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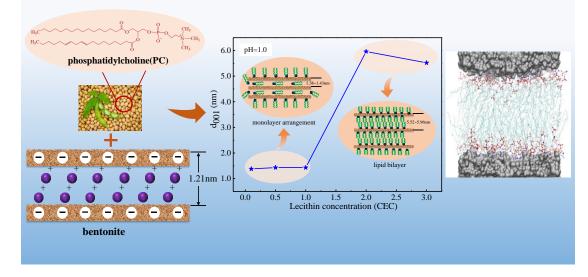
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1	Biocomposites based on bentonite and Lecithin: an experimental approach
2	supported by molecular dynamics
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11	Abstract
12	Natural bio-surfactants have recently attracted much more attention due to their
13	biodegradability and biocompatibility. They are often associated with clay materials to
14	synthesize organoclays and can therefore be ideal materials for environmentally
15	friendly oil-based drilling fluids. In this study, a bio-organoclay was obtained by
16	modifying bentonite with natural soybean lecithin, and the effects of reaction
17	temperature, time, pH, and lecithin concentration on the properties of modified
18	bentonite were analyzed. Structural insights such as clay properties, intercalation
19	process and lecithin organization were obtained using a large variety of experimental
20	techniques and molecular dynamics simulations. The results of this study suggest that
21	some experimental conditions have an important impact on the basal space of the
22	bentonite. Reaction time and temperature did not have a significant effect on the final

properties of the modified bentonite. However, by increasing the pH of the clay material or with a high concentration of lecithin, the interlayer space fluctuates from 1.21 to 5.96 nm. The lecithin molecules adopt a new spatial conformation in the interlayer space becoming perpendicular to the clay surface, which largely increase the interlayer space.



28 Graphical abstract

30 *Keywords:* organoclay; bentonite; lecithin; bio-surfactant; molecular dynamics

31 1. Introduction

29

32 Clay minerals have been known and applied since antiquity as one of the most important groups of geomaterials. Clay minerals are generally regarded as a group of 33 phyllosilicates whose particles are less than 2 µm. The phyllosilicates structures are 34 35 based on tetrahedral (T) and octahedral (O) sheet, which can form anisotropic TO or TOT layer in a 1:1 or 2:1 ratio (Bergaya and Lagaly, 2006). Stacking of these layers 36 by van der Waals force or weak dipolar interaction lead to the creation of interlayers 37 space which are occupied by inorganic cations, balancing the charge deficiency 38 caused by isomorphous substitution of the sheets (Xie et al., 2001). Clay minerals 39

40 have become essential in modern industry and everyday's life thanks to being abundant, inexpensive and environmentally friendly. In the past two decades, the 41 42 application of clay minerals in rheological control agents, oil-based drilling fluid, adsorbents of organic pollutants, paints and cosmetics have been widely reported (Li 43 et al., 2021; Lima et al., 2020; Park et al., 2013; Trigueiro et al., 2018; Zhuang et al., 44 45 2019). Nowadays, modification of clay minerals has attracted more and more attention (Pereira et al., 2017; Xavier et al., 2016), and the exploration of novel 46 modification methods on clay minerals has never stopped (Zhu et al., 2017). 47

48 Bentonite, has gathered considerable research interest due to its availability in mine deposits and soils, nontoxic nature, and high cation exchange capacity (CEC) 49 50 (Churchman et al., 2006). Montmorillonite (Mt), the main ingredient of bentonite, 51 belongs to the smectite groups where two silica tetrahedral sheets are layered between an alumina octahedral sheet (TOT) (Cui et al., 2014). The montmorillonite layers are 52 negatively charged due to isomorphic substitution(Bergaya, 2013). In general, the 53 54 aluminum cations in the octahedral sheet is replaced by magnesium ones. Owing to the special properties of montmorillonite, organic modification by exchange the 55 interlayer inorganic cations by organic ones is commonly used to develop 56 organoclays. 57

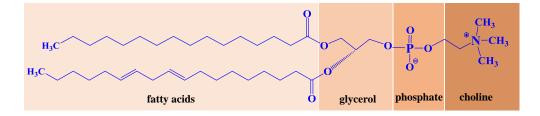
In previous studies, quaternary ammonium salts were widely applied in montmorillonite modification and exhibit superior performances in oil-based drilling fluid (Zhuang et al., 2015);(Zhou et al., 2016);(Zhang et al., 2017);(Makhoukhi et al., 2013; Makhoukhi et al., 2016; Xie et al., 2002), notably a better dispersibility. 62 Furthermore, the intercalation of oil between the montmorillonite layers induces the layers to swell and exfoliate while the edges and faces of the dispersed layers form a 63 "kind of house-of-cards structure" resulting in a gel system (Agwu et al., 2021). 64 65 However, the quaternary ammonium salt and quaternary phosphonium salt surfactants 66 usually induce environmental problems due to their toxicity and poor biocompatibility. 67 This limitation restricts their potential use in some application fields (Liu et al., 2017). 68 In the last few years, there has been a tremendous amount of interest and various efforts regarding the preparation of bio-organoclays to solve the main problems listed 69 70 above, notably biocompatibility(Biswas et al., 2019). Phospholipids, especially 71 lecithin, have been reported to be good candidates to synthesize bio-organoclays. (Merino et al., 2016) investigated the effect of lecithin concentration and reaction time 72 73 on modified bentonite and considered that lecithin-bentonites are promising eco-friendly fillers for bio and nanocomposites. (Nagy et al., 2013) studied the 74 75 adsorption characteristics of nanocomposites containing lecithin and bentonite composite. In addition, the hybrid materials obtained from lecithin-modified clay 76 minerals have received great attention in the fields of biomedicine and 77 pharmaceuticals(Dening et al., 2017; Ruiz-Hitzky et al., 2019; Sabzevari et al., 2022). 78 Phospholipids are a class of lipids constituted of a phosphate polar head-group 79 attached to non-polar hydrocarbon chains. Lecithin is one of the most common 80 phospholipids and mainly composed of phosphatidylcholine (PC) (Cui and Decker, 81 2016). It can be extracted from vegetables and animal sources such as soybeans, rice 82 beans, sunflower, marine sources, egg yolk, and milk. Lecithin extracted from 83

soybeans is recognized to be more stable, safer, and affordable from the production
point of view(Le et al., 2019). PC contains a choline part, *i.e.* a positively charge
trimethyl-amino group, in addition to the negative charge on the phosphate group (Bot
et al., 2021). The pKa value of the phosphate group is around 1.5 and it can be
protonated at acidic conditions (pH<pKa), which means that the lecithin can exchange
interlayer cations in clay minerals.

This publication deals with the preparation of new organoclays based on 90 bentonite and soybean lecithin. The effects of reaction temperature, time, pH, and 91 92 lecithin concentration on the properties of modified bentonite were analyzed by a variety of characterization techniques such as X-ray diffraction (XRD), Fourier 93 transform infrared (FTIR), Thermogravimetric analyses (TG) and Molecular 94 95 Dynamics simulations (MD). The interaction between bentonite and lecithin, the intercalation behavior, and the configuration of lecithin in the interlayer space are 96 reported through experiments and molecular dynamics simulations. This study is 97 98 expected to provide valuable insights into into the preparation of bioorganoclays from lecithin. In addition, some conditions can largely impact the physical properties of the 99 100 organoclay and help design relevant environmentally-friendly materials.

- 101 2 Materials and methods
- 102 2.1 Modified bentonite preparation

Bentonite was first pre-swollen in distilled water and stirred for 16h, while lecithin was dissolved in ethanol. The 10 ml of 0.01g/ml bentonite dispersion was added to the 10 ml lecithin solution with different concentrations (0.1~3.0CEC) under constant stirring for 1.0h of contact time. The molecular structure and functional groups of PC ($C_{42}H_{80}NO_8P$, molecular weight=758.06g/mol) are described in Fig. 1. To adjust the pH of the mixture between 1.0 and 9.0, a solution of 6.0 mol/L of HCl



was added dropwise. The solution was then sonicated and heated through an oil bath
at different temperatures (room temperature, 40, 60, 80°C). After this, the mixture was
centrifuged and the resulting precipitate washed several times with a 1:1
ethanol-distilled water solution. The resulting precipitate was dried in an oven at 60°C
for 48h. Finally, the modified bentonite powder was finely ground in an agate mortar.
The schematic representation of experimental workflow followed for preparing
organo-bentonite is provided in Fig. 2.

Fig. 1. The molecular structure and functional groups of phosphatidylcholine (PC)

116 Further description of the materials and characterization technique are available117 in supplementary information (SI).

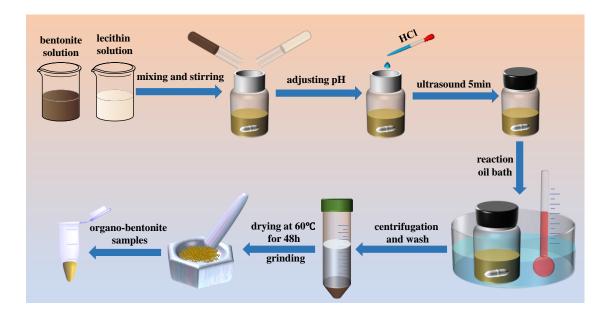
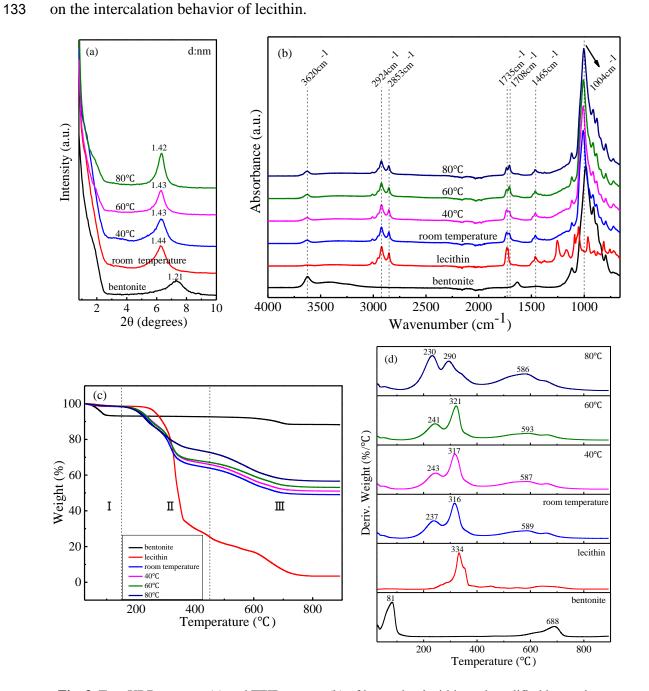


Fig. 2. Schematic representation of the experimental workflow

118 3. Results and discussion

119 *3.1 Effect of reaction temperature*

120 The effect of reaction temperature on the interlayer space and thermal stability of 121 modified bentonite was studied by a series of experiments with pH=1.0 and 1.0CEC. The XRD patterns of bentonite and modified bentonite prepared at different 122 123 temperatures were shown in Fig. 3. The bentonite presented a reflection at $2\theta=7.28^{\circ}$ with a basal spacing d_{001} of 1.21 nm. This reflection shifted to $2\theta = 6.15^{\circ}$ in the 124 patterns of modified bentonite (room temperature), and the corresponding basal 125 spacing is $d_{001} = 1.44$ nm, indicating that the lecithin molecules were introduced into 126 127 the bentonite interlayer space (Songurtekin et al., 2013). Since the TOT layer thickness of montmorillonite is 0.96 nm, the lecithin intercalation increased the 128 129 interlayer space of sample by 0.48 nm. The intercalation behavior is attributed to the 130 monolayer arrangement of lecithin molecules in the interlayer space (Ouellet-Plamondon et al., 2014). In addition, the XRD results of bentonite modified 131



with lecithin at different temperatures showed that temperature do not have an effect

132

Fig. 3. Top: XRD patterns (a) and FTIR spectra (b) of bentonite, lecithin and modified bentonite at different reaction temperature. Bottom: The TG (c) and DTG (d) curves of bentonite, lecithin and modified bentonite at different reaction temperatures.

134 FTIR spectroscopy was applied to investigate and compare the functional groups135 present in raw bentonite, lecithin and modified bentonite. FTIR spectra (Fig. 3) of all

136	modified bentonite samples displayed a band at 3620 cm^{-1} attributed to the -OH
137	stretching vibration of the hydroxyl groups of the bentonite structure. The absorption
138	band centered at around 1004 cm^{-1} is attributed to the Si-O-Si stretching band of
139	bentonite (Xue et al., 2007). The bands at 2924 cm^{-1} and 2853 cm^{-1} are assigned to
140	the -CH ₂ asymmetric and symmetric stretching vibrations of the lecithin, respectively
141	(Li et al., 2008; Zhang et al., 2012). An intense band attributed to the C=O group of
142	lecithin occurred at 1735 cm^{-1} , and another one centered at 1465 cm^{-1} belonged to the
143	deformation vibrations of CH_2/CH_3 (Liu et al., 2017; Nagy et al., 2013). The presence
144	of lecithin in the modified bentonite was confirmed by the appearance of the bands
145	centered at 2924 cm ⁻¹ , 2853 cm ⁻¹ and 1465 cm ⁻¹ , respectively. The apparent shift of
146	the C=O stretching band at 1735 cm^{-1} in lecithin to 1708 cm^{-1} in modified bentonites
147	indicated possible interactions with the clay layers surface (Merino et al., 2016).
148	Various reports in the literature indicated that thermogravimetric analysis is often
149	used to research the thermal stability of organoclays (Corcione and Frigione, 2012).
150	The way in which the mass loss steps occur provided information on the structure of
151	the intercalated molecules (Xi et al., 2005). The decomposition of bentonite modified
152	with lecithin often occurs in three steps: dehydration of adsorbed water, lecithin
153	decomposition, and silicate dehydroxylation (Zhu et al., 2011).
154	The thermal gravimetric (TG) and differential thermogravimetry (DTG) results

for bentonite, lecithin and modified bentonite were compared in Fig. 3 and the lecithin loading amounts were calculated according to the formula in Eq. (1)(Zhu et al., 2017)

157
$$Q_l = \frac{Q_m}{(1 - Q_m) \times CEC \times M}$$
(1)

where Q_l is the loading amount of lecithin, Q_m is the mass loss in the temperature range of 150~450 °C, M is the molar mass of lecithin. The mass loss results of the modified bentonite and loading amount of lecithin are summarized in Table S1.

162 In the curve for bentonite (Fig. 3), two major peaks were presented. The first 163 mass loss from the ambient temperature to 150°C and is assigned to dehydration of 164 physisorbed and represent 6.9%. The other mass loss between 450°C and 900°C is 165 attributed to the dehydroxylation of the aluminosilicate layer at 688°C (Khalaf et al., 166 2017). The mass loss of lecithin mainly occurred between 150 and 450 °C with a mass loss of 73.5%. The temperature corresponding to the highest rate of mass loss was at 167 334°C for lecithin. These results were in accordance with previous literature reports 168 169 (Wicklein et al., 2010). Three steps of the mass loss were observed for the 170 organoclays: the first mass loss which is attributed to the dehydration of physisorbed 171 water varied between 1.5% and 1.8%. The most remarkable difference between the 172 bentonite and the organic bentonite is in the temperature range $150 \sim 450^{\circ}$ C. When the reaction was carried out at room temperature, 40°C, 60°C and 80°C, the second mass 173 174 loss in the temperature of 150~450°C was 34.4%, 32.5%, 31.4% and 25.7%, 175 respectively, which is associated with lecithin decomposition (Ouellet-Plamondon et al., 2014). It is found that there are two peaks in this range, the peaks at 200~260, 176 270~340 °C correspond to the decomposition of the adsorbed surfactant and 177 178 intercalated surfactant lecithin, respectively. The third mass loss step between 450 to 900 °C is attributed to the dehydroxylation of the structural OH units of the bentonite. 179

As can be seen from Table S1, with the reaction temperature increase, the mass loss of
loaded lecithin decreases from 0.58CEC (for room temperature) to 0.38CEC (for
80°C). This phenomenon occurs because temperature influences the lecithin molecules
adsorption capacity.

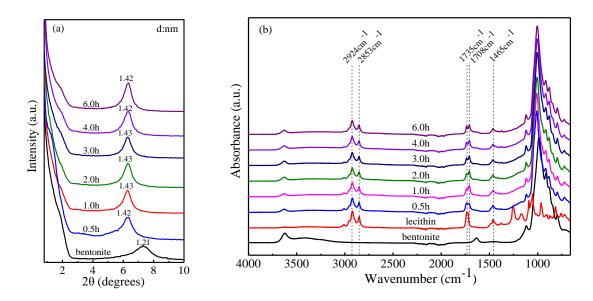
184 The macroscale appearance of the organic bentonite samples obtained at 185 different reaction temperature are shown in Fig. S1. There was an obvious difference 186 in appearance characters of organic bentonite samples produced at different 187 temperatures. The organic bentonite samples presented black flake solid at reaction 188 temperature below 60°C, while the sample was the yellowish-brown powder when the temperature was 80°C. The reason for this result may be that temperature affects the 189 adsorption capacity of lecithin molecules on the surface of bentonite. As the 190 191 temperature increased, the adsorption capacity of lecithin on the bentonite surface decreased, which led to the diminution of the lecithin content in the organic bentonite. 192 Therefore, the appearance of samples changed from black flake solid to 193 194 yellowish-brown powder. This was also consistent with the TG analysis results.

195 *3.2 Effect of reaction time*

196 The effect of the length of the reaction time on the properties of modified 197 bentonite was also studied. The reaction temperature was set to 60°C. Then, the 198 reaction time was varied from 0.5h to 6.0h.

X-ray diffraction patterns of the modified bentonite at different reaction times
were illustrated in Fig. 4. The bentonite showed an interlayer basal spacing of 1.21
nm. After 0.5h of reaction, the X-ray reflection of modified bentonite shifted to a

lower angle and the basal spacing increased from 1.21 to 1.42 nm. This indicated that 202 the intercalation behavior of lecithin molecules was completed at a short time (0.5h). 203 204 Additionally, the basal spacing d_{001} values (~ 1.42 nm) and reflection intensity did not 205 change for the organo-bentonite samples at different reaction time, which could be attributed to the monolayer arrangement of the lecithin molecules in the interlayer 206 space. This finding indicated that reaction time had no effect on the basal spacing of 207 the modified bentonite. The result has been found to be in good agreement with the 208 literature (Merino et al., 2016). 209



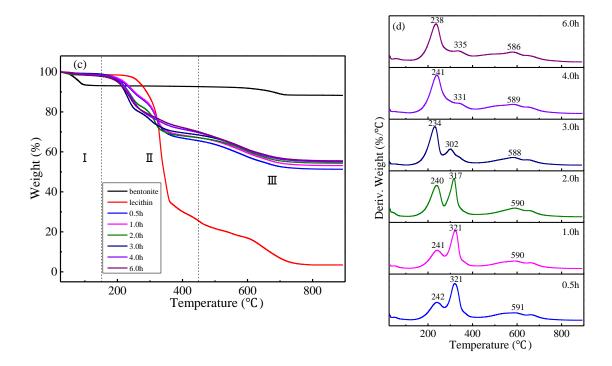


Fig. 4. Top: XRD patterns (a) and FTIR spectra (b) of bentonite, lecithin and modified bentonite at different reaction times. Bottom: The TG (c) and DTG (d) curves of modified bentonite at different reaction times.

The bands in the FTIR spectra were consistent with the ones detailed in the previous section (i.e., the effect of reaction temperature). Upon intercalation with different reaction times, the FTIR experimental results remained consistent. It showed that the reaction time had no influence on the properties of lecithin-modified bentonite, which is agreement with the results of XRD. The thermal stability of modified bentonite was evaluated by TG analysis and the results of samples were shown in Fig. 4. For modified bentonite, between 150 and

450°C, the mass loss is mainly caused by the lecithin decomposition. Table S2 listed
the percentages of mass loss of the different stages and loaded amount of lecithin. The
maximum mass loss of lecithin, determined from TG curves, was completed at 0.5h

220 (32.6%). When the reaction time increased from 0.5h to 6.0h, the mass loss of lecithin decreased from 32.6% to 27.7%, which demonstrated that the lecithin molecules 221 222 rearrangement were taken place with the increase of reaction time (Merino et al., 2016; Wicklein et al., 2010). The loaded amount of lecithin molecules slightly decreases 223 with the increases of time. This was also evidenced from the appearance of the 224 225 samples (Fig. S2). The appearance turned from flack solid to powder as the reaction 226 time increase. The DTG of the modified bentonites showed two peaks between 150 and 450 °C, which are attributed to lecithin decomposition. It can be seen from Fig.4, 227 228 the intensity of the first peak increased with reaction time, whereas the second peak 229 intensity decreased. Changes in the endothermic peak intensity suggested different conformation states and environments of lecithin in the modified bentonite (Silva et 230 231 al., 2014; Wei Xie, 2001). In addition, organo-bentonites began to decompose at slightly higher temperature with the reaction time increased. 232

233 *3.3 Effect of pH*

The effect of pH on the final performance of modified bentonite was studied. The reaction temperature was set to 60°C and the reaction time was 1.0h. The pH of the mixture solution was varied from pH=1.0 to pH=9.0.

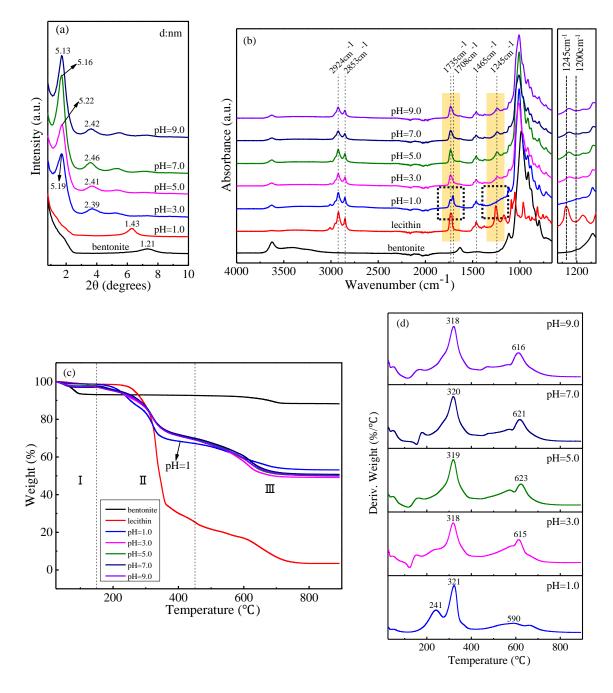


Fig. 5. Top: XRD patterns (a) and FTIR spectra (b) of bentonite, lecithin and modified bentonite at different pH. Bottom: The TG (c) and DTG (d) curves of modified bentonite at different pH.

237	The XRD patterns of modified bentonites at different pH were presented in Fig.
238	5. The typical XRD reflections of bentonite related to the basal spacing appeared at 2θ
239	= 7.28° (d ₀₀₁ = 1.21 nm). This reflection shifted to $2\theta = 6.16^{\circ}$ in the patterns of
240	modified bentonite at pH=1.0, corresponding to a d_{001} -value of 1.43 nm. This result

241 was already discussed in the previous sections. At pH=3.0, the basal spacing of the modified bentonite appeared at $2\theta = 1.70^\circ$, corresponding to the d₀₀₁-value of 5.19 nm. 242 This showed that when the solution pH reached 3.0, lecithin molecules conformation 243 has changed and the basal spacing was well expanded, increasing from 1.21 to 5.19 244 nm. The (001) reflections of samples at pH=5.0, 7.0, 9.0 appeared at $2\theta = 1.69^{\circ}$, 1.71° 245 and 1.72° , corresponding to d₀₀₁-value of 5.22, 5.16 and 5.13 nm, respectively. In 246 addition, the (002) reflection appears when mixture solution pH exceeds 3.0, 247 indicating that more surfactants were intercalated into the layer, and multiple 248 arrangement models of the lecithin molecule were formed (Zhu et al., 2011). It could 249 250 be concluded that the pH value of the solution has a great effect on the basal spacing and the intercalation behavior of lecithin. 251

252 Fig. 5 exhibited the FTIR spectra of modified bentonite under different reaction pH. The bands around 1735 cm^{-1} are attributed to the C=O group of lecithin and the 253 bands at 1245 cm^{-1} is assigned to the PO₂ vibration (Nzai and Proctor, 1998). When 254 pH=1.0, the band assigned to C=O stretching shifts from 1735 cm^{-1} to 1708 cm^{-1} , and 255 the PO₂ vibration shifts from 1245 cm⁻¹ to 1200 cm⁻¹ in modified bentonite. However, 256 when the pH varied from pH=3.0 to pH=9.0, there was no shift of the C=O stretching 257 band and the PO₂ vibration. The protonation of the phosphate group on lecithin is the 258 main reason for this result. The discrepancy reflects the changes of the lecithin 259 properties at different pH conditions. This change is not only directed by the lecithin 260 molecule structure and conformation, but also by interaction with mineral surface. 261

262 Phosphatidylcholine (PC), which is the main component of lecithin, contains a

263 choline part that has a negative charge on the phosphate group and a positive charge on the trimethyl-amino group (Fig. 1) (Bot et al., 2021). The pKa value of the 264 phosphate groups PC is around 1.5 (Ogawa et al., 2004). A.J. De Koning and K.B. 265 Mcmullan(De Koning and McMullan, 1965), who investigated the acid hydrolysis of 266 phospholipids, have shown that the oxygen atom in the phosphate group is available 267 268 for protonation. In a strongly acidic medium(pH<pKa), the phosphate group is 269 protonated, resulting in a positively charged molecule. This change in properties causes different lecithin molecule arrangement, resulting in obvious increase in the 270 271 interlayer space. The appearance characteristics of the organic bentonite samples 272 indicated that the samples were homogeneous powder when the pH exceeds 3.0 (Fig.S3). The appearance of the samples also reveals the effect of pH on the 273 274 intercalation behavior of lecithin.

275 The TG and DTG results for modified bentonite samples at different pH were shown in Fig. 5 and Table S3. When the pH of the solution is 1.0, the maximum mass 276 loss is between 150 and 450°C (31.4%). However, it can be found that, when the pH 277 is higher than 1.0, all the TG curves exhibited similar variation tendencies from room 278 279 temperature to 900°C, and the amount of lecithin decomposition was around 28.0% 280 and the loaded amount of lecithin was around 0.43CEC between 150 and 450 °C. The corresponding DTG curves in Fig. 5 showed that when $pH \ge 3.0$, there were two peaks. 281 282 The center of the peak was 318°C, corresponding to lecithin decomposition and the center of the peak was 615°C, corresponding to the dehydroxylation of the 283 aluminosilicate layer, respectively. However, when pH=1.0, there was three peaks. 284

285 The centers of the peaks were 241,321 and 590°C, respectively. Lecithin molecules can exhibit cationic properties due to the protonated choline groups in the highly acid 286 287 condition (pH=1.0), while display zwitterionic nature when pH \geq 3.0 (Liu et al., 2017; Ouellet-Plamondon et al., 2014). We have also observed that at pH = 1.0 there are 288 more lecithin molecules absorbed that at pH= 3.0 (Table S3) despite having a smaller 289 290 d_{001} , i.e. 1.43 vs 5.19 nm. The main reason for this result is the interaction of protonated lecithin with the negatively charged clay surface at pH=1.0. Some 291 surfactant molecules attach to the bentonite surface increased the amount of lecithin, 292 293 which can be confirmed by a new peak at 241°C for DTG curves.

294 3.4 Effect of lecithin concentration

The effect of lecithin concentration on the interlayer space and thermal stability of modified bentonite was studied. The amounts of lecithin selected for the experiment were equivalent to 0.1, 0.5, 1.0, 2.0, and 3.0 times of the bentonite CEC. The pH of the mixture solution was adjusted to pH=1.0, the temperature was set to 60°C and the reaction time was 1.0h.

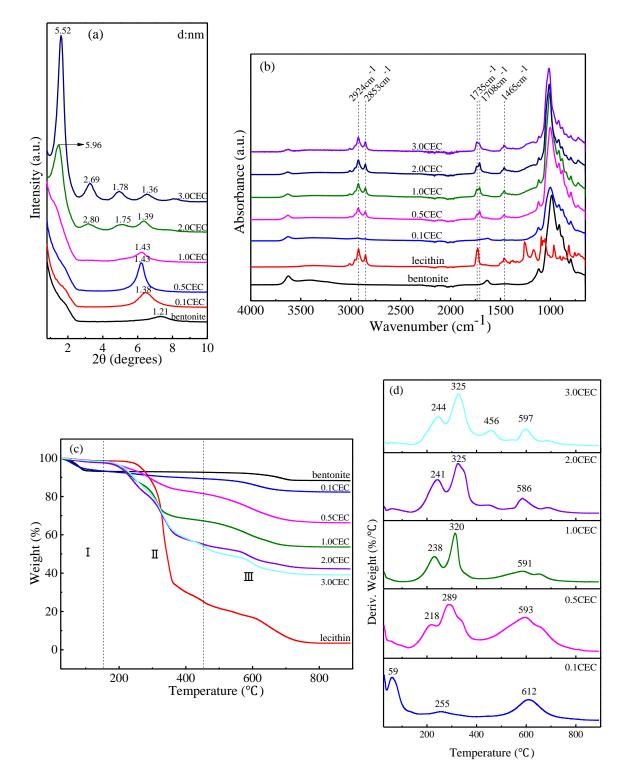


Fig. 6. Top: XRD patterns (a) and FTIR spectra (b) of bentonite, lecithin and modified bentonite at different lecithin concentration. Bottom: The TG (c) and DTG (d) curves of modified bentonite at different lecithin concentration.

XRD patterns of the modified bentonite at different lecithin concentration were

300

301 illustrated in Fig. 6. The basal spacing d_{001} of bentonite (1.21nm) shifted to 1.38, 1.43, 302 1.43, 5.96 and 5.52nm after modification with 0.1, 0.5, 1.0, 2.0 and 3.0CEC, respectively. When the lecithin concentration was between 0.1 and 1.0 CEC, the d_{001} 303 reflection increased slightly from 1.38 to 1.43 nm, which is correspond to lateral 304 monolayer arrangement of the lecithin molecule. From 2.0 to 3.0 CEC, lecithin 305 306 expanded the bentonite basal spacing d_{001} up to nearly 5.52nm, which hold an interlayer space of 4.56nm (after subtraction of the TOT layer thickness value of 307 0.96 nm). These results indicated that the lipid bilayer adopt a different conformation 308 in the interlayer space (Fig. 7). In regards to the length of one PC molecule (about 309 310 3nm) we can imagine that PC molecules are now perpendicular to the clay surface in an upright position. In addition, when the lecithin concentration is increased from 2.0 311 312 to 3.0 CEC, the 001 reflections turn to be much shaper and intensity become much 313 higher, which suggested that the lecithin molecules arrangement in the clay layers were more ordered. 314

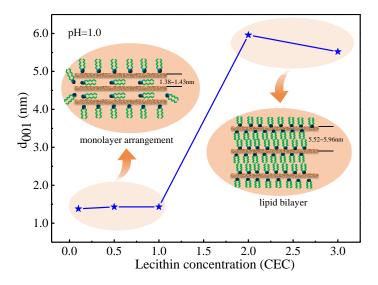


Fig. 7. Schematic diagram of the lecithin arrangement in the interlayer space at different

concentration.

315	For organic bentonite modified with 0.5, 1.0, 2.0CEC, the elemental composition						
316	of the samples were determined by XRF analysis, obtaining data in Table 1. The raw						
317	bentonite had alumina and silica as the major species, at 22.9% and 65.1% by weight,						
318	respectively. Na^+ and Ca^{2+} are the main exchangeable cation of bentonite. It was						
319	found that P_2O_5 were present in organic bentonite at 3.59% (0.5CEC), 6.17% (1.0CEC)						
320	and 11.4%(2.0CEC), respectively. This implies that the intercalation of lecithin						
321	molecules was successful by ion exchange. In addition, the experimental results						
322	suggest obvious decreases in the cations of the interlayer (Na ⁺ , Ca ²⁺), which confirms						
323	that cation exchange and replacement are the mechanisms of action in the						
324	modification process.						

lecithin	chemical composition (mass%)								
concentration /CEC	Na ₂ O	MgO	CaO	K ₂ O	Al_2O_3	SiO ₂	Fe ₂ O ₃	P_2O_5	other
0 (raw bentonite)	2.56	2.84	1.23	0.32	22.9	65.1	4.22	0.06	0.77
0.5	0.31	2.32	0.42	0.30	23.1	64.9	4.74	3.59	0.24
1.0	0.21	2.51	0.29	0.24	22.7	63.6	4.04	6.17	0.26
2.0	0.15	2.30	0.32	0.24	21.3	60.1	3.97	11.4	0.24

Table 1. Chemical composition of raw bentonite and organic bentonite measured by XRF.

For a better understanding of the morphology of organoclays, TEM micrographs of raw bentonite and the obtained organoclays are presented in Fig. 8. The micrograph of raw bentonite (left picture) suggested that the untreated bentonite is mainly composed of a layered structure with a $d_{(001)}$ measured = 1.2 nm, in good agreement with the value obtained by XRD analysis. The second micrograph of organoclay modified with 1.0CEC lecithin (middle picture) clearly displayed an increase in the interlayer spacing compared to raw bentonite. Finally, for organic bentonite modified
with 2.0CEC lecithin (right picture), multiple interlayer spacings are observed at 5.8,
1.7, and 1.4 nm, slightly smaller than the XRD measured d₀₀₁-value of 5.96 nm.
Indeed, XRD results corresponds to an average value while TEM measurements are
based on individual layers.

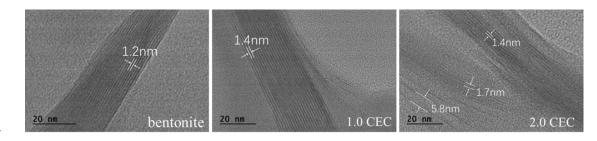


Fig. 8. TEM micrographs of raw bentonite and organoclays modified with lecithin at different
lecithin concentration.

The peaks that appeared in the FTIR spectra were consistent with the ones detailed in the previous section (i.e., the effect of reaction temperature). The absorption peak intensity of samples increased as a function of the lecithin concentration, indicating that more lecithin was adsorbed onto the clay surface and intercalated into the interlayer of bentonite. It can be seen from Fig. S4 that the sample color was getting darker and gradually changing from powder to flake solid. This was mainly caused by the excessive loading of lecithin on the bentonite.

TG and DTG results also hint at a larger number of intercalated at higher lecithin concentrations (Table S4). The mass loss between 150°C and 450°C goes from 4.0% to 43.5% when the lecithin concentration is between 0.1 and 3.0CEC. For bentonite modified with 0.1CEC, the first degradation peak was observed at around 59°C, with a 6.7% mass loss assigned to the evaporation of the adsorbed water. When the

337

352 temperature was between 150 and 450 °C, the sample exhibited only one degradation peaks at 255 °C, which can be attributed to the decomposition of intercalated lecithin 353 354 molecules. The thermal decomposition stages for the 0.5CEC sample are similar to those for the 1.0CEC and 2.0CEC sample with DTG peaks (Fig. 6). But when the 355 temperature varied between 150 and 450°C, the degradation temperature of samples 356 357 shifted to a higher temperature with the lecithin concentration increased, which 358 displays a further enhancement in the thermal stability. With the increase in surfactant concentration, a new endothermic peak appeared at ~456 °C for 3.0CEC. This step 359 360 could be ascribed to the presence of triglycerides and other impurity, which is consistent with the already published literature(Ouellet-Plamondon et al., 2014). 361

In order to have a deeper understanding of the physiochemical processes of organic matter and clay minerals at the microscopic level, classical molecular dynamic (MD) simulations have been proven to be an effective method to obtain structural information among the constituents (Kovar et al., 2010). We have modelled the system at pH=1.0, 60°C and when a PC concentration regarding the CEC of 2.0 was added. The calculation details are available in supplementary information(SI).

Five molecular dynamics simulations (MD) of 10 ns were performed on a small slab of montmorillonite, composed of $9 \times 9 \times 2$ (x,y,z) unit cells. At first all PC molecules are added directly inside the interlayer space of the clay randomly, the exact number is related to the experimental loading amount measured.

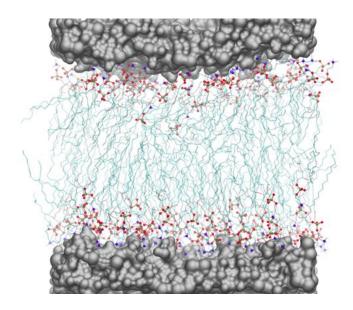


Fig. 9. Snapshot of the last step of the MD3. The N and PO_4 group of the PC molecules are highlighted using ball representation. The montmorillonite surface is represented by a gray surface with a probe radius of 1 A. The color code used is the following: blue N, red O, gold P, green C.

Table 2. Computed d_{001} at the last step of the related MD and percentage of N (from amine) or OH

373	from phosphate) of the PC molecules in interaction with the surface at a distance of 0.68 nm.
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MD number	1	2	3	4	5
Computed d ₀₀₁ (in nm)	6.214	6.14	6.029	6.02	6.33
%N (amine) in interaction with the surface	94%	91%	91%	92%	92%
%OH (phosphate) in interaction with the surface	69%	63%	66%	62%	66%

374 From these dynamics results, we can draw some conclusions (Fig. 9). First we will discuss about the PC absorption. We have observed that the PC auto-organized 375 themselves quickly, even before the MD production. The amine head points in the 376 377 direction of the T layer of the montmorillonite. However, it is often not directly in 378 interaction with this one, but in most cases, involved in a hydrogen bond network with 379 a water molecule in between the clay structure and the PC. The second type of interaction comes from the OH group of the phosphate which is protonated at pH=1.0. 380 It is either directly bonded to the oxygen atom of the T sheet of the Mt or through a 381

382 water molecule. In Table 2, we have printed the percentage of nitrogen (from the amine group) or O (from the OH group of the phosphate) in interaction with the 383 384 surface *i.e.* below 0.68 nm. This distance corresponds to the sum of the Van der Waals radius of either the amine group, a water molecule and an oxygen of the silicate or the 385 386 OH group of the phosphate, a water molecule and an oxygen of the silicate. For all 387 MDs more than 90% of the lecithin molecules are in interaction with the surface. However some of them do not interact at all and instead in interaction with other PC. 388 Finally, once the PC is in interaction with the montmorillonite, no major 389 390 displacements are observed during the MD. This tends to validate the experimental observations where the PC is strongly absorbed in the interlayer space at 60°C. 391

Let's now focus in the orientation of the PC tails in the interlayer space. The PC 392 393 molecule optimized in vacuo using DFT calculations has a length of 3 nm (from a 394 carbon of the amine group to the last carbon of the tail). In comparison to the maximum interlayer space measured (4.56 nm when removing the TOT distance), 2 395 396 PC molecules cannot fit inside the interlayer space without some bending. In the Fig. S5, we have represented several possible organizations of the PC molecules. They can 397 398 adopt a lot of different conformation, some are nearly linear while others are heavily bended. On top of this, several PC (green, orange in Fig. S5) interact with the surface 399 with both amine and phosphate groups but also with the oxygen atoms of the linear 400 chains. In the end, the disposition of PC molecules is relatively random, maybe due to 401 402 the short time of the simulation.

403 Finally we also analyzed the distance of the interlayer space during the MD. As

404 written before the PC tends to self-organized very quickly, and after 4 ns the stable regime is observed regarding the total energy of the system. For each MD, the relative 405 406 distance of the interlayer space is reported in Table 2 and taken from the last step of the simulation. It is difficult to give a precise number as the TOT layers of the 407 408 montmorillonite are slightly altered by the MD due to not being constrained. In any 409 case, for the 5 MDs the computed d_{001} distance reproduced accurately the measured 410 one with a maximum deviation of 6 %. One of the reasons could be that we have added too many PC molecules in the interlayer space. As written before 5 to 10 % of 411 412 PC molecules are not in interaction with the clay, and instead are freely moving in the interlayer space, disrupting the local order. 413

414 Conclusions

415 In this study, a series of organo-bentonites were synthesized by using natural soybean lecithin at different experimental conditions. The effects of reaction 416 temperature, time, pH, and lecithin concentration on the properties of modified 417 bentonite were analyzed. The results of FTIR, XRD, TG and molecular dynamic 418 simulations support the intercalation of lecithin in the interlayer space of 419 420 montmorillonite. The characterization results demonstrate that the intercalation behavior of lecithin can be completed in a short time (0.5h). Lecithin concentration 421 and pH greatly influence the structural characteristic of modified bentonite. In general, 422 the basal spacing of the organo-bentonite has a positive correlation with lecithin 423 concentration and pH. In the case of pH=1.0, the interlayer spacing of modified 424 bentonite increases with the lecithin concentration and the surfactants exhibit different 425

426 arrangements among the bentonite layers. Lecithin adopts a lateral monolayer arrangement at low concentrations (0.1~1.0CEC) in contrary to a lipid bilayer at high 427 concentrations (2.0~3.0CEC), this last one being perpendicular to the surface. 428 Regarding the effect of the pH , the d_{001} of the bentonite layer was significant higher 429 430 for the samples prepared at pH≥3.0 due to the properties change of both the surface 431 and the lecithin. For example, when the pH shifts from 1.0 to 3.0, the interlayer 432 spacing of organoclay was increased from 1.43 to 5.19 nm, which is of great significance for the preparation of low-cost organobentonite for industrial applications. 433 434 These results demonstrate that the modified bentonite with lecithin have quite different structural properties, and they may have special applications in the industrial 435 436 fields.

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