

Initial contact and spreading of a non-Newtonian drop on a solid surface

Hao Li, Qindan Zhang, Xiaofeng Jiang, Charly Koenig, Huai Z Li

To cite this version:

Hao Li, Qindan Zhang, Xiaofeng Jiang, Charly Koenig, Huai Z Li. Initial contact and spreading of a non-Newtonian drop on a solid surface. Colloids and Surfaces A: Physicochemical and Engineering Aspects, 2024, 683, pp.133066. 10.1016/j.colsurfa.2023.133066. hal-04373954

HAL Id: hal-04373954 <https://hal.science/hal-04373954v1>

Submitted on 5 Jan 2024

HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.

[Distributed under a Creative Commons Attribution - NonCommercial - NoDerivatives 4.0](http://creativecommons.org/licenses/by-nc-nd/4.0/) [International License](http://creativecommons.org/licenses/by-nc-nd/4.0/)

Contents list s availabl e at [ScienceDirec](https://www.sciencedirect.com/science/journal/09277757) t Colloids and Surfaces A: Physicochemical and Engineering Aspects

journal homepage: www.elsevier.com/locate/colsurfa

Initial contact and spreading of a non-Newtonian drop on a solid surface

H[a](#page-1-0)o Lia, Qindan Zhanga, [b](#page-1-1), Xiaofeng Jianga, [c](#page-1-2), Charly Koeniga, Huai Z. Lia, ,

^a Laboratory of Reactions and Process Engineering, CNRS, University of Lorraine, 1, Rue Grandville, BP 20451, 54001 Nancy Cedex, France ^b Institute for Systems Rheology, School of Mechanical and Electrical Engineering, Guangzhou University, Guangzhou 510006, China ^c School of Chemical Engineering and Technology, China University of Mining and Technology, Xuzhou 221116, China

ARTICLE INFO

ABSTRACT

Keywords : Drop spreadin g Drop co ntainin g nanopa rticles Fast spreadin g Smal l sp atiotemporary scal e Micro-PIV Scalin g laws

In this work, the very initial contact and spreading of drops of two non-Newtonian fluids on a hydrophilic stainless-steel surface were comparatively investigated. The fluids employed were respectively a polymer solution of polyacrylamide (PAAm) and an aqua dispersion of fine graphene oxide (GO) particles. Experimental studies involved visualizing and characterizing the spreading width over time on the substrate surface. A more precise investigation into the initial contact and spreading of non-Newtonian pendant drops on a solid surface was performed through a home-made ultra-high-speed direct current (DC) electrical device with an acquisition frequency up to 1.25 MHz (time interval of 0.8 µs), a high-speed camera and a home-developed high-speed microparticle image velocimetry (micro-PIV). The competing mechanisms of related forces: inertial, viscous, and capillary forces were probed to lead to different scaling laws.

1 . Introduction

Li qui d we tting an d spreadin g on soli d su rface s have been exte n sively studie d becaus e of it s co mmo n existenc e in ou r dail y life , as well as in numerous industrial applications such as inkjet printing, spray coating, raindrop splashin g on th e windshield , an d pe sticide spra ying, etc. [\[1](#page-8-0) –4] . From a fu ndame nta l poin t of view , th e we tting an d spread in g dyna mic s of li qui d drop s on soli d su rface s have been describe d as follows: a microscopic precursor film propagates ahead of the drop, subsequently the interfacial force drives drop spreading, a final equilibrium would be reached in the end [5]. The understanding of this complex dynamics involving gas-liquid-solid phases, especially at the initial stage, becomes then essential [6].

Parameters affecting the initial contact and spreading include the properties of fluids [7,8], such as viscosity, density, surface tension, elasticity, etc., and substrate surface conditions [9,10], including material, roug hness an d we ttabi lit y [1 1 –14] , etc. Expe r ime nta l approach often involves visualizing and characterizing the spreading width over time on the substrate surface.

A co mmo n inve stigation co ncern s us ually drop we tting an d spread ing on a smooth solid surface. In particular, the spreading at its very initial stag e is mainly do m inate d by inerti a forces , then fo llowe d by vi s cous force [15]. Further comparison between these two stages is made through the drop contacting width $[16,17]$. Spreading on partially wetting su rface s such as hydrophobi c su rface s fo r aqueou s drops, on th e other hand, is usually part of drop impact process [\[18\]](#page-8-8). For the very initial spreading with a short time interval, the wettability of the solid sub-strate is considered irrelevant to spreading dynamics [\[19\]](#page-8-9). In fact, the in itial spreadin g depend s mainly on th e su rface te nsion betwee n th e drop an d th e su rroun din g fluid. Afte rwards, th e su bsequen t spreadin g di splay s a co mplex fe ature of triple line co ntact betwee n th e drop , th e soli d su bstrate an d th e su rroun din g air.

[C](#page-8-6)ONT[R](#page-8-1)ACT and Spreading of a non-Newtonian drop on a solid surf

Qindan Zhang A.b., Xiaofreng Jiang A.s., Charly Koenig A, Huai Z. Li.s.,

Names and the constrained constrained and the constrained and the constrained and t Existing works [\[15,20](#page-8-6)] reveal that the spreading width vs. time follows the form of a power law $W\sim t^\alpha$. Different values of α also indicate va r iou s do m inant forces involved in th e spreadin g dyna mic s unde r di fferent regimes. Three distinct regimes were mainly scaled respectively: inertial regime, capillary regime, and inertia-capillary regime [\[13,21](#page-8-10)]. For fluids with lower viscosities, the drop spreading width *W* grows exponentially with time *t* with an exponent $\alpha = 0.5$ in the inertial regime [\[15\]](#page-8-6); on the other hand, for high-viscosity drops, viscous force dominates the spreading with $\alpha\,=\,0.8$ initially to 0.1 at final equilibrium stages [\[19\]](#page-8-9) . Chen et al . [\[12\]](#page-8-11) studie d th e in itial spreadin g of drop s on viscoelastic rubber films confirming that early spreading is jointly dominated by inertia and wetting dynamics is dominated by wettability instea d of softness . A si m ila r scalin g la w wa s derive d with exponent rang in g from 0. 2 to 0.5. Mitr a et al . [\[21\]](#page-8-12) inve stigate d th e drop spreadin g on a su bstrate su rrounde d by wate r an d air. A transition of di ffe ren t stages wa s observed , whic h always bega n from an in itial vi scous regime with *W* ∼ *t*, transiting to an intermediate inertial regime with *W* ∼ *t*^{0.5} and a final Tanner's regime with $W \sim t^{0.1}$. These regimes are typically mani-

⁎ Correspondin g author . *E -mail address:* Huai [-Zhi.Li@uni](mailto:Huai-Zhi.Li@univ-lorraine.fr) v -lorraine.fr (H.Z . Li).

https://doi.org/10.1016/j.colsur[fa](https://doi.org/10.1016/j.colsurfa.2023.133066).2023.133066

Received 13 October 2023; Received in revised form 7 December 2023; Accepted 21 December 2023 0927 -7757 /© 20XX

fested if th e variable spreadin g widt h is much smalle r than drop size . Otherwise, a succinct power law is no longer valid [22–[24](#page-8-13)]. For a total wetting spreading dynamics, the long-time behavior often follows the Tanner's law $[16,25]$ $[16,25]$, where $W \sim t^{0.1}$. For partial wettings, deviations migh t occu r at this stage.

are members in the interaction particle pair and determined interaction and the species and t For the initial spreading, the existing works have included many kind s of fl uids, mostly Ne wto nia n fl uids, to name a few, water, glycerol , silicone oil, and mercury [9[,26](#page-8-4),27], etc. Non-Newtonian fluids, on the other hand, were much less reported [9,12[,28](#page-8-4)–31]. To our best knowledge , th e spreadin g dyna mic s of co mpoun d drop s issued from soli d liquid di spe rsion s is extremel y rare in th e li ter ature . Recently , Fardin et al. [\[6](#page-8-2)] and Du et al. [\[9](#page-8-4)] showed that the coalescence, spreading, and pinc h -off of drop s ar e qual itatively si m ila r on th e basi s of th e Ohne sorge number for viscous non-Newtonian fluids: *Oh* = $\eta/\sqrt{\rho\sigma}D$ gatherin g th e effect of vi sco sity, su rface te nsion , de nsity an d drop size . Espe cially in polyme r solutions, th e flui d rela xatio n time alon g with *Oh* coul d di sti nguis h th e co ale scence, spreading, an d ca pillary breaku p ph eno men a from Ne wto nia n beha vior. Graphene oxid e (GO) di spe rsion [\[32,33](#page-8-14)] was studied extensively focusing mainly on its manufacture, appl ication in th e fields of drug deli very, ce llula r imaging, etc. , throug h its electrical conductivity. Its dynamical behavior in the field of multiphas e flows, ho wever , wa s much less known. Give n th e crit ica l charac ter of such material in inkjet-printing process for highly flexible elec-tronic devices [\[34,35](#page-8-15)], it is thus intriguing to further understand more within abov e -mentione d fields . From a practica l poin t of view , th e coat in g by a pain t whic h is also a soli d -liquid di spe rsion on a soli d su rface requires some peculiar knowledge compared to a homogenous liquid. To some extent, the GO dispersion could act as a model solid-liquid dispe rsion fo r real fl uid s such as paints an d inks . Th e drop spreadin g inve s tigation is then specially interesting for non-Newtonian fluids having similar shear-thinning behavior but displaying different structural property betwee n a homogeneou s polyme r solution an d soli d -liquid GO di spe rsion .

Th e high -spee d imagin g method is expected to pr ovide pi cturesque data and insights into analysis and validation of conceptual models and appl ications. Expe r ime nta l techniques such as high -spee d visualiz ation with a side view or side and bottom view were adopted in the investigation of drop spreadin g [19,25] , bu t visualiz ation wa s largel y li mited by capturing frequency around 0.1 MHz with a satisfying spatial resolution , whic h is stil l fa r from su fficien t fo r th e fast spreadin g dyna mic s at th e very in itial stage.

Here , a more rapi d approach into wa s deve loped in this work throug h a home -made ultr a -high -spee d DC electr ica l device [36] with an acquisition frequency up to 1.25 MHz (time interval of 0.8 μ s) to mo n ito r th e in itial co ntact an d spreadin g of no n -Newtonia n pe ndant drops on a solid surface, along with a high-speed camera and a homedevelope d high -spee d micr o -PIV. In co mpa r iso n to th e co nve ntional vi sualiz ation , this newl y deve loped DC techniqu e allows to reduce a decade of time scale for the initial contact period between the drop and a flat soli d su rface .

2 . Material s an d method s

[Fig.](#page-3-0) 1(a) shows the schematic diagram of the experimental setup. A stai nless -stee l no zzl e with inne r diam ete r of 0. 6 mm an d oute r diam ete r of 0.97 mm wa s used to ge nerat e pe ndant drop s in ambien t ai r by mean s of pr ecise syring e pump (PHD 2000 , Ha rvard Apparatus, USA) . The flowrates range from 0.01, 0.05 to 0.1 mL·min−1, corresponding to approaching velocities of $0.06, 0.17$ to $0.29 \text{ mm} \cdot \text{s}^{-1}$ towards the planar soli d su rface . Flowrate s were va rie d to stud y th e effect of approachin g velocities on the initial spreading. A plate of stainless-steel with a diamete r of 4 cm an d thic kness of 0. 4 cm wa s ho r izo ntall y placed unde r th e nozzle's perpendicular position. The stainless-steel plate was firstly processed with a sander-polisher using a stiff cloth polishing wheel and pr e -polishin g past e in th e mechan ica l workshop of ou r la b oratory . Then , a soft po lis hin g whee l an d po lis hin g past e were employed to re fine better the surface. The maximum surface roughness within 1 μm fo r th e plat e wa s examined by both a scanning electron micr oscop e (SEM , JS M -6490LV , JEOL , Japan) an d an atomic forc e microscopy (AFM , MFF3D, Oxford Instruments, UK) around th e drop co ntact zone , as shown in [Fig.](#page-3-0) 1(b) and Fig. 1(c). Three additional measurements were repeated on th e neig hbo rin g area to th e co ntact zone to ensure th e si m ila r roug hness . Th e DC electr ica l voltag e *U(t)* betwee n th e drop solid surface connection was recorded using a home-made ultra-highspeed acquisition device at a frequency of 1.25×10^6 Hz, as employed and detailly described in our previous study [\[36\]](#page-8-16). Electrodes were connected to the nozzle and the plate with the drop serving as conductive parts in the circuit. To visualize the contact and spreading evolution, images were ca pture d from side view with a high -spee d ca mer a (Pha n to m V711 , Vision Research , USA) with a macr o lens (E F 10 0 mm f/2.8, Canon, Japan) . Th e ca ptu rin g spee d is se t at 84,054 frames pe r se con d (fps) restrained by drop contour and image resolution (max. 240×240 pi xel s at 84,054 fps) . MA TLA B (R2019b, MathWorks, USA) wa s used to an alyze voltag e an d imag e data throug h pr ogramme d algorithms . Strict control of vertical distance between the nozzle and metal surface was co nducted throug h ou r expe r iments. Such di stanc e is smal l enough that th e occu rrenc e of co ntact took plac e before neck thinning an d neck width at the nozzle outlet keeps constant during the very initial contact, whic h is called " contact before neckin g " .

A high -spee d micr o -PI V techniqu e wa s mo d ified an d then employed to prob e th e flow fields in th e flui d du rin g th e spreadin g process. Su ffi cien t amount of si lve r -coated ho llo w glas s sphere s (S -HG S -10 , Da nte c Dynamics, Denmark) with an average diameter of 10 μm were firstly un iformly di spersed in th e aqueou s no n -Newtonia n li quids as seedin g particles. Unlike pulsed lasers with two cavities in the classical PIV or micro-techniques as used in our group, two continuous laser beams (LaserMa x Inc. , USA) of 1 mW were placed in ho r izo ntall y -opposite di rections to excite seeding particles inside the pendant drop. Formerly me ntioned high -spee d ca mer a were used to ca pture d images at a fr e quency of 5000 fps. Th e flow fields were co mpute d usin g such images with th e help of co mme rcial software Dyna micSt udi o (Dante c Dyna m ics, Denmark). It is worth noting that currently, pulsed laser sheets exceed di fficultly 1000 pulses / s with tw o ca v ities , th e co mbination of co nti n uou s lase r beam s with a high -spee d ca mer a is then th e suitable an d stil l di fficult wa y to mo n ito r th e in itial velo cit y fields at shor t time scale.

Two non-Newtonian fluids: 1.25 wt% polyacrylamide (PAAm, SNF Floerger, France) of molecular weight 1.3×10^7 g·mol-1 with 5 wt% NaCl solution and 4 mg/mL Graphene Oxide/GO dispersion (Graphenea, Inc. , Spain) were used . Graphene Oxid e di spe rsion that we used is a water-based dispersion of fine graphene oxide particles (size range: D_{90} , 5–7 μ m; D_{50} 2–4 μ m; D_{10} 1–2 μ m), which is prepared by hypersonification to obtain a homogeneou s buoyan t su spe nsion afor e expe r i ments. Th e electr ica l co ndu cti vit y of polyme r solution an d graphene oxide dispersion is 97.7 and 3.87 $mS \cdot cm^{-1}$ (22.8 \degree C), respectively.

NaCl wa s adde d into th e PAAm solution fo r th e pu rpose either to en hance the liquid electrical conductivity or to adjust its rheological beha vio r co mpare d to that of GO di spe rsion . Ce rtainly , th e adding of salt into the solution of polymers would cause degradation of rheological properties or surface tension. The amount of NaCl to be added into the PAAm solution was carefully adjusted to meet the similar rheological properties of the GO dispersion used. [Fig.](#page-4-0) 2 compares the rheological properties of these two shear-thinning non-Newtonian liquids measure d in a cone -plan geom etr y on a rheomete r (A R -G2 , TA Instruments, USA), which includes the property of original polymer solutions' withou t adding of salt as well to illu strat e th e salt effect on th e vi sco sit y in th e 1.25 % PAAm solution .

As shown in [Fig.](#page-4-0) 2(a), the GO that we used at its 0.4 wt% concentration exhibits shear-thinning behavior within the same shear rate range

Fig. 1. (a) Schematic of the experimental setup. (b) SEM image for the surface of the stainless-steel plate. (c) AFM result for the surface of the stainless-steel plate. (d) Ph otograp h of th e workin g micr o -PI V set.

of PAAm fluids. Obviously, the rheological behavior is quite similar betwee n them except at very lo w shea r rates.

For a polymer solutions like PAAm, the external shear could originate alignment and orientation at macromolecular order. When GO pa rticles ar e di spersed in a li quid, unde r si m ila r shea r stress , th e nanopa rticles ca n re -orient an d self-organize d leadin g to a shea r thinning behavior. In contrary, interactions between particles of higher size s coul d induce more friction du e to th e spac e li m itation then to shea r -thickening effect .

GO dispersions can exhibit Newtonian or non-Newtonian rheologica l beha vio r unde r steady shea r flow dependin g on th e co nce ntr ation . At very lo w co nce ntr ations, th e shea r vi sco sit y of GO di spe rsion s show s Newtonian behavior. With increasing concentrations, typical shearthinning behavior becomes dominant, usually associated with the existenc e of re -orientatio n of th e GO pa rticles formin g a so -called nemati c phas e [3 7 –[39](#page-8-17)] .

The relationship between the viscosities obtained by studying the steady shear flow and the applied shear rate can be approximated using a powe r -la w relationship [\[39\]](#page-8-18) :

Fig. 2. (a) Comparison of the rheological properties between two non-Newtonia n fl uids. Th e salt effect wa s illu strated throug h 1.25 % PAAm withou t salt . (b) Th e fi t of th e mo del s to th e steady shea r flow data . (The soli d line s show th e fi t of th e Bingha m model, an d th e dashed line s show th e fi t of th e He rsche l –Bulkle y model) .

$$
\eta = K \dot{\gamma}^{n-1} \tag{1}
$$

where *η* is the viscosity, *K* consistency, *γ* the shear rate and *n* powerlaw index $[40]$. An exponent with $n = 1$ corresponds to Newtonian behavior, whereas $n < 1$ is related to shear-thinning fluids. For low conce ntr ation s of GO , such as 0.08 wt%, *n* wa s ound to be 0. 9 [39] , whic h indicates a close behavior to Newtonian fluid. For higher concentrations, such as 1. 8 wt%, *n* is foun d to be 0.29 , whic h co rresponds to weak gels . Fo r th e GO di spe rsion s used in ou r work , th e exponent *n* is foun d to be 0.41 , whic h indicate s a no n -Newtonia n shea r -thinning beha vior.

In addition to a powe r -la w betwee n shea r vi sco sit y an d shea r rates, to inco rporate po ssibl e yiel d stress , fu rther fi tting of stress -shea r rate data with Bingham and Herschel-Bulkley models were conducted [41], as show n in Fig. 2(b).

Bingha m model:

$$
\tau = \tau_0 + \eta_\infty \dot{\gamma} \tag{2}
$$

He rsche l -Bulkle y model:

Tabl e 1

Properties of th e li quids used .

$$
= \tau_0 + K\dot{\gamma}^{n-1} \tag{3}
$$

 τ

where τ is the shear stress, η_∞ is the infinite shear rate viscosity, τ_ois th e yiel d stress , *K* co nsi stenc y an d *n* exponent .

For Bingham model, the fitted yield stress $\tau_0 = 3.82$ Pa, infinite shear rate viscosity $\eta_{\infty} = 0.025$ mPa·s, $R^2 = 0.78$. For the Herschel-Bulkley model fit, the exponent $n = 0.434$ with $K = 0.79$ Pa.sⁿ, $R^2 =$ 0.93 , whic h indicate s a be tte r fi t than th e Bingha m model.

As the GO dispersion is opaque due to the presence of GO particles, th e tran spa ren t PAAm solution ca n then be co nsi dered as mode l flui d to allo w th e velo cit y me asurement s by th e micr o -PI V techniqu e by mean s of th e seedin g pa rticles . Th e in itial co ntact take s plac e instantl y when the drop contacts the plate and expands quickly in a very short time. The properties of the liquids used are listed in [Tabl](#page-4-1)e 1.

To va l idate th e co mpa r iso n betwee n dime nsionless nu mbers at clos e vi scosities , we need to know that th e ta rgete d spreadin g dyna mic s is within ou r selected rang e of shea r rate an d co rrespon din g shea r vi scosi ties. We consider shearing induced by spreading at horizontal direction, suggesting $V_0 = \frac{\partial W}{\partial t}$ and $D_0 = 2.9$ mm. The shearing rate jumps to 200 s−1 − 1000 s−1 considering time-dependent shearing at first 4.28 \times 10 − ⁴ s. Fo r th e co nvenience of ca lculation an d co mpa r ison, we chos e 0.0375 Pa·s fo r GO an d 0.1082 Pa·s fo r PAAm as thei r appa ren t vi sco sit y , both determined at the shearing rate of 300 s−1. In a review study of co ale scenc e of drops, Kave hpour et al . [\[29\]](#page-8-21) co llected dime nsionless time of co ale scenc e usin g inertial an d vi scous timescal e as a function of Ohnesorge number (*Oh* = $\eta_a/\sqrt{\rho D_{\text{max}}}\sigma$) to identify proper timescale that should be used at different ranges of *Oh*. When $Oh \ll 1$, the effects of inertial forces co ntributed more to th e resistin g forces of spreading, which means inertial timescale $t_i = \sqrt{\rho D_{\text{max}}^3/\sigma}$ is a more proper timescale; while for cases of *Oh* \gg 1, viscous timescale $t_{\mu} = \frac{\eta_a D_{\text{max}}}{\sigma}$ is more suitable .

Co mpare d with data obtained in ou r expe r iment , vi scous timescal e *t*_{*i*} should be used for analysis of spreading with *t*_{*i*} ≫ *t*_{*i*}. In other words, if $Oh = t \nvert / t \ll 1$, combining with rheology data of [Fig.](#page-4-0) 2, shearing rate needs to be larger than \sim 20 s⁻¹ for both liquids, otherwise $t / t > 1$. Clearly, short time initial spreading of GO and PAAm drops fits the former case in our study. However, a specific range of 0.2 $<$ Oh $<$ 1 where inertial an d vi scous forces both co ntributes to th e resistin g forc e in th e spreading process is also mentioned. With $Oh_{pAAm} \approx 0.238$, it is also ne cessary to take a look at th e data with vi scous timescale.

Sequences for the initial contact and spreading of pendant drops at solid surface are illustrated in [Fig.](#page-5-0) 3. The DC device and high-speed camera are synchronized with time zero $t₀ = 0$ s, which is defined as th e moment when th e firs t decrea sin g poin t of electr ica l resi stanc e is detected . Th e moment th e drop touche s an d spread s spontaneousl y on th e plate, th e ga s film betwee n th e drop an d th e meta l su rface is evac u ated in a very shor t time to allo w th e electric si gna l mo n ito ring. Within such a shor t period , th e electric voltag e drop s drasticall y as th e co n ductin g li qui d bridge co nnected th e li qui d with th e steel. An d ca ptu rin g images at such shor t time an d scal e pose s grea t challenges to obtain quantitative data with accuracy .

3 . Result s an d discussion

According to [Fig.](#page-5-0) 3, up till the images to $t = 0.50$ ms, the spreading width keeps increasing while the drop contour remains unchanged. The voltage decreases gently compared to the very initial contact at the be-

Fig. 3. Sequence for initial contact and spreading of a pendant drop of 1.25 wt% PAAm with 5 wt% NaCl on a stainless-steel surface. (a) 0.01 mL/min (b) 0.05 mL/ min. (c) 0. 1 mL /min. Al l images shar e th e same scal e ba r of 1 mm .

gi nning of this time period . Keepin g a co nti n uou s li qui d flowrate throug h th e no zzle, th e lowe r half of drop begins to take th e shap e of a trapezoid. At $t = 2.5$ ms, the drop is much like a bowling pin and the latitude of largest width still lies at the equatorial. At $t = 7.5$ ms, the drop become s a quas i -cylinder an d th e voltag e reache s a loca l ex tremum. Due to the continuous liquid feeding, the upper half of pendant drop starts to contract while the bottom part continues to expand and accumulate liquid on the surface. At $t = 15$ ms, the drop evolves quite like a pear and the voltage decreases into a local minimum. At around $t = 50$ ms and longer away, the drop deforms like a perfect conica l flask. Ther eafter, th e uppe r part of pe ndant drop grad ually thin s into a neck. The neck pinch-off thins to be a liquid column from $t = 50$ ms and then detaches from the bottom bulk after the filament breaks up . Th e voltag e increase s co nti n uousl y unti l th e fina l pinc h -off at *t* = 1637.8 ms . Du e to th e vi scoelasti cit y of PAAm solutions, th e drop neck would be elongated thus the whole period is much longer than water as well as ca rboxymethyl ce llulose sodium (CMC) an d Emkaro x solution s as pointed out by the our previous work [36].

The electrical resistance *R* of initial contact is displayed in Fig. 4. Th e co nne ctive ci rcuit is formed as soon as th e pe ndant drop co ntacted th e plat e su rface , an d th e resi stanc e decrease s rapidl y du e to th e in itial co nne ction of th e ci rcuit . Ou r pr eviou s work s indicate s that in fl uid s such as salted wate r an d polyet hylen e oxid e (PEO) solutions, th e ma g nitude s of resi stanc e detected meet ce rtain mi n imu m va lue s in a very short tim[e\[36\]](#page-8-16). However, in this case, the resistance never reaches minimu m bu t exhibits a co nstan t decrea sin g te ndency.

The dynamics of initial contact and spreading from both electrical signals and images are illustrated in Fig. 5. The electric resistance depend s on th e mi n imu m drop cros s se ction alon g th e fallin g drop wher e th e motion of electron s is largel y obstructed , either at th e drop base or neck. The smaller the dominant width, the larger the drop resistance. At very earl y stag e of in itial co ntact (les s than 0.01 ms), th e spreadin g widt h at th e scal e of nanomete r is much shorte r than that of drop neck . Th e electr ica l si gna l is then do m inate d by th e spreadin g width, du e to th e li nea r relationship of co ndu ctanc e with spreadin g width. Th e drop spread s quickl y an d th e neck grad ually begins to take effect . Fo r 1.25 wt% PAAm with 5 wt% NaCl solution, the drop base increases to 0.94 mm at $t = 0.7$ ms and became adequate with the neck width as shown in [Fig.](#page-6-0) 5 . Th e drop base an d neck co ntribut e both to th e resi stance, th e drop resi stanc e reache s th e mi n imu m at this point. Then th e drop base increases to larger than the neck width and the neck width became

Fig. 4. Electrical signals of initial contact for 1.25 wt% PAAm with 5 wt% NaCl drop s on a stai nless -stee l plate. Th e inse t show s th e scal e up of th e resi stanc e drop within 0. 7 ms . Th e inje ction spee d of li qui d wa s marked accordingl y with 10, 50, 100 μl/min.

do m ina ting. Th e neck grad ually thins, an d th e resi stanc e starts to in crease unti l th e fina l pinc h -off of th e drop , wher e th e co ntr ibution of the drop base on the resistance is less than 0.01% and totally dominated by the neck width. The contribution of the drop base is inversely proportional to its width during the spreading process. In this work, we focus on the initial contact stage of drop before the drop conductance G reache s ma x imu m abou t 1 ms .

The drop conductance *G* is the reverse of the resistance: that depend s mainly on th e mi n imu m section of falling drop contacting with the planar surface where the motion of ions is largel y obstructed . Th e algorith m is no longer vali d afte r 4. 8 μ s as show n by th e expe r ime nta l curv e fo r co ndu ctance, as show n in [Fig.](#page-6-0) 5(b). This is because when the height between the nozzle and the planar surface is fixed, the dominant conductance *G* is in the contacting se ction as long as th e widt h here is less than 2.5% of th e li qui d neck

Fig. 5. (a) Variation of the PAAm drop coalescing width *W* with time *t*. (b) Variation of the PAAm drop conductance *G* versus time *t* and of the coalescing width W with time *t*. Dashed lines are drawn to guide the eyes.

width at the outlet of the nozzle. Hence, the coalescing width $W \sim G^{1/2}$ is invalid when $W \leq 95$ μ m, spreading law should be experimentally co rro b orate d by both th e enlargin g se ction an d th e drop shap e ev olu tion . Th e drop spreads, meanwhil e th e neck betwee n th e no zzl e an d th e coalescing surface gradually takes charge of change of conductance.

In ou r expe r iments, th e drop co ndu ctanc e fo llows a powe r -la w of *G* \sim *tα* with time during the initial contact and spreading, as illustrated in [Fig.](#page-6-0) 5(b). At the beginning period that is measured by the electrical DC device, we have a power law with $\alpha = 1.55 \pm 0.21$ within 7.2 μs. This value is similar for both fluids and all approaching velocities, which indicate s a fast spreadin g ta kin g plac e with th e li qui d fron t advancin g with aqueou s so lvent . Fo llowe d by anothe r regime afte r 11.9 μ s is th e scaled results of *W ∼ t*β from high-speed imaging results with exponents of $\beta = 0.54 \pm 0.01$. The difference could be explained with the help of micr o -PI V velo cit y fields as pr esented in Fig. 6 . Al l velo cit y data were ca lculate d an d mo d ified with th e help of co mme rcial software Dyna m icStudio by eliminating irrelevant vectors. Some results from our previou s studie s ar e also included [\[36\]](#page-8-16) . Th e do m inant inerti a coul d be seen stemming from th e su rface energy at th e neck area .

Ho wever , this proces s is largel y dampened by increase d vi scosities of fl uids. Th e ge ner ation of ca pillary wave s orig inate d from th e triple co ntact line betwee n thre e phases an d travel s upward s alon g th e drop su rface . It s ge ner ation is induce d by th e releas e of su rface energy . As soon as ge nerated , it induce s th e defo rmation of drop cu rvature . This is easier to be seen with low-viscosity fluids like water and low viscosity ca rboxymethyl ce llulose sodium (L V CMC) . Du et al . [\[9](#page-8-4)] attribut e this ph eno m eno n to th e di ssipation of vi scous forces an d enhanced inte rfa cial effect .

Obviously, the exponent value of β in the width evolution law $W \sim t^{\beta}$ for PAAm (β_{PAMm} = 0.64) is slightly higher than Graphene oxide dispersion (*β*_{*GO*} = 0.52), also at a later stage with β_{PAAm} = 0.48 and β_{GO} = 0.42 . This coul d be explaine d by examinin g th e vi sco sit y di ffe rence of thes e tw o fl uids. PAAm an d GO ar e both shea r -thinning no n -Newtonia n fluids. At reduced shear rates corresponding to slow drop spreading, the vi sco sit y of th e PAAm solution is lowe r than that of th e GO solution as shown in Fig. 2. At later stages of spreading, the real Ohnesorge number base d on th e instantaneou s flui d vi sco sit y woul d be smalle r fo r th e PAAm solution , di splayin g then less vi scous forces co mpare d to th e GO solution . Some researcher s [9 ,15 ,19 ,26 ,28] have looked closel y into th e relationship between the exponent *β* and *Oh* considering different regime s of spreadin g process: inertial do m inant regime an d vi scous do m inant regime , regardless of some co ntrar y results.

In order to correlate data from both electrical signals and high-speed images, we rescale $G \sim t^{\alpha}$ and $W \sim t^{\beta}$ into a dimensionless scaling $\varPhi \sim \tau^{\alpha}$ by considering $W \sim G^{1/2}$, and taking $\Phi = W/D_{max}$ and $\tau = t/t$, where *D*_{max} is the largest width of the drop at the starting moment of spreading and $t_i = \sqrt{\rho D_{\text{max}}^3/\sigma}$ is the inertial time. Also, to overlap these data of di ffe ren t time ranges , we extended tw o data points at time *t* = 6. 4 an d 7.2 μs by approximating with $G \sim t^{1.55}$. The results are gathered and displayed in Fig. 7 between these two different fluids.

Si m ila r te ndenc y is observed fo r both th e GO an d PAAm solution s though they ar e tw o di ffe ren t fl uid s in many ways : on e is a soli d -liquid di spe rsion an d anothe r on e homogeneou s respectively . We coul d then co nside r th e PAAm as tran spa ren t mode l flui d fo r th e blac k GO an d stud y it s velo cit y fields inside a spreadin g drop by th e micr o -PI V tech nique. Generally, different *Oh* numbers would only take effect when itself is far bigger than unity, especially at phases entering Tanner's regime. With decreasing *Oh*, the exponent ω would increase from close to 0. 3 to 0.5.

Four distinct regimes could be easily identified in [Fig.](#page-7-1) 7, specifically, with $\omega = 0.75$ for the inertial limited viscous (ILV) regime, $\omega =$ 0.5 for the inertial regime, an intermediate transition regime and $\omega =$ 0. 1 fo r th e well -know n Ta nne r ' s regime . Beside s th e classica l inertial an d Ta nne r ' s regimes, IL V regime is proved fo r th e firs t time with th e electr ica l si gna l expe r iment s at very lo w time scale, whic h is marked separately from later optical data at dimensionless time point *τ* ≈ 0.62. A si m ila r regime fo r co ale scenc e processe s betwee n a drop an d a pl ana r liquid surface was formerly reported via the similar approach in our pr eviou s work s [\[36\]](#page-8-16) . Th e transition regime exhibits a no n -monotonous transition from the inertial regime to the Tanner's regime. The standout exponent s of rescaled spreadin g proces s indicate that once th e li qui d drop enters in co ntact with th e solid, th e electric co ndu ctanc e increase s very rapidly. Th e change of scalin g la w is mainly du e to th e high co n du cti vit y of solution s whic h is a very se nsitive mo n ito rin g paramete r in ou r electr ica l DC device . Si m ilarly, th e drop spreadin g widt h fo llows a power law with time as $W \sim t^{\beta}$.

Fo r both fl uids, a clos e to 1/ 2 exponent at th e inertial do m inant regime implies a typical drop spreading process on a super-hydrophilic surface (contact angle close to 0°) [\[9](#page-8-4)]. As for final spreading regime of drops after $\tau = 1$, the exponents stabilized at $\omega = 0.10$ and 0.12, respectively fo r both th e PAAm an d GO . Th e valu e of th e exponent s is in good agreement with the Tanner's law. As shown in [Fig.](#page-7-1) 7, the viscosity effect is no t do m inant fo r th e in itial spreadin g on a tota l we tting an d smooth horizontal surface. Yet a close to $1/10$ exponent at the final spreading also implies that capillary forces play an important role in an infinitesimally thin film as for Newtonian fluids [\[9](#page-8-4)]. Understanding the processe s of li qui d spreadin g in such a way, especially of co mplex no n - Newtonia n fl uid s includin g Graphene oxid e fl uids, woul d mostly likely help the refinement of applications such as in ink-jet printing, cosmetics, etc.

Fig. 6. Velocity fields in the drop during the initial contact and spreading of different fluids: (a) Water + 5 wt% NaCl solution at $v_a = 0.29$ mm·s⁻¹, *Oh* = 4.54 × 10^{-3} at $t = 200$ µs; (b) 2% LV CMC + 5 wt% NaCl solution at $v_0 = 0.29$ mm s⁻¹, $Oh = 0.77$ at $t = 200$ µs; (c) 1.25% PAAm + 5% NaCl, $v_0 = 0.29$ mm s⁻¹, $Oh = 0.77$ at $t = 200$ µs; (c) 1.25% PAAm + 5% NaCl, $v_0 = 0.29$ 4.56 at *t* = 200 µs. The scale bars for length and velocity represent 1 mm and 0.2 mm·s^{−1}, respectively, and stands for all figures.

Fig. 7. Variation of the dimensionless spreading width Φ with the normalized time τ combining electrical and optical image data. Solid lines represent overall trends co verin g thei r span an d also ar e used to guid e th e eyes .

4 . Conclusion

In su mmary , th e focu s of th e work is to stud y th e spreadin g beha vio r of an opaque soli d -liquid di spe rsion , to co mpare with homogenous polymer solution of similar rheological properties. and to validate finally the experimental approaches to expand both the spatial and time scal e fo r very fast ph eno mena. In pa rti c ular, th e in itial co ntact an d spreadin g dyna mic s of co mpoun d drop s on a pl ana r soli d su rface were experimentally investigated through three different and complementary techniques. The evolution of the electrical conductance in close relation with th e drop spreadin g widt h wa s firstl y detected at th e time scale from 0.8 μs to 10 μs. Two distinct fluids with similar rheological properties , GO an d PAAm , were examined . Specifically, th e result s show that the conductance drop conductance in relation with the spreading width during the spreading follows a scaling law: *G* ∼ *t*1.55±0.2 ¹ within 7. 2 μ s fo r PAAm drop s an d th e visualized widt h fo llows a scaling law of $W \sim t^{\beta}$ ($\beta_{PAAm} = 0.64$, $\beta_{CQ} = 0.52$), also at a later stage with $\beta_{PAAm} = 0.48$ and $\beta_{GO} = 0.42$. Further dimensionless scaling $\Phi \sim$ *τ*ω combining conductance and imaging data reveals four different regimes during the spreading with $\omega = 0.75$ for the inertial limited viscous (ILV) regime and $\omega = 0.5$ for the inertial regime. This rescaled powe r la w re present s well fo r both fl uid s at th e in itial spreadin g stage. After $\tau = 1$, the exponents stabilize around 0.1 and 0.12, respectively for PAAm and GO solutions. Viscosity effect is not dominant for initial spreading on a total wetting and smooth horizontal solid surface, despit e di ffe ren t flui d types: nanopa rticles di spe rsion vs . homogeneou s fluid. Th e quantification of flow fields inside a spreadin g drop by co n sidering the PAAm as a model fluid for GO was performed through the micr o -PI V technique. Th e exponent woul d increase from clos e to 0. 3 to 0.5 with decreasing *Oh*. As for the PAAm fluid, a close to half unity exponent at inertial dominant regime implies a typical drop spreading process on a super-hydrophilic surface. ILV regime is proved for the first time with electrical conductance experiments. Intermediate transition betwee n ty p ica l inertial an d Ta nne r ' s regime s proved to be no n monotonous fo r both fl uids. Th e result s coul d ad d ne w bricks fo r be tte r understanding the spreading for drop before 0.01 ms beyond the usual scop e of high -spee d ca mera. Hopefully, fu rther studie s involv e opaque fluids like GO dispersion are expected to examine the effect of their nature on th e spreadin g dyna mic s at both very shor t time scal e an d lo w sp atial scal e with th e help of th e cu rrent approach . Th e insigh t gained in this study could help our further modeling and simulation by means of La ttice Bolt zmann (LB) method .

CRediT authorship contribution statemen t

Li Huai Z: Conceptualization, Data curation, Formal analysis, Funding acquisition, Investigation, Methodology, Project administration, Supervision, Validation, Writing – original draft, Writing – review & editing. **Koenig Charly :** Data curation , Methodology. **Jian g Xi aofeng:** Data curation, Formal analysis, Investigation, Visualization. **Zhang Qindan:** Data curation, Investigation, Methodology, Visualization. Li Hao: Data curation, Formal analysis, Investigation, Methodol-

ogy, Validation, Visualization, Writing – original draft, Writing – review & editing.

Declaratio n of Competin g Interest

Th e author s declar e no co nflic t of inte res t in this work .

Data availability

Data will be made avai lable on request.

Acknowledgements

Th e Ph D fe llo wship from Chin a Scho larship Counci l to H. Li is greatl y acknow ledged.

References

- [1] P.G. de Gennes, Wetting: statics and dynamics, Rev. Mod. Phys. 57 (1985) 82 7 –86 3 , [https://doi.org/10.1103/RevModPhys.57.82](https://doi.org/10.1103/RevModPhys.57.827) 7 .
- [2] V. Bergeron, D. Bonn, J.Y. Martin, L. Vovelle, Controlling droplet deposition with polymer additives, Nature 405 (2000) 772–775, [https://doi.org/10.1038/](https://doi.org/10.1038/35015525) [35015525](https://doi.org/10.1038/35015525) .
- [3] S.J. Weinstein, Coating flows, Annu. Rev. Fluid Mech. 36 (2004) 29–53, [https://](https://doi.org/10.1146/annurev.fluid.36.050802.122049) doi.org/10.1146/annurev.fluid.36.050802.122049 .
- [4] Z. Du, H. Zhou, X. Yu, Y. Han, Controlling the polarity and viscosity of small molecule in k to suppress th e contac t line receding an d coffee ring effect during inkjet printing , Colloids Surf. A Physicochem. Eng. Asp. 60 2 (2020) 125111 , https://doi.org/10.1016/j.colsurfa.2020.125111 CR .
- [5] X . Wang , L . Chen , E . Bonaccurso , Comparison of spontaneou s wettin g an d drop impact dynamics of aqueou s surfactant solution s on hydrophobi c polypropylen e surfaces: scaling of the contact radius, Colloid Polym. Sci. 293 (2015) 257–265, https://doi.org/10.1007/s00396 -01 4 -3410 - x .
- [6] M.A. Fardin, M. Hautefeuille, V. Sharma, Spreading, pinching, and coalescence: the Ohnesorge unit s , Soft Matter 18 (2022) 3291 –3303 , https://doi.org/10.1039/ [D2SM00069E](https://doi.org/10.1039/D2SM00069E) CR .
- Let the material contribution of the state of the material contribution in the material contribution of the material contribution of the material contribution of the material contribution in the state of the state of the [7] M. Andersson Trojer, A. Mohamed, J. Eastoe, A highly hydrophobic anionic surfactant at oi l –water, wate r –polyme r an d oi l –polyme r interfaces : implications fo r spreadin g coefficients , polyme r interactions an d microencapsulation vi a internal phase separation, Colloids Surf. A Physicochem. Eng. Asp. 436 (2013) 1048–1059, https://doi.org/10.1016/j.colsurfa.2013.08.005
- [8] V.M. Samsonov, A.S. Ratnikov, Comparative molecular dynamics study of simple an d polyme r nanodrople t spreadin g , Colloids Surf. A Physicochem. Eng. Asp. 29 **Fng. Asp. 298** (2007) 52–57, https://doi.org/10.1016/j.colsurfa.2006.12.015
- [9] J . Du , N . T . Chamakos , A . G . Papathanasio u , Q . Mi n , Initia l spreadin g dynamics of a liquid droplet: th e effect s of wettability, liquid properties , an d substrat e topography, Phys. Fluids 33 (2021) 042118, https://doi.org/10.1063/5.0049409.
- [10] D. Chaffart, L.A. Ricardez-Sandoval, A moving front kinetic Monte Carlo approach to mode l sessil e drople t spreadin g on superhydrophobic surfaces , Chem . Eng. Sci. 28 0 (2023) 119006 , https://doi.org/10.1016/j.ces.2023.11900 6 .
- [11] D. Bonn, J. Eggers, J. Indekeu, J. Meunier, E. Rolley, Wetting and spreading, Rev. Mod. Phys . 81 (2009) 73 9 –80 5 , https://doi.org/10.1103/RevModPhys.81.73 9 GB_{GR}
- [12] L. Chen, E. Bonaccurso, M.E.R. Shanahan, Inertial to viscoelastic transition in earl y drop spreadin g on soft surfaces , Langmuir 29 (2013) 1893 –1898 , https:// doi.org/10.1021/la304686 2 .
- [13] A. Carlson, P. Kim, G. Amberg, H.A. Stone, Short and long time drop dynamic lubricated substrates, EP L 10 4 (2013) 3400 8 , https://doi.org/10.1209/0295 - 5075 /104/3400 8 .
- [14] P.G. Bange, G. Upadhyay, N.D. Patil, R. Bhardwaj, Isothermal and nonisothermal spreadin g of a viscou s drople t on a soli d surfac e in tota l wettin g conditio n , Phys . Fluids 34 (2022) 112115 , https://doi.org/10.1063/5.012222 0 .
- [15] J . C . Bird , S . Mandre , H . A . Ston e , Shor t -time dynamics of partia l wettin g , Phys . Rev. Lett . 10 0 (2008) 234501 , https://doi.org/10.1103/PhysRevLett.100.234501 .
- [16] L . H . Tanner , Th e spreadin g of silicone oi l drop s on horizontal surfaces , J. Phys . D Appl . Phys . 12 (1979) 1473 –1484 , [https://doi.org/10.1088/0022](https://doi.org/10.1088/0022-3727/12/9/009) -3727 /12 /9/00 9 GR.
- [17] S. Saritha, X. Zhang, P. Neogi, Wetting kinetics of films containing nonadsorbing polymers , J. Chem . Phys . 12 2 (2005) 244711 , [https://doi.org/10.1063/](https://doi.org/10.1063/1.1943427) [1.194342](https://doi.org/10.1063/1.1943427) 7 .
- [18] C. Lv, P. Hao, X. Zhang, F. He, Drop impact upon superhydrophobic surfaces with regular and hierarchical roughness, Appl. Phys. Lett. 108 (2016) 141602, [https://](https://doi.org/10.1063/1.4945662) [doi.org/10.1063/1.494566](https://doi.org/10.1063/1.4945662) 2 .
- [19] P. Muralidhar, E. Bonaccurso, G.K. Auernhammer, H.-J. Butt, Fast dynamic wetting of polymer surfaces by miscible and immiscible liquids, Colloid Polym. Sci. **CR** 28 9 (2011) 1609 –1615 , [https://doi.org/10.1007/s00396](https://doi.org/10.1007/s00396-011-2475-z) -01 1 -2475 - z

.

- [20] L. Baroudi, T. Lee, Effect of interfacial mass transport on inertial spreading of liquid droplets , Phys . Fluids 32 (2020) 032101 , [https://doi.org/10.1063/](https://doi.org/10.1063/1.5135728) 1.513572 8 .
- [21] S. Mitra, S.K. Mitra, Understanding the early regime of drop spreading, Langmuir 32 (2016) 8843 –8848 , <https://doi.org/10.1021/acs.langmuir.6b02189> .
- [22] J.R. Castreión-Pita, A.A. Castreión-Pita, S.S. Thete, K. Sambath, J.M. Hutchings J.R. Castrejón-Pita, A.A. Castrejón-Pita, S.S. Thete, K. Sambath, I.M. Hutchings, J. Hinch, J.R. Lister, O.A. Basaran, Plethora of transitions during breakup of liquid filaments, Proc. Natl. Acad. Sci. USA 112 (2015) 4582–4587, [https://doi.org/](https://doi.org/10.1073/pnas.1418541112) 10.1073/pnas.1418541112
- [23] J . Dini c , V . Sharma , Powe r laws dominate shea r an d extensiona l rheology response an d capillarit y -driven pinching dynamics of entangle d hydroxyethyl cellulos e (HEC) solution s , Macromolecules 53 (2020) 3424 –3437 , [https://doi.org/](https://doi.org/10.1021/acs.macromol.0c00077) 10.1021/acs.macromol.0c00077 .
- [24] L. Leger, J.F. Joanny, Liquid spreading, Rep. Prog. Phys. 55 (1992) 431–486, https://doi.org/10.1088/0034-4885/55/4/001
- [25] J. Eggers, Nonlinear dynamics and breakup of free-surface flows, Rev. Mod. Phys Mod. Phys. 69 (1997) 86 5 –93 0 , [https://doi.org/10.1103/RevModPhys.69.86](https://doi.org/10.1103/RevModPhys.69.865) 5 .
- [26] L. Courbin, J.C. Bird, M. Reyssat, H.A. Stone, Dynamics of wetting: from inertial spreading to viscous imbibition, J. Phys. Condens. Matter 21 (2009) 464127, https://doi.org/10.1088/0953-8984/21/46/464127.
- [27] J. Magnaudet, M.J. Mercier, Particles, drops, and bubbles moving across sharp interfaces an d stratified layers , Annu . Rev. Flui d Mech . 52 (2020) 61 –91 , [https://](https://doi.org/10.1146/annurev-fluid-010719-060139) GR [doi.org/10.1146/annure](https://doi.org/10.1146/annurev-fluid-010719-060139) v -flui d -010719 -060139 .
- [28] L . Chen , E . Bonaccurso , Effect s of surfac e wettabilit y an d liquid viscosit y on th e dynami c wettin g of individual drop s , Phys . Rev. E. 90 (2014) 022401 , [https://](https://doi.org/10.1103/PhysRevE.90.022401) doi.org/10.1103/PhysRevE.90.022401 .
- [29] H . P . Kavehpou r , [Coalescenc](http://refhub.elsevier.com/S0927-7757(23)02150-7/sbref29) e of drop s , Annu . Rev. Flui d Mech . 47 (2015) 24 5 –[26](http://refhub.elsevier.com/S0927-7757(23)02150-7/sbref29) 8 .
- [30] J. Eggers, J.R. Lister, H.A. Stone, Coalescence of liquid drops, J. Fluid Mech. 401 (1999) 29 3 –31 0 , [https://doi.org/10.1017/S002211209900662](https://doi.org/10.1017/S002211209900662X) X .
- [31] J.D. Paulsen, J.C. Burton, S.R. Nagel, Viscous to inertial crossover in liquid $\frac{1}{2}$ coalescence, Phys. Rev. Lett, 106 (2011) 114501, [https://doi.org/10.1103/](https://doi.org/10.1103/PhysRevLett.106.114501) [PhysRevLett.106.114501](https://doi.org/10.1103/PhysRevLett.106.114501)
- [32] Y . Zh u , G . Kong , C . Ch e , Thermall y -induce d self-cuttin g surfaced reduce d graphene oxid e fibers fo r smar t fire alar m , Colloids Surf. A Physicochem. Eng. Asp. 67 5 (2023) 132032 , <https://doi.org/10.1016/j.colsurfa.2023.132032> .
- [33] A.P. Terzyk, The influence of activated carbon surface chemical composition on the adsorption of [acetaminophe](http://refhub.elsevier.com/S0927-7757(23)02150-7/sbref33)n (paracetamol) in vitro Part II. TG, FTIR, and XPS analysis of carbon s an d th e temperatur e [dependence](http://refhub.elsevier.com/S0927-7757(23)02150-7/sbref33) of adsorption kinetics at th e neutra l pH , Colloids Surf. A [Physicochem.](http://refhub.elsevier.com/S0927-7757(23)02150-7/sbref33) Eng. Asp. 17 7 (2001) 23 –45 .
- [34] F. Torrisi, T. Hasan, W. Wu, Z. Sun, A. Lombardo, T.S. Kulmala, G.-W. Hsieh, S. Jung, F. Bonaccorso, P.J. Paul, D. Chu, A.C. Ferrari, Inkjet-printed Graphene electronics, ACS Nano 6 (2012) 2992–3006, [https://doi.org/10.1021/nn204460](https://doi.org/10.1021/nn2044609)9 .
- [35] M. Vaseem, G. McKerricher, A. Shamim, Robust design of a particle-free silverorgano -comple x in k with high conductivity an d inkjet stabilit y fo r flexible electronics, ACS Appl. Mater, Interfaces 8 (2016) 177–186, [https://doi.org/](https://doi.org/10.1021/acsami.5b08125) [10.1021/acsami.5b08125](https://doi.org/10.1021/acsami.5b08125)
- [36] Q. Zhang, X. Jiang, D. Brunello, T. Fu, C. Zhu, Y. Ma, H.Z. Li, Initial coalescence of a drop at a planar liquid surfac e , Phys . Rev. E 10 0 (2019) 033112 , [https://](https://doi.org/10.1103/PhysRevE.100.033112) [doi.org/10.1103/PhysRevE.100.03311](https://doi.org/10.1103/PhysRevE.100.033112) 2 .
- [37] C . Vallés , Rheology of graphene oxid e dispersion s , Graph. Oxid e (2016) 12 1 –14 6 , [https://doi.org/10.1002/9781119069447.ch](https://doi.org/10.1002/9781119069447.ch4) 4 .
- [38] C. Vallés, R.J. Young, D.J. Lomax, I.A. Kinloch, The [rheologica](http://refhub.elsevier.com/S0927-7757(23)02150-7/sbref38)l behaviour of [concentrated](http://refhub.elsevier.com/S0927-7757(23)02150-7/sbref38) dispersion s of graphene oxid e , J. Mater. Sci. 49 (2014) 6311 –6320 .
- [39] P. Kumar, U.N. Maiti, K.E. Lee, S.O. Kim, [Rheologica](http://refhub.elsevier.com/S0927-7757(23)02150-7/sbref39)l properties of graphene oxid e liquid crysta l , [Carbon](http://refhub.elsevier.com/S0927-7757(23)02150-7/sbref39) 80 (2014) 45 3 –46 1 . [40]
- R.B. Bird, R.C. Armstrong, O. Hassager, [Dynamics](http://refhub.elsevier.com/S0927-7757(23)02150-7/sbref40) of polymeric liquids. Fluid [Mechanic](http://refhub.elsevier.com/S0927-7757(23)02150-7/sbref40)s, 1, John Wiley & Sons, Inc, New York, 1987. [41]

R. Lapasin, S. Pricl, Rheology of Industrial [Polysaccharides:](http://refhub.elsevier.com/S0927-7757(23)02150-7/sbref41) Theory and [Applications](http://refhub.elsevier.com/S0927-7757(23)02150-7/sbref41) , Chapma n an d Hall , London , 1995 .