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Germanium-rich nanoparticles in Cu-poor sphalerite: A new

mechanism for Ge enrichment

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- **ABSTRACT**
- Germanium (Ge) is a critical raw material used in high-technology industry (i.e., optical
- industry) applications, and it is predominantly concentrated in coals and Zn-rich deposits.
- Previous studies on Zn-rich deposits have documented a correlation between Ge enrichment and
- the Cu, Ag, and/or Pb-Mn contents in the sphalerite crystal lattice. In this study, we observed Ge-
- rich nanoparticles hosted in Cu-poor sphalerite from the Banbianjie Zn-Ge deposit (>800 t
- 34 graded at ~100 ppm Ge), located in southwest China. Laser-ablation–inductively coupled
- plasma–mass spectroscopy (LA-ICP-MS) analyses revealed that sphalerite contains very
- heterogeneous Ge contents (172–1553 ppm). Germanium contents showed positive correlations
- with Fe, Mn, and Pb contents and negative correlations with Cd contents. Higher Ge contents
- were detected in the darker zones, whereas the lighter zones showed systematically low Ge
- contents and were enriched in Cd. Using transmission electron microscopy (TEM), Zn-Ge-Pb-S
- nanoparticles were identified in the darker zones of sphalerite. These nanoparticles exhibited
- Ge/Pb ratios (0.48–1.96) very similar to those measured in sphalerite (0.36–2.04), suggesting
- that Ge could be essentially hosted within the nanoparticles. We propose that the amounts of Zn-
- Ge-Pb-S nanoparticles are related to a self-organization model induced by rapid crystal growth.
- This self-organization processes may control the fluctuations of element concentrations in the
- boundary layer. This study highlights the importance of studying the nanoscale expression of
- critical elements to understand their incorporation mechanisms into natural materials.

INTRODUCTION

- Critical raw materials such as germanium (Ge) are key factors in the high-tech industry with various applications in the so-called "green" technologies (Gulley et al., 2018; Wang, 2019;
- 50 Zhai et al., 2019; Cugerone et al., 2020; Zhou et al., 20^[21] [2021a or 2021b?]]; Kelley et al.,
- 2021), such as infrared goggles for military use (Gulley et al., 2018), high-performance fiber-
- optic cables for internet, and semiconductor materials for multijunction solar cells (Frenzel et al.,
- 53 2014). Germanium is mainly extracted as a by-product of coal and \bar{p} e metal (Pb-Zn) deposits,
- 54 mostly from sphalerite (Frenzel et al., 2014, 2017; Paradis, 2015; Lawley et al., 2022**[[Noter]**
- **reference list.]]**; Torró et al., 2023). A significant increase in the production of Ge has occurred
- in the past 20 yr from 45 to 140 t/yr (U.S. Geological Survey, 1996, 2022). To deal with this
- increasing demand, the general distribution and mechanism(s) of concentrations of Ge in Zn ore
- need to be better understood to constrain the Ge resource potential of given base metal deposits
- in an economically and environmentally sustainable manner (Liu et al., 2023).
- Carbonate-hosted base metal (Pb-Zn) deposits associated with low-temperature fluids
- 61 (<150 °C) are generally richer in Ge (Fig. 1). For example, the world-class Huize carbonate-
- hosted deposit contains 525 t graded at 93 ppm Ge (Fig. 1; Tao et al., 2019). Sphalerite is the
- main host mineral for Ge in carbonate-hosted deposits. Previous studies have revealed that Ge is
- 64 incorporated into the sphalerite crystal lattice through substitution of Zn^{2+} coupled with
- 65 monovalent cations such as Cu^+ and Ag⁺ (Johan, 1988; Cook et al., 2009; Belissont et al., 2014, 2016; Bonnet et al., 2016; Bauer et al., 2019; Torró et al., 2023) and more complex substitutions
- 67 involving divalent cations such as Pb^{2+} and/or Mn^{2+} (Luo et al., 2022). It is noteworthy that the
- metamorphism of Ge-rich sphalerite may induce the redistribution of Ge and the formation of
- micro- to nanoscale Ge minerals (e.g., brunogeierite and briartite; Höll et al., 2007; Cugerone et
- al., 2018, 2020; Fougerouse et al., 2023).
- Newly reported Ge resources in the Huangsi region (SW China) reach >1200 t, mostly
- located in the Banbianjie (>800 t) and Zhulingou (>400 t) deposits (Fig. 1; Zhou et al.,
- 2021**[[2021a or 2021b?]]**; Luo et al., 2022). More specifically, the Banbianjie deposit contains
- resources of 0.8 Mt graded at 1.78%–9.5% Zn and mean grades of ~100 ppm Ge (An et al.,
- 2022). Previous studies constrained the origin and geological conditions of the Ge enrichment in
- sphalerite in the Banbianjie and Huangsi region (An et al., 2022; Luo et al., 2022) without
- reporting the micro- to nanoscale distribution of Ge in sphalerite.
- Here, we focused on the spatial distribution of Ge in sphalerite. Focused ion beam– scanning electron microscopy (FIB-SEM) and transmission electron microscopy (TEM) analyses
- were applied to characterize the nanoscale distribution of Ge in sphalerite. We also propose a
- schematic model for the enrichment of Ge in the Banbianjie deposit.

REGIONAL GEOLOGY

- The southeast margin of the Yangtze block (Fig. 2A) contains late Proterozoic
- metamorphic and metasedimentary rocks and Cambrian to Permian–Triassic sedimentary rocks
- (Fig. 2B). The Proterozoic metamorphic rocks belong to the Banxi Group and include
- graywacke, slate, and schist. The Banxi Group has undergone low-grade greenschist-facies
- metamorphism (Wang et al., 2010). U-Pb zircon ages of tuff and tuffaceous rocks in the Banxi
- Group constrain its deposition between ca. 820 Ma and 715 Ma (Lan et al., 2014, 2015; Li et al.,
- 2019; Xian et al., 2020). The Cambrian to Silurian sedimentary succession consists of a shale-
- carbonate-siliciclastic transition, indicating either a regression of sea level or the uplift of the
- southeastern Yangtze block (Yao and Li, 2016). The Devonian to Triassic succession comprises
- sandstone, wackestone, dolostone, limestone, and shale and records at least three cycles of transgression-regression (GBGMR, 1987).
- The structural framework of the Huangsi region is dominant by N-S, E-W, and NE-NW–
- 95 trending **[[Please verify last direction here: Should be NE-SW? or SE-NEPRICE**]] structures (Fig.
- 2B). The N-S–striking structures dominantly comprise box anticlines (e.g., the Huangsi and

Wangsi anticlines) and chevron synclines (e.g., the Duyun syncline; Fig. 2B). These structures

- are frequently cut by N-S–striking thrust faults (Fig. 2B). The Wangsi anticline is cut by N-S–
- and NE-SW–striking normal faults, whereas the Huangsi anticline is cut by E-W–striking normal
- faults (e.g., Huangsi fault; Fig. 2B).

BANBIANJIE DEPOSIT, SOUTHWEST CHINA

Deposit Geology

 The Banbianjie district is mainly composed of Silurian to Middle Devonian clastic rocks, Upper Devonian dolostone, Carboniferous carbonate, and Permian clastic rocks (Chen et al., 2006). The ore bodies are hosted in the Devonian Gaopochang Formation (Fig. 3A), which 106 shows a variable thickness in the range between 380 m and 1074 m. The biostratigraphy suggests that the Gaopochang Formation was deposited between ca. 385 Ma and 360 Ma (Chen et al., 2006). The lower part of the Gaopochang Formation consists of dark-gray, fine-grained dolostone and argillaceous dolostone (Figs. 3B–3C). The middle part is characterized by dark- gray, thick-bedded, bioclastic dolostone interbedded with restricted black, grayish-yellow, and grayish-green mudstone (Figs. 3B–3C). A characteristic feature of the dolostone in the middle part is the abundance of centimeter-scale geodes composed of dolomite (Figs. 4A–4B). The

- upper part of the Gaopochang Formation is dominantly composed of thick, light-gray or gray,
- fine-grained dolostone, with a minor proportion of argillaceous dolostone. The Zn-Ge
- mineralization occurs mainly in the middle part of the Gaopochang Formation (Figs. 3B–3C).
- 116 In the mining area, the main structures are the E-W–striking Banbianjie anticline and the
- Huangsi fault zone. The Huangsi fault zone crosscuts the south limb of the Banbianjie anticline
- (Fig. 3A; Chen et al., 2006) and comprises a set of E-W–striking faults with a general dip of
- $119 \div 40^{\circ} 70^{\circ}$ to the south. Chen et al. (2006) suggested that activity on the fault zone was
- synsedimentary and controlled the lithofacies of the Gaopochang Formation. However, the fact
- that the Carboniferous–Triassic rocks are crosscut by the Huangsi fault would indicate that the
- Huangsi fault was reactivated after the Carboniferous.

Ore Bodies

- The Zn-Ge mineralization, which is hosted exclusively in the middle part of the
- Gaopochang dolostone, comprises six stratabound and lenticular ore bodies. Mineralization is
- hosted in bedded dark-gray dolostone with a fine-crystalline texture (Figs. 4A–4B). The No. 2
- 127 ore body, the largest one in Banbianjie, has a thickness ranging from 1.13 m to 11.8 m, and it
- 128 contains ore with Zn grades between 1.78% and 9.5% and Ge grades of \sim 100 g/t. The ore bodies
- are composed of multiple Zn-rich veins that are parallel to or crosscut the bedding of the dark-
- 130 gray dolostone (Figs. 4A–4B). These veins vary in thickness, from 1 cm to 50 cm, and in texture,
- locally showing brecciated texture (Fig. 4C). In the breccia, the clasts are rounded and cemented
- by sulfide minerals. Sulfides in the veins show macroscopic oscillatory zoning (Fig. 4D).

SAMPLING AND ANALYTICAL METHODS

- Samples from the Banbianjie deposit were collected from underground galleries and drill
- cores. Forty-five thin sections were studied with optical microscopy and scanning electron
- microscopy (SEM). Among them, sphalerite in samples BBJ-1, BBJ-5, and ZK1008 was
- 137 analyzed by laser-ablation–inductively coupled plasma–mass spectroscopy (LA-ICP-MS) for
- trace elements. Colloform sphalerite in samples BBJ-1 and ZK1008 was selected for elemental
- mapping by LA-ICP-MS.

SEM Analysis

- SEM analyses were carried out on a JSM7800F SEM at the State Key Laboratory of Ore Deposit Geochemistry, Institute of Geochemistry, Chinese Academy of Sciences (IGCAS),
- 143 Guiyang, China. The backscattered electron (BSE) images were collected with a voltage of 20
- kV.

FIB/SEM and TEM Analyses

- The FIB combined with SEM imaging was conducted on an FEI Scios dual-beam FIB/SEM at the IGCAS. The FIB/SEM system was used for the preparation of TEM foils. A
- 148 sphalerite area with ~400 ppm of Ge was selected for the FIB milling. The TEM foil had a
- 149 dimension of $10 \times 10 \times 0.06$ µm.
- The TEM analysis was conducted on an FEI Tecnai G2 F20 TEM equipped with a Gatan imaging filter, an energy-dispersive X-ray analyzer with an ultrathin window, and a Fischione
- high-angle annular dark-field (HAADF) detector at the IGCAS. The HAADF images were taken
- by a camera with a length of 75 mm, which can avoid the influence of Bragg scattered electrons.
- Energy-dispersive X-ray spectroscopy (EDS) was conducted using the TEM in scanning
- transmission mode. The acquisition time was 120–240 s. The detector conditions included an
- energy resolution of 134 eV, a reference energy of 5.9 keV, a detector distance of 11.8 mm, and
- 157 a detector angle of 14.6°. The microscope conditions included an acceleration voltage of 200 kV
- and a beam current of 1 nA. The spot sizes were 5–10 nm to avoid the influence of the host. The
- 159 spectral lines analyzed for each element were S (K α), Fe (K α), Zn (K α), Ge (K α), and Pb (L α).
- Further details of the analytical procedure can be found in Liang et al. (2021).
- **LA-ICP-MS Trace-Element Analyses**

 Trace-element contents of sphalerite were determined by LA-ICP-MS at the Guangzhou Tuoyan Analytical Technology Co., Ltd., Guangzhou, China. The samples were analyzed using 164 an iCAP RO ICP-MS instrument equipped with a NWR ablation system $(\lambda = 193 \text{ nm})$. The operating conditions were a frequency of 8 Hz and a laser spot size of 30 µm. NIST610, GSE-166 2G, and MASS-1 were used as external standards for calibration, and ^{66}Zn (Zn = 650,000 ppm) was used as the internal standard. Each analysis consisted of 50 s of background measurement and 40 s of sample ablation (signal measurement). The time-integrated LA-ICP-MS signals were processed using Iolite v3.25 (Paton et al., 2011).

170 For LA-ICP-MS mapping, the operating conditions were a fluence of 1.5 J/cm², a repetition rate of 40 Hz, and a washout time of 20 s. Two laser-spot sizes were used depending

on the thickness of the zoning bands (15 μm spot size measurements are shown in Fig. 9**[[GSA**

style requires all figures to be cited in numerical order. Please move the first citation to

Figure 9 between the first citations to Figure 8 and Figure 10 or renumber figures.]]; 20 μm

spot size measurements are shown in Fig. 10**[[Per GSA style, please move the first citation to**

Figure 10 between the first citations to Figure 9 and Figure 11 or renumber figures.]]). To

- produce the elemental maps, adjacent lines were ablated successively. A square-shaped laser
- aperture was progressively translated by a continuous movement of the stage under the fixed
- ablation site to generate an evenly ablated line (see Zhou et al., 2017). NIST 610, GSE-2G, and
- MASS-1 were analyzed as external standards (Wilson et al., 2002). The external standards were
- ablated three times, before, in between, and after the analysis mapping of each area. Each
- 182 analytical procedure involved the analysis of 16 elements: ^{34}S , ^{55}Mn , ^{57}Fe , ^{59}Co , ^{60}Ni , ^{65}Cu , ^{66}Zn , 183 ${}^{71}Ga$, ${}^{74}Ge$, ${}^{75}As$, ${}^{77}Se$, ${}^{107}Ag$, ${}^{111}Cd$, ${}^{115}In$, ${}^{118}Sn$, and ${}^{208}Pb$. The elemental maps were generated
- using Iolite v3.25, which runs with Igopro (Paton et al., 2011). Further details on the analytical
- procedure can be found in Zhou et al. (2017).

 MATLAB-based package XMapTools was applied to quantify and extract the measured contents from the elemental mapping data. The quantified data for each element (ppm) were first exported using Iolite. XMapTools can visualize and explore these data via line model sampling functions, via pixel identification maps, or via histogram, binary, and/or ternary diagrams (see Lanari et al., 2014; Raimondo et al., 2017; Sun et al., 2021).

RESULTS

Texture and Mineralogy

 Two types of ore were recognized in the Banbianjie deposit (Figs. 4A–4G). Type 1 ore consisted mostly of centimeter-scale veins (Figs. 4A, 4B, and 4D) with red- to brown colloform sphalerite (Sp1b; Figs. 4D and 5A–5E), pyrite (Py1b), and acicular marcasite with minor dolomite, barite, and calcite. The thicknesses of individual sphalerite and pyrite layers varied 197 from 1 mm to 5 mm (Figs. 5A and 5E). Under the microscope with transmitted light, the colloform Sp1b showed oscillatory color zoning with black to light-yellow color zones. The

black-to-brown–colored Sp1b crystals were acicular and oriented perpendicular to the color

- zoning boundaries (Figs. 5B and 5F). However, light-yellow–colored Sp1b generally consisted
- of euhedral sphalerite crystals (Figs. 5B and 5F). Acicular marcasite crystals were intergrown
- with euhedral pyrite aggregates (Fig. 5C). Locally, some sulfide-rich areas were more fractured,

 and deformed textures were observed with characteristic coarse sphalerite surrounded by fine 204 sphalerite crystals (<100 µm; Fig. 5D). Type 1 ore was locally composed of subhedral sphalerite and pyrite crystals disseminated in the dolostone host (Sp1a and Py1a; Fig. 5A).

 Type 2 ore occurred as veinlets filling fractures or as globular aggregates generally 207 thinner than type 1 ore (Figs. 4E–4G); it was composed of colloform sphalerite (Sp2), with minor pyrite (Py2), marcasite (Mas2), and galena in a gangue of dolomite and calcite (Figs. 6A and 6E). Angular sphalerite clasts of type 1 ore were cemented by dolomite and crosscut by the

type 2 ore (Figs. 6A–6D). Sp2 comprised oscillatory zones of yellow to brown colors (Figs. 4E–

4G and 6C). In general, oscillatory color zoning textures in acicular Sp2 were more complex and

intense compared to Sp1 (Figs. 6B, 6C, and 7).

Chemical Composition of Sphalerite

Spot Analyses

 LA-ICP-MS results of sphalerite included three analyses of Sp1a, 28 analyses of Sp1b, 216 and 23 analyses of Sp2 (Table 1; Supplemental Material¹).

 Sp1a contained relatively high Fe, Cd, Ge, and Pb contents with 7798–9773 ppm, 471– 484 ppm, 578–683 ppm, and 985–1286 ppm, respectively (Supplemental Material). Detectable

- Mn and Tl contents are also observed in Sp1a (34–41 ppm and 28–36 ppm, respectively). The
- contents of Cu, Ga, Ag, and Sn were systematically below 10 ppm (1.67–1.89 ppm, 1.66–3.43
- ppm, 1.89–2.35 ppm, and 2.04–7.86 ppm, respectively). Germanium contents were higher in

222 Sp1b than in Sp1a and ranged between 236 ppm and 1553 ppm, with a mean value of 720 ppm.

- Contents of Mn, Fe, Ag, Cd, and Tl in Sp1b were similar to those of Sp1a (Fig. 8), whereas the
- Ga, Ge, In, and Pb contents were higher than those of Sp1a (Fig. 8). Compared with Sp1a and Sp1b, Sp2 exhibited similar contents of Mn (21.0–79.1 ppm), Fe (7716–19,466 ppm), Cu (0.41–
- 19.2 ppm), Tl (5.41–56.1 ppm), and Pb (27.0–849 ppm), but higher contents of Ga (1.95–21.2
- 227 ppm), As $(0.17-5.30)$, and Cd $(232-2862$ ppm), and lower contents of Ag $(0.28-0.52$ ppm) and
- Hg (1.46–3.38 ppm; Fig. 8). In Sp2, Ge contents ranged 306–1150 ppm, with a mean value of
- 706 ppm, which is similar to Sp1b.

Spatial Distribution of Elements

The spatial distributions of Fe, Mn, Ga, Ge, Ag, Cd, and Pb are illustrated for Sp1b and

Sp2 in Figures 9, 10, and 11. The compositional maps revealed a very heterogeneous zoning in

Sp1b and Sp2, frequently correlating with microscopic color zoning (Figs. 9 and 10). In Sp1b,

the darker color zones were richer in Fe, Ge, Mn, In, Ag, and Pb and generally depleted in Cd

- and Ga; in contrast, the lighter color zones were frequently richer in Cd and Ga and depleted in
- Fe, Ge, Mn, In, Ag, and Pb compared to the dark color zones (Fig. 9). Nevertheless, local areas
- in the light color zones were also depleted in Cd and Ga. Compositional analyses performed
- along a transect (Figs. 11A–11D) showed that Ge contents were mainly correlated to Fe, Mn, and
- Pb and anticorrelated to Cd and Ga.

In Sp2, a more complex zoning was identified. The darker zones were enriched in Fe,

- Mn, Ga, Ge, In, and Pb, whereas the lighter zones were frequently enriched in Cd. The main
- difference in the trace-element distributions between Sp1b and Sp2 was that Ga was positively
- correlated with Cd in Sp1b (Figs. 11C–11D) but was anticorrelated with Cd in Sp2 (Fig. 11E).
- 244 More precisely, two types of zoning were observed in Sp2. In the bottom part, the zones with
- 245 higher Ge contents had thicknesses from 500 μ m to 2000 μ m, i.e., thicker than the zones (300–
- 246 $600 \mu m$) with lower Ge contents. In the upper part, the Ge-richer and Ge-poorer zones had
- 247 similar thicknesses from 150 μ m to 200 μ m.

248 **Compositions of Nanoscale Particles**

249 At the nanoscale, the HAADF-TEM images performed on Sp1b revealed the occurrence 250 of anhedral nanoparticles with sizes from 10 to 70 nm (Figs. 12A–12F). These nanoparticles 251 were analyzed with EDS and consisted mainly of S, Zn, Ge, and Pb (Table 2). The contents of S,

- 252 Zn, Ge, and Pb had ranges of 24.3–33.2 wt%, 32.3–58.9 wt%, 3.34–11.2 wt%, and 12.4–28.6
- 253 wt%, respectively.

254 **DISCUSSION**

255 **Germanium Incorporation in Sphalerite**

256 In Cu-Ag–depleted Sp1 and Sp2 (Cu < 19.2 ppm, Ag < 5.6 ppm), Ge contents were 257 positively correlated with Fe, Mn, and Pb (Figs. 13A, 13C, and 13E). This differs from the 258 previously documented positive correlation between Ge and Cu or Ag (Ye et al., 2011; Belissont 259 et al., 2014; Bauer et al., 2019; Torró et al., 2023). At the microscale, the weak correlation $(R^2 =$ 260 0.14) between Ge and Fe (Fig. 13A) in our analyses may exclude a Ge⁴⁺ + Fe²⁺ + $\Box \leftrightarrow 3\Box n^{2+}$ 261 **[[Please verify symbol in expression here.]]** coupled substitution (Cook et al., 2009; Luo et al., 262 2022). However, Ge was also positively correlated $(R^2 = 0.75$ and 0.56, respectively) with Mn 263 and Pb (Figs. 13C and 13E; 1:10 ratio for Mn), which may imply complex substitution 264 mechanisms if Ge was hosted in the sphalerite lattice. Our study was therefore conducted with a 265 nanoscale survey to determine the precise Ge host and incorporation mechanisms.

266 TEM analysis revealed the occurrence of Zn-, Ge-, Pb-, and S-rich nanoparticles within 267 Sp1b. Unfortunately, Ge and Pb contents in sphalerite were not measured due to the high lower 268 limits of detection of EDS (1–2 wt% Ge or Pb). An indirect method, comparing Ge/Pb ratios 269 measured with LA-ICP-MS and EDS, was used to determine if the nanoparticles were the

- 270 dominant hosts of Ge. The Ge/Pb ratios of sphalerite can reflect the amounts of nanoparticles. In
- 271 Sp1a, Sp1b, and Sp2, the Ge and Pb contents measured with LA-ICP-MS and contents in 272 nanoparticles measured with TEM-EDS were positively correlated $(R^2 = 0.85)$ with a ratio of
- 273 Ge/Pb ~ 1 (Fig. 14A). Furthermore, the LA-ICP-MS spot analyses in Sp1a, Sp1b, and Sp2 had
- 274 Ge/Pb ratios similar to the TEM-EDS analyses on the nanoparticles (between 0.48 and 1.96, with
- 275 a mean of 1.09; Fig. 14B). As the Pb is hardly incorporated into sphalerite (Cook et al., 2009;
- 276 George et al., 2016), this result suggests that Ge and Pb mainly occur as Zn-Ge-Pb-S
- 277 nanoparticles.
- 278 The extracted chemical composition from the LA-ICP-MS mapping of sphalerite,
- 279 comprising >80,000 measurements, showed that Ge and Pb were positively correlated in Sp1b
- 280 and Sp2 (Figs. 15A and 15D). The quantified compositional profiles (Figs. 15C and 15F) showed
- 281 that Ge and Pb had similar distribution patterns in both Sp1b and Sp2. The calculated Ge/Pb
- 282 ratios of Sp1b and Sp2 mainly ranged from 0.30 to 2.0 and from 0.36 to 2.0, respectively, which
- 283 are consistent with the ratios in the Zn-Ge-Pb-S nanoparticles measured with TEM-EDS. These

 results likely suggest that the Zn-Ge-Pb-S nanoparticles are the predominant phase hosting Ge in the Banbianjie deposit.

Formation of Ge Oscillatory Zoning in Sphalerite

 Previous studies have suggested that oscillatory chemical zoning observed in minerals, including sphalerite and pyrite, may reflect self-organized nonequilibrium processes during crystal growth (Fowler and L'Heureux, 1996; Di Benedetto et al., 2005; Wu et al., 2019; Fougerouse et al., 2023). In the Banbianjie deposit, the colloform texture may suggest a rapid growth rate (Abraitis et al., 2004; Franchini et al., 2015), which may have been faster than the diffusion rate and allowed self-organization processes (Fowler and L'Heureux, 1996; Phelps et al., 2020). The Fe (Mn) and Cd patterns are antithetic in sphalerite from Banbianjie (Figs. 9, 10, 294 11, and 15), suggesting that Fe (Mn) may compete with Cd to replace Zn. Both Fe^{2+} (0.63 Å) and 295 Mn²⁺ (0.66 Å) have ionic radii similar to Zn^{2+} (0.60 Å), whereas Cd²⁺ (0.78 Å) is slightly larger 296 than Zn^{2+} . This difference in ionic radius could explain the initial zoning in sphalerite, which is usually Fe- and Mn-rich and Cd-poor (Figs. 9, 10, and 16A). When the fluid becomes depleted in Fe (Mn), Cd starts to be incorporated into sphalerite, following a typical feedback reaction pathway (Figs. 16A and 16B). The feedback processes represent the self-organization that controls the fluid composition at the boundary layer and, consequently, the formation of 301 oscillatory zoning textures (Di Benedetto et al., 2005). Similarly, the Ga³⁺ (0.47 Å) and In³⁺ (0.62 Å) ions may also compete with each other to combine with monovalent cations (e.g., Cu⁺ 303 and Ag⁺) and to substitute for Zn^{2+} (0.60 Å). In Sp1b, Ga and In are anticorrelated (Fig. 9), and 304 the initial zoning of Sp1b is In-rich (Fig. 9), which is consistent with the fact that the size of In^{3+} 305 is very similar to that of Zn^{2+} , compared to the ionic radius of Ga^{3+} . In Sp2 (Fig. 10), In contents were very low (0.01–0.87 ppm), probably due to the primary fluid composition preventing competition and self-organization processes between Ga and In.

 The Ge oscillatory zoning showed a correlation with Fe and Mn contents, suggesting that the Zn-Ge-Pb-S nanoparticles may also be a consequence of self-organization. In our model, 310 self-organization controlled the element concentrations in the boundary layer. Abundant Zn^{2+} , F^2 , Mn²⁺, Ge⁴⁺, and Pb²⁺ in the boundary layer may have reacted with HS⁻, triggering the precipitation of Zn-Ge-Pb-S nanoparticles and acicular sphalerite. Because the growth rate was faster than the diffusion rate, cations such as Zn, Ge, Fe, Mn, and Pb were likely depleted at the boundary layer (Phelps et al., 2020), which resulted in a decrease of the abundance of Zn-Ge-Pb- S nanoparticles and slower growth rates of euhedral sphalerite (Figs. 16A and 16B). This process was cyclical, and before the next precipitation event, the concentrations of Zn, Ge, Fe, Mn, and Pb in the boundary layer would have increased to form a new acicular sphalerite layer rich in nanoparticles (Figs. 16A and 16B).

 In classical carbonate-hosted Pb-Zn deposits, Ge is commonly described as occurring in 320 the sphalerite crystal lattice coupled with other metal ions (e.g., Cu^+ , Ag^+ , Mn^{2+} , Pb^{2+} ; Belissont et al., 2016; Luo et al., 2022; Liu et al., 2023; Torró et al., 2023). In our study, we showed that Ge mostly occurs in Zn-Ge-Pb-S nanoparticles within sphalerite. A sphalerite poor in Cu and fast crystal growth may be prerequisites for the formation of nanoparticles. Other particular physic-chemical conditions (e.g., pH, redox, fluid compositions) may finally result in the precipitation

- 325 of the nanoparticles. Additional experiments are needed to better constrain their mode of
- 326 occurrence and distribution, considering that they represent low-temperature hydrothermal
- 327 systems in which Ge is highly enriched.

328 **CONCLUSIONS**

- 329 Sphalerite from the Banbianjie deposit showed high contents of Ge (up to 1553 ppm).
- 330 The distribution of Ge in colloform sphalerite showed oscillatory zoning with higher Ge
- 331 enrichment in darker sphalerite, positive correlations between Ge and Fe, Pb, and Mn, and a
- 332 negative correlation with Cd. We documented the occurrence of Zn-Ge-Pb-S nanoparticles.
- 333 Based on TEM and LA-ICP-MS analyses, these nanoparticles may be the dominant host for Ge
- 334 due to the similar Ge/Pb ratios measured in both the Zn-Ge-Pb-S nanoparticles and the host
- 335 sphalerite. The oscillatory chemical zoning (including Ge) in sphalerite may be related to self-
- 336 organization processes, which resulted in the fluctuations of various trace-element concentrations
- 337 in the boundary layer. The element concentrations in the boundary layer may further have
- 338 influenced the growth rate and texture of the sphalerite. This study showed the ability of
- 339 nanoscale studies to unravel the incorporation mechanisms of critical elements in sphalerite, a
- 340 key component for critical raw material exploration and ore processing.

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- 560
- 561 Figure 1. Binary plot showing the Zn-Ge resources of major Ge-rich base metal deposits
- 562 worldwide. Dashed lines indicate the Ge contents of sphalerite. Abbreviation: AGR—
- 563 Aangouran, Iran; BBJ—Banbianjie, China; DLZ—Daliangzi, China; EG—Elmwood-
- 564 Gordonsville, Tennessee, USA; FK—Fankou, China; FL—Fule, China; HZ—Huize, China;
- 565 JD—Jinding, China; KP—Kipushi, Namibia; LS—Lisheen, Ireland; MP—Maoping, China;
- 566 MY—Mayuan, China; NV—Naven, Ireland; NYZ—Nayongzhi, China; QS—Qingshan, China;
- 567 RD—Red Dog, Alaska, USA; SM—Silvermines, Ireland; SS—Saint-Salvy, France; TBS—
- Tianbaoshan, China; TM—Tsumeb, Namibia; WSH—Wusihe, China; ZLG—Zhulingou, China. **[[Figure edit: Define SEDEX in caption.]]**
- Figure 2. (A) Structural map of the southeastern margin of the Yangtze block, South China. Red
- rectangle represents the study area. (B) Geological map of the SE Yangtze block with the
- location of the Banbianjie deposit. **[[Figure edit: Add N and E to lat and long designations.]]**
- Figure 3. (A) Geological map of the Banbianjie deposit. (B) Cross section of No. 1 exploration
- line. (C) General stratigraphy of the Banbianjie area. **[[Figure edits: Add N and E to lat and**
- **long designations. American English spelling of gray throughout C.]]**
- Figure 4. Field photographs of the Zn-Ge mineralization in the Banbianjie deposit. (A)
- Stratabound sulfide with local veins crosscutting dolostone bedding (white dotted lines). Red
- dotted lines highlight the sulfide veins crosscutting bedding. (B) Stratabound sulfide veins
- parallel to bedding. (C) Stratabound sulfide veins with few dolostone brecciated clasts with
- rounded shapes. The breccia is cemented by a sulfide mass. (D) Colloform sphalerite, pyrite, and
- marcasite bands. Dolomite filled the empty space. (E) Sp2 veinlets filling fractures in dolostone.
- (F) Lumpy aggregates of Sp2 with a significant presence of organic matter. (G) Sp2-calcite
- veins. Abbreviations: Cal—calcite; Mas—marcasite; Py—pyrite; Sp1—sphalerite 1; Sp2—
- sphalerite 2.
- Figure 5. Representative photomicrographs showing textures of type 1 ore. (A) Disseminated
- sphalerite (Sp1a) and pyrite (Py1a) in host rocks, followed by colloform sphalerite (Sp1b) and
- pyrite (Py1b) assemblages. (B) Oscillatory zoned Sp1b in transmitted plane-polarized light. Dark
- Sp1b is acicular, whereas the light Sp1b is mostly euhedral. (C) Euhedral Py1b intergrown with
- acicular marcasite. (D) Deformed Sp1b with intense microfractures. (E) Colloform Sp1b
- overgrown by Py1b, followed by calcite and euhedral barite. (F) Oscillatory zoned Sp1b with
- darker color and acicular texture in the core, and lighter color and euhedral texture on the rim.
- Abbreviations: Brt—barite; Cal—calcite; Mas—marcasite; Py1a—pyrite 1a; Py1b—pyrite 1b;
- Sp1a—sphalerite 1a; Sp1b—sphalerite 1b.
- Figure 6. Representative photomicrographs showing the texture of type 2 ore. (A) Sp2-dolomite
- vein and brecciated fragments of type 1 ore (reflected light). Sp1b and Sp1b-Py1b brecciated
- clasts have an angular shape. (B) Sp2-dolomite veins and brecciated fragments of Sp1b
- (transmitted light). Type 1 ore clasts are cemented by dolomite. (C) Oscillatory zoning of Sp2
- with the location of the laser ablation–inductively coupled plasma–mass spectrometry (LA-ICP-
- MS) trace-element data points. (D) Brecciated fragments of Sp1b cemented by dolomite. (E)
- Colloform Sp2 along fractures with minor Py2 and Mas2. Abbreviations: Dol—dolomite; Gn—
- galena; Mas2—marcasite 2; Py2—pyrite 2; Sp1b—sphalerite 1b; Sp2—sphalerite type 2.
- **[[Figure edit: Capitalize Fig. 9E label in C.]]**

 Figure 7. Paragenetic sequence of the Banbianjie deposit. Abbreviations: Sp1a—sphalerite 1a; Sp1b—sphalerite 1b; Sp2—sphalerite 2.

- Figure 8. Box plot showing selected trace-element variations of Sp1a, Sp1b, and Sp2.
- Abbreviations: Sp1a—sphalerite 1a; Sp1b—sphalerite 1b; Sp2—sphalerite 2. **[[Figure edit: Add**
- **vertical-axis label and put units in parentheses: Concentration (ppm).]]**

- Figure 10. Laser ablation–inductively coupled plasma–mass spectrometry (LA-ICP-MS)
- 611 elemental maps of Sp2 $\left[\text{Define} \right]$ **[pe here?]**. Abbreviations: Sp2—sphalerite 2.
- Figure 11. Transect showing trace-element variations in Sp1b and Sp2 from the Banbianjie
- deposit. (A–B) Location of laser ablation–inductively coupled plasma–mass spectrometry (LA-
- ICP-MS) points in Sp1b. (C–D) Trace-element variations in Sp1b from the profile in A–B. (E)
- Trace-element variations in Sp2 (location of this profile is shown in Fig. 6C). Abbreviations:
- Mas—marcasite; Py1a—pyrite 1a; Py1b—pyrite 1b; Sp1a—sphalerite 1a; Sp1b—sphalerite 1b
- Sp2—sphalerite 2. **[[Figure edit: Add vertical-axis label and put units in parentheses in C–**
- **E: Trace element (ppm).]]**
- Figure 12. Transmission electron microscopy (TEM) images of Ge-rich nanoparticles in Sp1b.
- (A) High-angle annular dark-field (HAADF) image showing two Ge-rich nanoparticles (NP) in
- Sp1b. (B) Detailed HAADF image showing a rounded Ge-rich NP. Elongated structure is
- interpreted as a fracture. (C) HAADF image showing three Ge-rich nanoparticles in Sp1b. (D)
- Close-up of image in C, showing that the nanoparticle is lighter than Sp1b in the HAADF image.
- (E) Close-up of image in D, showing that the Ge-rich nanoparticle seems to be an assemblage.
- (F) High-resolution transmission electron microscopy (HRTEM) image showing the planes of
- Ge-rich nanoparticle and Sp1b. Abbreviations: NP—nanoscale particles; Sp1b—sphalerite 1b.
- Figure 13. Binary plots for trace-element contents in sphalerite from the Banbianjie deposit. (A)
- Ge vs. Fe. (B) Ge vs. Cd. (C) Mn vs. Ge. (D) Cu vs. Ge. (E) Pb vs. Ge. (F) Ga vs. Cd.
- Abbreviations: Sp1a—sphalerite 1a; Sp1b—sphalerite 1b; Sp2—sphalerite 2
- Figure 14. (A) Binary plot for Pb vs. Ge. (B) Ge/Pb ratios for different types of sphalerite and
- Zn-Ge-Pb-S nanoparticles. Abbreviations: Sp1a—sphalerite 1a; Sp1b—sphalerite 1b; Sp2—
- sphalerite 2; NP—nanoscale particles.
- Figure 15. Comparison of Cd, Ge, and Pb contents (μmol/g) in sphalerite. (A) Ternary diagram
- showing three compositional groups (Grp). Grp1 with high Pb contents represents pyrite.
- 635 Because we used ⁶⁶ $Zn = 650,000$ ppm as an internal standard, pyrite has overestimated Pb
- contents relative to sphalerite. Grp 2 has higher Ge and Pb and lower Cd contents than Grp3. (B)
- Pixel identification map with the three groups discriminated in A. (C) Laser ablation–inductively
- 638 coupled plasma–mass spectrometry (LA-ICP-MS) data (μ mol/g) values across the line $\overline{A-B}$
- indicated in B. (D) Ternary diagram showing three groups. Grp1, with high Pb contents,
- represents galena and dolomite. Grp 2 has higher Ge and Pb and lower Cd contents than Grp3.
- Larger Ge contents in Sp2 are noted compared to Sp1b. (E) Pixel identification map with the

 Figure 9. Laser ablation–inductively coupled plasma–mass spectrometry (LA-ICP-MS) element maps of colloform sphalerite (Sp1b) and pyrite (Py1b).

- 642 three groups discriminated in D. (F) LA-ICP-MS data (μ mol/g) values across the line \leftarrow B₁
- indicated in E. Abbreviations: Py1b—pyrite 1b; Sp1b—sphalerite 1b; Sp2—sphalerite 2.
- **[[Figure edits: Define Nam in caption. Add axis labels to plots in C and F: Content**
- **(μmol/g).]]]]**
- Figure 16. Schematic model of Ge enrichment in sphalerite from the Banbianjie deposit. On the
- right, the diagrams illustrate the relative changes in Zn-Ge-Pb and Cd-Ga concentrations, in the
- abundance of nanoparticles (NPs), and in the sphalerite (Sp) growth rate. (A) In stage 1, acicular
- and euhedral grains of Sp1b show oscillatory zoning. (B) In stage 2, acicular crystals of Sp2
- exhibit only oscillatory zoning. Brecciated clasts of Sp1 can be seen on the right of this sketch.
- Abbreviations: Py—pyrite; Sp1b—sphalerite 1b; Sp1a—sphalerite 1a; Sp2—sphalerite 2.