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# Synthesis of visible light excitable carbon dot phosphor-Al<sub>2</sub>O<sub>3</sub> hybrids for anti-counterfeiting and information encryption

Dong Lu, Ke Lu, Hong-Tao Wen, Zhan Wei, Alberto Bianco, \* Gui-Gen Wang, \* Hua-Yu Zhang, \*

D. Lu, H.-T. Wen, Z. Wei, G.-G. Wang, H.-Y. Zhang

Shenzhen Key Laboratory for Advanced Materials, School of Materials Science and Engineering, Harbin Institute of Technology (Shenzhen), Shenzhen 518055, PR China

E-mail: wangguigen@hit.edu.cn; hyzhang@hit.edu.cn

K. Lu

School of Advanced Materials, Shenzhen Graduate School, Peking University, Shenzhen 518055, PR China

D. Lu, A. Bianco

CNRS, Immunology, Immunopathology and Therapeutic Chemistry, UPR 3572, University of

Strasbourg, ISIS, 67000 Strasbourg, France

E-mail: <u>a.bianco@ibmc-cnrs.unistra.fr</u>

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#### ABSTRACT

The preparation of room temperature phosphorescent carbon dots still faces great challenges, especially in the case of carbon dots endowed of visible-light excitable room temperature phosphorescence (RTP). To date, a limited number of substrates have been exploited to prepare room temperature phosphorescent carbon dots, and most of them can emit RTP only in solid state. Here, we report the synthesis of a composite obtained from the calcination of green carbon dots (g-CDs) blended with aluminium hydroxide (Al(OH)<sub>3</sub>). The resultant hybrid material g-CDs@Al<sub>2</sub>O<sub>3</sub> exhibits blue fluorescence and green RTP emissions in an *on/off* switch process at 365 nm. Notably, this composite manifests strong resistance to extreme acid and basic conditions up to 30 days of treatment. The dense structure of Al<sub>2</sub>O<sub>3</sub> formed by calcination contributes to the phosphorescent emission of g-CDs. Surprisingly, g-CDs@Al<sub>2</sub>O<sub>3</sub> can also emit yellow RTP under irradiation with white light. The multicolour emissions can be employed for anti-counterfeiting and information encryption. Finally, our work provides a universal and straightforward approach to produce room temperature phosphorescent carbon dots for a wide range of applications.

#### 1. Introduction

Materials endowed of room temperature phosphorescence (RTP) can emit this type of light in ambient conditions, rather than at low temperature or in anaerobic environments. Thanks to this unique property, these materials have drawn a lot of attention and have been successfully applied in many fields, such as sensing, optoelectronics, anti-counterfeiting, and information encryption.<sup>[1]</sup> The development of RTP materials with multicolour emissive fluorescence (FL) and phosphorescence (Phos) represents a promising approach to ensure information safety during their transmission.<sup>Erreur ! Source du renvoi introuvable.</sup> Recently, visible-light excitable RTP materials came into the focus of research as they are less harmful to human, they have deeper tissue penetrability, and they are more convenient as encrypting tags.<sup>Erreur ! Source du renvoi</sup>

introuvable. Traditional RTP materials are usually made of inorganic composites containing rare metals or organic coordination complexes. These substances display often high toxicity, require complex synthesis and purification protocols which are costly, thus limiting their broad applications. Developing superior visible-light excitable and cost-effective room temperature phosphorescenc materials is therefore urgent.

Carbon dots (CDs), Erreur ! Source du renvoi introuvable. as zero-dimensional nanomaterials, whose size is below 10 nm, have emerged as a novel carbon form with a wide range of applications, including catalysis,<sup>[11]</sup> sensing,<sup>[12, 13]</sup> information security,<sup>[4]</sup> and bioimaging fields.<sup>Erreur ! Source</sup> du renvoi introuvable. This is certainly due to their numerous merits, such as remarkable optical performance, high water solubility, low toxicity, high resistance to photobleaching, and versatile chemical modifications. Erreur ! Source du renvoi introuvable. Recently, it has been reported that CD hybrids prepared using organic and inorganic materials, could be useful RTP materials. Erreur ! Source du renvoi introuvable. Up to now, only a few substrates have been successfully applied to prepare RTP CDs, including polyvinyl alcohol, Erreur ! Source du renvoi introuvable. boric acid, Erreur ! Source du renvoi introuvable. and silica gel. Erreur ! Source du renvoi introuvable. In comparison to traditional RTP materials, CDs also own the advantage of using diverse methods and a potentially unlimited choice of raw materials for their synthesis. CDs were demonstrated to generate RTP only under UV light irradiation, while the excitation using visible light remained unexplored, as these materials are rarely visible light excitable. Erreur ! Source du renvoi introuvable. In addition, most of CDs are unable to withstand extreme conditions and are incapable of emitting RTP in aqueous environment. These shortcomings have limited their practical applications. In 2020, Sun et al. have developed ultra-long lifetime hydrophilic RTP CDs using rice husk containing silicon as raw materials, to obtain silicon-doped CDs after calcination. The dots showed over 40 s afterglow with a lifetime up to 5.72 s. Erreur ! Source du renvoi introuvable. However, this material did not emit Phos under excitation with visible light. In an alternative approach, the group of Dong reported nitrogen-doped CDs derived from

diethylenetriaminepentaacetic acid, formed by hydrothermal method. These CDs resulted phosphorescent at room temperature after visible light excitation thanks to their inner hydrogen bond skeleton. The hydrogen bonds played a critical role to promote the n- $\pi^*$ transition and boosting the intersystem crossing so that the excitons in the triplet state could trigger the carbon dot phosphorescence. However, these carbon dots did not emit phosphorescence in aqueous solutions and were not resistant to extreme condition. Erreur ! Source du renvoi introuvable. Very recently, RTP emissive carbon dots were reported for applications in multi-patterning, anti-counterfeiting and information encryption.<sup>[27, 28]</sup> Alternatively, Wang et al. produced RTP CDs by embedding rhodamine B in a B<sub>2</sub>O<sub>3</sub> matrix, obtaining a material with an afterglow lasting for over 10 s, which was also successfully applied for information encryption. Erreur ! Source du renvoi introuvable. Nevertheless, boron oxide might generate toxic effects at high doses once released in the environment, Erreur ! Source du renvoi introuvable. and it is easily corroded by strong bases. Besides, this kind of CDs seems not to be phosphorescent at room temperature in water. On the basis of the available data, it is still a great challenge to prepare room temperature phosphorescent CDs emitting phosphorescence under visible light in aqueous solution, and very resistant to harsh conditions.

Inspired by boron containing CD hybrids, we thought to replace the element B with Al, which belong to the same periodic group and has similar electronic configuration. Meanwhile, aluminium oxides possess rigid chemical structure, while Al is one of the most abundant element in our planet, suitable substrate to develop low-cost RTP CDs likely endowed of interesting optoelectronic properties.

In this work, we reported the synthesis of a g-CDs@Al<sub>2</sub>O<sub>3</sub> composite, in which aluminium hydroxide acted as rigid matrix to preserve and tune the phosphorescent properties of g-CDs. The g-CDs@Al(OH)<sub>3</sub> precursor of g-CDs@Al<sub>2</sub>O<sub>3</sub> showed azure photoluminescence, but no phosphorescence before undergoing high-temperature calcination. Increasing the temperature during the calcination process, aluminium hydroxide underwent a dehydration process and its

structure changed from Al(OH)<sub>3</sub> to AlOOH and Al<sub>2</sub>O<sub>3</sub>.<sup>Erreur ! Source du renvoi introuvable. As a consequence, the matrix of the aluminium compound became more compact and enhanced the stability of the triplet state of g-CDs to emit Phos. It is worth noting that this calcinated Phos CDs can emit yellow Phos under white light irradiation, while releasing green Phos under 365 nm UV lamp illumination. Remarkably, these dots also emit phosphorescence in aqueous media and possess long-lasting resilience to harsh acid and base conditions. To prove the wide versatility of our approach to generate RTP carbon dots, we also employed various organic molecules, such as anthrarufin and tartaric acid, to produce additional CDs and embed them into Al(OH)<sub>3</sub>. After calcination at high temperature ( $T \ge 500$  °C), all composites demonstrate to possess green and yellow RTP. Therefore, different phosphorescent carbon dots were obtained by a general and simple method, leading to a material which could be used for information encryption and anti-counterfeiting.</sup>

#### 2. Results and discussion

The synthetic process to obtain g-CDs is illustrated in Figure 1. Briefly, 2,4diaminobenzenesulfonic acid and sulfuric acid were dissolved in pure ethanol and heated at 180°C in an autoclave for 6 h, leading to the formation of the desired g-CDs. Following their purification, the structure, the chemical composition and the electronic properties of the dots were assessed using complementary spectroscopic and microscopic techniques. The size and the crystal lattice of g-CDs was evidenced by high-resolution TEM (HR-TEM), measuring a spacing between the atoms of 0.26 nm, similar to the value reported in the literature (Figure 2a, 2b and S1).<sup>Erreur ! Source du renvoi introuvable.</sup> The average size of g-CDs is centred at 4.4 nm (see inset in Figure S1a). The Raman spectrum of g-CDs shows the presence of the disordered (D) and graphitic (G) bands situated at 1361 cm<sup>-1</sup> and 1578 cm<sup>-1</sup>, respectively (Figure S2).<sup>Erreur ! Source du renvoi introuvable.</sup> To further characterize g-CDs, <sup>1</sup>H-NMR (Figure S3a) and <sup>13</sup>C-NMR analysis (Figure S3b) of the starting molecules and the final dots were carried out. Erreur ! Source du renvoi introuvable. No residual precursor molecules were observed in the purified g-CDs (Figures S4-7). The surface chemistry of g-CDs was then studied by FT-IR and XPS. The FT-IR spectrum of g-CDs shows the presence of the functional groups corresponding to the stretching of N-H/O-H (3455 cm<sup>-1</sup>), C=C (1641 cm<sup>-1</sup>), C-N (1400 cm<sup>-1</sup>), and SO<sub>3</sub> (1108 cm<sup>-1</sup>), respectively (Figure S8). The XPS survey spectrum of g-CDs displays the presence of four main elements (Figure 2g and Figure S9a). Their percentages correspond to 57.3% of carbon, 13.9% of nitrogen, 23.2% of oxygen, and 5.6% of sulfur (Figure S9b). The highresolution C1s spectrum shows the typical peak associated to C=C/C-C at 284.7 eV, C-O peak located at 286.1 eV and C-N/C-S peak at 285.2 eV (Figure S9c). The high-resolution N1s spectrum is characterized by the combination of amino (401.5 eV), pyrrolic (399.4 eV), pyridinic (398.7 eV), and quaternary graphitic (400.2 eV) nitrogen bonds (Figure S9d). Erreur ! Source du renvoi introuvable. Due to the use of a high amount of H2SO4 during the reaction, the thermal treatment causes an extensive oxidation of the material, leading to the formation of surface oxygenated functions (Figure S9e). Since the starting 2,4-diaminobenzenesulfonic acid contains a sulfur atom, this reagent contributed, together with sulfuric acid, to the insertion of sulfur moieties into g-CDs. The high-resolution S2p spectrum is ascribed to the presence of C-SO<sub>x</sub> groups corresponding to three peaks at 167.6 eV, 168.3 eV, and 169.2 eV (Figure S9f). Erreur ! Source du renvoi introuvable.

Following the chemical and structural characterization, the optical properties of g-CDs were analyzed. The excitation and emission spectra of g-CDs are displayed in Figure S10a. The maximum values of excitation and emission correspond to 412 and 534 nm, respectively. The g-CDs have wide and strong absorption peaks in the visible range (350-550 nm) and green FL under 365 nm excitation (blue curve in Figure S10a). we also found that g-CDs have a quasi-identical emissive wavelength with the excitation wavelength changing from 360 to 540 nm (Figure S10b), with a constant emission peak located at 534 nm. As shown in the up-conversion emission spectra of g-CDs (Figure S10c) using excitation wavelengths in the near-

infrared range (750-900 nm), the emission peak is still located at 534 nm, evidencing the maximum up-conversion excitation wavelength centered at 850 nm (green curve in Figure S10c). This result proves that the g-CDs possess up-conversion emission properties with prospective applications in bioimaging and photodetection. Erreur ! Source du renvoi introuvable. Asobtained g-CDs were then tested for their stability at extreme pH conditions (Figure S11a). Only in highly alkaline conditions (pH = 13), the fluorescence intensity of carbon dots decreases significantly although the emission peak remains centered nearby 534 nm. The analysis of g-CDs dispersed at different concentrations in water reveals significant differences. The emission wavelength augmented from 513 nm to 555 nm with increasing concentrations, shifting the photoluminescence from green to yellow. At the concentration of 0.10 mg/mL, the green carbon dots show the strongest FL intensity (Figure S11b). After complete characterization of g-CDs, we decided to mix them with Al(OH)<sub>3</sub> and to dry them to obtain a blue fluorescent powder corresponding to g-CDs@Al(OH)<sub>3</sub> (Figure 1). Following a high temperature calcination ( $\geq$  500 °C), the material was finally transformed into g-CDs@Al2O3, unexpectedly emitting phosphorescence after UV light excitation (Figure 3a).

The HR-TEM images of the starting g-CDs@Al(OH)<sub>3</sub>, evidenced a layered structure of hundreds of nanometers in lateral size (Figure 2c).<sup>Erreur ! Source du renvoi introuvable.</sup> The magnifications of the HR-TEM micrographs allow to observe the crystalline g-CDs embedded into the aluminium hydroxide matrix (Figure 2d). The HR-TEM images recorded post-calcination of g-CDs@Al(OH)<sub>3</sub> display an aluminium compound with a more compact structure (Figure 2e). Similarly to starting g-CDs@Al(OH)<sub>3</sub>, we could observe the lattice fringes of carbon dots on the surface of g-CDs@Al<sub>2</sub>O<sub>3</sub> (Figure 2f). The spectra of XPS surveys of g-CDs, g-CDs@Al(OH)<sub>3</sub> and g-CDs@Al<sub>2</sub>O<sub>3</sub> are compared in Figure 2g. The ratios of the elements before and after calcination are reported in Table S1. Al and O clearly account for the largest contribution originating from Al(OH)<sub>3</sub>. C, N, and S belong instead to g-CDs,

and the content of these elements are decreased during the calcination. The proportion of carbon is reduced from 30.0% to 17.1% after 500 °C thermal treatment. The low content N and S is vanished after this process, probably because nitrogen and sulfur atoms are below the detection limit (Figure S12).

As a small amount of g-CDs incorporated into Al(OH)<sub>3</sub> generated a powder emitting a bright blue fluorescence likely originating from carbon dots, while phosphorescence was absent, we decided to study more in depth this phenomenon. We first verified that Al(OH)<sub>3</sub> alone had no fluorescence emission before and after calcination (Figure S13). After calcination above 500 °C, the powder of the hybrid g-CDs@Al<sub>2</sub>O<sub>3</sub> could emit green RTP (Figure 3a). During the heating process, the structure of Al(OH)<sub>3</sub> is transformed into a dense Al<sub>2</sub>O<sub>3</sub> lattice, leading the embedded g-CDs to emit green phosphorescence. To understand the luminescent and phosphorescent mechanisms, we performed the XRD diffraction pattern analysis of g-CDs@Al(OH)<sub>3</sub> composite at increasing calcination temperatures to disclose the phase changes (Figure 2h and 2i). At a temperature below 200 °C, Al(OH)<sub>3</sub> maintain its original chemical structure, while it starts to lose H<sub>2</sub>O molecules as the temperature surpassed 200 °C, converting the hydroxide into AlOOH intermediates. Erreur ! Source du renvoi introuvable. As the temperature ramped up, the dehydration of aluminium composites is continued and AlOOH intermediates became Al<sub>2</sub>O<sub>3</sub> when the sample was heated at 500 °C. The XRD data allowed to verify the structural transformation of the aluminium composite as previously reported. Erreur ! Source du renvoi introuvable.

Since the calcination process of Al(OH)<sub>3</sub> endowed g-CDs with RTP, we further studied the photophysical properties of g-CDs@Al<sub>2</sub>O<sub>3</sub> (Figure 3b-e). Figure 3b shows the FL and Phos emission spectra under UV light excitation at 360 nm, evidencing the two maximum emission peaks at 438 nm and 510 nm, respectively. The luminescence and the green afterglow of g-CDs@Al<sub>2</sub>O<sub>3</sub> last for 5 s (Figure 3a, 3c and Video S1). Surprisingly, g-CDs@Al<sub>2</sub>O<sub>3</sub> presented instead a yellow afterglow after switching off the irradiation using a white light (Figure 3c

and Video S1). The lifetime of phosphorescence emission of g-CDs@Al2O3 was also recorded (Figure S14) and compared to that of g-CDs alone (Figure S15). The curves of the two materials followed double exponential decay. The two lifetime values for g-CDs corresponded to  $\tau_1 = 5.0$  ns and  $\tau_2 = 8.37$  ns, with an average  $\tau_{ave}$  of 5.96 ns.<sup>[23]</sup> The phosphorescent lifetime calculation for g-CDs@Al<sub>2</sub>O<sub>3</sub> afforded a  $\tau_1 = 71.49 \ \mu s$  and a  $\tau_2 =$ 875.57  $\mu$ s, with an average lifetime  $\tau_{ave}$  corresponding to 736.57  $\mu$ s. Based on these data, we propose a possible mechanism for the fluorescence and the phosphorescence properties of g- $CDs(a)Al_2O_3$  (Figure 3c). Under UV irradiation, the ground state (S<sub>0</sub>) of carbon dots is able to absorb the excitons (high energy photons) reaching the excited state (<sup>I</sup>S<sub>1</sub>) (magenta zone in Figure 3c). The excited state  $(^{I}S_{1})$  is unstable and can return to  $S_{0}$  emitting fluorescence (blue zone in Figure 3c). But owing to the confinement exerted by Al<sub>2</sub>O<sub>3</sub>, the energy of the carbon dots in  ${}^{I}S_{1}$  is transferred to the triplet state ( ${}^{I}T_{1}$ ) and g-CDs can maintain a long-lasting  ${}^{I}T_{1}$ emitting phosphorescence (green zone in Figure 3c). The energy gap between  ${}^{I}S_{1}$  and  ${}^{I}T_{1}$  (E<sub>ST</sub>) is 0.40 eV. The energy gap is close enough that the energy can be easily transferred from the single  $({}^{I}S_{1})$  excited state to the triple  $({}^{I}T_{1})$  excited state. In the case of white light excitation, the excitons in the single  $(^{II}S_1)$  excited state transfer their energy to the triple  $(^{II}T_1)$  excited state emitting yellow phosphorescence when the system returns to the ground state.<sup>[25]</sup> After elucidating the fluorescence and phosphorescence characteristics of g-CDs, the illumination values of the different g-CDs in liquid and solid state were plotted using the CIE (Commission International de l'Eclairage) coordinate diagram (Figure S16). Initially, FL coordinates of aqueous g-CDs are located in the green region (no. 1). Once blended with Al(OH)<sub>3</sub>, the carbon dots are changed to blue FL (no. 2). Finally, the calcination of g-CDs@Al(OH)3 affording g-CDs@Al2O3 turns FL into green RTP (no. 3). The variety of colour changes offers considerable potential applications in emergency conditions, like for examples in chemical factories undergoing fire accidents where the visual alarm tools need to resist to corrosive gas emissions.

In this context, as we verified the behavior of g-CDs in a wide range of pH (Figure S11), we also tested the stability and emission properties of g-CDs@Al<sub>2</sub>O<sub>3</sub> in extremely harsh conditions. FL and green RTP performances of g-CDs@Al<sub>2</sub>O<sub>3</sub> under extreme acidic (5 M H<sub>2</sub>SO<sub>4</sub>) and alkaline (5 M KOH solution) conditions are only slightly affected (Figure 3d and 3e). The fluorescence intensity of g-CDs@Al<sub>2</sub>O<sub>3</sub> in alkaline solution is nearly unchanged after 30 days (red line in Figure 3d), and the same composite also demonstrates strong resistance to acid solution (green line in Figure 3d). Similarly, g-CDs@Al<sub>2</sub>O<sub>3</sub> preserves excellent RTP performances after 30 days in both acidic and basic conditions (Figure 3e), Unlike the other types of solid-state Phos carbon dot composites (e.g., made of H<sub>3</sub>BO<sub>3</sub>, KAl(SO<sub>4</sub>)<sub>2</sub>, PVA, or urea as substrates), our composite does not dissolve or loose phosphorescence in extreme liquid conditions. Video S2 displays the green RTP emission of g-CDs@Al<sub>2</sub>O<sub>3</sub> in deionized water, showing that the aqueous afterglow persisted for approximately 2 s.

To explore further the phosphorescent properties of g-CDs@Al<sub>2</sub>O<sub>3</sub> powder, we first simply blended this hybrid with RhB at room temperature. Unexpectedly, we obtained a material able to emit red phosphorescence which is visible by naked eyes after switching off UV light (Figure 4a). According to Förster resonance energy transfer (FRET) theory, the emission spectra of g-CDs and RhB are overlapped, fulfilling the conditions of FRET. The g-CDs play the role of donor and RhB that of acceptor. Therefore, the energy transferred from the dots to RhB triggers the emission of rhodamine red phosphorescence.<sup>[37]</sup> Then, following the first synthetic strategy to prepare Phos carbon dot composites, five different precursors, including 8-hydroxypyrene-1,3,6-trisulfonic acid (I), 1,5-dihydroxyanthraquinone (II), DL-tartaric acid (III), perylene-3,4,9,10-tetracarboxylic dianhydride (IV), and 5-amino-1-naphthalenesulfonic acid (V) were used to replace 2,4-diaminobenzenesulfonic acid in the synthesis of a library of carbon dots (see Supporting Information for Experimental details). Five carbon dots with fluorescence and phosphorescence emission were obtained after applying a high temperature calcination process (Figure S17). The maximum emission FL peaks of four of these composites (namely I/II/III/V) are located in the blue region (437-450 nm), whereas their Phos peaks appear in the green region (505-536 nm). FL and Phos emission bands of composite IV are instead centred at 473 nm (cyan) and 553 nm (yellowish green), respectively. Video S3 shows the true digital record of FL and yellow/yellowish green RTP emission of composite IV at different excitation wavelengths. The real-time fluorescent and phosphorescent photos of all five composites under UV/white light irradiation are displayed in Figure S18. The first yellow dashed column allows to observe by naked eyes the phosphorescence emission with different intensities when white light was turned off. Only the composite IV reveals a subtle yellow RTP. The other columns show FL and RTP of the five composites I/II/III/IV/V when the 365 nm lamp was switched on/off. The afterglow lasted for 2 to 5 s (Figure S18). The phosphorescence quantum yields (QYs) of  $g-CDs(a)Al_2O_3$  and the composites I-V were finally measured. The values of the QYs of g-CDs@Al2O3 and the five composites are 42.6%, 36.9%, 21.2%, 17.2%, 10.2% and 6.6%, respectively. We can notice that the QY of g-CDs@Al<sub>2</sub>O<sub>3</sub> is the highest, proving that the choice of the precursors for the synthesis of the dots and the post-calcination process are critical in obtaining carbon dots with high phosphorescence QY. Indeed, it has been reported that the quantum yield can be affected by the level of dehydration increasing the temperature of carbonization or by the doping with heteroatoms.<sup>[38, 39]</sup>

With the different g-CD composites in hands, we decided to explore their phosphorescent properties for potential applications in information encryption. For this purpose, we combined three phosphors and a control hybrid to shape and illuminate the **HIT** pattern (HIT representing the initial letters of Harbin Institute of Technology). Powder 1 consisting on RhB mixed with Al(OH)<sub>3</sub> without calcination could only emit red FL without Phos emission. After turning off UV light irradiation, powder 2 consisting of RhB mixed with g-CDs@Al<sub>2</sub>O<sub>3</sub> emitted weak and transitory red Phos. Powder 3 corresponding to g-CDs@Al<sub>2</sub>O<sub>3</sub> and powder

4 consisting on composite IV radiated instead distinct green light lasting for few seconds after turning off the UV lamp (Figure 4a). When HIT was irradiated with white light only powder 4 emitted yellow RTP when the lamp was turned off (Figure 4a). Erreur ! Source du renvoi introuvable. Consequently, we could exploit the luminescent characteristics of the four powders to achieve information encryption by combining the responses of *on/off* signals of UV and white lights, as illustrated by the schematic diagram in Figure 4b. Through this method, we could transmit specific messages relying on a safe multi-channel approach. For instance, we can mix together channels 1 to 4 to form a password. If the password is the number 243, the channels will decode 2 by IIT, 4 by T, and 3 by IT, respectively. The three number of the password would correspond to the message **IITTIT**. If we change the password to 321, we obtain a new information corresponding to the message ITIITHIT. We could also use these powder to form a cartoon profile or other characters (similar to H of HIT). The on/off mode will transmit different information, e.g., one true and the other false, hence, reaching the goal of information encryption. Finally, Phos powder 2 were dispersed in a small amount of water to dip the thumb and press a fingerprint on a paper. When UV excitation was off, we can discriminate the clear fingerprint patterns evidenced by the purple dashed line (Figure 4c). The afterglow of the fingerprint can last for over 2 s, and the texture could be clearly distinguished by naked eyes even 1 s after switching off the UV light. These results highlight how our g-CD-based phosphorescent composites can be used in fingerprint recognition and anti-counterfeiting exploiting RTP, particularly using white light excitation.

#### 3. Conclusion

In this study, a new approach was proposed to obtain green fluorescent carbon dots, subsequently blended with aluminium hydroxide to form room temperature phosphorescent carbon dot composites. The thermal treatment of g-CDs@Al(OH)<sub>3</sub> transforms the hybrid into

a more structurally compact Al<sub>2</sub>O<sub>3</sub>, leading to a strong confinement of the vibrations of the chemical bonds in g-CDs. Consequently, the triplet state of g-CDs become more stable and can emit green and yellow RTP using UV or white light excitation wavelength, respectively. The afterglow of g-CDs@Al<sub>2</sub>O<sub>3</sub> lasted for over 5 s. Our methodology was then expanded to the synthesis of other composites using different raw materials blended to Al(OH)<sub>3</sub> and heated at high temperatures generating composites with yellow RTP turning off white light illumination, and with green RTP when 365 nm excitation was instead switched off. CDs@Al<sub>2</sub>O<sub>3</sub> composites own also considerable capability to withstand the interference of harsh conditions, expanding further their applications. Overall, this work covers a general and practical method to prepare multicolour RTP carbon dots excitable by visible light.

#### 4. Experimental Section

#### 4.1. Materials

2,4-Diaminobenzenesulfonic acid, 5-amino-1-naphthalenesulfonic acid, DL-tartaric acid, 8hydroxypyrene-1,3,6-trisulfonic acid, 1,5-dihydroxyanthraquinone, perylene-3,4,9,10tetracarboxylic dianhydride Rhodamine B (RhB), aluminium hydroxide, and ethanol were purchased from Aladdin Industrial Co. Ltd (Shanghai, China). Ammonium hydroxide was obtained from Sinopharm Chemical Reagent Co., Ltd. (Shanghai, China). All reagents were used without further purification.

#### 4.2. Characterizations

The fluorescence spectra of g-CDs dispersed in deionized water were obtained from Thermo Fisher Lumina. The measurement of the phosphorescence spectra and fluorescence spectra of solid state g-CD phosphors were performed on a F-7000 spectrophotometer (Hitachi, Japan). The lifetime of CD phosphors was obtained by a FLS980 spectrophotometer (Edinburgh Instrument, UK), equipped with a microsecond flash-lamp (mF900). All phosphorescence measurements were performed using the excitation wavelength at 360 nm. The UV-Vis

absorption spectra were collected by Thermo Fisher Evolution 300 spectrophotometer. Fourier transform infrared (FT-IR) absorption spectra were acquired by Thermo Nicolet IS50. Raman spectra were measured using a Renishaw Quantor. X-ray powder diffraction (XRD) patterns were recorded on Panalytical Aries X-ray diffractometer with Cu K $\alpha$  radiation ( $\lambda$  = 1.54056 Å). High-resolution transmission electron microscopy (HR-TEM) images were acquired using a JEM-3200FS (JEOL). X-ray photoelectron spectroscopy (XPS) analysis and elemental content were measured using a ESCALAB 250Xi. AVANCE-III (Bruker, 400 MHz) was employed to obtain the <sup>1</sup>H-NMR and <sup>13</sup>C-NMR spectra. All optical images and videos were recorded by an Honor 20 lite smart phone (Honor, China). The phosphorescence quantum yields (Phos QY) were performed using PICOQuant FT-300 (PiccoQuant, Germany) using an integrating sphere.

#### 4.3. Synthesis of g-CDs

Green carbon dots were synthesized following a solvothermal treatment. 2,4-Diaminobenzenesulfonic acid (0.5 g) was dispersed in 22 mL of ethanol and 3 mL of 5 M sulfuric acid. The reagents underwent ultrasonication (JP-040, Skymen Co., Ltd., China) for 10 min before transfer into an autoclave and heating for 6 h at 180 °C. The solution was then filtered through a 0.22 µm membrane three times to remove large particles. The filtered solution was purified via silica column chromatography using ethanol and acetic ether as the eluents, and dried *in vacuo* to obtain pure g-CD powder. The powder was dissolved in deionized water at concentration of 0.05, 0.10, 1.0, 2.0, and 5.0 mg/mL of g-CDs for next steps.

## 4.4 Synthesis of g-CDs@Al(OH)3, g-CDs@Al2O3, RhB@Al(OH)3 and RhB/g-CDs@Al2O3

g-CDs@Al(OH)<sub>3</sub> hybrid was synthesis by mixing 0.1 mL of 0.1 mg/mL of g-CDs solution with 2.0 g of Al(OH)<sub>3</sub> powder is 5 mL of deionized water. This mixture was placed in heating oven (Youyi Instrument Co., Ltd, China) at T = 100 °C to dry affording g-CDs@Al(OH)<sub>3</sub> powder. g-CDs@Al<sub>2</sub>O<sub>3</sub> was synthesized through calcination for 2 h, setting the temperatures at 200, 300, 400, 500, 600 and 650 °C, respectively. During this process, g-CDs@Al(OH)<sub>3</sub> hybrid loose water molecules to become g-CDs@Al<sub>2</sub>O<sub>3</sub> composite at the temperature above 500 °C. Fifty µg of RhB and 2 g of Al(OH)<sub>3</sub> powder were blended and dispersed into deionized water (5 mL) to form RhB@Al(OH)<sub>3</sub>, then the mixture was dried under 100 °C. Fifty µg of RhB and 2 g of g-CDs@Al<sub>2</sub>O<sub>3</sub> powder were blended and dispersed into deionized water (5 mL) to form RhB@Al<sub>2</sub>O<sub>3</sub>. The dispersion was subsequently freeze dried to obtain RhB/g-CDs@Al<sub>2</sub>O<sub>3</sub> powder.

#### 4. 5. Stability at different pH

g-CDs@Al<sub>2</sub>O<sub>3</sub> powder (100 mg) was dispersed using ultrasonic treatment into 5 M of H<sub>2</sub>SO<sub>4</sub> (2 mL) and 5 M KOH solutions (2 mL), respectively. The fluorescence and phosphorescence spectra of these solutions were acquired after 1 day and after 30 days to compare the resistance to harsh condition.

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Figure 1 Flow chart illustrating the synthesis of g-CDs@Al(OH)<sub>3</sub> and g-CDs@Al<sub>2</sub>O<sub>3</sub> composites.



Figure 2 a) HR-TEM image of g-CDs (Inset shows the crystal lattice of g-CDs). b)

Magnification of image a). c) HR-TEM image of g-CDs@Al(OH)<sub>3</sub> before calcination. d) Magnification of image c). e) HR-TEM image of g-CDs@Al(OH)<sub>3</sub> after calcination (namely g-CDs@Al<sub>2</sub>O<sub>3</sub>). f) Magnification of image e). g) XPS survey spectra of g-CDs and g-CDs@Al(OH)<sub>3</sub> and g-CDs@Al<sub>2</sub>O<sub>3</sub>. h and i) X-Ray diffraction patterns of g-CDs@Al(OH)<sub>3</sub> at different incineration temperatures (100-650 °C).



**Figure 3** a) Phosphorescence images when 365 nm excitation was *off*, the afterglow lasted for over 5 s. b) The normalized FL and Phos emission spectra of g-CDs@Al<sub>2</sub>O<sub>3</sub> ( $\lambda_{ex} = 360$  nm). c) The mechanism of blue FL and green/yellow RTP emission, the insets are the photographs of g-CDs@Al<sub>2</sub>O<sub>3</sub> under UV/white light are *on/off*. d) Fluorescence spectra of g-CDs@Al<sub>2</sub>O<sub>3</sub> in 5 M of KOH or H<sub>2</sub>SO<sub>4</sub> for 30 days ( $\lambda_{ex} = 365$  nm and excitation slit is 1 nm). e) Phosphorescence spectra of g-CDs@Al<sub>2</sub>O<sub>3</sub> in 5 M of KOH or H<sub>2</sub>SO<sub>4</sub> for 30 days ( $\lambda_{ex} = 365$  nm and excitation slit is 5 nm).



**Figure 4** a) Photographs of RhB/g-CDs@Al<sub>2</sub>O<sub>3</sub> powder under *on/off* UV light, and four irradiated powders designing **HIT** pattern irradiated by UV and white light (powder 1: RhB mixed with Al(OH)<sub>3</sub> without calcination; powder 2: RhB mixed with g-CDs@Al<sub>2</sub>O<sub>3</sub>; powder 3: g-CDs@Al<sub>2</sub>O<sub>3</sub>; powder 4: composite **IV**). b) Schematic diagram of multi-channel emissions employed in information encryption applications. c) Real-time images of a fingerprint made of g-CDs@Al<sub>2</sub>O<sub>3</sub> powders.