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Numerical study of thermomechanical behaviour of reinforced concrete beams with and without textile reinforced concrete (TRC) strengthening: effects of TRC thickness and thermal loading rate

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Abstract.

This study analyses the thermomechanical behaviour of steel-reinforced concrete (RC) beams strengthened with textile reinforced concrete (TRC) under mechanical and fire loads (i.e., the standard fire curve, ISO-834). Two main aspects are investigated. First, the effect of the TRC's thickness on the thermomechanical behaviour of RC beams is assessed. Then, the thermomechanical behaviour of RC beams strengthened with TRC is numerically modelled for different heating rates (i.e., heating scenarios). The results and conclusions of this study clarify the thermomechanical contributions of TRC to RC structural elements subjected to fire scenarios.

Keywords: Textile reinforced concrete (TRC); fire scenarios; ISO-834; numerical modelling; reinforced concrete beams.

1. Introduction

After the tragic incidents that occurred in the Mont Blanc tunnel in 1999 and the Eurotunnel in 1996, many researchers began studying the behaviour of concrete in fire scenarios. When a slab of concrete is exposed to fire, its thermal and mechanical properties degenerate as a result of the various physicochemical changes that occur. Several authors have studied the behaviour of fibre reinforced concretes (FRCs) at elevated temperatures [1] for steel, basalt, and hybrid FRCs; and [2] steel fibre reinforced self-compacting concrete. These studies established the evolution of the residual compressive strength of FRC after exposure to a fire and different elevated temperature levels. Other phenomena, such as the thermal and hydric gradients that induce spalling in heated high-performance concretes, have been reported in some studies [3]. If reinforced concrete (RC) elements are exposed to fire long enough, they become unable to continue supporting the mechanical loads they were initially designed to sustain. Carbon fibre reinforced polymer (CFRP) was used for decades to reinforce concrete structures to improve their mechanical strength. A study [4] showed that CFRP reinforced concrete subjected to fire is sufficiently strong in the first few minutes of fire exposure (according to standard fire curve ISO-834). Failure occurs once the CFRP and CFRP/concrete interface temperature exceeds 200 °C, which is the critical temperature of the paste used to bond the CFRP to the concrete surface. Beyond this critical temperature, the CFRP/concrete bond shear resistance is reduced to zero, which results in the reinforced structural element behaving like a non-reinforced one. Furthermore, at high temperatures, CFRP releases toxic fumes which are hazardous to the residents of buildings that have experienced fires. To mitigate this hazard, a novel method of strengthening structural elements with a new material, a textile reinforced concrete (TRC), at elevated temperatures (i.e., fire exposure) is analysed and discussed in this study.

TRC, TRM (textile reinforced mortar), and FRCM (fibre reinforced cementitious matrix) are part of a new generation of composite materials. These materials draw their mechanical advantages from textile reinforcement

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46 grids (like FRP), but they have a mineral matrix that enhances their fire stability at high temperatures compared
47 to their traditional counterpart (CFRP).

48 TRCs have a good mechanical performance at ambient temperatures; however, few studies have evaluated,
49 either experimentally or numerically, their behaviour at high temperatures. Even fewer studies have addressed
50 the suitability of TRCs within the context of structural rehabilitation.

51 In this context, two crucial aspects of structural stability under fire conditions were addressed in this study:

- 52 • A numerical study was performed on the thermomechanical behaviour of RC beams (reference beams
53 and TRC strengthened beams) and the effect of the TRC thickness on the local and global scales.
- 54 • A numerical study was performed on the thermomechanical behaviour of TRC strengthened RC beams
55 and the effect of the heating rate on the local and global mechanical reactions.

56 The mechanical behaviour of RC concrete beams strengthened with TRC at room temperature has been
57 studied by many authors ([5], [6], [7], [8], [9], [10], [11], [12], [13], [14], and [15]). These studies have
58 highlighted the contribution of TRCs to the mechanical strength of TRC-reinforced beams under simple bending
59 loads. A TRC is a composite material made of a cementitious matrix reinforced with textiles [16], [17], [18], and
60 [15]. The potential for TRC to be used as a strengthening component in RC beams under fire conditions comes
61 from its bonding system, as these composites are attached to structural surfaces with cementitious pastes. These
62 pastes, unlike the polymer pastes used for CFRP composites, are more likely to retain their mechanical
63 properties for a longer period of time under fire conditions.

64 In the experimental literature, at the structural scale, various studies have detailed the fire behaviour of RC
65 beams strengthened with cementitious matrix-based composites. Ehlig et al. [19] evaluated carbon fibre-
66 reinforced fine-grained concrete, and Bisby [20] and Bisby et al. [21] evaluated structural elements reinforced
67 with TRM and FRCM up to 500 °C. More work was done by Michels et al. [22], Maroudas et al. [23], Tetta et
68 al. [8], and Raoof et al. [24] on FRCM and TRC at elevated temperatures. These studies showed that the TRC-
69 strengthened specimens maintained an average of 85% of their initial bond strength up to 400 °C, and, overall,
70 the TRC exhibited good performance at elevated temperatures.

71 At the material scale, few studies on the behaviour of TRC under fire loads have been performed ([25], [26],
72 [27], and [28]) at temperatures ranging from 20 °C to 400 °C. Some exhaustive studies on the thermomechanical
73 behaviour of TRC and its link to the constitutive materials were carried out by Nguyen et al. [18] and Tlajji et al.
74 [16], although no structural fire tests were performed.

75 In the numerical literature on composite reinforced structural elements, few have evaluated TRC [29].
76 However, when TRCs are addressed, it is always with a focus on the material scale. In contrast, CFRP
77 strengthened RC has been widely studied by many authors, and these studies have covered almost every scale
78 and aspect of that strengthening procedure. Firmo et al. ([30], [31]) and Hawileh et al. ([32], [33]) carried out
79 different studies on CFRP strengthened RC beams under fire loads, and these studies commonly reported that the
80 efficiency of CFRP is quickly reduced in the event of a fire. In recent years, several researchers ([34], [35]) have
81 participated in advancing the numerical tools used to predict the thermomechanical behaviour of CFRP
82 strengthened structural elements.

83 A recent critical study [36] on CFRP strengthened RC beams summarised the findings of several studies on
84 this matter. This study pointed that the weakness of CFRP in high temperature environments can be overcome by
85 the incorporation of fire protection systems.

86 The response of RC beams in different fire scenarios is one of the interesting aspects of structural behaviour
87 in fire scenarios. Some authors have numerically [37] and experimentally [38] assessed this aspect for
88 unstrengthened RC beams in which the temperatures and deflections were measured over time. These studies
89 commonly reported that the higher the heating rate was, the faster the temperature increased in the concrete
90 element. Therefore, two important findings were noted. First, higher heating rates caused higher deflection rates.
91 Second, it was observed that specimen failure occurred sooner with higher heating rates.

92 To the best of the authors' knowledge, there is no numerical or experimental study that addresses the
93 contribution of TRC to the thermomechanical behaviour of RC beams in a fire scenario (ISO-834). The effects
94 of the TRC thickness and thermal loading rate on the global and local behaviour of steel-reinforced concrete
95 beams (with or without TRC strengthening) have not yet been studied.

96 In this study, as a first step, two numerical models of a reference RC beam in a fire scenario (i.e., without
97 TRC strengthening) were built and validated by comparing the numerical results with experimental results (e.g.,
98 mid-span deflections and axial strains and stresses in the concrete coating, steel rebar, and TRC). This purpose of
99 this step was to confirm the reliability of the RC thermomechanical elasto-plastic model. Once the numerical-
100 experimental comparison was validated, a numerical model of an RC beam strengthened with TRC was built
101 based on the validated thermomechanical models and the experimental results of fire tests carried out on a TRC.

102 This numerical model of an RC beam strengthened with TRC was used to carry out the parametric studies
103 mentioned above on a structural scale.

104 In the following sections, the numerical approach, thermal actions, and thermo-physical properties of the
105 constitutive materials are presented. Thereafter, the results of the numerical models are discussed. Lastly, the
106 main conclusions are presented.

107 2. Test specimens used to validate the numerical thermomechanical model

108 For the numerical validation, two experimental studies on structural elements under fire conditions were
109 selected (i.e., [39] and [40]). Two reasons guided the selection of these particular studies. First, they provided a
110 complete set of information about the tests performed. Second, they took into consideration the load application
111 order, which allowed the real life fire scenario to be recreated (i.e., a mechanical load, then a thermal load). In
112 addition, the specimens were of a structural size as opposed to the oven sized beams that are usually encountered
113 in these types of studies.

114 In experimental environments, the mechanical load is delivered by applying a displacement piloted piston to
115 the surface of the RC beam until a certain mechanical load (i.e., service load) is reached; then, the thermal load
116 (according to standard fire curve, ISO-834, shown in Fig. 1) is applied to the surfaces of the beam. The service
117 mechanical load is maintained at a constant value during thermal loading in order to achieve a condition as close
118 to the reality of a fired building as possible.
119

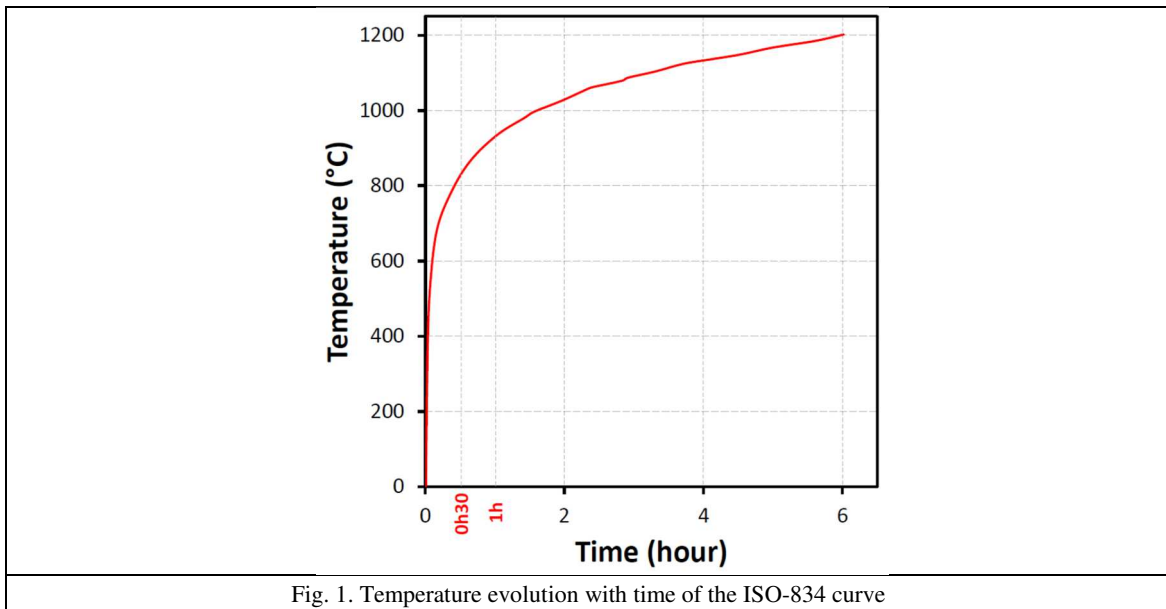


Fig. 1. Temperature evolution with time of the ISO-834 curve

120

121 Table 1 and Fig. 2-3 summarize the necessary information of the chosen experimental test specimens. At
122 first, a mechanical load was applied to the specimens. Once the mechanical loads were fully applied, the beams
123 already installed in the test ovens were exposed to air heating up at an ISO-834 rate.
124

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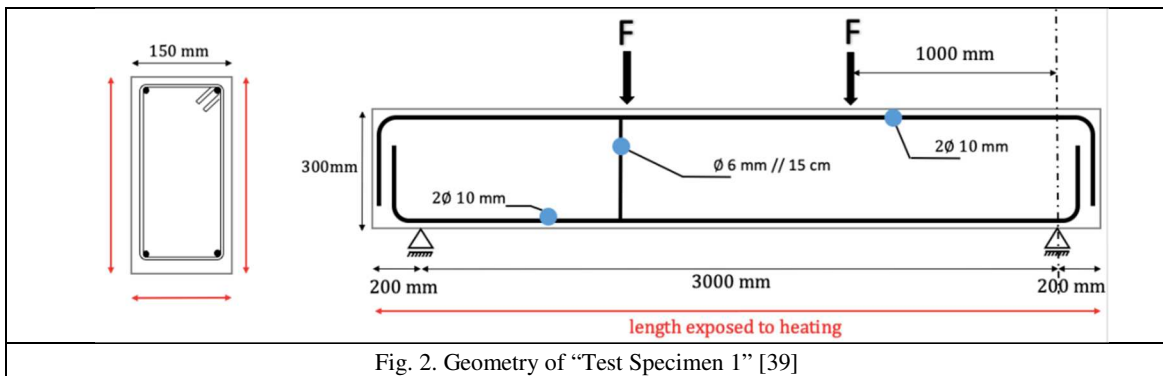
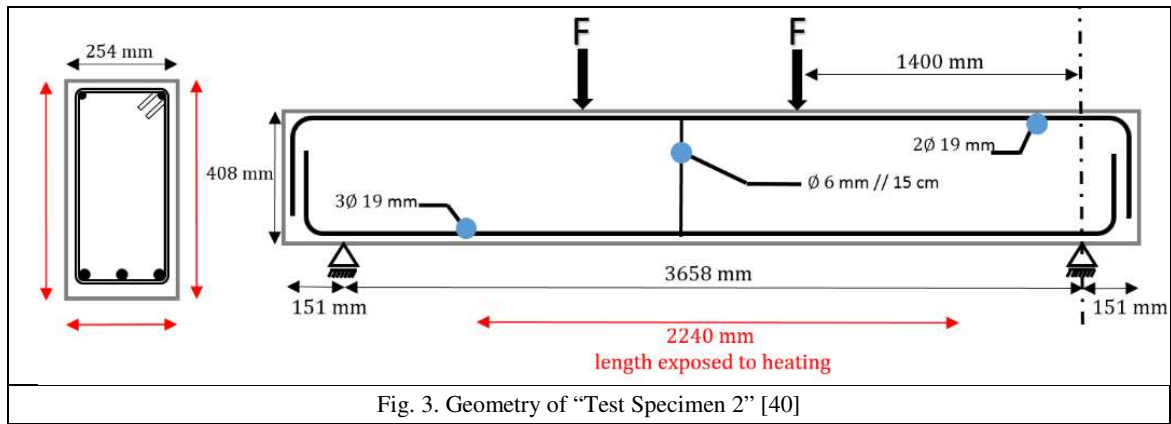


Fig. 2. Geometry of "Test Specimen 1" [39]



127
128
129

Table 1 Specific information about the experimental test specimens [experimental data sources: [39], [40]]

	Test Specimen 1 [39]	Test specimen 2 [40]
Concrete strength (MPa) (mean value)	30, 1	32
Steel strength (MPa)	500	542
Thermal load	ISO-834 (lateral and bottom surfaces) see Fig. 2	ISO-834 (lateral and bottom surfaces) see Fig. 3
Mechanical load	24 kN (4-point bending test) see Fig. 2	50 kN each force (4-point bending test) see Fig. 3

130 3. Numerical methods

131 The finite element method (FEM) was used in the MSC Software MARC MENTAT software [41]. This
132 section focuses on the numerical approach where the thermal and thermomechanical hypotheses are established.
133 Then, the test specimens are presented, and, finally, the numerical models are introduced.

134 3.1. Numerical approach

135 The numerical implementation of the thermal aspects of concrete is quite complex. A quick state-of-the-art
136 review revealed two different approaches. The thermo-hydro-mechanical (THM) method is a complex approach
137 [42] that considers concrete to be a three phase-entity comprised of solid concrete, liquid, and gas. However, the
138 most popular approach for structural element analysis is the thermomechanical method, which considers
139 concrete to be a homogenous entity. In the latter approach, the thermal calculations are incorporated into the
140 mechanical analysis through the material properties degradation and thermal dilatation. It must be stated that the
141 mechanical part is not taken into consideration in the thermal calculations (i.e., weak thermomechanical
142 coupling). This assumption is supported by the fact that very small thermal transfers occur as a result of the
143 mechanical motion of the RC.

144 Since this numerical work was carried out at the structural scale, the THM approach was determined to be
145 too refined for this scale. Therefore, the thermomechanical approach was used in this study.

146 In the following sections, the fire tests on the RC beams, which are used as the basis of the validation of the
147 numerical model, are presented. Then, the main hypotheses of the thermomechanical model of the RC beams
148 (with or without a TRC) are introduced. Finally, a numerical-experimental validation is carried out, and the
149 numerical results are presented and discussed.

150 3.2. Thermal actions, thermal properties of the materials, and input data for the models

151 The thermal action implemented in the numerical simulations of the heating process is the same action used
152 during fire resistance tests, namely the ISO-834 nominal thermal action, which is defined by Eq. (1).

153
154
155

$$\theta_g = \theta_0 + 345 \log(8t + 1) \quad (1)$$

156 where θ_g is the gas temperature of the oven in degrees Celsius ($^{\circ}\text{C}$), θ_0 is the initial temperature ($^{\circ}\text{C}$), and t is the
157 time of fire exposure (min).

158 The heat quantity received by the concrete element under thermal action at time t , is defined by the sum of
159 the convective and radiative flows. $\varepsilon = 0.7$ is the emissivity of the steel [43], and $\varepsilon = 0.9$ is the emissivity of the
160 concrete [44] (see Eq. (2)).

161 The three classical heat transfer modes were taken into account: radiation (see Eq. (2)), convection (see Eq.
162 (3)) at the surfaces exposed to the thermal flux, and conduction (see Eq. (4)) within the constitutive materials.
163 Once the thermal calculations were completed, a map of the temperature fields of the specimen was extracted
164 from the calculations for every increment. This map was implemented later on in the mechanical analysis as a
165 thermal boundary condition. The thermal dilation and degradation of the steel's and concrete's mechanical
166 properties [44] were then calculated following the thermal map calculated earlier. It should be noted that, during
167 the thermal calculations, the thermal dilation was not taken into consideration. The thermal radiation and
168 convection could not be calculated in the MARC MENTAT software's basic interface for a phenomenon as
169 complex as a fire. Consequently, a subroutine (a program developed in FORTRAN) was integrated into the
170 thermal analysis to consider those thermal transfer modes.
171

- 172 • Thermal radiation

$$173 \quad \Phi_r = \varepsilon \cdot \sigma (T_{\infty}^4 - T^4) \quad (2)$$

174 ε : Emissivity (less than 1) (dimensionless)

175 σ : Stefan's constant: 5.67×10^{-8} ($\text{W}/(\text{m}^2 \cdot \text{K}^4)$)

176

- 177 • Thermal convection

$$178 \quad \Phi_c = h \cdot (T_f - T) \quad (3)$$

179 h : Thermal exchange coefficient

180 T_f : Fluid temperature (air temperature)

181 T : Solid temperature (structural element's surface)

182

- 183 • Thermal conduction

$$184 \quad \varphi = -\lambda \text{grad}T \quad (4)$$

185 λ : Thermal conductivity

186 T : temperature

187

188 This numerical study was done in two steps. The first step was the thermal study. Once completed, as was
189 stated earlier, the temperature fields were incorporated into the mechanical study. To carry out the numerical
190 study through these two steps, the meshing had to be the same for both studies in order to incorporate the
191 thermal fields into the mechanical analysis. Therefore, special attention was given to the meshing. During a
192 previous study performed by the authors [45], the sensitivity of the thermal fields generated by the ISO-834
193 curve rate was assessed for different mesh sizes. It was found that a meshing size less than 4 cm delivered
194 precise temperature fields in the case of an ISO-834 heating load. Therefore, rectangular shaped meshes with
195 sides less than 4 cm were selected for the thermal and thermomechanical models in order to achieve high
196 precision (see Section 3, "Numerical model results"). Hexagonal volumetric elements with eight integration
197 points (i.e., Hex8) were used in the three-dimensional numerical models.

198 3.2.1. Concrete and TRC

199 Concrete is a very complex material, and its thermal characteristics vary with the evolution of its
200 temperature. Therefore, in order to consider this intrinsic non-linearity, the thermal conductivity of concrete and
201 the specific heat values implemented in the numerical model were set equal to the values recommended by
202 Eurocode 2 (see Figs. 4a and 4b). It should be noted that Eurocode 2 established three curves of thermal
203 conductivity, for concretes with siliceous, limestone and light aggregates (see Fig. 4a). However, the siliceous
204 and limestone median curve was extracted and implemented in the thermal model. Regarding the specific heat,
205 the upper curve of Fig. 4b, which shows the free interstitial water evaporation peak, was implemented in the
206 thermal model.

207 As this is a thermomechanical study, and to take into consideration the effect of temperature on the overall
208 mechanical and structural behaviour:

- The concrete's volumetric mass evolution with respect to temperature (Eurocode 2) was also implemented in the model. The implemented curve followed the relative evolution shown in Fig. 4c with an initial value of 2500 Kg/m³ at 20 °C.
- Curve 1 and 2 from the Eurocode figure (Fig. 4d) show the thermal dilation of the siliceous and limestone aggregate-based concretes, respectively. A median curve of curves 1 and 2 was implemented in the model.

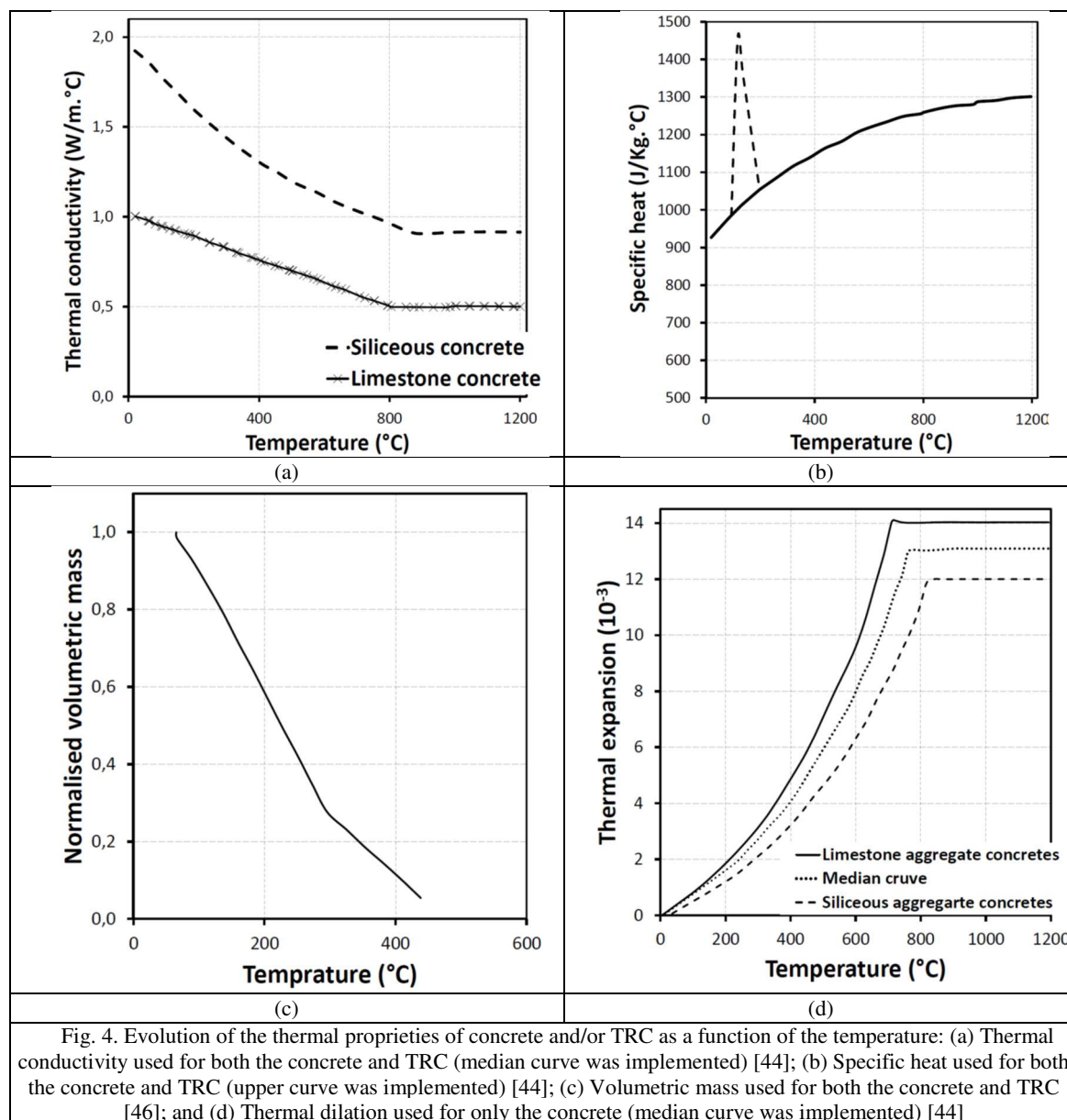


Fig. 4. Evolution of the thermal proprieties of concrete and/or TRC as a function of the temperature: (a) Thermal conductivity used for both the concrete and TRC (median curve was implemented) [44]; (b) Specific heat used for both the concrete and TRC (upper curve was implemented) [44]; (c) Volumetric mass used for both the concrete and TRC [46]; and (d) Thermal dilation used for only the concrete (median curve was implemented) [44]

The last parameter is the thermal expansion of the TRC. Tlajji et al. [60] showed that the latter parameter is the result of complex microstructural events. On one hand, the TRC's cementitious matrix experiences shrinking at high temperatures. On the other hand, the textile's thermal expansion depends on the material's nature. As the thermal expansion coefficient of the TRC used for this numerical study (RCM100) was not experimentally characterised, the authors opted for the most conservative alternative, which is a null thermal expansion of the TRC model.

The effect of mechanical damage of concrete on its thermal conductivity and thermal behaviour of was not explicitly considered in this study. This allowed to note that with the level of mechanical loading applied to the steel-concrete beams studied in this study, the model developed made it possible to approximate the thermomechanical behavior of the beams.

227 Similar to concrete, the thermal properties of steel (Fig. 5a-b), and their evolution with respect to
 228 temperature, were incorporated into the thermal model. The thermal dilation (Fig. 5c) was also implemented in
 229 the thermomechanical model.

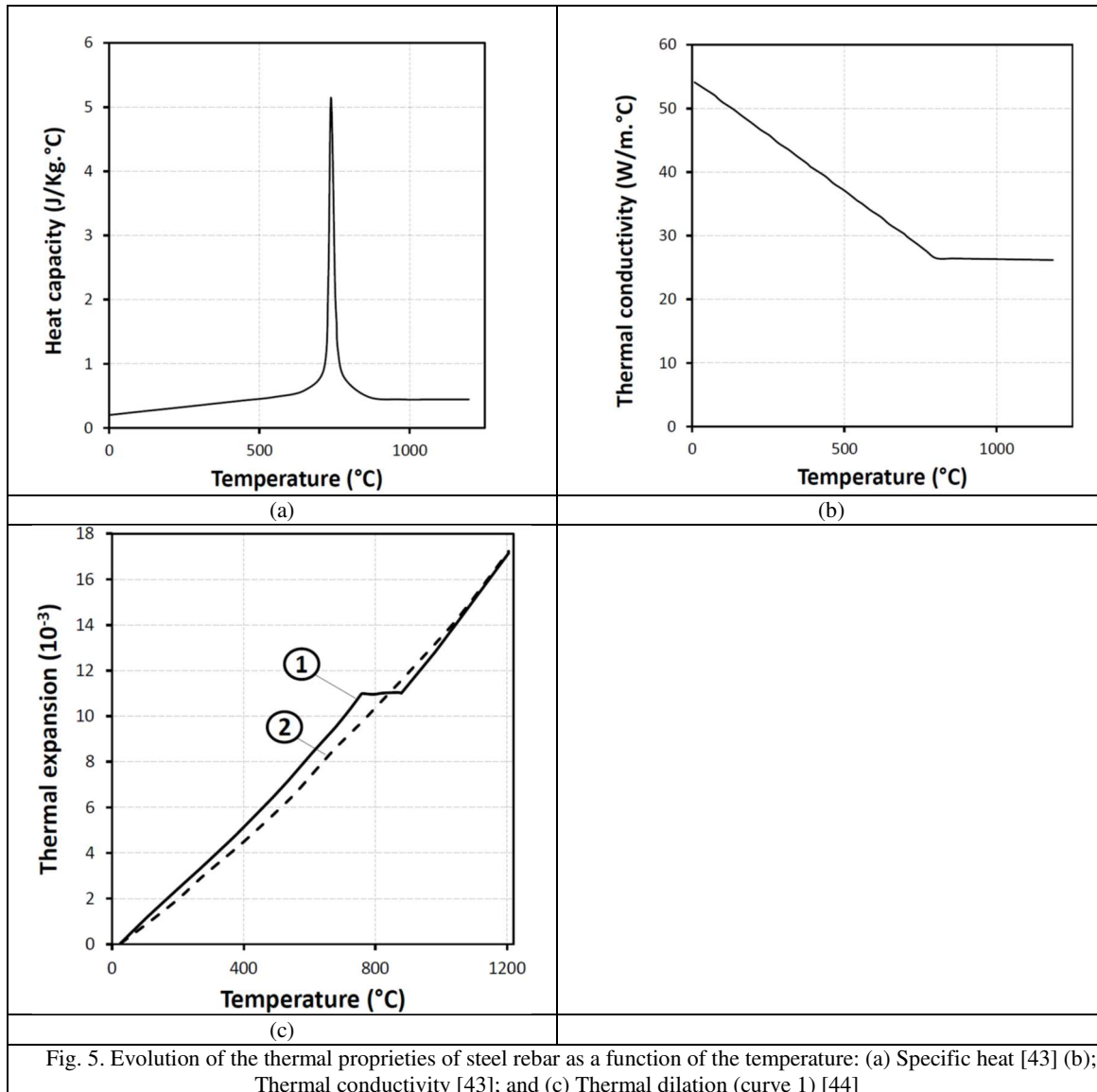


Fig. 5. Evolution of the thermal properties of steel rebar as a function of the temperature: (a) Specific heat [43] (b); Thermal conductivity [43]; and (c) Thermal dilation (curve 1) [44]

230

231 3.3. Thermomechanical properties of materials and input data for models

232 As shown in Fig. 6, the models specified in EN1992-1-2 [44] were adopted to identify the uniaxial properties
 233 of concrete at different elevated temperatures [47].

234 Insofar as this is essentially a uniaxial behaviour, the only mobilisation of the unidirectional behaviour of the
 235 constituent materials is sufficient to conduct numerical simulations.

236 3.3.1. Concrete and steel

237 An exhaustive literature review showed that the complexity of concrete's mechanical behaviour manifests in
 238 the difference in its behaviour in compression and tension, the non-linearity of the post-elastic behaviour, the
 239 non-linear dependence on the multi-dimensional state of stress, and the dependence of all these parameters on
 240 the temperature. Figures 6a–6c show the evolution of the uniaxial mechanical behaviour of concrete with respect

241 to the temperature. The relative evolution of the Young's modulus of concrete was extracted from the linear (i.e.,
 242 elastic) part of Fig. 6b (compression). It should be noted that the normalised mechanical property (e.g., stress or
 243 Young's modulus) of a material is defined as the ratio between the value of the mechanical property at a specific
 244 temperature, T , and that at room temperature.
 245

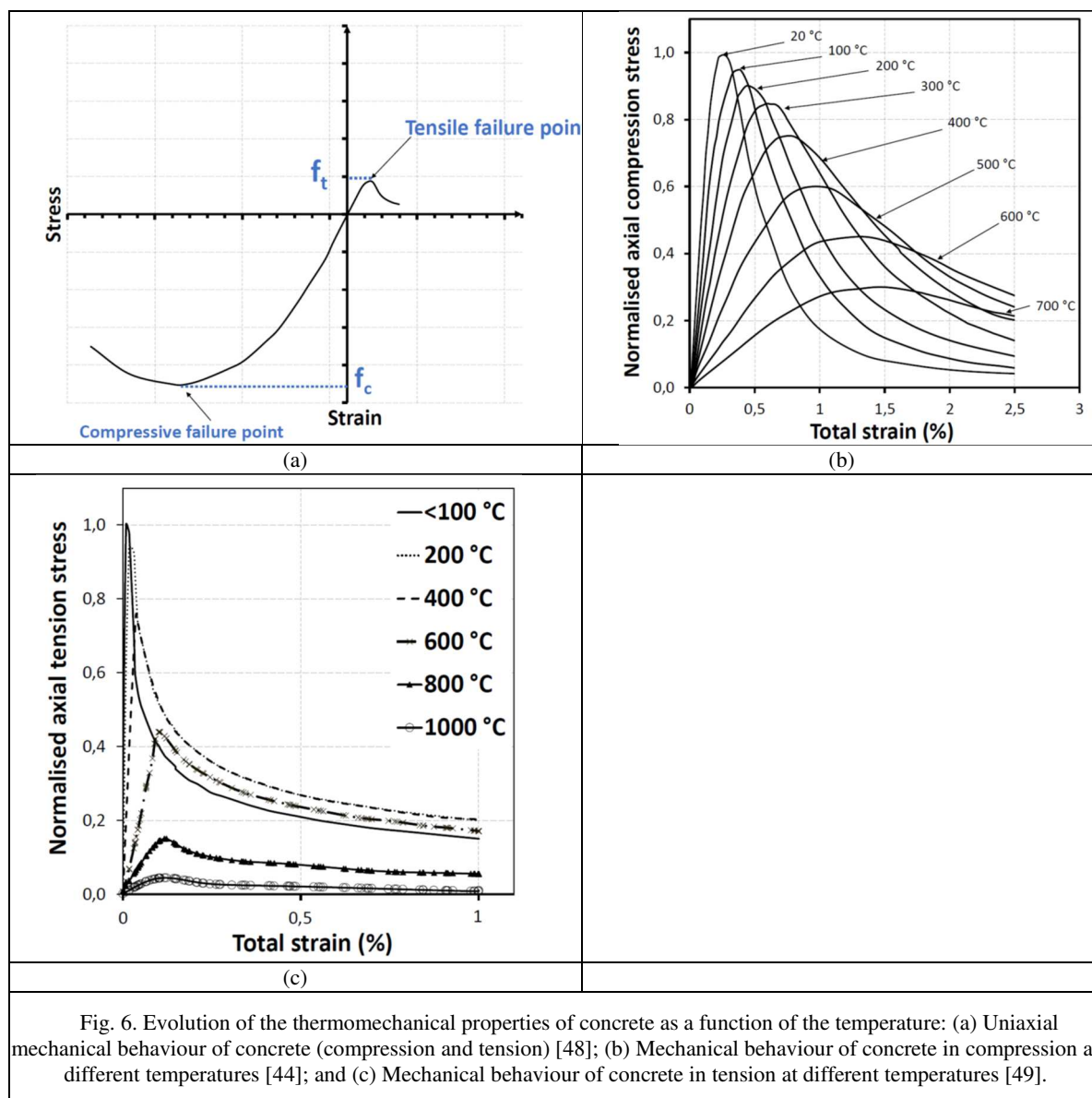
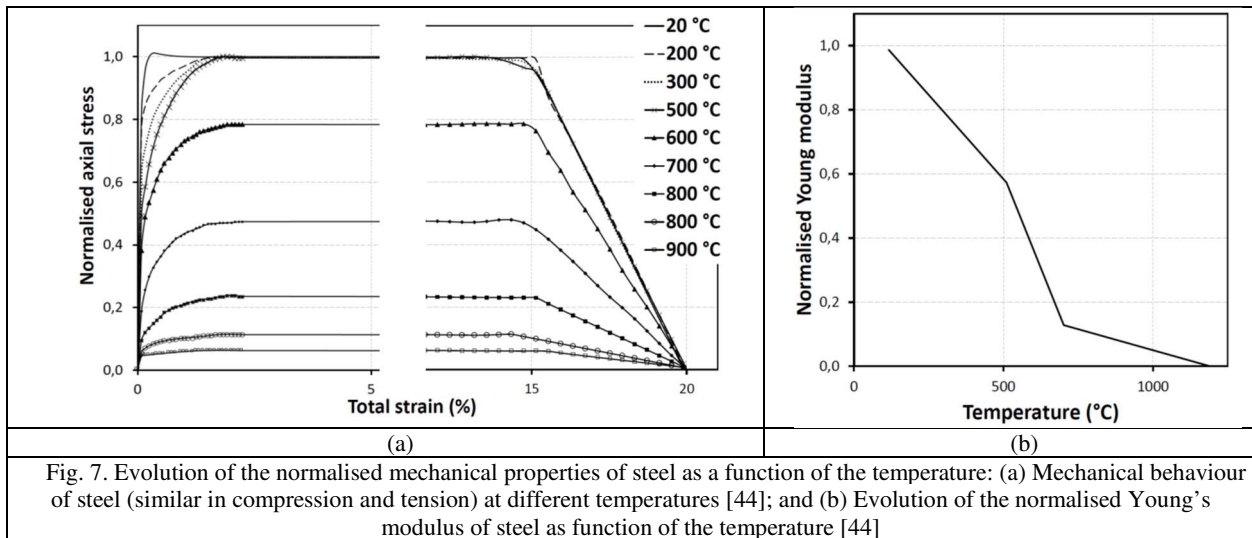


Fig. 6. Evolution of the thermomechanical properties of concrete as a function of the temperature: (a) Uniaxial mechanical behaviour of concrete (compression and tension) [48]; (b) Mechanical behaviour of concrete in compression at different temperatures [44]; and (c) Mechanical behaviour of concrete in tension at different temperatures [49].

246
 247 Similar to concrete, the mechanical behaviour of steel at different temperatures was extracted from Eurocode
 248 2 (Fig. 7a-7b) and incorporated in the thermomechanical model.



249
250

3.3.2. Textile reinforced concrete (TRC)

251 Fig. 8a shows the mechanical behaviour of a TRC composite for four different temperatures (25 °C to 600 °C).
 252 Tlajji et al. [50] experimentally assessed these curves. This experimental finding shows stress-strain curves of
 253 the TRC used as a strengthening material for RC beams. The tested TRC is composed of an aluminous matrix, 2
 254 layers of chopped strand mat glass fibres and 2 layers of carbon grids, its reinforcement rate according to the
 255 traction direction is of 1.8% ($V_{f2} = V_{\text{carbon textile in tensile direction}}/V_{\text{TRC}}$). The elevated temperature tests consisted of
 256 getting TRC plates on constant temperatures (25 °C, 200 °C, 400 °C, and 600 °C) then tensile forces were
 257 applied on the tested specimens until failure, with a mechanical loading rate of 1 mm/min [50]. The numerical
 258 implementation procedure is explained in section 3.4.3. These thermomechanical tests were carried out
 259 according to a previously established protocol making it possible to characterise the behaviour of the TRC
 260 material at different temperatures independently with the experimental test conditions [18], [8]. In addition, the
 261 meshes of two carbon grids placed within studied TRC have the dimensions of 6 mm × 6 mm. There are
 262 approximately 8 meshes along the direction of the width of TRC tested (50 mm). Some control
 263 thermomechanical tests carried out on two TRC specimen sizes (50 mm and 100 mm) gave similar results. This
 264 result made it possible to confirm that the results of tests carried out on TRC specimens having width of 50 mm
 265 (due to the thermomechanical equipment used) can be applied for the behaviour of TRC in case of reinforcement
 266 of a reinforced concrete beam. It should be noted that these experimental findings were in good agreement with
 267 the general thermomechanical behaviour observed in previous experimental studies for textile-reinforced mortars
 268 under thermomechanical loads [51] and [18].

269 The fibers of the transverse direction are not used in the case of the present study. Textiles with bidirectional
 270 grids are often proposed for the strengthening of slabs and walls. Nevertheless, TRCs with grid textiles are also
 271 used to strengthen reinforced concrete beams (as in this case study). The transverse yarns do not directly take the
 272 tensile stresses in the longitudinal direction of the beams but they provide a great ease of laying of the TRC in
 273 the fresh state. Also, in case of accidental stresses, they allow the reinforced element a higher mechanical and
 274 thermal resistance in its transverse axis. Taking into account the elements mentioned above, textiles with
 275 bidirectional mechanical capabilities have been chosen for experimental thermomechanical characterization.
 276 Then, the numerical models presented in this study were based on the elements characterized experimentally.
 277

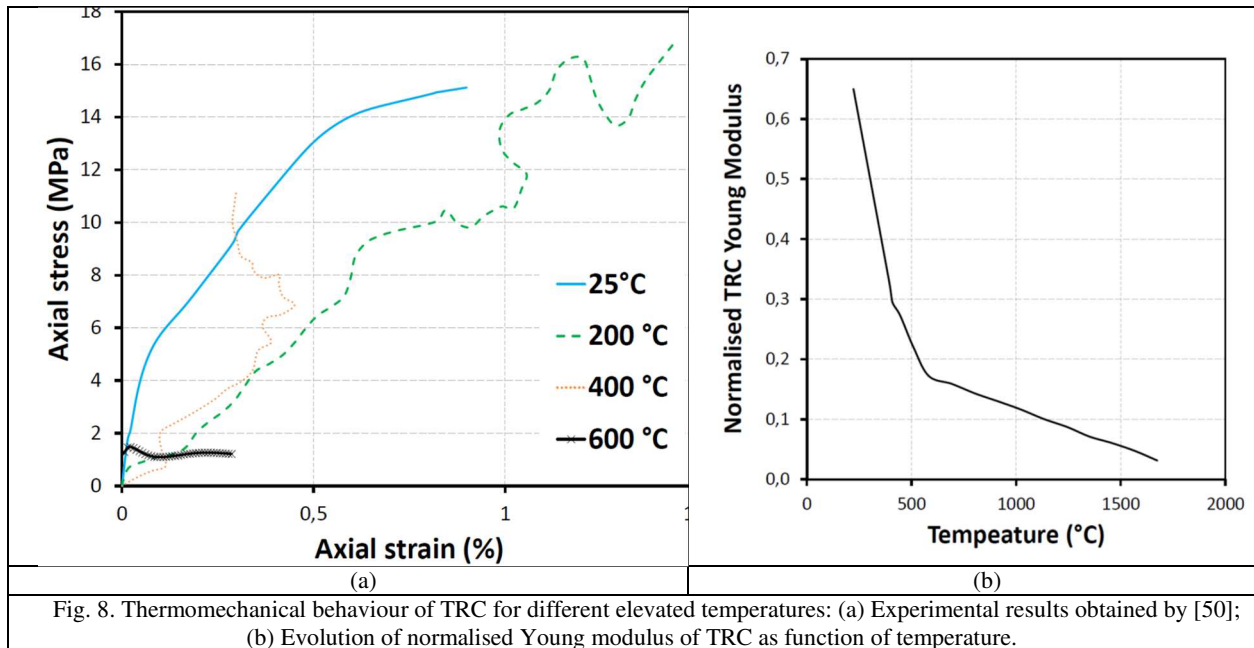


Fig. 8. Thermomechanical behaviour of TRC for different elevated temperatures: (a) Experimental results obtained by [50]; (b) Evolution of normalised Young modulus of TRC as function of temperature.

278 *3.4. Damage criterion and numerical implementation of the input data*

279 The steel and concrete were assumed to be elasto-plastic materials.

280 *3.4.1. Concrete*

281 The plastic law of concrete was implemented using the Buyukozturk criterion [52]. This criterion's plasticity
 282 surface, as given by Eq. (5), is very similar to the often-used Drucker-Prager's criterion in elasto-plastic analyses
 283 of concrete.

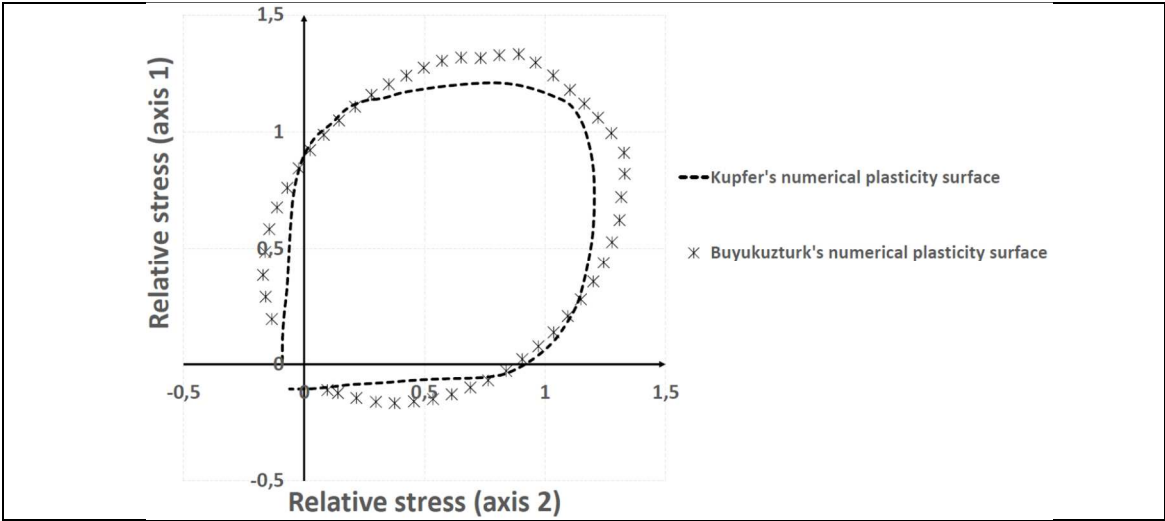
$$f = \beta \sqrt{3\sigma J_1 + \gamma J_1^2 + 3J_2} - \sigma^2 \quad [52] \quad (5)$$

284
 285 where f is the surface of the criterion, σ is the limit defined by the user, J_1 is first invariant of the stress tensor,
 286 and J_2 is the second invariant of the stress tensor.

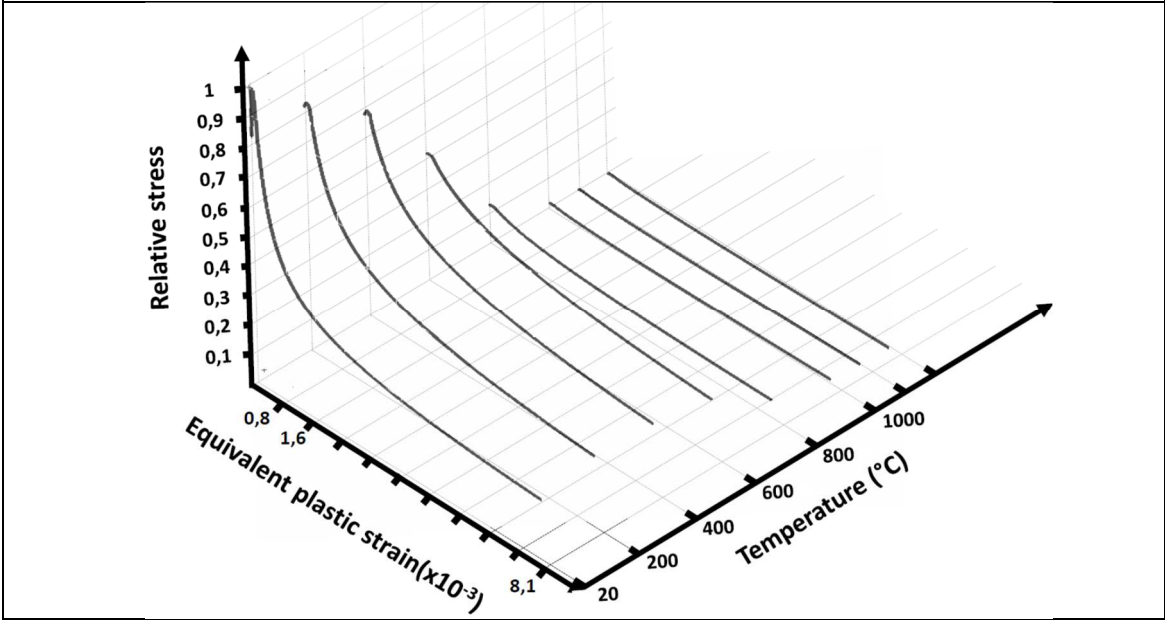
287
 288 Once the natural plasticity surface of the concrete was identified, a selection process to choose the best fitting
 289 plasticity surface available in the MARC MENTAT software (i.e., FE software) was performed. Figure 9a shows
 290 a comparison between an experimental plasticity surface of concrete [53] (Kupfer et al.; continuous line) and the
 291 numerical plasticity surface of the Buyukozturk criterion [52]. Based on the evolution of the concrete's
 292 behaviour in tension with respect to the temperature, a corresponding softening plasticity law was implemented.
 293 This law was defined in two dimensions (i.e., the equivalent plastic strain and temperature). It should be noted
 294 that the stress-strain laws of concrete in tension were selected to incorporate the behaviour of the concrete,
 295 because failure occurred in the lower part of the RC beams tested in a flexural configuration. Moreover, the
 296 numerical results did not show any plastic behaviour in the portion of the beams in compression (i.e., the
 297 superior part of the beam). Figure 9b illustrates the softening law implemented for the concrete.

299 *3.4.2. Steel*

300 Steel was implemented in the numerical model via the Von-Mises plasticity surface (Fig. 10a). Once the
 301 volume of the elastic behaviour delimited by the plasticity surface was exceeded, plastic behaviour was initiated
 302 in accordance with the plasticity law Fig. 10b based on Fig. 7a.

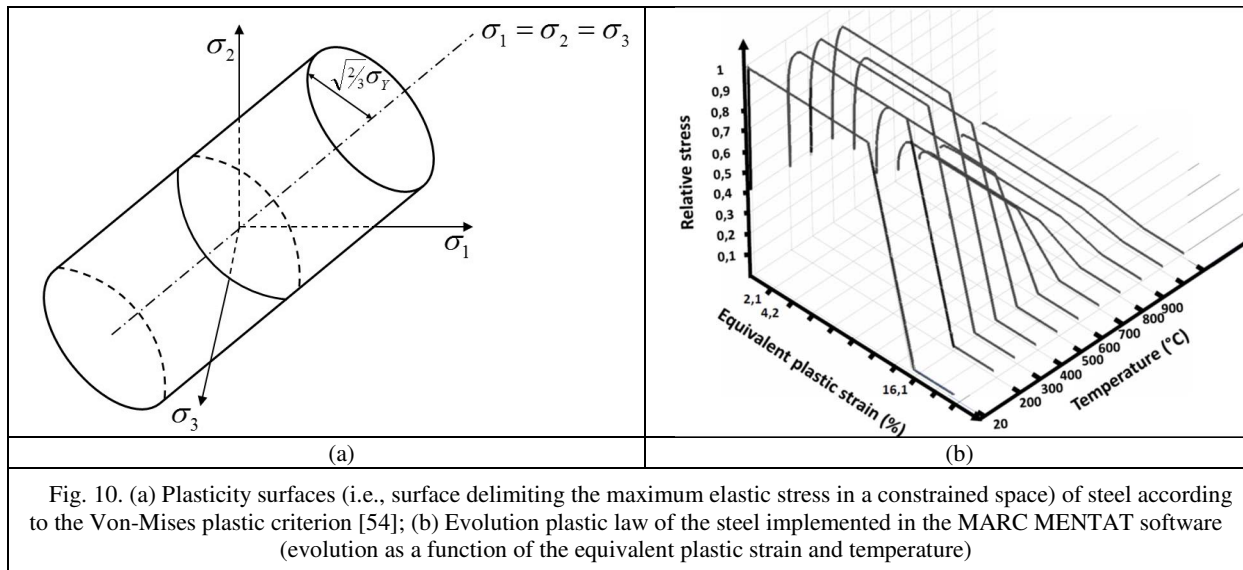


(a)



(b)

Fig. 9. (a) Plasticity surfaces of concrete according to the Kupfer criterion [53] (Kupfer, continuous line) (Kupfer et al.) and Buyukuzturk criterion (filled circle symbols) [52] (selected for the concrete in this study); (b) Evolution law of the concrete implemented in the MARC MENTAT software: concrete stress evolution as function of the equivalent plastic deformation in tension and temperature.



304

305 3.4.3. TRC

306 It is important to know that the unidirectional mechanical behaviour of a TRC along the longitudinal
 307 direction can be subdivided into three or four zones ([8], [18], [10], [55] and [56]). The first zone (i.e., the first
 308 slope) is a reversible linear phase. Once this linear zone is exceeded, damage and other phenomena start
 309 occurring. In light of this behaviour, the TRC is considered to be an elasto-plastic material. It should also be
 310 noted that the TRC composite is an anisotropic material owing to the constitutive material's disposition.

311 In this study, the TRC composites were attached to the bottom surface of the RC beams for flexural
 312 strengthening. Therefore, these composites were loaded in tension only along their longitudinal direction.
 313 Considering the unidirectional longitudinal loading of the TRC in this study, a Von-Mises criterion was used to
 314 incorporate the TRC's mechanical plastic behaviour in the model. It should be noted that the Von-Mises criteria
 315 is used for isotropic materials; however, it can be used to represent the plastic behaviour of the TRC under
 316 unidirectional longitudinal mechanical loads. In order to assess the reliability of this choice, a literature review of
 317 TRC strengthening on flexural settings was performed. The complex anisotropic mechanical behaviour of TRC
 318 has been noted as a challenging aspect for authors throughout the numerical literature. At ambient temperatures,
 319 a few authors ([57] and [17]) opted for an elastic model. These studies resulted in a good agreement between the
 320 numerical and experimental mechanical results. Other studies ([58] and [59]) on TRC strengthened sandwich
 321 beams corroborated those findings as long as the TRC was used in simple flexural bending conditions. An
 322 isotropic plasticity model as tensile concrete damage plasticity (CDP) in the Abaqus software resulted in good
 323 agreement with the experimental results. Based on these findings, an elastic zone was created using an isotropic
 324 Von-Mises plasticity surface. Once the elastic zone of the TRC was exceeded, plastic behaviour was initiated.
 325 This plastic behaviour was governed by a plastic law (see Fig. 11) extracted from the stress-strain behaviour of
 326 the TRC used in this study (see Fig. 8a). The values of the Young's modulus of the studied TRC as function of
 327 temperature (Fig. 8a) (i.e., the first slopes of the curves, which were also the elastic parts) were extracted and
 328 implemented as a normalised Young's modulus curve with respect to the temperature (Fig. 8b).

329 The goal of the elastoplastic models, in the framework of this study, is to confer a realistic thermomechanical
 330 behaviour to the modelled materials. This was done in order to establish an optimization tool and not a model
 331 strictly reflecting the thermomechanical behaviour at any scale (e.g.: cracking behaviour). Taking this into
 332 account, an elasto-plastic model can represent the thermomechanical behaviour of the TRC at a certain extent.
 333 Moreover, the level of sophistication of the model is in line with the objectives assigned to this tool
 334 (optimization, evaluation of major behaviour trends).

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336 3.4.4. Steel/concrete contact law

337 Some authors [61] have explored the incidence of the steel/concrete contact law and concluded that its effect
 338 on a structural scale was rather negligible for RC beams under mechanical and fire loads. The authors also

339 reported that the degradation of the steel/concrete contact law occurred simultaneously with the degradation of
340 the mechanical properties of the steel, thereby creating a compensation effect. Consequently, a perfect contact
341 law was implemented between the steel and concrete.

342 *3.4.5. Concrete/TRC contact law*

343 To the best of the authors' knowledge, only Tetta et al. [8] has addressed the behaviour of TRC strengthened
344 RC beams subjected to elevated temperatures. Even though the mechanical contributions of the TRC to the RC
345 beams were assessed in a shear configuration (U-wrapping and side bonding) for constant elevated temperatures,
346 some conclusions could still be drawn. This experimental study showed that the mechanical failure of the
347 specimens occurred predominantly at the concrete coating to which the TRC was attached. Failure rarely
348 occurred at the concrete/TRC interface. For this reason, the concrete/TRC bond was assumed to be perfect in the
349 numerical study. It should also be noted that further experimental tests should be conducted on this matter to
350 ascertain the validity of this hypothesis; however, in the current study, no experimental tests were performed.

351 **4. Numerical model results**

352 *4.1. Numerical models of the specimens modelled*

353 Once the mechanical loads were fully applied, the thermal load was applied to the surface of the models as
354 described in Table 1 (see "Thermal load"). The thermal flux was applied as the external air temperature
355 surrounding the models. Table 2 shows the number of finite elements used for every modelled specimen. Figure
356 12 shows the numerical models of the modelled specimens for different configurations without TRC
357 strengthening. The lateral section of Specimen 1 is shown in Fig. 12a, the longitudinal section of Specimen 1 is
358 shown in Fig. 12b, the lateral section of Specimen 2 is shown in Fig. 12c, and the longitudinal section of
359 Specimen 2 is shown in Fig. 12d. Figure 13 presents the numerical models of the modelled specimens
360 strengthened with TRC in different configurations. The lateral section of Specimen 1 with one layer of TRC is
361 shown in Fig. 13a, the lateral section of Specimen 1 with two layers of TRC is shown in Fig. 13b, the lateral
362 section of Specimen 1 with three layers of TRC is shown in Fig. 13c, the longitudinal section of Specimen 1 with
363 one layer of TRC is shown in Fig. 13d, the longitudinal section of Specimen 1 with two layers of TRC is shown
364 in Fig. 13e, and the longitudinal section of Specimen 1 with three layers of TRC is shown in Fig. 13f.
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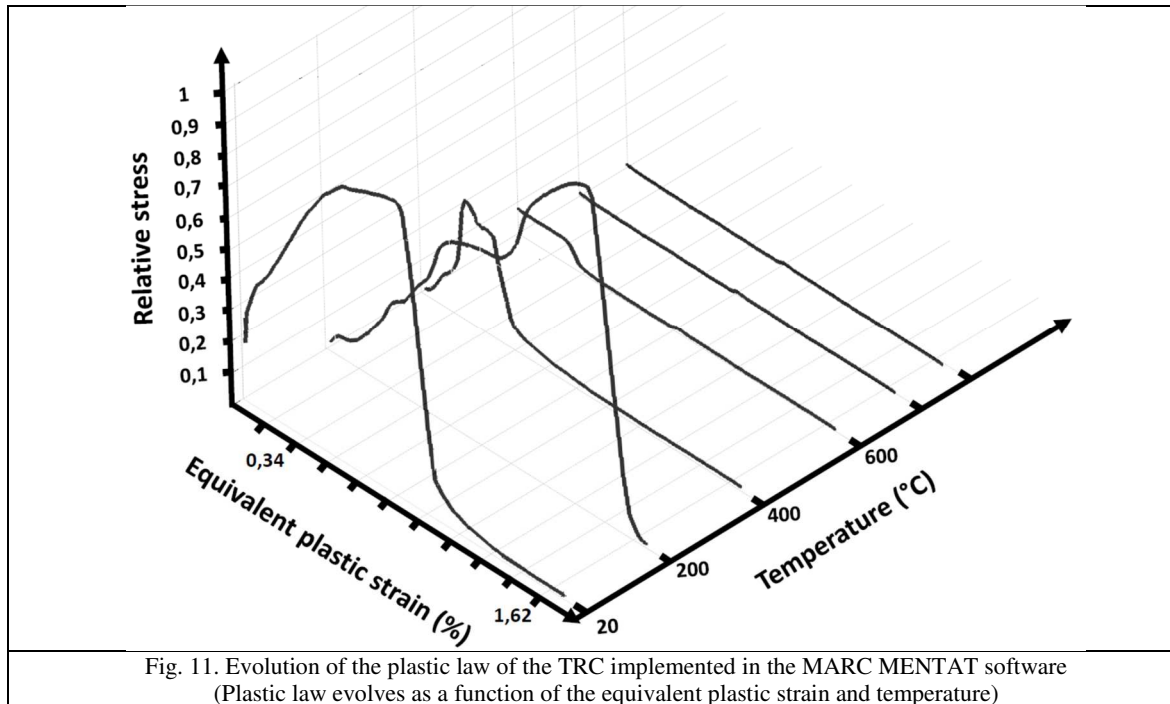


Fig. 11. Evolution of the plastic law of the TRC implemented in the MARC MENTAT software (Plastic law evolves as a function of the equivalent plastic strain and temperature)

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Table 2 Number of elements in the numerical models built for Test Specimens 1 and 2

	Configuration	Steel	Concrete	TRC
Test model (Specimen 1)	Reference beams (Without TRC) (see Figs. 12(a)–12(b))	72	1548	None
	With TRC (see Figs. 13(a)–13(d))	72	1548	140
Test model (Specimen 2)	Without TRC (see Figs. 12(c)–12(d))	100	980	None

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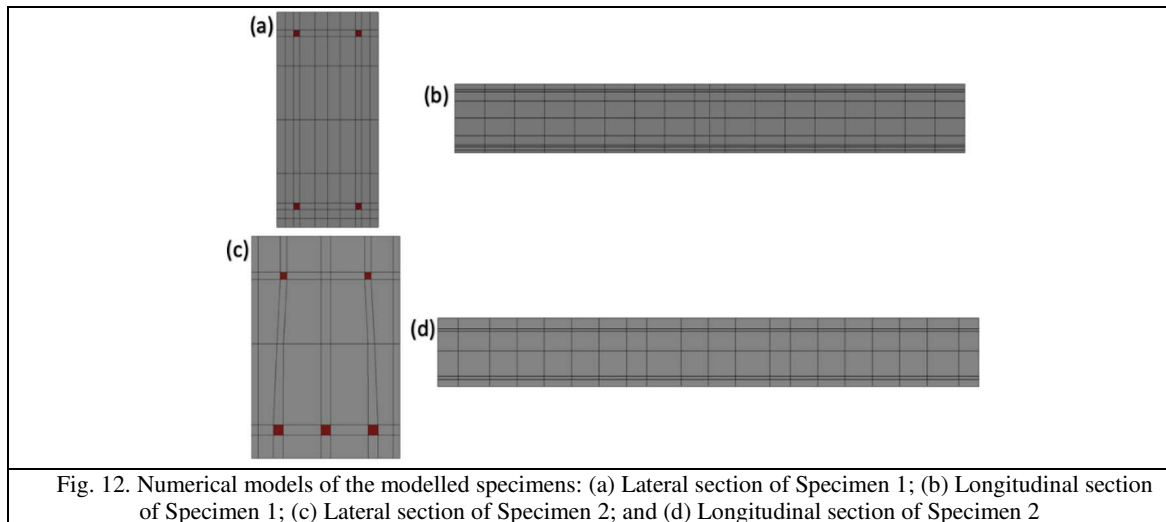


Fig. 12. Numerical models of the modelled specimens: (a) Lateral section of Specimen 1; (b) Longitudinal section of Specimen 1; (c) Lateral section of Specimen 2; and (d) Longitudinal section of Specimen 2

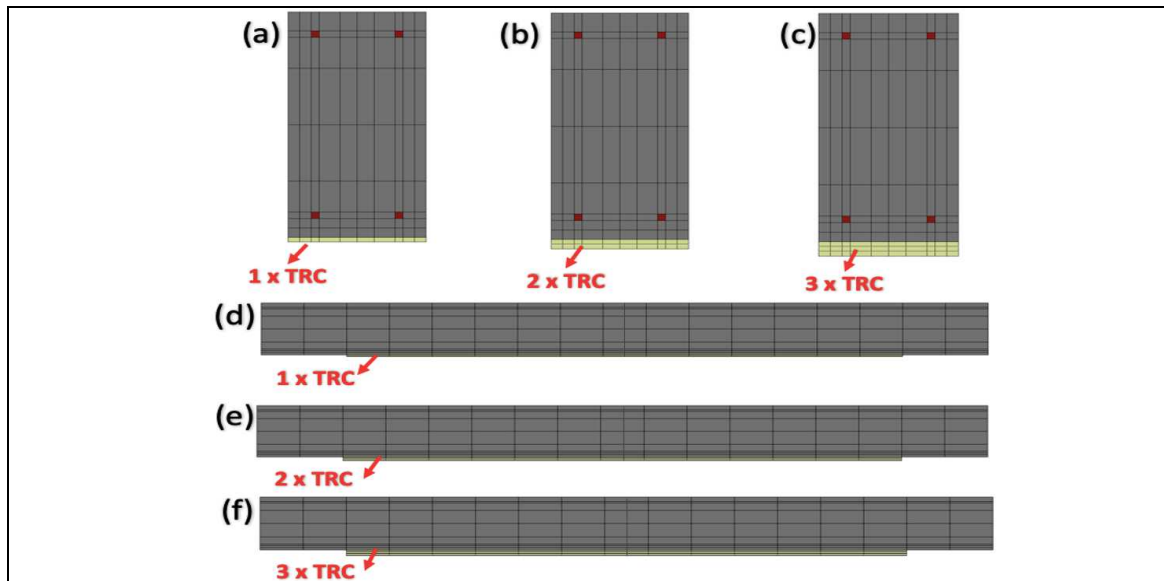


Fig. 13. Numerical models of the specimens modelled: (a) Lateral section of Specimen 1 with one layer of TRC; (b) Lateral section of Specimen 1 with two layers of TRC; (c) Lateral section of Specimen 1 with three layers of TRC; (d) Longitudinal section of Specimen 1 with one layer of TRC; (e) Longitudinal section of Specimen 1 with two layers of TRC; (f) Longitudinal section of Specimen 1 with three layers of TRC

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373 *4.2. Thermal results*

374 The evolution of the temperature was the driving factor of all the thermomechanical phenomena. Therefore,
 375 as a first step, the numerical thermal fields were compared to the experimental temperature results in order to
 376 validate the thermal model. Figures 14 and 15 show the numerical and experimental temperatures measured at
 377 different depths in the mid-span section of Specimens 1 and 2.

378 The following conclusions were drawn from the results:

- 379 • The nearer we got to the heat-exposed surface, the less precise the model appeared to be. This was
 380 mainly attributed to the slight differences between the numerical and experimental thermal boundary
 381 conditions.
- 382 • Aside from the details previously highlighted, the numerical thermal results showed good agreement
 383 with the experimental measurements. This evidence emphasised the accuracy of the thermal models that
 384 incorporated the intrinsic thermal properties of concrete and steel as featured in Eurocodes 2 and 3.

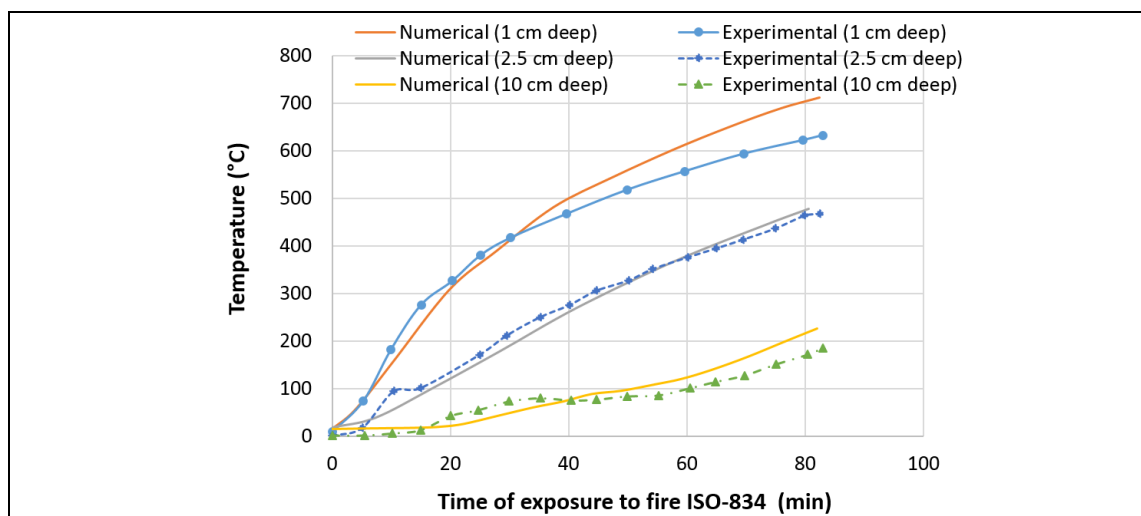
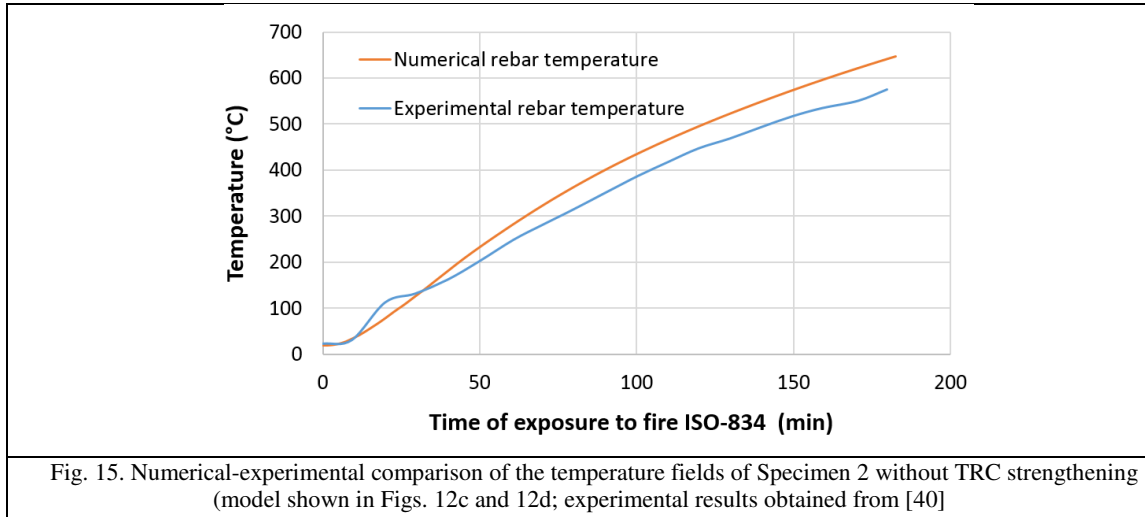


Fig. 14. Numerical-experimental comparison of the temperature fields of Specimen 1 without TRC strengthening (model shown in Figs. 12a and 12b); experimental results obtained from [39]

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4.3. Thermomechanical results

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Once the thermal study was validated, a thermomechanical analysis based on the study was performed. The mid-span deflections of Specimens 1 and 2 are shown in Figs. 16 and 17, respectively. It should be noted that the mid-span deflection is a general indicator (i.e., structural indicator) of the thermomechanical performance, although it is not a proper indicator of the mechanical state of RC beams.

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Some of the conclusions drawn from the results shown in Figs. 16 and 17 are as follows:

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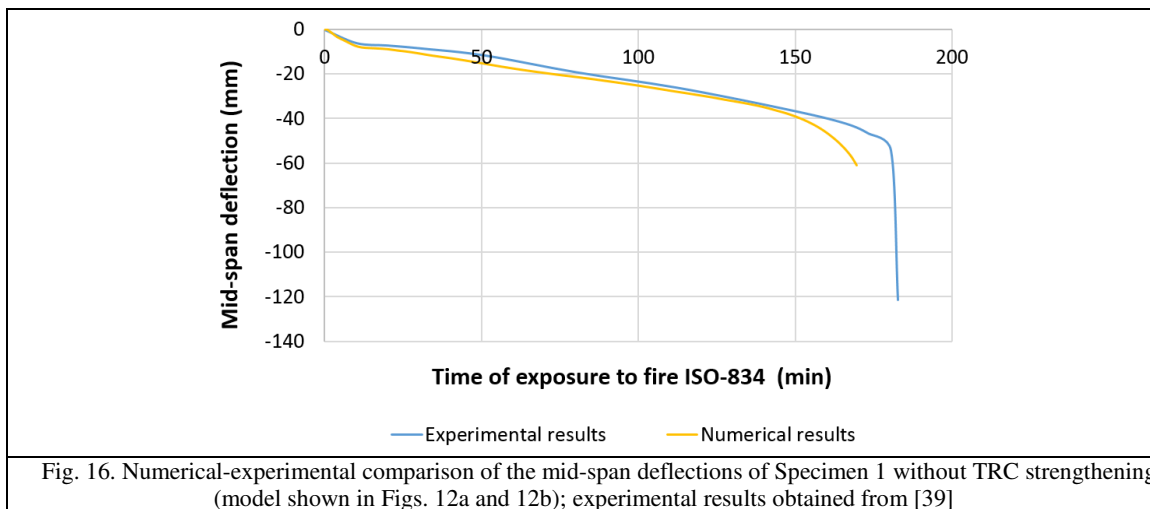
- Figs. 16 and 17 show that the deflections with respect to time of the exposure to fire were in a good agreement for both the numerical and experimental values.
- The inflection points in Figs. 16 and 17, or the points where the deflection slope changed, denote the last portion of mechanical energy of the steel and concrete (i.e., the failure point of the RC beams). The failure prediction of the numerical models was always within 10 min of the experimental failure.
- It be noted that the steel/concrete perfect contact law hypothesis did not result in unrealistic mechanical behaviour.

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Overall, the numerical predictions of the thermomechanical model were in good agreement with the experimental tests based on a comparison of the mid-span deflections.



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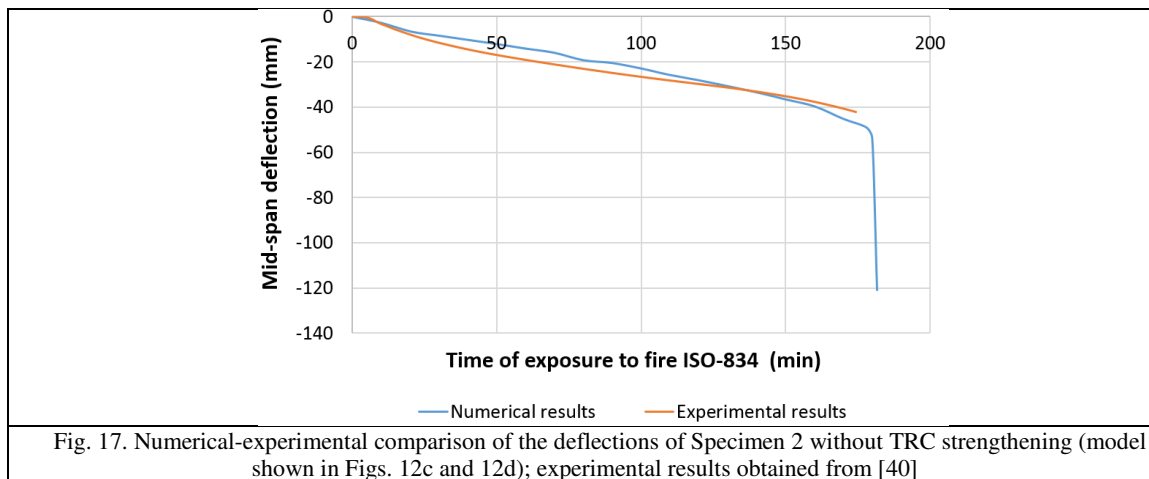


Fig. 17. Numerical-experimental comparison of the deflections of Specimen 2 without TRC strengthening (model shown in Figs. 12c and 12d); experimental results obtained from [40]

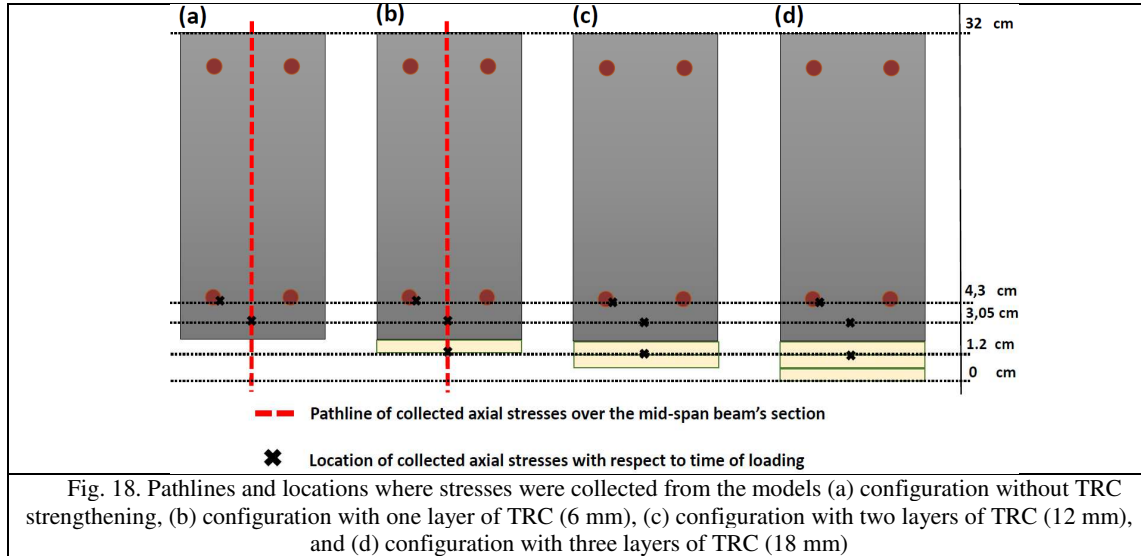
4.4. Parametric study: effect of the TRC thickness and thermal loading rate

In this section, the numerical studies of the RC beams strengthened with TRC layers are presented and discussed. The thermomechanical models of the unstrengthened RC beams validated in the previous section were also used for the numerical analysis in this section, but one to three layers of TRC composite were added to the bottom surface of the RC numerical models. It should be noted that fire and resistance tests must be conducted for the TRC strengthened RC structural elements in order to verify the findings of the numerical models (i.e., the RC beams strengthened by TRC) in this section. However, in this study, experimental fire tests were not carried out. The numerical modelling performed here was used to highlight the contribution and sensitivity of some of the parameters in order to better understand the potential of TRC materials, thereby allowing a finer experimental campaign framework in future studies. In addition, these models will increase the understanding of the damaging kinetics in scenarios both with and without TRC.

4.4.1. Effect of the TRC thickness

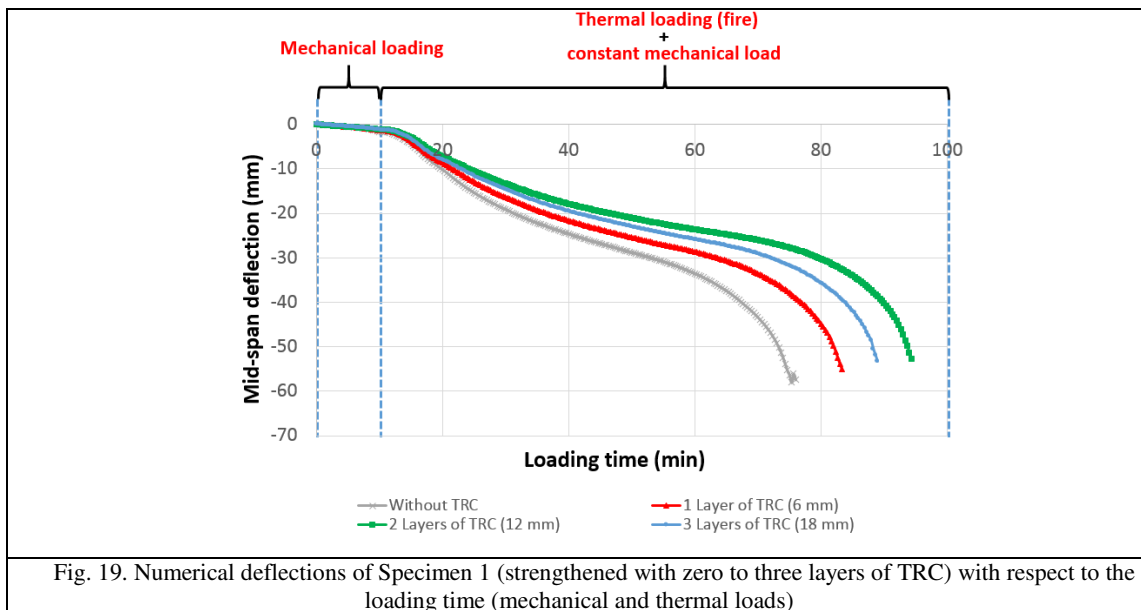
The purpose of this subsection is to assess effect of the TRC thickness on the global and local behaviour of the studied RC beams. The numerical thermomechanical model of Specimen 1 was chosen to assess this numerical study. Figure 19 shows the numerical results of the deflection as a function of the time of exposure to an ISO-834 fire for RC beams strengthened with one to three layers of TRC and a reference beam (i.e., one without TRC strengthening). It can be easily seen in Fig. 19 that the TRC contributed to an overall improvement in the behaviour of the RC specimens.

Fig. 18 shows the locations where the stresses were collected for all of the modelled configurations. The stresses, with respect to time, were collected in the steel rebar, concrete coating, and TRC in tension for all four configurations: (a), (b), (c), and (d). The pathline stresses were collected from the configuration without any TRC strengthening and the configuration with one layer of TRC (6 mm).



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Fig. 19 clearly shows that adding layers of TRC to an RC beam improved the performance against both the mechanical and thermal loads. During the mechanical loading process, a slight mechanical contribution was provided by the TRC in the form of a smaller deflection rate). However, the effect of the TRC was more pronounced during the thermal loading. In fact, its effect manifested on two levels. First, the addition of more layers of TRC delayed the failure of the RC beams by roughly 7 min for each additional layer. The second effect was a less pronounced deflection rate.



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As was stated in Section 3.4.5, failure of the TRC strengthened RC elements occurred in the concrete coating where the TRC composite was bonded. Therefore, to increase our understanding of the thermomechanical phenomena, special focus was placed on the axial stresses in the lower mid-span part of the RC beams, as it was the most used part. Figure 20 shows the evolution of the axial stresses in the concrete coating and tensile steel for both unstrengthened and TRC strengthened RC beams.

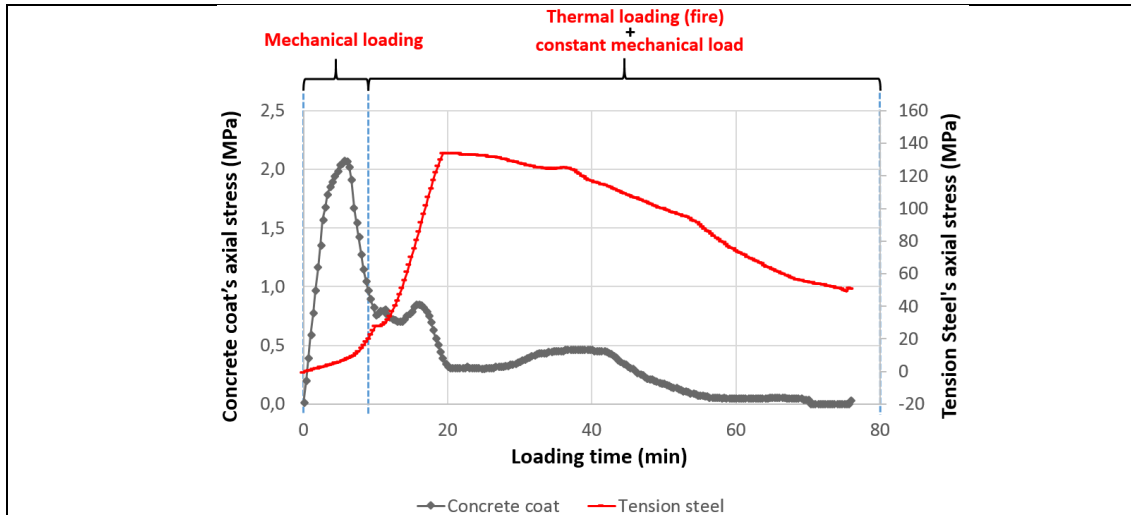


Fig. 20. Numerical axial stresses in Specimen 1 (without TRC) with respect to the loading time (mechanical and thermal loads)

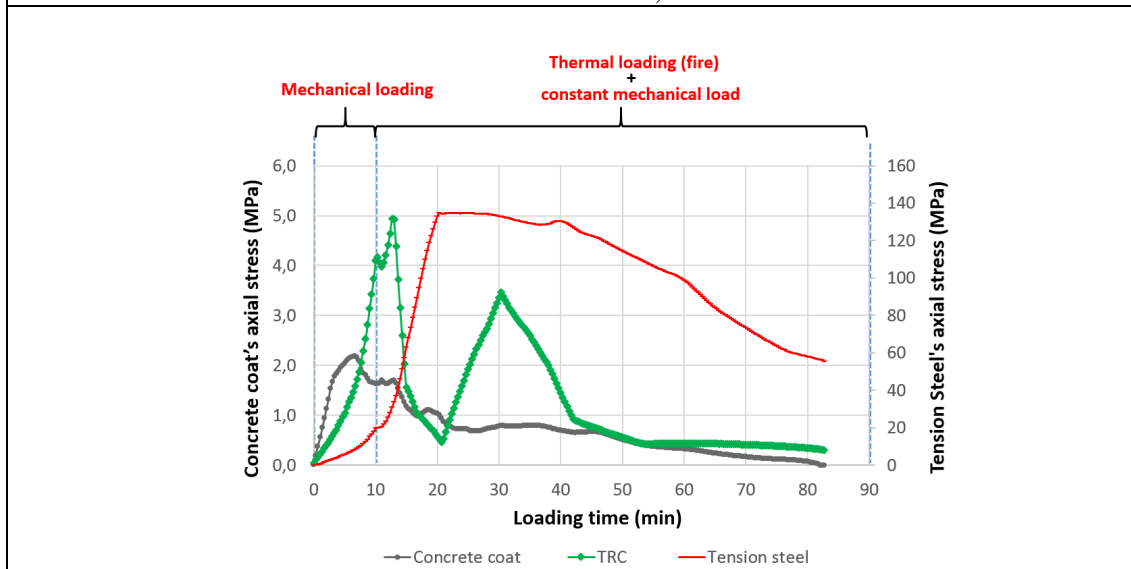


Fig. 21. Numerical axial stresses of steel, concrete coating, and TRC (in the lower mid-span part of the RC beam) in Specimen 1 (strengthened with one-layer, i.e., 6 mm, of TRC) with respect to the loading time (mechanical and thermal loads)

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Figure 20 shows the evolution of the axial stresses with respect to the loading time. The mechanical load was applied gradually over the first 10 min. It can be seen that the applied load exceeded the service limit state as the stresses in the concrete coating exceeded the reversible linear phase of the material. Consequently, the tensile steel rebar compensated for the lost tension with an increase in their axial stresses. It should be noted that the Eurocode 2 design rules corroborate the fact that the mechanical load applied to the Specimen 1 RC beam places the beam between the service limit state and ultimate limit state. Figure 22 also corroborates this condition as the axial stresses in the mid-span section at 10 min (i.e., the beginning of the thermal load) are not linear throughout the concrete section. This suggests that the lower part of the section has passed beyond the elastic limit of the material. Once the mechanical load was fully applied, it was kept constant and a thermal load (i.e., the ISO-834 load) was applied to the specimens.

In Fig. 20, the initial stress status of the RC beam was quickly disturbed in the first 8 min of heat exposure. The concrete coating lost roughly one third of its initial axial stress (at 20 °C) due to the temperature evolution. This stress loss was attributed to a combination of the regression in the mechanical properties and the thermal expansion of the lower part of the beam. During the time period in which the concrete's axial stress decreased, the steel's axial stress rose until minute 22, where it peaked. After the initial stress recovery of the concrete coating (seen at minute 17), it ultimately decreases. The stress in the steel and concrete continued to decrease until minute 45, where a severe decrease in the axial stress of the concrete is noted. This resulted in an increase in the deflection rate after minute 45 (see Fig. 19). The axial stresses in the concrete and steel continued to

462 decrease until minute 75, where the steel temperature exceeded 500 °C, and the stress in the concrete coating
 463 reached zero, which caused the RC beam to fail.

464 For the TRC (6 mm) strengthened RC beam (Fig. 21), the axial stress history was slightly different owing to
 465 the mechanical contribution of the TRC.

466 The following conclusions were drawn from the mechanical loading phase (Fig. 21):

- 467 • The mechanical loading phase exhibited some similarities to the unstrengthened specimen (i.e., without
 468 TRC, see Fig. 20) although the TRC addition contributed to the consolidation of the concrete coating by
 469 allowing it to have a better mechanical performance at the end of the mechanical loading phase (see minute
 470 10 in Figs. 22 and 23).
- 471 • The following conclusions were drawn from the thermal loading phase (Fig. 21): At first, a decrease in the
 472 axial stress occurred in the concrete coating and TRC. Thereafter, the axial stress in the steel increased
 473 (stress compensation) until minute 22. This phenomenon was also noted for the configuration without TRC
 474 (Fig. 20).
- 475 • The mechanical contribution of the TRC peaked at minute 31, then regressed sharply until minute 44.
- 476 • The axial stress of the steel started decreasing at minute 21 due the temperature.
- 477 • All of the constitutive materials continued to lose their axial strength until the concrete coating reached a
 478 zero-stress state, which caused the specimen's failure.

479 It should be noted that the axial stress of the TRC was dependent on the properties of the concrete coating to
 480 which the TRC was attached. Therefore, additional investigations focused on this relationship should be carried.
 481 However, the achievement of a zero stress state in the concrete at minute 77 (Fig. 21), which caused the failure
 482 of the strengthened beam, was in a good agreement with the previous study [8], which reported that the
 483 predominant failure mode occurred in the concrete coating to which the TRC was bonded.

484 Figures 22 and 23 show the numerical axial stresses through the vertical axial axis of the mid-span section of
 485 the configurations (see Figs. 18(a) and (b)) without TRC strengthening (Fig. 22) and with one layer (6 mm) of
 486 TRC strengthening (Fig. 23). These figures show the axial stresses at minute 0 (i.e., prior to mechanical loading),
 487 minutes 10 (i.e., the end of mechanical loading and beginning of thermal loading), and minutes 80 and 82 (i.e.,
 488 failure).

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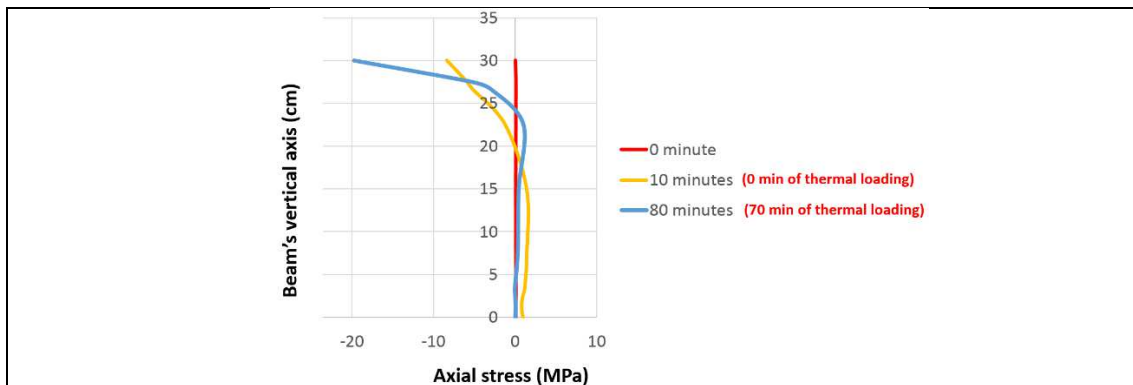


Fig. 22. Numerical axial stresses of Specimen 1 (without TRC strengthening) over the vertical symmetrical axis of the mid-span section (Fig. 18(a))

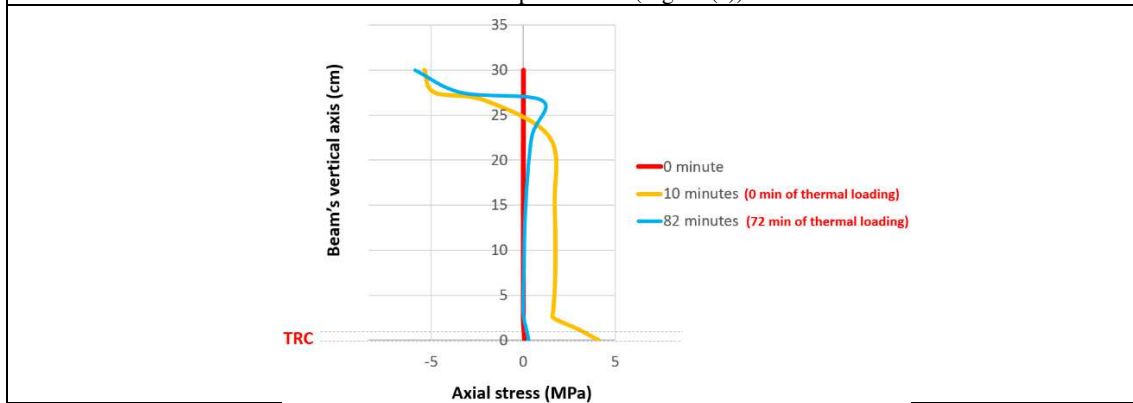


Fig. 23. Numerical axial stresses of Specimen 1 (with one layer of TRC strengthening (6 mm)) over the vertical symmetrical axis of the mid-span section (Fig. 18(b))

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To fully understand the local mechanical behaviour of the TRC strengthened RC beam, the elastic, thermal, and plastic axial strains (Fig. 24) were collected at the same locations where the axial stresses were collected (Fig. 21) (i.e., tensile steel rebar, concrete coating, and TRC).

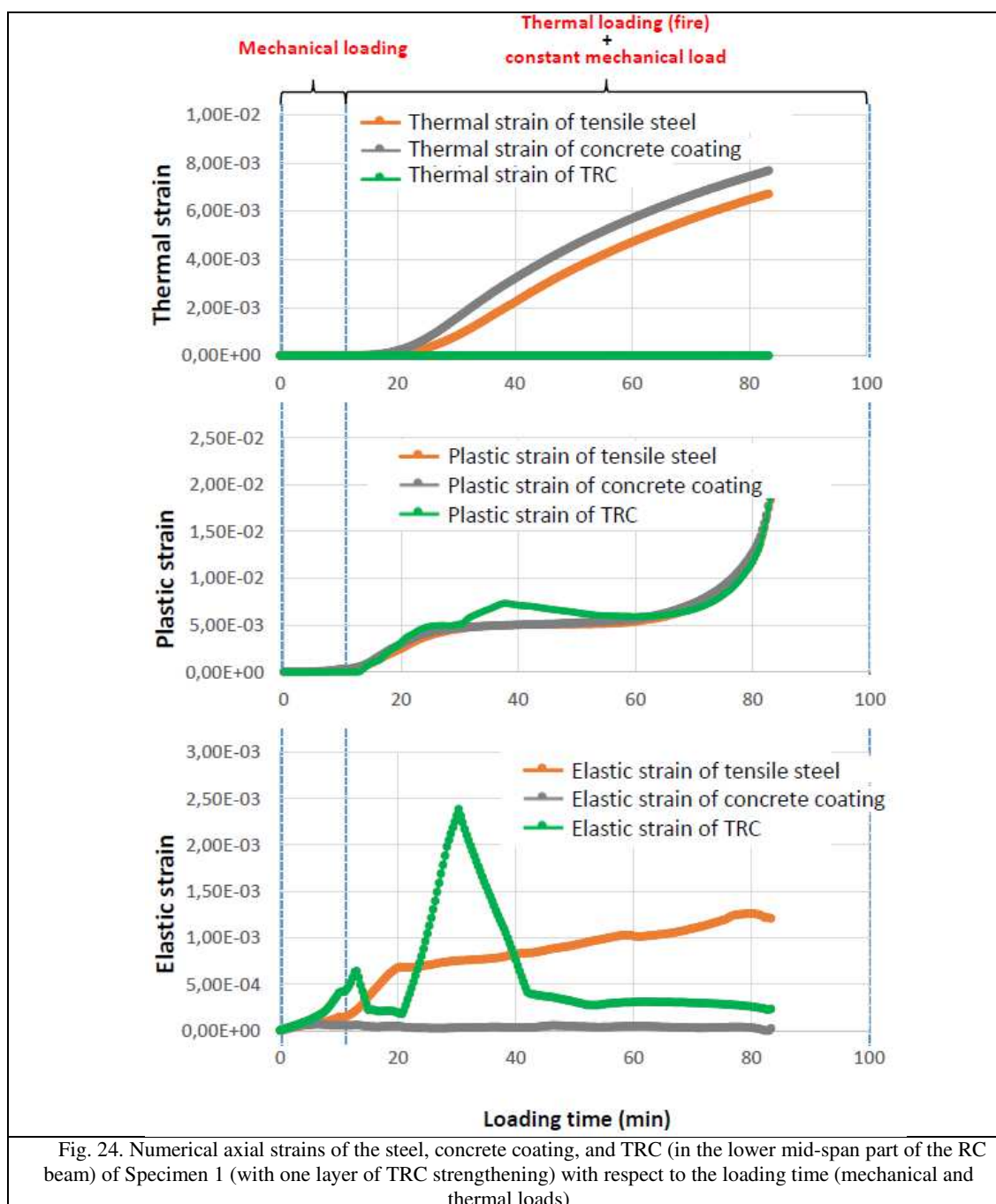


Fig. 24. Numerical axial strains of the steel, concrete coating, and TRC (in the lower mid-span part of the RC beam) of Specimen 1 (with one layer of TRC strengthening) with respect to the loading time (mechanical and thermal loads)

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During the mechanical loading phase (Fig. 24), the following observation was made:

- A slight increase in the plastic strain of the concrete coating was noted. This corroborated the previous statement made regarding the mechanical load pushing the RC beam beyond the mechanical service limit state.

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During the thermal loading phase (fig. 24), the following observations were made:

- 501 • From minute 10 to minute 17, a slightly differentiated increase in the thermal strains of the concrete and
502 steel was noted. This differentiated thermal strain (i.e., concrete expands more than steel) helped to decrease
503 the axial tensile stress in the concrete, while the axial stress in the steel increased (Fig. 21). Simultaneously,
504 an elastic strain decrease was noted for the concrete, while the steel experienced an elastic strain increase.
505 The plastic strain of all of the materials increased as a result of the temperature evolution.
- 506 • The axial elastic strain of the TRC decreased heavily during the first 10 min as a result of the thermal
507 damage.
- 508 • At minute 20, the axial stress peaks of the steel began to decrease (Fig. 21). This led to an increase in the
509 elastic strain of the TRC and a stress peak at minute 30.
- 510 • After minute 30, the mechanical contribution of the TRC decreased (i.e., less elastic strain and more plastic
511 strain).
- 512 • After minute 42, the thermal and plastic strains began to increase a second time; thus explaining the axial
513 stress releases (Fig. 21).

514 Now that the phenomena involved in the thermomechanical history are clear, focus is brought to the effect of
515 the TRC thickness (i.e., the number of layers) on the overall thermomechanical behaviour. Figure 25 shows the
516 effect of the number of TRC layers on the local mechanical behaviour of the reinforced configurations. The
517 following conclusions were drawn:

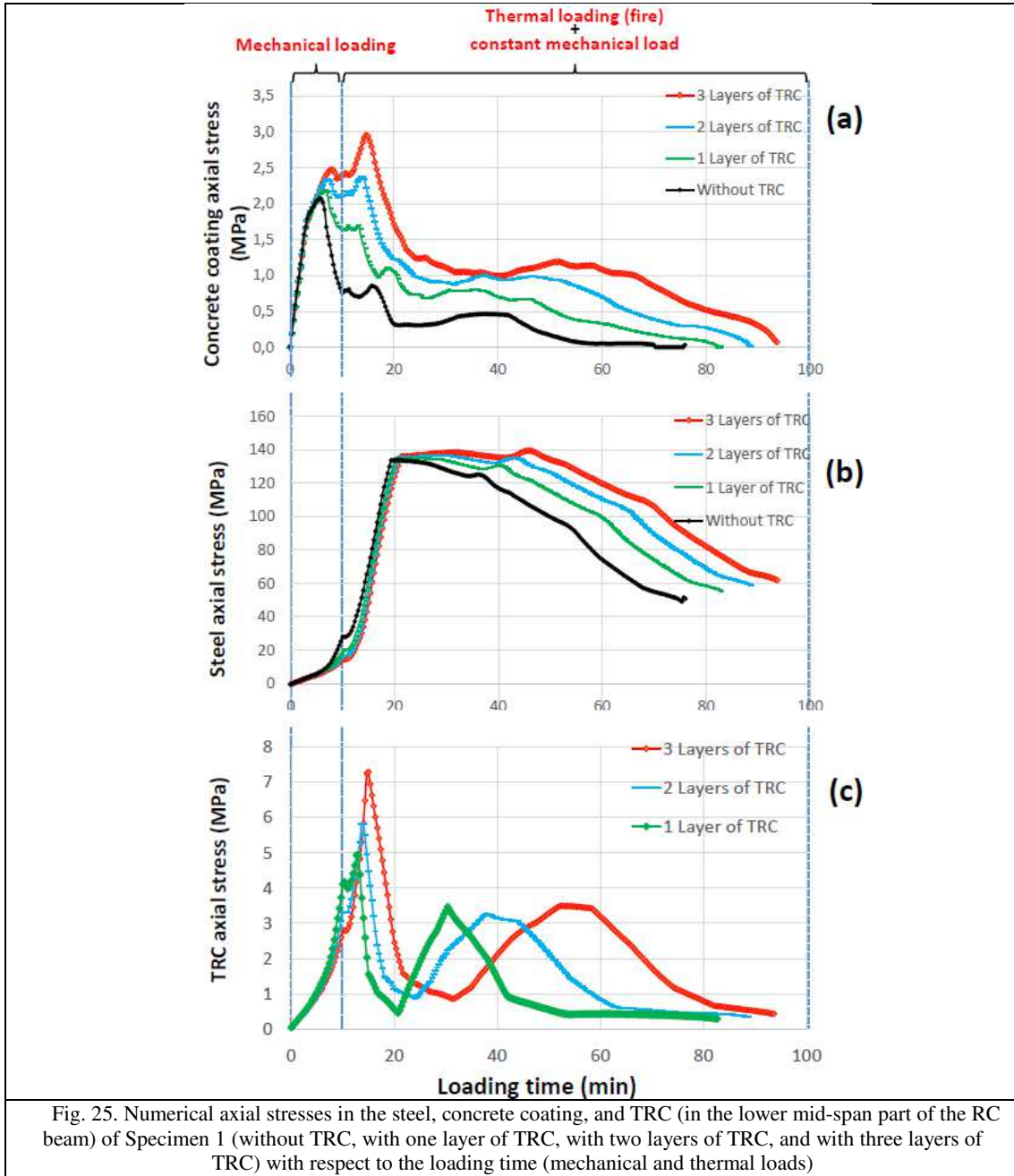
518 Mechanical loading phase (Fig. 25):

- 519 • Strengthening an RC beam with additional layers of TRC helped the concrete coating remain consolidated
520 and perform more efficiently (Fig. 25 (a)).
- 521 • The thickness of the TRC brought a slight mechanical contribution to the concrete coating and the tensile
522 steel rebar during mechanical loading. In fact, compared to the unstrengthened RC beams (Fig. 25(a) and
523 (b)), the steel rebar and concrete coating bore less axial stress in the configurations that utilised TRC
524 strengthening.
- 525 • It should also be noted that during and at the end of the mechanical loading phase (Fig. 25(c)), the axial
526 stresses in the TRC were more important for those configurations strengthened with fewer layers of TRC.
527 Naturally, this was the result of the increase in the stress concentration that occurred due to the decrease in
528 the TRC surface (for configurations with less layers).

529 Thermal loading phase (Fig. 25):

- 530 • Initial stress state of the concrete:
531 The axial stress in the concrete coating should be less important for TRC strengthened configurations (i.e.,
532 those with a higher beam inertia), although this assumption would only be true for infinitely linear elastic
533 materials. In this case, the concrete was a nonlinear material. As stated previously, the mechanical loads
534 applied to the reinforced beam went beyond the service limit state defined in Eurocode 2. Therefore, the
535 concrete coating was slightly damaged before the heat flux was applied to the beam. This explains why, at
536 the beginning of the thermal loading phase (Fig. 25(a)), the axial stresses were more important for the
537 configurations with more layers of TRC, as the TRC kept the concrete coating intact and consolidated
538 under a mechanical load.
- 539 • Stress limit of the steel:
540 ✓ The increasing number of TRC layers caused the axial stress curves of the steel to shift down.
541 ✓ The axial stress peaks of the steel occurred at roughly the same time (minute 23), which emphasised the
542 fact that the reduction in the steel stress was directly linked to a specific temperature point.
- 543 • Thermal effect:
544 ✓ In the first few minutes of the thermal loading phase, a peak of stress was noted for the concrete and TRC.
545 It was also noted that this stress peak increased when the number of TRC layers increased. This was
546 attributed to the stiffness of the TRC against the thermal expansion of the concrete.
547 ✓ After the first 7 min, the stress in the concrete coating and TRC decreased in all configurations (Figs. 25(a)
548 and (c)). This phenomenon was caused by the reduction in mechanical properties, which led to a stress
549 release in those parts of the beams.
550 ✓ The increase in steel stress was caused by a combination of the differentiated thermal expansion (between
551 the concrete and steel) and the reduction in concrete properties as a result of the temperature.
552 ✓ The stress peak of the steel (Fig. 25(b)) occurred at roughly the same point for all of the configurations.
553 This emphasised the fact that the steel stress limit was directly linked to the temperature evolution.

- 554 ✓ The second mechanical contribution of the TRC began at the stress limit of the steel rebar. It was noted
 555 that this mechanical contribution grew larger and was delayed (in time) as the number of TRC layers
 556 increased. This might due to the fact that a larger number of TRC layers acts as thermal shield for the inner
 557 TRC layer (where the axial stresses were collected for Fig. 25(c)), which kept it kept sufficiently cool to
 558 contribute in a delayed manner.
- 559 • Additional layers of TRC improved the concrete coating performance during the thermal loading phase
 560 owing to the fact that the TRC layers kept it intact during the mechanical loading phase and the first few
 561 minutes of the thermal loading phase.
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The results of the analysis showed in this sub-section led to the following conclusions:

- Additional layers of TRC improved the stiffness of beams (i.e., the inertia of the beam's section increased). Therefore, the deflection as a function of the time of exposure to the thermal load decreased. Moreover, the thermal exposure resistance time was enhanced.
- TRC strengthening helped to keep the concrete coating consolidated, which allowed it to perform more efficiently during when exposed to the thermal load.
- The TRC strengthening provided a mechanical contribution during the mechanical loading phase.
- The TRC strengthening provided a second mechanical contribution (delayed) after the tensile steel rebar reached their stress limit.
- It should also be noted that the TRC layers also contributed at a thermal level by delaying the temperature evolution. Consequently, failure was also delayed.
- The mechanical contribution of the TRC was limited by two factors:
 - ✓ The TRC's properties regressed as the temperature increased.
 - ✓ The concrete coating on the bottom of the beam weakened with continued exposure to the thermal load, resulting in poor mechanical stress transfers between the RC beam and TRC.

4.4.2. Effect of the thermal loading rate

584 A numerical study was carried out on RC beams strengthened with one layer of TRC under a unique
585 mechanical load but different heating scenarios. The thermomechanical models of the unstrengthened RC beams
586 validated in Section 4.3 were also used for the numerical analysis in this section, but employed different heating
587 rates. It should, again, be noted, that fire and resistance tests need to be performed for TRC strengthened RC
588 structural elements in order to validate the findings of this study. However, experimental fire tests were not
589 carried out as a part of this research.
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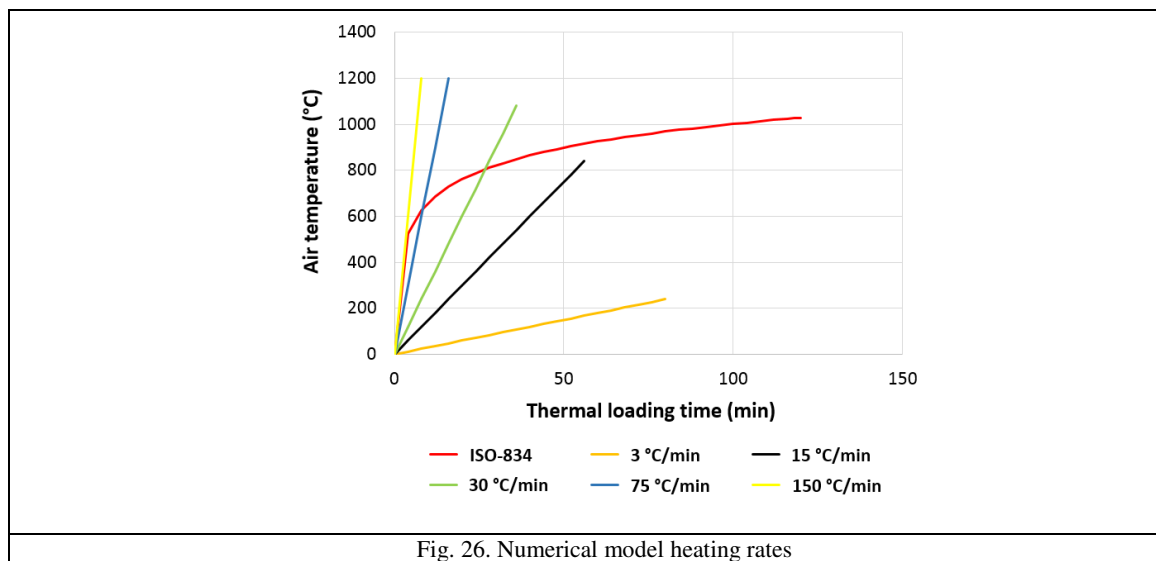
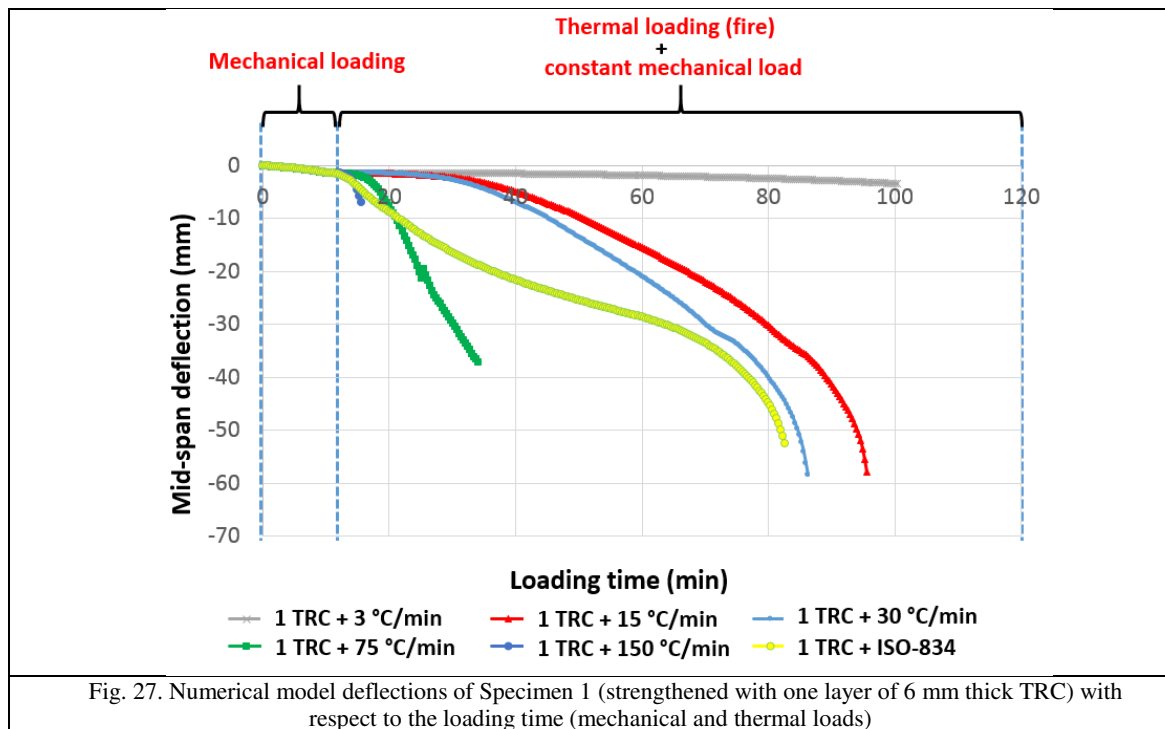


Fig. 26. Numerical model heating rates

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In this numerical study, the ISO-834 heating rate was substituted with five different heating rates (see Fig. 26) (3 °C/min, 15 °C/min, 30 °C/min, 75 °C/min, and 150 °C/min)]. The purpose of this parametric study was to assess the thermomechanical effects of the heating rate on the global and local behaviour of the studied RC beams.



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Figure 27 shows the numerical model deflections of Specimen 1 (strengthened with one layer of 6 mm thick TRC) with respect to the time of exposure to the mechanical and thermal loads for different heating rates that varied from 3 °C/min to 150 °C/min and the ISO-834 heating rate (Fig. 26). Figure 27 present the numerical results of Specimen 1 strengthened with one layer (6 mm) of TRC for the evolution of the axial stress of the (a) steel, (b) concrete coating, and (c) TRC as a function of the loading time. From the results obtained and presented in Figs. 27 and 28, the following points were observed:

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- As expected, a lower heating rate led to a lower deflection rate over time.
- Excluding the 3 °C/min heating rate that was too slow to fully affect the specimen within the truncated analysis time (the curve was shorted to 100 minutes), an important conclusion was noted. The ISO-834 heating rate failed at roughly the same deflection as the 15 °C/min and 30 °C/min rates. Based on this finding, it can be stated that, within the latter heating rate range, the heating rate itself did not affect the mechanical history of the failure besides delaying it. Figure 28 supports this finding as the heating rates appeared to have a delayed effect on the axial stress histories of the concrete and TRC. The same flexural behaviour was observed in [37], where RC beams were loaded mechanically and then tested on their resistance to fire at different thermal loading rates (ASTM E119 and a long, severe heating rate). This experimental study showed that a severe heating rate resulted in steeper deflections over time and an earlier failure than the ASTM heating rate. However, the failure occurred at the same deflection as ASTM E119, and the findings of the study with the long, severe heating rate [38] for slower and faster heating rates than ASTM E119 also corroborated the results in Fig. 27.
- It must be noted that higher heating rates (i.e., 75 °C/min and 150 °C/min), and with the support of Figs. 27 and 28, the numerical calculations appeared to conclude before the axial stresses reached zero. This was most likely due to numerical convergence issues.

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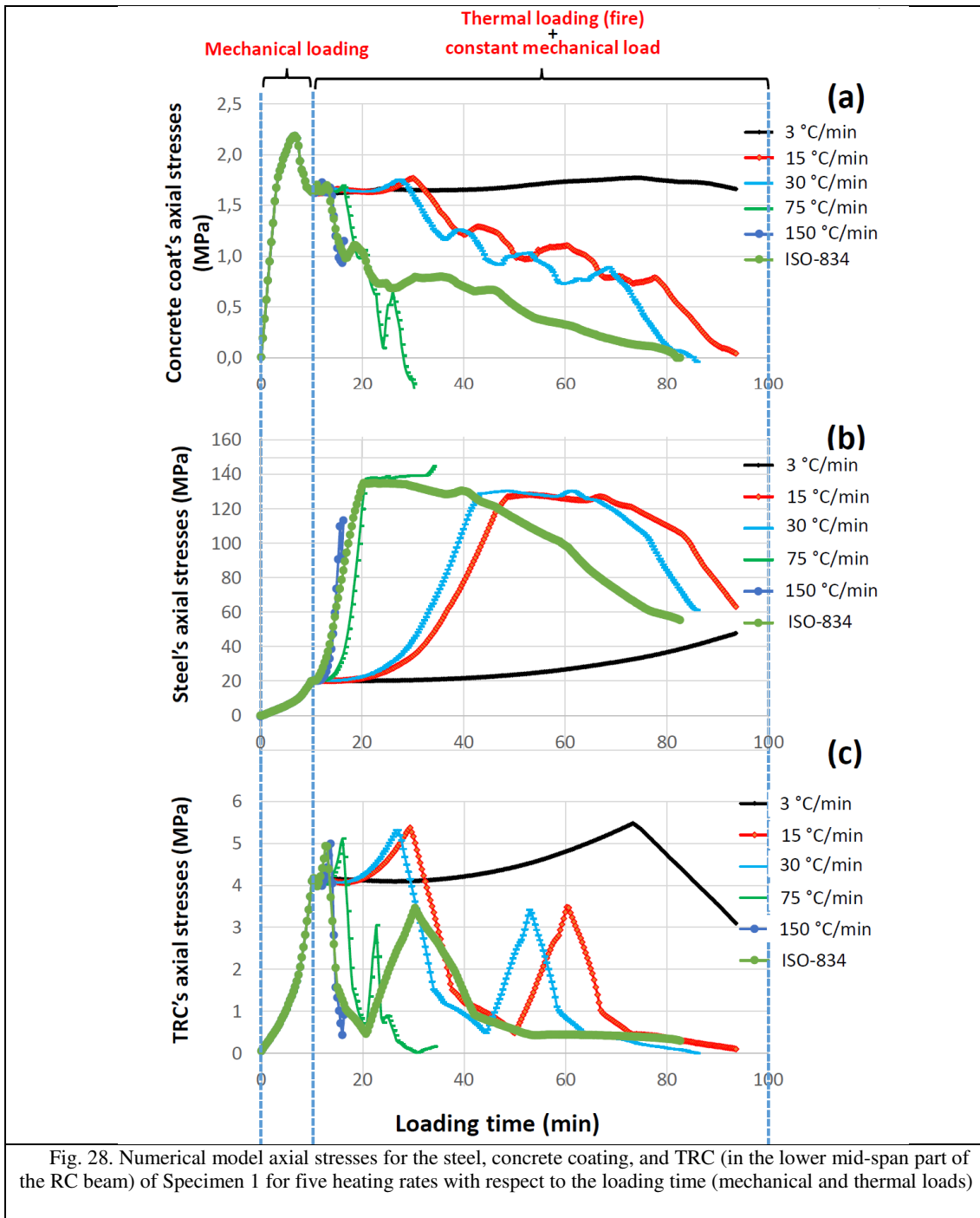


Fig. 28. Numerical model axial stresses for the steel, concrete coating, and TRC (in the lower mid-span part of the RC beam) of Specimen 1 for five heating rates with respect to the loading time (mechanical and thermal loads)

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It should be noted that Fig. 28 illustrates the mechanical history findings of the previous section (i.e., Section 4.3.1 Effect of the TRC thickness). The first axial stress peaks of the steel (Fig. 27(a)) (at minute 10) coincided with the second mechanical contribution of the TRC (Fig. 27(c)).

The results showed in this sub-section led to the following conclusions:

628
 629

- The heating rate of a TRC strengthened RC beam within the ISO-834 range did not change the thermomechanical history of the constitutive materials. However, it delayed the thermomechanical effects.

630
 631

633 After a fire, the cooling of the reinforced concrete elements is associated with a change of the mechanical
634 properties of the constitutive materials. Steel reinforcements can restore their full mechanical capacity before a
635 temperature of 600°C, however, above 600°C, only 90% of their capacity is recoverable after cooling [62]. On
636 the other hand, concrete experiences an additional degradation of its mechanical properties during cooling, a
637 phenomenon caused by cracks that develop in the material.

638 Eurocode 2 [44] as well as other normative references such as the Japanese standard (AIJ fire resistive materials'
639 guideline, 2009) evaluate the residual strength of a reinforced concrete element based on minimum cross-
640 sectional dimension tabulations or the time it takes for the 500°C front to reach the critical concrete cross-
641 section, and then the strength of the steels is calculated based on the corresponding maximum temperature at that
642 time. Furthermore, [62] reported that monitoring the evolution of the 500°C front was not sufficient to assess the
643 residual strength of the concrete. Raouffard et al. [62] also stated that the reason behind this was that the cooling
644 phase induced a 30% decrease in the residual fire resistance of a reinforced concrete beam. This decrease was
645 related to the development of cracks in the concrete during cooling. The European standard [63] defines failure
646 criteria based on the deflection of the fire-rated reinforced concrete beam (see the equation 6).

$$647 \quad d_{\text{iso}} = \frac{l^2}{400.d} \quad (6)$$

648
649 Where d_{iso} is the ISO-834 fire deflection limit, l is the clear span of the beam and d is the distance from the
650 extreme fiber on the cold design compression zone to the extreme fiber on the cold design tension section.

651
652 Moreover, the literature is in common agreement regarding the impact of steel temperature on the mechanical
653 resistance during and after a fire. Raouffard et al. [64] numerically assessed the sensitivity of the residual
654 strength of (RC beams after a fire) to some structural parameters such as the level of mechanical loading. It was
655 concluded that the higher the mechanical loading, the lower the residual resistance of the RC element after a fire.
656 The causal link lies in the mechanical states of the tension steel rebars and the concrete coat which are more
657 stressed for higher mechanical loading levels, thus, the evolution of temperature has more impact on the
658 degradation of the yield strength and the plastic strains of the constituent materials (see Fig. 10b). Therefore, in
659 order to accurately assess the residual mechanical strength of RC beams, it seems natural to include the effect of
660 some parameters such as the heating scenario, the temperature of the tensile steel, the level of mechanical
661 loading [64].

662 Taking into account the elements presented above, the assessment of the contribution of the TRC to improve
663 the residual mechanical strength of the RC beams will be based on the evolution of the deflection, the
664 temperature in the RC section and the axial stress of the concrete coat and steel rebars. From a thermal
665 perspective, the TRC is too thin (6 mm) to take its heat insulation effect into consideration, therefore, its thermal
666 preservation of the residual strength is at best of little importance, this is in addition to the fact that the TRC has
667 a higher thermal conductivity than concrete considering the carbon based textile grids. This study showed that
668 the addition of TRC reinforcement layers induced stress reduction in the tension steel rebars (see Fig.25(b)) at 10
669 minutes. Thus, considering these elements, the potential effect of TRC on the residual strength of a RC beam can
670 be attributed to its ability to reduce the axial stresses of the steel rebars and the concrete coat, thus reducing the
671 severity of fire-induced mechanical damage [64]. The fire deflection limit established by Eurocode 2 is estimated
672 to be 75 mm for specimen 1. From the results of section 4.4.1 and 4.4.2, it appears that the addition of TRC
673 layers delays the effect of fire, which is in agreement with the elements explained above.

674 One can add that the residual strength of the TRC strengthened RC beams would also depend on the residual
675 strength of the TRC, which remains significant even after exposure to fire [60].

676 It remains, however, important to emphasize that the exclusively deductive nature of the above paragraphs
677 must be reinforced by parameter sensitivity assessments to ascertain the post-fire contribution of the TRC to RC
678 beams.

679

680 5. Conclusion

681 The objective of this study is to provide an optimization tool for TRC strengthened reinforced concrete
682 beams. Within the limits of the hypotheses on which this numerical model is based, this tool will allow to draw
683 indications that are capable of limiting the number of experimental tests envisaged. Also, the understanding
684 provided by this study will evolve with the experimental tests envisaged in the future. It is important to point out
685 that the need to carry out an experimental validation is essential.

686 This paper assessed numerically the mechanical and thermal contributions of a new composite material,
687 textile-reinforced concrete (TRC), to strengthen steel reinforced concrete beams in case of fire loading (ISO-834)
688 and/or different thermal loading rates varying from 3 °C/minute to 150°C/minute. The numerical models were
689 developed through this study, it was concluded that TRC could be a good strengthening solution for steel
690 reinforced concrete beams in case of fire or subjected to elevated temperatures with different heating rates.

691 The findings of this study are shown below:

- 692 • Using the intrinsic thermal properties of concrete and steel, featured in the Eurocodes 2 and 3 in thermal
693 analysis resulted in precise thermal fields for a reinforced concrete beam under fire (ISO-834 normalized
694 fire curve)

695 TRC's thickness effect on global and local behaviour of RC beam is synthesized below:

- 697 • The mechanical contribution of the TRC strengthening led to a better thermomechanical performance
698 against fire. The deflection and deflection rates of the reinforced specimens both decreased with the addition
699 of the TRC. Thus, the failure of the RC beams during the ISO-834 heat exposure was delayed.
- 700 • During mechanical loading, TRC strengthening consolidates the concrete coat and therefore supports part of
701 the axial stresses of the tension steel rebars and the concrete coat. This way, at the end of the mechanical
702 loading, the stiffness of the embedding concrete is preserved.
- 703 • During the thermomechanical loading phase, the concrete coat that was preserved during mechanical
704 loading shows higher tensile stresses. In addition, the TRC have additional mechanical contributions to the
705 reinforced concrete beams during thermomechanical loading, particularly when the stresses of the tension
706 steel rebars starts decreasing under heat.
- 707 • Naturally, reinforcement with additional TRC layers results in higher mechanical and thermal effects.
- 708 • TRC layers also provide thermal protection, therefore, all thermal effects are delayed, including failure.
- 709 • The literature showed that less stressed tension rebars lead to less mechanical damage during fire exposure.
710 As seen through this study, TRC strengthening partly relieves tension steel rebars of tensile stresses at the
711 end of the mechanical loading phase. This suggests that the TRC have the potential to improve the residual
712 strength of RC beams after fire, this, in addition to its own mechanical residual strength.
- 713 • Concrete's bottom coat weakened with temperature exposure resulting in poor mechanical stress transfers
714 between the RC beams and the TRC. Therefore, the thermomechanical contribution of the TRC is very
715 dependent on the concrete coat's fire resistance.

716 Heating rate effect on global and local behaviour of RC beam is synthesized below:

- 717 • The evolution of axial stress of concrete coat, steel and TRC in the lower mid-span part of the RC beam as a
718 function of the loading time (mechanical and thermal loading) for different thermal loading rates was
719 numerically identified and analyzed.
- 720 • From 15°C/minute to 150°C/minute and ISO-834 heating rate, the heating rate did not affect the deflection r
721 eached at failure nor failure's mechanical history of RC beam strengthened by one-layer-6mm TRC besides
722 delaying it. These findings are consistent with the experimental conclusions found in the literature.

723 Compared with traditional Fiber Reinforced Polymer (FRP) material, TRC has two important advantages:

- 724 • During a fire, TRC/concrete interface is less sensitive with temperature than FRP/concrete interface.
- 725 • TRC does not emit toxic fumes such as FRP.
- 726 • TRC can potentially contributes to improve the residual strength of fire RC beams

727

728 Based on this work, some prospects can be drawn:

- 729 • This work provided a better understanding of the thermomechanical phenomena involved in a RC beam
730 strengthened with TRC, therefore, a founded frame of experimental tests can be envisioned based on this work
731 for a detailed analysis.
- 732 • Optimizing the thermomechanical potential of TRC strengthening by protecting it with thermal insulation
733 materials.
- 734 • Solving the adherence problems (weakening concrete coat with fire) by setting up the TRC strengthening
735 with an anchorage system.

736 The numerical models showed the contribution and sensitivity of two parameters (i.e., the TRC thickness and
737 thermal loading rate) on the global and local behaviour of steel reinforced concrete beams. The findings of this
738 numerical model increased our understanding of the potential of TRC material and will enable finer experimental
739 campaigns in future studies. In order to valorise the full thermomechanical potential of TRC, further numerical
740 work should be conducted along with new experimental tests to ascertain, complete, and validate the numerical
741 findings of this study.

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