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1 Yttrium-modified Co_3O_4 as efficient catalysts
2 for toluene and propane combustion: Effect of
3 yttrium content

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12

13

14 **Abstract**

15 A series of Y-modified cobalt oxides with various Y/(Co+Y) molar ratios (0.25%,
16 0.5%, 1%, 3% and 5%) were prepared to study the effect of Y content on toluene and
17 propane combustion. The characterization of the catalysts revealed that proper Y
18 incorporation resulted in smaller crystallite sizes, larger specific surface areas, more
19 oxygen vacancies and weaker Co–O bonds. As such, the Y-modified Co₃O₄ showed
20 enhanced low-temperature reducibility, boosted oxygen mobility and better catalytic
21 activity. However, excess Y (> 1%) aggregates on the surface of Co₃O₄ and forms
22 yttrium carbonate species, hindering the catalyst activity. A volcano-type relationship
23 between the Y content and the catalytic activity was established. The optimal catalyst
24 1%Y-Co (with Y/(Co+Y) molar ratio of 1%) exhibited toluene oxidation rate of 24
25 nmol g⁻¹ s⁻¹ at 220 °C and propane oxidation rate of 69 nmol g⁻¹ s⁻¹ at 180 °C.
26 Besides, 1%Y-Co presented perfect cycling stability and long-term durability in
27 propane oxidation. Regarding its low cost, high efficiency and good stability,
28 1%Y-Co is a promising catalyst for the practical elimination of hydrocarbon
29 emissions.

30

31 **Keywords:** Yttrium modification; Cobalt oxide; Oxygen mobility; Catalytic
32 oxidation; Toluene; Propane

33

34 **Environmental Implication**

35

36 Hydrocarbon emissions including BTX (benzene, toluene, and o-xylene) and light
37 alkanes have caused significant environmental and human health concerns. However,
38 the elimination of such hazardous pollutants remains challenging. Catalytic oxidation
39 is the most promising technique to address the problem. Herein, yttrium-modified
40 Co_3O_4 catalysts were successfully designed for efficient destruction of toluene and
41 propane at relatively low temperatures. The physicochemical properties
42 characterizations reveal that an appropriate introduction of yttrium (1%) in Co_3O_4
43 could produce large surface area materials with enhanced redox ability. The present
44 study provides a facile way to develop an inexpensive and high-performance catalyst
45 for hydrocarbons elimination.

46

47 **1. Introduction**

48 Hydrocarbon emissions from a variety of sources, including fossil-fueled
49 automobiles, petrochemical processes, industrial and power generation plants, and the
50 treatment of solid and liquid wastes, contribute to a major group of atmospheric
51 pollutants[1–3]. Among hydrocarbon exhausts, BTX (benzene, toluene and o-xylene),
52 widely have high photochemical ozone creation potential [3] and high toxicity to
53 human health [4,5]. On the other hand, light alkanes release has also drawn much
54 attention because of i) the increase of light alkanes emitted from stationary sources as

55 the chemical processes and products develop [2,6,7], ii) the increasing utilization of
56 liquefied petroleum gas and compressed natural gas as substitutes for gasoline and
57 diesel vehicles [6,8], and iii) the difficulty to eliminate from engine exhaust emissions
58 due to their stable saturated C-H bond [9,10]. The control of BTX and light alkane
59 emissions is an essential and compelling issue. Catalytic oxidation is a promising
60 control technique characterized by its high efficiency, low operating temperatures and
61 low production of secondary pollutants. The key to this technique is the availability of
62 highly active, selective, and stable catalysts. In the past decades, transition metal
63 oxides have been extensively studied for hydrocarbon oxidation due to their lower
64 cost, higher thermal stability and better tolerability to poison compared with noble
65 metal catalysts. Co_3O_4 is an attractive transition metal oxide because it is not only one
66 of the most active catalysts for light alkanes combustion, with comparable
67 performance to some noble metal catalysts [11,12], but also exhibits excellent
68 performance for BTX removal [13–16].

69 To enhance the performance of Co_3O_4 catalysts, various routes have been
70 developed, e.g. nanocasting to obtain high-porosity Co_3O_4 [17], selectively exposing
71 the active crystal plane of Co_3O_4 [9], controlling the morphology of Co_3O_4 by
72 hydrothermal methods [14,15], treating Co_3O_4 with acid to create surface defects
73 [11,18], loading Co_3O_4 onto porous support to increase the dispersion of Co_3O_4
74 [19,20], forming composite oxide to have synergistic effects [2,8,21] and

75 incorporating a small content of other metals [22,23]. Wu et al. enhanced the activity
76 of Co_3O_4 for CO oxidation by replacing the Co^{2+} ions in the lattice with Cu^{2+} [24]. CO
77 oxidation activity of Co_3O_4 nanorods could also be elevated via the doping of V [23],
78 La [25] or Sn [26]. Baidya et al. prepared Fe- and Cr-doped Co_3O_4 catalysts by a
79 solution combustion technique and found a correlation between low-temperature CO
80 oxidation activity and the nature of the dopant [27]. Lee et al. found that Mn doping
81 into the (100) facets of Co_3O_4 cube could improve the activity of simultaneous
82 oxidation of CO, C_3H_6 , and C_3H_8 [28]. Recently, our group demonstrated that the
83 propane oxidation activity over Co_3O_4 catalysts could be enhanced by a low doping
84 amount of Zr [29].

85 As an important material in the ceramic industry, yttria is usually used to prepare
86 well-known YSZ (yttria-stabilized zirconia) ceramics [30]. It is demonstrated that
87 anionic vacancies, which facilitate the accumulation and exchange of oxygen, can be
88 generated by the introduction of Y into zirconia [31]. Zanella et al. obtained
89 high-surface-area TiO_2 by Y doping and found that Y could restrain the growth of
90 TiO_2 crystal and stabilize the anatase structure [32]. Yang et al. reported that Y
91 doping led to smaller sizes of ZnO nanoparticles with better optical properties [33]. It
92 is interesting to choose Y as a modifier for Co_3O_4 based on the following reasons: i)
93 the larger ionic radius of Y than Co may induce distortion of structure and formation
94 of oxygen vacancies; ii) the lower electronegativity of Y than Co can lower the

95 d-band energy of Co to decrease the CO adsorption strength [34]; iii) the aggregated
96 Y_2O_3 can probably serve as pinning particles to inhibit the growth of Co_3O_4 . It was
97 recently reported that the Y_2O_3 promoted Co_3O_4 catalyst showed excellent activity for
98 the catalytic decomposition of N_2O [35,36]. However, the co-precipitation method
99 used to synthesize the $Y_2O_3-Co_3O_4$ catalysts in these studies cannot achieve good
100 homogeneity of Y and Co, which limits the possible Y-Co interaction. To the best of
101 our knowledge, there are few publications concerning the synthesis of Y-modified
102 Co_3O_4 with high compositional homogeneity for catalytic combustion. Therefore, it is
103 highly desirable to prepare the homogeneous mutually dispersed Y-Co oxide catalysts
104 to maximize the redox properties of the catalysts.

105 Herein, we introduced Y to Co_3O_4 catalytic system by a facile citrate sol-gel
106 method with Y content ranging from 0 to 5%. The Y-modified Co_3O_4 catalysts were
107 systematically characterized using multiple techniques and evaluated for the total
108 oxidation of toluene and propane (representatives of BTX and light alkanes,
109 respectively). The objective of this work is to investigate the effect of Y content on
110 the structure and catalytic performance of cobalt oxide and to reveal the
111 structure-performance correlation.

112 **2. Experimental**

113 **2.1. Catalyst preparation**

114 Y-modified cobalt oxide catalysts were prepared via citrate sol-gel. The synthetic
115 procedure is illustrated in **Fig. S1**. First, 5.821 g of $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (20 mmol; Alfa
116 Aesar) and 0.019, 0.038, 0.077, 0.230, and 0.383 g of $\text{Y}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ (0.05, 0.1, 0.2,
117 0.6, and 1 mmol; Aldrich Chemistry), together with 4.611 g of citric acid (24 mmol;
118 Sigma-Aldrich) were dissolved and mixed in 50 mL of distilled water. Then, the
119 mixed solution was evaporated at 80 °C under continuous water-bath stirring until a
120 gel was formed. Next, the wet gel was foamed in an oven at 120 °C overnight.
121 Finally, the obtained spongy solid was crushed into powder, calcinated in a furnace at
122 250 °C for 2 h and then 500 °C for 2 h at a heating rate of 2 °C min⁻¹. Samples with
123 various Y/(Co+Y) molar ratios (0.25%, 0.5%, 1%, 3%, and 5%) were named as
124 0.25%Y-Co, 0.5%Y-Co, 1%Y-Co, 3%Y-Co, and 5%Y-Co, respectively. As controls,
125 pure cobalt oxide (labeled Co) and yttrium oxide (labeled Y) were prepared by the
126 same procedure.

127 **2.2. Catalyst characterization**

128 The as-prepared catalysts were characterized by various techniques including
129 inductively coupled plasma-optical emission spectroscopy (ICP-OES), X-ray powder
130 diffraction (XRD), Fourier transformed infrared (FTIR) spectroscopy, Raman
131 spectroscopy, N₂ adsorption–desorption, Temperature-programmed reduction

132 experiments in hydrogen (H_2 -TPR), thermal gravity-oxygen storage capacity
133 (TG-OSC), and X-ray photoelectron spectroscopy (XPS). The details about the
134 characterization methods are described in Section 1 of the Supporting Information.

135 **2.3. Catalytic test**

136 Catalytic tests were carried out in a U-shaped reactor (4 mm in internal diameter)
137 using 0.15 g of the catalyst mixed with some silicon carbide (~ 0.55 g) to avoid hot
138 spots. The reaction temperature was measured by a K-type thermocouple inserted into
139 the catalytic bed. The total flow rate was kept at 100 mL min^{-1} , giving a weight
140 hourly space velocity (WHSV) of $40,000 \text{ mL g}^{-1} \text{ h}^{-1}$. Detailed test conditions of
141 toluene and propane oxidation are provided in Section 2 of the Supporting
142 Information.

143 **3. Results and discussion**

144 **3.1. Decomposition of the precursors**

145 **Fig. S2** shows the FTIR spectra of pure Co, 1%Y-Co, and 5%Y-Co foaming
146 precursors. There is no obvious difference among the spectra. The broad band
147 between $2800\text{--}3600 \text{ cm}^{-1}$ indicated the presence of adsorbed H_2O and O-H group
148 [37]. The bands at 845 and 1385 cm^{-1} were attributed to the nitrate species [37]. The
149 bands at ca. 1575 and 1395 cm^{-1} were from the asymmetric and symmetric stretching
150 vibrations of COO^- [37], and the bands at ca. 620 and 550 cm^{-1} from vibrations of
151 Co-O [38]. The FTIR spectra of the precursors are consistent with the characteristics

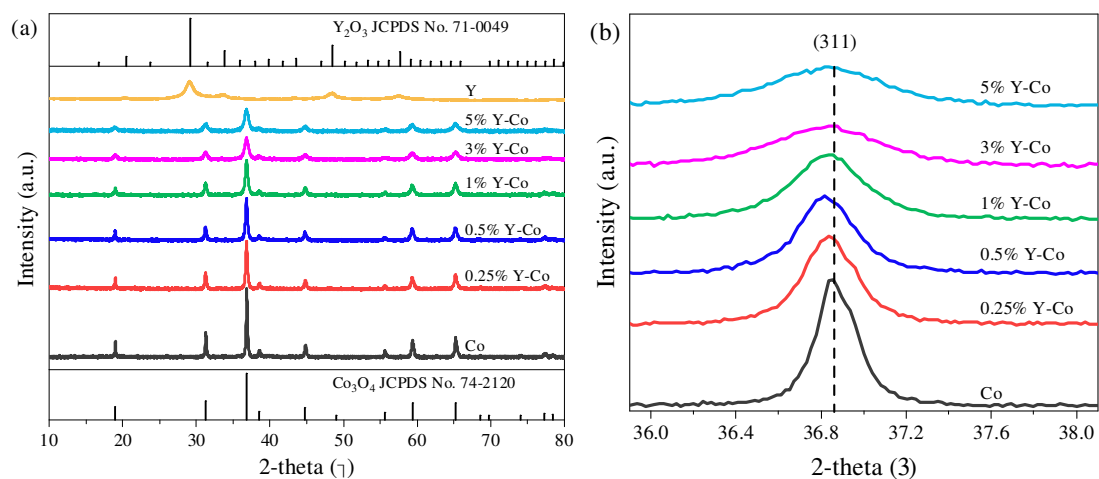
152 of mixed metal citrate complexes. Homogeneously mixed-metal citrate complexes
153 formed due to the three-ligand nature of citrate, which ensures the homogeneity of the
154 Y-Co precursors.

155 The thermal decomposition process of the catalyst precursors has been investigated
156 by TG/DTA (**Fig. S3**). From room temperature to 120 °C, only slight weight loss was
157 observed due to the evaporation of adsorbed H₂O. From 120 °C to 360 °C, significant
158 weight loss ascribed to the decomposition of cobalt citrates and nitrates was observed,
159 accompanied by a large exothermic peak at around 330 °C in the DTA profile. Further
160 increasing the temperature to 625 °C caused imperceptible weight loss, suggesting the
161 completion of the whole reaction and the stability of the final product.

162 **3.2. Structural and textural properties**

163 The weight percentages of Co and Y in the catalysts were determined by ICP-OES
164 (**Table 1**). The calculated Y/(Co+Y) atomic ratios were basically consistent with the
165 nominal ones. The structure and crystallinity of the catalysts were investigated by
166 XRD (**Fig. 1**). The Y sample exhibited typical diffraction peaks of cubic Y₂O₃ crystal
167 (JCPDS PDF# 71-0049, $a = 10.596 \text{ \AA}$), while the diffraction peaks of Co and Y-Co
168 oxides can be well indexed to cubic spinel Co₃O₄ phase (JCPDS PDF# 74-2120, $a =$
169 8.0840 \AA) with Fd3m (227) space group. For all Y-Co oxides, no diffraction peaks
170 corresponding to Y₂O₃ phase were observed, suggesting that the yttrium species may
171 be incorporated into the Co₃O₄ crystal lattices, uniformly distributed in the Co₃O₄

172 matrix, or highly dispersed on the surface of cobalt oxide in an amorphous state. As
173 the Y content increases from 0 to 5%, the diffraction peaks of Y-Co oxides get weaker
174 and broader, indicating a declined crystallinity and a smaller crystallite size.
175 Additionally, the peaks corresponding to the (311) plane of Co_3O_4 in the Y-Co oxides
176 shifted to a lower angle compared with that of pure cobalt oxide. The average
177 crystallite size (d) and lattice constant (a) of these oxides were estimated by the MDI
178 Jade 6.0 program (**Table 1**). With increasing Y content, the crystallite size decreased.
179 Regarding the lattice constant, the Y-Co oxides exhibited larger values than pure
180 Co_3O_4 , while no significant difference was observed when the Y concentration
181 increased. A possible explanation is that only a bit of Y ions could enter the Co_3O_4
182 lattice, causing lattice expansion and defects; excessive Y_2O_3 might highly disperse in
183 the matrix or on the surface of Co_3O_4 . Since Y^{3+} (0.104 Å) has a larger ionic radius
184 than Co^{3+} (0.685 and 0.75 Å in low and high spin state, respectively) or Co^{2+} (0.79
185 and 0.885 Å in low and high spin state, respectively), it was likely to locate at the
186 interface, crystal boundary of Co_3O_4 , or serve as pinning particles, and thereby
187 restraining the nucleation and growth rate of Co_3O_4 during the calcination process
188 [23,39].



189

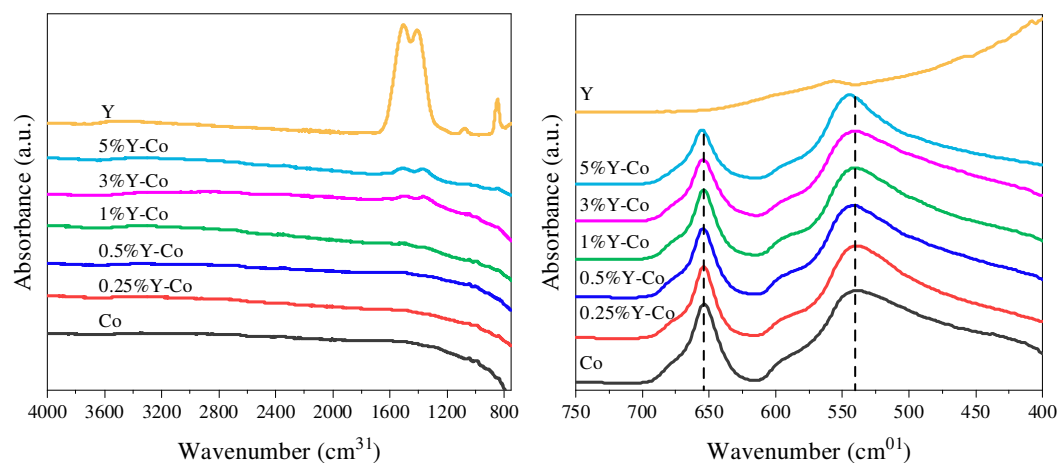
190 **Fig. 1.** (a) XRD patterns of the catalysts and (b) diffraction peaks of the (311) crystal
 191 plane.

192 **Table 1.** The physicochemical properties of the catalysts.

Catalysts	Y/Co ^a (wt.%)	Y/(Co+Y) ^a (at.%)	d ^b (nm)	a ^b (Å)	SSA ^c (m ² g ⁻¹)	V _{por} ^c (cm ³ g ⁻¹)
Co	0/73.3	0	58	8.085	6	0.02
0.25%Y-Co	0.3/72.7	0.27	36	8.092	10	0.06
0.5%Y-Co	0.6/73.2	0.54	31	8.094	18	0.08
1%Y-Co	1.1/72.0	1.00	24	8.093	30	0.13
3%Y-Co	3.3/69.2	3.06	14	8.093	47	0.14
5%Y-Co	5.4/67.0	5.07	13	8.093	55	0.17
Y	77.5/0	100	6	10.626	25	0.06

193 ^a Determined and calculated by ICP analysis; ^b average crystallite size and lattice
194 constant from XRD patterns; ^c specific surface area and total pore volume determined
195 by N₂ adsorption.

196 **Fig. 2** depicts the FTIR spectra of the oxides. Looking at pure Co oxide, two
197 intense bands were observed at around 654 and 539 cm⁻¹, corresponding to the
198 stretching vibration of tetrahedrally coordinated Co²⁺-O and octahedrally coordinated
199 Co³⁺-O, respectively [40]. For pure Y oxide, the two bands at ~557 and 459 cm⁻¹ are
200 attributed to the Y-O vibration of cubic Y₂O₃ [41]. Additionally, the intense double
201 peaks at 1504 and 1411 cm⁻¹ correspond to ν₃ mode of CO₃²⁻, whereas the bands at
202 ~1075 and 845 cm⁻¹ correspond to ν₁ and ν₂ modes of CO₃²⁻, respectively [42]. The
203 abundant presence of carbonate species suggests that Y₂O₃ can react with CO₂ in air
204 to form Y₂(CO₃)₃ or YOHC O₃. Regarding Y-Co oxides, the characteristic bands of
205 Co₃O₄ were well maintained, in agreement with XRD analysis. Interestingly, some
206 new bands corresponding to carbonate species were clearly observed in 3% and
207 5%Y-Co. Considering that no carbonate species were identified for pure Co₃O₄, we
208 deduced that at low content, Y³⁺ is randomly dispersed throughout the Co₃O₄ particle,
209 whereas large Y₂O₃ particles aggregate on the surface of Y-Co oxide when Y/(Co+Y)
210 > 1%.

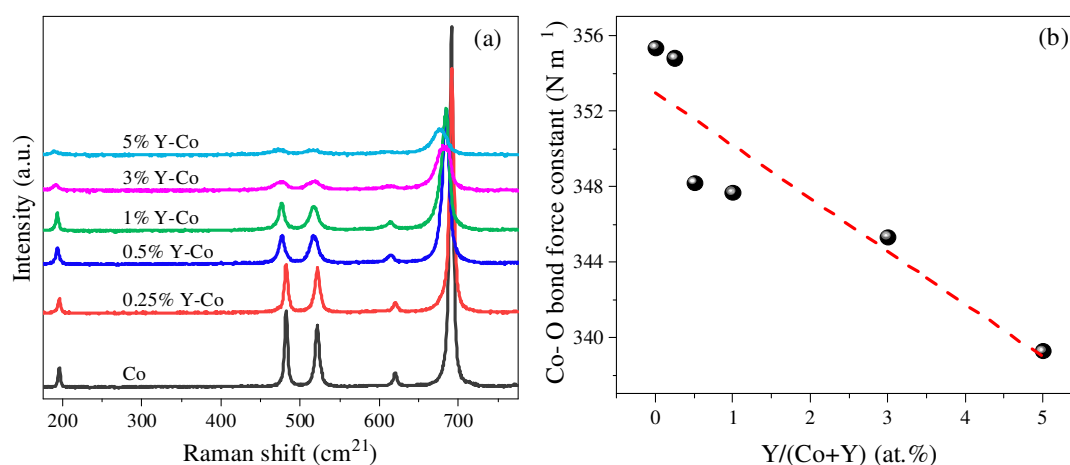


211

212 **Fig. 2.** FTIR spectra of the catalysts.

213 To further study the effect of Y content on the Co_3O_4 structure and unravel the
 214 formation of defects, Raman spectra were collected (**Fig. 3a**). For pure Co oxide, five
 215 characteristic peaks corresponding to the stretching mode of spinel Co_3O_4 were
 216 clearly observed [11,43,44], which agrees well with the XRD and FTIR analyses. The
 217 peak at 676 cm^{-1} was assigned to the octahedral sites (CoO_6) with A_{1g} symmetry. The
 218 weak peak at 605 cm^{-1} was due to the F^3_{2g} symmetry. The two medium-intensity
 219 peaks centered at around 507 and 467 cm^{-1} were associated with the F^2_{2g} and E_g
 220 symmetry modes, respectively. The peak at 180 cm^{-1} was attributed to the tetrahedral
 221 sites (CoO_4) with F^1_{2g} symmetry. Compared with pure Co oxide, the Raman peaks of
 222 Y-Co oxides weakened and broadened with increasing $Y/(Co+Y)$ ratios, indicating
 223 the formation of lattice defects and oxygen vacancies, which induced weaker Co–O
 224 bonds of the catalyst [45,46]. The Co–O bond force constant (k), reflecting the Co–O
 225 bond strength, was estimated based on the Raman shift of A_{1g} mode according to
 226 Hooke's law [13,46,47]. As shown in **Fig. 3b**, the k value of the catalysts gradually

227 decreased with the increase of Y content, demonstrating that Y modification
 228 weakened the Co–O bond in Co₃O₄. The presence of oxygen vacancies could enhance
 229 the electron density of their surrounding lattice oxygen, decrease the binding energy
 230 of lattice oxygen and thus weaken the Co–O bond [46]. According to Ref [34], the
 231 surface concentration of Co²⁺ and Co³⁺ is proportional to the areal intensity ratio of
 232 F_{12g}¹ and A_{1g}. By integration, these values were estimated and listed in **Table 2**. It can
 233 be seen that Y introduction led to higher F_{12g}¹/A_{1g} ratio, which could be related to the
 234 formation of oxygen vacancies [43]. Among the Y-Co oxides, 1%Y-Co exhibited the
 235 largest amount of oxygen vacancies.



236

237 **Fig. 3.** (a) Raman spectra of the catalysts and (b) Correlation between the Co–O bond
 238 strength and the Y/(Co+Y) atomic ratios.

239 **Table 2.** Quantitative analysis of Raman spectra, H₂-TPR and TG-OSC, and O₂-TPD
 240 profiles of the catalysts.

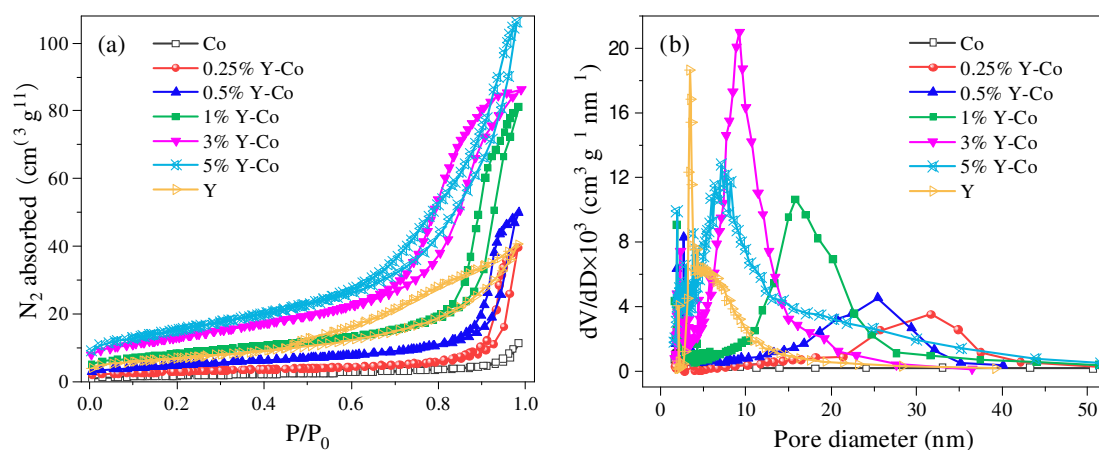
Catalysts	Raman	H ₂ uptake (mmol)	TG-OSC (%)	O ₂ desorption
-----------	-------	------------------------------	------------	---------------------------

	spectra	g ⁻¹)		(μmol g ⁻¹)			
	Areal ratios of F ¹ _{2g} /A _{1g}	50–300°C	Total	O _α	O _β	O _α	O _β
Co	0.023	1.5	16.5	0.01	-0.11	0.54	3.99
0.25%Y-Co	0.025	1.8	15.4	0.09	-0.02	0.69	4.14
0.5%Y-Co	0.036	1.9	15.1	0.16	0.08	1.02	5.42
1%Y-Co	0.040	2.3	14.9	0.37	0.29	1.62	7.46
3%Y-Co	0.037	1.6	12.6	0.69	0.64	1.44	13.1
5%Y-Co	0.036	1.2	11.9	1.02	1.02	1.16	19.2

241

242 **Fig. 4** shows N₂ adsorption-desorption isotherms and BJH pore size distributions of
243 the oxides. The specific surface area (SSA), pore volume (V_{pore}), and average pore
244 size (D_{pore}) are summarized in **Table 1**. According to the IUPAC classification, all
245 Y-Co oxides exhibited Type IV isotherm curves with H1-shaped hysteresis loops,
246 indicating the presence of mesopores. Pure Co oxide is almost non-porous with a low
247 SSA of 6 m² g⁻¹. The introduction of Y increased the porosities of the Y-Co oxides;
248 the more Y added, the larger SSA and V_{pore} were obtained, which agrees well with the
249 decrease in crystallite size. Y modification also affected the pore size of the Y-Co
250 oxides. The average pore size decreased from 25 nm to 10 nm as the Y amount
251 increased from 0.25% to 5%, meanwhile, the pore size distribution became more and
252 more centralized. The large surface area and pore volume could facilitate mass

253 transfer and the adsorption of reactants, while the small pore size might facilitate the
254 full contact between the reactants and the catalyst by extending the residence time of
255 reactants [35], which benefits the catalytic combustion.



256

257 **Fig. 4.** (a) N_2 adsorption-desorption isotherms and (b) BJH pore size distributions of
258 the catalysts.

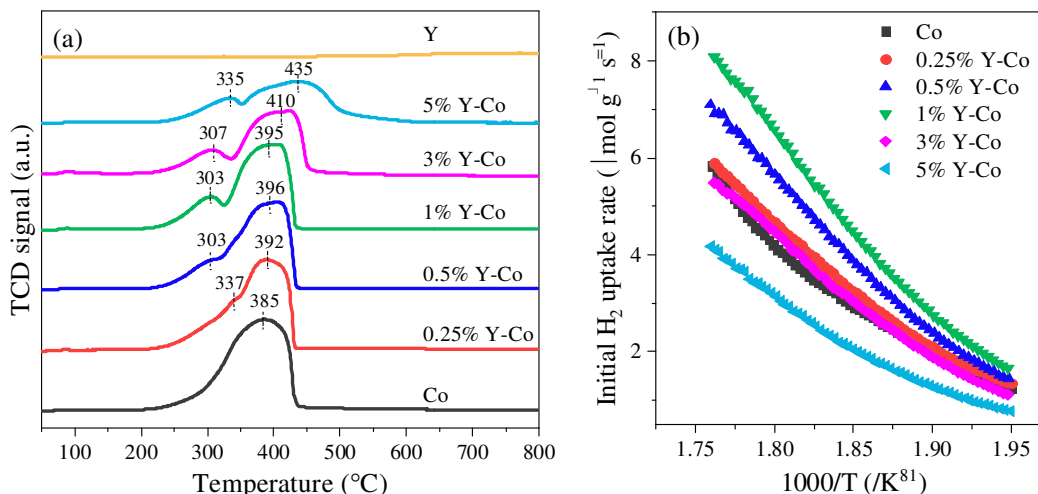
259 3.3. Redox ability

260 It is well-accepted that the catalytic oxidation of hydrocarbons over transition metal
261 oxides proceeds via a redox mechanism [48], in which the redox ability of the catalyst
262 plays a crucial role.

263 H_2 -TPR experiments were conducted to study the effect of Y modification on the
264 reduction behavior of Co_3O_4 . The results are shown in **Fig. 5a**. Pure Y_2O_3 exhibits no
265 appreciable reduction peak, indicating Y_2O_3 is irreducible within the test temperature
266 range. For pure Co_3O_4 , a broad peak was observed, which was due to the overlapping
267 of two peaks corresponding to the stepwise reduction of Co^{3+} to Co^{2+} and Co^{2+} to Co^0 .

268 In terms of Y-Co oxides, these two reduction peaks could be clearly identified. As Y
269 content increased from 0% to 1%, the low-temperature reduction peak shifted to
270 lower temperature, suggesting the enhanced low-temperature reducibility caused by
271 Y-Co interaction and size effect [49], whereas the high-temperature reduction peak
272 remained unchanged. Further increase in Y content to 3% or 5% resulted in worse
273 reducibility, reflected by the significant shift of both two reduction peaks to higher
274 temperatures. As evidenced by FTIR analysis, excessive Y_2O_3 can aggregate on the
275 surface of the Y-Co oxides, which may hinder the reduction of Co_3O_4 .

276 The total H_2 uptake amount of pure Co oxide was 16.5 mmol g^{-1} (**Table 2**), which
277 is identical to that of the stoichiometric Co_3O_4 (16.6 mmol g^{-1}). This value decreased
278 with increasing Y content due to the irreducible nature of Y_2O_3 . To better compare the
279 low-temperature reducibility of these catalysts, the H_2 uptake amount between $50 \text{ }^\circ\text{C}$
280 and $300 \text{ }^\circ\text{C}$ was quantified (**Table 2**). It is clear that more H_2 was consumed by
281 1%Y-Co up to $300 \text{ }^\circ\text{C}$ than other catalysts. Moreover, the initial H_2 consumption rate,
282 which is frequently used to evaluate the low-temperature reducibility of oxide
283 catalysts [9,50], was also calculated based on the H_2 consumption per gram of catalyst
284 per second (**Fig. 5b**). Evidently, the initial H_2 consumption rate varied as follows:
285 $1\%Y-Co > 0.5\%Y-Co > 0.25\%Y-Co > 3\%Y-Co \approx Co > 5\%Y-Co$.

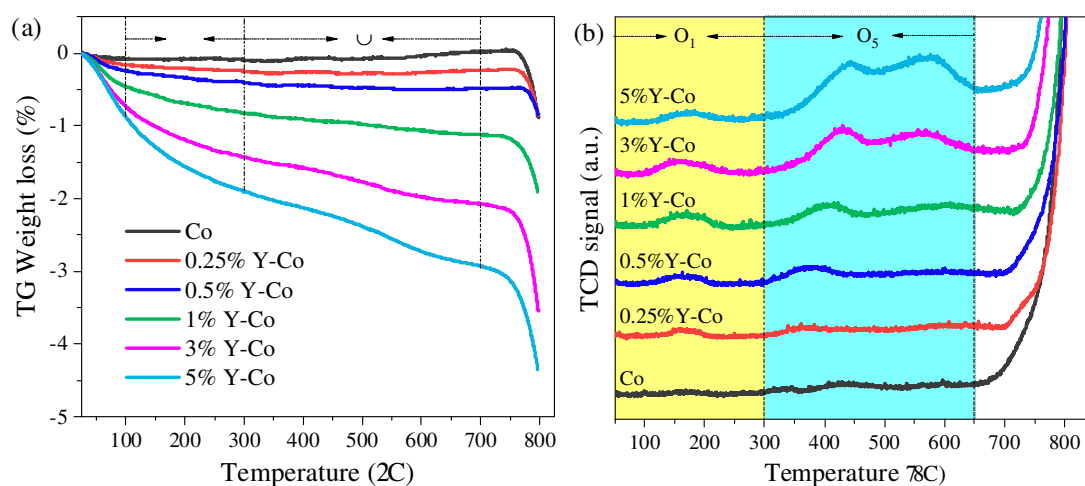


286

287 **Fig. 5.** (a) H₂-TPR profiles and (b) initial H₂ consumption rate curves of the catalysts.

288 To get insight into the oxygen storage and release capacity of the oxides, TG
 289 experiments under N₂ were carried out after pretreating the oxides by air. **Fig. 6a**
 290 shows the TG weight loss curves from 25 to 800 °C. For all catalysts, the weight loss
 291 below 100 °C corresponded to the removal of physically adsorbed oxygen. In the
 292 range of 100–700 °C, the weight loss was divided into two regions: the one below 300
 293 °C is ascribed to the removal of surface chemisorbed oxygen species (O_α), whereas
 294 the latter was associated with the depletion of surface lattice oxygen species (O_β). The
 295 large weight loss detected above 700 °C is due to the conversion of Co₃O₄ to CoO. As
 296 listed in **Table 2**, the released amount of either α or β oxygen increased with Y
 297 concentration. This indicates that the introduction of Y can facilitate the formation of
 298 oxygen vacancies and enhance the oxygen mobility of Co₃O₄. However, it should be
 299 pointed out that some Y carbonate species may be present in 3%Y-Co and 5%Y-Co,
 300 which can also cause a weight loss in the TG-OSC curves. O₂-TPD experiments were

301 further performed to study various types of oxygen species over the catalysts (**Fig.**
 302 **6b**). Three types of oxygen desorption peaks were observed in the temperature range
 303 of 50–300 °C, 300–650 °C and 650–850 °C, which correspond to adsorbed oxygen
 304 species (O_α), surface lattice oxygen (O_β) and bulk lattice oxygen, respectively [16].
 305 The quantified amount of desorbed O_α and O_β is given in Table 2. The desorption
 306 amount of O_α species follows the order of 1%Y-Co > 3%Y-Co > 5%Y-Co >
 307 0.5%Y-Co > 0.25%Y-Co > Co. Interestingly, 1%Y-Co desorbed more adsorbed
 308 oxygen species than other catalysts, suggesting the presence of higher quantities of
 309 oxygen vacancies in 1%Y-Co, which agrees well with the Raman analyses. The
 310 desorbed O_β species increased with increasing Y content, which is consistent with the
 311 TG-OSC results.



312

313 **Fig. 6.** (a) TG-OSC and (b) O₂-TPD profiles of the catalysts.

314 3.4. Surface species

315 The catalytic activity of the oxides is closely related to their surface
316 physicochemical properties. To investigate the effect of Y content on the surface
317 chemical compositions and surface oxygen species, XPS spectra were recorded. As
318 illustrated in **Fig. S4a**, the XPS survey spectra revealed the presence of Co, O and Y
319 elements in Y-Co samples. The surface atomic ratio of each element obtained by
320 integration is summarized in **Table 3**. The results suggested a slight enrichment of Y
321 on the surface of Y-Co samples. The detailed photoemission peaks of Y 3d are shown
322 in **Fig. S4b**. The peak intensity of Y 3d increased with increasing Y content in the
323 Y-Co samples. The peaks of Y 3d_{5/2} in Y-Co samples occurred at 157.2 eV, showing
324 a shift of 0.6 eV compared with that (156.6 eV) in Y₂O₃ nanocrystals [51], which may
325 be associated with either oxygen trapping or the existence of Y carbonate species. It
326 was reported that Y₂O₃ tends to adsorb CO₂ from the atmosphere to form carbonate
327 species [52,53], which was also supported by the FTIR analysis. The presence of
328 carbonate species was further confirmed by the peaks at ~288.4 eV occurred in the C
329 1s spectra (**Fig. S4c**). **Fig. 7** presents the Co 2p and O 1s XPS spectra of the oxides.
330 The main peak positions of the Co 2p doublet (2p_{1/2} and 2p_{3/2}) are at ~ 794.7 and
331 779.7 with a spin-orbit splitting of ~ 15.0 eV, along with two weak satellite peaks,
332 similar to those reported for pure Co₃O₄ [2,14,17]. According to some literature
333 [2,14,17], the Co 2p_{3/2} spectra were deconvoluted into two components peaks, one for
334 Co²⁺ (ca. 781.5 eV) and the other for Co³⁺ (ca. 779.7 eV). As shown in **Table 3**, the

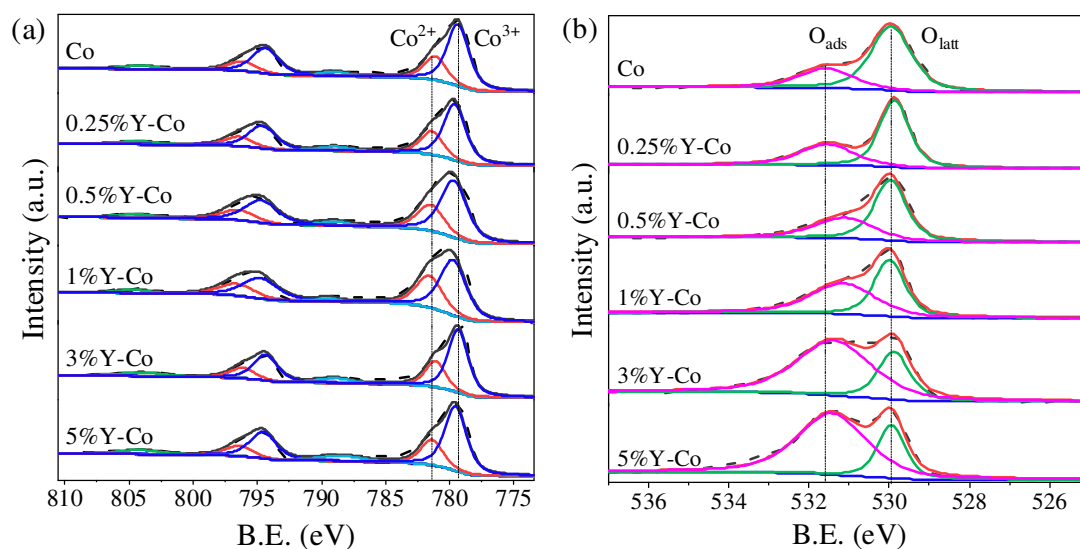
335 surface $\text{Co}^{2+}/\text{Co}^{3+}$ atomic ratio first increased and then decreased with Y content.
 336 1%Y-Co exhibited the highest concentration of surface Co^{2+} , indicating the presence
 337 of abundant oxygen vacancies, which is in line with the Raman analysis. The O 1s
 338 spectra were decomposed into two peaks. The one at 531.2 eV was associated with
 339 the surface adsorbed oxygen species (O_{ads}) while the one at ca. 529.3 eV was assigned
 340 to surface lattice oxygen (O_{latt}) [54,55]. With the increase of Y concentration from 0
 341 to 5%, the $\text{O}_{\text{ads}}/\text{O}_{\text{latt}}$ value increased progressively. However, as mentioned above, the
 342 Y carbonates species present on the surfaces of 3%Y-Co and 5%Y-Co can also
 343 contribute to the O_{ads} value due to their similar binding energy position and thus could
 344 cause an overestimation of the amount of O_{ads} in 3%Y-Co and 5%Y-Co. Summarizing
 345 up, 1%Y addition in Co_3O_4 favored the formation of surface oxygen vacancies and
 346 adsorbed oxygen species, which can participate in hydrocarbons oxidation.

347 **Table 3.** XPS characteristics of the catalysts.

Catalysts	Surface concentration (at.%)			Surface molar ratio	
	Y	Co	O	$\text{Co}^{2+}/\text{Co}^{3+}$	$\text{O}_{\text{ads}}/\text{O}_{\text{latt}}$
Co	0	32.5	57.4	0.39	0.41
0.25%Y-Co	0.4	31.4	57.1	0.42	0.58
0.5%Y-Co	1.1	30.9	57.0	0.46	0.63
1%Y-Co	1.7	28.4	56.8	0.57	1.13
3%Y-Co	3.9	27.5	55.5	0.41	2.70

5%Y-Co	6.1	26.1	53.8	0.39	2.89
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348



349

350 **Fig. 7.** (a) Co 2p and (b) O 1s XPS spectra of the catalysts.

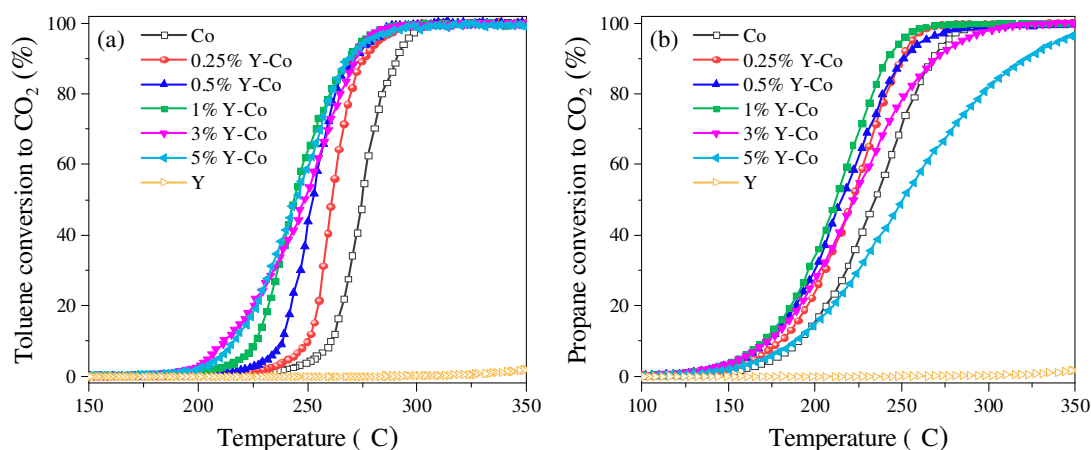
351 3.5. Catalytic performance

352 All catalysts were tested in the total oxidation of toluene and propane for one
 353 heating–cooling catalytic cycle. To avoid overestimation of mineralization rate due to
 354 adsorption or incomplete conversion of hydrocarbon, CO₂ yield instead of
 355 hydrocarbon conversion was used in the light-off curves. Because of the accumulation
 356 of intermediates and excessive release of CO₂ during the heating process of toluene
 357 oxidation (**Fig. S5a and S6b**), the light-off curves obtained upon the cooling stage
 358 were applied to compare the catalytic performance. **Fig. 8** shows the catalytic
 359 performance of the prepared catalysts for toluene or propane oxidation under
 360 oxygen-rich conditions. T₁₀, T₅₀ and T₉₀ values (temperatures at 10, 50 and 90%
 361 toluene or propane conversion, respectively) were summarized in **Table S1** and **S2**.

362 In toluene oxidation, pure Y_2O_3 was almost inert, with only 2% toluene converted
363 at 350 °C, whereas pure Co_3O_4 exhibited good performance ($T_{90} = 291$ °C). Benefiting
364 from the introduction of Y species, the catalytic performance of pure Co_3O_4 was
365 greatly enhanced, evidenced by the shift of light-off curves towards lower temperature
366 range. The best performance was achieved when the $Y/(Co+Y)$ ratio reached 1%. The
367 T_{50} value of catalyst 1%Y-Co (244 °C) was 31 °C lower than that of pure Co_3O_4 (275
368 °C). Further increasing of the Y content in Y-Co catalysts inhibited their activity at the
369 high-temperature stage, though their low-temperature performance could be further
370 improved. The produced CO and CO_2 during the toluene oxidation process were in
371 situ monitored and displayed in **Fig. S6**. As a function of Y content in Co_3O_4 , the
372 concentration of by-product CO had an obvious tendency of dropping while the bump
373 in the CO_2 evolution curve caused by the sudden decomposition of accumulated
374 intermediate of toluene oxidation got bigger. Therefore, the incorporation of Y in
375 Co_3O_4 could inhibit the production of CO during toluene combustion.

376 Regarding the propane oxidation, pure Y_2O_3 presented poor performance again
377 (1.6% of propane conversion at 350 °C). However, the effect of Y modification on
378 propane oxidation was a bit different from that on toluene oxidation. The catalytic
379 performance of Y-Co catalysts increases with Y content up to a Y concentration of
380 1% and then decreased gradually. The T_{90} value of 1%Y-Co (242 °C) was 27 °C
381 lower than that of pure Co_3O_4 , while the T_{90} value of 5%Y-Co (323 °C) was 54 °C

382 higher than that of pure Co_3O_4 . Thus, a low content of Y modification can improve
383 the activity of Co_3O_4 in propane oxidation, whereas superfluous Y addition to Co_3O_4
384 could be detrimental to propane oxidation, especially in the high-temperature range.
385 During the catalytic reactions, only trace amounts of propene were produced (**Fig.**
386 **S7**), indicating the excellent selectivity of the prepared catalysts for propane
387 oxidation.



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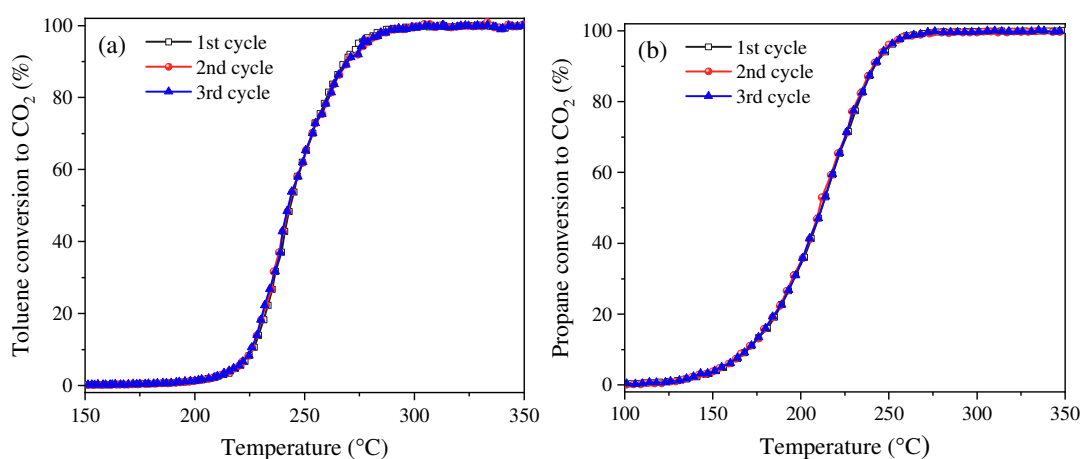
389 **Fig. 8.** (a) Toluene and (b) propane conversion to CO_2 as a function of temperature
390 over the catalysts (reaction conditions: toluene/propane concentration = 1000 ppm, O_2
391 concentration = 21 vol.% and $\text{WHSV} = 40,000 \text{ mL g}^{-1} \text{ h}^{-1}$).

392 By assuming that toluene and propane oxidation under the oxygen-rich atmosphere
393 follows the first-order reaction kinetics model, the Arrhenius curves of $-\ln r$ vs
394 $1000/\text{RT}$ for all catalysts were plotted in **Fig. S8** (the corresponding reactant
395 conversions were 1–8%). As summarized in **Table S1** and **S2**, for toluene oxidation,
396 1%Y-Co catalyst exhibited the lowest apparent activation energy and pre-exponential

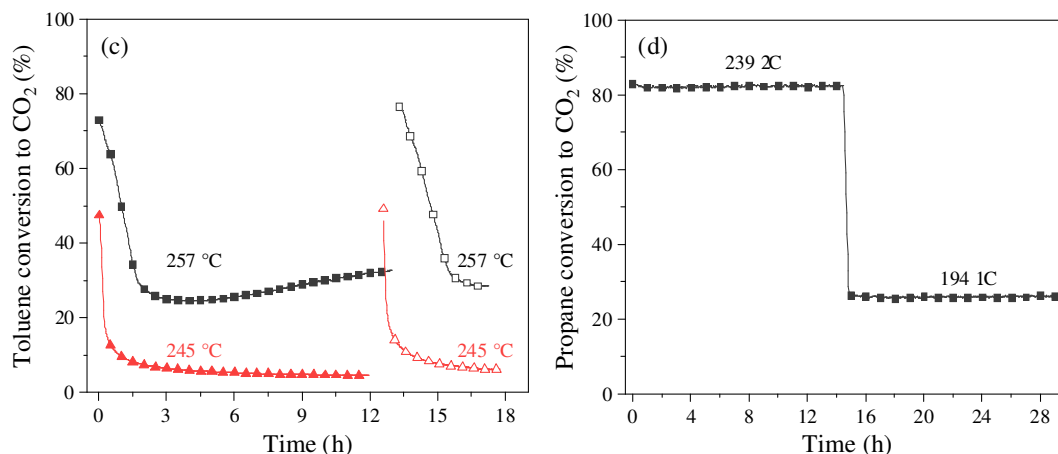
397 factor. For propane oxidation, the E_a values decreased with an increase of Y content,
398 as the $\ln A$ values do. **Fig. S9** revealed a compensation effect between the E_a and $\ln A$
399 values [56].

400 The reaction rates and specific reaction rates of the catalysts were calculated and
401 listed in **Table S1** and **Table S2**. For both toluene and propane oxidation, the
402 Y-modified Co_3O_4 catalysts exhibited higher reaction rates than pure Co_3O_4 .
403 However, regarding the specific reaction rates, the values of the Y-modified Co_3O_4
404 catalysts were larger than that of pure Co_3O_4 in toluene oxidation while the value of
405 pure Co_3O_4 was the largest in propane oxidation. This phenomenon suggests that the
406 large specific surface areas of the Y-Co catalysts contributed a lot to their enhanced
407 propane oxidation performance, whereas the enhanced toluene oxidation performance
408 of the Y-Co catalysts was mainly due to their increased intrinsic activity. Combining
409 the catalytic activity in both toluene and propane oxidation, 1%Y-Co was considered
410 the optimal catalyst. As shown in **Table S3**, the catalytic performance of catalyst
411 1%Y-Co in toluene and propane combustion was comparable to or even better than
412 most catalysts recently reported in the literature. Considering the simple preparation
413 method and low cost, 1%Y-Co can be a candidate for the practical elimination of
414 hydrocarbon emissions. The cycling stability and long-term durability of 1%Y-Co
415 were investigated. As shown in **Fig. 9a and 9b**, 1%Y-Co exhibited excellent cycling
416 stability, as evidenced by the identical light-off curves upon three consecutive

417 catalytic cycles in both toluene and propane oxidation processes. As shown in **Fig. 9d**,
418 1%Y-Co exhibited outstanding long-term performance in propane oxidation, almost
419 no deactivation was observed after a 29-h continuous test at either 239 °C or 194 °C.
420 However, significant activity loss occurred for 1%Y-Co in long-term toluene
421 oxidation (**Fig. 9c**). This can be explained by the accumulation of intermediate on the
422 surface of the catalyst, considering excess amount of CO₂ was produced during the
423 heating reaction cycle in the high-temperature region (**Fig. S5a and S6b**).
424 Nevertheless, this kind of deactivation is reversible. When the catalyst was treated in
425 air for a while, the carbonate species deposited on the surface of the catalyst can be
426 quickly burned out and consequently the catalyst was completely regenerated. The
427 reversible inactivation in toluene oxidation but stable performance in propane
428 oxidation of the Y-Co catalysts were further confirmed by performing the long-term
429 test over 0.5%Y-Co (**Fig. S10**).



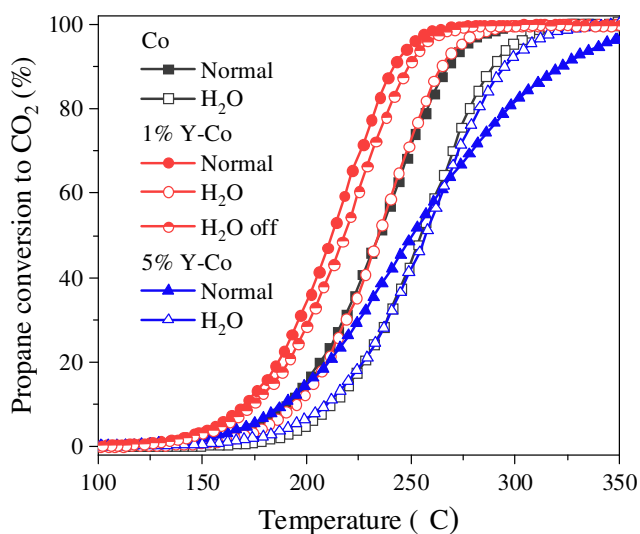
430



431

432 **Fig. 9.** (a) Toluene and (b) propane conversion to CO₂ as a function of temperature
 433 over 1%Y-Co upon three consecutive catalytic cycles; (c) Toluene and (d) propane
 434 conversion to CO₂ as a function of time on stream over 1%Y-Co (reaction conditions:
 435 toluene/propane concentration = 1000 ppm, O₂ concentration = 21 vol.% and WHSV
 436 = 40,000 mL g⁻¹ h⁻¹).

437 In practical applications, water vapor is widely present and thus the effect of 5
 438 vol.% H₂O on the catalytic oxidation of propane over typical catalysts was studied
 439 (**Fig. 10**). Introduction of 5 vol.% H₂O suppressed the activity (with T₅₀ values going
 440 up ~ 20 °C) of both pure Co and 1%Y-Co catalysts, probably due to the competition
 441 adsorption of H₂O with propane on the active sites or the shift of reaction equilibrium
 442 [55]. However, for 5%Y-Co, the light-off curves crossed before and after water
 443 addition; namely, in the presence of water, the low-temperature catalytic performance
 444 of 5%Y-Co was inhibited whereas the high-temperature one was promoted. When 5
 445 vol.% H₂O was removed from the feed stream, the activity of 1%Y-Co was almost
 446 completely restored. The result demonstrated that 1%Y-Co was still highly active for
 447 propane oxidation (T₉₀ = 265 °C) even under humid conditions.



448

449 **Fig. 10.** Effect of 5 vol.% H₂O on the light-off curves of the catalysts in propane
 450 oxidation (reaction conditions: toluene/propane concentration = 1000 ppm, O₂
 451 concentration = 21 vol.% and WHSV = 40,000 mL g⁻¹ h⁻¹).

452 3.6. Discussion

453 In this study, Y-Co oxides prepared from citrate sol-gel exhibited better catalytic
 454 activity for toluene or propane combustion than pure Co oxide. The activity of the
 455 Y-Co oxides was dependent on the atomic ratio of Y/(Co+Y), 1%Y-Co being the
 456 most active catalyst. XRD, FTIR, Raman and N₂ adsorption analysis showed that low
 457 content of Y ($\leq 1\%$) can be randomly dispersed throughout the Co₃O₄ crystallite with
 458 the formation of lattice defects and oxygen vacancies, while excess Y aggregates on
 459 the surface of Co₃O₄ and forms Y carbonate species. The incorporation of Y can
 460 restrain the growth of Co₃O₄ crystallites, resulting in smaller grains and larger surface
 461 areas. H₂-TPR results evidenced that the low-temperature reducibility of the Y-Co
 462 oxides increases until Y reaches 1%, then it decreases. TG-OSC revealed that Y

463 addition not only increased the number of surface oxygen species but also improved
464 lattice oxygen mobility. XPS analysis demonstrated the presence of ample surface
465 oxygen vacancies and adsorbed oxygen species in 1%Y-Co.

466 To get insight into the participation of oxygen species in the propane oxidation
467 reaction, the catalytic test was performed from 50 to 450 °C over the catalysts in He
468 flow. As shown in **Fig. S11**, free of gaseous O₂ supplying, only a small amount of
469 CO₂ was produced below 350 °C, which should be originated from the consumption
470 of surface oxygen species. In line with the TG-OSC analysis, more surface oxygen
471 species were present in Y-Co catalysts than in pure Co catalyst. In 350–450 °C,
472 abundant CO₂ occurred, signifying the participation of surface or bulk lattice oxygen
473 in the reaction via a redox mechanism [10]. The CO₂ production at 450 °C over
474 different catalysts follows the order: 1%Y-Co > 0.5%Y-Co > 0.25%Y-Co ≈ 3%Y-Co
475 > Co > 5%Y-Co, which is consistent with their catalytic activity for propane
476 oxidation under oxidation conditions. The result further revealed that more active
477 oxygen species present in 1%Y-Co than in pure Co and other Y-Co catalysts.
478 Considering the well-accepted redox mechanism for toluene or propane oxidation
479 over Co₃O₄ catalysts, the superior catalytic performance of 1%Y-Co was correlated
480 with the excellent reducibility and abundant reactive oxygen species that are able to
481 participate in toluene or propane oxidation. Given the low activity of pure Y oxide,
482 Y₂O₃ clusters aggregating on the surface of catalysts 3%Y-Co and 5%Y-Co may

483 block the active sites, which would explain their inferior activity for toluene or
484 propane combustion.

485 **4. Conclusion**

486 Summarizing up, Y-modified Co_3O_4 catalysts with low contents of Y (0.25–5%),
487 synthesized via citrate sol-gel, exhibited high efficiency for the total oxidation of
488 toluene and propane. The optimal atomic ratio of $\text{Y}/(\text{Co}+\text{Y})$ was found to be 1%, with
489 T_{90} values of 268 and 242 °C for toluene and propane oxidation, respectively, much
490 lower than those of pure cobalt oxide (291 and 269 °C). In addition, catalyst 1%Y-Co
491 demonstrated good cycling stability and long-term durability in propane oxidation.
492 Appropriate incorporation of Y into Co_3O_4 greatly lowered the crystallite size,
493 increased the surface area, promoted reducibility, and increased the number of surface
494 oxygen species of the Y-Co catalysts. Excess Y will accumulate on the catalyst
495 surface to form yttrium carbonate species, inhibiting the activity of the catalyst. The
496 excellent performance of catalyst 1%Y-Co was attributed to its superior
497 low-temperature reducibility and sufficient active oxygen species. This study provides
498 a new point of view about designing an inexpensive and efficient catalyst for
499 hydrocarbons elimination by introducing an appropriate amount of Y.

500

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507

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