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Influence of pH on the hydrothermal synthesis of Al-substituted smectites (Saponite, Beidellite, and Nontronite)

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Abstract—Smectitic clay minerals are unique indicators of paleoenvironmental conditions and exhibit a unique reactivity in the mineral world. Smectites may exhibit tetrahedral substitutions (Al^{3+} - and sometimes Fe^{3+} - can substitute for Si^{4+} in tetrahedral sites), resulting in a layer charge increase, thereby impacting their properties (e.g. swelling and sorption capacities, catalytic properties, expandable abilities). The objective of the present study was to determine the influence of pH conditions on the hydrothermal production of smectite end-members exhibiting tetrahedral Al substitutions (saponite, beidellite, and nontronite), using XRD and FTIR methods. The results of a series of syntheses conducted at various pH allowed discussion of the crystallization pathways of these smectites from a mechanistic point of view. Altogether, the present study provided easily reproducible protocols for the hydrothermal production of pure saponite, nontronite, or beidellite (i.e. with no other mineral). The successful synthesis of pure saponite was achieved by exposing the starting gels to 230°C for 4 days in solutions at pH ranging from 5.5 to 14. The successful synthesis of pure beidellite was achieved by exposing the starting gels to 230°C for 9 days in a solution at pH 12. The successful synthesis of pure nontronite was achieved by exposing the starting gels to 150°C for 2.5 days in a solution at pH 12.5. Although extrapolating experimental results to natural settings remains difficult, the results of the present study may be of great help to constrain better the geochemical conditions existing or having existed on extraterrestrial planetary bodies.

Keywords: Smectite; pH; hydrothermal synthesis; XRD; FTIR

Introduction

Smectitic clay minerals are widespread in the Solar System (Hazen et al., 2013) and can form in many contexts, from alteration settings to magmatic systems, in wide ranges of redox and pH conditions

(Meunier, 2005; Meunier et al., 2008; Zhou & Keeling, 2013; Viennet et al., 2017, 2020, 2021; Fox et al., 2021). These strongly anisotropic minerals carry key information about the geochemistry, oxidation state, and water content of the environments in which they were produced (Ehlmann et al., 2011; Fox et al., 2021), making them good indicators of paleoenvironmental and paleoclimatic conditions. Their intrinsic properties (e.g. adsorption capacity, catalytic properties) confer on them a unique reactivity in the mineral world, explaining their huge number of applications in a variety of domains (e.g. Murray 1991, 2000; Choy et al., 2007; Carniato et al., 2020), including medicine (Ghadiri et al., 2015; Saadat et al., 2022), pharmaceuticals (Carretero & Pozo, 2009; Corbin et al., 2021; Bello et al., 2022), pollution control (Churchman et al., 2006; Ewis et al., 2022), the petroleum industry (Abdo & Haneef, 2013; Li et al., 2023; Salter et al., 2023), and the construction industry (Singh, 2022). It is the exceptional trapping capabilities of smectites that make possible the geological storage of CO₂ or H₂ (Romanov, 2013; Rother et al., 2013; de Jong et al., 2014; Abdulelah et al., 2023; Ho et al., 2023) and radioactive waste (Delage et al., 2010; Landais et al., 2013; Robin et al., 2017; Parrotin et al., 2023). Smectite-rich rocks are also a major reservoir of Rare Earth Elements (Moldoveanu & Papangelakis, 2012; Abbott et al., 2019), and the strong affinities of smectites for organic molecules make them the primary agents for organic carbon sequestration in soils, sediments, and chondrites (Kennedy et al., 2002; Blattmann et al., 2019; Viennet et al., 2023) and the probable main actors of the origins of life (Viennet et al., 2021; Klopogge & Hartman, 2022). Being also the main carriers of water in sediments and in the oceanic crust, they play a great role in subduction settings (Katayama et al., 2015; Hwang et al., 2017). Their anisotropic nature affects the seismic properties of rocks (Almqvist & Mainprice, 2017), as well as the macroscopic behavior of faults (Ikari et al., 2009).

Smectites are clay minerals with a 2:1 layer silicate structure, each layer being made of an octahedral sheet sandwiched between two Si(Al,Fe³⁺)–O tetrahedral sheets and in which stacking creates expandable interlayer spaces capable of storing water, organics, and exchangeable cations (mostly Ca²⁺, Mg²⁺, Na⁺, and K⁺) balancing the overall charge (Meunier, 2005; Fox et al., 2021). While trioctahedral smectites (such as hectorite and saponite) have all octahedral sites filled by mostly divalent cations, dioctahedral smectites (such as nontronite, montmorillonite, and beidellite) have only two of their three octahedral sites filled by mostly trivalent cations, the most common octahedral cations being Al, Fe, and Mg. Depending on the pH conditions under which they crystallize, smectites may exhibit tetrahedral substitutions (Al³⁺ - and sometimes Fe³⁺ - can substitute for Si⁴⁺ in tetrahedral sites), resulting in an increase in layer charge, thereby impacting their properties, such as their swelling or sorption capacities, catalytic properties, or expandable abilities (Murray, 2000; Komadel et al., 2005; Meunier, 2005; Fox et al., 2021).

Many studies dealing with the synthesis of smectites exist in the literature (Klopogge, 1999; Zhang et al., 2010; Petit et al., 2017; Dzene et al., 2018; Ponce & Klopogge, 2020). Although smectites could be synthesized from glasses submitted to high pressure and temperature conditions (Nakazawa et al., 1992; Yamada, 1994, 1995; Tamura, 2000; Kalo et al., 2010), most syntheses are conducted following the sol-gel method, i.e. using gels produced at room temperature before being exposed to hydrothermal conditions. A number of syntheses aimed at producing a suite of smectite samples spanning compositional ranges between Fe(II), Fe(III), Mg, and Al end-member species to document precisely their spectroscopic signatures, as recently done by Fox et al. (2021). In parallel, a number of laboratory studies have investigated how conditions (such as temperature and pH) control cation coordination and incorporation into the smectite structure and, in turn, their final crystallochemistry (Harder, 1976; Grauby et al., 1993, 1994; Huertas et al., 2000; Andrieux & Petit, 2010; Petit et al., 2015, 2017; Baron et al., 2016a, 2016b; Blukis et al., 2022). For instance, Blukis et al. (2022) recently showed that high pH favors a high degree of crystallinity for saponite. However, those studies were dedicated to a given end-member or to a given solid solution (i.e. either the Fe(III)–Mg (nontronite–saponite) or the Fe(III)–Al (nontronite–beidellite) series (Grauby et al., 1993, 1994; Andrieux & Petit, 2010; Petit et al., 2015)).

The speciation of Fe, Mg, and Al as a function of pH being different (Millero et al., 1995; Perry & Shafran, 2001; See et al., 2015; Pierrot & Millero, 2017; de Mello Gabriel et al., 2021), the optimal pH for the synthesis of saponite, beidellite, and nontronite is anticipated to be different, with pH conditions strongly influencing their production. The sensitivity of different smectites to pH conditions thus remains to be investigated. The purpose of the present study, therefore, was to investigate the influence of pH conditions on the production of smectites, using three different series of hydrothermal syntheses designed to lead (when conditions are optimal) to the crystallization of three smectite end-members containing tetrahedral Al, namely a saponite ($\text{Na}_{0.4}(\text{Si}_{3.6}\text{Al}_{0.4})\text{Mg}_3\text{O}_{10}(\text{OH})_2$), a beidellite ($\text{Na}_{0.4}(\text{Si}_{3.6}\text{Al}_{0.4})\text{Al}_2\text{O}_{10}(\text{OH})_2$), and a nontronite ($\text{Na}_{0.4}(\text{Si}_{3.6}\text{Al}_{0.4})\text{Fe}^{3+}_2\text{O}_{10}(\text{OH})_2$).

Experimental

Sample Preparation

The syntheses reported here were conducted via a sol-gel method, i.e. using gels produced at room temperature before being exposed to hydrothermal conditions. To explore the influence of pH conditions, the syntheses reported here used gels produced from solutions at various pH and exposed to hydrothermal conditions within solutions at various pH. The preparation of the gels was done following rather classic protocols (Baron et al., 2016a; Petit et al., 2017; Dzene et al., 2018; Fox et al., 2021). Starting solutions were mixed to obtain gels with the Si:Al:Mg, Si:Al:Al, and Si:Al:Fe molar ratios of pure Al-substituted smectite end-members (i.e. 3.6:0.4:3 for the saponite, 3.6:0.4:2 for the beidellite, and 3.6:0.4:2 for the nontronite). For all gels, the first step was to pour an AlCl_3 solution into a Na_2SiO_3 solution under continuous stirring at room temperature, which led to the instantaneous formation of a white precipitate of amorphous aluminosilicate. Then, a given volume of either a MgCl_2 , an FeCl_3 , or an AlCl_3 solution was added to provide the exact quantity of cations needed for the octahedral occupancies. Stirring was stopped soon after this step, and the precipitated gel was filtered and rinsed with pure water with a vacuum suction filter device to remove excess salts. Each starting gel was immersed in a solution at a given pH in Teflon acid-digestion bombs which were sealed and placed in an oven for several days (syntheses were conducted in pure water or in solutions at pH values ranging from 12 to 14 for saponites and from 12 to 13 for nontronites and beidellites given the high pH sensitivity of these smectites). The synthesized products were then filtered and rinsed with pure water (resistivity of $18.2 \text{ M}\Omega\cdot\text{cm}$) to remove any remaining salt. Then, they were dried in an oven at 50°C for 24 h and ground in an agate mortar for characterization using X-ray diffraction (XRD) and Fourier-transform infrared spectroscopy (FTIR) as classically done for smectites (Baron et al., 2016a; Petit et al., 2017; Dzene et al., 2018; Fox et al., 2021).

Measurements and Characterization

The pH of each starting solution, i.e. the solution in equilibrium with the gel and the solution in equilibrium with the products of syntheses, was measured using a Fisher Scientific (Hampton, New Hampshire, USA) Accumet XL600 pH/mV/Temp/ISE/DO/Conductivity Meter calibrated with three buffers (pH 7, 10, and 12). The uncertainty for each measurement was estimated to be ± 0.05 pH units. The *PhreeQC* code associated with the minteq.v4 database was used to determine the major species in the starting solutions used for the production of gels.

The XRD data reported here were collected on unoriented powders at room temperature with a step size of $0.033^\circ 2\theta$ over the $4\text{--}75^\circ 2\theta$ $\text{CoK}\alpha_{1,2}$ (40 mA, 45 kV) angular range and a counting time of 300 ms per step using an X'Pert Pro instrument from Malvern PANalytical (Malvern, UK), operating at the Institut de Minéralogie, de Physique des Matériaux et de Cosmochimie (IMPMC, Paris, France).

The FTIR data shown here were collected on unoriented powders in attenuated total reflection mode (ATR) with a diamond internal reflexion element with a 4 cm^{-1} resolution in the mid-infrared (MIR) range ($4000\text{--}400 \text{ cm}^{-1}$) using a Fisher Scientific (Hampton, New Hampshire, USA) Nicolet 6700 FTIR

spectrometer equipped with a KBr beamsplitter and DTGS-KBr detector and operating at the Institut de Minéralogie, de Physique des Matériaux et de Cosmochimie (IMPMC, Paris, France).

Starting Solutions

Dilute solutions (0.2 M) of Na_2SiO_3 (>95%), AlCl_3 (99%), MgCl_2 (>99%), and FeCl_3 (>99%) were prepared using pure water (milliQ - 18.2 M Ω -cm) for the syntheses reported here, leading to a Na_2SiO_3 solution at pH 13.1, a MgCl_2 solution at pH 5.4, an FeCl_3 solution at pH 1.8, and an AlCl_3 solution at pH 3.4 (Table 1). Some NaOH was added to the AlCl_3 and FeCl_3 solutions to obtain an additional FeCl_3 solution at pH 2.1 and four additional AlCl_3 solutions at pH 3.9, 5.3, 8.0, and 10.6 (Table 1). These additional solutions were used to test the influence of the pH of the starting solutions on the synthesis of nontronite and beidellite. All chemicals were obtained from Sigma Aldrich (St. Louis, Missouri, USA).

Detailed Protocols

Saponite syntheses

Four different syntheses were conducted from the gel of saponite composition for the present study. The starting gels were prepared by pouring 556 μL of the AlCl_3 solution at pH 3.4 into 5 mL of the Na_2SiO_3 solution, before being mixed with 4.17 mL of the MgCl_2 solution, to produce, theoretically, about 100 mg of a gel stoichiometrically identical to a pure saponite with 0.4 Al in each tetrahedron ($\text{Na}_{0.4}(\text{Si}_{3.6}\text{Al}_{0.4})\text{Mg}_3\text{O}_{10}(\text{OH})_2$). The pH of the solution in equilibrium with the gel was about 10. After filtration, the produced gel was placed into 23 mL Teflon reactors before drying and immersed in 16.5 mL of pure water at pH 5.5 (i.e. pure water in equilibrium with atmospheric CO_2) or in 16.5 mL of a solution composed of pure water in which was added NaOH to reach a pH of 12, 13, or 14 (cf Table 2). All reactors were then put in an oven at 230°C (~28 bar) for 4 days, following the recommendations of Zhang et al. (2020) for the synthesis of pure saponites. During syntheses above 200°C, saponite particles grow faster during the first 3 days than during the subsequent 10 (Zhang et al., 2020). Of note, although saponites can be produced at low temperature (i.e. 90°C; Meyer et al., 2020; Ponce & Klopprogge, 2020), high temperature conditions inhibit the incorporation of Al into octahedral sheets, while enhancing $^{[4]}\text{Al}^{3+}$ for $^{[4]}\text{Si}^{4+}$ tetrahedral substitutions, as reported by Klopprogge and Ponce (2021).

Beidellite syntheses

Four different syntheses were conducted from the gel of beidellite composition for the present study. The starting gels were prepared by pouring 2.833 mL of the AlCl_3 solution at pH 3.9 into 4.25 mL of the Na_2SiO_3 solution to produce theoretically ~80 mg of a gel stoichiometrically identical to a pure beidellite with 0.4 Al in each tetrahedron ($\text{Na}_{0.4}(\text{Si}_{3.6}\text{Al}_{0.4})\text{Al}_2\text{O}_{10}(\text{OH})_2$). The pH of the solution at room temperature in equilibrium with the gel was ~4.5. After filtration, the produced gel was kept hydrated and placed into 23 mL Teflon reactors and immersed into 12.5 mL of pure water at pH 5.5 (i.e. pure water in equilibrium with atmospheric CO_2) or into 12.5 mL of a solution composed of pure water in which was added NaOH to reach a pH of 12, 12.5, or 13 (cf Table 2). Only 12.5 mL of pure water or solution at pH 12, 12.5, or 13 were used rather than 16.5 mL to prevent overpressure related to the swelling of the gel containing a lot of highly hydrated Al^{3+} . All reactors were then put in an oven at 230°C (~28 bar) for 9 days, previous successful syntheses having been conducted over 8 to 10 days from 175–200°C (De Kimpe, 1976; Klopprogge et al., 1993) to well above 300°C (Klopprogge et al., 1990; Lantenois et al., 2008).

Nontronite syntheses

Three different series of syntheses were conducted from four different gels of nontronite composition for the present study. A first series of four syntheses was conducted with a gel produced using the AlCl_3 solution at pH 3.4, a second series of four syntheses was conducted with a gel produced using the AlCl_3

solution at pH 10.6, and a third series of two syntheses was conducted with either a gel produced using the AlCl_3 solution at pH 5.3 or a gel produced using the AlCl_3 solution at pH 8. Each starting gel was prepared by pouring 833 μL of the AlCl_3 solution into 7.5 mL of the Na_2SiO_3 solution, before being mixed with 4.17 mL of the FeCl_3 solution, to produce, theoretically, ~165 mg of a gel stoichiometrically identical to a pure nontronite with 0.4 Al in each tetrahedron ($\text{Na}_{0.4}(\text{Si}_{3.6}\text{Al}_{0.4})\text{Fe(III)}_2\text{O}_{10}(\text{OH})_2$). The pH of the solution in equilibrium with the gel prepared with the AlCl_3 solution at pH 3.4 was ~4, while the one formed with the AlCl_3 solution at pH 10.6 reached a pH of 9. After filtration, all the produced gels were kept hydrated and placed into 23 mL Teflon reactors. The gels produced using either the AlCl_3 solution at pH 3.4 or the AlCl_3 solution at pH 10.6 were immersed into 16.5 mL of pure water at pH 5.5 (i.e. pure water in equilibrium with atmospheric CO_2) or into 16.5 mL of a solution composed of pure water in which was added NaOH to reach a pH of 12, 12.5, or 13, while the two gels produced using either the AlCl_3 solution at pH 5.3 or the AlCl_3 solution at pH 8 were immersed only into 16.5 mL of a solution composed of pure water in which was added NaOH to reach a pH of 12.5 (cf Table 2). All reactors were then put in an oven at 150°C (4.75 bar) for 2.5 days, following the recommendations of Andrieux & Petit (2010), Baron et al. (2016a), and Dzene et al. (2022). In fact, higher temperatures (>200°C) may favor the formation of kaolinite, hematite (akaganeite), or aegirine (Delvaux et al., 1989; Decarreau et al., 2008; Andrieux & Petit, 2010).

Results

Saponite Syntheses

Each of the four syntheses produced a translucent, gelatinous solid residue immersed in a transparent solution at a pH close to that of the solutions in which the starting gels were immersed (i.e. 7.5 for the synthesis conducted in pure water, 10.4 in the solution at pH 12, 12.9 in the solution at pH 13, and 13.7 in the solution at pH 14; cf Table 2). These residues turned white upon drying.

Whatever the pH of the solution used for the syntheses, the XRD patterns of the synthetic products exhibited peaks typical of the hkl reflections of 2:1 trioctahedral saponites (Grauby *et al.*, 1994), i.e. peaks at ~12.7 Å (001), 4.55 Å (02,11), ~3.10 Å (004), 2.60 Å (13,20), 1.73 Å (15,24,31), and ~1.53 Å (06,33) (Fig. 1). The 06,33 reflection of these saponites confirmed their trioctahedral nature (>1.51 Å; Brown & Brindley, 1980; Decarreau et al., 1992; Grauby et al., 1994), and the position of the 00l reflections indicated that they were mainly monohydrated (Brown & Brindley, 1980; Ferrage et al., 2005, 2007). Under vacuum, the d_{001} of the saponite synthesized in pure water collapsed to 10.45 Å (Fig. S1). The 02,11 and 06,33 reflections of the saponite synthesized in solution at pH 14 shifted to lower angles compared to saponites synthesized in solutions at lower pH (4.58 to 4.55 Å and 1.533 to 1.526 Å).

All synthetic products had a FTIR spectrum exhibiting a broad band near 3420 cm^{-1} typical of the νOH vibrations of the water adsorbed within the interlayer spaces of smectites (Fig. 2; Madejová et al., 2017). In addition, the FTIR spectra of all synthetic products showed the characteristic bands of saponite, i.e. $\nu\text{Mg}_3\text{OH}$ and $\delta\text{Mg}_3\text{OH}$ vibrations at 3680 and 655 cm^{-1} , respectively; $\nu\text{Si-O}$ vibration near 1000–950 cm^{-1} ; $^{[4]}\text{Al-O}$ out of plane near 800 cm^{-1} ; perpendicular Si–O–Mg vibrations at 692 and 532 cm^{-1} ; and $\delta\text{Si-O-Si}$ vibrations near 500 and 455 cm^{-1} (Madejová et al., 2017; Klopogge & Ponce, 2021). Bands corresponding to $\nu\text{Mg}_3\text{OH}$ and $\delta\text{Mg}_3\text{OH}$ vibrations in the FTIR spectra of the saponite synthesized in solution at pH 14 shifted towards higher and lower wavenumbers compared to FTIR spectra of saponites synthesized in solutions at lower pH. The band near 3612–3634 cm^{-1} is related to the stretching vibration of interlayer water molecules (Fig. S2). In this case, the two OH groups of the molecule are not equivalent and this signal is assigned to the OH group weakly bonded to the surface oxygens (Farmer, 1974).

227 Beidellite Syntheses

228 Each of the four syntheses produced solid residues immersed in a colorless transparent solution at a pH
229 close to that of the solutions in which the starting gels were immersed (i.e. 7.2 for the synthesis
230 conducted in pure water at pH 5.5, 9.4 in the solution at pH 12, 11 in the solution at pH 12.5, and 12 for
231 the synthesis at pH 13; Table 2).

232 The synthesis conducted in pure water produced a white and pasty solid residue which became very soft
233 upon drying, showing an XRD pattern typical of kaolins, with peaks at 7.17 Å (001), 4.43 Å (020),
234 4.34 Å (110), 4.41 Å (111), 3.57 Å (002), 3.39 Å (111), 2.55 Å (201), 2.35 Å (003), 1.79 Å (004), and
235 1.486 Å (060) (Fig. 3; Carroll, 1970). The bands at 3621 and 3692 cm⁻¹ in the FTIR spectrum of this
236 solid confirms the presence of kaolins (Fig. 4; Kodama, 1962; Zhang et al., 2010; Madejová et al., 2017).

237 The synthesis conducted in the solution at pH 12 produced a translucent, gelatinous solid residue that
238 turned white, with a paper texture, upon drying. The XRD pattern of this synthetic product revealed the
239 presence of reflections typical of smectitic clay minerals, with peaks at 12.17 Å (001), 6.12 Å (002),
240 4.43 Å (02,11), 3.09 Å (004), 2.53 Å (13,20), 2.04 Å (006), 1.68 Å (15,24,31), and 1.488 Å (06,33)
241 (Fig. 3). In addition, the basal spacing of the *d*(06,33) is typical of dioctahedral Al-rich smectites such
242 as beidellite (1.48–1.50 Å; Grauby et al., 1994; Petit et al., 2015). Its presence was suggested also by
243 the FTIR spectrum exhibiting characteristic bands of Al-rich smectites, i.e. the bands at 3670 cm⁻¹
244 (νAl₂OH), 3626 cm⁻¹ (νAl₂OH), 1000–950 cm⁻¹ (νSi–O), 914 cm⁻¹ (δAl₂OH), 815 cm⁻¹ ([⁴Al–O out of
245 plane), 694 cm⁻¹ ([⁶Al–O_{ap}), 520 cm⁻¹ (δSi–O–[⁶Al]), and 455 cm⁻¹ (δSi–O–[⁶Al]) (Fig. 4; Farmer &
246 Russell, 1964; Klopogge et al., 1990; Zviagina et al., 2004; Lantenois et al., 2008). Under vacuum, the
247 *d*₀₀₁ of the beidellite synthesized in the solution at pH 12 collapsed down to 9.78 Å (Fig. S1).

248 The synthesis conducted in the solution at pH 12.5 produced a solid residue with an XRD pattern
249 exhibiting peaks at 10.96 Å (001), 4.42 Å (02,11), 2.52 Å (13,20), and 1.481 Å (06,33), likely indicating
250 the presence of beidellite (i.e. the *d*(06,33) diffracts between 1.48 and 1.50 Å; Fig. 3). The weak and
251 broad peak of the (001) reflection indicates its poorly crystalline and dehydrated state (Ferrage et al.,
252 2007). This beidellite cohabits with two zeolites (which are the main phases of the residue): analcime
253 (diffraction peaks at 5.58, 4.83, 3.65, 3.42, 2.91, 2.42, 2.22, 2.15, 1.90, 1.86, 1.74, 1.71, and 1.59 Å) and
254 a Na-garronite-like zeolite (diffraction peaks at 7.04, 5.75, 5.02, 4.91, 4.08, 3.51, 3.32, 3.18, 3.12, 3.03,
255 2.68, 2.65, 2.04, 1.97, 1.96, and 1.78 Å; Oleksiak et al., 2016; Tayraukham et al., 2020).

256 The synthesis conducted in the solution at pH 13 produced a grainy solid residue with an XRD pattern
257 typical of analcime, with peaks at 6.20 Å, 5.62 Å (011), 4.86 Å (020), 3.79 Å, 3.67 Å (021), 3.41 Å
258 (222), 3.24 Å, 2.91 Å (112), 2.80 Å (022), 2.69 Å (130), 2.51 Å (231), 2.43 Å (040), 2.23 Å (032),
259 2.17 Å (032), 2.12 Å, 2.02 Å, 1.94 Å, 1.90 Å (151), 1.87 Å (141), 1.83 Å, 1.74 Å (051), 1.71 Å (444),
260 1.69 Å (223), 1.66 Å, 1.62 Å, 1.59 Å (043), and 1.50 Å and 1.48 Å (233) (Fig. 3). Peaks at 2.08 and 1.81 Å
261 (also present in the XRD pattern of the saponite produced in the solution at pH 14; Fig. 1) were attributed
262 to an austenitic steel from a spatula used during preparation for XRD. The FTIR spectrum (Fig. 4) shows
263 two bands at 735 and 664 cm⁻¹ corresponding to νSi–O–Si and νSi–O–Al vibrations, and a band at
264 613 cm⁻¹ attributed to 4-membered rings vibrations of analcime (Mozgawa et al., 2011).

265

266 Nontronite Syntheses

267 Each of the syntheses conducted in solutions at pH lower than 13 produced red solid residues, with the
268 exception of the syntheses conducted with the AlCl₃ solution at pH 10.6 and the syntheses conducted in
269 solutions at pH 12.5 using the gels obtained with the AlCl₃ solutions above pH 5.4. The latter produced
270 gelatinous solid residues that were green on top and orange below. In contrast, the syntheses conducted
271 in solutions at pH 13 produced gelatinous solid residues green on top and yellow below.

272

Syntheses from the gels obtained using the AlCl₃ solution at pH 3.4

Each of the four syntheses produced solid residues immersed in a reddish solution at a pH lower than that of the solution in which the starting gel was immersed (i.e. 4.7 for the synthesis conducted in pure water, 8.3 in the solution at pH 12, 10.7 at pH 12.5, and 12.7 at pH 13; Table 2). The XRD patterns of the synthetic products are very different from one another (Fig. 5). The solid produced in pure water exhibited XRD peaks at 8.96 Å (001), 4.50 Å (02,11), 3.52 Å (002), 2.54 Å (20,13), 2.32 Å (04,22), 2.15 Å, 1.91 Å, 1.53 Å (06,33), and 1.50 Å, likely corresponding to hisingerite (i.e. a precursor of nontronite containing no Al, nontronite-like phase; Kohyama, 1975; Farmer et al., 1994; Eggleton, 1998), while the solid produced in the solution at pH 12 exhibited only two broad bands near 3.58 and 1.93 Å, maybe indicating the presence of a semi-amorphous hisingerite). The solid produced in the solution at pH 12.5 showed a broad peak at ~12.3 Å (001) and weak peaks at 4.52 Å (02,11), 3.14 Å (004), 2.59 Å (13,20), 1.72 Å (15,24,31), and 1.524 Å (06,33) corresponding to nontronite (Baron et al., 2016a). The solid produced in the solution at pH 13 contained sharper, rather crystalline nontronite (XRD peaks at 12.18 Å (001), 4.54 Å (02,11), 3.09 Å (004), 2.61 Å (13,21), and 1.530 Å (06,33); Fig. 5) mixed with analcime (XRD peaks at 5.55, 4.81, 3.67, 3.41, 2.91, 2.68, 2.49, 2.41, 2.22, 1.89, 1.86, 1.73, 1.71, and 1.68 Å; Fig. 5). Note that the 06,33 reflection of this nontronite was shifted towards lower angles (greater *d* spacings) possibly indicating ^[4]Fe³⁺ for ^[4]Si⁴⁺ tetrahedral substitutions and, thus, an increase of its charge (Baron et al., 2016a). The FTIR data (Fig. 6) confirmed the interpretations of the XRD patterns; the bands typical of nontronite (i.e. νFe₂³⁺-OH at ~3560 cm⁻¹, δFe₂³⁺-OH at 815 cm⁻¹, the 855 cm⁻¹ (not assigned), ^[4]Fe-O at 707 cm⁻¹, and ^[6]Fe³⁺-O_{ap} ~667 cm⁻¹; Goodman et al., 1976; Baron et al., 2016a; Dzene et al., 2022) were stronger in the FTIR spectrum of the solid produced in the solution at pH 13 than in the FTIR spectrum of the solid produced in the solution at pH 12.5, indicating that the nontronite produced at pH 12.5 was poorly crystallized. No band typical of nontronite was observed in the FTIR spectra of the solids produced in solutions at pH lower than 12.5 (Fig. 6).

Syntheses from the gels obtained using the AlCl₃ solution at pH 10.6

Each of the four syntheses produced solid residues immersed in solutions ranging from reddish to colorless; the lower the pH of the solution in which the synthesis was conducted, the more reddish the solution at the end of the synthesis (Table 2). With the exception of the final solution of the synthesis conducted in pure water at pH which ended at pH 9.7, the final solutions had pH values close to those of the solutions in which the starting gels were immersed (Table 2). The XRD patterns of all the solids show the presence of nontronite, i.e. XRD peaks at 12.43–13.07 Å (001), 4.53–4.56 Å (02,11), 3.10–3.14 Å (004), 2.58–2.62 Å (13,20), 1.73 Å (13,24,31), and 1.522–1.537 Å (06,33) (Baron et al., 2016a; Fig. 5). The increase of the 06,33 reflection position may indicate increasing ^[4]Fe³⁺ for ^[4]Si⁴⁺ tetrahedral substitutions with increasing pH (Baron et al., 2016a). The additional presence of bayerite (Al(OH)₃) can be inferred from the solid produced in pure water, as well as from the solid produced in the solution at pH 12 (although in lower abundance), from the XRD peaks at 4.68, 4.35, 3.18, 2.21, 1.71, and 1.59 Å (Milligan, 1951; Lefevre & Fedoroff, 2002) and the FTIR bands at 3651, 3545, 3461, and 3418 cm⁻¹ (Phambu et al., 2002 – Figs 5, 6). FTIR spectra of all solid residues showed bands typical of nontronite (i.e. bands at ~3560 cm⁻¹ (νFe₂OH), ~950 cm⁻¹ (νSi-O), ~815 cm⁻¹ (δFe₂³⁺OH), ~667 cm⁻¹ (^[6]Fe³⁺-O_{ap}), 585 cm⁻¹ (δSi-O) and ~480 cm⁻¹ (^[6]Fe-O-Si) (Goodman et al., 1976; Baron et al., 2016a). The bands at 850 and 707 cm⁻¹ are present commonly in nontronite with large ^[6]Fe occupancy, but the band at 707 cm⁻¹ is present only in the FTIR spectrum of the nontronite produced in the solution at pH 13. Of note, the weak band at ~3635 cm⁻¹ observed in the FTIR spectra of the solids produced in the solutions at pH 12 and 12.5 corresponds to OH vibrations from water (cf Fig. S2). Under vacuum, the *d*₀₀₁ of the nontronite synthesized in the solution at pH 12 with the gel produced using the AlCl₃ solution at pH 10.6 collapsed to 10.06 Å (Fig. S1).

Syntheses from the gels obtained using the AlCl₃ solutions at pH 5.3 and pH 8

Both syntheses conducted in the solution at pH 12.5 produced nontronite as revealed by XRD (peaks at ~12.7 Å, 4.55 Å / 4.54 Å, 3.1 Å, 2.6 Å, 1.73 Å, 1.528 Å / 1.527 Å; Baron et al., 2016a) and FTIR (bands at 3564, 812, 855, 707, and 665 cm⁻¹; Goodman et al., 1976; Baron et al., 2016a; Figs 5, 6). However, a band at 707 cm⁻¹, corresponding to ^[4]Fe–O vibrations, is present in both FTIR spectra, likely indicating ^[4]Fe³⁺ for ^[4]Si⁴⁺ tetrahedral substitutions.

Discussion

Results show that the conditions required for the syntheses of pure (i.e. with no other mineral) Al-substituted smectite end-members (saponite, beidellite, and nontronite) are very different, even though these smectites differ only by the cation present at their octahedral sites. In this article the sensitivity to pH conditions of the production of pure saponite, beidellite, and nontronite is discussed and the various protocols leading to their successful syntheses are summarized.

Influence of pH

The results reported here show that the synthesis of pure saponite does not depend strongly on the pH of the solution in which the gels of saponite composition are immersed (saponite was obtained in solutions at pH ranging from 5.5 to 14). This can be due to the stability of the starting gel of trioctahedral smectites, as previously observed by Huertas et al. (2000). Of note, the saponites produced in the present study contain tetrahedral Al and no octahedral Al. In fact, the ATR-FTIR spectra of the saponites produced were very similar to the ATR-FTIR spectrum of saponite presented in Klopogge and Ponce (2021), with a feature at 800–815 cm⁻¹ attributed to δAl–O of tetrahedral Al (absent from the ATR-FTIR spectrum of talc which contains no tetrahedral Al; Klopogge & Ponce, 2021). Plus, the absence of the FTIR band attributed to νMg₂–Al–OH at 3625 cm⁻¹ is consistent with the absence of octahedral Al (Klopogge & Ponce, 2021).

The XRD pattern of the saponite synthesized in solutions at pH 14 exhibited narrower 001 reflections than those of the saponites synthesized in solutions at lower pH. Such a decrease in width indicates a decrease in the *d*₀₀₁ distance and can be interpreted as an increase in crystallinity (Zhang et al., 2022). Consistently, high pH conditions during syntheses have been reported to improve both the crystallinity and crystallization rate of saponites (Blukis et al., 2022), as is the case of high temperature conditions (Klopogge & Frost, 2000; Klopogge & Ponce, 2021). Still, such a decrease in width may also indicate an increase in the permanent charge, i.e. a higher degree of ^[4]Al³⁺ for ^[4]Si⁴⁺ tetrahedral substitutions. Consistently, with increasing pH (from 5.5 to 14), the νSi–O–Si and δAl–O absorption bands shifted from 960 to 944 cm⁻¹ and from 800 to 815 cm⁻¹, respectively, while the νMg₃OH and δMg₃OH absorption bands of the synthesized saponites shifted from 3674 to 3685 cm⁻¹ and from 655 to 640 cm⁻¹, respectively (Fig. 2), such shifts having been interpreted previously as an increase of the permanent charge (Pelletier et al., 2003; Meyer et al., 2020). Note that the production of saponites with a higher charge should leave available Si and Mg in the system, possibly leading to the production of other phases such as brucite (Mg(OH)₂), serpentine (Mg₃Si₂O₅(OH)₄), or talc (Si₄Mg₃O₁₀(OH)₂), i.e. an assemblage similar to what is obtained with a gel produced using Na₂SiO₃ and AlCl₃ solutions at pH 14 (Fig. S3). The absence of these minerals in the final residue (only saponite is present according to XRD and FTIR data; Figs 1, 2) suggests either that both Si and Mg in excess have been leached during filtration or that some Mg has replaced Na as the interlayer cation. Additional data (such as elemental or NMR data) would be required to determine if the saponite produced by immersing the gel in a solution at pH 14 has exactly the same composition as those produced at lower pH.

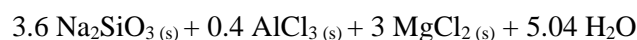
In contrast to that of saponite, the synthesis of beidellite is highly sensitive to the pH of the AlCl_3 solution and the pH of the solution in which gels are immersed. A gel of beidellite composition produced using an AlCl_3 solution at pH 3.4 seems to be very unstable and does not lead to the formation of pure beidellite, irrespective of the pH of the solution used for the synthesis (cf Fig. S4). In contrast, a gel of beidellite composition produced using an AlCl_3 solution at pH 10.6 will lead systematically to the formation of boehmite (cf Fig. S4). Syntheses using gels of beidellite composition immersed in pure water will lead to the formation of kaolins, while only zeolites form in solutions at high pH, as also reported by De Kimpe (1976) and Huertas et al. (2000). The cause resides in the (pH-dependent) form of Si and Al species. In pure water, H_4SiO_4 , $\text{Al}(\text{OH})_2^+$, and $\text{Al}(\text{OH})^{2+}$ prevail, and Si and Al ions form tetrahedral and octahedral complexes, respectively, while at high pH (>13), H_2SiO_4^- and $\text{Al}(\text{OH})_4^-$ prevail, leading to the formation of only tetrahedral complexes (Table 1). Thus, the successful synthesis of pure beidellite occurs only at a very specific pH (i.e. 12), where 4-fold and 6-fold coordinated Al species exist, as previously suggested (De Kimpe, 1976).

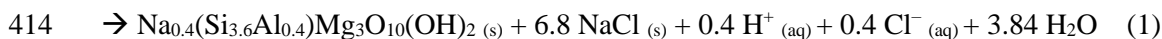
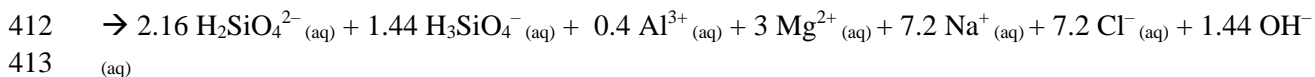
The synthesis of $^{[4]}\text{Al}$ -nontronite is also very sensitive to the pH of solutions, as is the case for $^{[4]}\text{Fe}$ -nontronite as acknowledged earlier (Andrieux & Petit, 2010; Boumaiza et al., 2020; Dzene et al., 2022). Only the gel produced using an AlCl_3 solution at pH 10.6 and immersed in a solution at pH 12.5 leads to pure $^{[4]}\text{Al}$ -nontronite. The syntheses conducted at a pH lower than 12.5 from the gels of nontronite composition produced using an AlCl_3 solution at pH 10.6 led to the production of nontronite together with bayerite. Gels produced using an AlCl_3 solution at pH 10.6 and immersed in solutions at pH 13 crystallized into pure nontronite, but these are $^{[4]}\text{Fe}$ -nontronites as indicated by the shift of the 06,33 reflection to lower angles and the shift of the $\nu\text{Si}-\text{O}$ to lower wavelengths (Baron et al., 2016a). A high pH, thus, seems to favor $^{[4]}\text{Fe}^{3+}$ for $^{[4]}\text{Si}^{4+}$ tetrahedral substitutions, as historically suggested by Grubb (1969). The use of gels produced using an AlCl_3 solution at pH 3.4 did not lead to the production of pure, well crystallized $^{[4]}\text{Al}$ -nontronite (only poorly crystalline nontronite is obtained at pH 12.5). The immersion of such gels in solutions at lower pH leads to the production of hisingerite (i.e. a precursor of nontronite containing no Al; Kohyama, 1975; Farmer et al., 1994; Eggleton, 1998; Milliken & Bish, 2014), while their immersion in solutions at higher pH leads to the production of a zeolite (analcime) together with $^{[4]}\text{Fe}$ -nontronite.

Mechanistic Considerations

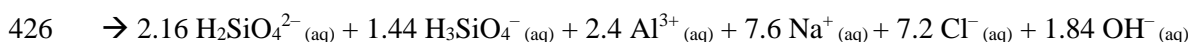
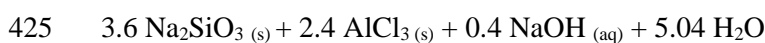
This section concerns the reactions that have likely occurred during the syntheses of saponite, beidellite, and nontronite. Please note that the equations presented below refer to the theoretical products of the syntheses carried out in the present study.

Pure saponite can be synthesized following various protocols, at various temperatures (Kloprogge & Frost, 2000; Meyer et al., 2020) and for different durations (Zhang et al., 2020), whatever the pH (Blukis et al., 2022). Here, saponite was obtained by immersing gels in solutions at pH ranging from 5.5 to 14, probably because the rather large Mg^{2+} ions did not compete with Al species for tetrahedral substitutions. The major species in the Na_2SiO_3 solution at 0.2 M at pH 13.1 are $\text{H}_2\text{SiO}_4^{2-}$ and H_3SiO_4^- (Table 1). Although Al was present mainly as Al^{3+} in the AlCl_3 solution, it converted to $\text{Al}(\text{OH})_4^-$ when this solution was poured into the Na_2SiO_3 solution, leading to the polymerization of an aluminosilicate network (i.e. tetrahedral complexes) at high pH (as suggested by Besselink et al., 2020). The subsequent addition of the MgCl_2 solution was responsible for a slight decrease in the pH (down to 10 – Table 2), probably converting the remaining $\text{H}_2\text{SiO}_4^{2-}$ ions into H_3SiO_4^- , thereby leading to the polymerization of Mg-rich octahedral complexes. The produced gel crystallized into saponite whatever the pH of the solution into which it will be immersed, following the overall simplified reaction, written with respect to the main species present in each starting solution at 20°C (cf Table 1):

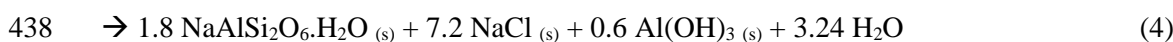
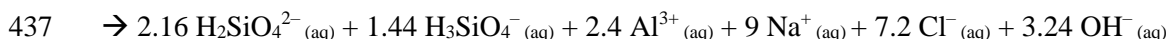
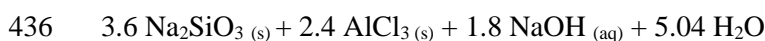
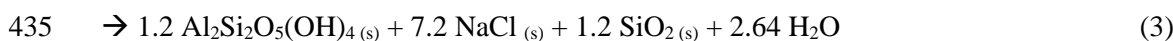
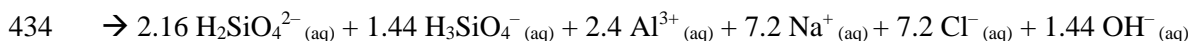
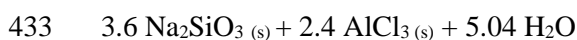




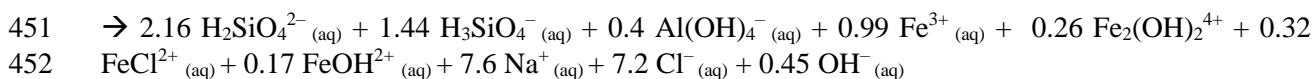
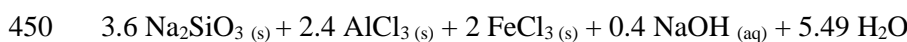
Pure beidellite cannot be synthesized over a large range of pH. The pH of the solution in which the gel is immersed for crystallization has to be precisely controlled. Although the formation of tetrahedral complexes occurred as for saponite when pouring the AlCl_3 solution at pH 3.9 into the Na_2SiO_3 solution at 0.2 M at pH 13.1, the subsequent addition of the second AlCl_3 solution was responsible for a large decrease in the pH (down to 4.5 – Table 2), destabilizing the tetrahedral complexes already formed and converting the $\text{H}_2\text{SiO}_4^{2-}$ ions into H_4SiO_4 and the $\text{Al}(\text{OH})_4^-$ ions into $\text{Al}(\text{OH})_2^+$, $\text{Al}(\text{OH})^{2+}$, and Al^{3+} . The gel obtained with the starting AlCl_3 solution at pH 3.9 will crystallize into pure beidellite only if immersed in solutions at pH 12 (allowing the conversion of Al species into $\text{Al}(\text{OH})_4^-$, and thus the incorporation of tetrahedral Al) followed the overall simplified reaction, written with respect to the main species present in each starting solution at 20°C (cf Table 1):

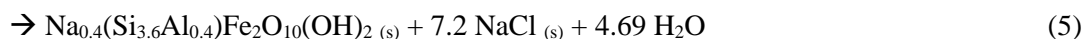


If the gel is immersed into a solution at pH lower than 12, only kaolins will be produced following Eq. 3, while if the gel is immersed into a solution at pH higher than 12, only zeolites will be produced following Eq. 4 (together with SiO_2 or $\text{Al}(\text{OH})_3$, respectively, which are likely leached during filtration). Note that a starting AlCl_3 solution at pH above 8, which would contain $\text{Al}(\text{OH})_4^-$ ions, cannot be used to produce a gel because of the inevitable precipitation of AlOOH or $\text{Al}(\text{OH})_3$ (Fig. S4).



Pure nontronite also cannot be synthesized over a large pH range. As for beidellite, the pH of the solution in which the gel is immersed for crystallization has to be controlled precisely, even though the pH of the starting AlCl_3 solution does not seem to be critical, given that pure $^{[4]}\text{Fe}$ -nontronite or $^{[4]}\text{Al}$ -nontronite were produced here from AlCl_3 solutions at either pH 3.4 or 10.6. However, here, only the use of an AlCl_3 solution at pH 10.6 led to the production of $^{[4]}\text{Al}$ -Nontronite. As for saponite and beidellite, the formation of tetrahedral complexes occurred when pouring the AlCl_3 solution into the 0.2 M Na_2SiO_3 solution at pH 13.1. The subsequent addition of the FeCl_3 solution was responsible for only a slight decrease in the pH (down to 9; Table 2), leading to the production of Fe-rich octahedral complexes forming a gel which would crystallize into pure $^{[4]}\text{Al}$ -nontronite only if immersed in solutions at pH 12.5 following the overall simplified reaction, written with respect to the main species present in each starting solution at 20°C (cf Table 1):





At high pH, the major species in solution were H_3SiO_4^- , $\text{H}_2\text{SiO}_4^{2-}$, $\text{Al}(\text{OH})_4^-$, and $\text{Fe}(\text{OH})_4^-$ (Perry & Shafran, 2001; Guan et al., 2009), with $\text{Al}(\text{OH})_4^-$ competing with $\text{Fe}(\text{OH})_4^-$ for tetrahedral substitutions (Decarreau & Petit, 2014). According to the present results, if the gel is immersed in a solution at pH 12.5, $\text{Al}(\text{OH})_4^-$ is preferentially incorporated into tetrahedral sites over $\text{Fe}(\text{OH})_4^-$, leading eventually to the production of $^{[4]}\text{Al}$ -nontronite. In contrast, if the gel is immersed in a solution at pH higher than 12.5, $\text{Fe}(\text{OH})_4^-$ is incorporated preferentially into tetrahedral sites over $\text{Al}(\text{OH})_4^-$, eventually leading to the production of $^{[4]}\text{Fe}$ -nontronite rather than $^{[4]}\text{Al}$ -nontronite (cf Fig. 6). At pH lower than 12.5, Al seems to be incorporated neither in tetrahedral nor octahedral sites and bayerite is produced together with $^{[4]}\text{Fe}$ -nontronite (Fig. 6).

Concluding Remarks

Optimal pH for the Synthesis of Saponite, Beidellite, and Nontronite

The successful synthesis of saponite was achieved by exposing the starting gels to 230°C for 4 days in solutions at pH ranging from 5.5 to 14, confirming the pH non-sensitivity of saponite production (Blukis et al., 2022). Of note, the gel-to-solution ratio is an important parameter. Here, a mass of about 100 mg of gel was immersed into 16.5 mL of solution. In a similar volume of solution, a smaller (50 mg) or a larger (200 mg) mass of gel led to the formation of less crystalline saponites (data not shown here).

The successful synthesis of beidellite was achieved by exposing the gel obtained using the AlCl_3 solution at pH 3.9 to 230°C for 9 days in a solution at pH 12. The gel-to-solution ratio is also an important parameter. Here, a mass of about 80 mg of gel was immersed into 12.5 mL of solution at pH 12. In a similar volume of solution, a lower mass of gel (60 mg) led to the formation of zeolites, while a larger mass of gel (100 mg) led to the formation of kaolins and aluminum hydroxides (data not shown here).

The successful synthesis of nontronite was achieved by exposing the starting gels to 150°C for 2.5 days in solutions at pH between 12.5 and 13. Pure nontronite was obtained by immersing gels prepared with an AlCl_3 solution at a pH above 5 in solutions at pH 12.5 (confirming the results of Andrieux and Petit, 2010). Here, a mass of about 165 mg of gel was immersed into 16.5 mL of solution. Of note, changing this ratio will influence the pH and may lead to the additional production of either analcime or aluminum hydroxides (data not shown here).

Implications for Natural Systems

Smectites carry key information on the geochemistry, oxidation state, and water content of the environments in which they were produced (Ehlmann et al., 2011; Fox et al., 2021), making them good indicators of paleoenvironmental and paleoclimatic conditions. Although further characterization (such as elemental or NMR analyses) would be required to ascertain the exact structure and composition of the various products more precisely, the present study shows that the optimal pH for the synthesis of saponite, beidellite, or nontronite is different; pH conditions influence strongly the purity and the final crystallochemistry of the smectites produced. Although extrapolating experimental results to natural settings remains complicated, the present results suggest that the crystallochemistry of natural smectites could also be used (a priori) as a paleo-pH proxy. However, smectitic clay minerals are rarely pure in natural settings, and most often exist in a complicated assemblage of various (more or less interstratified) clay mineral phases. Plus, natural clay minerals, either terrestrial or extraterrestrial, have usually experienced a complex history, including possible transport, mixing, reworking, and alteration, without mentioning interactions with organic compounds which may influence the crystallization and the final crystallochemistry of clay minerals (Jacquemot et al., 2019; Viennet et al., 2019, 2022). Last, the precise estimation of an age is fundamental for a proxy to be useful, and it remains very difficult to date smectitic clay minerals other than relying on certain impurities (transition ions) and point defects (radicals) which may be probed using electron paramagnetic resonance spectroscopy (Allard et al., 2012; Balan et al.,

2020). Still, there is no doubt that the results of the present study will be of great help to constrain better the geochemical conditions existing or having existed on extraterrestrial planetary bodies such as Mars, on which the production of clay minerals has been intense (Carter et al., 2013; Ehlmann & Edwards, 2014), or on rocky and/or icy small bodies such as Ceres, Enceladus, or Europa on which the production of (likely smectitic) clay minerals have recently been reported (Waite et al., 2017; Nordheim et al., 2018; Marchi et al., 2019).

DECLARATIONS

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Conflicts of interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this article.

Availability of data and material (data transparency)

All data are available at

<https://drive.google.com/drive/folders/1prbEh1-XBEL-Qcb8NxvS1qzrygQ873yZ?usp=sharing>

Authors' contributions

IC, JCV, and SB designed the present study. IC and JCV performed the FTIR and the XRD analyses, with the help of LD and MG. All authors contributed to the interpretation of the data and discussed their implications. IC, JCV, and SB wrote the present manuscript, with critical inputs from FB, AB, and EB.

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TABLES & FIGURES

Table 1. pH of the solutions (0.2 mol.L⁻¹) and the main Si, Al, Fe, and Mg species in solution at 20°C (calculated using *Phreeqc*)

Solutions	pH	Major species in solution	Visual aspect
Na ₂ SiO ₃ (0.2 M)	13.1	H ₂ SiO ₄ ²⁻ /H ₃ SiO ₄ ⁻	Transparent liquid
AlCl ₃ (0.2 M)	3.4	Al ³⁺	Transparent liquid
FeCl ₃ (0.2 M)	1.8	Fe ³⁺	Yellow liquid
MgCl ₂ (0.2 M)	5.4	Mg ²⁺	Transparent liquid
FeCl ₃ (0.2 M) + NaOH	2.1	Fe ³⁺ >Fe ₂ (OH) ₂ ⁴⁺ >FeCl ²⁺ >FeOH ²⁺	Orange liquid
AlCl ₃ (0.2 M) + NaOH	3.9	Al ³⁺ >>>Al(OH) ²⁺	Transparent liquid
AlCl ₃ (0.2 M) + NaOH	5.3	Al ³⁺ >Al(OH) ²⁺ >Al(OH) ₂ ⁺	White liquid (+ solid Al(OH) ₃)
AlCl ₃ (0.2 M) + NaOH	8	Al(OH) ₄ ⁻	White and very viscous liquid (+ solid Al(OH) ₃)
AlCl ₃ (0.2 M) + NaOH	10.6	Al(OH) ₄ ⁻	White viscous liquid (+ solid Al(OH) ₃)

824 Table 2. Starting materials, conditions of synthesis of smectites, and synthesized products (pH_i corresponds to the pH of the solutions in equilibrium with the
825 gel; pH_f corresponds to the pH of the solutions in equilibrium with the final products)

Theoretical Starting Gel	pH of the Na ₂ SiO ₃ solution	pH of the AlCl ₃ solution	pH of the 3 rd solution	Theoretical mass of gel (mg)	pH _i	Volume of the added solution (mL)	pH of the added solution	T°C	Synthesis duration (days)	pH _f	Products
Saponite	13.1	3.4	MgCl ₂ - pH 5.4	100	10	16.5	5.5	230	4	7.5	[⁴]Al-Saponite
Saponite	13.1	3.4	MgCl ₂ - pH 5.4	100	10	16.5	12	230	4	10.4	[⁴]Al-Saponite
Saponite	13.1	3.4	MgCl ₂ - pH 5.4	100	10	16.5	13	230	4	12.9	[⁴]Al-Saponite
Saponite	13.1	3.4	MgCl ₂ - pH 5.4	100	10	16.5	14	230	4	13.7	[⁴]Al-Saponite
Beidellite	13.1	3.9	AlCl ₃ - pH 3.9	80	4.5	12.5	5.5	230	9	7.2	Kaolins
Beidellite	13.1	3.9	AlCl ₃ - pH 3.9	80	4.5	12.5	12	230	9	9.4	[⁴]Al-Beidellite
Beidellite	13.1	3.9	AlCl ₃ - pH 3.9	80	4.5	12.5	12.5	230	9	11	[⁴]Al-Beidellite+Analcime
Beidellite	13.1	3.9	AlCl ₃ - pH 3.9	80	4.5	12.5	13	230	9	12	Analcime
Nontronite	13.1	3.4	FeCl ₃ - pH 2.1	165	4	16.5	5.5	150	2.5	4.7	Hisingerite
Nontronite	13.1	3.4	FeCl ₃ - pH 2.1	165	4	16.5	12	150	2.5	8.3	Amorphous Gel
Nontronite	13.1	3.4	FeCl ₃ - pH 2.1	165	4	16.5	12.5	150	2.5	10.7	[⁴]Fe-Nontronite
Nontronite	13.1	3.4	FeCl ₃ - pH 2.1	165	4	16.5	13	150	2.5	12.7	[⁴]Fe-Nontronite+Analcime
Nontronite	13.1	5.3	FeCl ₃ - pH 2.1	165	-	16.5	12.5	150	2.5	-	[⁴]Fe-Nontronite+Hisingerite
Nontronite	13.1	8.0	FeCl ₃ - pH 2.1	165	-	16.5	12.5	150	2.5	-	[⁴]Fe-Nontronite
Nontronite	13.1	10.6	FeCl ₃ - pH 2.1	165	9	16.5	5.5	150	2.5	9.7	[⁴]Fe-Nontronite+Bayerite
Nontronite	13.1	10.6	FeCl ₃ - pH 2.1	165	9	16.5	12	150	2.5	12.1	[⁴]Fe-Nontronite+Bayerite
Nontronite	13.1	10.6	FeCl ₃ - pH 2.1	165	9	16.5	12.5	150	2.5	12.5	[⁴]Al-Nontronite
Nontronite	13.1	10.6	FeCl ₃ - pH 2.1	165	9	16.5	13	150	2.5	12.9	[⁴]Fe-Nontronite

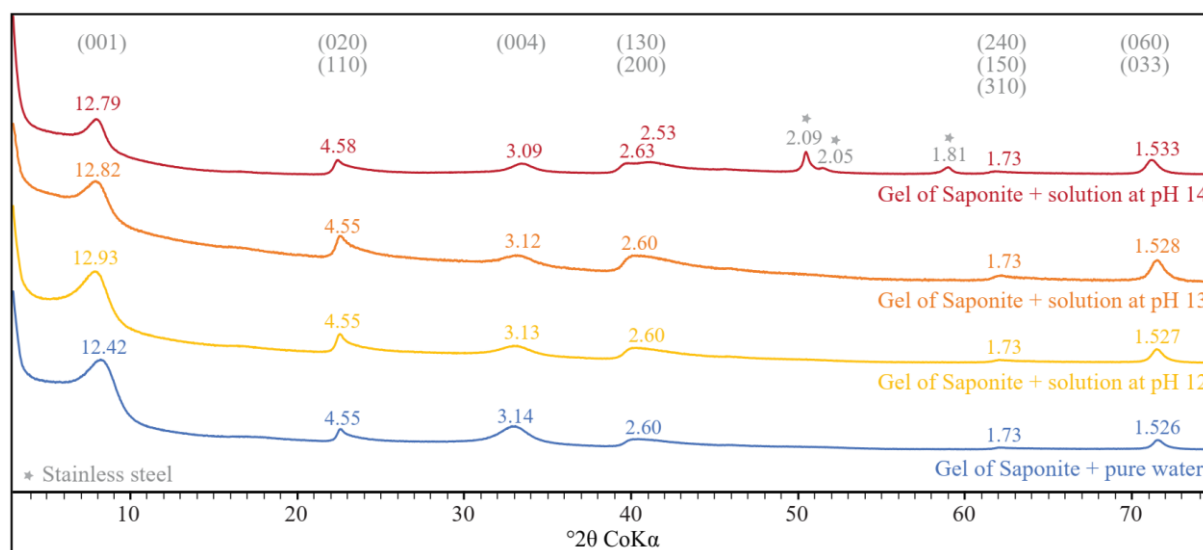


Figure 1. XRD patterns of products of syntheses conducted with the gels of saponite composition. Peaks at 2.09, 2.05, and 1.80 Å are attributed to contamination by austenitic stainless steel during XRD sample preparation (Boonruang & Sanumang, 2021)

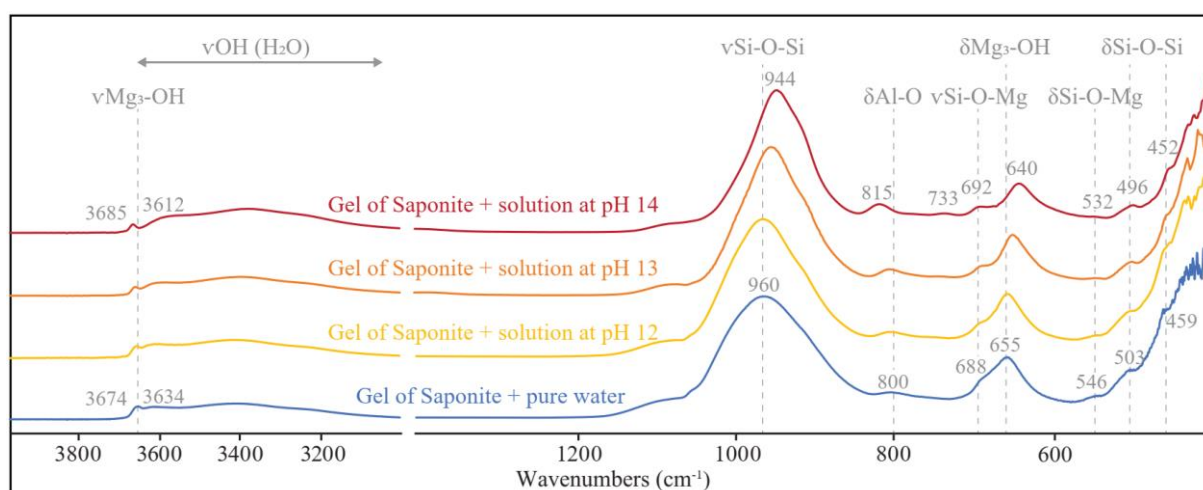


Figure 2. FTIR spectra of products of syntheses conducted with the gels of saponite composition

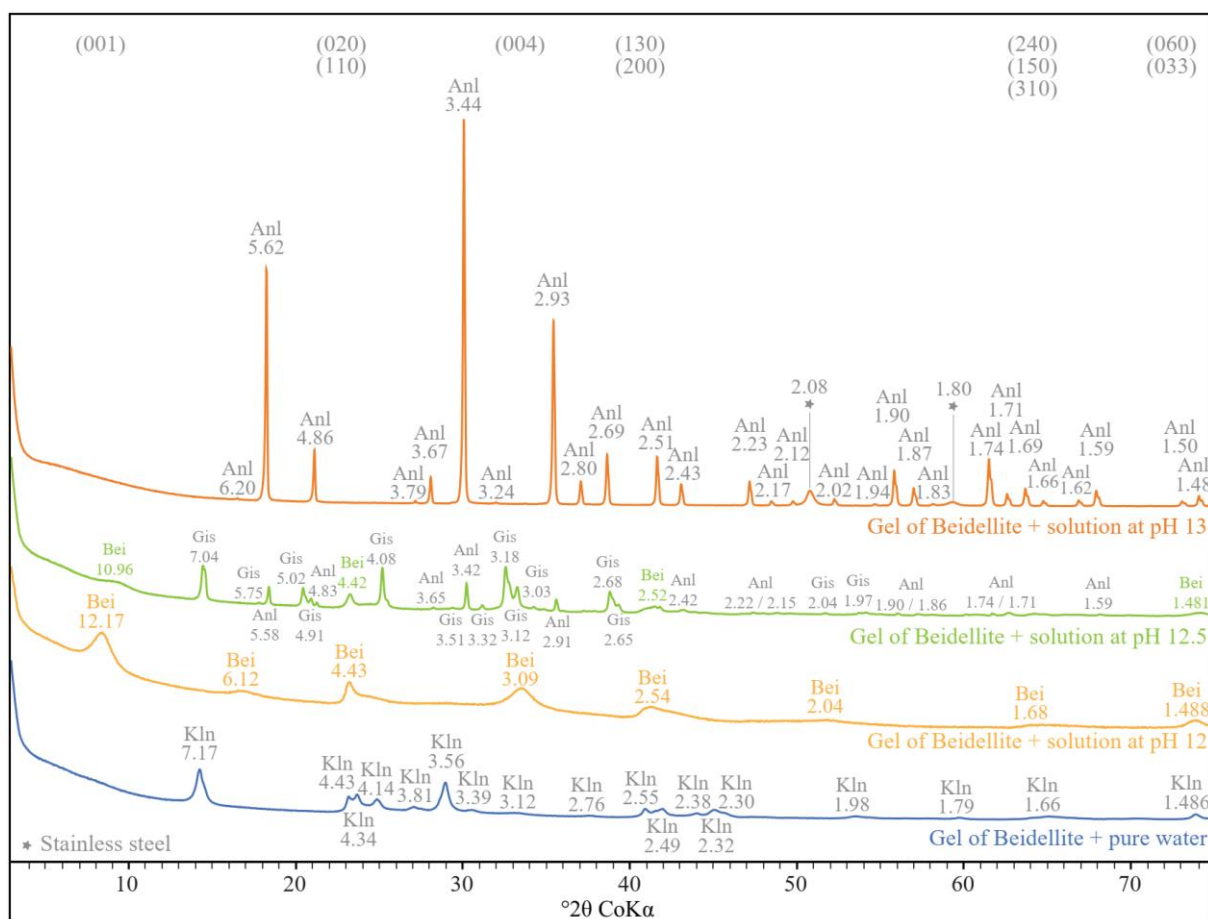


Figure 3. XRD patterns of products of syntheses conducted with the gels of beidellite composition. Bei: Beidellite. Anl: Analcime. Gis: Gismondine. Kln: Kaolinite. Peaks at 2.08 \AA and 1.80 \AA are attributed to contamination by austenitic stainless steel during XRD sample preparation (Boonruang & Sanumang, 2021)

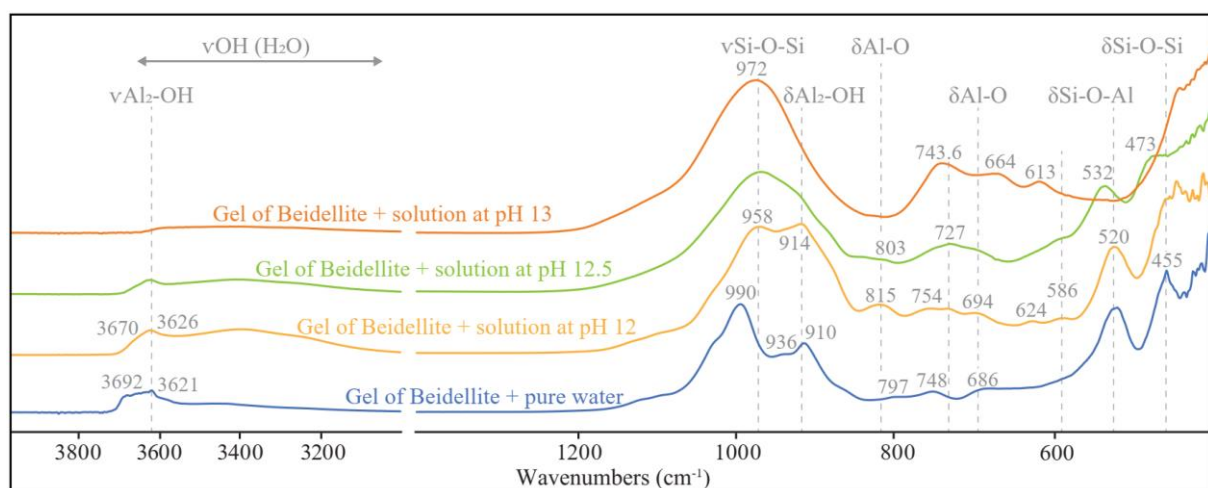


Figure 4 FTIR spectra of products of syntheses conducted with the gels of beidellite composition

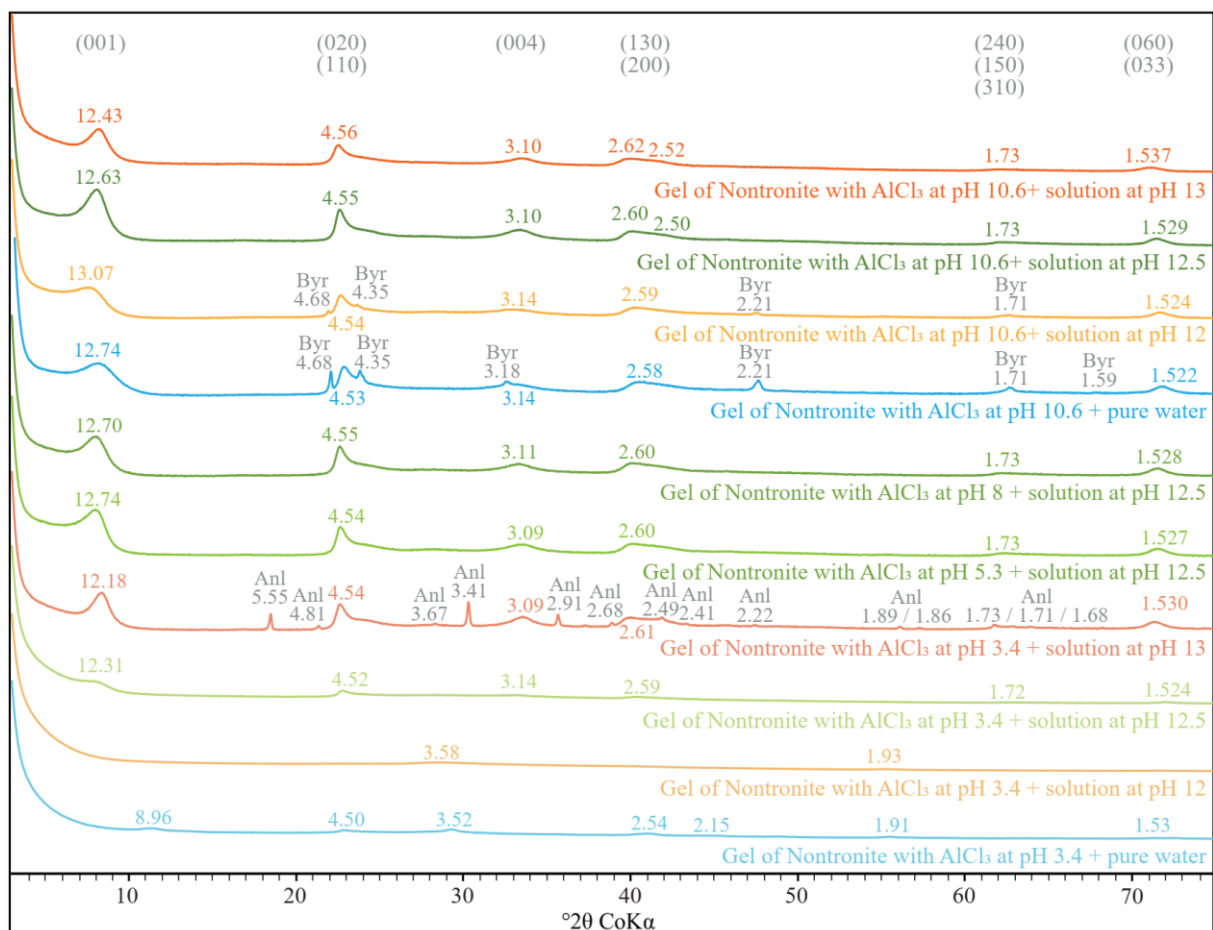


Figure 5. XRD patterns of products of syntheses conducted with the gels of nontronite composition.
Byr: Bayerite. Anl: Analcime

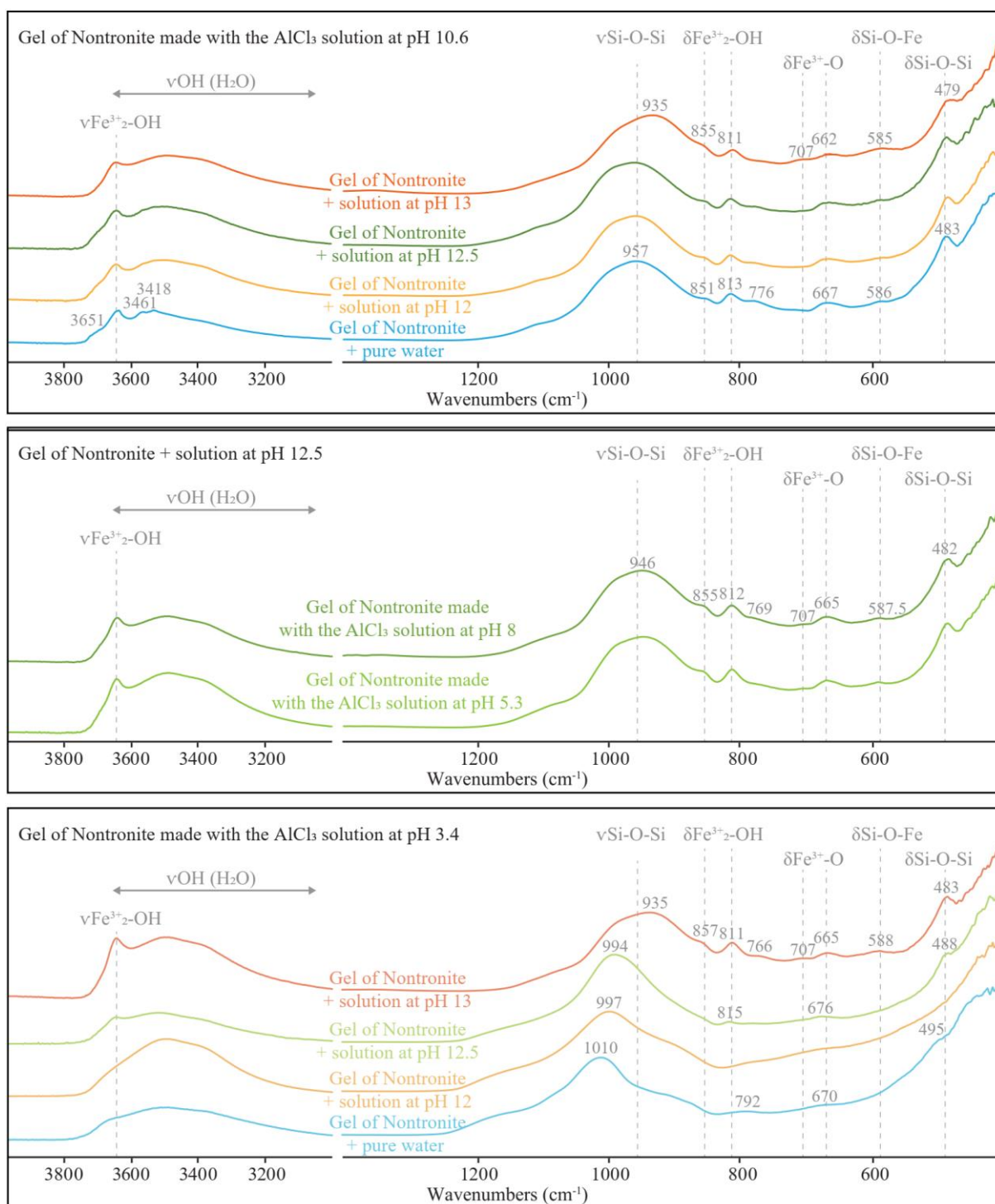


Figure 6. FTIR spectra of products of syntheses conducted with the gels of nontronite composition