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# Enhancement of Water Remediation by Innovative Photocatalytic Luminous Textiles Reactor: Performance, Kinetic Modeling, and Mechanistic Insights

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## Abstract

To address wastewater treatment, a photocatalytic process using luminous-textile has been proposed due to its high efficiency and non-toxicity. In the present work, the photodegradation of Ciprofloxacin (CIP) in the liquid phase was studied in a compact reactor with a luminous-textile catalyst in three different configurations: (i) “mono-face” (MF), (ii) “double-face” (DF) and (iii) “double-face without TiO<sub>2</sub>” (DF-without TiO<sub>2</sub>). The DF configuration exhibited the highest efficiency for CIP removal (99.7%) and mineralization (40.3%), followed by MF and DF-without TiO<sub>2</sub>. The DF luminous textiles, before and after CIP degradation, were characterized using scanning electron microscope and Fourier-transform infrared spectroscopy. The effect of operating parameters, such as CIP initial concentration (2 - 10 mg/L) and UV light intensity (0.08, 0.15 and 0.26 mW/cm<sup>2</sup>) on luminous-textile performance in terms

29 of CIP degradation efficiency and mineralization yield was investigated. Good  
30 photocatalytic activity was found with 2 mg/L CIP initial concentration and 0.15  
31 mW/cm<sup>2</sup> UV light intensity. Moreover, the mineralization percentage reached 54.7%  
32 and 61.2% with the addition of 150 mg/L of H<sub>2</sub>O<sub>2</sub> and 202 mg/L of PS, respectively.  
33 Additionally, the impact of radical scavengers was studied, proving that  $HO_2^*$ ,  $O_2^{*-}$ ,  
34 and especially radicals were the basic active species involved in CIP degradation  
35 mechanism.

36 Furthermore, the degradation efficiency decreased from 99.7% in ultra-pure water to  
37 63.6% in tap water (TW) and 46.1% in synthetic water (SW), demonstrating the  
38 negative effects of nitrate, chloride, sulfate and bicarbonate ions on CIP degradation  
39 and mineralization efficiencies in TW and SW. In summary, the present study  
40 unraveled the mechanistic aspects of the excellent photocatalytic ability of the  
41 luminous-textile for the CIP mineralization.

42

43 **Keywords:** Luminous textiles; Compactness reactor; Photocatalysis, wastewater;  
44 Kinetic enhancement; reactive species

## 45 **1. Introduction**

46 Industrial wastewater containing organic contaminants poses a significant threat to  
47 human health and environment [1]. These hazardous organic compounds are  
48 chemically stable and non-biodegradable [2], making their removal from aquatic  
49 environments challenging using non-destructive techniques, such as flocculation [3],  
50 adsorption [4], coagulation and/or filtration [5,6]. Chemical and biological processes  
51 like chemical oxidation, plasma, disinfection/ozonation and chlorination, although  
52 effective for water treatment, can generate toxic by-products [7,8]. Therefore, there is

53 a need for innovative treatment methods capable of completely removing persistent  
54 contaminants.

55 Heterogeneous photocatalysis, an efficient and eco-friendly advanced oxidation  
56 process (AOP), offers distinct advantages over other treatment techniques. It can  
57 effectively degrade target molecules, leading to high mineralization [9–11]. This  
58 process can efficiently mineralize numerous drugs, transforming them into  
59 comparatively non-toxic final products such as water (H<sub>2</sub>O) and carbon dioxide (CO<sub>2</sub>)  
60 [12]. The TiO<sub>2</sub> is a widely used photocatalytic semiconductor, known for its high  
61 surface area, affordability, low toxicity, photochemical stability, and commercial  
62 availability [12].

63 However, the reactor used in the photocatalytic process typically relies on external  
64 light, which can be extremely energy-intensive (20–150 W) for a relatively low  
65 durability, usually around 1000 h [13]. Consequently, optimizing the contact between  
66 the catalyst, the light, and the contaminant has become a primary challenge to  
67 overcome poor light penetration. To address this issue, researchers have proposed  
68 to use of immobilized photocatalysts and TiO<sub>2</sub> coated optical-fibers as a promising  
69 technique for the environmental depollution [14].

70 Recently, luminous textiles have been explored for photocatalytic water treatment,  
71 wherein optical-fibers are connected to an ultraviolet light-emitting-diode (UV-LED)  
72 source. Luminous photocatalytic textiles offer several advantages; (i) They enhance  
73 the interactions between the solution and the support, (ii) They consume less energy  
74 through optimized LED usage, and (iii) They optimize the contact between the  
75 photocatalyst support and the transmitted light [14]. The performance of luminous  
76 textiles has been evaluated for the degradation of various air pollutants, including  
77 formaldehyde [13], toluene and acetic acid [15], Butane-2,3-dione, and Heptan-2-one

78 [16], as well as chloroform and glutaraldehyde [17]. However, only a limited number  
79 of research works have reported the use of luminous textiles for removing  
80 antibiotics from wastewater [18].

81 In the present study, the antibiotic Ciprofloxacin (CIP) was chosen as the model  
82 pollutant molecule. This synthetic antibiotic is frequently detected in water sources at  
83 concentrations ranging from 1  $\mu\text{g/L}$  to 31  $\text{mg/L}$  [19]. The presence of CIP in the  
84 aquatic environment contributes to the development of antibiotic-resistant bacteria  
85 [20], posing a threat to both human health and the environment. Various advanced  
86 oxidation processes have been employed to remove CIP antibiotic, including the  
87 AOP method with Ferrate (VI) from Extreme Base Electrosynthesis [21], Co–Mn  
88 oxide supported by carbon fiber frameworks [22] electro-coagulation using iron  
89 electrodes, and electro-peroxone application [23,24]. The primary objective of this  
90 paper is to investigate the CIP degradation efficiency of the compact photocatalytic  
91 batch reactor. To the best of our knowledge, the photodegradation of CIP using  
92 luminous photocatalytic textiles has not been previously reported. A comparative  
93 study between three different configurations of luminous textile reactors is conducted.  
94 The influence of CIP initial concentration and UV light intensity on removal and  
95 mineralization efficiency is examined using the most efficient design. Furthermore, an  
96 intriguing challenge is addressed in this study: the impact of the addition of oxidants,  
97 specifically hydrogen peroxide and persulfate, on CIP mineralization is investigated.

98 This study represents the first investigation in which hydrogen peroxide and  
99 persulfate oxidants are added to a compact reactor with a luminous textile catalyst to  
100 enhance CIP degradation. The types of radicals and their role in CIP mineralization  
101 are also explored using external radical scavengers. Finally, the photocatalytic  
102 performance of luminous textiles in various water matrices is assessed to understand

103 the effects of other ions present in the water. To our knowledge, no previous work  
104 has focused on the treatment of various water matrices using a compact reactor with  
105 a luminous textile catalyst for CIP removal.

## 106 **2. Materials and methods**

### 107 *2.1 Chemicals*

108 Ciprofloxacin (CIP,  $C_{17}H_{18}FN_3O_3$ , purity = 98%) was purchased from Merck.  
109 Isopropanol (IPA,  $C_3H_8O$ , purity  $\geq 99.9\%$ ), 1,4-Benzoquinone (BQ,  $C_6H_4O_2$ ) and Tert-  
110 butanol (t-BuOH,  $C_4H_{10}O$ ) were purchased from Merck. All chemicals were used  
111 without any purification. Ultra-pure-water supplied from a Millipore-Milli-Q system was  
112 used to prepare all solutions. Hydrogen peroxide ( $H_2O_2$ ) and potassium persulfate  
113 (PS,  $K_2S_2O_8$ , purity  $\geq 99.9\%$ ) were purchased from sigma Aldrich.

### 114 *2.2 Catalysts description*

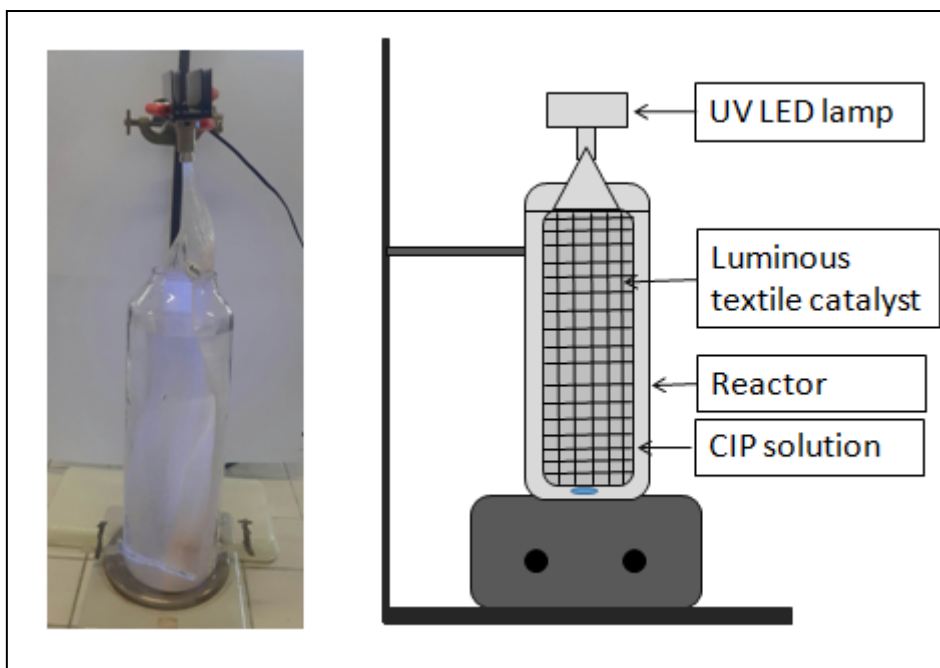
115 The catalysts were purchased from the Brochier Technologies Company (UVtex®).  
116 The luminous textile consisted of a combination of optical-fibers, made of polymethyl  
117 methacrylate resin (PMMA CK-20 Eska™ fibres), and textiles-fibers made of  
118 polyester (Trévira CS™ fibres). The detailed procedure for preparing the catalyst was  
119 previously documented by Almansba et al. [18]. The optical fibers had an average  
120 diameter of 480  $\mu m$  and were coated with a 10  $\mu m$ -thick layer of fluorinated polymer  
121 [25]. The textile fibers were composed of  $TiO_2$  (mixture of zeolite, silica and  $TiO_2$   
122 Millennium PC500) deposited on non-woven cellulose-fibers [26] , with a deposit  
123 thickness of 250  $\mu m$ . The catalyst's active surface area measured  $3 \cdot 10^{-2} m^2$  and it  
124 was purchased from the Ahlstrom Company (Ahlstrom 1048). Jacquard loom was  
125 employed to interlace the optical and textile-fibers together. To elaborate, the optical  
126 fibers were arranged vertically, while the textile fibers were positioned horizontally. All

127 the optical fibers were converged on one side, which was then exposed to UV light.  
128 They were connected to a cylindrical aluminum connector securely fastened with  
129 silicone (GP-LC7021-0A).

130 Three different luminous textiles were subjected to testing for the photocatalytic  
131 degradation of CIP. These included: (i) “mono-face” (MF), (ii) the “double-face” (DF),  
132 and (iii) the “double-face without TiO<sub>2</sub>” (DF-without TiO<sub>2</sub>). Both the MF and DF  
133 configurations were coated with a similar quantity of TiO<sub>2</sub>. However, these two  
134 configurations had different distributions of optical fibers. In the case of the DF,  
135 optical fibers were distributed on two sides, while the MF had them on only one side.  
136 . Approximately 0.36 g of TiO<sub>2</sub> was deposited on both the DF and MF supports.  
137 Notably, the DF-without TiO<sub>2</sub> reactor did not contain any TiO<sub>2</sub> particles on its surface.  
138 . All of the luminous textiles utilized in the study had the same active surface area,  
139 measuring 30 x 10 cm<sup>2</sup> in size.

### 140 *2.3 Photocatalytic experiments*

141 The photocatalytic degradation of the antibiotic CIP in solution was conducted within  
142 a 2 L glass batch reactor. In each experiment, 2 L of the CIP solution was introduced  
143 into the reactor, and the luminous textile catalyst was submerged in the center of the  
144 reaction solution. An LED (Light Emitting Diode) emitting light at a peak wavelength  
145 of 365 nm served as the light source, offering energy-efficient operation. **Figure 1**  
146 illustrates the schematic representation of photocatalytic reactor employed for CIP  
147 treatment.



148

149 **Fig.1** - Schematic representation of photocatalytic reactor employed for CIP  
150 treatment.

151 As described in our previous paper, which was reported by [27], the synthetic  
152 wastewater (SW) was prepared in tap water (TW) by adding the following  
153 components: 1 g/L of NaCl, 230 mg/L of  $\text{Na}_2\text{HPO}_4$ , 50 mg/L of citric acid, 30 mg/L  
154 ascorbic acid and 100 mg/L of saccharose. This SW was formulated to replicate the  
155 composition of hospital wastewater.

#### 156 *2.4 Characterization methods*

157 The chemical compositions of luminous textiles before and after CIP  
158 photodegradation were assessed using Fourier-Transform-Infrared Spectroscopy  
159 (FTIR, PerkinElmer, USA) and Scanning-Electron-Microscopy (SEM, IT 300). The  
160 FTIR spectrometer was equipped with an Attenuated-Total-Reflectance (ATR) crystal  
161 accessory and Deuterated-Glycine-Sulfate (DTGS) detector, and four scans were  
162 conducted with a resolution of  $2\text{ cm}^{-1}$ .



163 *2.5 Analytical method*

164 The CIP concentration was monitored using a UV–Vis spectrophotometry (Cary 50  
165 probe, Varian) at a fixed wavelength of 273 nm. The CIP degradation efficiency was  
166 calculated using Eq. 1:

167 CIP degradation efficiency (%) =  $\frac{C_0 - C_t}{C_0} * 100$  Eq. 1

168 Where  $C_0$  and  $C_t$  are the CIP concentration of initial and at time t (mg/L), respectively.

169 The mineralization of CIP, observed at various photocatalytic treatment times, was  
170 monitored using a total organic carbon (TOC) analyzer (Shimadzu A-200, Tokyo,  
171 Japan). The mineralization efficiency was calculated employing Eq. 2:

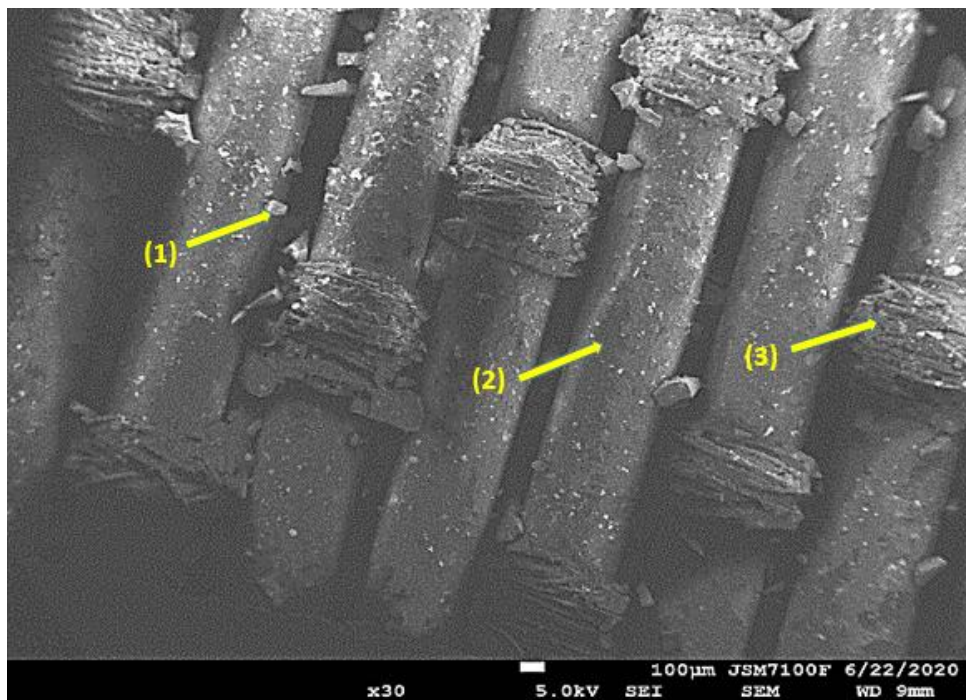
172 Mineralization efficiency (%) =  $\frac{TOC_0 - TOC_t}{TOC_0} * 100$  Eq. 2

173 Where,  $TOC_0$  and  $TOC_t$  are the organic carbon concentration of initial and at time t,  
174 respectively (mg/L).

175 **3. Results and discussions**

176 *3.1 Characterization of the luminous textiles*

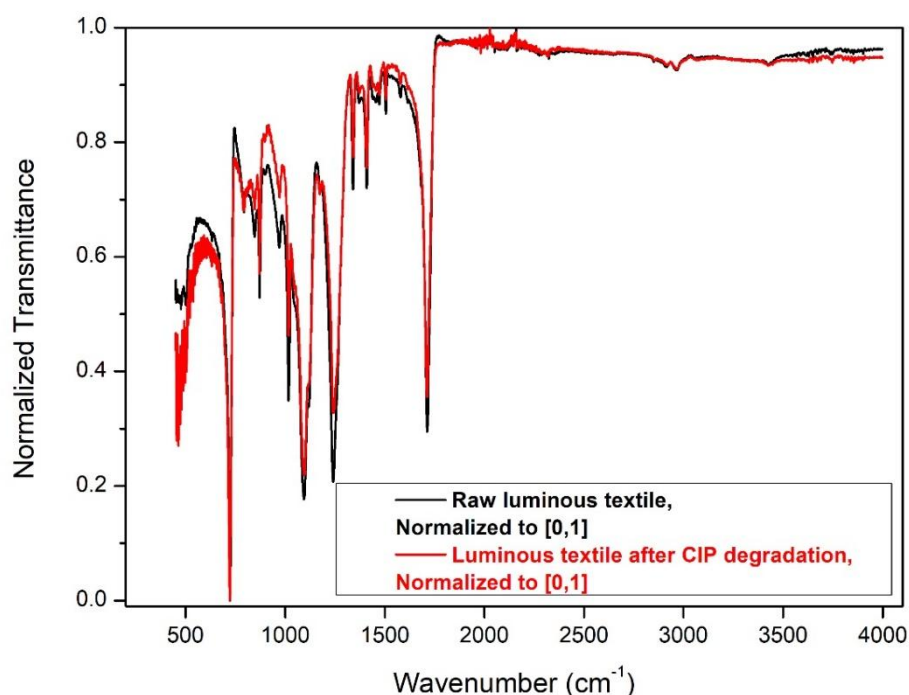
177 Surface analysis via SEM images was utilized to obtain insights into the morphology  
178 and structure of the catalyst, as depicted in **Fig. 2**. The SEM image clearly illustrates  
179 an entanglement between the optical and textile fibers, creating attachment points.  
180 Moreover, it is evident that  $TiO_2$  has been uniformly deposited on the fibers. A similar  
181 result was also reported by Indermühle et al., [14].



182

183 **Fig. 2** - SEM image of TiO<sub>2</sub> deposited luminous textile. (1) TiO<sub>2</sub> particles, (2) optical-  
184 fibers and (3) textiles-fibers.

185 **Figure 3** presents the FTIR transmission spectra of the TiO<sub>2</sub>-deposited luminous  
186 textile before and after the photodegradation of CIP. The transmission band  
187 observed between 3030 and 2790 cm<sup>-1</sup> can be attributed to the C-H stretching  
188 vibrations of -CH<sub>3</sub> and -CH<sub>2</sub> groups found in cellulose [28]. In the spectrum of the  
189 luminous-textile after the CIP degradation, a decrease in intensity of the C-O peak at  
190 1240 cm<sup>-1</sup> is evident. This decrease is likely due to the deposition of CIP and its  
191 photocatalytic byproducts onto the luminous-textile surface [19]. Additionally, the  
192 peak near 1017 cm<sup>-1</sup> in the spectra of the raw luminous textile, which could be  
193 attributed to the carbonyl group of cellulose, shows reduced intensity in the spectra of  
194 the luminous textile after CIP degradation.



195

196 **Fig. 3** Normalized FTIR spectra of a raw and used (after CIP degradation) luminous  
 197 textiles.

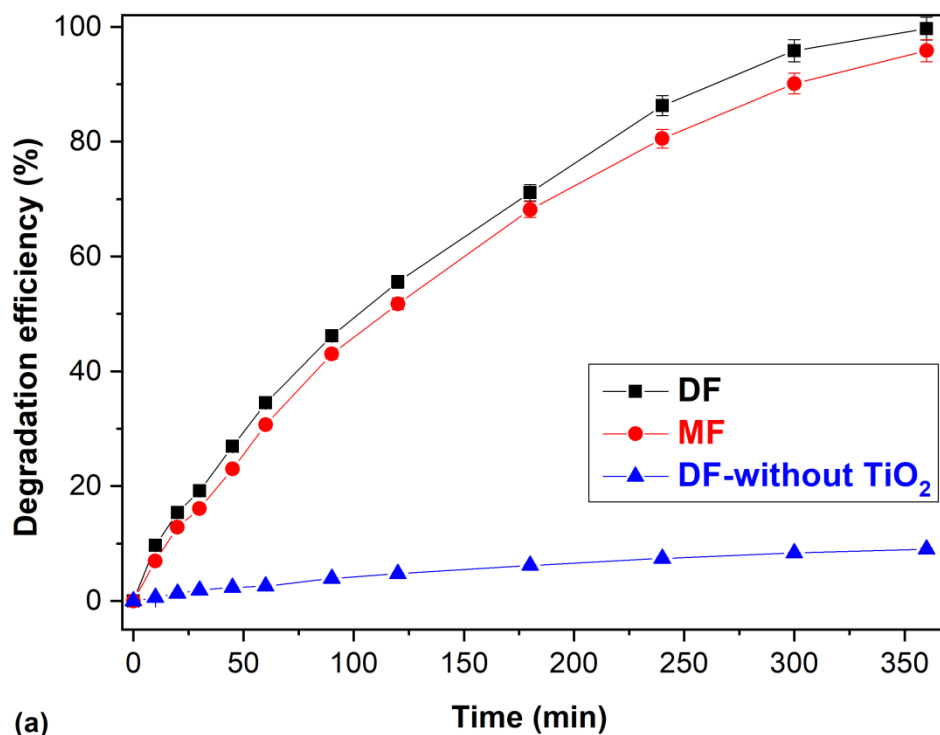
198 *3.2 Photocatalytic efficiencies of MF, DF, and DF-without TiO<sub>2</sub> luminous textiles*

199 The photocatalytic performances of different luminous textile reactors, namely the  
 200 “mono-face” (MF), the “double-face” (DF) and the “double-face without TiO<sub>2</sub>” (DF-  
 201 without TiO<sub>2</sub>), were compared.

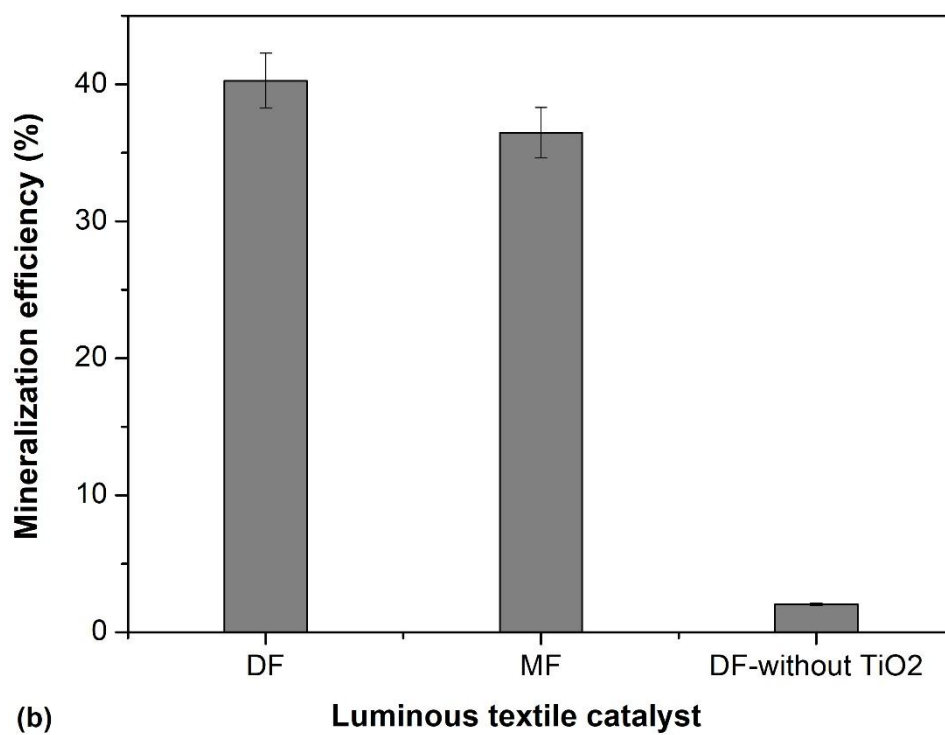
202 The CIP degradation efficiencies of MF, DF and DF-without TiO<sub>2</sub> were monitored  
 203 over a 360-minute period and presented in **Fig. 4**. On one hand, the luminous textile  
 204 without TiO<sub>2</sub> support exhibited less than 10% CIP removal efficiency. Thus, it can be  
 205 concluded that the optical fibers serving as support showed no significant  
 206 photocatalytic effect. The 10% CIP removal observed could be attributed to  
 207 adsorptive removal. Moreover, the limited degradation and mineralization efficiency  
 208 may result from the absence of TiO<sub>2</sub> on the luminous textile surface. It should also be

209 noted that the CIP could undergo degradation through photolysis under UV light [29].  
210 On the other hand, MF demonstrated approximately 96% removal efficiency.  
211 Furthermore, DF exhibited a similar removal trend, achieving nearly 100% removal  
212 efficiency (**Fig. 4 a**).

213 The improved removal of CIP by the DF reactor can be attributed to the higher  
214 catalytic sites exposed to UV-light and the distribution of optical-fibers on both sides  
215 of the DF luminous-textile reactor. In contrast, in the case of the MF reactor, the TiO<sub>2</sub>  
216 deposited on the non-luminous faces was not well exposed to UV light. It can be  
217 suggested that the catalytic area exposed to UV light is directly proportional to the  
218 production of electron-hole pairs. The highest mineralization efficiency, reaching  
219 42%, was achieved using the DF reactor, followed by 37% using the MF reactor (**Fig.**  
220 **4 b**). It is worth noting that although there is no significant difference in CIP removal  
221 between the DF and MF reactors, the mineralization efficiency is enhanced in the DF  
222 reactor. This enhanced activity could be attributed to the greater number of active  
223 sites available in the DF reactor. In contrast, the DF-without TiO<sub>2</sub> reactor exhibited  
224 only 10% CIP removal, and less than 5% mineralization was achieved. This aligns  
225 with the hypothesis that without TiO<sub>2</sub>, CIP has likely been removed through  
226 adsorption and/or photolysis and stored on the fiber surface without being  
227 mineralized to CO<sub>2</sub>. As demonstrated in **Fig. 3**, the DF reactor exhibited superior  
228 performance compared to the other reactors. Therefore, all subsequent experiments  
229 were performed using the DF reactor.



230



231

232 **Fig. 4** - Photocatalytic CIP removal efficiencies of MF, DF and DF-without TiO<sub>2</sub>  
233 support. **(a)** Degradation, and **(b)** Mineralization efficiency. Initial CIP concentration =  
234 2 mg/L; treatment time = 360 min; UV light intensity = 0.150 mW/cm<sup>2</sup>.

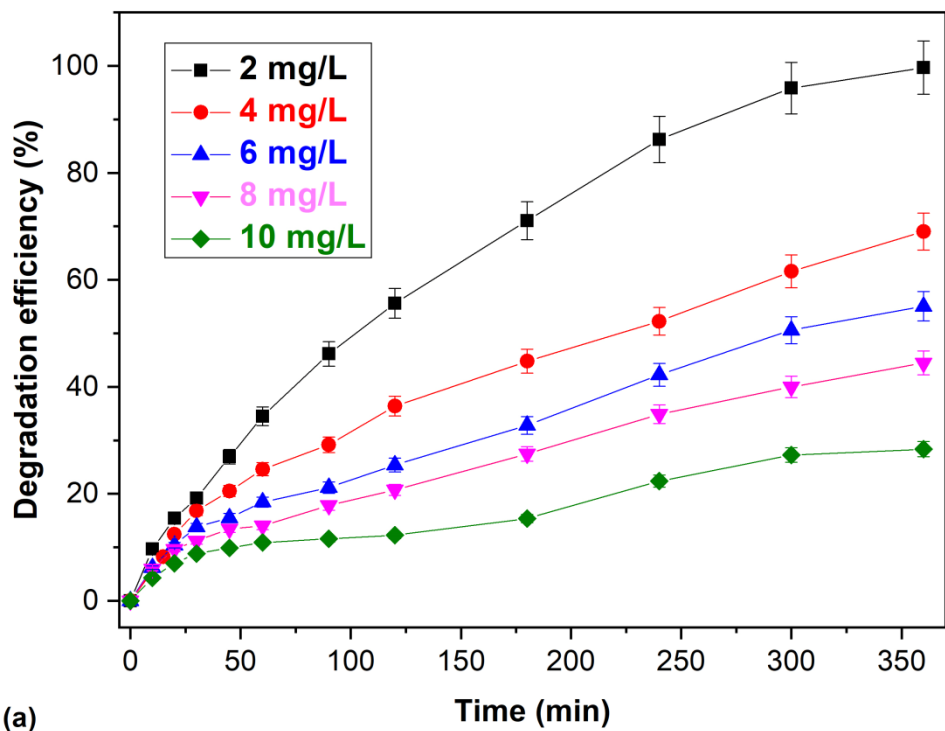
### 235 *3.3 Effect of the CIP initial concentration on degradation efficiency*

236 The influence of the initial CIP concentration on the photocatalytic degradation  
237 efficiency, for DF luminous-textile reactor, was investigated for five CIP  
238 concentrations in the range of 2 to 10 mg/L. As reported in **Fig. 5 (a)**, the degradation  
239 efficiency decreased from 99.7% to 28.4% and the mineralization yield decreased  
240 from 44.7% to 14.7% after 360 min, when CIP concentration was increased from 2 to  
241 10 mg/L, respectively.

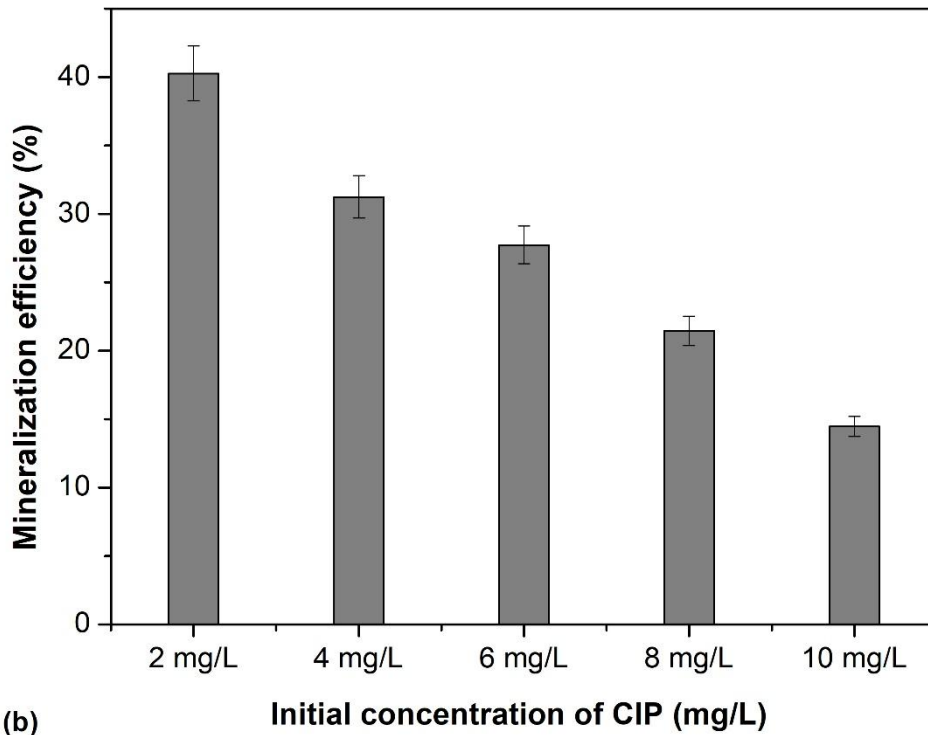
242 The photocatalytic activity diminishes as the antibiotic concentration rises due to the  
243 increased quantity of adsorbed contaminants on the photocatalyst surface. The  
244 adsorbed CIP molecules can limit the number of photons reaching the TiO<sub>2</sub> surface.  
245 Consequently, the production of reactive oxygen species on the surface also  
246 decreases[30]. Additionally, the increase in the initial CIP concentration leads to a  
247 reduction in available active sites. Therefore, in a photocatalytic process consisting of  
248 successive reactions, the competition for active sites on the catalyst becomes more  
249 pronounced.

250 As depicted in **Fig. 5 (b)**, the mineralization efficiency decreased from 40% to 15% as  
251 the CIP inlet concentration increased from 2 to 10 mg/L. This observation  
252 underscores the importance of the number of available active sites on the TiO<sub>2</sub>  
253 surface and the quantity of UV photons reaching the catalyst surface in controlling  
254 mineralization. It can be inferred that the optimization of active sites on the surface,  
255 which includes factors such as the weight of TiO<sub>2</sub> and the total exposed area, should

256 be based on the pollutant concentration to achieve complete degradation and  
257 mineralization.



258



259

260 **Fig. 5** - Effect of the CIP initial concentration on **(a)** the degradation efficiency and **(b)**  
 261 the mineralization yield. Reaction time = 360 min; Light intensity = 0.150 mW/cm<sup>2</sup>.

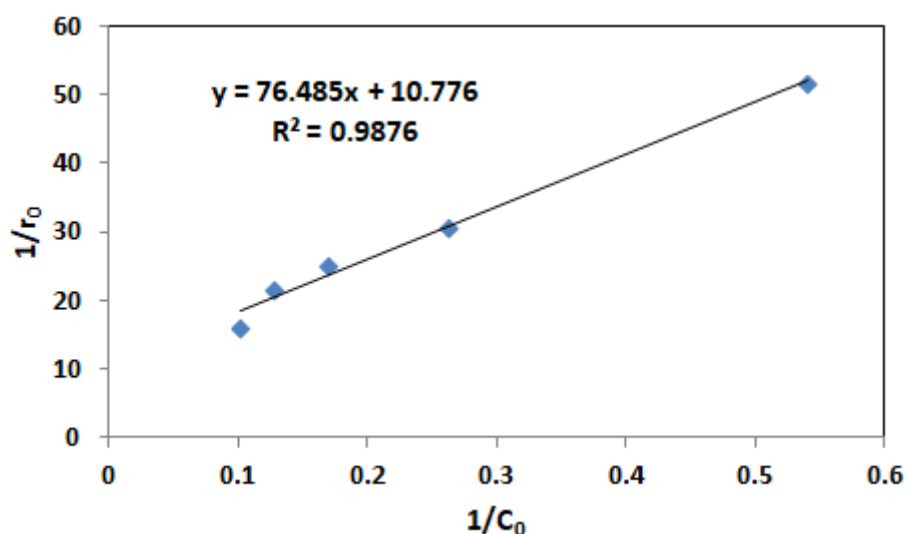
262 The Langmuir–Hinshelwood (L-H) model is employed to comprehend the kinetics of  
 263 the CIP degradation reaction (Eq.3).

$$\frac{1}{r_0} = \frac{1}{k} + \frac{1}{kK} * \frac{1}{C_0} \quad \text{Eq. 3}$$

265 Where k denotes the reaction rate constant (mg L<sup>-1</sup> min<sup>-1</sup>), K is the adsorption  
 266 coefficient of reactants (L mg<sup>-1</sup>), C<sub>0</sub> is the initial CIP concentration (mg/L) and r<sub>0</sub> is the  
 267 initial rate of disappearance of CIP (mg L<sup>-1</sup> min<sup>-1</sup>). **Fig. 6** displays the linear fitting of  
 268 1/r<sub>0</sub> as a function of 1/C<sub>0</sub>. The linear transformation of this expression yielded values  
 269 of k = 0.093 mg L<sup>-1</sup> min<sup>-1</sup> and K = 0.141 L mg<sup>-1</sup>. The higher values of R<sup>2</sup> (0.9876) for  
 270 antibiotic removal indicate that the obtained data fit well with the pseudo first-order  
 271 kinetic model.



272 In a study by Zeghioud et al. [31], using the L-H model, the removal of reactive  
273 green-12 dye in the presence of TiO<sub>2</sub> impregnated polyester was investigated, and  
274 they found  $k = 0.035 \text{ mg L}^{-1} \text{ min}^{-1}$  and  $K = 0.796 \text{ L mg}^{-1}$ . The kinetic constant  
275 obtained in our study is larger than the values reported by Zeghioud et al [31]. This  
276 difference may be attributed to the rapid photocatalytic degradation pathways and  
277 kinetics of the reactants in the novel reactor design.



278

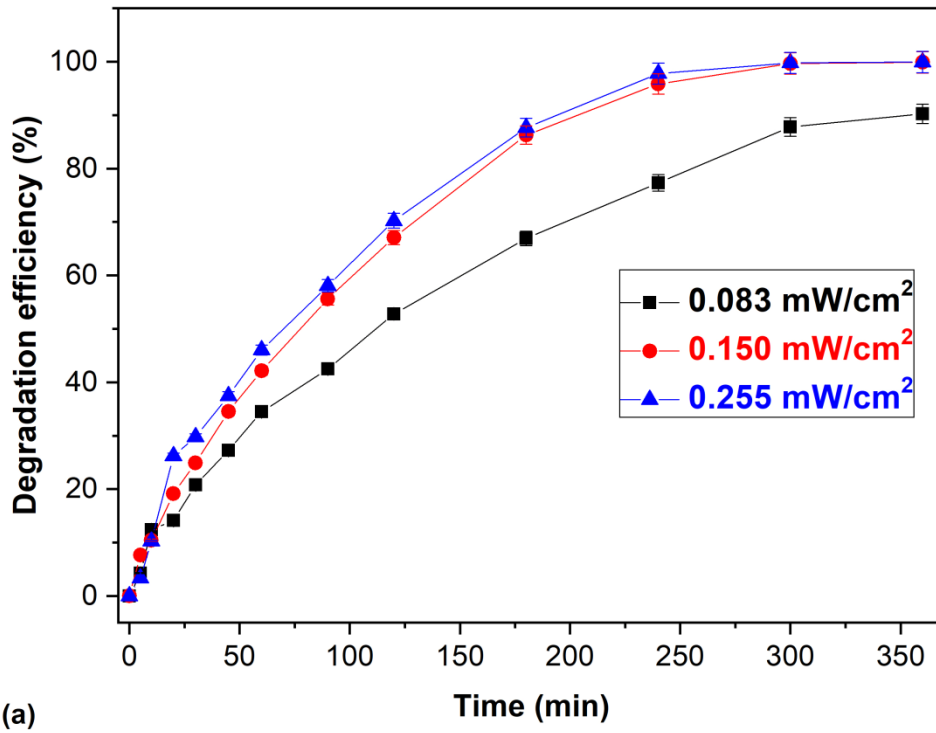
279 **Fig. 6.** Linear correlation of  $1/r_0$  versus  $1/C_0$ .

### 280 3.4 Effect of UV light intensity on CIP removal

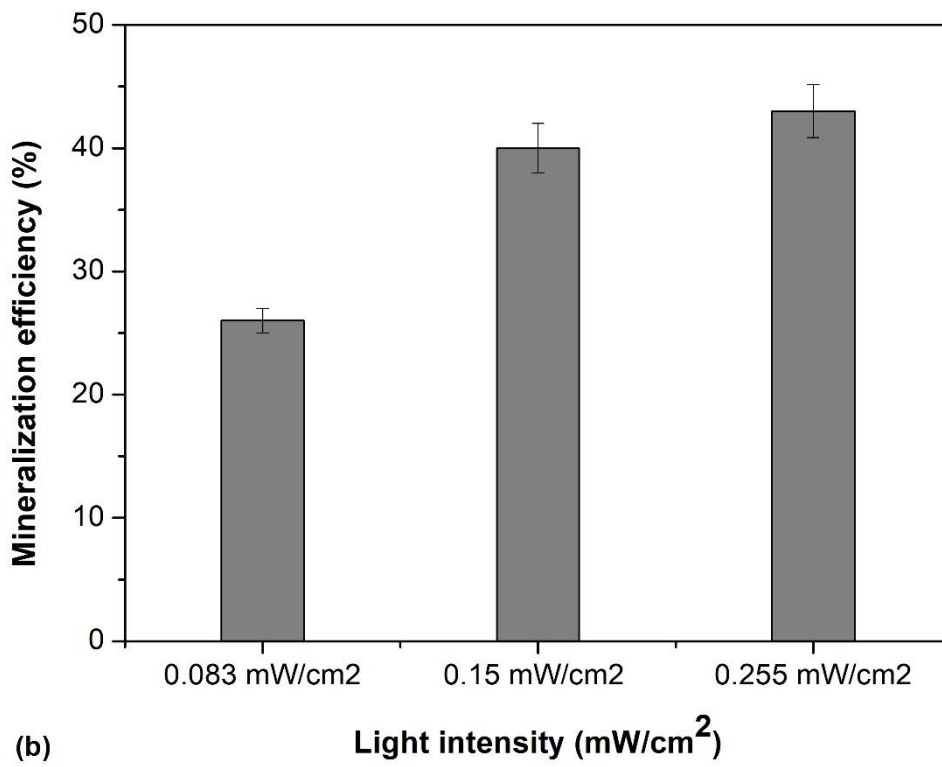
281 Given that the production of electron-hole pair by UV-light, the UV light intensity is a  
282 crucial parameter in antibiotic degradation. To assess the impact of light intensity on  
283 the CIP photodegradation process, various experiments were conducted at different  
284 light intensities using the DF configuration. The calculated intensities were 0.083,  
285 0.150 and  $0.255 \text{ mW/cm}^2$  using three different LED sources. **Figure 7** illustrates the  
286 effect of UV light intensity on CIP degradation and mineralization efficiencies.

287 The results demonstrated that the CIP removal improved as the irradiation intensity  
288 increased, which can be attributed to the higher production of hydroxyl radicals on

289 the catalyst surface. Indeed, under high UV-light intensity, electron-hole pair  
290 formation predominates, and the recombination of electron-hole pairs becomes  
291 negligible. In contrast, at low UV light intensity, a competition between the separation  
292 and recombination of electron-hole pairs occurs, reducing the formation of free  
293 radicals and subsequently decreasing antibiotic photodegradation efficiency [19]. The  
294 results obtained indicate that the DF luminous textile exhibited highly satisfactory  
295 photodegradation rates, even at the lowest light intensity tested. As depicted in **Fig. 7**  
296 **(b)**, the increase in UV light intensity from 0.083 to 0.255 (3 fold)  $\text{mW/cm}^2$  has raised  
297 the mineralization efficiency from 27 to 42% (1.6 fold). Overall, it is evident that an  
298 increase in UV light intensity has led to an improvement in mineralization. . However,  
299 the impact on mineralization is relatively minor. For instance, the ratio between  
300 conversion and mineralization for 0.15 and 0.255  $\text{mW/cm}^2$  does not exhibit  
301 significant changes; specifically, the conversion/mineralization ratio is 2.5 for 0.15  
302  $\text{mW/cm}^2$  and 2.4 for 0.255  $\text{mW/cm}^2$ . This finding suggests that the excess UV light  
303 intensity has had an insignificant effect on mineralization. Therefore, it can be  
304 proposed that CIP mineralization is primarily governed by the interaction between  
305 CIP,  $\text{TiO}_2$ , and UV photons, rather than being solely dependent on the quantity of  
306 available photons.



307



308

309 **Fig. 7** - Effects of UV intensity on **(a)** the degradation efficiency and **(b)** the  
310 mineralization yield. The DF luminous textile reactor, the initial CIP concentration is 2  
311 mg/L, and the reaction time is 360 min.

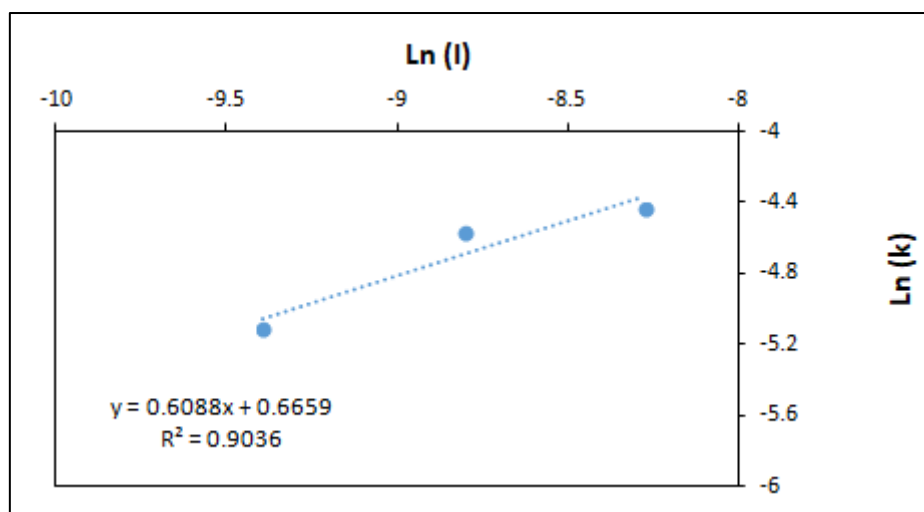
312 It has been reported that the activity of the DF luminous-textile is dependent on light  
313 irradiation [32]. The relationship between UV light intensity and the rate of pollutant  
314 oxidation can be expressed as follows:

$$315 \quad k_{op} = k_0 \cdot I^\delta \quad \text{Eq.4}$$

$$316 \quad \ln k_{op} = \delta \ln (I) + \ln (k_0) \quad \text{Eq.5}$$

317 Where  $K_{op}$  is the CIP degradation rate ( $\text{mg L}^{-1} \text{min}^{-1}$ ),  $I$  is the light intensity ( $\text{W.m}^{-2}$ ),  
318 and  $k_0$  is the rate constant independent of the light intensity and  $\delta$  is the order of  $I$  ( $0$   
319  $< \delta < 1$ ). When  $\delta = 1$ , it signifies that the participation of electron-hole pairs in  
320 oxidation reactions is faster than their recombination, leading to a linear increase in  
321 the CIP oxidation rate with UV light intensity. . When  $\delta < 1$ , it indicates that the  
322 dominant process is the recombination of electron-hole pairs [32]. The  $k_0$  and  $\delta$   
323 values are provided in **Table 1**, with the  $\delta$  value confirming that the dominant  
324 process in this case is indeed the recombination of electron-hole pairs.

325 **Figure 8** presents **the** kinetic constant for CIP degradation as a function of UV light  
326 intensity. It is evident that the CIP degradation rate increased linearly with UV light  
327 intensity, indicating that electron-hole pairs were utilized more rapidly for chemical  
328 reactions than for recombination[33].



329

330

**Fig. 8** - Effect of UV light intensity on degradation rate constant for CIP.

**Table. 1** Values of the constants  $\delta$  and  $k_0$ .

$k_0$ (mg L <sup>-1</sup> min <sup>-1</sup> )	$\delta$	Correlation (%)
0.007	0.61	90.36

### 331 3.5 Impact of oxidant addition

#### 332 3.5.1 Impact of hydrogen peroxide

333 Various studies have explored the addition of hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>) to  
 334 photocatalytic reactors to enhance the production of <sup>•</sup>OH radicals and facilitate the  
 335 degradation of refractory organic compounds in water. The production of <sup>•</sup>OH plays a  
 336 crucial role in the chemical oxidation of organic pollutants. Additionally, H<sub>2</sub>O<sub>2</sub> and its  
 337 end products are environmentally friendly [34] [35].

338 The addition of hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>) serves as an electron acceptor to generate  
 339 <sup>•</sup>OH radicals and may reduce the electron-hole recombination (Eq. 6) [36], thereby

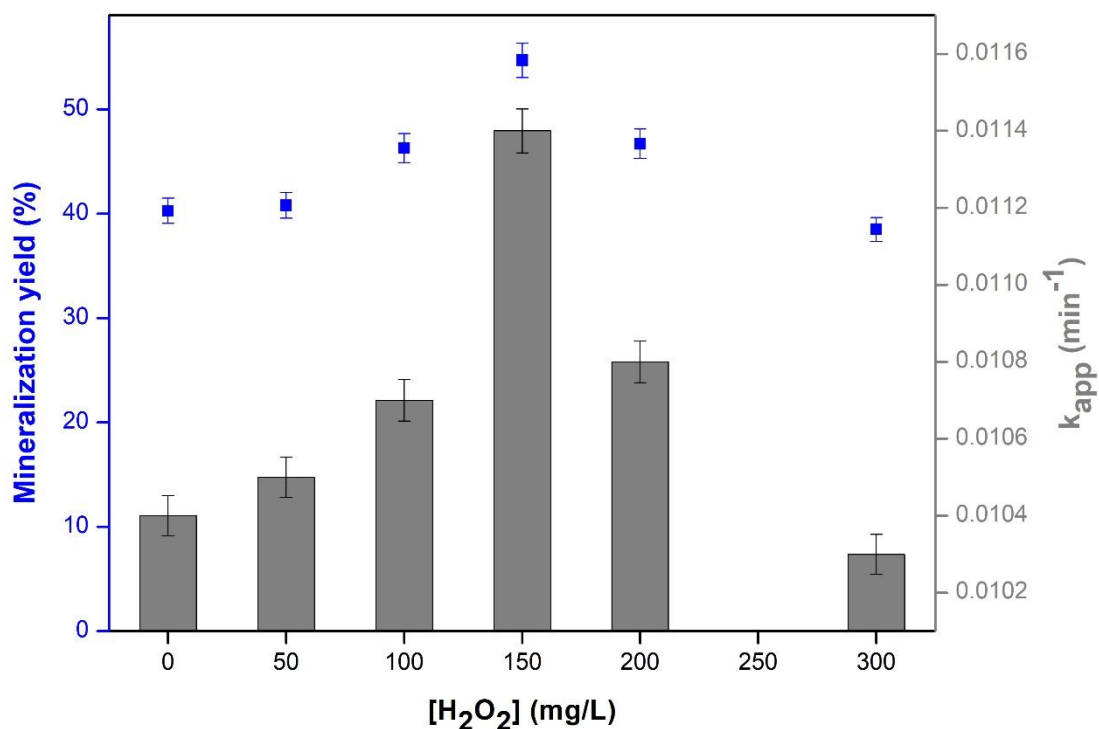
340 potentially improving photocatalytic degradation efficiency. Thus, the influence of  
341 H<sub>2</sub>O<sub>2</sub> concentrations added to the solution, ranging from 0 to 300 mg/L, was  
342 investigated.



344 **Fig. 9** illustrates the impact of the H<sub>2</sub>O<sub>2</sub> addition on both k<sub>app</sub> constant and  
345 mineralization yield after 360 min of photocatalytic degradation. It is evident that the  
346 k<sub>app</sub> constant increased as the H<sub>2</sub>O<sub>2</sub> concentration was raised from 0 to 150 mg/L.  
347 This increase can be attributed to the greater number of  $\cdot OH$  radicals generated by  
348 photocatalytic process. However, beyond a concentration of 150 mg/L of H<sub>2</sub>O<sub>2</sub>, the  
349 k<sub>app</sub> constant decreased significantly, indicating that an excess of H<sub>2</sub>O<sub>2</sub> acts as a  
350 scavenger of  $\cdot OH$  radicals. Additionally, the excess addition of H<sub>2</sub>O<sub>2</sub> molecules in the  
351 system accelerates the rate of  $\cdot OH$  radical recombination (Eq. 7):



353 As depicted in **Fig. 9**, it is interesting to note that the addition of H<sub>2</sub>O<sub>2</sub> did not have a  
354 significant impact on mineralization. Almansba et al. [18] and Diez et al., [37] have  
355 suggested that some of the generated radicals may react with the produced by-  
356 products, potentially reducing the number of available radicals for CIP mineralization.  
357 The highest mineralization efficiency of 54.7% was attained with the addition of 150  
358 mg/L of H<sub>2</sub>O<sub>2</sub>.



359  
 360 **Fig. 9** - Effect of the H<sub>2</sub>O<sub>2</sub> concentration on CIP removal kinetic rate constant and the  
 361 mineralization yield using DF luminous textile reactor. Initial CIP concentration = 2  
 362 mg/L; Reaction time = 360 min, Light intensity = 0.15 mW/cm<sup>2</sup>

### 363 3.5.2 Impact of Persulfate

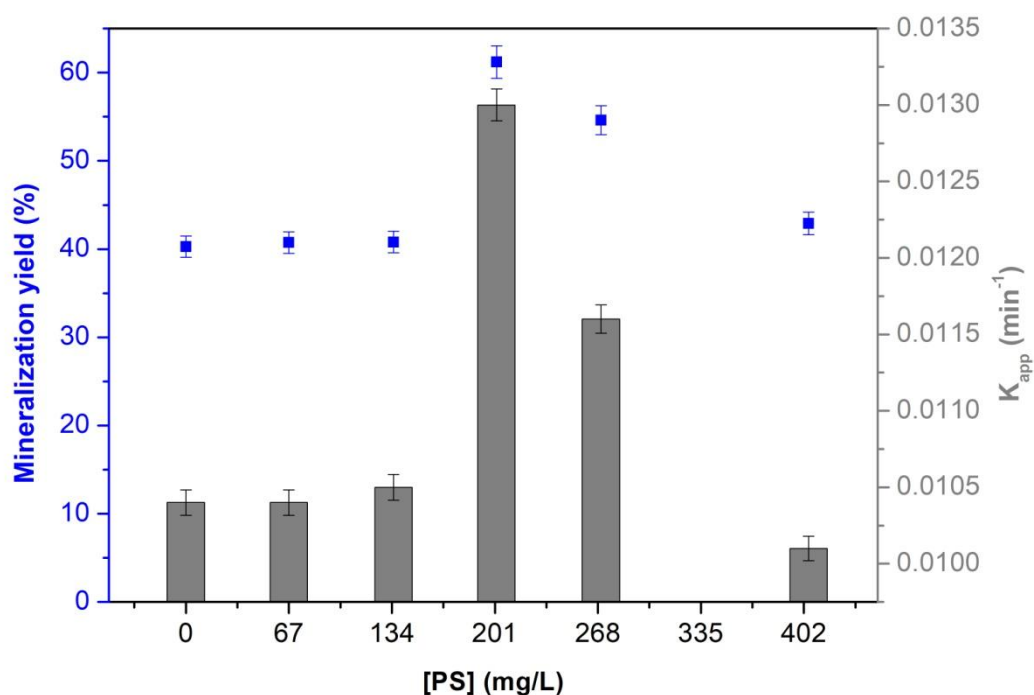
364 Persulfate (PS) has been widely utilized to enhance the performance of advanced  
 365 oxidation process. In the presence of a catalyst, persulfate undergoes cleavage of its  
 366 O=O bond, leading to the production of sulfate radicals  $SO_4^{\cdot-}$ , which exhibit a longer  
 367 half-life and greater selectivity than  $\cdot OH$  radicals in water treatment. Several  
 368 activation methods for PS have been reported, including the use of transition metals,  
 369 ultrasound and UV irradiation, ultrasound, and carbonaceous materials [34].

370 **Fig. 10** illustrates the impact of the addition of persulfate as an oxidant on both the  
 371 kinetic rate constant and mineralization efficiency after 360 min of UV irradiation. The

372 PS addition to the solution enhanced the degradation kinetics. Interestingly, the  $k_{app}$   
 373 constant increased with increasing PS concentration up to 202 mg/L and then  
 374 decreased at higher PS concentrations. The initial increase in  $k_{app}$  with higher PS  
 375 concentration can be attributed to the chemical activation of PS and the generation of  
 376 sulfate radicals. . However, beyond 202 mg/L of PS, degradation efficiency  
 377 decreased, which may be explained by the scavenging effect of excess PS on  
 378 reactive species , as shown in Eq. 8 [38,39].



380 Furthermore, it is possible that a portion of the generated radicals may react with the  
 381 by-products formed in the reaction medium. Consequently, the availability of reactive  
 382 species for CIP mineralization could be significantly reduced. The highest  
 383 mineralization efficiency, reaching 61.2%, was obtained with the addition 202 mg/L of  
 384 PS.



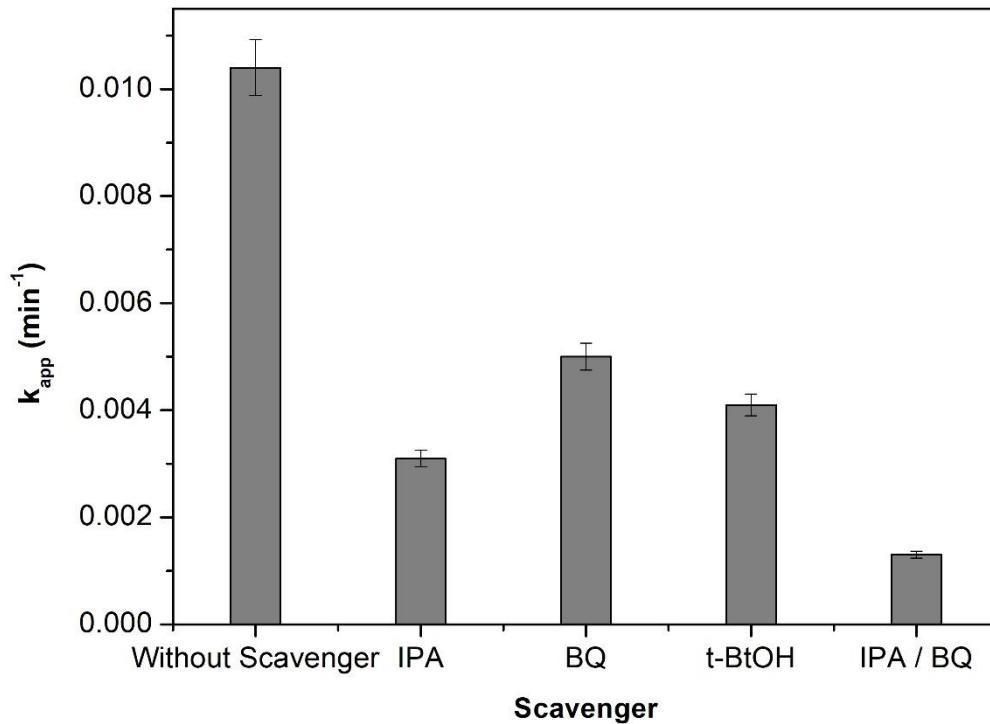
385



386 **Fig. 10** - Effect of the PS concentration on the kinetic rate constant and the  
387 mineralization yield, by the DF luminous textile reactor. Initial CIP concentration = 2  
388 mg/L; Reaction time = 360 min, Light intensity = 0.150 mW/cm<sup>2</sup>.

### 389 3.6 Effect of radical scavengers on CIP photodegradation

390 Four scavengers, namely Isopropanol (IPA, 100 mmol/L), tert-Butanol (t-BuOH, 100  
391 mmol/L), Benzoquinone (BQ, 20 μmol/L), and the binary IPA/BQ (Ispr, 100  
392 mmol/L/BQ, 20 μmol/L), were employed to investigate the role of radicals in CIP  
393 degradation. Preliminary studies were conducted to determine the optimal  
394 concentrations of these scavengers. The respective rate constants and degradation  
395 efficiencies were calculated after 360 min of UV irradiation. It is well established that  
396 IPA and t-BuOH are used to quench the  $\cdot OH$  radicals [40]. Additionally, BQ is  
397 considered an effective trap to prevent the formation of the radical couple  $HO_2^{\cdot} / O_2^{\cdot-}$   
398 [41]. As depicted in **Fig. 11**, a substantial inhibition was observed following the  
399 addition of IPA ( $k_{app} = 0.0031 \text{ min}^{-1}$ ), t-BuOH ( $k_{app} = 0.0041 \text{ min}^{-1}$ ) and BQ ( $k_{app} =$   
400  $0.0050 \text{ min}^{-1}$ ), providing strong evidence that  $HO_2^{\cdot}$ ,  $O_2^{\cdot-}$ , and especially  $\cdot OH$  radicals,  
401 are the primary active species involved in CIP degradation. However, a significant  
402 decrease in CIP degradation was observed when the binary mixture of IPA/BQ was  
403 added ( $k_{app} = 0.0013 \text{ min}^{-1}$ ), suggesting that the  $\cdot OH$ ,  $HO_2^{\cdot}$ , and  $O_2^{\cdot-}$  radicals  
404 collectively play the major role in the photocatalytic removal of CIP [40,41].



405

406 **Fig. 11.** Effect of the scavengers on the CIP removal kinetics using DF luminous  
 407 textile reactor. Initial CIP concentration = 2 mg/L; Reaction time = 360 min, Light  
 408 intensity = 0.15 mW/cm<sup>2</sup>, [t-BuOH] = 100 mmol/L, [IPA] = 120 mmol/L, [BQ] = 20  
 409  $\mu\text{mol/L}$ .

410 Heterogenous photocatalysis involves the activation of a solid material like TiO<sub>2</sub> with  
 411 appropriate high-energy light ( $h\nu$ ), which has energy greater than the material's band  
 412 gap ( $E_g = 3.2$  eV). This high-energy light excites an electron from the valence band  
 413 (VB) to the conduction band (CB). When an electron moves from the VB to the CB  
 414 creates an electron/hole ( $e^-/h^+$ ) pair. The reaction between  $h^+$  holes and electron  
 415 donors results in the formation of  $\cdot\text{OH}$  radicals, as depicted in the proposed  
 416 mechanism through the following equations

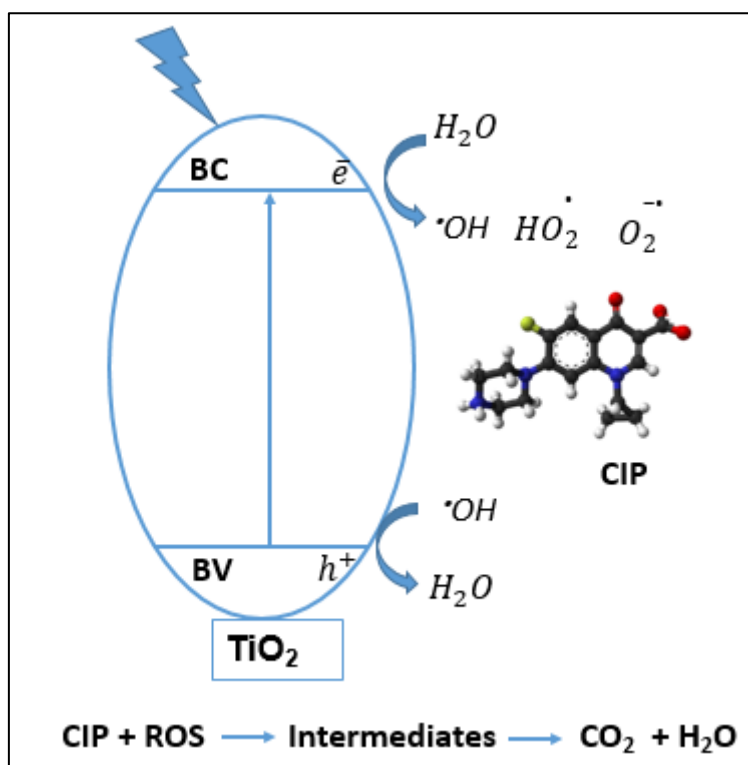




420 It was also reported that the interaction between the excited electron  $e^-$  and the  
 421 dioxygen can give rise to the formation of oxygen superoxide radicals, as shown  
 422 below



425 The proposed mechanism of CIP photocatalysis is depicted in **Fig. 12**.



426

427 **Fig. 12** – proposed mechanism of CIP photocatalysis

428 *3.7 Effects of water matrices on CIP removal and mineralization efficiencies*

429 The impact of different water matrices, including nitrate ( $NO_3^-$ ), chloride ( $Cl^-$ ), sulfate  
 430 ( $SO_4^{2-}$ ), and carbonates ( $CO_3^{2-}$  and  $HCO_3^-$ ) on CIP degradation efficiency and  
 431 mineralization has been investigated under similar operating conditions using the DF  
 432 reactor. The experiments were conducted with different water sources: ultrapure  
 433 water (UPW), tap water (TW), and synthetic water (SW), and the results are  
 434 presented in Fig. 13. The fundamental physicochemical properties of these various  
 435 water matrices, as previously described in our study [27], are outlined in **Table 2**. It  
 436 is worth noting that TW and SW contain nitrate, chloride, sulfate, and nitrite ions,  
 437 which are absent in the UPW solution.

**Table 2** Physic-chemical properties of various water matrices.

Parameters	UPW	TW	SW
pH	5.8	7.8	7.6
Conductivity ( $\mu S/ cm$ )	15.12	492.2	2454
Nitrates ( $NO_3^-$ , mg/ L)	-	$8.6 \pm 0.4$	$8.2 \pm 0.4$
Nitrites ( $NO_2^-$ , mg/ L)	-	$< 0.02$	$< 0.02$
Sulfate ( $SO_4^{2-}$ , mg/ L)	-	$6.6 \pm 0.3$	$6.4 \pm 0.3$
Chloride ( $Cl^-$ , mg/ L)	-	$36.3 \pm 1.8$	$234 \pm 6$

438

439 The results show that CIP degradation was notably faster in UPW compared to TW  
 440 and SW. The reduced CIP degradation and mineralization efficiencies in TW and SW  
 441 compared to UPW can be attributed to the composition of the water matrix,  
 442 specifically the presence of various ions in the solution. Previous research has  
 443 demonstrated the detrimental impact of nitrate, chloride, sulfate, and bicarbonate ions  
 444 on photocatalysis [18,19,27,42].The inhibitory effect of nitrate anions may be due to

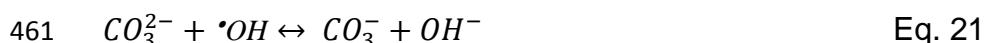
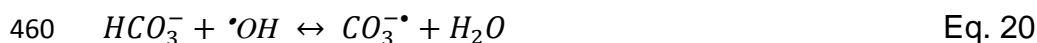
445 their relatively large size, which could potentially block active sites on the catalyst  
446 surface [43]. Nitrate anions might reduce the availability of holes and radicals by  
447 scavenging them, as indicated in the following equations [42]:



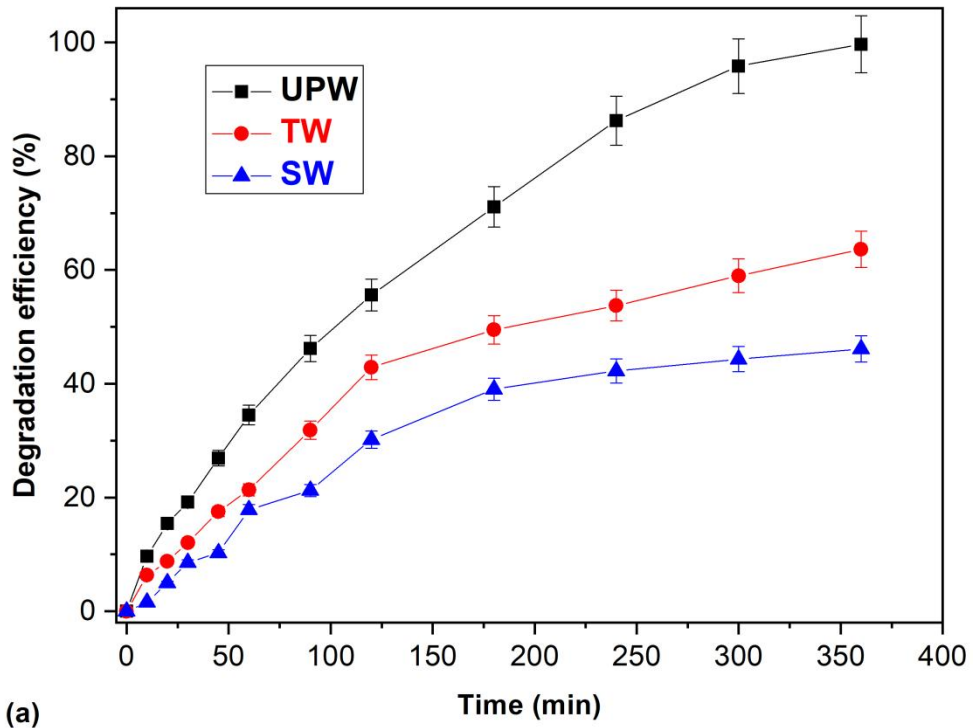
450 Additionally, the mechanisms of electron-hole scavenging by chloride and sulfate  
451 ions were elucidated in the study conducted by Almansba et al. [18], as outlined  
452 below :



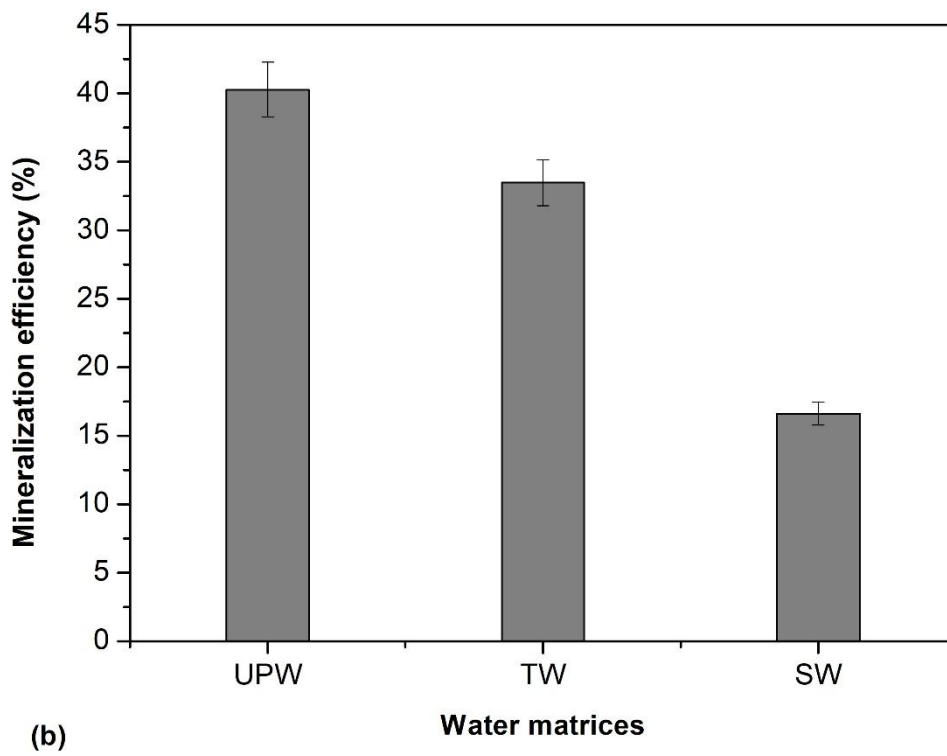
457 Furthermore, the decline in photocatalytic activity can be associated with the  
458 presence of bicarbonate ions in TW, which have the potential to trap  $\bullet OH$  radicals, as  
459 demonstrated in the following equations [19]:



462



463



464

465 **Fig. 13** - Effect of water matrices on the CIP removal by the DF configuration. **(a)** CIP  
 466 degradation efficiency and **(b)** mineralization yield. Initial CIP concentration = 2 mg/L;  
 467 Reaction time = 360 min, Light intensity = 0.150 mW/cm<sup>2</sup>. Abbreviations: UPW =  
 468 ultra-pure water, TW = tap water, SW = synthetic water.

469 **Table .2** Literature comparison of pollutants removal from water by luminous textile  
 470 catalysts

Target pollutant	Operating Conditions	%RE	%TOC	References
Paracetamol	[pollutant] <sub>0</sub> = 1 mg/L Reaction time = 340 min	95.7	-	[44]
Flumequine	[pollutant] <sub>0</sub> = 20 mg/L Reaction time = 330 min Water matrices : UPW	76	38	[18]
Flumequine	[pollutant] <sub>0</sub> = 20 mg/L Reaction time = 330 min Water matrices : TW	61	26	[18]
Formic acid	[pollutant] <sub>0</sub> = 2 mg/L Reaction time = 30 min	23-60	-	[14]
phenol	[pollutant] <sub>0</sub> = 2 mg/L Reaction time = 30 min	6-8	-	[14]
Flumequine	[pollutant] <sub>0</sub> = 2.5 mg/L Reaction time = 330 min	87	40	[45]
CIP	[pollutant] <sub>0</sub> = 2 mg/L Reaction time = 360 min Water matrices : UPW	99.7	40.3	This work
CIP	[pollutant] <sub>0</sub> = 2 mg/L Reaction time = 360 min Water matrices : TW	63.6	33.5	This work
CIP	[pollutant] <sub>0</sub> = 2 mg/L Reaction time = 360 min Water matrices : SW	46.1	16.7	This work

471  
 472 **Table 2** provides a summary of the results obtained in previous studies regarding the  
 473 photocatalytic degradation of various pollutants using luminous textile catalysts.  
 474 These results are compared to the findings from the current study. It is evident that

475 the photocatalytic performance of the utilized catalyst in this study exceeded the  
476 results reported for other luminous textiles. This suggests that the material used in  
477 this study is an effective catalyst for the degradation of CIP. Additionally, while most  
478 of the reported studies were conducted in UPW, the experiments in this work  
479 encompassed UPW, TW, and SW, providing a more comprehensive understanding  
480 of the catalyst's performance under various water matrices.

#### 481 **4. Conclusion**

482 In this study, the degradation of CIP in a compact batch reactor using a  
483 photocatalytic luminous textile reactor was thoroughly examined. The "double-face"  
484 (DF) luminous textile reactor exhibited the highest degradation efficiency (99.7%) and  
485 mineralization yield (40.3%) compared to the "mono-face" (MF) and "double-face  
486 without TiO<sub>2</sub>" (DF-without TiO<sub>2</sub>) luminous textiles. This improved performance can be  
487 attributed to the uniform distribution of TiO<sub>2</sub> on the optical fibers' surfaces on both  
488 sides of the DF reactor, enhancing CIP removal and by-product mineralization.  
489 Characterization of the optical fibers of the DF reactor before and after photocatalytic  
490 reactions using FTIR and SEM confirmed the uniform TiO<sub>2</sub> distribution, further  
491 supporting its role in enhancing CIP degradation and mineralization. The study  
492 revealed that the efficiency of CIP degradation and mineralization decreased as the  
493 initial concentration of CIP increased or as the UV light intensity decreased. The most  
494 favorable photocatalytic activity was observed when the initial CIP concentration was  
495 at 2 mg/L, and the UV light intensity was 0.15 mW/cm<sup>2</sup>. The decrease in  
496 photocatalytic activity at higher CIP concentrations can be attributed to the limited  
497 availability of active sites on the catalyst surface. When the concentration of CIP is  
498 high, these active sites can become saturated with CIP molecules, reducing the  
499 number of available sites for photocatalytic reactions. Under conditions of low UV



500 light intensity, there is a competition between the separation and recombination of  
501 electron-hole pairs. This competition results in fewer free radicals being formed,  
502 leading to a decrease in the efficiency of CIP photodegradation. In essence, at lower  
503 UV light intensities, the rate of electron-hole recombination becomes more  
504 pronounced, impeding the formation of the reactive radicals necessary for effective  
505 photocatalysis.

506 The highest  $k_{app}$  constant ( $0.0114 \text{ min}^{-1}$ ) and mineralization level (54.7%) were  
507 achieved with 150 mg/L of  $\text{H}_2\text{O}_2$ . The addition of  $\text{H}_2\text{O}_2$  generated  $\cdot\text{OH}$  radicals,  
508 reduced the electron-hole recombination, and enhanced the photocatalytic efficiency.  
509 Furthermore, the introduction of  $\text{H}_2\text{O}_2$  molecules into the system increased the rate of  
510  $\cdot\text{OH}$  radical recombination. Additionally, the highest  $k_{app}$  constant ( $0.0130 \text{ min}^{-1}$ ) and  
511 mineralization level (61.2%) were attained with 202 mg/L of PS. The inclusion of PS  
512 as an oxidant to the solution resulted in faster degradation kinetics. However, an  
513 excess of PS molecules in the system led to the scavenging effect of reactive  
514 species. The addition of oxidants significantly improved the photocatalytic  
515 performance of the luminous textile. The study explored the influence of various  
516 scavengers on CIP degradation, confirming that  $\text{HO}_2\cdot$ ,  $\text{O}_2^{\cdot-}$ , and  $\cdot\text{OH}$  radicals, played  
517 pivotal roles in the CIP degradation reaction. Furthermore, the photocatalytic  
518 performance of luminous textile was assessed in different water matrices, shedding  
519 light on the underlying mechanisms of CIP degradation involving various oxidative  
520 processes. The results revealed that CIP degraded more rapidly in ultra-pure water  
521 (UPW) compared to tap water (TW) and synthetic water (SW). The degradation  
522 efficiency decreased progressively from 99.7% in UPW to 63.6% in TW and 46.1% in  
523 SW. This decrease in efficiency could be attributed to the detrimental effects of  
524 nitrate, chloride, sulfate, and carbonate ions present in TW and SW, which negatively

525 impacted TiO<sub>2</sub> photocatalysis, resulting in reduced CIP degradation efficiency and  
526 mineralization yields. In summary, this study showcased the remarkable  
527 photocatalytic prowess of the luminous textile for degrading the antibiotic CIP. This  
528 was achieved by enhancing the interaction between CIP, the catalyst surface, and  
529 UV light. Additionally, the use of LED technology significantly reduced energy  
530 consumption, making this approach highly promising for environmental applications.

531

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