided a two-step process is applied as for the polymer-derived ceramics route (i.e. dehydrocoupling at <250 °C to form a polymer, and pyrolysis at >600 °C of the as-formed polymer).^[21]

Conclusions

In conclusion, we have synthesized pure CHEAB in high yield and in the form of (mono)crystals. CHEAB crystallizes into the orthorhombic structure (s.g. $P2_12_12_1$). The molecules are in close-packed arrangement into the unit cell, they are aligned along the *c* crystallographic axis, and they give an antiparallel NH₂BH₃ configuration where NH₂ of one molecule is facing BH₃ of another one. This is consistent with the existence of DHBs between the molecules. Like other amine boranes, pure CHEAB decomposes under heating and is not suitable for the hydrogen storage application. It however may have potential as a precursor for the production of polymers and/or carbon-doped boron nitride.

Experimental Section

In an argon-filled glove box (MBraun M200B; O₂ and H₂O < 0.1 ppm) and at ambient temperature, CHEAB is synthesized by reaction of 500 mg of (R)-(–)-1-cyclohexylethylamine (C₆H₁₁CH(CH₃)NH₂BH₃; 98% from Merck) in 8 mL of diethyl ether (anhydrous; Merck) and a volume of borane dimethylsulfide ((CH₃)₂S·BH₃ at 5 M in diethyl ether; from Merck) so that the mol ratio is 1:1.1. The addition of the later is done dropwise, and the mixture is left under stirring for 24 h. Finally, the solvent and the product (Scheme 1) are removed by vacuum distillation, and the as-obtained white solid is transferred into an argon-filled vial and stored at -48 °C.

CHEAB was analyzed by digital microscopy (Keyence VHX-6000), Calvet calorimetry (C80 calorimeter from Setaram), differential scanning calorimetry (DSC 1 Mettler-Toledo), thermogravimetric (TG) analysis (TGA/DSC 2 Mettler Toledo) coupled gas chromatography (GC) and mass spectrometry (MS) detector (7890B GC-5977A MSD Agilent Technologies) such as TGA/microGC-MS (SRA Instrument) to follow H₂ and other small molecules and TGA/Storage-Interface/GC-MS for heavier volatile products, Fourier-transform infrared spectroscopy (FTIR; IS50 Thermo Fisher Scientific), Raman spectroscopy (Horiba Jobin Yvon LabRAM 1B; laser Ar/Kr 100 mW 647.1 nm), solid-state ¹¹B magic angle spinning (MAS) NMR spectroscopy (¹¹B MAS NMR; Varian VNMR4000; 128.378 MHz), ¹¹B NMR spectroscopy (Bruker AVANCE-400; probe head BBFO; CD₃CN (also containing CH₃CN and H₂O) in a sealed capillary; 5-mm tube; 128.378 MHz), ¹H nuclear magnetic resonance spectroscopy (¹H NMR; Bruker Avance-400 NMR; BBOF probe; CD₃CN in a capillary; 5mm NMR tube). Details are also provided in the Supporting Information file.

The X-ray single-crystal structural data were collected at 173 and 297 K on a Bruker D8 VENTURE equipped with a PHOTON II CPAD detector and a microfocus X-ray source with Cu-K_a radiation (λ =

1.54178 Å) operating at 50 kV and 1 mA. A suitable crystal was chosen and mounted on a $30 \times 300 \ \mu m$ MicroLoop. The single crystal X-ray diffraction allowed collecting 1829 frames. The total exposure times were 5.37 and 4.54 at 173 K and 297 K respectively. The frames were integrated with the Bruker SAINT Software package using a narrow-frame algorithm. 6976 reflections were measured in the angle range $9.78^\circ \le 2\theta \le 140.18^\circ$ at 173 K, whereas 3899 reflections were measured in the range $9.66^\circ \le 2\theta \le 140.24^\circ$ at 297 K. The crystal was kept at 173 and 297 K during data collection. Using Olex2, the structure was solved with the SHELXT structure solution program using Intrinsic Phasing and refined with the olex2.refine refinement package (see Supporting Information).[22] Deposition Numbers 2246112 (for CHEAB at -100 °C), and 2246113 (for CHEAB at 24°C) contain the supplementary crystallographic data for this paper. These data are provided free of charge by the joint Cambridge Crystallographic Data Centre and Fachinformationszentrum Karlsruhe Access Structures service.

The Mulliken charges and the total energy of CHEAB was determined by density functional theory (DFT) calculations (gas phase geometry optimization using the DFT/B3LYP method with the 6-311 + +G (2d, p) basis set available in the Gaussian16 program). The optimized conformers were calculated at 25 °C.

Supporting Information Summary

The Supporting Information provides Figures S1 to S9 and Tables S1 to S6, and they concern the: enthalpy of reaction by Calvet calorimetry; FTIR, Raman, ¹¹B MAS NMR, ¹¹B NMR and ¹H NMR spectra; representation of the asymmetric unit of CHEAB; single X-ray structure elucidation of CHEAB including the standardized experimental structural parameters, the bonds lengths, the geometrical angles, the torsion angles and the intermolecular distances observed for the refined structure of CHEAB at -100 and 24°C; onset temperature of the melting of CHEAB by DSC; and, TG and μ GC-MS analyses.

Acknowledgements

We thank the *Agence Nationale de la Recherche* (project 'REVERSIBLE' ANR-18-CE05-0032) for funding. We thank Dr. Rodica Chiriac (CNRS Research Engineer, University of Lyon 1) and Eng. François Toche (CNRS, University of Lyon 1) for giving to KTIB the opportunity to perform the thermal and calorimetric analyses. UBD thanks Eng. Eddy Petit for the DFT calculations.

Conflict of Interests

The authors declare no conflict of interest.

Data Availability Statement

The data that support the findings of this study are available from the corresponding author upon reasonable request.

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Keywords: amine borane · boranes · cyclohexylethylamine · dihydrogen bond

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Manuscript received: April 26, 2023