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Linear damped interfacial wave theory for an orbitally shaken upright circular cylinder

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We present a new theoretical model describing gravity–capillary waves in orbitally shaken cylindrical containers. Our model can account for both one-layer free-surface and two-layer interfacial wave systems. A set of modal equations for irrotational waves is formulated that we complement with viscous damping rates to incorporate energy dissipation. This approach allows us to calculate explicit formulas for the phase shifts between wave and shaker which are practically important for the mixing efficiency in orbitally shaken bioreactors. Resonance dynamics is described using eight dimensionless numbers, revealing a variety of different effects influencing the forced wave amplitudes. As an unexpected result, the model predicts the formation of novel spiral wave patterns resulting from a damping-induced symmetry breaking mechanism. For validation, we compare theoretical amplitudes, fluid velocities and phase shifts with three different and independent experiments and, when using the slightly deviating experimental values of the resonance frequencies, find a good agreement within the theoretical limits.

Key words: wave–structure interactions

1. Introduction

Orbital sloshing experiments provide the opportunity to study a broad range of physical effects in the field of fluid mechanics with moderate effort. An orbital shaking device can perform circular trajectories with adjustable shaking diameters d_s and angular frequencies Ω . This motion naturally induces a homogeneous, rotating centripetal force, which can be exploited to drive rotating gravity or capillary waves accompanied by a swirling mean flow in partially filled cylindrical tanks.

Although such experiments might appear unsophisticated, we know today that the evolving wave dynamics can be quite complex. Multiple linear and nonlinear, harmonic and sub-harmonic, synchronous and non-synchronous wave modes may arise. These modes can involve linear or nonlinear resonance dynamics subject to a hysteresis or even wave breaking. Different damping mechanisms require a profound

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understanding of the viscous boundary layers. Additionally, the wave-induced flow fields can comprise different secondary flow structures as well as a swirling mean flow. Finally, capillary effects at the surface–sidewall contact line can modify the entire wave dynamics or cause additional damping. In addition to these basic research topics, there is a substantial amount of applied research on orbitally shaken bioreactors (OSBs), the most important current application. In the following, we will give a short overview of orbital sloshing research.

The first known orbital sloshing apparatus was realised by Ludwig Prandtl around 1940, who intended to understand the origin of the mean swirling flow (Prandtl 1949; Eckert 2019), a question which is still the subject of research. Mainly motivated by spacecraft and offshore applications, sloshing dynamics research in the 1950s concentrated on hydrodynamic loads in moving containers under lateral, rolling or pitching excitation; see Abramson (1966). In contrast, orbital sloshing, which is less connected to these practical applications, remained almost unexplored with the exception of Hutton (1964). Hutton developed analytical expressions for the velocity field and the surface elevation by applying potential flow theory.

Orbitally excited hydrodynamics came into focus only much later at the beginning of the 21st century due to the growing interest in orbitally shaken bioreactors. Modern OSBs can provide mixing, aeration and shear stresses on multiple scales and are meanwhile used for various applications such as the cultivation of mammalian stem cells, drug production or fermentation processes (Klöckner & Büchs 2012; Klöckner, Diederichs & Büchs 2014). While earlier studies had focused mainly on the gas exchange, mixing or the power consumption (Büchs *et al.* 2000; Micheletti *et al.* 2006; Zhang *et al.* 2009; Tissot *et al.* 2010; Klöckner *et al.* 2012), research into wave and fluid mechanics has gained importance in recent years. Kim & Kizito (2009) were the first to experimentally and numerically study the wave-induced flow fields and found that the swirling mean flow is mainly driven by secondary flow structures.

Significant experimental progress was then achieved by Weheliye, Yianneskis & Ducci (2013) and Ducci & Weheliye (2014), who measured velocity fields for a wide range of parameter combinations. From these measurements they could deduce useful scaling laws to predict the interface elevation, they managed to characterise different flow regimes and, perhaps most importantly, they could characterise the transition to the out-of-phase flow regime that is essential for the bioreactor efficiency in terms of mixing times (Rodriguez *et al.* 2014), microcarrier suspension speeds (Pieralisi *et al.* 2016) or power consumption (Büchs *et al.* 2000). Complementary, studies by Reclari (2013) and Reclari *et al.* (2014) investigated in detail the wave dynamics. Using inviscid potential flow theory, they developed a weakly nonlinear model to predict the wave motion and velocity fields. This model is still state-of-the-art and can characterise and classify many different wave patterns. However, the wave dynamics under close-to-resonance excitation is out of the scope of this model. There, it diverges, and waves behave strongly nonlinearly under typical shaking conditions. This gap was recently filled by Timokha & Raynovskyy (2017) and Raynovskyy & Timokha (2018b) who have applied the Narimanov–Moiseev multimodal sloshing theory describing the nonlinear wave dynamics near the first resonance. They have proven that resonant wave dynamics is of the hard-spring type and could explain its frequency-dependent hysteresis, observed before by Reclari (2013). Also Prandtl's original question about the origin of the mean swirling flow slid back into focus. Bouvard, Herreman & Moisy (2017) have studied the Lagrangian mean flow in the weakly nonlinear regime and attributed the mean central rotation primarily to

the Stokes drift. Thereafter, Faltinsen & Timokha (2019) provided a comprehensive theoretical description of both the Eulerian and non-Eulerian mean azimuthal mass transport, pointing out that the Stokes drift can explain the mass transport only in a small neighbourhood around the tank centre. Moisy, Bouvard & Herreman (2018) have investigated the mean flow under the influence of a thin layer of foam and explained the formation of a counter-rotating flow. Beside these fundamental approaches, there is currently ongoing research on different flow properties of practical relevance for the design and optimisation of OSBs: wall shear stresses, volumetric mass transfer, mixing times or wave breaking regimes (Discacciati *et al.* 2013; Rodriguez *et al.* 2013; Filipovic *et al.* 2016; Pieralisi *et al.* 2016; Thomas *et al.* 2017; Alpresa *et al.* 2018*a,b*; Rodriguez, Micheletti & Ducci 2018; Weheliye *et al.* 2018; Zhu *et al.* 2018).

A related magnetohydrodynamic question stimulated our own interest in the topic. Horstmann, Wylega & Weier (2019) have introduced a novel multi-layer interfacial sloshing wave experiment, which is physically related to the presented free-surface sloshing studies. It was designed with the intention to imitate the responding wave dynamics, as it can be induced by the magnetohydrodynamical metal pad roll instability, which is a potential limiting factor in aluminium reduction cells and liquid metal batteries (Bojarevics & Romerio 1994; Weber *et al.* 2017; Horstmann, Weber & Weier 2018; Kelley & Weier 2018; Tucs, Bojarevics & Pericleous 2018).

It became apparent that understanding of the effects of viscous damping on resonance dynamics, particularly for the case of interfacial waves, can be improved. The frequently applied potential model of Reclari *et al.* (2014) fails to predict the wave amplitudes near resonance, the most interesting regime, due to the lack of any dissipation source term. Likewise, a satisfactory explanation of the overdamped resonance amplitudes, described by Horstmann *et al.* (2019), is lacking so far. Also, the phase lags between shaker and wave are not yet quantitatively understood. There are at least two different physical mechanisms which are frequently confused: on the one hand, we have the classical phase jumps of 180° emerging around the resonance frequencies, which are smoothed out by damping forces. These kinds of phase shifts are, *inter alia*, discussed by Reclari *et al.* (2014), Bouvard *et al.* (2017), Alpresa *et al.* (2018*a*) and Horstmann *et al.* (2019). We will refer to them henceforth as linear phase shifts, although they also appear in the weakly nonlinear regime, where they can be subject to a hysteresis (Raynovskyy & Timokha 2018*b*). On the other hand, Weheliye *et al.* (2013), Klöckner *et al.* (2014), Ducci & Weheliye (2014) and Weheliye *et al.* (2018) investigate strongly nonlinear phase shifts, which are induced by the interaction of secondary flow structures with the vessel walls. These phase shifts are essential for the mixing efficiency (Rodriguez *et al.* 2014) and can arise long before the first resonance is reached.

In the paper at hand we develop a new damped sloshing model accounting for both gravity–capillary free-surface and interfacial waves in cylindrical containers. Consequently, the model can be applied to better understand wave dynamics in many OSB as well as to study damping mechanisms in multi-layer stratifications such as liquid metal batteries. Aiming for explicit solutions, we derive at first a set of modal equations accounting for the irrotational part of the flow only and include linear damping rates *a posteriori*. Viscous damping rates of interfacial waves in cylinders were recently derived by Herreman *et al.* (2019) and are applied for the two-layer description. Analogous damping rates of free-surface waves are well known (Miles & Henderson 1998) and have already been included in the nonlinear resonant sloshing theory of Raynovskyy & Timokha (2018*b*). Our analysis is restricted only to linear

solutions since we found that they already capture several of the aforementioned phenomena and allow for some predictions in the weakly nonlinear regime as well.

The paper is organised as follows. In §2, we formulate the sloshing problem and derive a set of modal equations, which is supplemented by linear damping rates. We present explicit solutions for the wave amplitudes and phase shifts which depend on eight independent dimensionless numbers. In §3, we discuss the resulting wave and resonance dynamics for the different cases considered. As a special feature, the theory predicts the occurrence of novel spiral wave patterns, which are analysed for various damping rates. In §4, we finally compare theoretical wave amplitudes, phase shifts and fluid velocities with three recently reported experiments. Section 4.3 contains an explanation of the wave elevation's linear scaling with the Froude number that was found by Weheliye *et al.* (2013) on an empirical basis. Building on this, a prediction for the nonlinear out-of-phase transition is also derived by quantifying the waviness of the free surface.

2. Theory

Analytical solutions to viscous wave dynamics are often difficult if not impossible to find. Therefore, potential flow theory was frequently applied in many early studies to approximate the velocity fields. However, potential flow theory introduces drastic simplifications: the flow is assumed to be inviscid, irrotational and incompressible. Further, wave amplitudes must remain sufficiently low to allow linear or weakly nonlinear approaches. Despite all these restrictions, potential approaches have been quite successful in predicting non-resonant sloshing (Ibrahim 2005).

Studies tackling viscous wave theories and their higher mathematical complexity are rare. A significant approach for lateral excitation was developed by Bauer & Eidel (1997, 1999), who performed a modal analysis starting from the Stokes equations. This approach allows us to calculate responding resonance curves and container forces in direct dependence of the viscosity; however, the solutions are elusive and remain implicit. For this reason, we decided to apply a simpler approach based on potential flow theory. Although potential flow theory can be applied only to irrotational flows, it is possible to include viscous damping rates *a posteriori* into the modal equations, as described by Faltinsen & Timokha (2009, chap. 6). In this way, we neglect the influence of rotational boundary layers on the flow fields and the wave motion, but we can include the energy dissipation resulting from the boundary layers. This approach is valid only if the boundary layers are considerably smaller than the lateral dimensions of the cylinder. The detailed parameter regime fulfilling this condition is discussed in §2.5.

Very recently, Herreman *et al.* (2019) have derived viscous damping rates for interfacial waves in cylindrical tanks using a perturbative description of Stokes boundary layers. This result finally allows us to derive explicit viscosity-dependent formulas for the resonance curves and phase shifts, which are comparatively easy to handle and simple to apply for further analysis.

2.1. Statement of the problem

Figure 1 shows the set-up for our theoretical framework, analogous to the description given by Reclari (2013). We define an ideal cylinder of radius R , containing two liquid layers (subscripts $i = 1, 2$) of heights h_1, h_2 , kinematic viscosities ν_1, ν_2 and densities ρ_1, ρ_2 , where $\rho_1 < \rho_2$ must be fulfilled to ensure a stable vertical stratification. Gravity g acts in the negative z -direction. In cylindrical coordinates (r, φ, z) the interface is

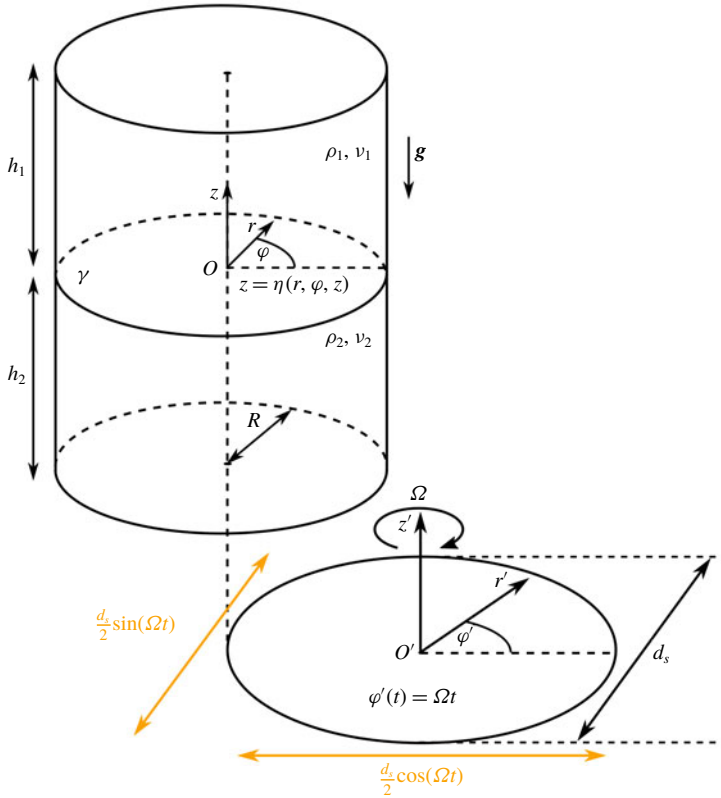


FIGURE 1. Sketch of the theoretical set-up. A cylinder of radius R undergoes a harmonic circular translation of diameter d_s with a constant angular frequency Ω . The cylinder contains two fluids $i = 1, 2$ of densities ρ_i , kinematic viscosities ν_i and layer heights h_i , which are stably stratified due to gravity \mathbf{g} . The interface with interfacial tension γ is placed at $z = \eta(r, \varphi, t)$ in the frame of reference moving with the cylinder $O(r, \varphi, z)$. The inertial frame of reference is indexed by $O'(r', \varphi', z')$. The orange arrows mark the decompositions of the orbital translation into Cartesian coordinates $(\mathbf{e}_x, \mathbf{e}_y)$.

located at $z = \eta(r, \varphi, t)$. Interfacial tension γ is considered along the liquid–liquid interface but capillary forces acting on the contact line are neglected; we assume that the interface may slide freely along the cylinder wall while maintaining a static contact angle of 90° (no meniscus). The coordinate origin of the moving cylinder, the moving frame of reference $O(r, \varphi, z)$, is defined in the centre of the unperturbed interface η . In addition, we define the inertial frame of reference $O'(r', \varphi', z')$ to describe the circulatory trajectories of the shaking table. The shaker is horizontally translated with a constant angular frequency Ω along a circular path $\varphi'(t) = \Omega t$ of shaking diameter d_s .

This formulation is characterised by eleven physical variables and three physical dimensions. Following the Buckingham π theorem, the system can be uniquely described by eight independent dimensionless parameters. We define the following set of dimensionless numbers for our analysis:

$$Fr = \frac{d_s \Omega^2}{2g}, \quad E = \frac{d_s}{2R}, \quad Re_i = \frac{\Omega R^2}{\nu_i}, \quad H_i = \frac{h_i}{R}, \quad Bo = \frac{(\rho_2 - \rho_1)gR^2}{\gamma}, \quad A = \frac{\rho_2 - \rho_1}{\rho_1 + \rho_2}. \quad (2.1)$$

The Froude number Fr describes the forcing expressed by the ratio of inertial force and gravitational acceleration. The normalised shaking diameter determines the eccentricity E , while Re_i are the phase-dependent Reynolds numbers, here weighting the cylinder radius with the boundary layer thicknesses $\delta_i = \sqrt{\nu_i/\Omega}$. The importance of gravitational forces compared with interfacial tension forces is specified by the Bond number Bo . Finally, H_i and A are the geometrical aspect ratios and the Atwood number, respectively. It is the aim of our following analysis to relate these numbers to the resulting wave amplitudes and phase shifts.

2.2. Modal equations and solutions

The velocity vector $\mathbf{V}_0(t)$ describing the orbital container motion can be expressed in terms of cylindrical unit base vectors in the inertial frame of reference $O'(r', \phi', z')$

$$\mathbf{V}_0(t) = \begin{pmatrix} -\frac{d_s \Omega}{2} \sin(\Omega t - \phi') \mathbf{e}_{r'} \\ \frac{d_s \Omega}{2} \cos(\Omega t - \phi') \mathbf{e}_{\phi'} \end{pmatrix}. \quad (2.2)$$

Due to this orbital motion the liquids in the cylinder constantly experience rotary acceleration in the moving frame of reference O resulting in centripetal forces, which can be formulated as external volume forces in the equations of motion for the container-fixed coordinate system. The incompressible Euler equations for O under the influence of gravity \mathbf{g} and subject to \mathbf{V}_0 are

$$\frac{\partial \mathbf{u}_i}{\partial t} + \frac{1}{2} \nabla |\mathbf{u}_i|^2 - \mathbf{u}_i \times (\nabla \times \mathbf{u}_i) + \frac{1}{\rho_i} \nabla P_i - \mathbf{g} + \dot{\mathbf{V}}_0 = 0, \quad (2.3)$$

$$\nabla \cdot \mathbf{u}_i = 0, \quad (2.4)$$

(compare with Kochin, Kibel & Roze (1964, chap. 2)), where \mathbf{u}_i are the relative velocity fields and P_i the pressures associated with both fluids ($i = 1, 2$). By postulating irrotationality ($\nabla \times \mathbf{u}_i = 0$), the potential flow approximation can be applied stating that the flow fields \mathbf{u}_i can be uniquely expressed as gradients of scalar potentials ϕ_i

$$\mathbf{u}_i = \nabla \phi_i. \quad (2.5)$$

By inserting (2.5) into (2.3) and (2.4) and integrating over the cylinder volume, a complete set of governing equations and boundary conditions for the scalar flow potentials ϕ_i , the pressures P_i and the interface position η can be formulated

$$\text{Flow fields: } \frac{\partial \phi_i}{\partial t} - \frac{d_s \Omega^2 r}{2} \cos(\Omega t - \phi) + \frac{1}{2} (\nabla \phi_i)^2 + \frac{P_i}{\rho_i} + gz = c_i(t), \quad (2.6a)$$

$$\text{Flow fields: } \Delta \phi_i = 0, \quad (2.6b)$$

$$\text{Top wall: } \frac{\partial \phi_1}{\partial z} = 0|_{z=h_1}, \quad (2.6c)$$

$$\text{Bottom wall: } \frac{\partial \phi_2}{\partial z} = 0|_{z=-h_2}, \quad (2.6d)$$

$$\text{Sidewall: } \frac{\partial \phi_1}{\partial r} = \frac{\partial \phi_2}{\partial r} = 0|_{r=R}, \quad (2.6e)$$

$$\text{Interface: } \frac{\partial \phi_1}{\partial z} = \frac{\partial \phi_2}{\partial z} = \frac{\partial \eta}{\partial t} + \nabla \phi_i \cdot \nabla \eta|_{z=\eta}, \tag{2.6f}$$

$$\text{Interface: } \gamma \nabla \cdot \frac{\nabla \eta}{\sqrt{1 + |\nabla \eta|^2}} = P_1 - P_2|_{z=\eta}. \tag{2.6g}$$

The first two equations (2.6a) and (2.6b) are the instationary Bernoulli equation and the Laplace equation ensuring energy and mass conservation. Equations (2.6c), (2.6d) and (2.6e) comprise the kinematic no-outflow boundary conditions at the cylinder walls. Equation (2.6f) is an additional kinematic boundary condition achieving the preservation of the interface. Finally, the formulation is closed by the Young–Laplace equation (2.6g) relating the pressure discontinuity at the interface to the capillary pressure.

This formulation represents a class of spectral sloshing problems well known in the literature. Faltinsen & Timokha (2009) introduce different modal theories to find approximate analytical solutions for free-surface sloshing problems, mathematically quite similar to our two-layer formulation. In this study, we want to focus on first-order linear solutions, which are reasonable approximations as long as the wave amplitudes remain sufficiently small. In the linear approximation, the flow potentials ϕ_i can be described as superpositions of an infinite number of independent sloshing modes $m \in \mathbb{N}_0$ and $n \in \mathbb{N}_1$

$$\phi_1(r, \varphi, z, t) = - \sum_{m=0}^{\infty} \sum_{n=1}^{\infty} \Phi_{mn}(\varphi, t) \frac{\cosh\left(\frac{\epsilon_{mn}}{R}(z - h_1)\right)}{\sinh\left(\frac{\epsilon_{mn}}{R}h_1\right)} J_m\left(\epsilon_{mn} \frac{r}{R}\right), \tag{2.7a}$$

$$\phi_2(r, \varphi, z, t) = \sum_{m=0}^{\infty} \sum_{n=1}^{\infty} \Phi_{mn}(\varphi, t) \frac{\cosh\left(\frac{\epsilon_{mn}}{R}(z + h_2)\right)}{\sinh\left(\frac{\epsilon_{mn}}{R}h_2\right)} J_m\left(\epsilon_{mn} \frac{r}{R}\right), \tag{2.7b}$$

$$\text{with } \Phi_{mn}(\varphi, t) = \alpha_{mn}(t) \cos(m\varphi) + \beta_{mn}(t) \sin(m\varphi),$$

which fulfil the Laplace equations and the no-outflow boundary conditions on the solid walls; $\alpha_{mn}(t)$ and $\beta_{mn}(t)$ are the time-dependent modal functions to be determined, J_m are the m th-order Bessel functions of the first kind and ϵ_{mn} denote the mode-dependent wavenumbers, restricted to the n roots of the first derivative of the m th-order Bessel function ($J'_m(\epsilon_{mn}) = 0$; Abramowitz & Stegun (1972)), needed to satisfy the no-outflow condition at the sidewalls; ϵ_{mn} are often called the radial wavenumbers since they determine the number of crests in the radial direction. Accordingly, m denote the azimuthal wavenumbers.

In order for the flow potentials (2.7) to fulfil (2.6), we have to specify the modal functions $\alpha_{mn}(t)$ and $\beta_{mn}(t)$. Linear model theories show that the modal functions always obey a multidimensional system of ordinary differential equations. Faltinsen & Timokha (2009, equation (5.155)) have derived the modal equations in the case of one fluid layer, which are mathematically very similar to our interfacial sloshing problem. By following their procedures, we find the modal equations

$$\ddot{\alpha}_{1n}(t) + 2\lambda_{1n}\dot{\alpha}_{1n}(t) + \omega_{1n}^2\alpha_{1n}(t) - \zeta_n \sin(\Omega t) = 0, \tag{2.8a}$$

$$\ddot{\beta}_{1n}(t) + 2\lambda_{1n}\dot{\beta}_{1n}(t) + \omega_{1n}^2\beta_{1n}(t) + \zeta_n \cos(\Omega t) = 0, \tag{2.8b}$$

with

$$\omega_{1n}^2 = \frac{(\rho_2 - \rho_1)g \frac{\epsilon_{1n}}{R} + \gamma \left(\frac{\epsilon_{1n}}{R}\right)^3}{\rho_1 \coth\left(\frac{\epsilon_{1n}}{R}h_1\right) + \rho_2 \coth\left(\frac{\epsilon_{1n}}{R}h_2\right)}, \tag{2.9}$$

$$\zeta_n = \frac{(\rho_2 - \rho_1)Rd_s\Omega^3}{\left(\rho_1 \coth\left(\frac{\epsilon_{1n}}{R}h_1\right) + \rho_2 \coth\left(\frac{\epsilon_{1n}}{R}h_2\right)\right) (\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})}, \tag{2.10}$$

to be fulfilled for $\alpha_{mn}(t)$ and $\beta_{mn}(t)$, where we have included linear damping rates λ_{1n} expressing the energy dissipation as explained by Faltinsen & Timokha (2009, chap. 6). Here, ω_{1n}^2 are the natural eigenfrequencies of two-layer gravity–capillary waves in cylindrical tanks, while ζ_n can be understood as a mode-dependent forcing parameter describing the strength of excitation. Please note that only non-axisymmetric wave modes ($m = 1$) are excited in the linear regime, possessing exactly one nodal circle. Linear solutions do not exist for $m \neq 1$.

Equations (2.8a) and (2.8b) have the following stationary solutions:

$$\alpha_{1n}(t) = \frac{\zeta_n(\omega_{1n}^2 - \Omega^2)}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2\Omega^2} \sin(\Omega t) - \frac{2\lambda_{1n}\zeta_n\Omega}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2\Omega^2} \cos(\Omega t), \tag{2.11a}$$

$$\beta_{1n}(t) = -\frac{\zeta_n(\omega_{1n}^2 - \Omega^2)}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2\Omega^2} \cos(\Omega t) - \frac{2\lambda_{1n}\zeta_n\Omega}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2\Omega^2} \sin(\Omega t). \tag{2.11b}$$

Introducing these solutions (2.11a) and (2.11b) into (2.7a) and (2.7b) we can finally derive the flow potentials

$$\begin{aligned} \phi_1(r, \varphi, z, t) = & \sum_{n=1}^{\infty} \frac{(\rho_2 - \rho_1)Rd_s\Omega^3}{\left(\rho_1 \coth\left(\frac{\epsilon_{1n}}{R}h_1\right) + \rho_2 \coth\left(\frac{\epsilon_{1n}}{R}h_2\right)\right)} \frac{\cosh\left(\frac{\epsilon_{1n}}{R}(z - h_1)\right)}{\sinh\left(\frac{\epsilon_{1n}}{R}h_1\right)} \frac{J_1\left(\epsilon_{1n}\frac{r}{R}\right)}{(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})} \\ & \times \left[\frac{(\omega_{1n}^2 - \Omega^2)}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2\Omega^2} \sin(\Omega t - \varphi) - \frac{2\lambda_{1n}\Omega}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2\Omega^2} \cos(\Omega t - \varphi) \right], \end{aligned} \tag{2.12a}$$

$$\begin{aligned} \phi_2(r, \varphi, z, t) = & \sum_{n=1}^{\infty} \frac{-(\rho_2 - \rho_1)Rd_s\Omega^3}{\left(\rho_1 \coth\left(\frac{\epsilon_{1n}}{R}h_1\right) + \rho_2 \coth\left(\frac{\epsilon_{1n}}{R}h_2\right)\right)} \frac{\cosh\left(\frac{\epsilon_{1n}}{R}(z + h_2)\right)}{\sinh\left(\frac{\epsilon_{1n}}{R}h_2\right)} \frac{J_1\left(\epsilon_{1n}\frac{r}{R}\right)}{(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})} \\ & \times \left[\frac{(\omega_{1n}^2 - \Omega^2)}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2\Omega^2} \sin(\Omega t - \varphi) - \frac{2\lambda_{1n}\Omega}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2\Omega^2} \cos(\Omega t - \varphi) \right]. \end{aligned} \tag{2.12b}$$

The velocity fields in the moving reference frame of the cylinder can be calculated using (2.5). The interface elevation η is determined by linearising (2.6f). It can be expressed as

$$\begin{aligned} \eta(r, \varphi, t) = & \sum_{n=1}^{\infty} \frac{(\rho_2 - \rho_1)d_sR\Omega^2}{\left[(\rho_2 - \rho_1)g + \left(\frac{\epsilon_{1n}}{R}\right)^2 \gamma\right]} \frac{J_1\left(\epsilon_{1n}\frac{r}{R}\right)}{(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})} \\ & \times \left[\frac{\omega_{1n}^2(\omega_{1n}^2 - \Omega^2)}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2\Omega^2} \cos(\Omega t - \varphi) + \frac{2\lambda_{1n}\Omega\omega_{1n}^2}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2\Omega^2} \sin(\Omega t - \varphi) \right]. \end{aligned} \tag{2.13}$$

As a main difference from the previous inviscid theories, the azimuthal part of our solution is composed of both a symmetric $\sim \cos(\Omega t - \varphi)$ and an antisymmetric $\sim \sin(\Omega t - \varphi)$ contribution, whereas inviscid solutions are always symmetric. In the limit $\rho_2, \lambda_{1n}, \gamma \mapsto 0$ this solution is equivalent to the inviscid one-layer theory by Reclari *et al.* (2014), as we prove in appendix B. From (2.13) we can deduce the resonance frequencies $\omega_{R,n}$ of the wave modes which are modified by damping. Close to resonance ($\Omega \approx \omega_{1n}$) the interface elevation is described only by the antisymmetric part of the solution. Therefore

$$\eta(r, \varphi = \Omega t - \pi/2, t)|_{\Omega \approx \omega_{1n}} = A \frac{2\lambda_{1n}\Omega^3\omega_{1n}^2}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2\Omega^2}, \quad (2.14)$$

where A contains the frequency-independent prefactors of (2.13). The shaking frequency causing the highest amplitude ($\Omega \equiv \omega_{R,n}$) is calculated by solving

$$\frac{\partial \eta(r, \varphi = \Omega t - \pi/2, t)}{\partial \Omega} = 0 \quad (2.15)$$

giving a resonance frequency of

$$\omega_{R,n}^2 = 2\sqrt{(\omega_{1n}^2 - \lambda_{1n}^2)^2 + \lambda_{1n}^2\omega_{1n}^2} - \omega_{1n}^2 + 2\lambda_{1n}^2 \geq \omega_{1n}^2. \quad (2.16)$$

Thus, high damping rates always increase the resonance frequency. This behaviour might appear counterintuitive and is contrary to that of the classical driven harmonic oscillator. It is caused by differences of the external forcing. The forcing amplitude itself depends on the driving frequency and scales with $\sim \Omega^3$ (see (2.10)), introducing the tendency that the wave is generally amplified for higher shaking frequencies independently of the resonant amplifications. This effect overcompensates the common frequency drop observed in systems underlying a constant driving force (ζ_n independent of Ω). However, in practical applications, as with OSBs, a noticeable increase of the eigenfrequency will not be observable for the first modes due to their weak dependency on λ_{1n} in (2.16) for common damping rates $\lambda_{1n} \lesssim 1$. An increase of $\omega_{R,n}$ would be observable only in highly overdamped set-ups. For weakly damped systems we identify $\omega_{R,n} \approx \omega_{1n}$ (at least for the first important large-scale wave modes).

2.3. Viscous damping

Equation (2.13) is the final result of the modal analysis containing the responding resonance dynamics of the interface. In contrast to previous inviscid theories (Reclari *et al.* 2014; Bouvard *et al.* 2017), our solution does not contain any singularities at the resonance frequencies. Those are resolved by the damping parameters λ_{1n} determining the maximum amplitudes at resonance $\Omega \approx \omega_{1n}$. However, using an irrotational approach, the damping rates cannot be further deduced since viscous dissipation is caused by the rotational part of the flow manifested in the boundary layers. Therefore, damping rates must be determined *a priori*, i.e. by fitting the exponential decay of resonant waves after the shaker is switched off. Then, equation (2.13) can predict the wave amplitudes (within its limits) for all shaking frequencies Ω around the considered resonance frequency.

However, to allow for further analysis and a better understanding of how viscous damping can affect the resonance dynamics, it is desirable to describe the wave

elevation in direct dependence of the viscosities ν_i . For that purpose, we exploit some of the recent results given by Herreman *et al.* (2019), who applied a perturbation approach to study interfacial wave damping. They derived viscous damping rates of free gravity–capillary waves by explicitly calculating Stokes boundary layers for the same two-layer geometry that we are considering in the present paper. It was found in this study that viscous damping rates of free-surface and interfacial waves are inherently different, so that we must carefully distinguish between the one- and two-layer limit of viscous damping rates in the following.

In the first order, the two-layer damping rate λ_{1n}^{2L} is composed of three different contributions

$$\lambda_{1n}^{2L} = \lambda_{1n}^{BL} + \lambda_{1n}^{IL} + \lambda_{1n}^{Int}, \quad (2.17)$$

with

$$\lambda_{1n}^{BL} = \sum_{i=1,2} \rho_i \sqrt{\frac{\nu_i \Omega}{8R^2}} \left[\frac{\epsilon_{1n} \left(1 - \frac{h_i}{R}\right) \sinh^{-2} \left(\frac{\epsilon_{1n}}{R} h_i\right) + \left(\frac{\epsilon_{1n}^2 + 1}{\epsilon_{1n}^2 - 1}\right) \coth \left(\frac{\epsilon_{1n}}{R} h_i\right)}{\rho_1 \coth \left(\frac{\epsilon_{1n}}{R} h_1\right) + \rho_2 \coth \left(\frac{\epsilon_{1n}}{R} h_2\right)} \right], \quad (2.18)$$

$$\lambda_{1n}^{IL} = \frac{\epsilon_{1n}}{\left(\frac{1}{\rho_1} \sqrt{\frac{8R^2}{\Omega \nu_1}} + \frac{1}{\rho_2} \sqrt{\frac{8R^2}{\Omega \nu_2}}\right)} \left[\frac{\left(\coth \left(\frac{\epsilon_{1n}}{R} h_1\right) + \coth \left(\frac{\epsilon_{1n}}{R} h_2\right)\right)^2}{\rho_1 \coth \left(\frac{\epsilon_{1n}}{R} h_1\right) + \rho_2 \coth \left(\frac{\epsilon_{1n}}{R} h_2\right)} \right], \quad (2.19)$$

$$\lambda_{1n}^{Int} = \frac{2\epsilon_{1n}^2 \left(\frac{\rho_2 \nu_2}{R^2} - \frac{\rho_1 \nu_1}{R^2}\right)}{\left(\frac{1}{\rho_1 \sqrt{\nu_1}} + \frac{1}{\rho_2 \sqrt{\nu_2}}\right)} \left[\frac{\frac{1}{\rho_1 \sqrt{\nu_1}} \coth \left(\frac{\epsilon_{1n}}{R} h_2\right) - \frac{1}{\rho_2 \sqrt{\nu_2}} \coth \left(\frac{\epsilon_{1n}}{R} h_1\right)}{\left(\rho_1 \coth \left(\frac{\epsilon_{1n}}{R} h_1\right) + \rho_2 \coth \left(\frac{\epsilon_{1n}}{R} h_2\right)\right)} \right]. \quad (2.20)$$

The first contribution λ_{1n}^{BL} involves viscous dissipation arising at the solid tank boundary layers including the side, top and bottom walls. The second term λ_{1n}^{IL} describes the dissipation rate in the interfacial boundary layers above and below the interface. Finally, λ_{1n}^{Int} is the interior damping rate which can be destabilising. Please note that this damping rate is fundamentally different from the well-known damping rates of free-surface waves in upright cylinders calculated by Case & Parkinson (1956) and Miles & Henderson (1998). The first solid boundary layer term λ_{1n}^{BL} is physically the same as for one-layer systems. The one-layer limit $\rho_1 \mapsto 0$ of λ_{1n}^{BL} is equivalent to the boundary layer term derived by Case & Parkinson (1956). However, the interfacial layer contribution λ_{1n}^{IL} does not exist in free-surface waves in the leading order. The reason is that the flow field under free surfaces is to a good approximation irrotational, which is not the case around moving interfaces, where viscous boundary layers evolve to balance the strong tangential shear flows between the liquids. Indeed, we find $\lambda_{1n}^{IL} \mapsto 0$ for $\rho_1 \mapsto 0$. For liquids with similar densities and viscosities λ_{1n}^{BL} and λ_{1n}^{IL} can have comparable magnitudes and should always both be considered. In contrast, the interior damping rate λ_{1n}^{Int} is completely negligible for liquids with densities of the same order. However, this term cannot be ignored anymore when we approach the free-surface limit $\rho_1 \mapsto 0$. Then, the interior damping is increased by orders of magnitude until it reaches the limit $\lambda_{1n}^{Int} \mapsto 2\nu_2 \epsilon_{1n}^2 / R^2$, the familiar interior damping rate of free-surface waves that is generally not negligible. This is the only remaining dissipation term for irrotational surface waves, while

interfacial wave damping is always manifested in rotational boundary layers. All in all, leading-order interfacial damping is well described by

$$\lambda_{1n}^{2L} = \lambda_{1n}^{BL} + \lambda_{1n}^{1L}. \quad (2.21)$$

In contrast, free-surface damping must be calculated using the contributions

$$\lambda_{1n}^{1L} = \lambda_{1n}^{BL} + \tilde{\lambda}_{1n}^{Int}, \quad (2.22)$$

with

$$\lambda_{1n}^{BL} = \sqrt{\frac{\nu_2 \Omega}{8R^2}} \left[\frac{\epsilon_{1n}^2 + 1}{\epsilon_{1n}^2 - 1} + \frac{2\epsilon_{1n} \left(1 - \frac{h_2}{R}\right)}{\sinh\left(2\frac{\epsilon_{1n}}{R}h_2\right)} \right], \quad (2.23)$$

$$\tilde{\lambda}_{1n}^{Int} = \frac{\nu_2}{R^2} \left[2\epsilon_{1n}^2 - \frac{1}{\epsilon_{1n}^2 - 1} \left(1 + \frac{2\epsilon_{1n}h_2}{R \sinh\left(2\frac{\epsilon_{1n}}{R}h_2\right)} \right) \right]. \quad (2.24)$$

The boundary layer damping (2.23) is the one-layer limit of (2.18), whereas the interior damping rate $\tilde{\lambda}_{1n}^{Int}$ was supplemented by an additional sidewall contribution calculated by Miles & Henderson (1998) in order to describe damping with the best known accuracy. This contribution is entirely negligible for interfacial waves and still small for typical free-surface cylinders such as OSBs. In this form, the damping rate (2.22) is fully equivalent to the formulation recently used by Raynovskyy & Timokha (2018a) to study resonant sloshing. In the shallow water limit, the damping rate is further consistent with the Stokes wall shear stress model presented by Alpresa *et al.* (2018b), predicting a spiral-like shape of the horizontal velocity profile in the bottom boundary layer.

Technically, both damping rates λ_{1n}^{2L} and λ_{1n}^{1L} are only valid for free gravity–capillary waves; dissipation rates of forced wave motion are generally more complex. However, damping affects linear waves mainly in a small window around the eigenfrequencies $\Omega \approx \omega_{1n}$, as we will show in § 2.4. In this frequency range, the interfacial motions are very similar to free wave motions and dissipation rates can be well approximated by (2.17) and (2.22). This is not generally the case for frequencies far below or above the resonance frequency, but there, damping is of no importance except for a largely overdamped system.

Finally, it is important to note that the damping rates do not involve any dissipation mechanism associated with the contact line (contact line hysteresis, meniscus dynamics) or surface contamination. Hence, (2.17) and (2.22) are always expected to slightly underestimate viscous damping rates and should be considered as conservative estimations to predict maximum expectable interface elevations. While it is often difficult to realise two-layer stratifications involving free-sliding contact lines and negligible menisci (Horstmann *et al.* 2019), these idealised boundary conditions apply for most mid- and large-size free-surface systems, including typical commercial OSBs.

2.4. Dimensionless prediction of resonance dynamics

In this section we want to relate the wave solutions (2.12b) and (2.13) to the eight dimensionless parameters introduced in § 2.1 in order to discuss the damped wave

dynamics predicted by our model. We can write the solutions in dimensionless forms by introducing the dimensionless variables $\tilde{r} = r/R$, $\tilde{z} = z/R$ and $\tilde{t} = \Omega t$. This way, the interface elevation η (2.13) can be expressed as

$$\frac{\eta(\tilde{r}, \varphi, \tilde{t})}{R} = \sum_{n=1}^{\infty} \frac{2Fr}{\left(1 + \frac{\epsilon_{1n}^2}{Bo}\right)} \frac{J_1(\epsilon_{1n}\tilde{r})}{(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})} \times \left[\frac{\Gamma_{\omega_{1n}}^2}{\frac{(\Gamma_{\omega_{1n}}^2 - 1)^2}{\Lambda_{1n}} + \Lambda_{1n}} \sin(\tilde{t} - \varphi) + \frac{\Gamma_{\omega_{1n}}^2}{(\Gamma_{\omega_{1n}}^2 - 1) + \frac{\Lambda_{1n}^2}{(\Gamma_{\omega_{1n}}^2 - 1)}} \cos(\tilde{t} - \varphi) \right], \quad (2.25)$$

where $\Gamma_{\omega_{1n}}(Fr, E, Bo, H_i, A) = \omega_{1n}/\Omega$ and $\Lambda_{1n}(Re_i, H_i, A) = 2\lambda_{1n}/\Omega$. Full formulas for these dimensionless frequencies and damping rates as well as for the dimensionless potentials and velocities are given in appendix A. Equation (2.25) is the final result of our theoretical work, allowing analysis of the wave elevation as a function of all eight dimensionless input parameters. The physics contained within this solution is very rich, although it may be difficult to recognise in the presented form. By analysing the different wave contributions and the asymptotics, we can further deduce various wave properties. One main difference between this damped wave solution in comparison with the previous inviscid description (Reclari *et al.* 2014) is the existence of an antisymmetric part $\sim \sin(\tilde{t} - \varphi)$, not present in the inviscid solution. The superposition of the symmetric and antisymmetric solutions captures the phase shift $\Delta\varphi$ between the shaking table and the responding wave. The phase φ^* of the maximum wave elevation can be calculated by solving

$$\frac{\partial \eta(\tilde{r}, \varphi^*, \tilde{t})}{R \partial \varphi^*} = 0. \quad (2.26)$$

From this, we find a phase difference of

$$\Delta\varphi(\tilde{r}) = \arctan \left(\frac{\sum_{n=1}^{\infty} \frac{1}{(Bo + \epsilon_{1n}^2)} \frac{J_1(\epsilon_{1n}\tilde{r})}{(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})} \frac{\Lambda_{1n}\Gamma_{\omega_{1n}}^2}{(\Gamma_{\omega_{1n}}^2 - 1)^2 + \Lambda_{1n}^2}}{\sum_{n=1}^{\infty} \frac{1}{(Bo + \epsilon_{1n}^2)} \frac{J_1(\epsilon_{1n}\tilde{r})}{(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})} \frac{\Gamma_{\omega_{1n}}^2(\Gamma_{\omega_{1n}}^2 - 1)}{(\Gamma_{\omega_{1n}}^2 - 1)^2 + \Lambda_{1n}^2}} \right). \quad (2.27)$$

The phase difference depends on the radial coordinate \tilde{r} since the crests of the individual nodal cycles n , which are located at different radial positions, can be shifted differently by the mode-dependent damping rates (2.17). Considering only the phase shift of the first mode ($n = 1$), equation (2.27) simplifies to

$$\Delta\varphi|_{n=1} = \arctan \left(\frac{\Lambda_{11}}{\Gamma_{\omega_{11}}^2 - 1} \right) = \arctan \left(\frac{2\lambda_{11}\Omega}{\omega_{11}^2 - \Omega^2} \right), \quad (2.28)$$

exactly reproducing the well-known phase shift of the driven harmonic oscillator, even though we found a different resonance frequency (see (2.16)). Equation (2.28) can be exploited to estimate the linear out-of-phase flow. By defining an expedient critical

small phase shift $\Delta\varphi > \Delta\varphi_c$ as an out-of-phase threshold, a corresponding critical shaking frequency Ω_c for out-of-phase flow can be calculated as

$$\frac{\Omega_c}{\omega_{11}} \geq \sqrt{\frac{1}{\Lambda_{11} \cot(\Delta\varphi_c) + 1}}. \tag{2.29}$$

It becomes apparent that the linear phase shift is primarily specified by the damping forces.

Likewise, the maximum achievable interface elevation for given system parameters can be estimated from (2.25). Close to resonance the wave elevation is determined only by the antisymmetric part of the solution (2.25). Here, we can locate the maximum elevation η_0/R of the first dominant mode at $\tilde{r} = 1$, $\varphi = \tilde{t} - \pi/2$ and $\Omega = \omega_{11}$, yielding

$$\frac{\eta_0}{R} = \frac{2Fr}{\left(1 + \frac{\epsilon_{1n}^2}{Bo}\right)} \frac{1}{\epsilon_{11}^2 - 1} \frac{\Gamma_{\omega_{11}}^2}{\Lambda_{11}}. \tag{2.30}$$

This expression is only valid for finite amplitudes. Nonlinear effects and wave breaking cause additional dissipation, effectively reducing the maximal elevation, an effect not captured by the theory. However, equation (2.30) is a good measure for the maximum attainable wave elevation. As pointed out by Reclari (2013) and Alpresa *et al.* (2018a), linear potential theory can adequately predict free-surface motions up to a critical amplitude, where breaking is expected. This usually happens if the wave steepness exceeds a critical value beyond which gravity waves become unstable. For the first and practically most important wave mode ϵ_{11} , the critical wave steepness $\eta_0/R \gtrsim 0.44$ has been well established as a wave breaking criterion in orbitally shaken cylinders with deep fluid layers (Reclari 2013). Up to this wave slope, equation (2.30) is expected to predict the resonant interfacial displacement with sufficient accuracy. However, this criterion is not valid for shallow layers, where the vicinity of the bottom leads to additional effects including a partially uncovered bottom. For these cases Alpresa *et al.* (2018a) verified the shallow breaking criterion $\eta_0/R \gtrsim 0.7H$. By combining these criteria as upper thresholds and by modifying (2.30) according to (A 4) and (A 5), we can derive the following relations for the resonant wave slope within the one-layer limit as relevant for OSBs:

$$\frac{\eta_0}{R} = \chi \sqrt{Re} E \text{ if } \begin{cases} \frac{\eta_0}{R} < 0.44 & \text{for } H \gtrsim 0.63, \\ \frac{\eta_0}{R} < 0.7H & \text{for } H \lesssim 0.63, \end{cases}$$

$$\frac{\eta_0}{R} \leq \chi \sqrt{Re} E \text{ if } \begin{cases} \frac{\eta_0}{R} \geq 0.44 & \text{for } H \gtrsim 0.63, \\ \frac{\eta_0}{R} \geq 0.7H & \text{for } H \lesssim 0.63, \end{cases} \tag{2.31}$$

with the form factors

$$\chi = \frac{\sqrt{8}\epsilon_{11} \sinh^2(\epsilon_{11}H)}{\epsilon_{11}(\epsilon_{11}^2 - 1)(1 - H) + \sinh(\epsilon_{11}H) \cosh(\epsilon_{11}H)(\epsilon_{11}^2 + 1)}.$$

Here, the index $i = 2$ was omitted for better readability. In line with a conservative estimation, the interior damping distribution $\sim Re$ in (2.22) was ignored since it is, in

comparison with boundary layer damping, negligibly small for lower wave modes in OSB-size cylinders ($R \sim 10$ cm). The maximum wave displacement is independent of the gravity force and surface tension. It is solely determined by the balance of driving and viscous forces. We can determine the relation $\sqrt{Re}E = d_s/(2\delta)$, showing that the maximum slope scales approximately with the length ratio between the shaking radius $d_s/2$ and the typical boundary layer thickness δ . This scaling is precisely valid for interfacial waves, where interior damping is always negligible. The implied scaling law $\eta_0/R \sim Re^\kappa$ with $\kappa = 0.5$ can generally be considered as an upper threshold also for non-resonant excitations since, at resonance, the impact of damping forces is always at a maximum. We finally conclude that an upper value of the scaling coefficient of $\kappa \leq 0.5$ can be expected for most OSBs and all two-layer systems depending on the shaking frequency Ω and on nonlinearities.

Lastly, we want to analyse the wave character of the elevated free surface. For low shaking frequencies Ω sufficiently below the first eigenfrequency ω_{11} the displaced free surface has the form of a tilted disk rather than a wavy shape (Reclari 2013; Weheliye *et al.* 2013; Ducci & Weheliye 2014). The transition from the flat disk shape to the waveform is important for OSBs since the mixing dynamics is changed considerably: as soon as the surface becomes wavy, the nonlinear out-of-phase flow regime starts to develop (Weheliye *et al.* 2013).

As shown in appendix B, the symmetric part of solution (2.25) can be transformed into the following form:

$$\frac{\eta(\tilde{r}, \varphi, \tilde{t})}{R} = 2Fr \left[\frac{\tilde{r}}{2} + \sum_{n=1}^{\infty} \frac{(\Gamma_{\omega_{1n}}^2 - 1) - \Lambda_{1n}^2}{(\Gamma_{\omega_{1n}}^2 - 1)^2 + \Lambda_{1n}^2} \frac{J_1(\epsilon_{1n}\tilde{r})}{(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})} \right] \cos(\tilde{t} - \varphi), \quad (2.32)$$

when surface tension is neglected ($Bo \gg 1$). The radial part of (2.32) is composed of a linear contribution $\sim \tilde{r}$ representing the disk and a wavy contribution $\sim J_1(\epsilon_{1n}\tilde{r})$ resulting from the superposition of free gravity wave modes. We can now compare the linear contribution with the wave-like contributions. We consider a fixed time point $\tilde{t} = 0$ and the radial position $\tilde{r} = 1$, where both the disc and the first wave mode are of maximum elevation. Further restricting ourselves to small shaking frequencies Ω below the first resonance frequency ω_{11} allows us to keep only the first wave mode ($n = 1$). We can then compare the wavy parts (mode $n = 1$ in (2.32) and the antisymmetric part of (2.25)) with the disc component and calculate the point where the sum of the wavy components matches a certain percentage Υ of the disc solution

$$\frac{\Upsilon}{2} = \frac{(\Gamma_{\omega_{11}}^2 - 1) - \Lambda_{11}^2}{(\Gamma_{\omega_{11}}^2 - 1)^2 + \Lambda_{11}^2} \frac{1}{(\epsilon_{11}^2 - 1)} - \frac{\Lambda_{11}\Gamma_{\omega_{11}}^2}{(\Gamma_{\omega_{11}}^2 - 1)^2 + \Lambda_{11}^2} \frac{1}{(\epsilon_{11}^2 - 1)} \tan(\varphi^*). \quad (2.33)$$

The phase φ^* of maximum wave elevation can be calculated in analogy to (2.27) and is given by

$$\varphi^* = \arctan \left(-\frac{\Lambda_{11}}{\Gamma_{\omega_{11}}^2 - 1} \right). \quad (2.34)$$

By inserting (2.34) into (2.33) the wave percentage simplifies to

$$\Upsilon = \frac{2}{(\epsilon_{11}^2 - 1)} \frac{1}{(\Gamma_{\omega_{11}}^2 - 1)}. \quad (2.35)$$

The damping parameter Λ_{11} does not occur in (2.35) and thus the wave fraction Υ is independent of the system's damping. This somewhat surprising result implies that the

disc and the first wave mode are equally damped. Hence, damping will not influence the plane-wave transition. Equation (2.35) can be derived as well by directly using the inviscid solution (equation (2.32) with $\Lambda_{11} = 0$). Any possible influence of viscosity to the transition would be manifested in the rotational part of the flow confined to the boundary layers.

By including the dimensionless frequency (A 4) in (2.35) we can derive the critical Froude number Fr_{wave} needed to induce a certain waviness Υ

$$Fr_{wave}(\Upsilon) = \frac{E\epsilon_{11} \tanh(\epsilon_{11}H)}{2(\epsilon_{11}^2 - 1)^{-1}\Upsilon^{-1} + 1}. \quad (2.36)$$

This formula can be used to predict the limits of the linear scaling law $\eta_0/R \sim Fr$ proposed by Weheliye *et al.* (2013) and Ducci & Weheliye (2014) as well as the nonlinear out-of-phase flow regime in OSBs, as we will discuss in § 4.3.

2.5. Limits of applicability

Two of the initial assumptions are mainly responsible for the limits of our theoretical model: irrotationality and linearity. Even though the dissipative effect of rotational boundary layers is incorporated in our model by means of the damping rate formula (2.17), we neglect the influences of the boundary layers on the wave shapes and the velocity fields in the bulk since the flow solutions violate the no-slip boundary conditions. Hence, the wave modes (2.25) can describe the bulk flow only adequately if the boundary layer thicknesses δ_i are far smaller than the internal dimensions

$$\delta_i \sim \sqrt{\frac{v_i}{\Omega}} = \frac{R}{\sqrt{Re_i}} \ll R. \quad (2.37)$$

This estimate directly leads to the condition

$$\sqrt{Re_i} \gg 1, \quad (2.38)$$

which is no serious limitation in practice. Even small-scale bioreactors rarely operate at $Re \lesssim 10^2$ (Alpresa *et al.* 2018a) since the fluid-driving wave would otherwise be too small to generate sufficient mixing.

A more serious restriction is the linearisation limiting our model to fairly small amplitude waves. Nonlinear effects such as subharmonic wave modes (Reclari *et al.* 2014), the mean flow (Bouvard *et al.* 2017) and turbulent wave dynamics are not captured. As discussed before, the wave breaking conditions

$$\frac{\eta_0}{R} \lesssim \begin{cases} 0.44, & \text{for } \min(H_1, H_2) \gtrsim 0.63, \\ 0.7 \min(H_1, H_2), & \text{for } \min(H_1, H_2) \lesssim 0.63, \end{cases} \quad (2.39)$$

are good estimates for linearity since good agreement with the inviscid potential model was found for the single-crested $n = 1$ mode in this amplitude regime. For OSBs we can use (2.31) to derive an upper threshold for the Reynolds number

$$\sqrt{Re} \lesssim \begin{cases} \frac{0.44}{\chi E}, & \text{for } H \gtrsim 0.63, \\ \frac{0.7H}{\chi E}, & \text{for } H \lesssim 0.63. \end{cases} \quad (2.40)$$

Consequently, a critical eccentricity E can be estimated beyond which nonlinear waves might evolve for excitation frequencies lower than or equal to the resonance frequency. In practice, condition (2.40) is fulfilled for small-scale OSBs of order $R \sim 1$ cm as used for protein degradation. But it is violated for large-scale bioreactors of orders $R \sim 10$ up to $R \sim 100$ cm, as commonly used, e.g. for mammalian cell cultivation (Klößner *et al.* 2012, 2014). However, equation (2.40) is a conservative limit for the maximum attainable amplitudes at resonance. For excitation frequencies sufficiently below or above the resonance frequency, amplitudes are considerably lower and our theory can predict wave amplitudes up to a critical Froude number, as previously shown for the inviscid model (Reclari *et al.* 2014). Some of the results, such as the prediction of the waviness (2.36), are of practical relevance for large-scale OSBs as well; see § 4.3 for details.

An inequality similar to (2.39) applies for the two-layer case, albeit with different wave breaking limits, which can depend on the density difference. Even so, an application to two-layer systems extends the valid parameter range of our model in comparison with equivalent one-layer waves (Horstmann *et al.* 2019). Here, the model performs best. This is mainly due to the density differences, which are considerably lower for most liquid–liquid interfaces compared with gas–liquid free-surfaces. Typical oil–water combinations possess up to an order of magnitude lower eigenfrequencies compared with free surfaces. In consequence, the wave amplitudes for frequencies near the resonance frequency, where the elevation scales with $\sim \Omega \omega_{1n}^2$ (cf. (2.13)), are much smaller.

Concluding this section, we have to emphasise again that our theory cannot describe contact line dynamics. The theory is valid only for idealised boundary conditions (free-sliding contact line with a static contact angle of 90°). This condition is in good approximation fulfilled for many mid- and large-scale surface-wave systems but harder to realise for interfacial waves (cf. Horstmann *et al.* 2019). For the latter case, contact line hysteresis and dynamic menisci can frequently be observed and pose great challenges to modelling. For the idealised case of a perfectly fixed contact line there are some wave theories in the literature (Miles 1991; Henderson & Miles 1994). Very recently, Viola & Gallaire (2018) succeeded in developing a mathematical framework which incorporates a dynamic contact angle model. Formulating these approaches under orbital excitation is a promising task that we have to leave for future studies.

3. Numerical results

The theory introduced in the preceding paragraphs contains a rich wave dynamics which we present in this section using illustrative examples. Wave shapes depending on mode number and damping rate are discussed first and then related to forcing frequency and radial position. The section concludes with an overview of the influence of the dimensionless parameters on the wave amplitudes around the first resonance frequency.

We use the paraffin oil–silicon oil experiment described in Horstmann *et al.* (2019) as a default case around which we modify different parameters to study the damped wave dynamics. A cylinder of equal height and diameter of 10 cm was used and excited with shaking frequencies ranging from 20 up to 90 revolutions per minute (r.p.m.) with a default shaking diameter of $d_s = 2.5$ cm. All relevant physical parameters and corresponding dimensionless numbers are listed in table 1.

First, we analyse how damping forces influence the shapes of different wave modes. The interfacial elevation is given by (2.13) and changes with the driving frequency Ω .

Property	d_s (cm)	ρ_i (g cm ⁻³)	γ (mN m ⁻¹)	ν_i (m ² s ⁻¹)	h_i (cm)	R (cm)
Layer 1	2.5	846	≈20	≈36	5	5
Layer 2	2.5	955	≈20	≈35	5	5
Number	Fr	E	Re_i	H_i	Bo	A
Layer 1	0.027	0.25	320	1	134	0.06
Layer 2	0.027	0.25	330	1	134	0.06

TABLE 1. Default parameters and physical properties of the Paraffinum Perliquidum |Wacker® silicone oil AK 35 interfacial wave experiment described in Horstmann *et al.* (2019). The resulting dimensionless numbers, calculated for the first eigenfrequency $\Omega = \omega_{11} \approx 44$ r.p.m., are shown in addition.

This solution is composed of a linear contribution (flat disc) and the n wave solutions reflected by the wavenumbers ϵ_{1n} , which are most prominent at the eigenfrequencies ω_{1n} . Figure 2 shows the normalised interface elevations calculated at the first four eigenfrequencies $\Omega = (\omega_{11}, \omega_{12}, \omega_{13}, \omega_{14})$ for four different damping parameters $\lambda_{1n} = (0, 0.5, 1, 2.5)$ s⁻¹. The left column displays the inviscid solutions of the first four modes already presented in Reclari (2013). It can be seen how the number of crests and troughs increases with the radial wavenumber and the maximum wave elevations become more and more concentrated in the centre of the cylinder.

The three other columns display wave modes under the influence of damping forces. As visible in the second ($\lambda_{1n} = 0.5$ s⁻¹) and third ($\lambda_{1n} = 1$ s⁻¹) columns, damping causes a twisting of the n nodal circles such that spiral wave structures evolve, clearly visible in the higher modes $n \geq 2$. The effect of damping is weak for the first mode $n = 1$, where the crest–trough symmetry is almost kept intact. But for higher modes the initially separated crests and troughs begin to merge under the influence of damping until only one clearly distinguishable crest–trough pair survives for $\lambda_{1n} = 1$ s⁻¹, appearing as a coherent spiral. With increasing damping, the maximum elevations move towards the cylinder wall until the wave is completely damped out in the cell centre for $\lambda_{1n} = 2.5$ s⁻¹ ($n = 3, 4$). For $\lambda_{1n} = 2.5$ s⁻¹ the wave is already completely overdamped and condition (2.38) might no longer be fulfilled. In such cases, the boundary layers begin to grow into the bulk and would suppress interfacial displacements near the sidewalls, making it unlikely that these waveforms can be observed in experiments.

The transition to a spiral wave can also be understood mathematically. It is due to the mode-dependent phase lags which are governed by (2.27). This equation predicts that all nodal cycles underlie individual phase lags with regard to the shaking table, causing phase shifts between the single modes. These individual phase shifts result in mutual twists of the n nodal cycles, finally forming the coherent spirals.

Now, we want to graphically study the resonance dynamics covering the predicted maximum attainable wave amplitudes η_0 in dependence of the shaking frequencies Ω . At first, we compare the interfacial elevations of the first two wave modes at different interfacial locations. Figure 3 shows the maximum dimensionless interface elevation η_0/R in dependence of the dimensionless shaking frequency Ω/ω_{11} at two different radial positions: close to the cell centre $\tilde{r} = r/R = 0.1$ (coloured in blue) and at the sidewall $\tilde{r} = 1$ (coloured in magenta). In addition, the dashed black curves show the corresponding inviscid solution for both positions. As expected, the inclusion of damping forces has closed the resonance curves. Non-physical singularities at the

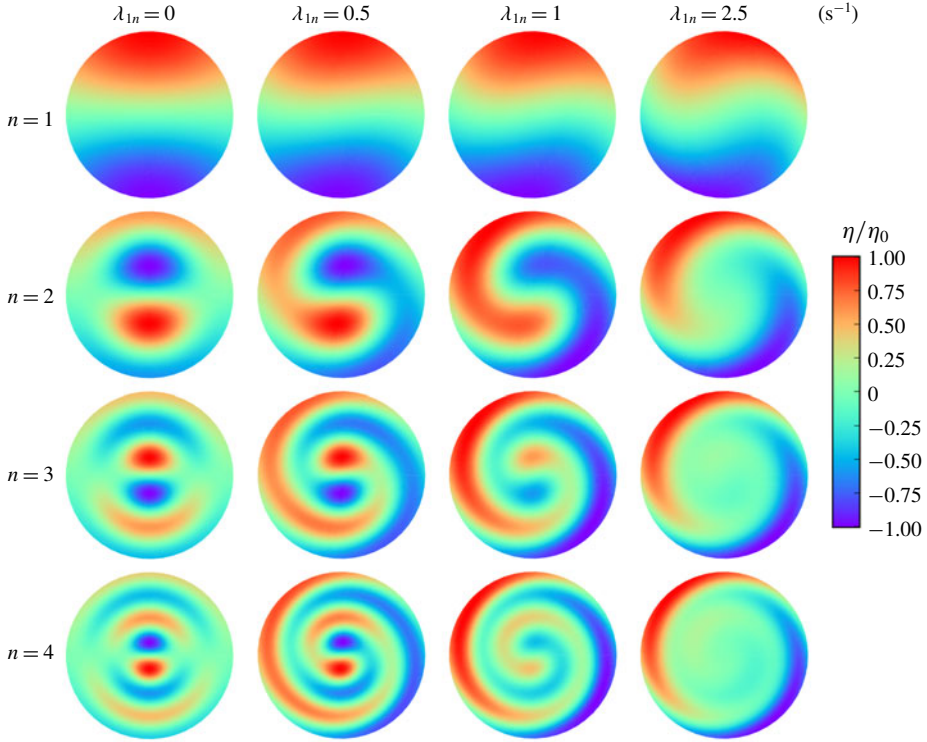


FIGURE 2. Normalised interface elevations $\eta(r, \varphi)/\eta_0$ for the first four wave modes $n = (1, 2, 3, 4)$ for four different damping rates $\lambda_{1n} = (0, 0.5, 1, 2.5) \text{ s}^{-1}$. The modes were calculated at corresponding resonance frequencies $\Omega = \omega_{1n}$ using (2.13).

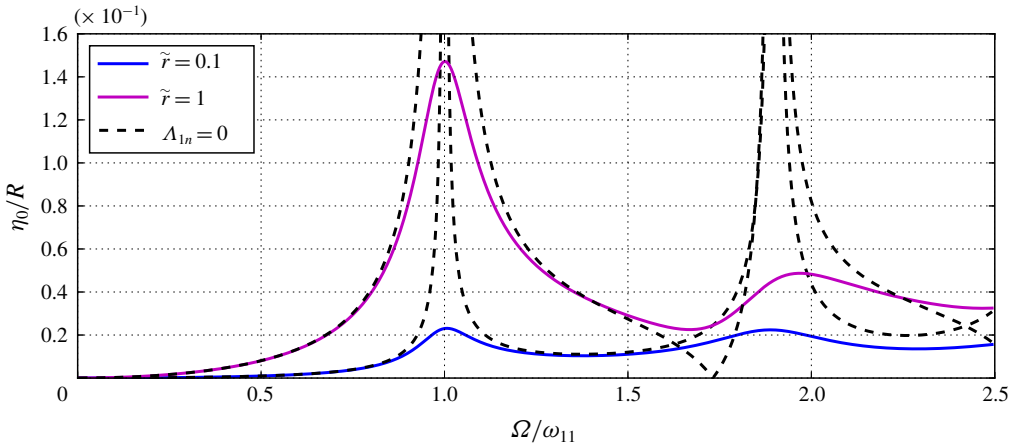


FIGURE 3. Predicted maximum interface elevation η_0/R for the default parameters given in table 1 as a function of the forcing frequency Ω/ω_{11} evaluated near the centre $\tilde{r} = 0.1$ (blue) and at the sidewall $\tilde{r} = 1$ (magenta). The dashed black curves show the corresponding inviscid solutions given by Reclari *et al.* (2014).

eigenfrequencies are avoided and the evolution of (linear) resonant wave amplitudes can now be predicted. The resonant amplitudes at the sidewall are considerably decreased for the second mode, while the peak amplitudes at $\tilde{r} = 0.1$ remain almost constant. This behaviour underlines the tendency for the highest wave crests to become more and more concentrated near the centre for increasing wave modes, a phenomenon completely missing in the inviscid models. In addition, the inviscid model predicts zero amplitudes for $\tilde{r} = 1$ at a singular point between both resonance peaks. This is another non-physical artefact caused by the disregard of damping. The inclusion of damping has markedly improved the predictive power of the model. Both theories coincide for non-resonant frequencies around the first eigenfrequency, while only the damped model can properly describe the linear wave dynamics close to resonance and close to the turnover frequencies between two modes. Both models entirely disagree around the second resonance, because for this example the system is already overdamped such that non-resonant frequencies are also affected.

We now look at the dependence of the resonance dynamics on the different dimensionless numbers (2.1), whereby we focus on the first peak, most relevant in practice. Figure 4 shows the maximum dimensionless wave amplitude η_0/R at the sidewall $\tilde{r} = 1$ versus the Froude number Fr for six different parameter variations around the magenta coloured default case (table 1). The lower layer height h_2 was varied in figure 4(a) to modify the aspect ratio H_2 . Two trends can be identified in this plot: the peak amplitudes decrease with decreasing H_2 and concurrently the eigenfrequencies are reduced. The first phenomenon reflects the strong aspect ratio dependency of the damping rate (A 6). When the interface is located at the centre of the cylinder sufficiently far away from the top and the bottom walls, viscous damping mainly arises at the sidewall. Whereas, when the interface approaches the bottom wall, shearing there causes higher dissipation, which results in lower peak amplitudes. The second effect is easily explained by the dispersion relation (2.9), revealing that gravity waves oscillate slower in shallow layers, a well-known result.

Figure 4(b) shows the resonance curves under variation of the viscosity ν_2 to modify the Reynolds number Re_2 . The peak amplitudes are reduced similar to figure 4(a) with decreasing Re_2 since the damping (here caused near the sidewalls) grows with $\sim Re_2^{-0.5}$. In contrast, the resonance frequencies are almost unaffected. All curves match for the smallest Fr and the Reynolds number affects only a window around resonance. This window is slightly expanded on lowering Re_2 until the overdamped regime is approached for $Re_2 = 10$. Here, damping affects the amplitudes also at non-resonant frequencies. However, for $Re_2 \lesssim 10$ we start to violate condition (2.40) and the wave elevation at the tank wall is expected to be even more suppressed by ingrowing boundary layers.

The Bond number Bo is modified in figure 4(c) by varying the interfacial tension γ . This figure captures the transition from gravity to gravity–capillary waves manifested mainly in increasing resonance frequencies. Moreover, both the height and width of the resonance peak are enlarged due to the coefficient $2Fr(1 + \epsilon_{11}^2/Bo)^{-1}$ from (2.25).

In figure 4(d) we have varied the density ρ_2 to modify the Atwood number A (Bo is weakly affected as well). The Atwood number has a large impact on both the eigenfrequency and the maximum amplitude. It can be understood as a measure of the influence of the upper layer on the wave dynamics. In other words, it describes the transition from one-layer surface waves to two-layer interfacial waves, the latter experiencing a weaker gravity force $\sim (\rho_2 - \rho_1)g$. The plot underlines again that our model is best suited to interfacial waves (cf. Horstmann *et al.* 2019). In practice, A is small for most common two-layer stratifications and a small A reduces the

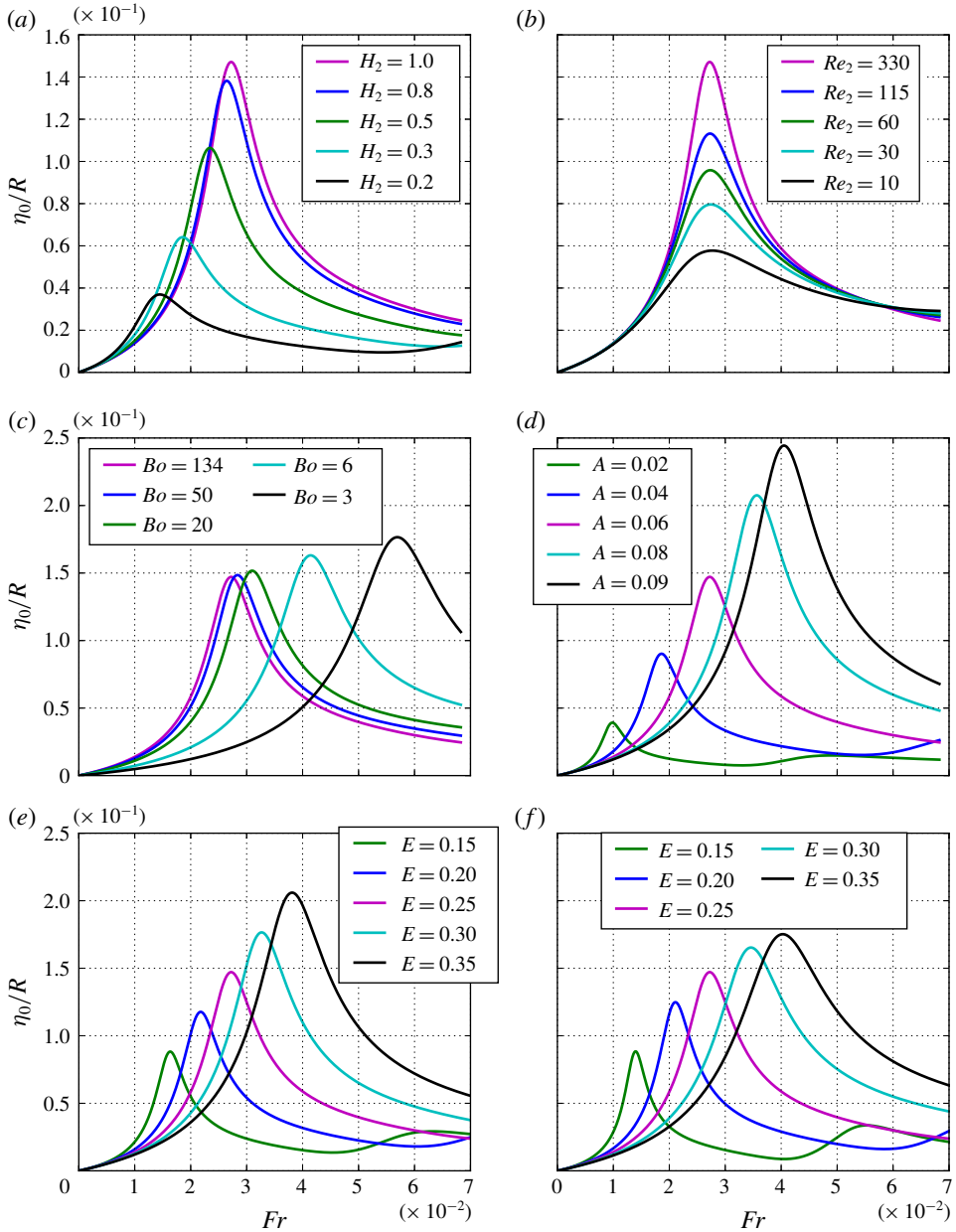


FIGURE 4. Predicted wave amplitude responses around the first resonance frequency at $\tilde{\tau} = 1$ in dependence of the Froude number with different varying parameters around the default case given in table 1. The parameters h_2 (a), ν_2 (b), γ (c), ρ_2 (d), d_s (e) and R (f) were varied in each plot to modify the dimensionless numbers H_2 (a), Re_2 (b), Bo (c), A (d), E (e) and E (f) while keeping constant all other parameters.

wave amplitudes, so that even resonant waves are likely to remain linear for typical shaking conditions. Free-surface waves imply $A = 1$, a magnitude that would cause wave breaking in this case long before the eigenfrequency, around which damping has an impact, could be reached.

The influence of applying different shaking diameters d_s is shown in figure 4(e), both the eccentricity E as well as the Froude number Fr are affected. Peak amplitudes increase linearly with E , as predicted by (2.31). A general linear dependence of E on the wave amplitudes and velocities was already reported by Bouvard *et al.* (2017). The Fr shifts are linear as well simply due to the scaling $Fr \sim d_s$ in (2.1).

Finally, the cylinder radius R was varied in figure 4(f), influencing multiple numbers E , Re_1 , Re_2 , H_1 , H_2 and Bo . Here, the wave slopes are reduced for increasing R and shifted to smaller Fr , which might appear somewhat counterintuitive since damping rates are smaller in large containers. However, the eigenfrequencies are also reduced in larger tanks by which the driving force is effectively alleviated at resonance. This is an effect that overcompensates the diminished damping rates. This example shows that our linear approach can also be potentially relevant for large-size applications.

4. Comparisons with experiments

We compare our theory in this section with three different and independent experiments: (i) the linear wave amplitudes and phase shifts of the multi-layer interfacial wave experiment by Horstmann *et al.* (2019); (ii) the weakly nonlinear velocity measurements conducted by Bouvard *et al.* (2017); and (iii) the scaling laws and the nonlinear phase transition presented by Weheliye *et al.* (2013), Ducci & Weheliye (2014) and Weheliye *et al.* (2018).

4.1. Two-layer wave elevation comparisons with Horstmann *et al.* (2019)

The multi-layer orbital sloshing experiment by Horstmann *et al.* (2019) was designed with the intention to imitate the wave dynamics excited by the metal pad roll instability in liquid metal batteries (Weber *et al.* 2017; Horstmann *et al.* 2018). Controlling the contact line dynamics was the major experimental difficulty. For most liquid combinations Horstmann *et al.* (2019) observed entirely or partially fixed contact lines, with the latter additionally subject to a contact angle hysteresis. Complex contact line dynamics affects both the wave modes and the damping rates and is not covered in our model, however, recently, Viola & Gallaire (2018) developed a theoretical framework treating all these effects. However, the particular combination of Paraffinum Perliquidum (PP) ($\rho_1 = 846 \text{ g cm}^{-3}$, $\nu_1 = 36 \text{ mm}^2 \text{ s}^{-1}$) overlaying Wacker® AK 35 silicone oil ($\rho_2 = 955 \text{ g cm}^{-3}$, $\nu_2 = 35 \text{ mm}^2 \text{ s}^{-1}$) fulfilled the idealised boundary condition we have used in this study: no meniscus was visible and the contact line slid almost freely along the sidewalls. Hence, these oils are a promising choice for comparisons.

Horstmann *et al.* (2019) observed that the measured resonance frequencies differed from the theoretical natural eigenfrequencies (2.9) in many stratifications. The inviscid resonance curves appeared shifted relative to the measured ones. The reason for these deviations were, on the one hand, the fixed contact lines in oil|water stratifications that increased the peak frequency with respect to (2.9). On the other hand, a similar shift was also observable in many oil|oil combinations as for PP|AK 35, caused by partial mixing at the interface. Partial mixing led to a temporally increasing reduction of the effective density difference $\rho_2 - \rho_1$, eventually lowering the measured peak frequency with respect to (2.9).

We can nevertheless compare the theory with the experiments when using the measured resonance frequency in (2.25) instead of the theoretical frequency (2.9). In figure 5(a), resonance curves calculated accordingly are compared with the PP|AK 35

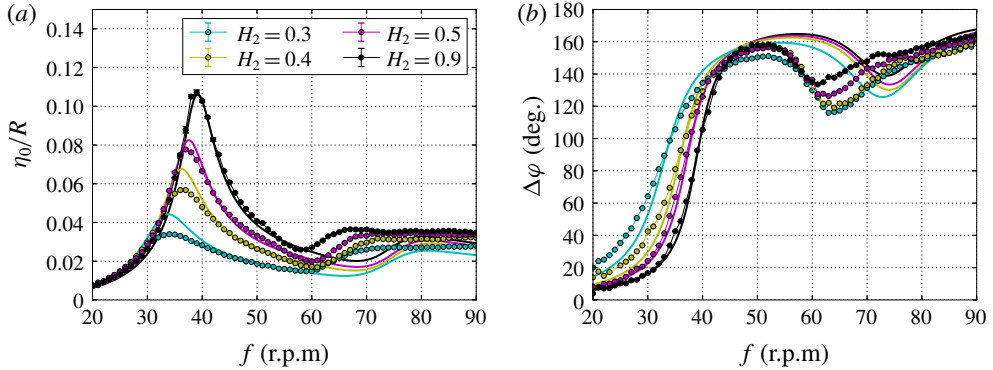


FIGURE 5. (a) Experimental resonance curves (circular markers) of paraffin oil|silicon oil interface elevations at the position $\tilde{r} = 0.84$ presented in Horstmann *et al.* (2019) for four chosen values of H_2 in comparison with the theoretical prediction (2.25). Resonance curves are depicted by the dimensionless local wave amplitudes as a function of the shaking frequency $f = \Omega/2\pi$. (b) Phase shift $\Delta\varphi$ between wave and shaker for the same measurements. The theoretical phase shifts were calculated using (2.27).

measurements of Horstmann *et al.* (2019) for four representatively selected values of H_2 . A small cylinder of radius $R = 5$ cm and a shaking diameter of $d_s = 2.5$ cm were used, and the interface elevation was measured at a fixed position $r = 4.2$ cm. The theoretical prediction coincides well with the experimental data around the first resonance $f \lesssim 60$ r.p.m.; only the amplitudes close to the peaks are slightly overestimated for the shallow cases. This was expected since additional dissipation mechanisms (e.g. based on interface contamination or the contact line dynamics) are not covered by the theoretical damping rate (2.17). They are, however, unavoidable in the experiments. The direct comparison between measurements and theory in Herreman *et al.* (2019) demonstrates that the theory slightly underpredicts the measured damping rates. Nevertheless, the first peak is fairly well captured even for the highly damped case $H_2 = 0.3$, where, for $f \gtrsim 38$ r.p.m., the existing inviscid theory largely fails. The second peak is completely damped out in our experiments. This behaviour is reflected in the theory, although there is a disagreement in the range $60 \text{ r.p.m.} \lesssim f \lesssim 80 \text{ r.p.m.}$ We observed in the experiment that high excitation frequencies $f \gtrsim 60$ r.p.m. lead to interface ripples, probably causing substantial increase of the system's dissipation and explaining the mismatch here. Qualitatively, the theory can describe how amplitude saturations can result from the superposition of higher overdamped wave modes.

Complementarily, figure 5(b) shows the theoretical and experimental phase shifts $\Delta\varphi$ for the same measurements. As for the amplitudes, the phase shifts around the first resonance are well described by our model, while the experimentally observed phase jumps for $H_2 = 0.4$ and $H_2 = 0.3$ are somewhat smoother than predicted due to the slightly underestimated damping discussed before. For higher frequencies, the theoretical phase shifts overshoot the measured curves. However, here, the theory (2.27) qualitatively reveals why a phase shift of $\Delta\varphi = 180^\circ$ is never reached. It predicts individual phase shifts for every eigenfrequency which are progressively smoothed out by increased damping. If the damping is strong enough, as in the present case, the second mode causes a reversed phase shift before a full out-of-phase flow can be developed. Eventually, the superposition of strongly smoothed phase transitions at higher modes yields the nearly linear growth we observe in 5(b) at the

highest frequencies. Hence, our comparisons show that the model captures all the relevant physics causing this damped resonance dynamics. Because it is challenging to control the experimental conditions, the experimental damping rates are always slightly underestimated by the theory. However, all measured resonance and phase curves shown here can be almost perfectly reproduced by the theory, if fitted values of the damping rates instead of analytical values (2.21) are used. Following this procedure, our model can also be employed to determine linear damping rates by measuring only wave amplitudes or phase shifts. This is particularly useful when damping is high and the exponential decay happens too rapidly for a precise calculation of the decay rates.

4.2. Velocity comparisons with Bouvard *et al.* (2017)

Bouvard *et al.* (2017) created an orbital sloshing experiment with the aim to investigate the wave-induced mean mass transport in the weakly nonlinear regime. They conducted a series of measurements in a glass cylinder of radius $R = 5.12$ cm and height $h_2 = 11.1$ cm. Silicon oils with a kinematic viscosity of either $\nu = 50$ or $500 \text{ mm}^2 \text{ s}^{-1}$ and surface tension of $\gamma = 21 \times 10^{-3} \text{ N m}^{-1}$ were used as working fluids. Velocity fields were measured by particle imaging velocimetry at different vertical and horizontal light sheet positions. While the study focuses on the mean flow, which is not covered in our approach, other fundamental flow properties such as the wave fields and phase shifts are reported as well. Bouvard *et al.* (2017) defined the norm of the horizontal velocity at the cell centre $r = 0$ and height $z = z_0$ as a measure of the wave amplitude

$$|u_{\perp}|(r = 0, z = z_0) = \sqrt{u_r^2 + u_{\phi}^2}. \quad (4.1)$$

Figure 6(a) shows the normalised wave amplitude as a function of the normalised shaking frequency Ω/ω_{11} at $z_0 = -0.23R$ under excitation with $E = 0.057$ for both silicon oils. The theoretical curves were calculated by the potential solution (A 1b) together with (2.5) in the one-layer limit $\rho_1 = 0$. It becomes clear that our approach does not provide an advantage for $\nu = 50 \text{ mm}^2 \text{ s}^{-1}$. The damped solution mainly coincides with the inviscid theory and highly overestimates the peak velocities. This is not unexpected since Bouvard *et al.* (2017) report a hysteresis of the resonant wave dynamics and thus clearly nonlinear behaviour. Here, we exceed the limits of our approach. The nonlinear multimodal theory by Faltinsen, Lukovsky & Timokha (2016) was recently adapted to orbital sloshing (Raynovskyy & Timokha 2018b) and allows the first predictions of steady-state sloshing dynamics in this resonant regime. An advantage of our model is visible for $\nu = 500 \text{ mm}^2 \text{ s}^{-1}$. Here, our theory tends to overestimate the resonant velocities as well. This might be due to the influence of ingrowing boundary layers or additional experimental damping mechanisms not captured by our theory (surface contamination, slight contact line hysteresis). However, for frequencies higher than the resonance frequency, the measured wave velocities agree better with our theory than with the inviscid model.

Generally, it is known that potential models can more accurately predict interface elevations (especially for higher amplitudes) than velocity fields. The latter are influenced to a larger degree by boundary layers and secondary flow structures not captured in potential approaches (Ibrahim 2005). This observation is supported by figure 6(b), showing the corresponding phase shifts for both oils. Our model (2.28) can predict the frequency-dependent shift well even for $\nu = 50 \text{ mm}^2 \text{ s}^{-1}$, although

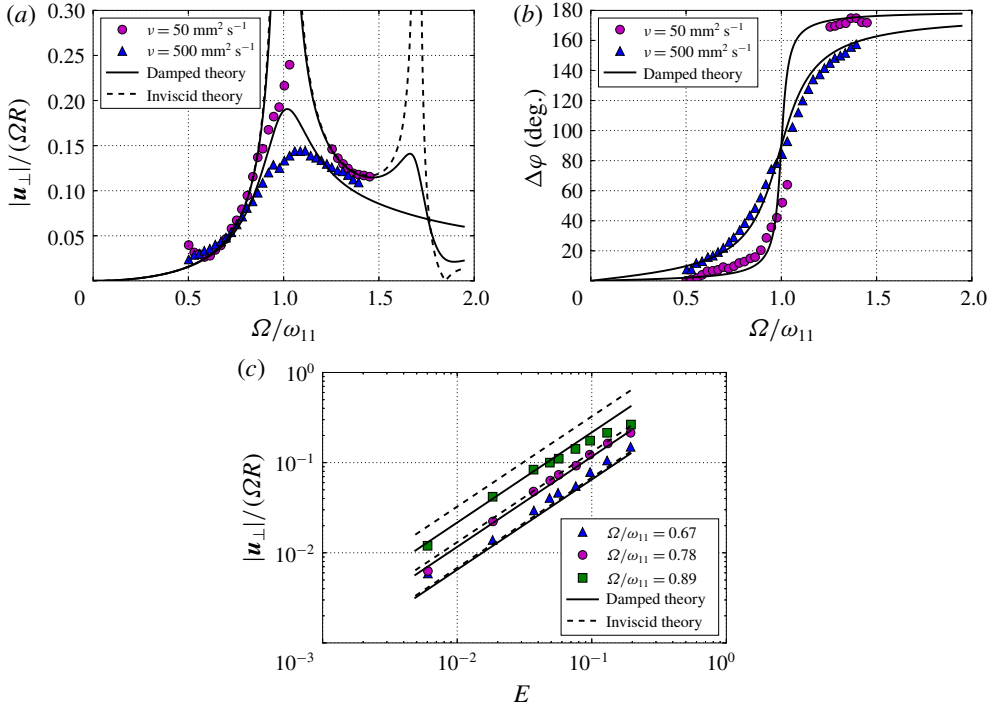


FIGURE 6. (a) Normalised velocity amplitude measured at $r = 0$, $z_0 = -0.23R$ as a function of the dimensionless shaking frequency Ω/ω_{11} for both silicon oils and $E = 0.057$. The markers show the measurements conducted by Bouvard *et al.* (2017), the black line our theoretical prediction due to the potential solution (2.12b) and the dashed line the inviscid prediction by Reclari *et al.* (2014). (b) Phase shifts as a function of Ω/ω_{11} for the same measurements. (c) Normalised velocity amplitude as a function of E of the viscous silicon oil ($\nu_2 = 500 \text{ mm}^2 \text{ s}^{-1}$) for three different shaking frequencies.

it failed to predict the resonant velocities. The phase shift of the centre velocity coincides with the phase shift of the surface elevation, which seems to be much more robust towards effects of (weakly) nonlinear waves and secondary rotational flows.

Bouvard *et al.*'s (2017) measurements of the horizontal centre velocity obtained with the viscous silicon oil $\nu = 50 \text{ mm}^2 \text{ s}^{-1}$ for varying shaking diameters E at three different shaking frequencies are shown in figure 6(c). A linear scaling between the velocity and E becomes apparent. For the two measurement series $\Omega/\omega_{11} = 0.67$ and 0.78 conducted at frequencies sufficiently below the resonance, Bouvard *et al.* (2017) found a good agreement with the inviscid theory. The damped predictions scarcely deviate from the inviscid ones and the effect of damping is weak as discussed before. But for the measurement $\Omega/\omega_{11} = 0.89$, which is inside the resonant regime, our damped model coincides considerably better. The curve fits the first three or four measurements, until higher forcing parameters E excite a nonlinear dynamics, manifested in an incipient saturation.

4.3. Scaling law and nonlinear out-of-phase flow prediction in comparison with Weheliye *et al.* (2013)

Recently, Weheliye *et al.* (2013), Ducci & Weheliye (2014) and Weheliye *et al.* (2018) have made significant progress in identifying and understanding the fluid mechanics

of OSBs with a focus on the mixing dynamics. Most OSBs operate in strongly nonlinear regimes, which precludes comparison of our theoretical findings. However, these works reported two different physical effects of high practical relevance, which can be described by our theory under certain assumptions discussed and verified below.

A main result of Weheliye *et al.* (2013) is the existence of a linear scaling law

$$\frac{\eta_0}{R} = \alpha_0 Fr, \quad (4.2)$$

very useful for estimating surface elevations in OSBs. The constant α_0 is reported to depend on the working fluid. Its value is $\alpha_0 = 1.4$ for water, while lower values were measured for silicon oils of higher viscosity (Ducci & Weheliye 2014). The scaling law was experimentally well verified for small and moderate Froude numbers $Fr \lesssim 0.3$ and frequencies much smaller than the resonance frequency, a regime that our theory should be able to describe. However, our solution (2.25) does not contain any linear scaling, except for the asymptotic limit of extremely small shaking frequencies $Fr \ll E$. In this limit, the surface elevation is determined solely by the balance between the centrifugal acceleration and the gravitational force. Figure 7(a) shows solution (2.25) (lines) together with the η_0/R values (triangles) measured by Weheliye *et al.* (2013) versus Fr for different E and H . Weheliye *et al.* (2013) used two glass cylinders of radii $R = 5$ cm and 6.5 cm partially filled with water of different depths. Weheliye *et al.*'s (2013) scaling law with $\alpha_0 = 1.4$ is drawn in figure 7(a) as the dashed black line. Since all E cases can be described by the potential model (except for the highest Fr , where the wave is becoming nonlinear), there is no linear dependency. Weheliye *et al.* (2013) have measured a series of resonance curves (compare with figure 4e) which appear to be linear in superposition. There is in fact only a linear dependency for the smallest $Fr < 0.05$, which can be described by the flat disc solution $\eta_0/R = Fr$ (dash-dotted black line) contained in (2.32). For the sake of clarity, we have omitted the H cases in figure 7(a); however, they fit to the potential model as well.

For Weheliye *et al.*'s (2013) set-up, solution (2.25) is not affected by damping rates of liquids with $\nu \lesssim 1000$ mm² s⁻¹ because all measurements were conducted in the non-resonant regime long before the first resonance is reached. As a result, equation (2.25) predicts the same surface elevations as the inviscid model of Reclari *et al.* (2014). This contradicts Ducci & Weheliye's (2014) assumption that the proportionality constant α_0 depends on the fluid viscosity. Based on $\eta_0/R - Fr$ measurements with oils of different viscosity, Ducci & Weheliye (2014) found the following scaling law for α_0

$$\alpha_0(\nu) = \alpha_{0w} \left(\frac{\nu}{\nu_w} \right)^{-0.0256}, \quad (4.3)$$

where α_{0w} and ν_w denote the proportionality constant and the viscosity of water. The corresponding fitting curve is plotted in figure 1(b) of Ducci & Weheliye (2014). In our opinion, this law does not properly describe the underlying physics for two reasons: first, it predicts a strong dependency on the viscosity for low-viscosity fluids close to water, while the dependency is very weak for high-viscosity liquids $\nu \gtrsim 100$ mm² s⁻¹. This is the exact opposite of what is predicted by our wave theory. Second, the decay of α_0 is extremely weak in the limit of high ν so that one obtains, e.g. for bitumen ($\nu \sim 1 \times 10^{11}$ mm² s⁻¹) a constant of $\alpha_0 \approx 0.7$. Consequently, for

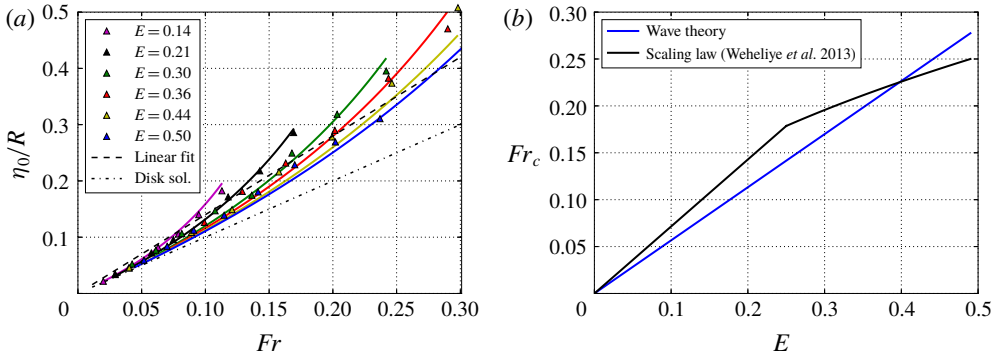


FIGURE 7. (a) Replot of the E cases shown in (a) of Weheliye *et al.* (2013). Normalised surface elevations are plotted as a function of Fr . The markers show the measurements and the coloured lines represent the corresponding analytical predictions (2.25). In addition, the dashed black line marks the linear fit (4.2) with $\alpha_0 = 1.4$ and the dash-dotted black line shows the disc solution $\eta_0/R = Fr$. (b) Predictions of critical Fr numbers initiating the nonlinear out-of-phase flow transition as a function of E for $H = 1$ due to our wave theory-based prediction (4.6) (blue line) as well as the empirical law (4.5) presented in Weheliye *et al.* (2013) (black line).

bitumen, the law predicts sloshing with half the amplitude of water, an unlikely result.

In our opinion, the concrete value of α_0 is mainly determined by the cutoff points chosen for the single measured E and H cases. If the highest Fr measurement is removed for every E case in figure 7(a), one would obtain a considerably lower fitting constant α_0 . This can be seen from Ducci & Weheliye's (2014) figure 1(a) as well, where only small- Fr cases are included, resulting in a reduced constant of $\alpha_0 = 1.23$. Ducci & Weheliye (2014) attribute this only to the higher viscosity of the employed liquid. However, except for the amplitude–viscosity dependency that we deem to be unphysical, equation (4.3) is a valuable estimate for the design of OSBs, but one has to know its limits.

Weheliye *et al.* (2013) explain the deviation of the highest Fr measurements from the fit with differences in surface waviness. The surface is flat for low Fr , but gets wavier with increasing Fr . This necessitates the use of an average of the local wave slopes, thereby introducing errors. Our interpretation of this observation is different. That the data points start to deviate from the fit as soon as the surface becomes wavy is in line with our theory of the disc–wave transition. In § 2.4 we have derived an expression for the critical Fr number necessary to induce a certain waviness Υ

$$Fr_{wave}(\Upsilon) = \frac{E\epsilon_{11} \tanh(\epsilon_{11}H)}{2(\epsilon_{11}^2 - 1)^{-1}\Upsilon^{-1} + 1}. \quad (4.4)$$

We found that all presented E cases escape as soon as a waviness of $\Upsilon = 40\%$ is reached. All E cases were conducted with $H = 1$. Equation (4.4) predicts the critical $Fr_{wave}(40\%) = \{0.08, 0.12, 0.17, 0.2, 0.25, 0.28\}$ for the plotted cases $E = \{0.14, 0.21, 0.3, 0.36, 0.44, 0.5\}$. Figure 7(a) reveals that these Fr_{wave} values coincide with the intersection points of the linear fit with the resonance curves. The evolution of a wavy-shaped surface is indeed a good indicator for a slowly emerging resonance here causing the nonlinear increases of the wave amplitudes.

Weheliye *et al.* (2013) concluded correctly that α_0 is always greater than unity because it takes into account an extra inertial force, besides the centrifugal acceleration introduced by the shaker. This extra force is caused by the movement of the liquid itself; however, it is not constant and depends on the waviness and therefore also on Fr . Exactly this point was overlooked in the studies before.

To conclude, equation (4.4) can be used to determine the limits of the scaling law (4.2). Equation (4.2) provides a good estimate for surface elevations as long as $Fr \lesssim Fr_{wave}(\mathcal{Y})$. An empirical parameter in form of the waviness \mathcal{Y} remains that depends on the fit. The smaller we choose the value of \mathcal{Y} the more accurate (4.2) becomes. But physically there is no linear dependency in the Fr regime considered and we recommend using (2.25) directly for more precise calculations.

Based on the preceding paragraphs, we can draw some conclusions regarding the out-of-phase flow frequently observed in OSBs. Such a flow is different from the linear phase shifts considered, e.g. by Bouvard *et al.* (2017) and Alpresa *et al.* (2018a). The linear phase transition always arises at resonance and is smoothed out by internal damping forces. The phase transition observed in many OSB studies (Büchs *et al.* 2000; Weheliye *et al.* 2013; Ducci & Weheliye 2014; Klöckner *et al.* 2014; Thomas *et al.* 2017; Rodriguez *et al.* 2018; Weheliye *et al.* 2018) is physically different and caused by nonlinear secondary flows. Weheliye *et al.* (2013) demonstrated the existence of two counter-rotating toroidal vortices close to the free surface, which are not predicted by our linear theory. With increasing Fr , these vortices move towards the walls and shrink until they disappear. This initiates the flow transition to the out-of-phase regime. Weheliye *et al.* (2013) observed that, simultaneously, the initially flat free surface becomes wavy, exactly the transformation which we have described using (4.4). Under the proposition that the out-of-phase transition always arises as soon as the flat disc is destabilised, we can also predict this nonlinear flow transition since the flat disc is always a linear solution captured by our theory. Weheliye *et al.* (2013) found the following empirical law for the critical Fr number, above which the out-of-phase flow is expected to arise:

$$Fr_c = \begin{cases} \frac{1}{2\alpha_0} H \sqrt{E}, & \text{if } H < 2\sqrt{E}, \\ \frac{1}{\alpha_0} E, & \text{if } H > 2\sqrt{E}. \end{cases} \quad (4.5)$$

On the basis of (4.4), we propose

$$Fr_c = \frac{E \epsilon_{11} \tanh(\epsilon_{11} H)}{2(\epsilon_{11}^2 - 1)^{-1} \mathcal{Y}^{-1} + 1} \quad (4.6)$$

as an alternative prediction. In direct comparison, it becomes apparent that (4.6) contains the predicted H scaling of both cases in (4.5) as asymptotic limits: a linear scaling $Fr_c \sim H$ for $H \ll 1$ and a saturation $Fr_c = \text{const.}$ for $H \gg 1$. Hence, the H dependence observed by Weheliye *et al.* (2013) can be, at least partially, explained by the transition from the shallow water to the deep water wave regime. Both laws are graphically compared in figure 7(b) as a function of E with a constant aspect ratio of $H = 1$. Our criterion (4.6) also involves the empirical waviness \mathcal{Y} (here set to $\mathcal{Y} = 40\%$, comparable with $\alpha_0 = 1.4$). It can be seen that (4.6) is very close to the established empirical law (4.5). Since the out-of-phase transition is not sharp and proceeds gradually, it can be well explained by the disc-to-wave transition alone.

However, the $\sim\sqrt{E}$ scaling for small $H < 2\sqrt{E}$ in (4.5) is not captured by (4.6). For larger E , equation (4.6) starts to overestimate critical Fr numbers in comparison with (4.5). In this case, the flow transition is not caused by the motion of the free surface alone, which drives the toroidal vortices. Weheliye *et al.* (2013) found that for $2\sqrt{E} > H$ the vortices are steadily pushed towards the bottom wall. This initiates the out-of-phase transition in a way similar to the interaction with the sidewalls for $2\sqrt{E} < H$. In this case, waviness alone is not a sufficient criterion anymore and we cannot draw any further conclusions from our model. However, we can physically explain and support all other empirical scalings in (4.5) by relating the linear fitting constant α_0 to the specific waviness of the free surface.

5. Concluding remarks

By complementing linear sloshing theory with viscous damping rates recently calculated by Herreman *et al.* (2019), we have derived analytical formulas for wave amplitudes, phase shifts and fluid velocities of two- and one-layer gravity–capillary waves in orbitally shaken cylinders. In contrast to the previous inviscid theory of Reclari *et al.* (2014), our model avoids singularities and can predict the evolution of interface elevations over the different eigenfrequencies, as long as the wave remains in the linear regime. Resonance dynamics was discussed utilising eight dimensionless numbers, which revealed multiple different mechanisms that affect the wave amplitudes. Weak viscous damping reduces only the highest amplitudes around resonance, while stronger damping affects the amplitudes of all shaking frequencies, when the system becomes overdamped. The strong amplitude reduction observed by Horstmann *et al.* (2019) for interfaces approaching the top or bottom wall could be adequately quantified. In addition, the theory comprises the transition from gravity to capillary waves characterised by the Bond number as well as the transition from one-layer to two-layer systems determined by the Atwood number. As an intriguing result, our model predicts novel spiral wave patterns in the presence of damping. They are caused by a relative twisting of the nodal cycles that breaks the symmetry. Linear spiral wave solutions are rare in physical systems and offer a promising basis for further research.

For validation, we have compared our theory with three independent experiments by Horstmann *et al.* (2019), Bouvard *et al.* (2017) and Weheliye *et al.* (2013). Within the limits of the theory, predictions are in very good agreement with all experiments, provided that the predicted resonance frequencies are slightly adjusted to the measured values. The saturation of the amplitude and the phase of the first eigenfrequency discovered by Horstmann *et al.* (2019) can be explained by the superposition of overdamped higher wave modes. The phase shifts measured by Bouvard *et al.* (2017) fit to the predictions, despite the fact that some measurements were conducted in the weakly nonlinear regime. It was further demonstrated that the linear scaling law $\eta_0/R = \alpha_0 Fr$ of Weheliye *et al.* (2013) results from a combination of disjoint resonance curves. Consequently, the postulated linear dependency is just an approximation for sufficiently small Froude numbers where free surfaces behave more like tilted planes than as curved waves. Based on this finding, we derived an expression for the nonlinear out-of-phase flow transition that is important for the mixing efficiency in orbitally shaken bioreactors. A comparison with the empirical law of Weheliye *et al.* (2013) revealed that an incipient phase shift is triggered solely by the transformation of the free surface from a plane disc to a curved wave, as long as the surface is sufficiently far away from the ground wall.

These findings open different perspectives for further research. Our linear approach quantifies the resonance dynamics in two-layer interfacial wave systems with good accuracy. However, one-layer systems, such as shaken bioreactors, typically induce nonlinear wave dynamics near the resonance frequencies. For those systems, nonlinear models like the one by Raynovskyy & Timokha (2018b) are needed. A classification of different phase shift regimes is yet to be done. While the mechanisms of linear and nonlinear phase transitions are essentially understood, in which parameter ranges different kinds of phase shifts can be triggered remains to be settled. An experimental verification and an in-depth study of the spiral waves predicted for highly damped systems would support the theory and seems worthwhile from the perspective of basic research.

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Declaration of interests

The authors report no conflict of interest.

Appendix A. Dimensionless wave solutions and damping rates

Flow potentials:

$$\frac{\phi_1(\tilde{r}, \varphi, \tilde{z}, \tilde{t})}{\Omega R^2} = \sum_{n=1}^{\infty} \frac{2Fr}{\left(1 + \frac{\epsilon_{1n}^2}{Bo}\right)} \frac{\cosh(\epsilon_{1n}(\tilde{z} - H_1))}{\sinh(\epsilon_{1n}H_1)} \frac{J_1(\epsilon_{1n}\tilde{r})}{\epsilon_{1n}(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})}$$

$$\times \left[\frac{\Gamma_{\omega_{1n}}^2}{(\Gamma_{\omega_{1n}}^2 - 1) + \frac{\Lambda_{1n}^2}{(\Gamma_{\omega_{1n}}^2 - 1)}} \sin(\tilde{t} - \varphi) - \frac{\Gamma_{\omega_{1n}}^2}{\frac{(\Gamma_{\omega_{1n}}^2 - 1)^2}{\Lambda_{1n}} + \Lambda_{1n}} \cos(\tilde{t} - \varphi) \right], \quad (A\ 1a)$$

$$\frac{\phi_2(\tilde{r}, \varphi, \tilde{z}, \tilde{t})}{\Omega R^2} = \sum_{n=1}^{\infty} \frac{-2Fr}{\left(1 + \frac{\epsilon_{1n}^2}{Bo}\right)} \frac{\cosh(\epsilon_{1n}(\tilde{z} + H_2))}{\sinh(\epsilon_{1n}H_2)} \frac{J_1(\epsilon_{1n}\tilde{r})}{\epsilon_{1n}(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})}$$

$$\times \left[\frac{\Gamma_{\omega_{1n}}^2}{(\Gamma_{\omega_{1n}}^2 - 1) + \frac{\Lambda_{1n}^2}{(\Gamma_{\omega_{1n}}^2 - 1)}} \sin(\tilde{t} - \varphi) - \frac{\Gamma_{\omega_{1n}}^2}{\frac{(\Gamma_{\omega_{1n}}^2 - 1)^2}{\Lambda_{1n}} + \Lambda_{1n}} \cos(\tilde{t} - \varphi) \right]. \quad (A\ 1b)$$

Velocity fields:

$$\frac{u_{r,1}(\tilde{r}, \varphi, \tilde{z}, \tilde{t})}{\Omega R} = \sum_{n=1}^{\infty} \frac{2\epsilon_{1n}Fr}{\left(1 + \frac{\epsilon_{1n}^2}{Bo}\right)} \frac{\cosh(\epsilon_{1n}(\tilde{z} - H_1))}{\sinh(\epsilon_{1n}H_1)} \frac{J_1'(\epsilon_{1n}\tilde{r})}{\epsilon_{1n}(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})}$$

$$\times \left[\frac{\Gamma_{\omega_{1n}}^2}{(\Gamma_{\omega_{1n}}^2 - 1) + \frac{\Lambda_{1n}^2}{(\Gamma_{\omega_{1n}}^2 - 1)}} \sin(\tilde{t} - \varphi) - \frac{\Gamma_{\omega_{1n}}^2}{\frac{(\Gamma_{\omega_{1n}}^2 - 1)^2}{\Lambda_{1n}} + \Lambda_{1n}} \cos(\tilde{t} - \varphi) \right], \quad (A\ 2a)$$

$$\frac{u_{\varphi,1}(\tilde{r}, \varphi, \tilde{z}, \tilde{t})}{\Omega R} = \sum_{n=1}^{\infty} \frac{2Fr}{\left(1 + \frac{\epsilon_{1n}^2}{Bo}\right)} \frac{\cosh(\epsilon_{1n}(\tilde{z} - H_1))}{\sinh(\epsilon_{1n}H_1)} \frac{J_1(\epsilon_{1n}\tilde{r})}{\epsilon_{1n}\tilde{r}(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})}$$

$$\times \left[-\frac{\Gamma_{\omega_{1n}}^2}{(\Gamma_{\omega_{1n}}^2 - 1) + \frac{\Lambda_{1n}^2}{(\Gamma_{\omega_{1n}}^2 - 1)}} \cos(\tilde{t} - \varphi) - \frac{\Gamma_{\omega_{1n}}^2}{\frac{(\Gamma_{\omega_{1n}}^2 - 1)^2}{\Lambda_{1n}} + \Lambda_{1n}} \sin(\tilde{t} - \varphi) \right], \quad (A\ 2b)$$

$$\frac{u_{z,1}(\tilde{r}, \varphi, \tilde{z}, \tilde{t})}{\Omega R} = \sum_{n=1}^{\infty} \frac{2\epsilon_{1n}Fr}{\left(1 + \frac{\epsilon_{1n}^2}{Bo}\right)} \frac{\sinh(\epsilon_{1n}(\tilde{z} - H_1))}{\sinh(\epsilon_{1n}H_1)} \frac{J_1(\epsilon_{1n}\tilde{r})}{\epsilon_{1n}(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})}$$

$$\times \left[\frac{\Gamma_{\omega_{1n}}^2}{(\Gamma_{\omega_{1n}}^2 - 1) + \frac{\Lambda_{1n}^2}{(\Gamma_{\omega_{1n}}^2 - 1)}} \sin(\tilde{t} - \varphi) - \frac{\Gamma_{\omega_{1n}}^2}{\frac{(\Gamma_{\omega_{1n}}^2 - 1)^2}{\Lambda_{1n}} + \Lambda_{1n}} \cos(\tilde{t} - \varphi) \right], \quad (A\ 2c)$$

$$\frac{u_{r,2}(\tilde{r}, \varphi, \tilde{z}, \tilde{t})}{\Omega R} = \sum_{n=1}^{\infty} \frac{-2\epsilon_{1n}Fr}{\left(1 + \frac{\epsilon_{1n}^2}{Bo}\right)} \frac{\cosh(\epsilon_{1n}(\tilde{z} + H_2))}{\sinh(\epsilon_{1n}H_2)} \frac{J_1(\epsilon_{1n}\tilde{r})}{\epsilon_{1n}(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})}$$

$$\times \left[\frac{\Gamma_{\omega_{1n}}^2}{(\Gamma_{\omega_{1n}}^2 - 1) + \frac{\Lambda_{1n}^2}{(\Gamma_{\omega_{1n}}^2 - 1)}} \sin(\tilde{t} - \varphi) - \frac{\Gamma_{\omega_{1n}}^2}{\frac{(\Gamma_{\omega_{1n}}^2 - 1)^2}{\Lambda_{1n}} + \Lambda_{1n}} \cos(\tilde{t} - \varphi) \right], \quad (A\ 3a)$$

$$\frac{u_{\varphi,2}(\tilde{r}, \varphi, \tilde{z}, \tilde{t})}{\Omega R} = \sum_{n=1}^{\infty} \frac{2Fr}{\left(1 + \frac{\epsilon_{1n}^2}{Bo}\right)} \frac{\cosh(\epsilon_{1n}(\tilde{z} + H_2))}{\sinh(\epsilon_{1n}H_2)} \frac{J_1(\epsilon_{1n}\tilde{r})}{\epsilon_{1n}\tilde{r}(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})}$$

$$\times \left[\frac{\Gamma_{\omega_{1n}}^2}{(\Gamma_{\omega_{1n}}^2 - 1) + \frac{\Lambda_{1n}^2}{(\Gamma_{\omega_{1n}}^2 - 1)}} \cos(\tilde{t} - \varphi) + \frac{\Gamma_{\omega_{1n}}^2}{\frac{(\Gamma_{\omega_{1n}}^2 - 1)^2}{\Lambda_{1n}} + \Lambda_{1n}} \sin(\tilde{t} - \varphi) \right], \quad (A\ 3b)$$

$$\frac{u_{z,2}(\tilde{r}, \varphi, \tilde{z}, \tilde{t})}{\Omega R} = \sum_{n=1}^{\infty} \frac{-2\epsilon_{1n}Fr}{\left(1 + \frac{\epsilon_{1n}^2}{Bo}\right)} \frac{\sinh(\epsilon_{1n}(\tilde{z} + H_2))}{\sinh(\epsilon_{1n}H_2)} \frac{J_1(\epsilon_{1n}\tilde{r})}{\epsilon_{1n}(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})}$$

$$\times \left[\frac{\Gamma_{\omega_{1n}}^2}{(\Gamma_{\omega_{1n}}^2 - 1) + \frac{\Lambda_{1n}^2}{(\Gamma_{\omega_{1n}}^2 - 1)}} \sin(\tilde{t} - \varphi) - \frac{\Gamma_{\omega_{1n}}^2}{\frac{(\Gamma_{\omega_{1n}}^2 - 1)^2}{\Lambda_{1n}} + \Lambda_{1n}} \cos(\tilde{t} - \varphi) \right]. \quad (A\ 3c)$$

Frequency:

$$\Gamma_{\omega_{1n}} = \frac{\omega_{1n}}{\Omega} = \sqrt{\frac{E}{Fr} \frac{2A\epsilon_{1n} \left(1 + \frac{\epsilon_{1n}^2}{Bo}\right)}{[(1-A) \coth(\epsilon_{1n}H_1) + (1+A) \coth(\epsilon_{1n}H_2)]}}. \tag{A 4}$$

One-layer damping rate:

$$\begin{aligned} A_{1n}^{1L} = \frac{2\lambda_{1n}^{1L}}{\Omega} = & \sqrt{\frac{1}{2Re_2} \left[\frac{\epsilon_{1n}^2 + 1}{\epsilon_{1n}^2 - 1} + \frac{2\epsilon_{1n}(1-H_2)}{\sinh(2\epsilon_{1n}H_2)} \right]} \\ & + \frac{2}{Re_2} \left[2\epsilon_{1n}^2 - \frac{1}{\epsilon_{1n}^2 - 1} \left(1 + \frac{2\epsilon_{1n}H_2}{\sinh(2\epsilon_{1n}H_2)} \right) \right]. \end{aligned} \tag{A 5}$$

Two-layer damping rate:

$$\begin{aligned} A_{1n}^{2L} = \frac{2\lambda_{1n}^{2L}}{\Omega} = & \sum_{i=1,2} \sqrt{\frac{1}{2Re_i} \left[\frac{(i-1)(1+A) + (2-i)(1-A)}{[(1-A) \coth(\epsilon_{1n}H_1) + (1+A) \coth(\epsilon_{1n}H_2)]} \right]} \\ & \times \left[(\epsilon_{1n} - H_i) \sinh^{-2}(\epsilon_{1n}H_i) + \left(\frac{\epsilon_{1n}^2 + 1}{\epsilon_{1n}^2 - 1} \right) \coth(\epsilon_{1n}H_i) \right] \\ & + \frac{\epsilon_{1n}}{\left(\frac{\sqrt{2Re_1}}{(1-A)} + \frac{\sqrt{2Re_2}}{(1+A)} \right)} \left[\frac{[\coth(\epsilon_{1n}H_1) + \coth(\epsilon_{1n}H_2)]^2}{(1-A) \coth(\epsilon_{1n}H_1) + (1+A) \coth(\epsilon_{1n}H_2)} \right] \\ & + 4\epsilon_{1n}^2 \left[\frac{(1+A)}{Re_2} - \frac{(1-A)}{Re_1} \right] \left[\frac{\frac{(1+A)}{\sqrt{Re_2}} \coth(\epsilon_{1n}H_2) - \frac{(1-A)}{\sqrt{Re_1}} \coth(\epsilon_{1n}H_1)}{(1-A) \coth(\epsilon_{1n}H_1) + (1+A) \coth(\epsilon_{1n}H_2)} \right]. \end{aligned} \tag{A 6}$$

Appendix B. Linking the damped solution to existing inviscid theory

We want to prove in this section that our damped two-layer wave solution

$$\begin{aligned} \eta(r, \varphi, t) = & \sum_{n=1}^{\infty} \frac{(\rho_2 - \rho_1)d_s R \Omega^2}{\left[(\rho_2 - \rho_1)g + \left(\frac{\epsilon_{1n}}{R} \right)^2 \gamma \right]} \frac{J_1 \left(\epsilon_{1n} \frac{r}{R} \right)}{(\epsilon_{1n}^2 - 1)J_1(\epsilon_{1n})} \\ & \times \left[\frac{\omega_{1n}^2(\omega_{1n}^2 - \Omega^2)}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2 \Omega^2} \cos(\Omega t - \varphi) + \frac{2\lambda_{1n}\Omega\omega_{1n}^2}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2 \Omega^2} \sin(\Omega t - \varphi) \right] \end{aligned} \tag{B 1}$$

includes the existing inviscid one-layer solution

$$\eta(r, \varphi, t) = \frac{d_s \Omega^2}{2g} \cos(\Omega t - \varphi) \left[r + \sum_{n=1}^{\infty} \frac{2R}{(\epsilon_{1n}^2 - 1)} \frac{\Omega^2}{(\omega_{1n}^2 - \Omega^2)} \frac{J_1 \left(\epsilon_{1n} \frac{r}{R} \right)}{J_1(\epsilon_{1n})} \right] \tag{B 2}$$

derived by Reclari *et al.* (2014) as a limiting case. First, we consider the one-layer limit ($\rho_1 = 0$) of (B 1) and neglect both damping ($\lambda_{1n} = 0$) and surface tension $\gamma = 0$. We find the symmetric solution

$$\eta(r, \varphi, t) = \sum_{n=1}^{\infty} \frac{d_s R \Omega^2}{g} \frac{\omega_{1n}^2}{(\omega_{1n}^2 - \Omega^2)} \frac{J_1\left(\epsilon_{1n} \frac{r}{R}\right)}{(\epsilon_{1n}^2 - 1) J_1(\epsilon_{1n})} \cos(\Omega t - \varphi). \quad (\text{B } 3)$$

Then, we can apply the transformation

$$\frac{\omega_{1n}^2}{\omega_{1n}^2 - \Omega^2} = 1 + \frac{\Omega^2}{\omega_{1n}^2 - \Omega^2}, \quad (\text{B } 4)$$

giving

$$\eta(r, \varphi, t) = \frac{d_s \Omega^2}{2g} \cos(\Omega t - \varphi) \sum_{n=1}^{\infty} \frac{J_1\left(\epsilon_{1n} \frac{r}{R}\right)}{J_1(\epsilon_{1n})} \left[\frac{2R}{(\epsilon_{1n}^2 - 1)} + \frac{2R}{(\epsilon_{1n}^2 - 1)} \frac{\Omega^2}{(\omega_{1n}^2 - \Omega^2)} \right]. \quad (\text{B } 5)$$

The first term of the sum is independent of the eigenfrequencies ω_{1n} and can now be transformed using the Fourier–Bessel series (Reclari 2013)

$$r = \sum_{n=1}^{\infty} \frac{2R}{(\epsilon_{1n}^2 - 1)} \frac{J_1\left(\frac{\epsilon_{1n} r}{R}\right)}{J_1(\epsilon_{1n})}, \quad (\text{B } 6)$$

finally yielding the classical solution (B 1). This decomposition clarifies that the responding elevation of the free surface is always composed of a flat disc solution and the sum of radial free gravity wave modes. A consideration of non-vanishing surface tension $\gamma \neq 0$ inhibits such a decomposition since the surface tension force itself depends on the wave modes ϵ_{1n} . Surface tension can only act on curved surfaces such that the disc solution cannot exist in the capillary wave regime. It can be attributed to the balance between centrifugal acceleration and the conservative gravitational force alone.

The symmetric part of (B 1) can also be decomposed without neglecting linear damping forces when $\gamma = 0$. Then the transformation

$$\frac{\omega_{1n}^2 (\omega_{1n}^2 - \Omega^2)}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2 \Omega^2} = 1 + \frac{\Omega^2 (\omega_{1n}^2 - \Omega^2) - 4\lambda_{1n}^2 \Omega^2}{(\omega_{1n}^2 - \Omega^2)^2 + 4\lambda_{1n}^2 \Omega^2} \quad (\text{B } 7)$$

can be applied instead of (B 4) to separate the disc solution. This transformation yields the expression (2.32), which we have used in § 2.4 in order to prove that the disc–wave transition is independent of linear damping.

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