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On the Fate of Magnetic Nanoparticles During Stimulated Healing of Thermoplastic Elastomers

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Abstract

We have investigated the heating mechanism in industrially relevant multiblock copolymers filled with Fe-nanoparticles subjected to an oscillatory magnetic field that enables the polymer healing in a contactless manner. While this procedure aims to extend the lifetime of a wide range of thermoplastic polymers, repeated or prolonged stimulus healing is likely to modify their structure, mechanics and ability to heat, which must therefore be characterized in depth. In particular, our work sheds light on the physical origin of the secondary heating mechanism detected in soft systems subjected to magnetic hyperthermia, being triggered by the copolymer chains dissociation. In spite of earlier observations, the origin of this additional heating remained unclear. By using both static and dynamic X-ray scattering methods (small angle X-ray scattering and X-ray photon correlation spectroscopy, respectively), we demonstrate that beyond magnetic hysteresis losses, the enormous drop of viscosity at the polymer melting temperature enables motion of nanoparticles that generates additional heat through friction. Besides, we show that applying induction heating for a few minutes is found to magnetize the nanoparticles, which causes their alignment into dipolar chains and leads to non-monotonic translational dynamics. By extrapolating these observations to rotational dynamics and the corresponding amount of heat generated through friction, we not only clarify the origin of the secondary heating mechanism but we also rationalize the presence of possible temperature maxima observed during induction heating.

Keywords

thermoplastic elastomers, multiblock copolymers, magnetic nanoparticles, induction heating, stimulus-healing, nanocomposite, XPCS, SAXS

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Thermoplastic elastomers (TPE) made of $(AB)_n - A$ multiblock copolymers have emerged in the mid twentieth century and are under constant development since then.¹⁻³ Their greatest asset with respect to vulcanized rubbers resides in their ability to switch between the solid- and the liquid-state upon temperature change, which enables their easy processing through conventional extrusion and injection as well as more recent additive manufacturing methods. While they (almost) behave as homogeneous polymer melts at temperatures above the dissociation point of their hard-segments (B=HS), they possess elastomer-like properties at room temperature owing to the presence of amorphous and/or crystalline HS assemblies encompassed in low-glass transition temperature (T_g) soft-segments (A=SS). Beyond processing aspects, their thermo-reversibility also appears as a unique opportunity to repair, reshape and reuse them.

Unlike self-healing in soft materials,⁴ the healing of strong TPEs is based on their solidto-liquid phase transition and requires therefore the application of a stimulus that can take various physical forms, among which convective heat, mechanical friction, microwaves, solvent impregnation or magnetic field. In the latter case, TPEs are filled with magnetic particles capable to convert the applied oscillatory magnetic excitation into heat through different mechanisms according to their size and nature.⁵ While electrically conductive particles larger than a few millimeters can generate eddy currents that heat the materials through Joule effect, nano- and micro-particles produce heat through Weiss domains walls motion regardless of their electric conductivity. Even smaller superparamagnetic nanoparticles (NPs) can dissipate heat through Néel and Brownian relaxations.⁶ The main asset of induction healing resides in its flexibility since the heat generated within the composite not only depends on the particles' nature, size, shape and volume fraction (ϕ) but also on the characteristics of the magnetic field such as its frequency (f) and its amplitude (H). To a lesser extent, the magnetic history (i.e., the configuration of macro-spins) and the particles dispersion (impacting dipolar interactions) also modify the particles ability to heat. The latter parameter is commonly named "specific absorption rate" $(SAR)^6$ and is approximately 65 Wg^{-1} in

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the present work. Besides, induction heating is a contactless method allowing to apply the stimulus through thin materials layers, being notably relevant for adhesives applications.⁷ The limited penetration depth owing to the decrease of the magnetic field amplitude with the coil-sample distance also enables to realize surface treatment without altering the bulk structure of homogeneous composites.⁸ Alternatively, the localization of responsive fillers in a macro-architectured material can be used to melt selectively certain parts of it. This versatility and the growing need for lifetime extension of thermoplastics-based engineering goods make materials-healing oriented "magnetic hyperthermia" a promising technique to support sustainable development.

Although induction heating is used for more than a century in various applications, its utilization for materials healing is more recent and has strongly grown in the last two decades, contemporaneously with major progresses in chemistry. In 2009, the pioneering work of Corten and Urban notably showed the possibility to repair a fluorinated terpolymer filled with γ -Fe₂O₃ NPs by means of magnetic hyperthermia.⁹ The group of Ramanujan also developed promising healable rubbers based on copolymers either poly(ethylene-vinyl acetate) (PEVA)¹⁰ or acrylonitrile butadiene (NBR).¹¹ The same philosophy was used by the group of Schmidt with ionomers, where the elasticity of the rubber relied on the aggregation of ionic groups rather than the polymer crystallization.¹² Remarkably, the optimization of the material's formulation and stimulus by Yang et al. further allowed to formulate repairable homopolymers with an extremely low fraction of responsive fillers (< 0.25 vol.%) capable of migrating selectively towards microcracks before healing and subsequent rehomogenization.¹³

Recently, we have performed a multi-physics characterization of a thermoplastic polyurethane (TPU) filled with either Fe or Fe₃O₄ particles with the aim to identify a list of criteria enabling to improve the design of healable rubbers.^{8,14} Of particular interest, magnetic particles were seen to trigger an extra heating source from the melting of the TPU in addition to the expected heating mechanisms activated right from the application of the oscillatory stimulus. This phenomenon was also detected in metal-ligand based supramolecular networks Page 5 of 38

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filled with identical Fe NPs, confirming that beyond the chemical nature of the polymer host, the sudden fall of viscosity caused by the deactivation of topological links was responsible for the extra-heating.¹⁵ Similar results were obtained by Hiergeist et al. in relatively dense gels filled with 100 nm NPs where the extra-heating appeared around 30 ° C^{16} and by Bayerl et al. in semi-crystalline homopolymers filled with micronic particles where the extra-heating was particularly visible from ca. 130 °C.¹⁷ In these articles, the extra-heating was rationalized by invoking mechanical friction occurring between the magnetic particles and their viscous surroundings, the corresponding motion being only possible at low enough viscosity. In our case, the presence of dipolar chains after the application of the healing procedure⁸ well supported the hypothesis of NPs translational motion over several hundreds of nanometers, likely to be accompanied with rotational friction as modelized by Yassine et al.¹⁸ and Helbig et al.¹⁹ Nevertheless, a direct *in situ* experimental evidence confirming this scenario was still lacking.

In this work, we use *in situ* time-resolved ultra small-angle X-ray scattering (USAXS) and X-ray photon correlation spectroscopy (XPCS) to investigate the microscopic structure and the collective microscopic dynamics during induction heating of a nanocomposite made of thermoplastic polyurethane filled with 5 *vol.*% of iron NPs (denoted 5% Fe-n hereafter) already introduced in our previous paper.⁸ We start by investigating the sample structure at room temperature and then follow the evolution of its temperature and microstructure during the application of an oscillatory magnetic field. We subsequently study the collective microscopic dynamics of the sample at high temperature both in absence (hot stage) and in presence (double turn coil) of the magnetic stimulus to elucidate the evolution of the dynamical behavior of NPs during the healing procedure.

Results and discussion

Nanocomposite microscopic structure

Microstructure in zero field

Figure 1a shows the measured (U)SAXS intensity profiles at 25 $^{\circ}C$ for the TPU matrix, the 5% Fe-n composite and the Fe-n powder covering a q-range from $q = 2 \times 10^{-3}$ to 2 nm^{-1} (or 5 nm^{-1} for the powder). The polymer matrix shows an expected correlation peak at $q_{TPU}^* \approx 0.4 \ nm^{-1}$ corresponding to the most probable distance between ribbon-like crystallites,⁸ $\xi_{TPU} = \frac{2\pi}{q_{TPU}^*} \approx 15 \ nm$. The q^{-4} low-q upturn is most likely caused by micron-scale voids as already observed in other multiblock copolymers²⁰ and is thus not representing any particular structural feature. On the other hand, (U)SAXS performed on the Fe-n powder reveals a multiscale organization. First, a narrow Porod regime characterized by $I \sim q^{-4}$ is observed at $q > 2 \ nm^{-1}$ indicating that the surface of Fe-n NPs is smooth. A first break in slope is then observed at $q_{1-Fe} = 1.1 \ nm^{-1}$, most likely emerging from the presence of a thin layer of iron-oxide (ca. 3 nm) at the NPs surface.²¹ At $q < q_{1-Fe}$, the scattering intensity keeps on increasing like q^{-4} before exhibiting a shoulder close to $q_{2-Fe} = 7 \times 10^{-2} nm^{-1}$ corresponding to the mean diameter of NPs close to $84 \ nm$. While the same observation is expectedly made on the composite, it shows, at lower q, a fractal regime characterized by $I \sim q^{-2.7}$ before reaching a quasi-plateau whereas the signal diverges for the powder. In the former case, the scattering intensity emphasizes the aggregation of NPs into finite size objects close to the micron lenghtscale as confirmed by TEM observations reported in Figure 1b and in our previous work.⁸ In the latter case, the divergence is caused by refraction and multiple scattering owing to the much higher volume fraction of scatterers in the powder. The magnetic characterization of the non-irradiated composite and the powder are provided in the first part of the Supporting Information section 1.



Figure 1: a) (U)SAXS intensity at 25 °C of the Neat TPU (red diamonds), the 5% Fen composite (black squares) and the corresponding Fe-n powder (blue circles). Data are shifted vertically for clarity. Solid lines are fit to the powder and composite data with the unified scattering function²² providing a NP diameter of $84 \pm 1 nm$. q_{TPU}^* , q_{1-Fe} and q_{2-Fe} are respectively correlated with the TPU inter-crystallites distance, the NP surface state (iron-oxide layer) and the NPs mean size. b) TEM micrograph of the corresponding 5% Fe-n composite.

Structural and thermal evolution under magnetic field

In order to probe possible NPs aggregates motion occurring during the healing procedure, we investigated the structural evolution of the NPs in a 5% Fe-n composite during induction heating by means of time-resolved USAXS. 2D scattering patterns were acquired every 1 second (exposure time $\approx 100 \ ms$) starting from the activation of the magnetic field and for a total duration of 20 min. The sample microstructure was observed in the q-range $2 \times 10^{-3} - 6 \times 10^{-2} nm^{-1}$ to focus on lengthscales corresponding approximately to the size of the NP aggregates. A first qualitative observation of the 2D scattering patterns (reported in Supporting Information section 2) emphasizes the impact of the oscillatory magnetic field on the NPs structure. Indeed, while the USAXS pattern is fully isotropic at the beginning of the experiment, it has clearly become anisotropic after 20 min of irradiation. More quantitatively, we report both horizontal and vertical integration of the 2D patterns in Figures 2a and 2b, respectively for t < 0 and t = 20 min. The scattering intensity measured before the activation of the magnetic field shows the same intensity power-law decay $(I \sim q^{-n})$ along the horizontal and vertical directions with an exponent $(n = \frac{d \log I(q)}{d \log q})$ corresponding to 2.7 in the q-range $9 \times 10^{-3} - 6 \times 10^{-2} nm^{-1}$, identically as in the previous section. In contrast, the intensity decay becomes anisotropic at the end of the experiment with an exponent n = 3 for the horizontal direction and n = 2.4 for the vertical one. This result indicates a preferential alignment of NP aggregates in the vertical direction that is parallel to the magnetic field lines. The intensity is lower in the vertical direction because of the growing influence of the structure factor "correlation hole"²³ at $q < q_{2-Fe}$ resulting from the oriented chain-like aggregates formation. Besides, the leveling-off of the power-law found at $q < 9 \times 10^{-3} nm^{-1}$ in Figure 1a is no longer present here. This is explained by the appearance of very large NP agglomerates with size bigger than 1 μm allowed by NPs translational motion and favorable dipolar interactions. FIB-SEM micrographs inserted in Figure 2a and 2b taken respectively before and after the induction heating confirm this interpretation, emphasizing the emergence of vertical dipolar chains.



Figure 2: USAXS intensity as a function of the scattering vector of the 5% Fe-n composite before (a) and at the end (b) of the induction heating. The solid lines are guides for the eye. Insets: FIB-SEM cross-section micrographs of the same material before (a) and after (b) the induction heating applied in the configuration reported in ref. 8. Large visible spheres in (a) belong to the broad particle size distribution. These images were taken at room temperature. The red dimensional bars are 1 μm

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The above-mentioned structural changes must be put in parallel with the evolution of the material's temperature during the procedure. As shown in Figure 3a, the activation of the oscillatory magnetic field at time t = 0 induces an immediate rise of the sample temperature T that passes through a maximum $T_{\text{max}} = 210 \pm 1 \,^{\circ}C$ at $t_{T_{\text{max}}} \approx 3.3 \, min$ before stabilizing at $T_{\text{plateau}} = 187 \pm 1 \,^{\circ}C$ after 15 min. For the sake of data storage, the temperature was measured in a continuous way during the first 15 min (see materials and methods) and then measured punctually at the end of the experiment to verify its stability. Importantly, the highest measured temperature T_{max} remained well-below the commonly accepted degradation point of alkyl-urethane-alkyl groups present in our TPU close to 250 $^{\circ}C$.²⁴ In the Figure 3a inset, we magnified the data of the first 3.5 min evidencing that as long as the sample remains in the solid state ($T < 100 \,^{\circ}C$), the temperature rises according to

$$T = T_0 + \Delta T \left[1 - \exp\left(-\frac{t}{\tau_T}\right) \right]. \tag{1}$$

This expression is the 0-dimension solution of the heat equation for a constant energy flux (also referred as the Box-Lucas equation) where T_0 , ΔT and τ_T are respectively the room temperature, the amplitude of the temperature rise and the characteristic time of the exponential function.^{25,26} This simple thermal evolution is expected when a constant incident power is compensated by heat loss (mainly convection here). At short time (t < 15 s), Eq.1 can be used to fit satisfyingly the data with $T_0 = 21.7 \ ^{\circ}C$, $\Delta T = 106.54 \ ^{\circ}C$ and $\tau_T = 8.91 s$, indicating that a single heating mechanism is involved, which consists of magnetic hysteresis losses caused by Weiss domain wall motion occurring in our multidomain NPs.⁸ Extrapolating the fit up to 3.5 min however emphasizes a strong mismatch with the data (see the red line in Figure 3a inset). While one would have expected the temperature to saturate in the case of a constant energy flux, the temperature is conversely observed to increase continuously above the TPU melting point (spanning from 100 to 150 \ ^{\circ}C in DSC⁸) until reaching a maximum ca. 3 min later. As already proposed in the literature,^{8,15-17} we assign this Page 11 of 38

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extra-heating to the friction of NPs with their viscous environment, suddenly made possible by the gigantic drop of viscosity occurring at the TPU melting point. Note that alternative explanations involving a strong evolution of the heat capacity of the composite or important changes of magnetic properties likely to increase the hysteresis loop are not satisfying. In fact, the heat capacity of our polymer remains almost unchanged in this temperature range because it is far above the glass transition temperature of the polymer and that its crystallinity is quite weak (10 wt.%). On the other hand, the magnetic properties of irradiated samples were measured both in the parallel and perpendicular directions with respect to the magnetic field used for induction heating, showing no significant evolution with respect to the non-irradiated sample (see the second part of Supporting Information section 1).

Two important insights in the evolution of the microscopic structure with time are reported in Figure 3b, where the temporal variations of the "horizontal" and "vertical" powerlaw exponents n are shown over the entire induction heating experiment. This figure first reveals that after a brief period of stability of ca. 30 s, the exponents diverge progressively before stabilizing after almost 3.3 min. This structural evolution must be correlated with the thermal one reported in Figure 3a where the extra-heating was also observed to start after ca. 30 s, showing subsequently a maximum in temperature around 3.3 min. Coupling structural and thermal information therefore strongly supports the hypothesis that NP aggregates motion (and corresponding friction) is at the very origin of the extra-heating process. Secondly, the fact that the power-law exponents reach their final plateau after ca. 3.3 min indicates that the static (time averaged) structure of the NPs does not evolve anymore from this stage. Interestingly, because this time matches the position of $T_{\rm max}$ reported in Figure 3a, these observations suggest a progressive diminution of the extra-heating process amplitude with time once the structural equilibrium is reached. In other words, they suggest that while it is suddenly promoted by the polymer melting at the beginning of the experiment, the NPs motion becomes hindered at long time because of the formation of dipolar chains.

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The important message emerging from this first part is that we now have strong experimental evidences that NP aggregates motion is the microscopic mechanism controlling the extra-heating process observed during induction heating and is therefore likely to impact the properties of the after healing materials. We however still lack information concerning the dynamical character of the motion, notably to rationalize the presence of a maximum in the temperature evolution. To progress in this direction, we present in the next section a systematic XPCS characterization performed under the same conditions.



Figure 3: a) Temperature variation of the 5% Fe-n composite upon induction heating measured by an infrared-camera over the entire experimental time (20 min). The final plateau value of the temperature ($T_{\rm plateau}$) is $187 \pm 1 \, {}^{\circ}C$. The inset is a zoom-in representation showing the temperature rise during the first 3.5 min. The red line is obtained by fitting the experimental data from t = 0 to $t = 15 \, s$ according to Eq. 1. The grey area indicates the region where the melting of the polymer matrix (TPU) takes place. b) Temporal variation of the horizontal and vertical power-law exponents n over the entire induction heating experiment. The q-range is $9 \times 10^{-3} - 6 \times 10^{-2} \, nm^{-1}$. The vertical blue solid line indicates the time at which $T_{\rm max}$ is observed.

Nanocomposite collective microscopic dynamics

In this section, we investigate the collective microscopic dynamics of the 5% Fe-n composite to study the displacement of NPs aggregates within the TPU matrix. We decouple the thermal and magnetic contributions to the collective dynamics at ca. $T = 180 \ ^{\circ}C$ by using either a hot-stage or our purpose-made magnetic induction setup to heat the samples.

Collective dynamics in absence of magnetic field

The collective microscopic dynamics of the 5% Fe-n composite in absence of magnetic field was characterized through *in situ* X-ray photon correlation spectroscopy (XPCS) to measure the local motion of NPs aggregates. After reaching the desired temperature of 180 °C, we waited for 5 *min* for thermal equilibrium before starting the data acquisition. The temporal fluctuations of the pixel intensities were quantified in terms of the intensity-intensity autocorrelation function $g_2(\mathbf{q}, \tau)$ (see eq. 5 in the materials and methods section) that provides information on the microscopic dynamics through the intermediate scattering function $f(\mathbf{q}, \tau)$ obtained by the Siegert relation $g_2(\mathbf{q}, \tau) = 1 + B(f(\mathbf{q}, \tau))^2$ with B the speckle contrast such that $f(\tau \to 0) = 1$. The intermediate scattering function represents the normalized autocorrelation function of density fluctuations of NPs aggregates and it quantifies their collective microscopic dynamics projected onto the scattering vector. It can be empirically described by using the Kohlrausch-Williams-Watts (KWW) function:

$$f(\boldsymbol{q},\tau) = \exp\left[-\left(\frac{\tau}{\tau_0(\boldsymbol{q})}\right)^{\beta(\boldsymbol{q})}\right]$$
(2)

where τ_0 is the relaxation time and β is the KWW exponent that depends on the sample dynamics. By replacing Eq. 2 in the Siegert relation, one then obtains the following expression describing the decay of the normalized $g_2(\boldsymbol{q}, \tau)$ function

$$\frac{g_2(\boldsymbol{q},\tau)-1}{B} = \exp\left[-2\left(\frac{\tau}{\tau_0(\boldsymbol{q})}\right)^{\beta(\boldsymbol{q})}\right].$$
(3)

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that is used to fit the data in Figure 4. Note that because of the strong dependence of τ_0 with the exponent β , it is convenient to calculate an average characteristic relaxation time $\tau_c = \tau_0 / \beta \Gamma(1/\beta)$ where $\Gamma(\cdot)$ denotes the Gamma function.²⁷

The autocorrelation functions presented below were systematically obtained by analyzing the scattering intensity variations along the sole horizontal direction of the speckle images as indicated by the red dashed line in Figure S2 (Supporting Information section 2). This choice ruled out any contribution from the collective microscopic dynamics coming from the affine motion caused by the vertical gravity-driven flow of the sample. For the sake of completeness, we nevertheless report in Supporting Information section 3 the analysis of the dynamics along the vertical direction.

We present in Figure 4 the normalized autocorrelation functions obtained at 180 °C in absence of magnetic field for different scattering vector moduli (open symbols) as well as the one obtained at 35 °C and $q = 0.058 \ nm^{-1}$ (closed symbols). The variation of qallows us to probe the relaxation time on length scales $\sim 2\pi/q$ ranging from $\approx 100 \ nm$ to $\approx 2 \ \mu m$, corresponding to displacements comparable to the aggregate size. Here, it clearly appears that when $T = 180 \ ^{\circ}C$ all autocorrelation functions decorrelate completely over the investigated timescale whereas the one at $T = 35 \ ^{\circ}C$ does not show any decorrelation in the same time-window. This striking difference is explained by the fact that the polymer matrix is liquid-like at 180 °C enabling NPs motion, whereas it is solid-like at 35 °C, drastically slowing down the collective dynamics of NPs.

Remarkably, the autocorrelation functions obtained at 180 °C were found to decorrelate as compressed exponential functions ($\beta > 1$ in Eqs. 2-3) as shown in the inset of Figure 4 where τ_c and β were obtained by fitting the experimental data with Eq. 3. β values were found to be constant and close to 1.58 ± 0.04 indicating that our sample is characterized by hyperdiffusive dynamics, being similar to the compressed exponential relaxation of internal stress reported for different out-of-equilibrium systems such as gels,^{28,29} suspensions³⁰ and polymer-based materials.^{31,32} Because of the biphasic nature of the host TPU and the

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gravity-driven flow, our sample is actually out of equilibrium, which necessarily induces local rearrangements of NPs aggregates with a consequent build-up of internal stress that, unlike in Brownian fluids, does not relax instantaneously but rather propagates in the surrounding matrix. Moreover, preferential interactions of the NPs with the polar blocks of the TPU (already evidenced by DSC in ref. 8), are also very likely to contribute to the formation of internal stress. Indeed, preferential interactions induce a continuous evolution of the strain field when changing the temperature, being possibly responsible of the compressed exponential profile as already found in nanocomposites.³²



Figure 4: Normalized intensity-intensity autocorrelation functions at different scattering vector moduli for the 5% Fe-n composite at 35 °C (closed symbols) and 180 °C (open symbols) in the absence of magnetic field. Dashed lines are fit to the experimental data according to Eq. 3. Inset: characteristic decorrelation time (τ_c) and exponent (β) obtained from the fit of the intensity-intensity autocorrelation functions at 180 °C shown in the main figure. The solid line is a power-law fit of $\tau_c(q)$ providing an exponent of -0.63 ± 0.02 .

In Figure 4 inset, the time τ_c is seen to decrease with the scattering vector modulus following a power-law dependence characterized by an exponent -0.63 ± 0.02 . Interestingly, a similar value of -0.5 was observed in the collective dynamics of magnetic particles embedded in a natural rubber matrix in presence of a magnetic stimulus.³³ However, the authors did Page 17 of 38

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not investigate specifically the origin of this scaling that was assigned to a possible crossover between different dynamical regimes. In our case, these dynamical regimes could originate from the large size polydispersity of the NPs aggregates as well as from the complex nature of the host polymer and its interaction with the NPs. While in hyperdiffusive dynamics, the average characteristic time τ_c is usually expected to vary with q^{-1} , which allows to define a ballistic velocity $v = \frac{1}{\tau_c q}$ across several lenghtscales, this dependence was observed and theoretically predicted for homogeneous host fluids only such as Newtonian solvents or homopolymer melts.^{28,29,32} This assumption is obviously no longer valid for our block copolymer matrix, including above its melting point where a certain degree of phase separation is known to persist. This remaining structuration in the liquid state is notably detectable through frequency sweep rheological tests revealing the presence of a low-frequency storage modulus plateau above the melting $point^{3,34,35}$ as it is the case for the present TPU matrix $(G'_{\omega \to 0} \approx 30 \ Pa$ in ref. 8). Based on the rubber elasticity theory, we estimate the distance between hard-segments rich domains to ca. 60 nm at 180 °C, that is, in average, ten times smaller than the size (from 0.2 μm to 1 μm) of the NP aggregates (see Supporting Information section 4).

To summarize, the unexpected hyperdiffusive dynamics ($\tau_c \sim q^{-0.63}$) observed in absence of magnetic field might be rationalized by invoking different arguments that could be tested in the future with model samples:

- The collective dynamics observed is a superposition of non-affine and affine contributions, in particular larger scale advection of NPs and their clusters, which can lead to an effective weaker q-dependence.³⁶
- The large polydispersity of the NPs and corresponding aggregates is likely to generate qualitatively different dynamical behaviors.
- Favorable enthalpic interactions existing between the NPs surface and the polar blocks of the TPU is very likely to impact the NPs dynamics according to their size through

the number of physical bonds existing between each NP (or aggregate) and the host polymer. These interactions were evidenced by DSC in our previous work.⁸

• The soft mesh formed by the remaining phase separation of the TPU in the liquid state is expected to perturb the NPs motion since its average cell-parameter (60 nm) is smaller than the NPs mean diameter.

Collective dynamics under oscillatory magnetic field

In the following, we present the collective microscopic dynamics of the 5% Fe-n composite in presence of an oscillatory magnetic field. During induction heating, we performed two XPCS data acquisitions to investigate the collective dynamics both at early stage, when the sample microstructure is evolving rapidly ($t < t_{T_{\text{max}}}$), and after a reasonably long time, when the microstructure has reached a stable configuration ($t > t_{T_{\text{max}}}$). To compare these experimental data to the ones obtained without magnetic field reported in the previous section, we started the two acquisitions when the temperature was as close as possible to 180 °C corresponding to $t = 2 \min$ and $t = 19 \min$ of induction heating (Figure 3b). At $t = 2 \min$, the acquisition lasted 10 s during which the sample temperature varied from 186 °C to 190 °C (see Figure 5). For this reason, we considered that the collective dynamics was investigated at an average temperature of 188 ± 2 °C. At $t = 19 \min$, the temperature was considered constant at 187 ± 1 °C (see Figure 6). Despite the fact that the temperature is in both cases slightly above the one set by our hot-stage in the previous section (180 °C), we believe that it is close enough to allow a good comparison of the data, making it possible to isolate the impact of the magnetic contribution on the NPs dynamics.

In Figure 5, we present the normalized autocorrelation functions obtained at t = 2 min. As compared to the previous case without magnetic field, they exhibit here a bimodal profile, which overall decorrelates ten times faster. We attribute the corresponding "fast" and "slow" decays respectively to NPs aggregates' and dipolar chains motion. Indeed, Figure 3b Page 19 of 38

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indicates that dipolar chains start forming after ~ 30 s, making their presence very likely at t = 2 min. To take into account their bimodal character, we describe the normalized $g_2 - 1$ data measured under magnetic field with the following two KWW relaxation modes:

$$\frac{g_2(\boldsymbol{q},\tau)-1}{B} = \left[A(\boldsymbol{q})\exp\left(\frac{\tau}{\tau_f(\boldsymbol{q})}\right)^{\beta_f(\boldsymbol{q})} + (1-A(\boldsymbol{q}))\exp\left(\frac{\tau}{\tau_s(\boldsymbol{q})}\right)^{\beta_s(\boldsymbol{q})}\right]^2.$$
 (4)

where τ_f and τ_s are the "fast" and "slow" modes characteristic decorrelation times, β_f and β_s are the corresponding KWW exponents, and A is the q-dependent amplitude of the corresponding decay. Our analysis of the collective dynamics under magnetic field focuses on the fast decorrelation time induced by the NPs aggregates resulting in an average relaxation time defined as $\tau_c = \tau_f / \beta_f \Gamma(1/\beta_f)$. Both τ_c and β_f are shown in the inset of Figure 5. Similarly as in the previous section, we observe that the autocorrelation functions always decorrelate following a compressed exponential profile. However, the characteristic times τ_c are strikingly twenty times shorter here. This accelerated collective dynamics is undoubtedly due to the magnetic field induced displacement of the NPs aggregates within the matrix and it represents another direct experimental evidence that NPs aggregates move to large distances when submitted to the magnetic stimulus. In addition, the exponent β_f is found to be almost constant and close to 1.68 ± 0.07 , similar to the value obtained without magnetic field. In line with our above hypotheses, this result suggests therefore that the hyperdiffusive character is related to the nature of the sample, i.e., that apart from NPs polydispersity effects, the polymer-NPs interactions and the persisting structuration in the liquid TPU strongly impact the NPs dynamics.

Besides, Figure 5 inset shows that the power-law exponent of $\tau_c(q)$ is -0.89±0.02, being significantly higher than the one found in absence of magnetic field and closer to -1, as in a typical ballistic-like stress relaxations mechanism. We interpret this result as a consequence of the magnetic interactions arising between NPs in presence of the magnetic field. In fact, although the magnetization of the NPs occurs along the vertical direction, the magnetic

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dipolar interactions between NPs must also generate horizontal forces and corresponding NPs motion, eventually leading to the formation of large dipolar chains containing several NPs in their section as evidenced in Figure 2b. In other words, because the horizontal component of the NPs displacement is mainly driven by attractive dipolar interactions between NPs (and local excluded volume effects satisfying NPs non-interpenetration), a ballistic-like dynamic is not surprising here. When there are significant affine motions of particles and their clusters in the sample, three mechanisms contribute to the apparent value of the KWW exponent and the q-dependence of the relaxation time.^{30,36} First, the transit of the particles across the beam determined by the mean velocity, which is q-independent. Second, the main advective contribution due to the velocity differences from the mean velocity, which can be linear or quadratic in inverse q according to the velocity distribution function. Finally, the diffusive term, which is quadratic in inverse q. As a result, the utilization of the KWW function can theoretically provide any exponent between 0 and -2 for the q-dependence of the relaxation time dependence of the relaxation time so the tree terms.³⁷

In Figure 6, we show the normalized autocorrelation functions obtained at $t = 19 \ min$ and $T = 187 \pm 1 \ ^{\circ}C$. Strikingly, we observe that the collective microscopic dynamic is much slower than at $t = 2 \ min$. In fact, the characteristic times τ_c reported here are found to be comparable, albeit slightly shorter, than those observed in absence of magnetic field that are, ca. 10 times longer than at $t = 2 \ min$. To explain this slower collective dynamics, one can invoke stronger dipolar interactions between NPs in the dipolar chains, representing the final stage of the structural evolution of the nanocomposite where NPs motion is significantly hindered albeit not fully suppressed. The corresponding values of τ_c and β_f obtained through fits based on Eq. 4 are reported in the inset. The collective microscopic dynamics appears to be hyperdiffusive, as indicated by the value of $\beta = 1.87 \pm 0.17$. In addition, the power-law exponent characterizing $\tau_c(q)$ is here -1.30 ± 0.01 , indicating again a prevalent ballistic-like dynamical behavior, as expected in presence of the magnetic field



Figure 5: Normalized intensity-intensity autocorrelation functions at $188 \pm 2 \ ^{\circ}C$ for different scattering vector moduli of the 5% Fe-n composite after 2 min from the activation of the magnetic field. Dashed lines are fit to the experimental data according to Eq. 4. Inset: average characteristic decorrelation time (τ_c) and KWW exponent (β_f) obtained from the fit of the intensity-intensity autocorrelation functions shown in the main figure. The solid line is a power-law fit of $\tau_c(q)$ providing an exponent of -0.89 ± 0.02 .

generating dipolar interaction between NPs. However, the difference between the $\tau_c(q)$ exponents obtained at $t = 2 \min$ and $t = 19 \min$, being respectively -0.89 and -1.3 is significant, which indicates that the advective contribution is relatively weaker at 19 min as compared to $2 \min$ in agreement with the progressive formation of dipolar chains. A precise separation of the different contributions is however challenging because of the complexity of the material and the nature of the solicitation that we applied. Further investigations on model samples are therefore needed to clarify the influence of the different contributions to the collective microscopic dynamics.

For the sake of clarity, we show in Figure 7 the direct comparison of the characteristic times τ_c obtained at different q in absence of the magnetic field as well as after 2 min and 19 min of induction heating. This figure illustrates the main discovery of our study and is probably relevant to develop future applications since it has been measured on an



Figure 6: Normalized intensity-intensity autocorrelation functions at 187 ± 1 °C for different scattering vector moduli of the 5% Fe-n composite at t = 19 min. Dashed lines are fit to the experimental data according to Eq. 4. Inset: corresponding average decorrelation time (τ_c) and KWW exponent (β_f) obtained from the fit. The solid line is a power-law fit of $\tau_c(q)$ providing an exponent of -1.30 ± 0.01 .

industrially-oriented well-healable 5% Fe-n composite.⁸ It clearly shows the non-monotonic behavior of the NP dynamics, first accelerated by the activation of the magnetic field and the subsequent polymer melting, before to be slowed down by the formation of massive dipolar chains within the material.

To go deeper into the physical understanding of the extra-heating process, which appears crucial to build a quantitative model capable of predicting the temperature evolution upon induction heating, we provide below some elements of discussion. One can notably wonder about the origin of the heat generated through friction. In particular, is friction mainly driven by the translational or rotational motion of NPs? Here, it is worth mentionning that XPCS measurements cannot directly answer this question. In fact, being XPCS not sensitive to the rotation of spherical particles (but only to their translation), it is here impossible to measure quantitatively the NPs tangential velocity, their deflection angle, nor the number of rotation events per second. However, a strong argument to reply to this question lies in our



Figure 7: Comparison of the τ_c values obtained at different scattering vector moduli in absence of magnetic field (black square data, $T = 180 \ ^{\circ}C$) as well as after 2 min (red circle data, $T = 188 \ ^{\circ}C$) and 19 min (blue triangle data, $T = 187 \ ^{\circ}C$) of induction heating. The red and blue arrows are guides for the eye to highlight the dynamical transitions. The red arrow emphasizes the acceleration of the dynamics when heating comes from the magnetic field instead of a hot-stage. The blue arrow emphasizes the NPs motion slowing down upon dipolar chain formation occuring at long time.

measurements of both static structure and dynamics after 19 min of magnetic irradiation. In this case, the static structure is known to be stable (Figure 3b) and the translational dynamics relatively slow (Figure 6-7), meaning that the cumulated displacement of NPs per time unit is rather low. However, looking at the temperature evolution in Figure 3a clearly shows that T_{plateau} ($\approx 187 \, ^{\circ}C$) is significantly higher than the prediction provided by Eq. 1 at long time ($\approx 125 \, ^{\circ}C$), indicating that a significant amount of heat is generated by friction despite the very limited translational motion we detect. In consequence, the most plausible scenario involves motion at very short length- and timescales such as oscillatory rotations^{38,39} and vibrations of NPs caused by local variations of the magnetic field, both generating heat without implying any static structure modification. We refer the reader to the recent article of Helbig et al.¹⁹ where a theory for frictional superparamagnetic NPs is proposed, notably pointing that friction loss is the dominant heating mechanism at low

magnetic field amplitude and high frequency.

At shorter experimental time, the presence of a maximum in temperature together with a strong acceleration of the NPs dynamics makes it tempting to correlate directly these phenomena. Indeed, one could argue that faster translational dynamics detected by XPCS right after the TPU melting point ($t = 2 \min$, see Figures 5 and 7) are directly responsible for the temperature increase through enhanced "translational friction". However, by simply considering that the heat dissipated through friction by time unit is the product of the polymer-NP interfacial velocity by the dragging force, itself proportional to the interfacial velocity, one can easily compare the situation of translational and rotational motions to have an idea of their relative weight in the friction phenomenon. For translation, the ballistic-like dynamics can be used to evaluate the velocity difference of NPs from their mean velocity $v_{translation} = \frac{1}{q\tau_c}$, providing values in the range of $300 - 350 \ nm \ s^{-1}$ that gives an idea of the order of magnitude of the NPs translational speed. For rotation, however, the tangential velocity $(v_{rotation})$ is expected to be a function of the magnetic field frequency f,¹⁸ assuming that the macrospin Néel relaxation time of the NP aggregates is much longer than 1/f. This results in $v_{rotation} = \frac{d_{agg}}{2} 2\pi f$, where d_{agg} is the average size of the aggregates, providing values in the range 5.0×10^8 and 1.8×10^9 nm s⁻¹, roughly 6-7 orders of magnitude higher than in the case of translational motion. This ratio must then be squared when dealing with dissipated energy, making in consequence the contribution of the translational motion to the elevation of temperature completely negligible. Even if our estimation of the velocities are rough, and if other parameters such as the local complex viscosity (drag coefficient) or the geometry of the aggregates and the amplitude of the deflection angle are expected to impact the heat dissipation, they cannot reasonably reverse the trend. Therefore, beyond the general concept of friction evoked in the articles mentioned in introduction, we can conclude that the extra-heating process observed at the TPU melting point originates mainly from NPs rotation under cyclic magnetic field. Determining precisely the contribution of each type of motion is however not an easy task in our material (where the matrix is biphasic

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and interacts selectively with NPs) and will certainly deserve further investigations, notably varying the nature of the host polymer.

Lastly, we want to point out that although changing the shape and size of the particles is expected to have a strong impact on the material's ability to heat, quantitative predictions are far from being trivial since they should consider both magnetic and mechanical aspects contemporaneously. The model of Helbig et al.,¹⁹ dealing with the simplest case, i.e., spherical superparamagnetic NPs suspended in a Newtonian liquid, already evidences the complexity of the task. Incorporating the physics of multidomain magnetic NPs as well as possible structural evolution with time in a non-Newtonian fluid (as it is the case in the present work) appears therefore as a major challenge that will have to be addressed progressively in the coming years.

Conclusion

To summarize, we have used *in situ* time-resolved ultra small-angle X-ray scattering and Xray photon correlation spectroscopy to investigate the evolution of the static structure and the collective microscopic dynamics of an industrially relevant responsive nanocomposite during induction heating. By combining both experimental techniques with a follow-up of the temperature through IR imaging, we have clarified the physical origin of the second heating source appearing at the dissociation point (or melting) of soft systems containing magnetic nanoparticles. The friction generated by the particles rotation is undoubtedly responsible for this additionnal heating.

Besides, we have highlighted the complex history of our healable nanocomposite from the activation of the oscillatory magnetic field. The first stage involves Weiss domains walls motion as the sole source of heat in the material, leading to an expected "Box-Lucas" exponential rise of the temperature. Once the polymer melting region is reached, the temperature is however seen to increase instead of saturate, owing to the triggering of a second heatingprocess driven by particles rotation. Interestingly, after a few minutes, the temperature

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shows a maximum before stabilizing well above the prediction of the single exponential function. This peculiar behavior indicates therefore that after its activation caused by the sudden drop of the viscosity at the polymer melting point, the friction process tends to become progressively weaker, suggesting structural reorganization of the NPs. In fact, USAXS shows a rapid evolution of the static structure of the composite from the TPU melting point before to reach a stable configuration after a time corresponding to the observation of a maximum in temperature. Also, while XPCS reveals a strong acceleration of the NPs at the melting point, it unambiguously evidences their slowing down at longer times. These observations well agree with TEM micrographs revealing the presence of large dipolar chains at the end of the experiment, in which the heat produced by NPs friction is limited.

Finally, beyond fundamental understanding, our work illustrates the consequences of performing stimulus-healing of semi-crystalline polymers through induction heating. In particular, it shows the complexity of the phenomena involved during the reparation of the material and reveals that long exposition to the magnetic field as well as multiple short healing steps ($\approx 1 \ min^8$) are very likely to modify significantly the structure of the NPs, altering both macroscopic properties and healing efficiency.

Materials and Methods

Polymer matrix

The polymer matrix is a commercial TPU, (Desmopan 85085A, Covestro, Germany) with $M_w = 120 \ kg \ mol^{-1}$ and molar-mass dispersity = 2. The full structure of the TPU chain is reported in ref. 8. The content in HDI-HDO-HDI hard segments is 28 wt.%. The soft segments are made of two different motifs; SS1: butanediol polyadipate and SS2: polypropylene oxide (PPO) representing 50 wt.% and 22 wt.% of the polymer respectively.

Magnetic Fillers

The magnetic fillers are iron nanoparticles (Fe-n NPs) (Nanografi, Turkey) with an original purity of 99.55 %. The range of particle sizes is 40 - 140 nm, with a mean particle size of ca. 100 nm.⁸ A few micron particles are also observed. XRD diffractograms and FTIR spectra confirmed the particle's nature and purity and indicate the presence of an oxidized layer at the NPs surface.⁸ The choice of these particles rely on their availability (cost) and ability to heat; the composite material presented in this work is produced at a pilot scale (5 kg) serving as a proof of concept for further development.

Composites preparation

Appropriate amounts of TPU and NPs were used to prepare a composite filled with 5 vol.% in magnetic particles. They were hand-mixed at room temperature and then poured into a mini-extruder device (DSM Xplore, NL) equipped with two vertical co-rotative screws. The extruder chamber was pre-heated at 175 °C and the rotor speed was set to 80 rpm. After 5 min of extrusion, the nanocomposites were hot-pressed at 180 °C for 3 min under 100 bars and subsequently cooled down in air to room temperature in 10 min. The film thickness was fixed to 500 μ m in our experiments. The choice of the filler content (5 vol.%) was based on a previous series of physical characterization⁸ that indicated a high enough heating ability while keeping a sufficient flowability in the molten state and satisfying mechanical properties in the solid state.

Transmission Electron Microscopy (TEM)

Thin samples sections were prepared by cryo-ultramicrotomy at -80 °C and 0.3 $mm \ s^{-1}$ using an Ultracut UCT microtome (Leica, Germany) with a diamond knife (DiAtome, United Kingdom). Sections of approximately 90 nm thick were dry-collected and placed on a 400-mesh copper grid. TEM images were acquired using a CM120 transmission electron microscope, Philips, operating at an accelerating voltage of 120 kV.

Focused Ion Beam - Scanning Electron Microscopy (FIB-SEM)

Sectioning and imaging of the nanocomposites were performed using a dual column focused ion beam (FIB)-scanning electron microscope (SEM) ZEISS NVision40. A Ga²⁺ ion beam accelerated at 30 kV was used. A two step milling procedure was employed on the bulk nanocomposites, which had been metallized with gold beforehand. First, a bulk trapezoid was milled at high current beam (4 nA) so that the shorter face could be imaged by the electron beam up to depth of at least 15 μ m. Then, polishing of the observed surface was carried out with a fine current beam (80 pA). The SEM images of the polished surface were then recorded with an accelerating voltage of 5 kV, using an in-lens secondary electron (SE) detector.

Induction Heating and Thermal Imaging

Induction heating was performed with a "Power Cube" generator of alternating current and a master controller v3+ apparatus (CEIA, Italy) connected to a two-turn coil continuously cooled-down by an inner water flow. The frequency of the magnetic field was set to 855 kHzand its maximum amplitude in the sample to ca. 8 mT. The irradiation of the sample was achieved through regularly spaced pulses (a 16.4 ms pulse was started every 24.5 msrepresenting a total of 67% of the experimental time), which resulted in a heating rate of ca. 13.3 ° Cs^{-1} at t = 0 s. This value was chosen to trigger the melting of the material after a short enough time (relevant for TPU healing) while preventing thermal degradation. Note that because the power was maintained constant during the experiment, the initial heating rate and the maximum temperature were related to each other.

The temperature variations were recorded with a PI 450 infrared camera (Optris, Germany) equipped with a 13° lens characterized with an optical resolution of 382×288 pixels and a measurement rate of 27 Hz. At this rate, continuous measurements of the temperature were possible only for 15 min before filling the maximum space available on the camera to store infrared images. Temperatures reported in this work refer systematically to the

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maximal temperature recorded by the device in the region of interest. Data were processed with the software Optix PIX Connect in the 0 - 250 °C temperature range.

Ultra Small-Angle X-ray Scattering

Ultra small-angle X-ray scattering (USAXS) were carried on the polymer matrix and the nanocomposite loaded with 5 vol.% in Fe-n NPs at room temperature and under resistive or induction heating, on the ID02 beamline at ESRF Grenoble, France. Details on the experimental setup of the beamline and how data reduction was performed to obtain the scattering intensity in absolute units (cm^{-1}) can be found in ref. 40. We used different sample to detector distances to cover a broad range of \boldsymbol{q} . The experimental setup allowed the investigation of a range of the modulus of \boldsymbol{q} , i.e., $\boldsymbol{q} = \frac{4\pi \sin \theta}{\lambda}$ with 2 θ the scattering angle and λ the X-ray wavelength, from $2 \times 10^{-3} nm^{-1}$ to $2 nm^{-1}$ (Figure 1). The contrast between Fe NPs and the polymer matrix was very high and therefore the X-ray beam was attenuated by a factor 33 to avoid detector saturation. Data acquisition was performed at a slow rate with the fast beam shutter closed more than 90% of the time preventing any beam-induced degradation effect.

During resistive heating, samples were placed in a Mettler heating stage which allowed a controlled heating up to 180 °C. During induction heating, samples were placed within an epoxy fiber composite strip, held using Kapton tape and suspended slightly above the center of the coil to ensure X-ray transmission (see Figure 8). Time-resolved USAXS measurements in the lowest-q configuration were performed acquiring images every seconds from before the activation of the induction heating and for the entire duration of the experiment (20 min). The exposure time was approximately 100 ms. Most of the heat produced by the magnetic field was dissipated in air by convection and a small part by conduction within the epoxy strip.

X-ray Photon Correlation Spectroscopy (XPCS)

X-ray Photon Correlation Spectroscopy (XPCS) measurements were carried on the 5% Fe-n composite in the same configuration used for USAXS measurements (see Figure 8). Speckle images were acquired as a function of the lag time τ with a fixed time delay between two consecutive images that was varied accordingly to investigate the sample dynamics in the timescale range 1 ms to 100 s. The intensity variation of the acquired speckle pattern with time was analyzed in terms of the intensity-intensity autocorrelation function g_2 measured as a function of the time delay τ and scattering vector q:

$$g_2(\boldsymbol{q},\tau) = \frac{\langle I_p(\boldsymbol{q},t) I_p(\boldsymbol{q},t+\tau) \rangle_{t,\phi}}{\langle I_p(\boldsymbol{q},t) \rangle_{t,\phi} \langle I_p(\boldsymbol{q},t+\tau) \rangle_{t,\phi}}$$
(5)

with $I_p(\boldsymbol{q},t)$ the \boldsymbol{q} and time-dependent intensity measured by the p-th pixel, the brackets indicating the time average $\langle \dots \rangle_t$ and the ensemble average $\langle \dots \rangle_{\phi}$ over a ring of pixels centered around the transmitted beam position and characterized by the same magnitude of \boldsymbol{q} .



Figure 8: USAXS and XPCS experimental setup. a) Schematic front-view of the sample (gray circle) placed within the coil and the X-ray beam (red line) passing through the sample. Yellow and brown parts correspond to non-metallic materials. b) Photograph of the experimental setup at the ID02 beamline at ESRF.

Magnetic properties characterization

The magnetisation measurements (Supporting Information section 1) of the powder and composites were performed using an ADE Magnetics EV7 Vibrating Sample Magnetometer at room temperature. The sample was placed inside a Teflon crucible and attached to a glass sample holder. A GMW electromagnet 3472-70 with maximum field strength of $1.6 \times 10^6 Am^{-1}$ and vibrating at a frequency of 75 Hz was used.

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Supporting Information Available

Magnetic properties characterization of the powder and the composite, additional details on the analysis of the affine dynamics and on the estimation of the size of the polymer nanodomains, the raw speckle images used to obtain the graphs presented in Figure 2a and 2b.

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TOC Graphic



in situ SAXS / XPCS ACS Nano 1.0 Page 3 Field Lines 0.8 0.6 ьδ SLUGGISH 0.4 0.2 0.0 10-3 10^{-2} 10¹ 10 10 10^{2} τ (s