



ASSISTANT – Learning and robust decision support systems for agile manufacturing environments



The ASSISTANT project consists of twelve partners from seven different countries across Europe.





Project presentation



Project details

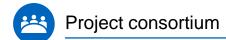
Project duration: 11/01/2020 – 10/31/2023

Project budget: 5.997.106 €

Person months: 580 PM

Program: EU – HORIZON 2020

Coordinated by Institute Mines-Télécom











Domain models Machine learning Pattern recognition

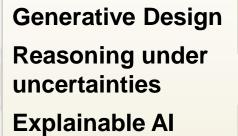














The ASSISTANT project aims for creating AI-based digital twins to support production planning and control.





Project presentation



Goal statement and working hypotheses



ASSISTANT aims at providing a set of Albased digital twins that help process engineers to operate mixed-model assembly lines based on data collected from IoT devices.



The tools will help planners to **design** assembly lines, **plan** the production, **operate** the line, and **improve** processes.



ASSISTANT results in **cost-efficient decision-making** while ensuring product quality, safety, and well-being of workers.



The decisions-making is data-driven, agile, autonomous, collaborative, and explainable.



Work packages

WP 1 | Management and coordination

WP 2 | Ethic and human-centric toolbox

WP 7 | Integration, demonstration, and validation

WP 3 | Digital twin for process planning

WP 4 | Digital twin for production scheduling

WP 5 | Digital twin for real-time control

WP 6 | Secure and intelligent data fabric

WP 8 | Communication, dissemination, exploitation

The ASSISTANT Solution







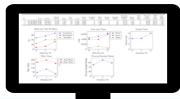


Intelligent Digital Twin for Process Planning

Optimal process plan



Production engineer



Intelligent Digital Twin for Production Planning and Scheduling



Operator



Intelligent Digital Twin for Process Execution



Factory floor

Product design





Data Fabric





Optimal schedule

Ethics Toolbox

- **ALTAI**
- TAI-PRM



Several follow-up cooperations resulted from the ASSITANT project already.





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Last steps in ASSISTANT

Updating the **user manuals** for the software developed, including the



- ethical framework,
- digital twins, and
- secure and intelligent data fabric



Focus on the **integration** of the digital twins and the technical work packages



Focus on the **validation** of the developed Al-based digital twins and tools in the *Flanders Make* demonstrator and in the use cases of *Stellantis*, *Atlas Copco*, and *Siemens Energy*



Follow-up cooperations

ACCURATE | 01/12/2023 – 12/31/2026, new European project

The ACCURATE vision is to realize Manufacturing as a Service (MAAS) framework, data space and ecosystem, powered by multi-level digital twin models to enable a collaborative, human-centred Decision-Support System for robust planning, resilient operation and responsive value networks and industrial systems recovery.

ReplyNet European project (ITN), in preparation with TUM Business School, on Forging a Resilient Future: Embracing BANI (Brittle, Anxious, Non-linear, Incomprehensible –the world after COVID-19) igniting a Paradigm Shift in Supply Network Resilience.

ALICIA project to create and demonstrate a Circular Manufacturing Ecosystem (CME) for production resources, such as robotic arms or conveyor belts.