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16 Germanium-rich nanoparticles in Cu-poor sphalerite: A new

17 mechanism for Ge enrichment

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- 28 ABSTRACT
- 29 Germanium (Ge) is a critical raw material used in high-technology industry (i.e., optical
- 30 industry) applications, and it is predominantly concentrated in coals and Zn-rich deposits.
- 31 Previous studies on Zn-rich deposits have documented a correlation between Ge enrichment and
- 32 the Cu, Ag, and/or Pb-Mn contents in the sphalerite crystal lattice. In this study, we observed Ge-
- 33 rich nanoparticles hosted in Cu-poor sphalerite from the Banbianjie Zn-Ge deposit (>800 t
- 34 graded at ~100 ppm Ge), located in southwest China. Laser-ablation-inductively coupled
- 35 plasma-mass spectroscopy (LA-ICP-MS) analyses revealed that sphalerite contains very
- 36 heterogeneous Ge contents (172–1553 ppm). Germanium contents showed positive correlations
- 37 with Fe, Mn, and Pb contents and negative correlations with Cd contents. Higher Ge contents
- 38 were detected in the darker zones, whereas the lighter zones showed systematically low Ge
- 39 contents and were enriched in Cd. Using transmission electron microscopy (TEM), Zn-Ge-Pb-S

- 40 nanoparticles were identified in the darker zones of sphalerite. These nanoparticles exhibited
- 41 Ge/Pb ratios (0.48–1.96) very similar to those measured in sphalerite (0.36–2.04), suggesting
- 42 that Ge could be essentially hosted within the nanoparticles. We propose that the amounts of Zn-
- 43 Ge-Pb-S nanoparticles are related to a self-organization model induced by rapid crystal growth.
- 44 This self-organization processes may control the fluctuations of element concentrations in the
- 45 boundary layer. This study highlights the importance of studying the nanoscale expression of
- 46 critical elements to understand their incorporation mechanisms into natural materials.

47 **INTRODUCTION**

- 48 Critical raw materials such as germanium (Ge) are key factors in the high-tech industry 49 with various applications in the so-called "green" technologies (Gulley et al., 2018; Wang, 2019;
- 50 Zhai et al., 2019; Cugerone et al., 2020; Zhou et al., $2(\mathbb{R} [2021a \text{ or } 2021b?]]$; Kelley et al.,
- 51 2021), such as infrared goggles for military use (Gulley et al., 2018), high-performance fiber-
- 52 optic cables for internet, and semiconductor materials for multijunction solar cells (Frenzel et al.,
- 53 2014). Germanium is mainly extracted as a by-product of coal and by e metal (Pb-Zn) deposits,
- 54 mostly from sphalerite (Frenzel et al., 2014, 2017; Paradis, 2015; Lawley et al., 2022[[Nd =]]
- 55 reference list.]]; Torró et al., 2023). A significant increase in the production of Ge has occurred
- 56 in the past 20 yr from 45 to 140 t/yr (U.S. Geological Survey, 1996, 2022). To deal with this
- 57 increasing demand, the general distribution and mechanism(s) of concentrations of Ge in Zn ore
- 58 need to be better understood to constrain the Ge resource potential of given base metal deposits
- in an economically and environmentally sustainable manner (Liu et al., 2023).
- 60 Carbonate-hosted base metal (Pb-Zn) deposits associated with low-temperature fluids
- 61 (<150 °C) are generally richer in Ge (Fig. 1). For example, the world-class Huize carbonate-
- 62 hosted deposit contains 525 t graded at 93 ppm Ge (Fig. 1; Tao et al., 2019). Sphalerite is the
- 63 main host mineral for Ge in carbonate-hosted deposits. Previous studies have revealed that Ge is
- 64 incorporated into the sphalerite crystal lattice through substitution of Zn^{2+} coupled with 65 monovalent cations such as Cu⁺ and Ag⁺ (Johan, 1988; Cook et al., 2009; Belissont et al., 2014
- 65 monovalent cations such as Cu^+ and Ag^+ (Johan, 1988; Cook et al., 2009; Belissont et al., 2014, 66 2016; Bonnet et al., 2016; Bauer et al., 2019; Torró et al., 2023) and more complex substitutions
- 67 involving divalent cations such as Pb^{2+} and/or Mn^{2+} (Luo et al., 2022). It is noteworthy that the
- 68 metamorphism of Ge-rich sphalerite may induce the redistribution of Ge and the formation of
- 69 micro- to nanoscale Ge minerals (e.g., brunogeierite and briartite; Höll et al., 2007; Cugerone et
- 70 al., 2018, 2020; Fougerouse et al., 2023).
- 71 Newly reported Ge resources in the Huangsi region (SW China) reach >1200 t, mostly
- 72 located in the Banbianjie (>800 t) and Zhulingou (>400 t) deposits (Fig. 1; Zhou et al.,
- 73 2021[[2(月a or 2021b?]]; Luo et al., 2022). More specifically, the Banbianjie deposit contains
- resources of 0.8 Mt graded at 1.78%–9.5% Zn and mean grades of ~100 ppm Ge (An et al.,
- 75 2022). Previous studies constrained the origin and geological conditions of the Ge enrichment in
- sphalerite in the Banbianjie and Huangsi region (An et al., 2022; Luo et al., 2022) without
- 77 reporting the micro- to nanoscale distribution of Ge in sphalerite.
- 78 Here, we focused on the spatial distribution of Ge in sphalerite. Focused ion beam-
- 79 scanning electron microscopy (FIB-SEM) and transmission electron microscopy (TEM) analyses

- 80 were applied to characterize the nanoscale distribution of Ge in sphalerite. We also propose a
- 81 schematic model for the enrichment of Ge in the Banbianjie deposit.

82 **REGIONAL GEOLOGY**

- 83 The southeast margin of the Yangtze block (Fig. 2A) contains late Proterozoic
- 84 metamorphic and metasedimentary rocks and Cambrian to Permian–Triassic sedimentary rocks
- 85 (Fig. 2B). The Proterozoic metamorphic rocks belong to the Banxi Group and include
- 86 graywacke, slate, and schist. The Banxi Group has undergone low-grade greenschist-facies
- 87 metamorphism (Wang et al., 2010). U-Pb zircon ages of tuff and tuffaceous rocks in the Banxi
- 88 Group constrain its deposition between ca. 820 Ma and 715 Ma (Lan et al., 2014, 2015; Li et al.,
- 89 2019; Xian et al., 2020). The Cambrian to Silurian sedimentary succession consists of a shale-
- 90 carbonate-siliciclastic transition, indicating either a regression of sea level or the uplift of the
- 91 southeastern Yangtze block (Yao and Li, 2016). The Devonian to Triassic succession comprises
- sandstone, wackestone, dolostone, limestone, and shale and records at least three cycles oftransgression-regression (GBGMR, 1987).
- 94 The structural framework of the Huangsi region is dominant by N-S, E-W, and NE-NW-
- 95 trending [[Please verify last direction here: Should be NE-SW? or SE-1 [17] ?]] structures (Fig.
- 96 2B). The N-S-striking structures dominantly comprise box anticlines (e.g., the Huangsi and

97 Wangsi anticlines) and chevron synclines (e.g., the Duyun syncline; Fig. 2B). These structures

- 98 are frequently cut by N-S-striking thrust faults (Fig. 2B). The Wangsi anticline is cut by N-S-
- 99 and NE-SW-striking normal faults, whereas the Huangsi anticline is cut by E-W-striking normal
- 100 faults (e.g., Huangsi fault; Fig. 2B).

101 BANBIANJIE DEPOSIT, SOUTHWEST CHINA

102 **Deposit Geology**

103 The Banbianjie district is mainly composed of Silurian to Middle Devonian clastic rocks, Upper Devonian dolostone, Carboniferous carbonate, and Permian clastic rocks (Chen et al., 104 105 2006). The ore bodies are hosted in the Devonian Gaopochang Formation (Fig. 3A), which 106 shows a variable thickness in the range between 380 m and 1074 m. The biostratigraphy suggests 107 that the Gaopochang Formation was deposited between ca. 385 Ma and 360 Ma (Chen et al., 108 2006). The lower part of the Gaopochang Formation consists of dark-gray, fine-grained 109 dolostone and argillaceous dolostone (Figs. 3B-3C). The middle part is characterized by dark-110 gray, thick-bedded, bioclastic dolostone interbedded with restricted black, grayish-yellow, and gravish-green mudstone (Figs. 3B–3C). A characteristic feature of the dolostone in the middle 111 112 part is the abundance of centimeter-scale geodes composed of dolomite (Figs. 4A-4B). The

- 113 upper part of the Gaopochang Formation is dominantly composed of thick, light-gray or gray,
- 114 fine-grained dolostone, with a minor proportion of argillaceous dolostone. The Zn-Ge
- 115 mineralization occurs mainly in the middle part of the Gaopochang Formation (Figs. 3B–3C).
- 116 In the mining area, the main structures are the E-W–striking Banbianjie anticline and the
- 117 Huangsi fault zone. The Huangsi fault zone crosscuts the south limb of the Banbianjie anticline
- 118 (Fig. 3A; Chen et al., 2006) and comprises a set of E-W-striking faults with a general dip of
- $119 \quad 40^{\circ}-70^{\circ}$ to the south. Chen et al. (2006) suggested that activity on the fault zone was
- 120 synsedimentary and controlled the lithofacies of the Gaopochang Formation. However, the fact

- 121 that the Carboniferous–Triassic rocks are crosscut by the Huangsi fault would indicate that the
- 122 Huangsi fault was reactivated after the Carboniferous.

123 Ore Bodies

- 124 The Zn-Ge mineralization, which is hosted exclusively in the middle part of the
- 125 Gaopochang dolostone, comprises six stratabound and lenticular ore bodies. Mineralization is
- 126 hosted in bedded dark-gray dolostone with a fine-crystalline texture (Figs. 4A–4B). The No. 2
- 127 ore body, the largest one in Banbianjie, has a thickness ranging from 1.13 m to 11.8 m, and it
- 128 contains ore with Zn grades between 1.78% and 9.5% and Ge grades of ~100 g/t. The ore bodies
- are composed of multiple Zn-rich veins that are parallel to or crosscut the bedding of the dark-
- 130 gray dolostone (Figs. 4A–4B). These veins vary in thickness, from 1 cm to 50 cm, and in texture,
- 131 locally showing brecciated texture (Fig. 4C). In the breccia, the clasts are rounded and cemented
- 132 by sulfide minerals. Sulfides in the veins show macroscopic oscillatory zoning (Fig. 4D).

133 SAMPLING AND ANALYTICAL METHODS

- 134 Samples from the Banbianjie deposit were collected from underground galleries and drill
- 135 cores. Forty-five thin sections were studied with optical microscopy and scanning electron
- 136 microscopy (SEM). Among them, sphalerite in samples BBJ-1, BBJ-5, and ZK1008 was
- 137 analyzed by laser-ablation-inductively coupled plasma-mass spectroscopy (LA-ICP-MS) for
- trace elements. Colloform sphalerite in samples BBJ-1 and ZK1008 was selected for elemental
- 139 mapping by LA-ICP-MS.

140 SEM Analysis

- 141 SEM analyses were carried out on a JSM7800F SEM at the State Key Laboratory of Ore 142 Deposit Geochemistry, Institute of Geochemistry, Chinese Academy of Sciences (IGCAS),
- $142 \qquad \text{Deposit Geochemistry, institute of Geochemistry, Chinese Academy of Sciences (IGCAS),}$
- 143 Guiyang, China. The backscattered electron (BSE) images were collected with a voltage of 20
- 144 kV.

145 **FIB/SEM and TEM Analyses**

- The FIB combined with SEM imaging was conducted on an FEI Scios dual-beam
 FIB/SEM at the IGCAS. The FIB/SEM system was used for the preparation of TEM foils. A
- 148 sphalerite area with ~400 ppm of Ge was selected for the FIB milling. The TEM foil had a
- 149 dimension of $10 \times 10 \times 0.06 \,\mu\text{m}$.
- 150 The TEM analysis was conducted on an FEI Tecnai G2 F20 TEM equipped with a Gatan 151 imaging filter, an energy-dispersive X-ray analyzer with an ultrathin window, and a Fischione
- high-angle annular dark-field (HAADF) detector at the IGCAS. The HAADF images were taken
- by a camera with a length of 75 mm, which can avoid the influence of Bragg scattered electrons.
- 154 Energy-dispersive X-ray spectroscopy (EDS) was conducted using the TEM in scanning
- 155 transmission mode. The acquisition time was 120–240 s. The detector conditions included an
- 156 energy resolution of 134 eV, a reference energy of 5.9 keV, a detector distance of 11.8 mm, and
- 157 a detector angle of 14.6°. The microscope conditions included an acceleration voltage of 200 kV
- and a beam current of 1 nA. The spot sizes were 5-10 nm to avoid the influence of the host. The
- 159 spectral lines analyzed for each element were S (K α), Fe (K α), Zn (K α), Ge (K α), and Pb (L α).
- 160 Further details of the analytical procedure can be found in Liang et al. (2021).
- 161 LA-ICP-MS Trace-Element Analyses

162 Trace-element contents of sphalerite were determined by LA-ICP-MS at the Guangzhou 163 Tuoyan Analytical Technology Co., Ltd., Guangzhou, China. The samples were analyzed using 164 an iCAP RO ICP-MS instrument equipped with a NWR ablation system ($\lambda = 193$ nm). The 165 operating conditions were a frequency of 8 Hz and a laser spot size of 30 µm. NIST610, GSE-2G, and MASS-1 were used as external standards for calibration, and 66 Zn (Zn = 650,000 ppm) 166 167 was used as the internal standard. Each analysis consisted of 50 s of background measurement 168 and 40 s of sample ablation (signal measurement). The time-integrated LA-ICP-MS signals were 169 processed using Iolite v3.25 (Paton et al., 2011).

For LA-ICP-MS mapping, the operating conditions were a fluence of 1.5 J/cm², a
repetition rate of 40 Hz, and a washout time of 20 s. Two laser-spot sizes were used depending

172 on the thickness of the zoning bands ($15 \mu m$ spot size measurements are shown in Fig. \Im [GSA]

style requires all figures to be cited in numerical order. Please move the first citation to
Figure 9 between the first citations to Figure 8 and Figure 10 or renumber figures.]]; 20 μm

175 spot size measurements are shown in Fig. 10[[Per GSA style, please move the first citation to

176 Figure 10 between the first citations to Figure 9 and Figure 11 or renumber figures.]]). To

- 177 produce the elemental maps, adjacent lines were ablated successively. A square-shaped laser
- aperture was progressively translated by a continuous movement of the stage under the fixed
- ablation site to generate an evenly ablated line (see Zhou et al., 2017). NIST 610, GSE-2G, and
- 180 MASS-1 were analyzed as external standards (Wilson et al., 2002). The external standards were
- ablated three times, before, in between, and after the analysis mapping of each area. Each
- analytical procedure involved the analysis of 16 elements: ³⁴S, ⁵⁵Mn, ⁵⁷Fe, ⁵⁹Co, ⁶⁰Ni, ⁶⁵Cu, ⁶⁶Zn,
 ⁷¹Ga, ⁷⁴Ge, ⁷⁵As, ⁷⁷Se, ¹⁰⁷Ag, ¹¹¹Cd, ¹¹⁵In, ¹¹⁸Sn, and ²⁰⁸Pb. The elemental maps were generated
- using Iolite v3.25, which runs with Igopro (Paton et al., 2011). Further details on the analytical
- 185 procedure can be found in Zhou et al. (2017).

MATLAB-based package XMapTools was applied to quantify and extract the measured contents from the elemental mapping data. The quantified data for each element (ppm) were first exported using Iolite. XMapTools can visualize and explore these data via line model sampling functions, via pixel identification maps, or via histogram, binary, and/or ternary diagrams (see Lanari et al., 2014; Raimondo et al., 2017; Sun et al., 2021).

191 **RESULTS**

192 **Texture and Mineralogy**

Two types of ore were recognized in the Banbianjie deposit (Figs. 4A–4G). Type 1 ore consisted mostly of centimeter-scale veins (Figs. 4A, 4B, and 4D) with red- to brown colloform sphalerite (Sp1b; Figs. 4D and 5A–5E), pyrite (Py1b), and acicular marcasite with minor dolomite, barite, and calcite. The thicknesses of individual sphalerite and pyrite layers varied from 1 mm to 5 mm (Figs. 5A and 5E). Under the microscope with transmitted light, the colloform Sp1b showed oscillatory color zoning with black to light-yellow color zones. The

- 198 colloform Sp1b showed oscillatory color zoning with black to light-yellow color zones. The
- 199 black-to-brown-colored Sp1b crystals were acicular and oriented perpendicular to the color
- 200 zoning boundaries (Figs. 5B and 5F). However, light-yellow-colored Sp1b generally consisted
- 201 of euhedral sphalerite crystals (Figs. 5B and 5F). Acicular marcasite crystals were intergrown
- 202 with euhedral pyrite aggregates (Fig. 5C). Locally, some sulfide-rich areas were more fractured,

and deformed textures were observed with characteristic coarse sphalerite surrounded by fine sphalerite crystals (<100 μ m; Fig. 5D). Type 1 ore was locally composed of subhedral sphalerite and pyrite crystals disseminated in the dolostone host (Sp1a and Py1a; Fig. 5A).

206Type 2 ore occurred as veinlets filling fractures or as globular aggregates generally207thinner than type 1 ore (Figs. 4E–4G); it was composed of colloform sphalerite (Sp2), with208minor pyrite (Py2), marcasite (Mas2), and galena in a gangue of dolomite and calcite (Figs. 6A209and 6E). Angular sphalerite clasts of type 1 ore were cemented by dolomite and crosscut by the

210 type 2 ore (Figs. 6A-6D). Sp2 comprised oscillatory zones of yellow to brown colors (Figs. 4E-

211 4G and 6C). In general, oscillatory color zoning textures in acicular Sp2 were more complex and

212 intense compared to Sp1 (Figs. 6B, 6C, and 7).

213 Chemical Composition of Sphalerite

214 Spot Analyses

LA-ICP-MS results of sphalerite included three analyses of Sp1a, 28 analyses of Sp1b,
 and 23 analyses of Sp2 (Table 1; Supplemental Material¹).

217 Sp1a contained relatively high Fe, Cd, Ge, and Pb contents with 7798–9773 ppm, 471– 218 484 ppm, 578–683 ppm, and 985–1286 ppm, respectively (Supplemental Material). Detectable

219 Mn and Tl contents are also observed in Sp1a (34–41 ppm and 28–36 ppm, respectively). The

contents of Cu, Ga, Ag, and Sn were systematically below 10 ppm (1.67–1.89 ppm, 1.66–3.43

ppm, 1.89–2.35 ppm, and 2.04–7.86 ppm, respectively). Germanium contents were higher in

222 Sp1b than in Sp1a and ranged between 236 ppm and 1553 ppm, with a mean value of 720 ppm.

- 223 Contents of Mn, Fe, Ag, Cd, and Tl in Splb were similar to those of Spla (Fig. 8), whereas the
- Ga, Ge, In, and Pb contents were higher than those of Sp1a (Fig. 8). Compared with Sp1a and Sp1b, Sp2 exhibited similar contents of Mn (21.0–79.1 ppm), Fe (7716–19,466 ppm), Cu (0.41–
- Sp1b, Sp2 exhibited similar contents of Mn (21.0–79.1 ppm), Fe (7716–19,466 ppm), Cu (0.41–
 19.2 ppm), Tl (5.41–56.1 ppm), and Pb (27.0–849 ppm), but higher contents of Ga (1.95–21.2
- ppm), As (0.17–5.30), and Cd (232–2862 ppm), and lower contents of Ag (0.28–0.52 ppm) and

Hg (1.46–3.38 ppm; Fig. 8). In Sp2, Ge contents ranged 306–1150 ppm, with a mean value of

229 706 ppm, which is similar to Sp1b.

230 Spatial Distribution of Elements

The spatial distributions of Fe, Mn, Ga, Ge, Ag, Cd, and Pb are illustrated for Sp1b and

232 Sp2 in Figures 9, 10, and 11. The compositional maps revealed a very heterogeneous zoning in

233 Sp1b and Sp2, frequently correlating with microscopic color zoning (Figs. 9 and 10). In Sp1b,

the darker color zones were richer in Fe, Ge, Mn, In, Ag, and Pb and generally depleted in Cd

- and Ga; in contrast, the lighter color zones were frequently richer in Cd and Ga and depleted in
- Fe, Ge, Mn, In, Ag, and Pb compared to the dark color zones (Fig. 9). Nevertheless, local areas
- 237 in the light color zones were also depleted in Cd and Ga. Compositional analyses performed
- along a transect (Figs. 11A–11D) showed that Ge contents were mainly correlated to Fe, Mn, and
- 239 Pb and anticorrelated to Cd and Ga.
- 240 In Sp2, a more complex zoning was identified. The darker zones were enriched in Fe,
- 241 Mn, Ga, Ge, In, and Pb, whereas the lighter zones were frequently enriched in Cd. The main
- 242 difference in the trace-element distributions between Sp1b and Sp2 was that Ga was positively
- correlated with Cd in Sp1b (Figs. 11C–11D) but was anticorrelated with Cd in Sp2 (Fig. 11E).

- 244 More precisely, two types of zoning were observed in Sp2. In the bottom part, the zones with
- higher Ge contents had thicknesses from 500 μ m to 2000 μ m, i.e., thicker than the zones (300–
- $246~~600~\mu m)$ with lower Ge contents. In the upper part, the Ge-richer and Ge-poorer zones had
- similar thicknesses from $150 \ \mu m$ to $200 \ \mu m$.

248 Compositions of Nanoscale Particles

At the nanoscale, the HAADF-TEM images performed on Sp1b revealed the occurrence of anhedral nanoparticles with sizes from 10 to 70 nm (Figs. 12A–12F). These nanoparticles were analyzed with EDS and consisted mainly of S, Zn, Ge, and Pb (Table 2). The contents of S,

- 252 Zn, Ge, and Pb had ranges of 24.3–33.2 wt%, 32.3–58.9 wt%, 3.34–11.2 wt%, and 12.4–28.6
- 253 wt%, respectively.

254 **DISCUSSION**

255 Germanium Incorporation in Sphalerite

In Cu-Ag–depleted Sp1 and Sp2 (Cu < 19.2 ppm, Ag < 5.6 ppm), Ge contents were 256 257 positively correlated with Fe, Mn, and Pb (Figs. 13A, 13C, and 13E). This differs from the 258 previously documented positive correlation between Ge and Cu or Ag (Ye et al., 2011; Belissont 259 et al., 2014; Bauer et al., 2019; Torró et al., 2023). At the microscale, the weak correlation ($R^2 =$ 0.14) between Ge and Fe (Fig. 13A) in our analyses may exclude a $Ge^{4+} + Fe^{2+} + \Box \leftrightarrow 3Zn^{2+}$ 260 [[Please verify symbol in expression here.]] coupled substitution (Cook et al., 2009; Luo et al., 261 2022). However, Ge was also positively correlated ($R^2 = 0.75$ and 0.56, respectively) with Mn 262 and Pb (Figs. 13C and 13E; 1:10 ratio for Mn), which may imply complex substitution 263 264 mechanisms if Ge was hosted in the sphalerite lattice. Our study was therefore conducted with a 265 nanoscale survey to determine the precise Ge host and incorporation mechanisms.

TEM analysis revealed the occurrence of Zn-, Ge-, Pb-, and S-rich nanoparticles within Sp1b. Unfortunately, Ge and Pb contents in sphalerite were not measured due to the high lower limits of detection of EDS (1–2 wt% Ge or Pb). An indirect method, comparing Ge/Pb ratios measured with LA-ICP-MS and EDS, was used to determine if the nanoparticles were the dominant hosts of Ge. The Ge/Pb ratios of sphalerite can reflect the amounts of nanoparticles. In Sp1a, Sp1b, and Sp2, the Ge and Pb contents measured with LA-ICP-MS and contents in nanoparticles measured with TEM-EDS were positively correlated ($R^2 = 0.85$) with a ratio of

273 Ge/Pb ~ 1 (Fig. 14A). Furthermore, the LA-ICP-MS spot analyses in Sp1a, Sp1b, and Sp2 had

- 274 Ge/Pb ratios similar to the TEM-EDS analyses on the nanoparticles (between 0.48 and 1.96, with
- a mean of 1.09; Fig. 14B). As the Pb is hardly incorporated into sphalerite (Cook et al., 2009;
- George et al., 2016), this result suggests that Ge and Pb mainly occur as Zn-Ge-Pb-Snanoparticles.
- The extracted chemical composition from the LA-ICP-MS mapping of sphalerite, comprising >80,000 measurements, showed that Ge and Pb were positively correlated in Sp1b and Sp2 (Figs. 15A and 15D). The quantified compositional profiles (Figs. 15C and 15F) showed that Ge and Pb had similar distribution patterns in both Sp1b and Sp2. The calculated Ge/Pb ratios of Sp1b and Sp2 mainly ranged from 0.30 to 2.0 and from 0.36 to 2.0, respectively, which
- are consistent with the ratios in the Zn-Ge-Pb-S nanoparticles measured with TEM-EDS. These

results likely suggest that the Zn-Ge-Pb-S nanoparticles are the predominant phase hosting Ge in the Banbianjie deposit.

286 Formation of Ge Oscillatory Zoning in Sphalerite

287 Previous studies have suggested that oscillatory chemical zoning observed in minerals, including sphalerite and pyrite, may reflect self-organized nonequilibrium processes during 288 289 crystal growth (Fowler and L'Heureux, 1996; Di Benedetto et al., 2005; Wu et al., 2019; 290 Fougerouse et al., 2023). In the Banbianjie deposit, the colloform texture may suggest a rapid 291 growth rate (Abraitis et al., 2004; Franchini et al., 2015), which may have been faster than the 292 diffusion rate and allowed self-organization processes (Fowler and L'Heureux, 1996; Phelps et 293 al., 2020). The Fe (Mn) and Cd patterns are antithetic in sphalerite from Banbianije (Figs. 9, 10, 11, and 15), suggesting that Fe (Mn) may compete with Cd to replace Zn. Both Fe²⁺ (0.63 Å) and 294 Mn^{2+} (0.66 Å) have ionic radii similar to Zn^{2+} (0.60 Å), whereas Cd^{2+} (0.78 Å) is slightly larger 295 than Zn^{2+} . This difference in ionic radius could explain the initial zoning in sphalerite, which is 296 297 usually Fe- and Mn-rich and Cd-poor (Figs. 9, 10, and 16A). When the fluid becomes depleted in 298 Fe (Mn), Cd starts to be incorporated into sphalerite, following a typical feedback reaction 299 pathway (Figs. 16A and 16B). The feedback processes represent the self-organization that 300 controls the fluid composition at the boundary layer and, consequently, the formation of oscillatory zoning textures (Di Benedetto et al., 2005). Similarly, the Ga³⁺ (0.47 Å) and In³⁺ 301 (0.62 Å) ions may also compete with each other to combine with monovalent cations (e.g., Cu⁺ 302 303 and Ag^+) and to substitute for Zn^{2+} (0.60 Å). In Sp1b, Ga and In are anticorrelated (Fig. 9), and the initial zoning of Sp1b is In-rich (Fig. 9), which is consistent with the fact that the size of In^{3+} 304 is very similar to that of Zn^{2+} , compared to the ionic radius of Ga^{3+} . In Sp2 (Fig. 10), In contents 305 were very low (0.01–0.87 ppm), probably due to the primary fluid composition preventing 306 307 competition and self-organization processes between Ga and In.

308 The Ge oscillatory zoning showed a correlation with Fe and Mn contents, suggesting that 309 the Zn-Ge-Pb-S nanoparticles may also be a consequence of self-organization. In our model, 310 self-organization controlled the element concentrations in the boundary layer. Abundant Zn^{2+} . 311 Fe^{2+} , Mn^{2+} , Ge^{4+} , and Pb^{2+} in the boundary layer may have reacted with HS⁻, triggering the precipitation of Zn-Ge-Pb-S nanoparticles and acicular sphalerite. Because the growth rate was 312 313 faster than the diffusion rate, cations such as Zn, Ge, Fe, Mn, and Pb were likely depleted at the 314 boundary layer (Phelps et al., 2020), which resulted in a decrease of the abundance of Zn-Ge-Pb-315 S nanoparticles and slower growth rates of euhedral sphalerite (Figs. 16A and 16B). This process 316 was cyclical, and before the next precipitation event, the concentrations of Zn, Ge, Fe, Mn, and Pb in the boundary layer would have increased to form a new acicular sphalerite layer rich in 317 318 nanoparticles (Figs. 16A and 16B).

In classical carbonate-hosted Pb-Zn deposits, Ge is commonly described as occurring in the sphalerite crystal lattice coupled with other metal ions (e.g., Cu⁺, Ag⁺, Mn²⁺, Pb²⁺; Belissont et al., 2016; Luo et al., 2022; Liu et al., 2023; Torró et al., 2023). In our study, we showed that Ge mostly occurs in Zn-Ge-Pb-S nanoparticles within sphalerite. A sphalerite poor in Cu and fast crystal growth may be prerequisites for the formation of nanoparticles. Other particular physicchemical conditions (e.g., pH, redox, fluid compositions) may finally result in the precipitation

- 325 of the nanoparticles. Additional experiments are needed to better constrain their mode of
- 326 occurrence and distribution, considering that they represent low-temperature hydrothermal
- 327 systems in which Ge is highly enriched.

328 CONCLUSIONS

329 Sphalerite from the Banbianjie deposit showed high contents of Ge (up to 1553 ppm).

- 330 The distribution of Ge in colloform sphalerite showed oscillatory zoning with higher Ge
- 331 enrichment in darker sphalerite, positive correlations between Ge and Fe, Pb, and Mn, and a
- 332 negative correlation with Cd. We documented the occurrence of Zn-Ge-Pb-S nanoparticles.
- 333 Based on TEM and LA-ICP-MS analyses, these nanoparticles may be the dominant host for Ge
- 334 due to the similar Ge/Pb ratios measured in both the Zn-Ge-Pb-S nanoparticles and the host
- 335 sphalerite. The oscillatory chemical zoning (including Ge) in sphalerite may be related to self-
- 336 organization processes, which resulted in the fluctuations of various trace-element concentrations in the boundary layer. The element concentrations in the boundary layer may further have
- 337 338
- influenced the growth rate and texture of the sphalerite. This study showed the ability of
- 339 nanoscale studies to unravel the incorporation mechanisms of critical elements in sphalerite, a
- 340 key component for critical raw material exploration and ore processing.

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- 560
- 561 Figure 1. Binary plot showing the Zn-Ge resources of major Ge-rich base metal deposits
- 562 worldwide. Dashed lines indicate the Ge contents of sphalerite. Abbreviation: AGR—
- 563 Aangouran, Iran; BBJ—Banbianjie, China; DLZ—Daliangzi, China; EG—Elmwood-
- 564 Gordonsville, Tennessee, USA; FK—Fankou, China; FL—Fule, China; HZ—Huize, China;
- 565 JD—Jinding, China; KP—Kipushi, Namibia; LS—Lisheen, Ireland; MP—Maoping, China;
- 566 MY—Mayuan, China; NV—Naven, Ireland; NYZ—Nayongzhi, China; QS—Qingshan, China;
- 567 RD-Red Dog, Alaska, USA; SM-Silvermines, Ireland; SS-Saint-Salvy, France; TBS-

- 568 Tianbaoshan, China; TM—Tsumeb, Namibia; WSH—Wusihe, China; ZLG—Zhulingou, China.
 569 [[Figure edit: Define SEDEX in caption.]]
- 570 Figure 2. (A) Structural map of the southeastern margin of the Yangtze block, South China. Red
- 571 rectangle represents the study area. (B) Geological map of the SE Yangtze block with the
- 572 location of the Banbianjie deposit. [[Figure edit: Add N and E to lat and long designations.]]
- 573 Figure 3. (A) Geological map of the Banbianjie deposit. (B) Cross section of No. 1 exploration
- 574 line. (C) General stratigraphy of the Banbianjie area. [[Figure edits: Add N and E to lat and
- 575 long designations. American English spelling of gray throughout C.]]
- 576 Figure 4. Field photographs of the Zn-Ge mineralization in the Banbianjie deposit. (A)
- 577 Stratabound sulfide with local veins crosscutting dolostone bedding (white dotted lines). Red
- 578 dotted lines highlight the sulfide veins crosscutting bedding. (B) Stratabound sulfide veins
- 579 parallel to bedding. (C) Stratabound sulfide veins with few dolostone brecciated clasts with
- 580 rounded shapes. The breccia is cemented by a sulfide mass. (D) Colloform sphalerite, pyrite, and
- 581 marcasite bands. Dolomite filled the empty space. (E) Sp2 veinlets filling fractures in dolostone.
- 582 (F) Lumpy aggregates of Sp2 with a significant presence of organic matter. (G) Sp2-calcite
- 583 veins. Abbreviations: Cal—calcite; Mas—marcasite; Py—pyrite; Sp1—sphalerite 1; Sp2—
- sphalerite 2.
- 585 Figure 5. Representative photomicrographs showing textures of type 1 ore. (A) Disseminated
- 586 sphalerite (Sp1a) and pyrite (Py1a) in host rocks, followed by colloform sphalerite (Sp1b) and
- 587 pyrite (Py1b) assemblages. (B) Oscillatory zoned Sp1b in transmitted plane-polarized light. Dark
- 588 Sp1b is acicular, whereas the light Sp1b is mostly euhedral. (C) Euhedral Py1b intergrown with
- acicular marcasite. (D) Deformed Sp1b with intense microfractures. (E) Colloform Sp1b
- 590 overgrown by Py1b, followed by calcite and euhedral barite. (F) Oscillatory zoned Sp1b with
- 591 darker color and acicular texture in the core, and lighter color and euhedral texture on the rim.
- 592 Abbreviations: Brt—barite; Cal—calcite; Mas—marcasite; Py1a—pyrite 1a; Py1b—pyrite 1b;
- 593 Sp1a—sphalerite 1a; Sp1b—sphalerite 1b.
- 594 Figure 6. Representative photomicrographs showing the texture of type 2 ore. (A) Sp2-dolomite
- vein and brecciated fragments of type 1 ore (reflected light). Sp1b and Sp1b-Py1b brecciated
- 596 clasts have an angular shape. (B) Sp2-dolomite veins and brecciated fragments of Sp1b
- 597 (transmitted light). Type 1 ore clasts are cemented by dolomite. (C) Oscillatory zoning of Sp2
- 598 with the location of the laser ablation-inductively coupled plasma-mass spectrometry (LA-ICP-
- 599 MS) trace-element data points. (D) Brecciated fragments of Sp1b cemented by dolomite. (E)
- 600 Colloform Sp2 along fractures with minor Py2 and Mas2. Abbreviations: Dol-dolomite; Gn-
- 601 galena; Mas2—marcasite 2; Py2—pyrite 2; Sp1b—sphalerite 1b; Sp2—sphalerite type 2.
- 602 [[Figure edit: Capitalize Fig. 9E label in C.]]

<sup>Figure 7. Paragenetic sequence of the Banbianjie deposit. Abbreviations: Sp1a—sphalerite 1a;
Sp1b—sphalerite 1b; Sp2—sphalerite 2.</sup>

- 605 Figure 8. Box plot showing selected trace-element variations of Sp1a, Sp1b, and Sp2.
- 606 Abbreviations: Sp1a—sphalerite 1a; Sp1b—sphalerite 1b; Sp2—sphalerite 2. [[Figure edit: Add
- 607 vertical-axis label and put units in parentheses: Concentration (ppm).]]

Figure 9. Laser ablation-inductively coupled plasma-mass spectrometry (LA-ICP-MS) element
 maps of colloform sphalerite (Sp1b) and pyrite (Py1b).

- 610 Figure 10. Laser ablation-inductively coupled plasma-mass spectrometry (LA-ICP-MS)
- 611 elemental maps of Sp2 [[Definet pe here?]]. Abbreviations: Sp2—sphalerite 2.
- 612 Figure 11. Transect showing trace-element variations in Sp1b and Sp2 from the Banbianjie
- 613 deposit. (A-B) Location of laser ablation-inductively coupled plasma-mass spectrometry (LA-
- 614 ICP-MS) points in Sp1b. (C–D) Trace-element variations in Sp1b from the profile in A–B. (E)
- 615 Trace-element variations in Sp2 (location of this profile is shown in Fig. 6C). Abbreviations:
- 616 Mas—marcasite; Py1a—pyrite 1a; Py1b—pyrite 1b; Sp1a—sphalerite 1a; Sp1b—sphalerite 1b
- 617 Sp2—sphalerite 2. [[Figure edit: Add vertical-axis label and put units in parentheses in C-
- 618 E: Trace element (ppm).]]
- 619 Figure 12. Transmission electron microscopy (TEM) images of Ge-rich nanoparticles in Sp1b.
- 620 (A) High-angle annular dark-field (HAADF) image showing two Ge-rich nanoparticles (NP) in
- 621 Sp1b. (B) Detailed HAADF image showing a rounded Ge-rich NP. Elongated structure is
- 622 interpreted as a fracture. (C) HAADF image showing three Ge-rich nanoparticles in Sp1b. (D)
- 623 Close-up of image in C, showing that the nanoparticle is lighter than Sp1b in the HAADF image.
- 624 (E) Close-up of image in D, showing that the Ge-rich nanoparticle seems to be an assemblage.
- 625 (F) High-resolution transmission electron microscopy (HRTEM) image showing the planes of
- 626 Ge-rich nanoparticle and Sp1b. Abbreviations: NP—nanoscale particles; Sp1b—sphalerite 1b.
- 627 Figure 13. Binary plots for trace-element contents in sphalerite from the Banbianjie deposit. (A)
- 628 Ge vs. Fe. (B) Ge vs. Cd. (C) Mn vs. Ge. (D) Cu vs. Ge. (E) Pb vs. Ge. (F) Ga vs. Cd.
- 629 Abbreviations: Sp1a—sphalerite 1a; Sp1b—sphalerite 1b; Sp2—sphalerite 2
- 630 Figure 14. (A) Binary plot for Pb vs. Ge. (B) Ge/Pb ratios for different types of sphalerite and
- 631 Zn-Ge-Pb-S nanoparticles. Abbreviations: Sp1a—sphalerite 1a; Sp1b—sphalerite 1b; Sp2—
- 632 sphalerite 2; NP—nanoscale particles.
- 633 Figure 15. Comparison of Cd, Ge, and Pb contents (µmol/g) in sphalerite. (A) Ternary diagram
- 634 showing three compositional groups (Grp). Grp1 with high Pb contents represents pyrite.
- 635 Because we used 66 Zn = 650,000 ppm as an internal standard, pyrite has overestimated Pb
- 636 contents relative to sphalerite. Grp 2 has higher Ge and Pb and lower Cd contents than Grp3. (B)
- 637 Pixel identification map with the three groups discriminated in A. (C) Laser ablation–inductively

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- 638 coupled plasma-mass spectrometry (LA-ICP-MS) data (µmol/g) values across the line A-B
- 639 indicated in B. (D) Ternary diagram showing three groups. Grp1, with high Pb contents,
- represents galena and dolomite. Grp 2 has higher Ge and Pb and lower Cd contents than Grp3.
- 641 Larger Ge contents in Sp2 are noted compared to Sp1b. (E) Pixel identification map with the

- 642 three groups discriminated in D. (F) LA-ICP-MS data (μ mol/g) values across the line C-D₁
- 643 indicated in E. Abbreviations: Py1b—pyrite 1b; Sp1b—sphalerite 1b; Sp2—sphalerite 2.
- 644 [[Figure edits: Define Nam in caption. Add axis labels to plots in C and F: Content
- 645 **(μmol/g).]]]**
- 646 Figure 16. Schematic model of Ge enrichment in sphalerite from the Banbianjie deposit. On the
- right, the diagrams illustrate the relative changes in Zn-Ge-Pb and Cd-Ga concentrations, in the
- 648 abundance of nanoparticles (NPs), and in the sphalerite (Sp) growth rate. (A) In stage 1, acicular
- and euhedral grains of Sp1b show oscillatory zoning. (B) In stage 2, acicular crystals of Sp2
- 650 exhibit only oscillatory zoning. Brecciated clasts of Sp1 can be seen on the right of this sketch.
- 651 Abbreviations: Py—pyrite; Sp1b—sphalerite 1b; Sp1a—sphalerite 1a; Sp2—sphalerite 2.