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Machine learning for agri-food processes: learning from data, human knowledge and interactions

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Abstract: 13

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OCUMENT DE BANAIL This chapter presents three examples of data-ba nng on time series. The 14 common denominator of these case studies is the λ seness of data, making machine learning 15 results fragile and inaccurate. We show how human expertise can be effectively mobilized for 16 building useful systems, for instance useful decision support systems, able to better meet the 17 needs of the agri-food chain. The design and analysis of different features of machine learning 18 coupled with human knowledge enables us to sketch future human-centered machine learning 19 systems. This approach is very relevant for the modeling of agri-food systems, because human 20 expertise, skills and know-how are rich and numerous, but often implicit, data are 21 heterogeneous -- big and sparse -- and processes are complex and deeply conditioned by 22

human needs and interactions. 23

24 Keywords: Machine learning, interactive machine learning, knowledge integration,

visualisation, interactive systems, stochastic methods, agri-food processes, expertiseformalisation.

27 **1. Introduction**

28

Artificial Intelligence (AI) techniques are now commonly used in the agri-food domain (Kavalenko (2020)) and are expected to be more and more used. From a recent study of Accenture Research, AI has the potential to noticeably increase profitability of industries in the next decades (Hunkefer, 2017). While improving the productivity, AI is also and above all described as a means to meet the urgent requirements of the agroecological transition: reduce environmental impact, reduce wastage, increase traceability across the supply chain, provide markets with safe, high quality products to meet consumer demands (Vilani, 2017).

Current machine learning (ML) techniques, in particular Deep Learning, have taken off 36 thanks to the availability of a huge amount of data (big data). This has been made possible in 37 38 the food chain thanks to IoT (Internet of things) (Misra, 2020) for instance. Challenges associated with IoT have been highlighted in a recent review of the GODAN (Global Open 39 Data for Agriculture and Nutrition) to build actors' confidence in a sustainable food system 40 (Serazetdinova et al., 2018). But when data is sparse, incomplete or inaccurate, solutions can 41 still be found (Perrot et al., 2016)(Perrot & Baudrit, 2012). Algorithms have to be adapted, 42 regarding uncertainty management in particular. Solutions based on the use of complex 43 stochastic optimisation heuristics (Lutton et al., 2016) have been proposed. Another way to 44 deal with this issue is to rely on human knowledge and expertise (implicit as well as explicit) 45 and build more and more rich and adapted human-ML interactions (Boukhelifa et al., 2017). 46

This chapter deals with the integration of human knowledge and user-interactions into AI
methods in the case of time dependent data sets. Three examples show how human-centered
approaches can be built to deal with sparse data:

A complex model, based on a Long-Short-Term Memory Network, built from time
 series data thanks to ML: it is shown that human-driven choices have a drastic
 influence on the quality of the results.

A tool to predict grape berries quality, thanks to a Dynamic Bayesian Network
 coupled with expert rules. In this system, expert knowledge has been integrated into
 the model thanks to an elicitation process, making it explicit into the structure of the
 model through the determination of the variables dependencies and discretization.

Finally, the last example deals with implicit knowledge, such as the priorities experts
give to model objectives as they explore trade-offs. It has been shown that such
implicit knowledge is able to provide extremely useful information if mobilized,
thanks to an appropriate data visualization. It describes an exploratory analysis that
explicates how experts used an interactive visualization system to explore time series
datasets in the food domain.

63 2. A Long-Short-Term Memory Network model for biscuit baking

64

This case study describes how machine learning can be used to model a dynamic process, 65 such as biscuit baking. Despite the efficiency of the technique, we show how an appropriate, 66 human-curated choice of the training set can dramatically improve the final results. Long-67 Short-Term Memory (LSTM) networks are specific to the field of Artificial Neural Networks 68 (ANNs). LSTM networks are specifically tailored for machine learning of time series, where 69 the outputs of a system are not just a function of their inputs, but also of an internal state. The 70 71 state itself can be seen as dependent on the historical series of all inputs seen by the system up to that point in time. We present an application of LSTM networks to the modeling of biscuit 72

baking. Starting from 16 real-world time series of biscuit baking, gathered by the United
Biscuits company under different conditions, we show how the proposed LSTM network can
correctly predict unseen values. Remarkably, the network is also able to reproduce a dynamic
behavior up to variations that might be overlooked as noise.

The process of baking biscuits in industrial ovens involves a considerable number of different 77 biochemical and physical phenomena, such as denaturation of proteins, Maillard reactions, 78 79 and gelatinization of starch. Due to the complex interactions between these phenomena, creating a physically accurate mathematical model of the biscuit baking process is a 80 challenging task. An alternative to a mechanistic model is to use a data-driven approach, a 81 82 machine learning technique, to derive a black-box model of the whole process from experimental data. In order to assess generality, the model should then be tested on unseen 83 data. Such an approach could also potentially be effective at modeling outputs that are 84 traditionally harder to describe mathematically, such as the color of the biscuits. While most 85 machine learning techniques are ill-equipped to deal with time series, there is a sub-category 86 87 of algorithms specifically designed to tackle dynamic problems. LSTM networks are currently among the state of the art in the field. 88

This case study proposes the use of a LSTM network to model the biscuit baking process.
Starting from a training dataset of real-world time series of biscuit baking, collected by the
company United Biscuits, the proposed approach learns the dynamics of two output variables
of interest, color and weight loss, and it is then tested on an unseen test dataset. This section
provides minimal information on biscuit baking and LSTM networks.

94

2.1 Biscuit baking

During the process of biscuit baking, raw biological materials are transformed into a final
product that must satisfy multiple criteria. For example, the color of the product must be

pleasant enough to entice customers, or its thickness must be within given thresholds to not 97 create issues for packaging. The industrial transformation process from dough to biscuit is 98 usually performed resorting to tunnel ovens: interestingly, even if the process has been 99 thoroughly studied and can be precisely controlled, there are complex coupled biochemical 100 and physical phenomena not completely understood and controlled (Savoye et al., 1992). 101 Phenomena involved in biscuit baking include gelatinization of starch, denaturation of 102 proteins, and Maillard reactions, that give browned food its distinctive flavor. Such 103 104 biochemical reactions are linked to water activity inside the biscuits, temperature, and humidity (Wade, 1988). Depending on the structure of the industrial baking oven, convection, 105 106 radiation and conduction also contribute to baking, to different degrees. Describing mathematically the global heat-mass transfer is not simple, because very little information on 107 the thermal properties of commercial dough is accessible, and the characteristics of the 108 product dynamically change during the process. Furthermore, even if the control variables are 109 known and it would be useful to represent the process, it is extremely difficult to 110 111 mathematically describe the evolution of sensory properties of biscuits, such as formation of color, loss of moisture, and change in mass. 112

113 Given this complexity, it is not surprising that several approaches have been proposed to model and control the industrial baking process, ranging from fuzzy logic (Perrot et al., 2000; 114 Perrot et al., 2006), to heat-transport models (Sablani et al., 1998; Trystram et al., 1993), to 115 models tackling air properties in tunnel ovens (Mirade et al., 2004). The United Biscuits, Inc. 116 collected 16 time series of biscuit cooking under different conditions, in the scope of the 117 DREAM FP7 European Project (2009-2013). The oven used during the experiments features 118 four different zones, with different temperatures. During the cooking process, biscuits are 119 slowly moved from one zone to the next on metal trays, while the heat flux in the oven is 120 manually regulated by an employee. The considered input variables are: the heat flux 121

122	measured in the top part of the oven (tf in W/m^2), the heat flux measured in the bottom part of
123	the oven (bf in W/m^2), the nominal heat flux in the current zone of the oven (zc in, W/m^2),
124	and the nominal heat fluxes in the previous zones of the oven that the biscuit tray has already
125	passed (zp1-zp4 in W/m^2). The considered output variables are: the color of the biscuits based
126	on the reflected light measured, L of the CIELAB system (c), and the weight loss of the
127	biscuits, measured (wl in g). Each variable is measured every 5 s, with each baking process
128	lasting 350 s, with a total of 70 points per time-series. Color is always measured on the same
129	individual reference biscuit during the whole time series, weight loss is taken as an average on
130	the same 3 reference biscuits during the experiment. Additionally, the initial conditions of
131	variables c, and wl are used as inputs during the experiments.
132	Out of the 16 time-series, several are repetitions of an experiment under the same conditions
133	(in groups of 3, 3, 2, 3, 2, 3 time series, respectively). Table 1 summarizes the features of the
134	dataset. Figure 1 shows an example of time series, highlighting the non-negligible differences
135	even between repetitions under the same conditions. Another notable feature is that output
136	variable wl presents a behavior that, at a first glance, seems extremely noisy.
137	Table 1 about here
138	Figure 2 about here.
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141	
142	2.2 Long-Short-Memory networks
143	LSTM networks (Hochreiter and Schmidhuber, 1997; Gers et al., 1999) are a category of
144	ANNs, belonging to the class of Recurrent Neural Networks (RNNs) (Hopfield, 1987).

Classical ANNs (Rosenblatt, 1958) are machine learning approaches loosely inspired by 145 neural networks in the brain that can work as general function approximators. ANNs are 146 147 composed by a series of units called artificial neurons connected to each other, able to receive and send signals. Usually, the signal at a connection between artificial neurons is a real 148 number, and the output of each artificial neuron is calculated by a non-linear function of the 149 weighted sum of its inputs. Like most machine-learning approaches, ANNs can approximate 150 151 an unknown function by learning the appropriate weights in the artificial neurons from a training dataset featuring several combinations of inputs and outputs for a target phenomenon. 152 In order to evaluate the generalization ability of trained models, ANNs are then usually tested 153 154 on a dataset of unseen values, called test dataset or test set.

ANNs have success stories in applications ranging from games (Silver et al., 2016) to image 155 classification (Sermanet et al., 2013), they are designed to model processes for which the 156 outputs depend exclusively on the current inputs. In dynamic processes, however, the outputs 157 are also a function of an internal state that is itself dependent on the history of inputs until that 158 159 point. RNNs try to address this issue, by adding connections between units to form directed cycles. Thanks to this feedback mechanism, RNNs exhibit dynamic temporal behavior and are 160 used in issues where the sequence of inputs is relevant for the outputs, such as speech 161 recognition or natural language processing. 162

LSTM networks are one of the most successful paradigms of RNNs: in a LSTM network, each unit is considerably more complex than a simple artificial neuron in an ANN (Figure 2). A LSTM unit is composed of a cell, an input gate, an output gate and a forget gate. The cell is responsible for storing values over an arbitrary time interval, while each gate regulates the flow of values that goes through the connections of the LSTM: the input gate controls the extent to which a new value flows into the cell, the forget gate controls the extent to which a value remains in the cell and the output gate controls the extent to which the value in the cell is used to compute the output activation of the LSTM unit. Thanks to the ability of storing
information over variable intervals of time, LSTM networks currently represent the state of
the art in several domains, such as speech recognition (Xiong et al., 2017).

173

Figure 2 about here.

174 In a study by the authors, the 16 time-series were split into a training set (12 time series) and a 175 test set (4 time series), the latter of which was unseen by the LSTM network during the training phase. The test set had been selected among the repetitions of experiments in 176 177 conditions already present in the training set. All the variables had been normalized by 178 subtracting the mean and scaling to unit variance on the basis of the values contained in the training set. After a few tentative runs, the parameters of the network were configured as 179 follows: eight inputs (all previously described input variables plus the initial conditions for the 180 two output variables), 50 units in a single hidden layer, two outputs (all output variables); tanh 181 activation function (hyperbolic tangent), 3000 training epochs (iterations of the optimization 182 183 process for the weights), RMSprop gradient descent optimizer (Hinton et al., 2014). All the codes of the machine learning algorithm were implemented in the Keras (Chollet et al., 2015) 184 and scikit-learn (Pedregosa et al., 2011) Python libraries. 185

The final model had excellent fitting on the test set, with mean squared error MSE = 0.015
and R2 = 0.9863. An interesting result was that, visually, the model was able to reproduce
trends in unseen data that at a first glance might be mistaken for noise. For example, in Figure
3, the model is able to closely predict the behavior of the weight loss showing that the signalto-noise ratio is better than what a human expert could have considered from a superficial
analysis of the data.

While the results were quality-wise satisfying, it was important to remark that the correctchoice of the training set could make a considerable difference in the final generalization

194	capabilities of the model. In a second set of experiments, the same model previously
195	described was tested on a leave-one-out cross-validation, being iteratively trained on all
196	available time series except one, and tested on the one being left out. From the results
197	reported in Table 2, it is noticeable how the performance on some of the time series is subpar-
198	probably because the type of information they contain cannot be extrapolated from the rest of
199	the data, and thus represent a unique contribution that the machine learning model needs in
200	order to properly characterize the phenomenon.

202

Table 2 about here.

203

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Figure 3 about here.

3. Prediction of grape berries quality for decision making 205 206 207 The grape berries maturation is a complex process relying on physicochemical and 208 biochemical reactions. These reactions depend on multiple factors of which the climate is the 209

most influential, especially in the last weeks preceding the harvest. Since berries maturity 210 plays a major role in determining wine potentialities, to anticipate the maturation process and 211 determine the right harvesting date is a significant challenge for the wine industry. Different 212 213 indicators to evaluate the maturation state can be considered, which might be chemical, and thus exactly measurable as the content of sugar, or sensory characteristics, as the seeds color, 214 which requires an expert evaluation on a symbolic ordinated scale. Sensors have been 215 216 developed in last decade measuring some grape characteristics as color, sugar content or aromatic potentialities, (Ben Ghozlen et al., 2010; Geraudie et al., 2010). Nevertheless, those 217

analysis are most of time realized in laboratory, time consuming and generally expensive for a 218

close monitoring of the grape berries maturity and never predictive. For the grape maturity 219

220	prediction, a model has been developed by (Baudrit et al., 2015; Perrot et al., 2015) linking
221	chemical indicators to weather conditions on Cabernet Franc grape berries.

3.1 Grape berries maturation

Experimental data were generated from vineyard plots located in the Loire Valley region followed by the IFV institute over several years with weekly sample collection. It covered years from 1989 to 2017, with plots distributed between the two geographical places: "Anjou" and "Touraine" for a total of 30 parcels including between 2 to 5 points by kinetics for each parcel according to the year of the experiment. As inputs, meteorological conditions over seven days were supplied by Meteo France meteorological stations located near and/or on the parcels. :

- Temperature (°C) labeled "t", $\{\sum_{i=1 \text{ to 7 days}} (t_{\min,i}+t_{\max,i}) \div 2\},\$ 230 • Rainfall (mm) labeled "pl", $\{\sum_{i=1 \text{ to } 7 \text{ days}} (pl_i)\},\$ 231 Relative humidity (%) labeled "hr" $\{\sum_{i=1 \text{ to } 7 \text{ days}} (hr_{\min,i}+hr_{\max,i}) \div 2\}$. 232 • The solar radiation (in hours) over seven days, labeled "Ins", $\{\sum_{i=1 \text{ to } 7 \text{ days}} (\text{Ins}_i)\}$ was only 233 given by one meteorological station located at Montreuil-Bellay, in the center of the area of 234 study. As outputs, physicochemical and sensory measurements were achieved: 235 Physico-chemical measurements selected for this study were those defined by the 236 experts as essential: sugar(s) en g/l, total acidity (ac) in equivalent H₂SO₄ g/L and 237 malic acid (ac m) in g/L, (Barbeau, 2003; Riou, 1994). Their variations during a 238 week (between two points) were also considered: Var s; Var ac; Var ac m. Each 239
- week, a lot of two-hundred berries of Chenin, with pedicels, were randomly picked
 up from each parcel at each ripening stage according to the method of Vine and
 Wine French Institute (ITV-France) (Cayla et al., 2002) in order to limit the effects

of the grape heterogeneity. With the lot of two-hundred berries of each sampling, a
crushing was realized with a blender, then the must was filtered through a
Whatman paper filter. Reducing sugars concentration (g/l) was measured with a
refractometer; total acidity (g/l eq. H₂SO₄) by the titration method and malic acid
(g/l).

Sensory measurements were also achieved on the berries managed by the IFV
 institute and the ESA institute. Several measurements were described on the grape
 berries, the juice and the global flavor using an ordinated scale range from 0 to 5.
 For the DBN model were chosen to select an integrative flavor indicator: the
 global aromatic intensity (IntGloAro) to complete the physicochemical
 predictions.

254

3.2 Expert knowledge handling

Three scientists and two winegrowers experts working on the areas were interviewed during 255 256 one or two sessions (2–3 h). Each of the elicitation sessions was attended by one expert and 257 one or two interviewers. To build the interview, adapted methods proposed by Sicard et al., (2011) were applied. The elicitation process was based on a set of predetermined structured 258 open-ended questions used to direct the interviews. Questions were designed according to 259 260 techniques based on survey methods with the aim of optimizing the expression of expert knowledge. Particular attention was paid to context reinstatement. This involved having the 261 expert think about and describe the feelings during the episodes being recalled. 262

263

3.3 The Dynamic Bayesian Model (DBN)

The model used was a Dynamic Bayesian Network (DBN), a probabilistic graphical model
able to describe phenomena developing over time (Jensen & Nilsen, 2010; Pearl, 1988). The

structure of a DBN is an oriented graph, representing correlations between the variables was 266 created by interacting with human experts. Once the structure of a DBN was fixed, it was then 267 possible to compute its parameters starting from a dataset. The parameters were conditional 268 probability tables, assessing the probability for variables taking a specific value, knowing the 269 values of the variables they depend on. For specific application, the values of the variables 270 needed were discretized. Differently from a classical Bayesian Network, a DBN makes it 271 possible to estimate the variable values over several subsequent time steps. In the present 272 case, each time step was equivalent to two weeks in the grape ripening processes. DBNs have 273 been successfully adopted for several agri-food applications (Baudrit et al., 2015; Perrot et al., 274 275 2015).

276 More formally, a DBN is a graph-based model of a joint multivariate probability distribution, 277 capturing properties of conditional independence between variables. Like a BN, a DBN is a directed acyclic graph (DAG) where the nodes represent variables, and the missing arcs 278 represent conditional independence between variables. In DBNs in particular, nodes X(t) =279 $(X_1(t), \dots, X_n(t))$, represent n discrete random variables, indexed by time t, providing a 280 compact representation of joint probability distribution P for a finite time interval $[1, \tau]$. In 281 other words, the joint probability P can be written as the product of the local probability 282 distribution of each node and its parents, as follows: 283

284
$$P(X(1), ..., X(\tau)) = \prod_{i=1}^{n} \prod_{t=1}^{\tau} P(X_i(t)|U_i(t))$$

Where $U_i(.)$ denotes the set of all parents of node $X_i(.)$, and $P(X_i(.)|U_i(.))$ describes the conditional probability function associated with random variable $X_i(.)$ given the values of $U_i(.) . X_i(t)$ is termed "slices", and it represents the set of all variables at time *t*. This factorization of the joint probability distribution, based on information from the graph, makes it possible to straightforwardly represent large models, and use them for practical
applications. In other words, DBNs represent the beliefs of possible trajectories of the
variables involved in a dynamic process.

292 In order to make the problem treatable, DBNs assume the first-order Markov property: the parents of a variable in time slice t must appear in either slice t - 1 or t. As a consequence, 293 for the first-order homogeneous Markov property, the conditional probabilities are time-294 invariant, meaning that $P(U(t)) = P(U(2)) \forall t \in (1, \tau)$. In order to fully specify a DBN, we 295 will then need to define the intra-slice topology (within a time slice), the inter-slice topology 296 (between two time slices), as well as the parameters (i.e., conditional probability functions) 297 298 just for the first two time slices. The structure of a model can be explicitly built on the basis of 299 knowledge available in the literature and parameters can be automatically learned without a priori knowledge on the basis of a dataset, a processed termed parameter learning. The 300 techniques for learning DBNs are generally extensions of the techniques for learning BNs. 301 Specialized literature reports several methods to learn the structure or the parameters of a 302 DBN from substantial and/or incomplete data (Geiger & Heckerman, 1997; Heckerman, 303 1999). In this work, the topology of the graph is obtained from expert knowledge; for 304 parameter learning, we consider the simplest and most commonly adopted methodology, 305 306 simply evaluating the co-occurrence rate of values of variables in the training data.

307 Once a DBN is fully specified, it can be used to estimate marginal probabilities for target
308 variables, through a process also known as Bayesian inference:

309
$$P(O(t')) = o(t'), \forall t' \in [1, \tau]$$

Where *X* is a set of variables whose values we are interested in predicting, and *O* is a set of variables whose values are known (for example, in food processing *X* might be the variables representing the physicochemical properties of a product and *O* might be the variables

representing the observed environmental conditions). In general, given a way of calculating 313 P(X(t)|O(t')) from the knowledge of P(X(t')|O(t)), inference in a DBN is performed using 314 recursive operators and Bayes' theorem, updating the belief state of the DBN as new 315 observations become (Murphy, 2002). The DBN previously introduced was evaluated with a 316 leave-one-out cross-validation (LOOCV), where the model was repeatedly trained on the 317 whole dataset, minus one sample, and the remaining sample was used for testing. The 318 procedure was repeated until each sample was used for the testing. Considering the mean and 319 standard deviation, the results of a LOOCV provides a better estimate of the model's 320 capabilities than just considering a random split of the available data between a training set 321 and a test set (Geisser, 1993). 322

For the choices made in this study, before training the model, it was necessary to discretize the real-valued variables in the dataset. However, in order to evaluate the performance of the model's predictions against the ground truth, the results of the model will have to be converted back into real values. Recalling that the predictions of a DBN model for variable x will consist in a series of probabilities P_i for each possible discrete class $i = 0, 1, ..., n_x$ associated with variable x, the predicted outcome can be converted to a real value using the following equation:

330
$$x^{predicted} = \sum_{i=1}^{n_x} \overline{x_i} P_i$$

331 Where $\underline{x_i}$ is the average value of all samples of variable x that fall under class *i*.

The first metric used to evaluate the quality of the predictions against the ground truth is theroot mean squared error (RMSE):

334
$$RMSE = \sqrt{\frac{1}{N} \sum_{i=1}^{N} (x_i^{predicted} - x_i^{observed})^2}$$

Where *N* is the number of predictions considered for target variable, and $x^{observed}$ indicates its observed value. In this study, we will also use the relative RMSE (RRMSE) that expresses the RMSE as a percentage of the range of observed values for the target variable, and it is thus more informative as an error metric:

339
$$RRMSE = \frac{RMSE}{\max(x_i^{observed}) - \max(x_i^{observed})} \times 100$$

340

Inspired by previous work on Cabernet-Franc and Gamay wines (Baudrit et al., 2015), the
network structure predicts physicochemical indicators starting from weather conditions
(Figure 4). Only the climatic variables having an influence on each physicochemical maturity
indicator are selected from expert knowledge and literature. In particular, relative humidity
only affects the two acidities, sunshine influences sugar content, while temperature and
rainfall have an impact on the four variables considered: sugar (s), total acidity (ac), acid
malic (ac_m) and the global aromatic intensity (IntGloAro).

348

Figure 4 about here

As the DBN needs to be able to capture dynamical variations of the values over time, to better predict the four variables, it is necessary to define new intermediate state variables. A month before the harvest, only alterations in the weather caused a significant deviation from an established trajectory in time (see Figure 5). More formally, considering each physicochemical variable $x \in \{ac, ac_m, s\}$ at time t and t + 1:

354
$$x(t+1) = var_x(t+1) + x(t)$$

355 And consequently

356

 $5 \qquad \qquad var_x(t) = x(t) - x(t-1)$

As already anticipated, the (absolute) value of a variable can be used as an indicator of the
current stage of ripening, while the variation, as a function of the climatic variables, will
dictate the ripening trajectory.

360

Figure 5 about here

At time = 0, the value of each variable is observed and known; for the next two-times steps, only the climatic variables are observed and known, while the physicochemical quantities and their variations are predicted by the model.

As previously described, to create the CPTs of our DBN model, it is necessary to define the discretization of the continuous variables in the problem. In this context, discretizing variable x amounts to finding several intervals $\{[x_1, x_2), [x_2, x_3), ..., [x_{n-1}, x_n)\}$ of continuous values such that $x_1 < x_2 < \cdots < x_n$, with each interval corresponding to a discrete class.



369 ● <i>Ins</i> =	[[15,30], [30,40],	[40,55]	, [55,60],	[60,75]]
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370 • pl = [[0,10], [10,20], [20,30], [30,45], [45,70], [70,100]]

371 • t = [[0,11], [11,15], [15,17], [17,19.5], [19.5,22]]

• hr = [[60,70], [70,75], [75,80], [80,90], [90,100]]

373 For the grape sensory variable IntGloAro, the discretization is fixed to 1 inside the sensory

scale [1,5]. It is linked to the limit of sensitivity evaluated to be 0.5 by the experts.

375 For the physicochemical variables, an interactive semi-automated discretization approach is

developed, based on the notion of co-occurrence between variable values and their variations.

377 The methodology is based on a visualization software, EvoGraphDice, coupled with an

evolutionary optimization approach (Boukhelifa et al., 2017). For example, the variation of
the variable sugar var_S, is fixed on the basis of the expert description, more focused on the
variations of the value of the variable than on the variable itself. The optimal discretization of
the sugar is then calculated to ensure the most as possible a homogeneous repartition of the
var_S classes of interval for each sugar interval in the data basis. The results of the
optimization, and thus, the discretization proposed for the physicochemical variables are
presented Table 3.

385

Table 3 about here

After performing a LOOCV on the dataset, where at each iteration the network is trained on the whole dataset minus one sample, and then tested on that sample, a mean RRMSE for each predicted variable was obtained. For the sensory variable, the RMSE is also calculated but also the percentage of points well classified in the five classes considered with a threshold at 0.25 or 0.5, 0.5 being considered as the classical sensory threshold of sensibility for those measurements.

392

Table 4 about here

The results (Table 4) showed that it was possible to predict with good results the total acidity and the sugar in a range that is satisfying for the experts (10% for the sugar, 6% for the total acidity) and so anticipate the maturation two weeks before. For the malic acid, it seemed to be more complex to have a good prediction with the only variables considered as inputs of the DBN. Probably for this variable, for a better prediction, we would have to define the state by including other parameters or variables.

For the sensory variable, results were also relevant with a variable that seemed to be relatively well predicted two weeks before with less good results for a shorter time step. As regards to the integrative and more uncertain measurement represented by this sensory variable, it was

possible that the slope for two weeks indicates more the tendency of evolution than the one
for one time step, which could explain this result. Nevertheless, results of the sensory
prediction were quite good with 72.5% of good prediction at two time steps.

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4. Machine learning user interactions to understand how agronomy experts explore model simulations

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408 Machine Learning ML algorithms build models that are trained to recognize certain types of 409 patterns (Bishop, 2006). Domain experts and decision-makers often rely on these models to 410 reason over new data and to make informed decisions. It is generally possible to determine 411 what predictions the machine learning model is likely to make based on new input data, how domain experts will use those model predictions for reasoning and to make inferences is 412 uncertain. Because domain experts may not fully understand ML models and their domain 413 knowledge may not be fully encoded in the model, conflicts may arise and they themselves 414 may not be consistent in interpreting and responding to ML results (Valdez et al., 2017; 415 416 Fernandes et al., 2018; Dimara et al., 2018).

In previous work, Boukhelifa et al. (2019) conducted an observational study to understand 417 how domain experts use ML models to explore agri-food processes. Multiple interactive 418 sessions were organized where experts from agronomy explored model simulation datasets 419 using an existing exploratory visualization tool (Elmqvist et al., 2008; Cancino et al., 2012) 420 421 (Figure 6). These exploration sessions were video-recorded and experts' interactions with each 422 other and with the tool were logged. The main exploration task was open-ended, but experts' primary goal was to explore alternative trade-offs, such as between the amount of fertilizer 423 424 supplied and the quantity of crop yield.

Figure 6 about here

These exploration sessions were helpful to the domain experts who, guided by the views 426 427 proposed by the ML model, found useful insights in the form of interesting correlations, temporal trajectories and trade-offs that they have not considered before. As a group, they 428 were able to guide the ML component to interesting views and to reason about their data. 429 However, the qualitative analysis of the video recordings show that experts often lose track of 430 their analysis steps and therefore the many trade-off scenarios they were trying to compare. 431 Domain experts also appear to structure their investigation into mini-analysis scenarios, 432 during which they explore different hypotheses and research questions. But, when asked, they 433 were not able to give a clear overview of past exploration, or an accurate evaluation of 434 whether their exploration strategy was a robust or exhaustive one (Barczewski et al., 2020). 435 Exploratory Data Analysis EDA tools (Grinstein, 1996), such as the visualization system used 436 in this study, provide different types of visual and statistical methods to analyze the data and 437 to examine them from different viewpoints. However, they offer limited support for viewing 438 the exploration history, for example, by visualizing past analysis steps or data queries (Heer et 439 440 al., 2008). Little support is typically provided to show high-level information to entice users 441 to reflect upon and make sense of their past exploration. This type of information, called provenance (North et al., 2011; Bors et al., 2019; Madanagopal et al., 2019) could provide 442 opportunities to review and share insights, but importantly, it can potentially improve user 443 exploration practices and strategies (Carrasco et al., 2017). 444

In what follows, ML is not only considered as a means to guide visual exploration, but also to
structure and help users revisit and reflect on past exploration sessions. This work describes
(a) the modelling of the user exploration history of the aforementioned exploration sessions,
and (b) the visualization of provenance information to the analysts as high-level views of their
past exploration (Barczewski et al., 2000). The main goal is to establish a methodology to
automatically detect key analysis stages of the exploration, which correspond to the change of

focus in the trade-off analysis space. To detect such changes, unsupervised learning and time
series modelling (Hidden Markov Models HMM) are applied to two use cases from
agronomy.

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4.1 Characterizing exploratory data analysis

There is an established body of work from the cognitive psychology that looks at how people 455 456 make sense of data during exploratory analysis. Prominent sensemaking theories such as by Klein et al. (2007) and Pirolli et al. (2005) focused on the cognitive processes involved. Their 457 results show that analysts continuously re-frame their research questions (Klein et al., 2007), 458 459 and interleave new and refined hypotheses in a non-linear fashion (Pirolli et al., 2004). This work builds on these theories and findings, and focuses on different aspects of sensemaking 460 such as uncertainty (Boukhelifa et al., 2017b), alternatives (Liu et al., 2019) and structures 461 within the so-called exploration scenarios (Boukhelifa et al., 2019). These analysis scenarios 462 correspond to the shifts of user focus in the search space at different stages of the exploration. 463 Six types of scenarios are identified, including instances where analysts examine new and 464 refined research questions and hypotheses, and others where they attempt to recap and 465 establish common ground (Boukhelifa et al., 2019; Goyal et al., 2016). The approach, thus far 466 467 in studying sensemaking activities has been based on the qualitative research methods such as observational studies, walkthroughs and interviews (Creswell, 2002). Although this approach 468 can yield deep insights, it is often time and resource intensive, and findings may be hard to 469 470 generalize. In a follow-up work (Barczewski et al., 2000), an automatic procedure was implemented to detect the scenarios from the logs of user interactions, and new visual designs 471 to incite the analysts to reflect on their progress and exploration strategies. 472 Logging user interaction is common in interactive systems. User interaction logs are often 473

analyzed not only to evaluate how tools are operated by end-users, but also to help the end-

475 users themselves reflect and track their progress. For example, in the context of web

browsing, Carrasco et al. (2017) showed that when high level semantic information is shown,
users tend to reflect on their browsing habits and are able to infer areas of improvement. Guo
et al. (2015) found that visualization of interaction logs improves analysts' performance in
finding insights. Like in this study, they found that exploration is composed of multiple
chunks which have generic analysis patterns that lead to insight.

481 Analyzing user interaction logs is also used in analytics provenance (North et al., 2011; Bors 482 et al., 2019; Madanagopal et al., 2019) to understand user's reasoning processes, and to support collaborative communication and replication (Ragan et al., 2015). Mining user 483 interactions also serves other purposes than making sense of user exploration, such as to 484 predict users personality traits (Brown et al., 2014), or to detect cognitive biases (Wall et al., 485 2017). In the context of exploratory data analysis, this work is similar to Aboufoul et al. 486 (2018) and Dung et al. (2016) who used HMMs to model user's search behavior. HMMs are 487 powerful techniques to generate sequences of observations and to learn about the hidden 488 states that produce those observations. In the present study, it is shown that analysis scenarios 489 can be retrieved when considered as hidden states of a Markov chain. Results from the HMM 490 are provided in pseudo real time, which can continuously give high-level semantic 491 information to the analyst. 492

493

4.2 Preliminary analysis of two use cases from agronomy

Interaction log data were collected from an observational study based on two real-world use
cases in agronomy, one for wheat fertilization and the other for wine fermentation. In each use
case, experts from different domains (such as oenology and microbiological engineering for
the wine use case) explored model simulation data using a scatterplot matrix (SPLOM)-based
tool (Cancino et al., 2012) projected on a large shared tactile display (84" screen, Figure 6).
Videos of two exploration sessions were recorded per use case and followed the thematic

501	Boukhelifa et al., (2019). Figure 7 showed different types of scenarios that were identified.
502	Figure 7 about here
503	The visualization tool domain experts used to explore their model simulations data had four
504	key functionalities: (a) visual query selection to help experts narrow down their search to
505	important dimensions and value ranges; (b) a history bookmark to keep track of previous
506	views (scatterplots) they visited; (c) Favorite views album to store interesting scatter plots and
507	findings; (d) and a dimension editor to manually specify new dimensions using a
508	mathematical formulae. Alternatively, combined dimensions can be generated automatically,
509	using an interactive evolutionary algorithm, which learns from user interactions and feedback.
510	Log data events were collected pertaining to user visits of scatterplots in the SPLOM, whether
511	this originates directly in the SPLOM through cell selection, or indirectly by retrieving views
512	from the favorites store or the bookmark history.
513	A preliminary analysis of the scatterplot visits data showed that the manually identified
514	analysis scenarios often corresponded to localized areas of the search space (Figure 8). For
515	instance, for the wine use case, scenario 1 focused on the changes in the amount of initial
516	nitrogen (N0) at five different stages of the wine fermentation process (shown as a vertical
517	line of colored blue dots for each stage: T0, T25, T50, T75 and T100). In scenario 2, experts
518	examined the relationship between N0 and a target aromatic combination that they entered

analysis method (Braun, 2012) to analyze them. Findings from this analysis were reported by

manually, also with regards to the different stages of fermentation (horizontal line of colored
green dots). These initial findings inspired the next analysis step where the *scatterplot visits data* was used to cluster user interactions into different analysis scenarios.

Figure 8 about here

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In the following section, clustering and machine learning methods are used to detect those 523 scenarios automatically from a sequence of user events (scatterplot visits data). Two 524 unsupervised methods were implemented: a clustering method based on a spatiotemporal 525 similarity measure, and a Hidden Markov Model HMM to detect transitions between 526 scenarios. The ground truth in both cases is the manually labelled video dataset. To evaluate 527 the proposed methods, the existing notions of Type I and Type II classification errors were 528 used. However, since the scenarios are chronologically structured, changes of scenarios are 529 more important than knowing the exact identity of a class, say whether it is scenario '1' 530 instead of '3'. 531

532

4.3 Spatiotemporal distances to cluster user interaction events

To cluster the scatterplot visits events into different scenarios, there are three steps to follow: (i) Data preparation: Since the datasets the experts explored are trade-off datasets and describe biological processes that are dynamic in nature (fermentation and fertilization processes), the data dimensions are grouped into three generic types : objective dimensions (quantities experts would like to optimize, such as through minimization or maximization), parameters (model parameters experts can control or modify) and trajectories (a subset of parameters whose values change over time).

(ii) Distance calculation: The distance is then calculated between area clicks on the SPLOM
(cells) using the Jaccard distance. The result of this step is a distance matrix.

(iii) Clustering: The DBSCAN algorithm is applied to the distance matrix from step ii. The rationale behind this method is to group user interactions with the SPLOM that are close both spatially (based on the location of cells in the SPLOM) and temporally (based on the time elapsed between two selection events).

Figure 9 (bottom timeline) shows the results of the clustering method for the wine use case. 546 The top timeline shows the ground truth data. Each dot represents a user event (a scatterplot 547 selection or visit) and color corresponds to scenarios S1-14 of this use case. The clustering 548 method detects more scenarios than there are in the labelled dataset. When considering 549 550 scenario transitions only, the method correctly detects 61% of scenario transitions for the wine use case, and only 55% of transitions for the wheat use case. An example of a transition 551 552 that is correctly detected, is between scenarios 5 and 6 in Figure 9. Cases where the clustering method does not perform well are typically the shorter scenarios where domain experts 553 quickly explore different areas of the search space, more likely to confirm previous 554 555 knowledge. Another limitation of the clustering method concerns step (i) for the data 556 preparation. In this step, data dimensions are grouped into three types that are identified as pertinent for the different use cases, and more generally when exploring trade-off datasets for 557 dynamic systems. The clustering method is thus highly dependent on the order of dimensions 558 in the SPLOM, yet this order is arbitrary. Moreover, the adopted timescale is also arbitrary 559 and may have a big impact on the clustering performance. 560

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Figure 9 about here

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An alternative non-supervised clustering method that addresses these limitations is proposed inthe next section.

565

4.4 A Hidden Markov model to detect scenario transitions

Hidden Markov Models HMMs are used in many real-world applications to model sequences
of events where the probability of each event depends solely on the state of the previous event
(Baum et al., 1966). The basic assumption which underpins HMMs is that observations are
created by hidden states whose successions depend on transition probabilities. In

570 unsupervised use cases, studying the observations helps to find the hidden states or patterns in 571 the data. For modelling purposes, it is assumed that the hidden states correspond to the 572 analysis scenarios, and the observations (i.e. scatterplot visits events) fall into a Markov 573 system. The number of hidden states in this study is the hyper parameter, which is set to two 574 as it corresponds, conceptually, to whether or not there is a "change" or "shift" in the 575 exploration strategy or search direction.

576 To build HMM, two types of information are needed, which are extracted from the user interaction logs: the time-delta between observations, and the row and column combination 577 for each scatterplot visited during the exploration. To summarize the performance of the 578 579 HMM, Figure 10 presents the confusion matrix. Since the goal is to detect transitions between scenarios, rather than the scenario labels themselves, the shape of the path in Figure 10 is 580 more important than the inferred labels (the closer to the diagonal the better). Figure 10 shows 581 that change of scenarios are well detected for ground truth labels between 5 and 9. 582 Overall, the obtained HMM model is able to detect scenario transitions in 91% of cases for 583

the wine use case, and 75% for the wheat use case.

585

Figure 10 about here

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4.5 Visualizing the machine-learned storyline

Besides modelling user exploration into sequences of scenarios, the results of the HMM
method can be used by the analysts during or after the exploration. To design this type of
visualization, user-centered design methodologies are used (Norman and Draper, 1986) to
explore the design space and to gather user requirements. For example, three brainstorming
sessions were organized with nine participants in total. Each session lasted roughly two hours.
The first two sessions had five participants with design, HCI, or visualization background,

and the third session had four participants from an agronomy research centre in France. 594 595 Participants were either researchers or PhD students. These brainstorming sessions were organized into two parts. First, participants were trained to use the SPLOM-tool, similar to 596 what was proposed in previous work (Boukhelifa et al, 2017a). An ideation part followed in 597 which participants brainstormed about new features they would like to see implemented to 598 support sensemaking of their exploration history. The design ideas were collected and 599 600 organized using affinity diagramming and thematic analysis. The results are the following high-level user requirements which are ordered by how frequently they were mentioned by 601 the participants: (1) story-tell and author; (2) highlight interesting views; (3) show trends; (4) 602 603 preview and replay; (5) filter views; (6) compare views; (7) group views; (8) show overview and summary; (9) annotate; (10) save and reuse; (11) steer; (12) initialize; and (13) learn and 604 update. 605

The most frequent user requirements mentioned during the brainstorming sessions 606 607 corresponded to the storytelling and authoring category. Here participants were interested in 608 tools to automatically create a storyboard of their past exploration, and to annotate it such as 609 by adding tags to places where the exploration branched out, or where they found an important insight. Other participants suggested a git-like visualization that gives both an 610 611 overview of visited cells and possible branching paths. Inspired by those requirements and findings from previous work (Boukhelifa et al., 2019), a timeline of past exploration, called a 612 "storyline", has been implemented, where nodes are events linked through time. Figure 11 613 shows a preliminary result of this provenance visualization integrated into an existing 614 615 SPLOM-tool as a widget, which can be enabled on demand. Analysis scenarios were 616 automatically identified using the HMM method and were then visualized using color.

617

Figure 11 about here

For the implementation of the storyline visualization, a client-server architecture provided by 618 Flask (a Python web framework) was used. The server side handled the logging and 619 modelling components described earlier. User interactions with the SPLOM were collected, as 620 well as the history bookmark and the favorites views album, which were stored in a text file. 621 Using those events (or observations), a HMM detects the hidden states (i.e., the scenarios). 622 Since an unsupervised approach was adopted, the model was applied each time a new set of 623 events are recorded to our log file. The update rate for the timeline widget was arbitrarily set 624 625 to five minutes, but the user could request an update at any time by pressing the update button. The visualization and rendering were handled on the *client side*, which implemented a 626 627 storyline widget. To facilitate the sharing of the tool, this widget was integrated into a web-628 version of the SPLOM-Tool. The storyline widget was composed of linked nodes; each node corresponded to a scatterplot selection event, and its color corresponded to a detected 629 scenario. Clicking on the node rendered the corresponding scatterplot in the zoomed in area of 630 the user interface, and highlighted that cell in the SPLOM through brushing and linking. Since 631 the storyline visualization was not the primary task for domain experts, it was placed at the 632 bottom of the user interface to avoid interfering with the main exploration tasks. 633 The storyline visualization provided an overview of how domain experts structure their 634 exploratory analysis, and could be helpful for self-reflection and tracking progress. However, 635 more work would be needed to confirm whether indeed such history visualizations 636 encouraged reflection and resulted in a change in exploration strategies. There were three 637 main limitations to this work. First, the log data came from two case studies where domain 638 experts explored trade-offs between the multiple dimensions (or objectives). The ML 639 640 approach needed to be tested with more use cases and different types of datasets. Second, the visualization tool used in the previous case study relied on a SPLOM representation of the 641

642 data. The way domain experts structured their exploration might depend on how the tool's

user interface was organized. However, the machine learning method can be generalized and 643 applied to other visualization types, since it only requires information about the data 644 dimensions consulted during the exploration and the time of viewing. Third, although cases of 645 branching were observed during the exploration, where experts explored an alternative trade-646 off subset, the automatic method did not detect multiple, parallel or branching storylines. The 647 machine-learned storyline visualization can be improved in future by detecting the branching 648 and different types of scenarios, and by allowing the experts to augment these storylines with 649 their own annotations, thus integrating their expertise and the insights gained during the 650 exploration. 651

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5. Conclusions and perspectives

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This chapter offered several viewpoints and approaches for machine learning techniques, 654 655 learning from the data, expert knowledge and interactions. It showed that the generalization capabilities of some ML models highly depended on the quality of the dataset, the larger the 656 better. However, even a simple expert's choice for building a good quality training set 657 658 (representativeness, extrapolation ability) makes a considerable difference. It also showed that expertise could be made explicit (in the form of a graph model and variable discretization) 659 and embedded into a complex model to build an efficient decision-making system. Going 660 further, the implicit expertise, i.e., non-conscious skills or knowledge difficult to explain 661 662 verbally, could be fed into a ML process, thanks to interactive visualization. The analysis of 663 the system proposed, a SPLOM-based visualization tool, led to the design of a new tool, to assist exploratory data analysis. The proposed storyline visualization helps domain experts 664 self-reflect and track their progress when analyzing the complex model simulations. 665

666 The key message of the work presented in this chapter is that human expertise can be efficiently -- and finely -- nested into data-driven machine learning schemes, which is 667 particularly beneficial in the case of sparse or uncertain data. The three examples presented 668 above outline future components of such interactive systems. This approach is relevant 669 specifically for food-related systems, where at the same time (i) some data still remain 670 unusable, expensive and time consuming to acquire, (ii) human expertise, skills and know-671 how are rich and numerous, but often implicit, and (iii) there is a strong need for efficient 672 predictive models, decision support systems and knowledge preservation. 673

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Figure 1 : Three time series describing the change of color (c) and weight loss (wl) during
biscuit baking. It is noticeable how, even though the three datasets have been collected under
the same conditions, there are relevant differences in the values.



Figure 2 : Log visualization widget prototype (integrated into the visualization tool) showing
 a single machine-learned storyline. Nodes indicate scatterplot selections and colour indicates
 scenarios.



Figure 3: Models' predictions versus measured values for test samples, unseen during the
training process. The model is able to remarkably fit the data, even for parts that might be
naively believed to be noisy. The scale is different from the previous plots, as all variables
have been normalized.



- Figure 4 : Network structure describing the interaction between the climatic variables and the output variables: physicochemical and sensory variables quoted x in this figure.



Figure 5: the dynamical representation of the DBN. It is represented in the form of two generic slices that can be developed on several slices representing the different step times. DBNs assume the first-order Markov property which means that the parents of a variable in time slice t must occur in other slices and the conditional probabilities are time-invariant. The slice representing the time t (t measurements) is concerned at the beginning of the iterations by variables that are measured at time t0. The consecutive slice: time t+1 is dedicated to predictions. If several slices are added, for example t, t+1 and t+2, it starts at t0 with an initialization where variables are measured, followed by two slices predicted t+1 and t+2, with t+2 predicted on the basis of the prediction of t+1.





970Figure 6 : The scatterplot matrix visualization tool used in our study (Boukhelifa et al., 2019;971Boukhelifa et al., 2020).





Pigure 8 : The first eight analysis scenarios of the wine use case S1-8 as identified from
 manual video coding. Each grid corresponds to one scenario, rows and columns are data
 dimensions D1-n including any combined dimensions (created manually or automatically).
 Circles indicate scatterplot visits, and their size the frequency of visits. Analysis scenarios are
 usually focused on one area of the search space.



986 987				
	S1	S5	S9	S12
	S2	S6	S10	S13
	S3	S7	S11	S 14
	S4	S8		
			•	****
988	· · · · · · · · · · · · · · · · · · ·			
989 990	Figure 9 : Results of clustering scatterplot selection	(bottom timeline), to ons, and color corresp	p timeline is the ponds to scenario	ground truth. Dots are os S1-14.





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1004 Tables

Table 1: Summary of the 16 time series on biscuit cooking gathered by United Biscuits.
 During the experiments, the temperature in different zones of the oven is changed, in order to explore several possible behaviors.

п	Training?	Heat flux (W/m ²)				
		z1	z2	z3	z4	z5
std-1	yes	2500	3500	4000	4000	2000
std-2	yes	2500	3500	4000	4000	2000
stdval	no	2500	3500	4000	4000	2000
T1-1	yes	4000	3500	4000	4000	2000
T1-2	yes	4000	3500	4000	4000	2000
T1val	no	4000	3500	4000	4000	2000
T2-1	yes	2500	3500	4000	4000	3000
T2-2	ves	2500	3500	4000	4000	3000

п	Training?	Heat flux (W/m ²)					
ID.		z1	z2	z3	z4	z5	
T3-1	yes	2500	3500	6000	4000	2000	
T3-2	yes	2500	3500	6000	4000	2000	
T3val	no	2500	3500	6000	4000	2000	
T4-1	yes	2500	3500	4000	6000	2000	
T4-2	yes	2500	3500	4000	6000	2000	
T5-1	yes	2500	5000	1000	5000	2000	
T5-2	yes	2500	5000	1000	5000	2000	
T5val	no	2500	5000	1000	5000	2000	

Table 2: Results of the leave-one-out cross-validation.

ID	R2	MSE	ID	R2	MSE
std-1	0.9557	0.0491	T3-1	0.6644	0.2535
std-2	0.9789	0.0251	T3-2	0.4579	0.3678
stdval	0.9785	0.0280	T3val	0.0810	1.1728
T1-1	0.9592	0.0279	T4-1	0.4740	0.5685
T1-2	0.5561	0.4572	T4-2	0.9718	0.0311
T1val	0.4674	0.5844	T5-1	0.9584	0.0497
T2-1	0.6942	0.2956	T5-2	0.9859	0.0186
T2-2	0.1237	0.8653	T5val	0.9645	0.0241

1021Table 3: Discretization of the physico-chemical variables, fixed by experts for the variation1022var_X and calculated by optimization for the variable X.

	Discretization variable X	Discretization Var_X	
s (sugar)	 Class 0 = [[∞,156.9], Class 1 = [156.9,182.86] Class 2 = [182.86,201.8] Class 3 = [201.8,210] Class 5 = [210,220] Class 6 = [220,230] Class 7 = [230,240] Class 8 = [240,+∞]], 	 Classe 0 = [0, 12], Classe 1 = [12, 20] Classe 2 = [20, 35] Classe 3 = [35, +∞] 	
ac (total acidity)	 Class 0 = [-∞, 5.47] Class 1 = [5.47, 6.33] Class 2 = [33, 7.94] Class 3 = [7.94, +∞] 	 Class 0 = [-∞, -1.5] Class 1 = [-1.5, -1] Class 2 = [-1, -0.6] Class 3 = [-0.6, 0] 	
ac_m (malic acid)	 Classe 0 = [-∞, 3.66] Classe 1 = [3.66, 4.6] Classe 2 = [4.6, 5.68] Classe 3 = [5.68, 6.88] Classe 4 = [6.88, +∞] 	• Class $0 = [-\infty, -2.5]$ • Class $1 = [-2.5, -1.5]$ • Class $2 = [-1.5, -0.75]$ • Class $3 = [-0.75, -0.5]$ • Class $4 = [-0.5, 0]$	

1028Table 4: Results of prediction for the four variables for two time steps of prediction1029(anticipation of two weeks): 1 and 2, labeled X_1 and X_2. RMSE tolerance: for s: 12g/l; for1030ac: 0.5 g/l; for ac_m: 0.5 g/l

Variable	RMSE	RRMSE % ac = [3.4,12.5]; ac_m = [1.7,10] ; s = [144,271.8]
ac_1 (g/l)	0.536	6
ac_2 (g/l)	0.648	7
ac_m_1 (g/l)	0.825	9
ac_m_2 (g/l)	0.867	10
s_1 (g /l)	11.37	8
s_2 (g/l)	12.87	10

Variable	RMSE	Abs(Pred-Obs)<0.5 %	Abs(Pred-Obs)<0.25 %
IntGloAro_1	0.73	47.5	30
IntGloAro_2	0.52	72.5	50