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A NEW 3-DOF 2T1R PARALLEL MECHANISM: TOPOLOGY DESIGN AND KINEMATICS

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ABSTRACT

This article presents a new three-degree-of-freedom (3-DOF) parallel mechanism (PM) with two translations and one rotation (2T1R), designed based on the topological design theory of the parallel mechanism using position and orientation characteristics (POC). The PM is primarily intended for use in package sorting and delivery. The mobile platform of the PM moves along a translation axis, picks up objects from a conveyor belt, and tilts them to either side of the axis. We first calculate the PM's topological characteristics, such as the degree of freedom (DOF) and the degree of coupling, and provide its topological analytical formula to represent the topological information of the PM. Next, we solve the direct and inverse kinematic models based on the kinematic modelling principle using the topological features. The models are purely analytic and are broken down into a series of quadratic equations, making them suitable for use in an industrial robot. We also study the singular configurations to identify the serial and parallel singularities. Using the decoupling properties, we size the mechanism to address the package sorting and depositing problem using an algebraic approach. To determine the smallest segment lengths, we use a cylindrical algebraic decomposition to solve a system with inequalities.

Keywords: parallel mechanism; topological analysis; kinematics; singularity, design

1. INTRODUCTION

PMs with fewer degrees of freedom (DOFs) are known for their simple structure, practical motion control, low cost, high stiffness, and high loading capacity. As a result, they have become a popular choice for industrial production [1].

Currently, there is a lot of research and application of parallel mechanisms with three degrees of freedom (3-DOF) and either three translations (3T) or three rotations (3R). For instance, the 3T Tripteron [2], Delta [3-5], and Tsai's 3T [6] PMs have been utilized in 3D printing equipment, while 3R PMs have been employed in the design of "dexterous eye". Additionally, some scholars have proposed 3R PMs for radar tracking, stage lighting, mechanical processing, and other applications.

Studies on 3-DOF 2T1R PMs are relatively limited, but they have the potential for extensive use in devices for grasping, positioning, entertainment, and posture adjustment [1]. Zhang et al. [7] designed a modular 2T1R planar PM, but did not provide kinematic analysis. Qu et al. [8] proposed a decoupled PM synthesis method based on Lie group and screw theory, and obtained a new fully decoupled 2T1R PM in space and plane. Li et al. [9] designed a cooking robot using a 2T1R configuration and analyzed its kinematics, including direct and inverse position analysis, velocity analysis, constant direction workspace, and total workspace analysis. Ding et al. [10] developed a new 2T1R PM based on the theory of POC and analyzed its kinematics. Shen et al. [11] designed and analyzed a decoupled 2T1R PM with symbolic direct position solutions, and evaluated the optimized branch arrangement's impact on kinematics, dynamics, and stiffness performances. Li et al. [12] proposed a novel approach to synthesizing 2R1T and 2T1R 3-DOF redundant drive PMs with a novel closed-loop unit based on Grassmann line geometry and the Atlas method. The PMs obtained using this approach all contain closed-loop units and exhibit good symmetry and comprehensive performance, both in the mechanism and the actuator.

The majority of 2T1R PMs described in the literature lack a symbolic direct kinematic model and often have limited decoupling of movement. These limitations pose challenges for subsequent research, including error analysis, computation of the direct kinematic model, and real-time motion control. [13]

In this article, we employ the topological design theory and method of PM based on POC [14-15] to design a 2T1R PM with zero coupling degree ($\kappa = 0$) and partial kinematic decoupling. We analyze the PM's main topological characteristics, including the DOF and degree of coupling. We also provide calculations for the direct and inverse kinematic models, as well as singularity analysis. The designed 2T1R PM can be used as a delivery platform mechanism for sorting in courier transfer stations.

This article is organized into six sections, as follows. Section 2 presents the case study scenario. In Section 3, a novel 2T1R PM with partial kinematic decoupling is designed using the POC

based topological design method of PM. Section 4 describes the kinematic modeling of the designed PM according to the kinematic modeling principle of topological characteristics, and solves its symbolic direct and inverse kinematics. Singular configuration analysis is performed in Section 5. Section 6 introduces a method for defining the lengths based on the decoupling of the PM. The conclusions are presented in the final part.

2. CONCEPTUAL DESIGN AND APPLICATION SCENARIOS

The express delivery industry is currently experiencing rapid growth and growing in size every year. As the main hub for express logistics, the transit station requires a large number of human resources. This article considers this issue as the context for the application and aims to reduce the use of human resources. An 2T1R PM is intended to be designed and applied to the hub mechanism for the sorting and delivery of the express transfer station.

The conveyor belt carries the courier object for sorting at speed v_0 . The 2T1R PM picks up the object at the end of the conveyor belt, identifies the area to be shipped by scanning the object, and then transports them. Once the object is delivered to the designated area, it slides down the slope to the next part of the shipping transport. The schematic diagram of his work surface is depicted in Figure 1.

The goal is to create a 2T1R MP that can move a long distance along the y axis, a short distance along the z axis, and also rotate around the y axis. While a simple serial robot could do this, a parallel robot is preferred because it allows all three motors to move in the same direction at the same time when moving along the y axis. This means that the motors can be made smaller or the system can move more dynamically.

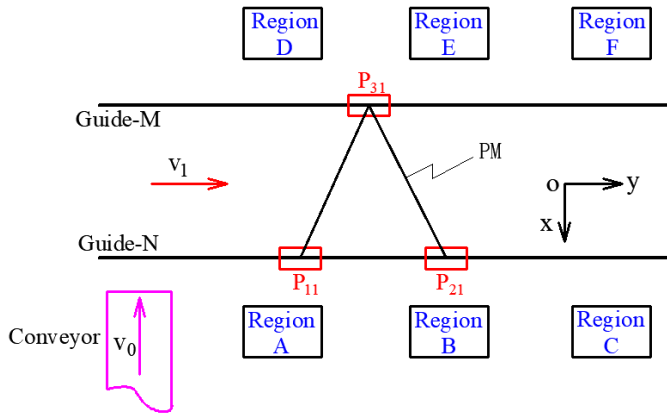


FIGURE 1: CONCEPTUAL DESIGN DIAGRAM OF THE APPLICATION SCENARIO

The schematic diagram of its working plane, the schematic layout of the spatial structure and the three-dimensional drawing of the conceptual design are shown in Figure 2.

3. TOPOLOGY DESIGN AND ANALYSIS

3.1. Design of the PM

The series and parallel mechanism POC equations are respectively given below [19-21]

$$M_{bi} = \bigcup_{k=1}^m M_{J_k} \quad (1)$$

$$M_{pa} = \bigcap_{i=1}^n M_{bi} \quad (2)$$

where M_{J_k} - the POC set of the k^{th} kinematic pair, M_{bi} - the set of POC at the end of the i^{th} limb, M_{pa} - the POC set of the PM moving platform.

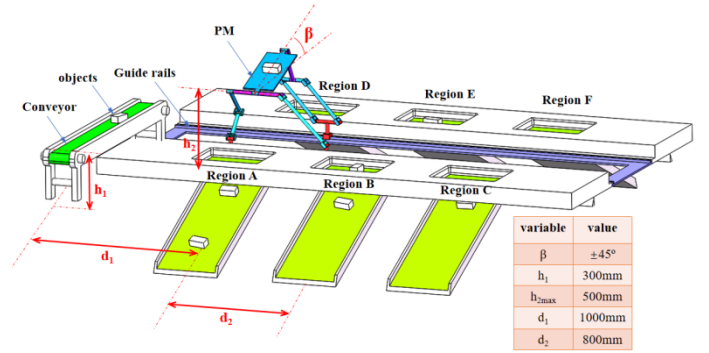


FIGURE 2: CONCEPTUAL DESIGN DIAGRAM OF THE APPLICATION SCENARIO WITH THE DEFINITION DESIGN VARIABLES FIXED.

The object of the article is to design a new partially motion decoupled 2T1R PM. Since the PM containing the hybrid branch chain generally has the advantages of low coupling, input-output (partial) motion decoupling, and easy to solve direct kinematic problem [13, 21].

For this reason, the PM designed in this article is proposed to be completed with two hybrid branched chains. At the same time, considering the sorting, fast delivery operation and dynamic smoothness of the express transfer station, as well as the influence of processing and manufacturing, assembly and other factors, the designed PM mainly adopts the rotary and prismatic pairs to achieve the link constraint between the kinematic limbs.

According to the topological design theory of the PM based on POC [20], it is known from Eq. (2) that in order to realize the moving platform with the motion characteristics of 2T1R, the motion output elements of designed branch chain must contain the motion characteristics of 2T1R.

1) Design of the hybrid chain 1 (HC1)

First, a spatial sub-PM that can produce two translations (2T) is designed, as shown in

Figure 3(A), which has branch chain A $\{-P_{11} \parallel R_{12} \parallel R_{13} \parallel R_{14} -\}$ and branch chain B $\{-P_{21} \perp R_{22} \parallel R_{23} -\}$ located on the same slide rail by moving sliders, respectively, where the symbol " \parallel " and " \perp " stand for the relationship of parallel and perpendicular for the motion axes of two kinematic pairs, respectively.

For the convenience of elaboration, a coordinate system $o-xyz$ is established on the base platform 0 with the x -axis perpendicular to the direction of the P_{11} axis, the y -axis parallel to the direction of the P_{11} axis, and the z -axis parallel to the direction normal to the base platform 0.

Taking the moving platform with a point on the axis of R_{24} as the base point, the set of POCs of the end links of branch chains A and B are given by Eq. (1) as

$$M_{sub(b1)} = \begin{bmatrix} t^3 \\ r^1(\parallel R_{12}) \end{bmatrix}, \quad M_{sub(b2)} = \begin{bmatrix} t^2(\perp R_{23}) \\ r^1(\parallel R_{22}) \end{bmatrix}$$

Where $t^2(\perp R_{23})$ means that there are two translations lying in a plane normal to the axis of joint R_{23} , and, $r^1(\parallel R_{22})$ means that there is one rotation with the axis of rotation parallel to the axis of joint R_{22} . The other notations in the formulas above can be found in [14, 15].

From Eq. (2), the set of POCs at the output of the end of the sub-PM is

$$M_{b1} = \begin{bmatrix} t^3 \\ r^1(\parallel R_{12}) \end{bmatrix} \cap \begin{bmatrix} t^2(\perp R_{23}) \\ r^1(\parallel R_{22}) \end{bmatrix} = \begin{bmatrix} t^2(\parallel \diamond(yoz)) \\ r^0 \end{bmatrix}$$

Thus, the sub-PM is capable of producing a two-dimensional translation motion parallel to the yoz plane, noted as 2T.

To achieve another rotating output, from Eq. (1), a rotary pair R_{24} , which is co-axial with the rotary pair R_{14} , can be directly connected in series with the output link of the sub-PM, such that the HC I is obtained, as shown in Figure 3(B).

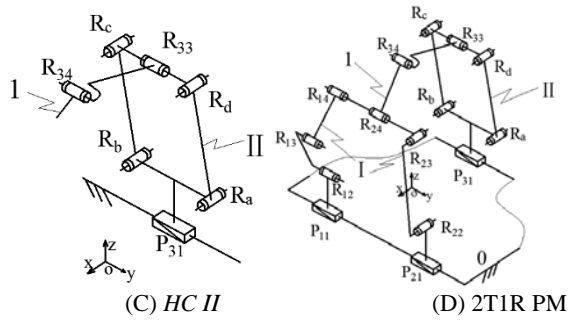
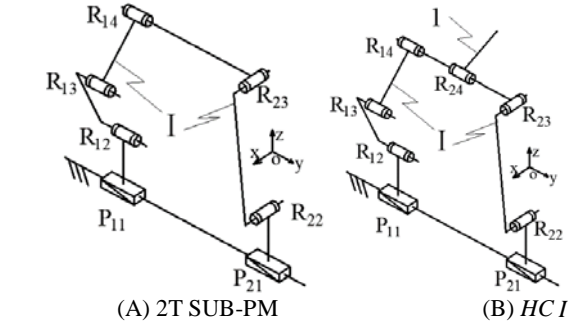


FIGURE 3: DESIGN OF THE 2T1R PM WITH THE HYBRID CHAINS I AND II

2) Design of the hybrid chain II (HC II)

Similarly, when designing the HC II, at least the kinematic characteristics of 2T1R should be realized. Here a parallelogram mechanism (noted π joint) consisting of four rotary pairs with good loading capacity and stiffness is used for the design.

First, as shown in Figure 3(C)-(D), at the other side of the base platform 0 slide, one short side of the π joint is rigidly connected to the prismatic pair P_{31} , two rotary pairs R_{33} and R_{34} are connected in series on the another short side of the parallelogram mechanism. From Eq. (2), in order to achieve the same rotational characteristics as the rotary pairs R_{24} , the axes of the rotary pairs R_{33} , R_{34} and R_{24} must be arranged parallel to each other. Therefore, the whole HC II can be designed and noted as $\{-P_{31} - P_a - R_{33} \parallel R_{34} -\}$.

From Eq. (1), the sub-chain of the prismatic pair P_{31} rigidly connected to one short side of the π joint and the set of POCs of the sub-chain $R_{33} \parallel R_{34}$ are

$$M_{2p} = \begin{bmatrix} t^1(\parallel P_{31}) \cup t^1(\parallel \pi) \\ r^0 \end{bmatrix}, \quad M_{2R} = \begin{bmatrix} t^2(\parallel \diamond(xoz)) \\ r^1(\parallel R_{33}) \end{bmatrix}$$

Then the set of POCs of the end members of the HC II is

$$M_{b2} = M_{2p} \cup M_{2R} = \begin{bmatrix} t^3 \\ r^1(\parallel R_{33}) \end{bmatrix}$$

Thus, from Eq. (2), the POC set of the moving platform of the PM can be calculated as.

$$M_{pa} = M_{b1} \cap M_{b2} = \begin{bmatrix} t^2(\perp R_{23}) \\ r^1(\parallel R_{24}) \end{bmatrix} \cap \begin{bmatrix} t^3 \\ r^1(\parallel R_{33}) \end{bmatrix} = \begin{bmatrix} t^2(\perp R_{23}) \\ r^1(\parallel R_{24}) \end{bmatrix} \quad (3)$$

From Eq. (3), it can be seen that the moving platform 1 can produce two-dimensional translation motion (Y, Z) in the plane of yoz and one-dimensional rotation around the axis of R_{24} . At this point, the design of the 2T1R PM is fully completed. This PM can be used as a sorting and delivery platform device for transfer stations.

3.2. Topological analysis

1) DOF calculation

The equation for the non-instantaneous DOF (also known as the full circumference DOF) is [19-21]

$$F = \sum_{i=1}^m f_i - \sum_{j=1}^v \xi_{L_j} \quad (4)$$

$$\xi_{L_j} = \dim \left\{ \left(\bigcap_{i=1}^j M_{b_i} \right) \cup M_{b_{(j+1)}} \right\} \quad (5)$$

Where

- F is the DOF of the PM,
- f_i is the DOF of the i -th motion pair (without local DOF),
- m is the number of motion pairs contained in the PM,
- v is the number of independent loops ($v = m - n + 1$,

- n is the number of links contained in the PM),
- ξ_{L_j} is the number of independent equations for the j -th loop,
- $\bigcap_{i=1}^j M_{b_i}$ is the set of POC for the sub-PM consisting of the j branched limbs,
- $M_{b(j+1)}$ is the set of POC for the end member of the $(j+1)$ -th branched limb.

The first loop (i.e., 1st sub-PM) is selected as the above described spatial sub-PM with 2T, noted as

$$loop_1 \{-P_{11} \parallel R_{12} \parallel R_{13} \parallel R_{14} \perp R_{23} \parallel R_{22} \perp P_{21} -\}.$$

Its independent displacement equation number ξ_{L1} is calculated from Eq. (5) as

$$\begin{aligned} \xi_{L1} &= \dim. \left\{ \left[\begin{array}{c} t^3 \\ r^1 (\parallel R_{12}) \end{array} \right] \cup \left[\begin{array}{c} t^2 (\perp R_{23}) \\ r^1 (\parallel R_{22}) \end{array} \right] \right\} \\ &= \dim. \left\{ \left[\begin{array}{c} t^3 \\ r^2 (\parallel \diamond (R_{12}, R_{22})) \end{array} \right] \right\} = 5 \end{aligned}$$

The DOF of this sub-PM are given by Eq. (4)

$$F_{(1-2)}' = \sum_{i=1}^m f_i - \sum_{j=1}^1 \xi_{Lj} = 7 - 5 = 2$$

The 2nd loop consists of the above sub-PM, the rotary pair R_{24} and limb $\{-P_{31} - P_a - R_{33} \parallel R_{34} -\}$, noted as

$$loop_2 \{-P_{31} - P_a - R_{33} \parallel R_{34} - R_{24} -\}.$$

The number of its independent displacement equation ξ_{L2} is calculated from Eq. (5) as

$$\xi_{L2} = \dim. \left\{ \left[\begin{array}{c} t^2 (\perp R_{23}) \\ r^1 (\parallel R_{24}) \end{array} \right] \cup \left[\begin{array}{c} t^3 \\ r^1 (\parallel R_{33}) \end{array} \right] \right\} = \dim. \left\{ \left[\begin{array}{c} t^3 \\ r^1 (\parallel R_{24}) \end{array} \right] \right\} = 4$$

Therefore, the DOF of the PM are calculated from Eq. (4) as

$$F = \sum_{i=1}^m f_i - \sum_{j=1}^2 \xi_{Lj} = (8 + 4) - (5 + 4) = 3$$

That is, when the prismatic pairs P_{11} , P_{21} , P_{31} on the base platform 0 are taken as the actuated pairs, the moving platform 1 can realize the motion output of two-dimensional translations in the yoz plane and one-dimensional rotation around the y -axis.

2) Calculation of the coupling degree

Based on the composition principle of PM based on single-open-chain (SOC) unit [15] it is known that any PM can be decomposed into three types of the ordered SOC s, with positive, zero and negative constraint degrees, the constraint degree of the j -th SOC_j is defined as [14-16]

$$\Delta_j = \sum_{i=1}^{m_j} f_i - I_j - \xi_{L_j} = \begin{cases} \Delta_j^- = -5, -4, -3, -2, -1 \\ \Delta_j^0 = 0 \\ \Delta_j^+ = +1, +2, +3 \end{cases} \quad (6)$$

Where, m_j is the number of motion pairs for the j -th SOC_j , I_j is the number of actuated pairs for the j -th SOC_j .

One ordered set of v -th SOC can be divided into a number of minimal sub-kinematics chains (Sub-kinematics chains, SKC), while each SKC containing only one basic kinematic chain (BKC) with zero DOF. For a SKC must satisfy the following formula [14-16].

$$\sum_{j=1}^v \Delta_j = 0$$

Thus, the coupling degree of SKC is defined as [14-16]

$$\kappa = \frac{1}{2} \min \left(\sum_{j=1}^v \Delta_j \right) \quad (7)$$

Where, κ is the coupling degree of SKC , $\min(\bullet)$ is the decomposition of $\sum |\Delta_j|$ that is the smallest among the multiple schemes for a SKC to decompose into the ordered v -th $SOC(\Delta_j)$.

The constraint degree for each of the two loops of the PM is calculated from Eq. (6) as

$$\Delta_1 = \sum_{i=1}^m f_i - I_1 - \xi_{L1} = 7 - 2 - 5 = 0$$

$$\Delta_2 = \sum_{i=1}^m f_i - I_2 - \xi_{L2} = 5 - 1 - 4 = 0$$

From the criterion for determining $SKCs$ [21], the PM has 2 $SKCs$ with same coupling degree that are both equal to

$$\kappa = \frac{1}{2} \min \left(\sum_{j=1}^v |\Delta_j| \right) = \frac{1}{2} \times 0 = 0$$

3) Motion decoupling analysis and SKC -based PM topological formulation

The topological formulation of the PM can be analytically expressed as [16]

$${}^{2T1R}PM^0 [3, 2(7, 5)] = {}^{2T1R}SKC_1^0(0; 5) + {}^{3T1R}SKC_2^0(0; 4) \quad (8)$$

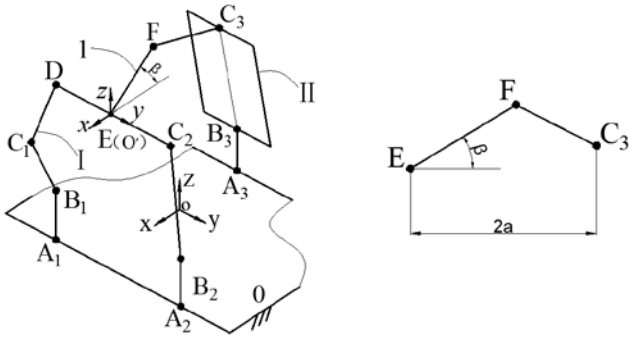
Eq. (8) shows that the position analysis of the PM can be transformed into the position analysis of 2 $SKCs$. Because of the coupling degree $\kappa = 0$, its direct kinematic problem can be solved directly without setting dummy variables [16].

From Eq.(8), it can be seen that the PM contains two $SKCs$ and three actuated prismatic pairs P_{11} , P_{21} and P_{31} are distributed in these two $SKCs$. It is easy to know that: in SKC_1 , the position component of the base point of the moving platform x in the axial direction is constant. While the position component of y in the axial direction is determined only by the prismatic pair P_{11} . Since the two-dimensional translation movement generated by the base point of the moving platform is in the yoz plane, the position component of z in the axial direction is determined jointly by P_{11} and P_{21} . Thus, the PM has $I-O$ partial motion decoupling property.

4. DIRECT AND INVERSE KINEMATIC MODELS

The kinematic modeling of the PM is shown in Figure 4(A). The distance between the two parallel guide rails of the base platform 0 is set as $2a$, and the origin of the base coordinate system is located at a fixed point on the bisector of the parallel lines of the two guide rails. At the same time, set $A_i B_i = l_i (i=1,2,3)$, $B_1 C_1 = C_1 D = l_2$, $DE = EC_2 = l_3$, $B_2 C_2 = l_4$, $B_3 C_3 = l_5$, $C_3 F = l_6$, $EF = l_7$ and the rotating angle of the moving platform is β .

Take the base point E on the moving platform 1 as the origin O' of the moving coordinate system, x and y are respectively vertical and coincide with DC_2 , and the z axis is determined by the right-handed screw rule.



(A) 2T1R PM KINEMATIC MODELING (B) PROJECTION OF E-F-C₃ ON THE FACE OF xoz

FIGURE 4: KINEMATIC MODELING OF THE PM

4.1. Direct kinematic model

The direct kinematic model depends on the actuated prismatic joint. So, y_1, y_2, y_3 are known, and the position $O'(x, y, z)$ and the Euler angle β of position of the moving platform 1 need to be found. The solutions are called the assembly modes.

The direct kinematic problem of the PM can be solved independently in SKC_1 and SKC_2 , respectively.

1) Direct kinematics of SKC_1

From Figure 4, we have

$$\begin{aligned} A_1 &= (a, y_1, 0), & A_2 &= (a, y_2, 0), & B_1 &= (a, y_1, l_1), \\ B_2 &= (a, y_2, l_1), & D &= (a, y_1, z), & C_2 &= (a, y_1 + 2l_3, z), \\ E = O' &= (a, y_1 + l_3, z). \end{aligned}$$

It can be known from Eq. (3) that

$$y = y_1 + l_3 \quad (9)$$

From the link length constraint $B_2 C_2 = l_4$, we get

$$z = l_1 + m \sqrt{l_4^2 - (y_1 + 2l_3 - y_2)^2}, (m = \pm 1) \quad (10)$$

2) Direct kinematics of SKC_2

It is easy to know $A_3 = (-a, y_3, 0)$ and $B_3 = (-a, y_3, l_1)$.

The projection of the $E-F-C_3$ in this PM on the xoz plane is shown in Figure 4(B). Obviously, we have

$$F = (a - l_7 \cos \beta, y_1 + l_3, z + l_7 \sin \beta),$$

$$C_3 = (-a, y_1 + l_3, z_{c3})$$

From the link length constraint $B_3 C_3 = l_5$, we can get

$$z_{c3} = l_1 + n \sqrt{l_5^2 - (y_1 + l_3 - y_3)^2}, \text{ with } (n = \pm 1) \quad (11)$$

And by the link length constraint $C_3 F = l_6$, we can get

$$\beta = 2 \arctan \frac{A + q \sqrt{A^2 + B^2 - C^2}}{B + C}, \text{ with } (q = \pm 1) \quad (12)$$

Where $A = 2(z - z_{c3})l_7$, $B = -4al_7$,

$$C = l_6^2 - 4a^2 - l_7^2 - (z - z_{c3})^2.$$

At this point, the position $O'(x, y, z)$ and rotating angle β of the moving platform 1 have been solved. There are

$$\begin{cases} y = f_1(y_1) \\ z = f_2(y_1, y_2) \\ \beta = f_3(y_1, y_2, y_3) \end{cases} \quad (13)$$

From equation (13), it is evident that the 2T1R PM possesses not only a symbolic solution for direct kinematics, but also partial motion decoupling. This means that the platform's positions and orientation are obtained independently from the joint positions. That is, the y value of the base point O' depends on the input value y_1 , and the z value depends on y_1 and y_2 . Then, β depends on y_1, y_2 and y_3 . In this way, the results analyzed by Eq. (13) are completely consistent with the results of the SKC based PM topology analysis and its motion decoupling analysis.

Due to $m = \pm 1$ in Eq.(10), $n = \pm 1$ in Eq.(11) and $q = \pm 1$ in Eq.(12), the number of assembly modes is eight.

4.2. Inverse kinematic models

The inverse solution of the position is that the position $O'(x, y, z)$ and the rotating angle β of the moving platform 1 are known. The input y_1, y_2 and y_3 of the actuated prismatic joints have to be found. The solutions are called the working modes.

From $E = (a, y_1 + l_3, z)$, it can be known from Eq.(9) that

$$y_1 = y - l_3 \quad (14)$$

From Eq. (10), it is easy to know

$$y_2 = y + l_3 + u \sqrt{l_4^2 - (z - l_1)^2}, (u = \pm 1) \quad (15)$$

From Eq. (11), it is easy to know

$$y_3 = y + v \sqrt{l_5^2 - (z_{c3} - l_1)^2}, (v = \pm 1) \quad (16)$$

Among them, the link length constraint $C_3 F = l_6$ can be obtained as

$$z_{c3} = z + l_7 \sin \beta + w \sqrt{l_6^2 - (2a - l_7 \cos \beta)^2}, (w = \pm 1) \quad (17)$$

At this point, the inverse kinematics of the PM, ie finding y_1, y_2, y_3 is solved. Therefore, when the base point $O'(x, y, z)$

on the moving platform is known, since $u = \pm 1$ in Eq. (15), $v = \pm 1$ in Eq. (16), and $w = \pm 1$ in Eq. (17), there are two different sets of solutions for the input value $y_i (i = 2, 3)$, z_{c3} also has two sets of solutions. Therefore, the number of inverse kinematics solutions of the PM is also height.

4.3. Numerical verification of direct and inverse kinematics

Let the dimension parameters of the PM be $a = 300$, $l_1 = 100$, $l_2 = 200$, $l_3 = 160$, $l_4 = 400$, $l_5 = 320$, $l_6 = 240$, and $l_7 = 500$ (unit: mm).

1) Numerical verification of direct kinematics

According to the above dimensional parameters, the CAD model of the PM is shown in Figure 5. The input values of the three driving pairs P_{11} , P_{21} and P_{31} measured from the 3D model are $y_1 = -244.59$, $y_2 = 303.32$ and $y_3 = -252.26$, respectively, and the output values of the corresponding point O' are $y = -84.59$, $z = 428.72$, and $\beta = 0.3045(rad)$, respectively.

By using Matlab software, by substituting the input values $y_1 = -244.59$, $y_2 = 303.32$ and $y_3 = -252.26$ into the direct kinematic model from Eqs. (9)-(12), we obtain height direct kinematics solutions, as shown in Table 1. Among them, No.3-6 are imaginary solutions. Therefore, the PM only contains four real solutions, which corresponds to four assembly modes, as shown in Figure 5.

TABLE 1: ASSEMBLY MODES FOR $y_1 = -244.59$, $y_2 = 303.32$ AND $y_3 = -252.26$

#	$y(mm)$	$z(mm)$	$\beta(rad)$
1*	-84.5900	428.7203	0.3045
2	-84.5900	428.7203	-0.4912
3	-84.5900	428.7203	-0.7865+ 0.3873i
4	-84.5900	428.7203	-0.7865- 0.3873i
5	-84.5900	-228.7203	0.7865+ 0.3873i
6	-84.5900	-228.7203	0.7865- 0.3873i
7	-84.5900	-228.7203	0.4912
8	-84.5900	-228.7203	-0.3045

Taking into account practical application, we remove three configurations where link interference occurs. The configuration in Figure 5 (A) corresponding to solution #1 in Table 1 is depicted. This configuration corresponds to $m = +1$ in Eq. (10), $n = +1$ in Eq. (11) and $q = -1$ in Eq. (12).

2) Numerical verification of inverse kinematics

By substituting the output values $y = -84.59$, $z = 428.72$ and $\beta = 0.3045(rad)$ of the base point O' of the moving platform measured in the 3D model into Eqs. (14)-(17), we obtain the corresponding height working modes, as shown in Table 2. Among which, solution 1, 2, 5 and 6 are imaginary solutions. Therefore, there are four corresponding working

modes, as shown in Figure 6. By combining Table 2 with Figure 6(B), it is apparent that the fourth assembly modes corresponds to the working mode in Figure 5(A).

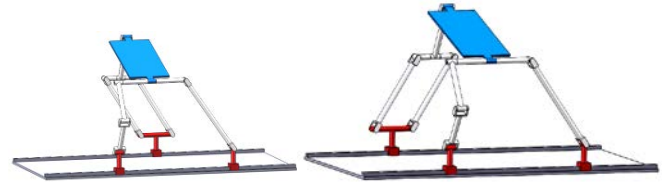


(A) No.1($m = +1, n = +1, q = -1$) (B) No.2($m = +1, n = +1, q = +1$)



(C) No.7($m = -1, n = -1, q = -1$) (D) No.8($m = -1, n = -1, q = +1$)

FIGURE 5: THE FOUR ASSEMBLY MODES



(A) No.3($u = +1, v = +1, w = -1$) (B) No.4($u = +1, v = -1, w = -1$)



(C) No.7($u = -1, v = +1, w = -1$) (D) No.8($u = -1, v = -1, w = -1$)

FIGURE 6: THE FOUR WORKING MODES

TABLE 2: WORKING MODES FOR $y = -84.59$, $z = 428.72$ AND $\beta = 0.3045(rad)$

#	$y_1(mm)$	$y_2(mm)$	$y_3(mm)$
1	-244.5900	303.3200	-84.5900+ 605.3355i
2	-244.5900	303.3200	-84.5900- 605.3355i
3	-244.5900	303.3200	83.0989
4*	-244.5900	303.3200	-252.2789
5	-244.5900	-152.500	-84.5900+ 605.3355i
6	-244.5900	-152.500	-84.5900- 605.3355i
7	-244.5900	-152.500	83.0989
8	-244.5900	-152.500	-252.2789

5. SINGULARITY ANALYSIS

This paper focuses on the study of Jacobian matrices, which establish a relationship between the input speeds associated with the actuated joints and the speed of the mobile platform [16-21]. Using the constraint equations that link the inputs and outputs of the PM and differentiate them from time, we obtain the following corresponding relation:

$$\mathbf{A}\mathbf{t} + \mathbf{B}\dot{\rho} = 0 \quad (18)$$

Where, \mathbf{A} and \mathbf{B} are respectively the parallel and serial Jacobian matrices, $\mathbf{t} = [\dot{y} \quad \dot{z} \quad \dot{\beta}]^T$ is the velocity of the mobile platform and $\dot{\rho} = [\dot{y}_1 \quad \dot{y}_2 \quad \dot{y}_3]^T$ the joint velocities. A singularity occurs whenever \mathbf{A} or \mathbf{B} , (or both) that can no longer be inverted. Three types of singularities exist [18]:

- $\det(\mathbf{A}) = 0$, a parallel singularity occurs,
- $\det(\mathbf{B}) = 0$, a serial singularity occurs,
- $\det(\mathbf{A}) = 0$ and $\det(\mathbf{B}) = 0$.

There are also constraint singularities that are not studied in this article [21]. We have

$$\mathbf{A} = \begin{bmatrix} f_{11} & f_{12} & f_{13} \\ f_{21} & f_{22} & f_{23} \\ f_{31} & f_{32} & f_{33} \end{bmatrix}, \quad \mathbf{B} = \begin{bmatrix} g_{11} & 0 & 0 \\ 0 & g_{22} & 0 \\ 0 & 0 & g_{33} \end{bmatrix}$$

$$f_{11} = \frac{\partial f_1}{\partial y} = -2(y_1 - y), \quad f_{12} = \frac{\partial f_1}{\partial z} = 0, \quad f_{13} = \frac{\partial f_1}{\partial \beta} = 0,$$

$$f_{21} = \frac{\partial f_2}{\partial y} = 2(y + l_3 - y_2), \quad f_{22} = \frac{\partial f_2}{\partial z} = 2(z - l_1), \quad f_{23} = \frac{\partial f_2}{\partial \beta} = 0,$$

$$f_{31} = \frac{\partial f_3}{\partial y} = \frac{2(z_{c3} - z_F)(y_3 - y)}{\sqrt{l_5^2 - (y - y_3)^2}}, \quad f_{32} = \frac{\partial f_3}{\partial z} = -2(z_{c3} - z_F),$$

$$f_{33} = \frac{\partial f_3}{\partial \beta} = -2l_7 \sin \beta (-2a + l_7 \cos \beta) - 2l_7 \cos \beta (z_{c3} - z_F),$$

$$g_{11} = \frac{\partial f_1}{\partial y_1} = 2(y_1 - y), \quad g_{22} = \frac{\partial f_2}{\partial y_2} = 2(y_2 - y - l_3),$$

$$g_{33} = \frac{\partial f_3}{\partial y_3} = \frac{2(z_{c3} - z_F)(y - y_3)}{\sqrt{l_5^2 - (y - y_3)^2}}$$

1) Serial singularities

When $\det(\mathbf{B}) = 0$, the PM undergoes an serial singularity, in the three cases below.

a) $g_{11} = \frac{\partial f_1}{\partial y_1} = 2(y_1 - y) = 0$, it is clear that the case does not satisfy the conformation requirement.

b) $g_{22} = \frac{\partial f_2}{\partial y_2} = 2(y_2 - y - l_3) = 0$, i.e. the coordinates of the y-axis of A_2 and C_2 are equal, as in Figure 7(A).

c) $g_{33} = \frac{\partial f_3}{\partial y_3} = \frac{2(z_{c3} - z_F)(y - y_3)}{\sqrt{l_5^2 - (y - y_3)^2}} = 0$, when the serial

singularity occurs when the coordinates of the z-axis of C_3 and F are equal or the coordinates of the y-axis of E and A_3 are equal, as shown in Figure 7(B) and Figure 7(C).

When a serial singularity appears, two working modes come together. Serial singularities also constitute the boundaries of the workspace.

We have another singularity when B_1 , C_1 and D are aligned but we cannot detect by the study of the Jacobian matrix because there is no actuated joint associated [23].

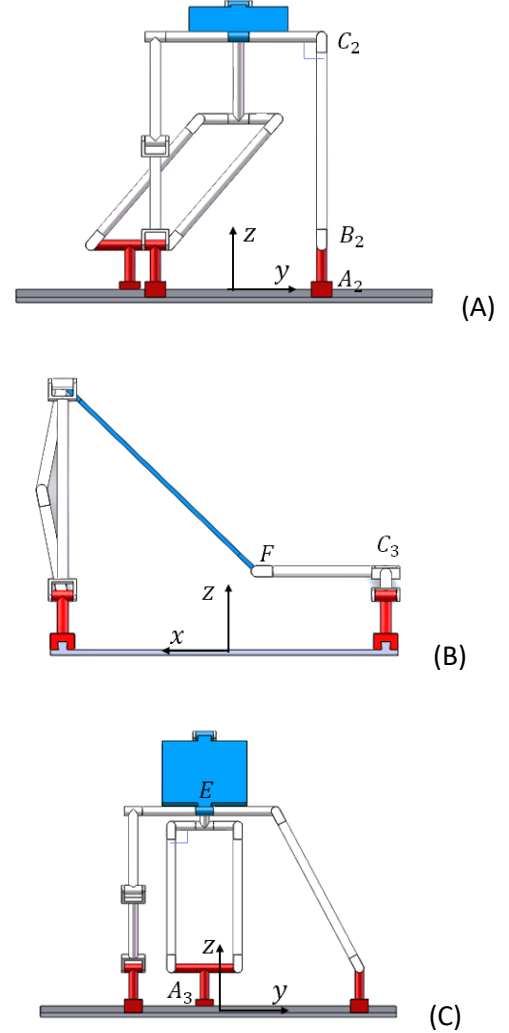


FIGURE 7: SERIAL SINGULARITIES

2) Parallel singularities

The parallel singularity of the PM occurs when $\det(\mathbf{A}) = 0$. Since \mathbf{A} is a lower triangular matrix, there are also three cases of output singularities.

a) $f_{11} = \frac{\partial f_1}{\partial y} = 0$, it is when the platform changes its assembly mode between the bottom and the top.

b) $f_{22} = \frac{\partial f_2}{\partial z} = 0$, at which point the matrix \mathbf{A} is not full rank

and the output singularity occurs when $\det(\mathbf{A}) = 0$, i.e., the z-axis coordinates of the point E and the point B_2 are equal, and the singular position does not exist in this case because the interference between the link lengths does not reach that position.

c) $f_{33} = \frac{\partial f_3}{\partial \beta} = 0$, i.e., the output singularity of the PM occurs

when the Euler angle of the moving platform satisfies $\beta = \arctan\left(\frac{z_{c3} - z}{2a}\right)$.

6. DEFINITION OF ROBOT'S LENGTHS TO MEET THE PROPOSED SCENARIO

The aim of this section is to determine the dimensions of the robot that satisfy the requirements outlined in Section 2. Thanks to the decoupling properties, these calculations can be carried out with ease.

1) Dimensioning of the mobile platform.

We have to define l_6 and l_7 to achieve $\pm 45^\circ$ travel to drop packages from the treadmill (0°) to the shipping boxes. We can write

$$(-600 + l_7 \cos(\beta))^2 + (\rho_1 + l_7 \sin(\beta) - \rho_2)^2 = l_6^2 \quad (19)$$

Where ρ_1 and ρ_2 are the motion along z provide by the two opposite loop. The distance between the hoppers to deposit the objects being fixed ($2a$), l_6 is defined by β , for $\pm 45^\circ$ where $l_7 = 2a\sqrt{2}$.

To avoid the parallel singularity, we define θ angle between bars (EF) and (FC3). As the singularity is when $\theta = 0 \pm \pi$, we set $\theta \geq 2/10$. We have

$$\sin(\theta)l_6l_7 = (\rho_1 + l_7 \sin(\beta) - \rho_2)l_7 \cos(\beta) + (600 - l_7 \cos(\beta))l_7 \sin(\beta) \quad (20)$$

$$\cos(\theta)l_6l_7 = (600 - l_7 \cos(\beta))l_7 \cos(\beta) - (\rho_1 + l_7 \sin(\beta) - \rho_2)l_7 \sin(\beta) \quad (21)$$

We are looking for all l_7 allowing a movement with $\theta \geq 2/10$.

$$l_6^2 = (-600 + 600\sqrt{2}\cos(\beta))^2 + (600\sqrt{2}\sin(\beta) - \rho_2)^2$$

$$0 = 600\cos(\theta)l_6\sqrt{2} + 600(-600 + 600\sqrt{2}\cos(\beta))\sqrt{2}\cos(\beta) + 600(600\sqrt{2}\sin(\beta) - \rho_2)\sqrt{2}\sin(\beta)$$

With some inequalities

$$\begin{aligned} \sin(\theta) &\geq \frac{1}{5} \\ \sin(\beta) &\geq -\frac{\sqrt{2}}{2} \\ \sin(\beta) &\leq \frac{\sqrt{2}}{2} \\ l_6 &\geq 0 \end{aligned} \quad (22)$$

From Figure 8, when $\beta = 45^\circ$ and $\beta = -45^\circ$, platform is at the level of the package evacuation guides while for $\beta = 0^\circ$, it is at the level of the loading conveyor belt which is a height h_1 .

The methodology used was introduced in [23], to solve the similar problem. The methodology involves the use of Cylindrical Algebraic Decomposition (CAD), where cells are bounded by the discriminating variety [24]. In our case, when the CAD is calculated based on β , we have 11 equations.

Two equations have a similar role in defining the smallest value of l_6 . We study the following equation to find its maximum which will become the minimum value of l_6 to represent the motion without singularity.

$$\begin{aligned} &36\left(\tan^8\left(\frac{\beta}{2}\right)\right)l_6^4 - 156\left(\tan^6\left(\frac{\beta}{2}\right)\right)l_6^4 - 36000l_6^3\left(\tan^7\left(\frac{\beta}{2}\right)\right) \\ &- 81000000\left(\tan^8\left(\frac{\beta}{2}\right)\right)l_6^2 + 241\left(\tan^4\left(\frac{\beta}{2}\right)\right)l_6^4 \\ &+ 42000\left(\tan^5\left(\frac{\beta}{2}\right)\right)l_6^3 + 220500000\left(\tan^6\left(\frac{\beta}{2}\right)\right)l_6^2 \\ &- 13500000000l_6\left(\tan^7\left(\frac{\beta}{2}\right)\right) + 506250000000\left(\tan^8\left(\frac{\beta}{2}\right)\right) \\ &- 156\left(\tan^2\left(\frac{\beta}{2}\right)\right)l_6^4 + 42000\left(\tan^3\left(\frac{\beta}{2}\right)\right)l_6^3 \\ &- 225000000l_6^2\left(\tan^4\left(\frac{\beta}{2}\right)\right) + 6750000000\left(\tan^5\left(\frac{\beta}{2}\right)\right)l_6 \\ &- 607500000000\left(\tan^6\left(\frac{\beta}{2}\right)\right) + 36l_6^4 - 36000l_6^3 \tan\left(\frac{\beta}{2}\right) \\ &+ 220500000l_6^2\left(\tan^2\left(\frac{\beta}{2}\right)\right) + 6750000000\left(\tan^3\left(\frac{\beta}{2}\right)\right)l_6 \\ &+ 1923750000000\left(\tan^4\left(\frac{\beta}{2}\right)\right) - 81000000l_6^2 \\ &- 13500000000l_6 \tan\left(\frac{\beta}{2}\right) - 6075000000000\left(\tan^2\left(\frac{\beta}{2}\right)\right) \\ &+ 506250000000 = 0 \end{aligned}$$

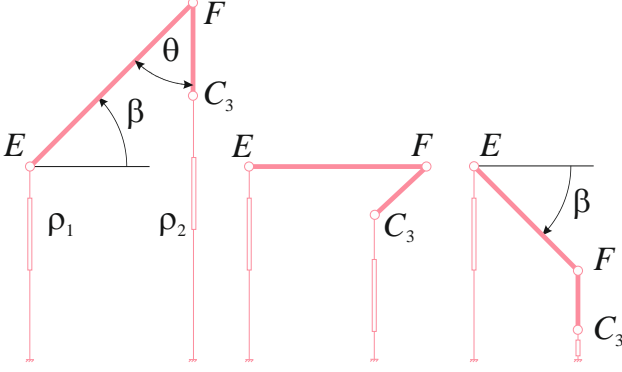


FIGURE 8: POSTURE OF THE MOBILE PLATFORM FOR $B=45^\circ$, $B=0^\circ$ AND $B=-45^\circ$

From Figure 9, critical point analysis done β and l_6 , which is the minimum length value able to produce the motion

$$\beta = 0.0854, l_6 = 255.885 \quad (23)$$

These values are found by analysing the red regions: $l_6 = 255.885$ is the minimum value where β can vary from -45° to $+45^\circ$.

For the next step, we set $l_6 = 256$. So, now we know the position of E and C_3 when $\beta = [-45^\circ, 0, 45^\circ]$.

2) Design of the loop I

For a motion of β from 0 to -45° , the vertical displacement of the leg is equal to $2a$. If we set $\beta_{\min} = 1/10$ and $\beta_{\min} = \pi/2 - 1/10$, we have for the first leg

$$2a = 2l_2 \cos(1/10) - 2l_2 \sin(1/10) \quad (24)$$

$$l_2 = \frac{a}{\cos(1/10) - \sin(1/10)} \quad (25)$$

And for the second one

$$2a = l_4 \cos(1/10) - l_4 \sin(1/10) \quad (26)$$

$$l_4 = \frac{2a}{\cos(1/10) - \sin(1/10)} \quad (27)$$

When $a = 300$, we have $l_2 = 335$ and $l_4 = 670$. The minimal distance between B_1 and D is 67. Figure 10 and Figure 11 depict the two legs in the folded and extended positions.

3) Design of the loop II

Although the vertical displacements are comparable for this leg, it is necessary to avoid the parallelogram singularity. To address this issue, an offset is introduced, as depicted in Figure 12 [25], as the stiffness of the parallelogram is proportional to its area. This offset does not affect the leg's kinematics, but it enables us to avoid the parallelogram's singularity [21, 25].

Thus, the position of the prismatic joint A_3 depends on distance between B_3 and C_3 along the z -axis and the length l_6 .

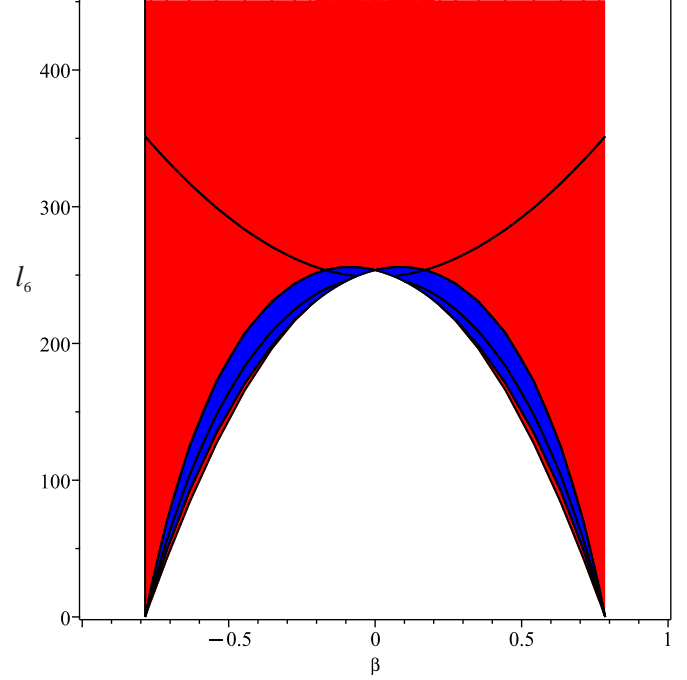


FIGURE 9: CYLINDRICAL ALGEBRAIC DECOMPOSITION OF THE PARAMETER SPACE WITH THE INEQUALITIES

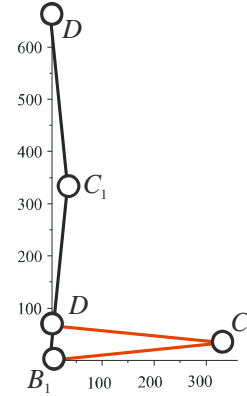


FIGURE 10: FIRST LEG OF THE LOOP I

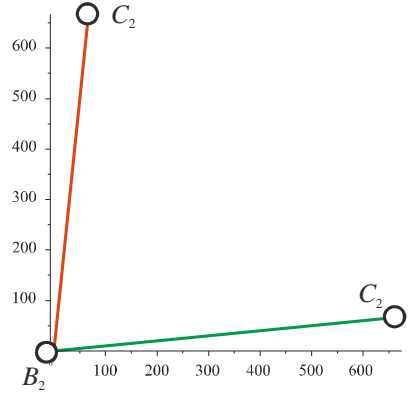


FIGURE 11: SECOND LEG OF THE LOOP I

4) Summary for dimensioning

The decoupling architecture allows us to design the robot for a given Cartesian workspace with one rotation and two translations. Table 3 summarizes the design parameters. The motions of the prismatic joint to move β from -45° to -45° are $y_1 = 0$, $y_2 = 593.5$ and $y_3 = 611.5$. The parameters l_3 and l_8 are no influence on the kinematic properties but can change the stiffness of the robot.

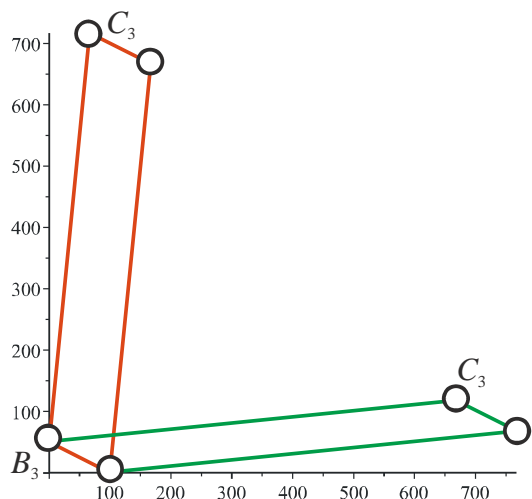


FIGURE 12 : LEG OF THE LOOP II WITH A SMALL OFFSET TO AVOID THE PARALLELOGRAM SINGULARITY

TABLE 3: SIZES OF THE PARALLEL ROBOT

a	l_0	l_1	l_2	l_3	l_4	l_5	l_6	l_7	l_8
300	10	l_0+	335	160	670	l_4	256	2a	100
		l_6						$\sqrt{2}$	

7. CONCLUSIONS

In this article, we have designed a novel 2T1R PM based on the topology design theory of PM using POC. The PM serves as an intelligent sorting and delivery platform for express transfer stations, and is composed of prismatic and rotary pairs, making it simple to manufacture and assemble. The PM's topological characteristics, including DOF and coupling degree, have been calculated, indicating zero coupling degree and partial input-output decoupling. This characteristic greatly benefits the PM's trajectory planning and motion control.

Using the topological characteristic kinematic modeling principle, we have solved the direct and inverse kinematic problem of the PM. Singular analysis has been carried out using the Jacobian matrix, enabling the identification of singular positions and their corresponding configurations. Furthermore, we have presented a case study demonstrating the kinematic behavior of the PM and sizing the mechanism according to a user requirement, which yielded a set of design parameters fulfilling the need.

Overall, our results demonstrate the effectiveness and versatility of the PM design method based on POC, which can be applied to various applications in the field of robotics.

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