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Draining and salting as responsible key steps in the generation of the acidforming potential of cheese: Application to a soft blue-veined cheese

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ABSTRACT

A disregarded nutritional feature of cheeses is their high acid-forming potential when ingested, associated with deleterious effects for consumers' health. This work aimed to characterize the generation of the acid-forming potential of a blue-veined cheese during manufacturing to identify the main key steps of the process involved in this phenomenon. Sampling was performed on 3 batches at 10 steps of the cheese-making process: reception of raw milk, pasteurization, maturation of milk, coagulation, stirring, draining of the curds and at 4 ripening stages: 21, 28, 42, and 56 d. Acid-forming potential of each sample was evaluated through (1) the calculation of the potential renal acid load (PRAL) index (considering protein, Cl, P, Na, K, Mg, and Ca contents) and (2) its organic anion content (lactate and citrate), considered as alkalinizing elements. Draining and salting were identified as the main key steps responsible for the generation of the acid-forming potential of cheese. The draining process induced an increase in the PRAL index from 1.2 mEq/100 g in milk to 10.4 mEq/100 g in drained curds due to the increase of the dry matter and the loss of alkaline minerals into the whey. The raise of PRAL value (20.3 mEq/100 g at d 56) following salting resulted from an imbalance between the strong acidogenic elements (Cl, P, and proteins) and the main alkalinizing ones (Na and Ca). Particularly, the Cl element had a major effect on the PRAL value. Regarding organic anions, draining induced a loss of 93% of the citrate content in initial milk. The lactate content increased as fermentation occurred (1,297.9 mg/100 g in drained curds), then decreased during ripening (519.3 mg/100 g at 4.56). This lactate level probably contributes to moderate the acidifying potential of end products. Technological strategies aiming to limit the acid-forming potential of cheeses are proposed and would deserve further research to evaluate their nutritional relevance.

Key words: acid-forming potential, cheese-making process, draining, salting, blue-veined cheese

INTRODUCTION

A disregarded nutritional feature of cheeses is their high acid-forming potential. This means that their intake may potentially induce an acid load to the body (Remer and Manz, 1994). The substantial cheese consumption in Western diets (with more than 20 kg per year for France, Germany, Switzerland, and Italy) (Fox and Guinee, 2013) justifies the study of this characteristic. Two dimensions should be considered for an extensive overview of the acid-forming or base-forming potential of a food product: (1) its potential renal acid load (**PRAL**) index, and (2) its organic anion content (Demigné et al., 2004a; Demigné, 2008; Gore et al., 2016).

(1) The PRAL index was developed by Remer and Manz (1995) to evaluate the acid/alkaline load induced by foodstuffs when ingested. It is based on the nutrient composition of the product and is calculated as follows:

PRAL (mEq/100 g) = $0.49 \times \text{protein} (\text{g}/100 \text{ g})$ + $0.037 \times \text{P} (\text{mg}/100 \text{ g}) + 0.027 \times \text{Cl} (\text{mg}/100 \text{ g})$ - $0.041 \times \text{Na} (\text{mg}/100 \text{ g}) - 0.021 \times \text{K} (\text{mg}/100 \text{ g})$ - $0.026 \times \text{Mg} (\text{mg}/100 \text{ g}) - 0.013 \times \text{Ca} (\text{mg}/100 \text{ g})$.

Diet influences the acid-base balance of the body. Fixed acids are produced as the result of (1) the oxidation of the absorbed sulfur-containing AA from dietary proteins, (2) the generation of phosphates from the metabolism of phosphoesters and phosphoproteins, and (3) the absorption of chloride (Oh, 2000; Poupin et al., 2012). On the contrary, ingested cations (Na, Mg, K, and Ca), commonly assumed to be associated with metabolizable anions, have alkalinizing properties (Remer, 2001; Poupin et al., 2012). According to the calculation model, foods with positive PRAL denote an excess of acid-forming potential, whereas negative PRAL indicate an excess of alkaline-forming potential.

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Given their high positive PRAL values, cheeses may contribute to the installation of low-grade metabolic acidosis (Remer and Manz, 1995; Cordain et al., 2005; Gore et al., 2016). In the long term, this state may induce deleterious effects on renal function (Frassetto et al., 2007b; Fenton et al., 2011; Bonjour, 2013; Wang et al., 2015). Even if it remains controversial because of the lack of well-designed clinical trials, bone and muscle tissues might be affected as well (New et al., 2004; Frassetto et al., 2008; Mardon et al., 2008; Pedone et al., 2010).

(2) Citrate and lactate salt intakes may have an alkalinizing effect on the acid-base balance of the body (Demigné, 2008). When completely oxidized in the course of the metabolism, they are considered as precursors of bicarbonate, an important alkalinizing component in the body (Oh, 2000; Poupin et al., 2012). Citrate is the most abundant organic anion in milk and lactate in cheese (Tormo and Izco, 2004). In cheeses, these organic anions result from biochemical changes during processing and ripening (Fox, 2004; McSweeney, 2004). Their contents depend on cheese type and on the existing microflora because lactate and citrate may follow different metabolic pathways (McSweeney and Sousa, 2000).

In their pioneering work, Remer and Manz (1995) found that milk and fresh cheeses were characterized by PRAL values around zero, whereas ripened cheeses exhibited high PRAL values. Demigné et al. (2004b) suggested that processing enhanced the acid-forming potential of cheese. This hypothesis was supported by Gore et al. (2016) who confirmed that different cheesemaking technologies had strong effects on acid-forming potentials of end products. In particular, they reported that hard cheeses and blue-veined cheeses exhibited the strongest acidogenic characters. This was the result of a great imbalance between acidifying elements (Cl, P, and proteins) and alkalinizing ones (Na and Ca) of PRAL index.

Therefore, it would be interesting to study the evolution of the acid-forming potential of cheeses during manufacturing to determine the technological steps responsible for this acid-forming potential generation. This would allow to better understand this feature, even to potentially control it. Indeed, in cheese-making technology, different end products are obtained through the modulation of various technological steps: milk setting, coagulum cutting, stirring, heating, draining, pressing, curd salting, or cheese ripening (Fox et al., 2004). All of these steps more or less affect the final concentrations of various nutrients and thus influence the acid-forming potential of final products. To our knowledge, no work addressing this issue is reported in the literature. Some studies have focused on the evolution of certain minerals during the cheese-making process (Moreno-Rojas et al., 1995; Cichoscki et al., 2002; González-Martín et al., 2011), but the lack of literature on this aspect is often criticized (Hickey et al., 2015) and these works do not allow evaluation of the PRAL index of intermediate and end products.

The aim of the present work was to determine the evolution of the acid-forming potential of cheese and its responsible key steps during the cheese-making process to characterize and better understand its generation. The study was based on the industrial cheese-making process (from raw milk to final stage of ripening) of a soft blue-veined cheese.

MATERIALS AND METHODS

Cheese Manufacture

Raw cow milk was pasteurized (72°C, 15 s) and standardized in fat content (3.8%), then cooled to 13° C (Figure 1). Calcium chloride (concentration = 520g/L, volume = 15 mL/100 L) and fermented cocktail (starter culture and *Penicillium roqueforti*, volume = 0.6 L/100 L) were added for pre-maturation of milk for about 12 h. The milk was then heated to 32°C and moved to vats. Rennet extract (chymosine + pepsin, >160 international milk clotting units/mL, volume = 30 mL/100 L) was added. After 30 min of incubation, the coagulum was cut into cubes $(1 \times 2 \times 2 \text{ cm})$ by an automated cutting grid and a stirring process for 1 h was applied to form grains of curd. A draining conveyor was used before molding so the grain structure was not damaged. The syneresis was carried out in molds, with periodic turnarounds, at a temperature between 19 and 20°C. The curds were salted manually by rubbing dry salt on the surface and then pricked to allow the growth of Penicillium. Ripening was carried out at 8°C, 98% RH until d 28 and then at 0°C until d 56.

Sampling

Three cheese-making batches were followed, each of them manufactured at a 1-wk interval. The sampling was made during different steps of the cheese-making process: reception of raw milk, pasteurization, maturation of milk, coagulation, stirring, draining, and ripening. The raw milk represented a mixed milk from about 20 local producers, sampled before standardization and pasteurization. Pasteurized milk was sampled before adding the CaCl₂ and the ferments and matured milk just before adding the rennet. One liter per each batch was aliquoted and immediately frozen (-20° C). The

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milk (30 t) was distributed in 6 vats. Two vats were followed per batch: for each vat, 1 L of coagulum was sampled, by immersing a jar into the vat, just before cutting, and 1 L of stirred grains of curd (SGC) was collected at the end of the draining conveyor. Samples were aliquoted and immediately frozen. Drained curds (DC) were sampled just before salting. During ripening, one salted blue-veined cheese (BC) per vat (2.2)kg each) was collected at various aging times: 21 d (BC21), 28 d (BC28), 42 d (BC42), and 56 d (BC56). Cheese samples were transported to the laboratory under refrigeration (4°C), the rind of the ripened cheeses was removed and the cheeses were aliquoted and frozen (cooling cell, Tecnox, Strasbourg, France) until -20° C. All samples were kept in the freezer $(-20^{\circ}C)$. One day before analysis, liquid samples from the 2 vats per batch were unfrozen in a refrigerator $(4^{\circ}C)$ and pooled the day of analysis. Frozen solid samples were pooled and ground just before analysis to obtain a representative homogenized product and stored at 4°C until analysis.

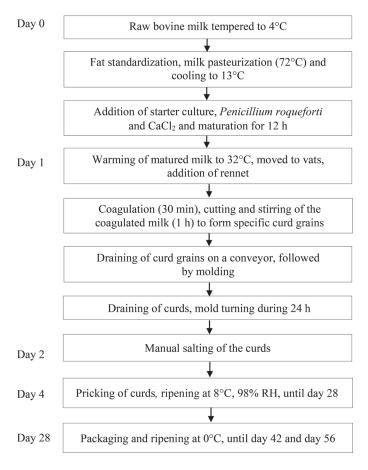


Figure 1. Manufacturing procedure for the studied blue-veined cheese.

Basic Chemical Analysis

Samples were analyzed in triplicate for pH, dry matter, fat, ash, and protein according to the ISO standards (AFNOR, 2013). The pH was measured at 20°C by using a food penetration pH measuring instrument (Testo 205, Testo, Alton, UK). The DM content was obtained by drying 3 g of product at 105°C in an oven for 24 h (ISO, 2004). The fat content was assayed using a Gerber method (ISO, 2000) and the ash content using a dry ash method (ISO, 1989). The total nitrogen was determined by Kjeldahl nitrogen analysis (ISO, 2013), using a Kjeldahl Unit (Büchi, Flawil, Switzerland). The amount of total N was multiplied by a 6.38 factor to express the results in total protein.

Mineral Determination (Calcium, Potassium, Magnesium, Sodium, and Phosphorus)

The mineralization phase of 1 g of product was carried out in triplicate in a programmable oven (Fours Nagat, Bretagne, France), at 550°C for 6 h. The ashes obtained were dissolved in 1 mL of nitric acid (25%; VWR International, Fontenay-sous-Bois, France) and then added to 250 mL with demineralized water. After appropriate dilution, the solution was injected in a Fast Sequential Atomic Absorption Spectrometer (Varian, AA240FS, Palo Alto, CA) according to ISO (2007a) to assay Ca, K, Mg, and Na contents. The total P was assessed with the colorimetric nitro-vanado-molybdate method from the same ash solution on a Spectrophotometer (Secoman, Domont, France), at 430 nm wavelength as described by Bord et al. (2015).

Analysis of Chloride, Citrate, and Lactate

The Cl content in milk and cheese slurry was measured by potentiometric titration (Titroline Easy Potentiometer) with silver nitrate 0.1 N (VWR International, France) according to ISO (2007b).

The citrate and lactate contents were measured by enzymatic bio analysis (Enzytec Citric acid, Enzytec Lactic acid, R-Biopharm AG, Darmstadt, Germany), as described in the instructions supplied with the kit. Cheese samples (5 g) were homogenized in 50 mL of perchloric acid (1 M; VWR International, France) using an Ultra-Turrax homogenizer (IKA Labortechnik, Staufen im Breisgau, Germany). The homogenate was then centrifuged at 18,000 × g for 10 min at 4°C. The supernatant (20 mL) was adjusted to pH 8 to 10 with approximatively 4 mL of KOH (5 M; VWR International, Leuven, Belgium) and placed for 15 min at 4°C for the quantitative precipitation of potassium perchlorate,

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and then filtered. The amount of NADH oxidized in the reactions of the filtrate with the different enzymes was determined by means of its light absorbance at 340 nm wavelength and was stoichiometric to the amount of citrate and lactate. For each product, the assay was performed in triplicate.

Statistical Analysis

Statistical analysis was performed using XL STAT software package (Addinsoft, Paris, France). Results are reported as means (\pm SD). The Shapiro-Wilk (P < 0.05) statistic was performed to check the normality of our data. A large segment of variables lacked normality and therefore nonparametric (Kruskal-Wallis) test and post-hoc multiple comparison (Conover-Iman procedure) were adopted to compare the studied elements during the cheese-making process. Differences between mean values were considered significant at P < 0.05.

RESULTS

Changes in the Gross Composition

Average pH, DM, fat, ash, and protein contents of BC throughout cheese-making process are displayed in Table 1. The pH of milk did not vary after standardization and pasteurization. A slight decrease was initiated during milk maturation and was intensified after coagulation with a marked acidification reported in DC (pH = 4.9). This trend reversed during ripening with an increase of pH until 6.2 in BC56. Dry matter, ash, and protein contents of milk remained unchanged until coagulation. This also holds true for fat content, once adjusted to 3.8 g/100 g during standardization. As whey separation and evacuation (by cutting, stirring, and draining) occurred, all of these parameters significantly increased in curds to display at the end of ripening 54.1 g/100 g of DM, 3.8 g/100 g of ash, and 30.7 g/100 g of fat. Particularly, the average milk protein content (3.3 g/100 g) did not show any significant fluctuation until stirring (8 g/100 g) and continued increasing after draining (18.7 g/100 g) to reach a steady content of 20.6 g/100 g during ripening.

Evolution of Mineral Contents

Table 2 shows the mineral evolution of Ca, P, Mg, K, Na, and Cl contents of BC throughout cheese-making process. The Ca and P contents showed quite similar variations during the cheese-making process: no significant differences were observed until the coagulation of milk, then both minerals increased significantly after the stirring process. Once the draining finished, Ca content remained unchanged until the end of ripening (459.3 mg/100 g). The P content reached a steady level during ripening as well (302.1 mg/100 g). Similar trends were observed for Mg during the preparation of the milk. The coagulation increased Mg content to 12.2 mg/100 g and the draining process to 19.5 mg/100 g, remaining constant until the end of ripening. K content remained relatively constant during the whole process, with 104.6 mg/100 g average until draining, showing a decreasing tendency after the stirring and draining processes. Ripened cheeses exhibited K contents similar to those reported in initial raw milk. Initially low in both milk and curds, Na and Cl contents increased due to the salting process and reached a steady level during ripening.

Lactate and Citrate Content Changes

The lactate content of milk slightly increased after maturation until the molding process, ranging from 2.6 mg/100 g for raw milk to 38.5 mg/100 g for SGC (Figure 2). The greater increase was observed in curds after the 24 h of draining (1,297.9 mg/100 g). During the ripening period, the lactate content decreased significantly to 519.3 mg/100 g. Inversely, the citrate content decreased significantly during the cheese-making process. The milk attested the highest citrate content (100.5 mg/100 g), which decreased considerably during the draining process (to 6.1 mg/100 g) and then remained constant.

Evolution of PRAL Index

Figure 3a shows the evolution of PRAL values during cheese-making process. During the first stages of manufacture, PRAL indexes of intermediate products were slightly over zero (1.3 mEq/100 g on average). A first increase of PRAL index was reported between SGC (3.4 mEq/100 g) and DC (10.4 mEq/100 g), thus after draining. Then, the PRAL value greatly raised with the salting step and the beginning of ripening (33.2 mEq/100 g at d 21). Finally, it reached a steady level in final stages of ripening (20.3 mEq/100 g). It is noticeable that the SD values obtained after the stirring process showed an important inter-batch variability, with ranges from 14.3 to 24.2 mEq/100 g for BC56.

The evolution of different PRAL elements (nutrient contents weighted with their conversion factors as defined by Remer and Manz, 1995) during the cheesemaking process are shown in Figure 3b. Until coagulation, the acidic elements of PRAL (Cl, P, and protein) were well compensated with the alkaline elements (Na, Ca, K, and Mg). Then, the draining process induced an increase in protein, P, and Ca elements and to a lesser

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times: 21 d (BC21), 28 d (BC28), 42 d (BC42), and 50 d (BC50) of ripening (related to 100 g edible portion)									
Item	pH	DM (g)	Fat (g)	Ash (g)	Protein (g)				
RM PM MM C SGC DC BC21	$\begin{array}{c} 6.8 \pm 0.1^{\rm g} \\ 6.8 \pm 0.1^{\rm g} \\ 6.6 \pm 0.1^{\rm g} \\ 6.6 \pm 0.2^{\rm fg} \\ 6.5 \pm 0.3^{\rm ef} \\ 4.9 \pm 0.4^{\rm a} \\ 5.4 \pm 0.2^{\rm ab} \end{array}$	$\begin{array}{c} 12.8 \pm 0.1^{\rm ab} \\ 12.5 \pm 0.3^{\rm a} \\ 12.5 \pm 0.2^{\rm a} \\ 13.5 \pm 0.7^{\rm bc} \\ 24.4 \pm 1.2^{\rm cd} \\ 49.7 \pm 3.2^{\rm de} \\ 53.7 \pm 0.6_{\rm c}^{\rm ef} \end{array}$	$\begin{array}{c} 4.1 \pm 0.1^{\rm b} \\ 3.8 \pm 0.1^{\rm a} \\ 3.8 \pm 0.1^{\rm a} \\ 3.2 \pm 0.6^{\rm a} \\ 14.4 \pm 5.4^{\rm b} \\ 28.4 \pm 1.2^{\rm c} \\ 29.5 \pm 0.4^{\rm cd} \end{array}$	$\begin{array}{c} 0.7 \pm 0.0^{\rm a} \\ 0.7 \pm 0.0^{\rm a} \\ 0.7 \pm 0.0^{\rm ab} \\ 0.8 \pm 0.1^{\rm bc} \\ 1.2 \pm 0.0^{\rm cd} \\ 2.3 \pm 0.6^{\rm d} \\ 3.7 \pm 0.2^{\rm e} \end{array}$	$\begin{array}{c} 3.3 \pm 0.0^{\rm a} \\ 3.3 \pm 0.1^{\rm a} \\ 3.3 \pm 0.1^{\rm a} \\ 3.5 \pm 0.3^{\rm a} \\ 8.0 \pm 0.5^{\rm b} \\ 18.7 \pm 0.6^{\rm b} \\ 20.3 \pm 0.4^{\rm c} \end{array}$				
BC28 BC42 BC56	$\begin{array}{l} 5.8 \pm 0.1^{\rm bc} \\ 6.0 \pm 0.1^{\rm cd} \\ 6.2 \pm 0.2^{\rm de} \end{array}$	$\begin{array}{l} 54.7\pm0.8^{\rm f} \\ 54.0\pm1.0^{\rm ef} \\ 54.1\pm1.3^{\rm f} \end{array}$	$egin{array}{c} 30.1 \pm 0.2^{ m d} \ 30.0 \pm 0.3^{ m d} \ 30.7 \pm 0.7^{ m e} \end{array}$	$egin{array}{c} 3.9 \pm 0.4^{ m e} \ 3.8 \pm 0.3^{ m e} \ 3.8 \pm 0.2^{ m e} \end{array}$	$\begin{array}{l} 20.6\pm0.4^{\rm c}\\ 20.6\pm0.6^{\rm c}\\ 20.6\pm0.7^{\rm c}\end{array}$				

Table 1. Average pH and gross composition of raw milk (RM), pasteurized milk (PM), matured milk (MM), coagulum (C), stirred grains of curd (SGC), drained curds (DC), and blue-veined cheeses at various aging times: 21 d (BC21), 28 d (BC28), 42 d (BC42), and 56 d (BC56) of ripening (related to 100 g edible portion)^{1,2}

^{a-g}Means in a column sharing common superscripts are similar as tested by Conover-Iman test (P > 0.05). ¹Means of replicates \pm SD.

²Kruskal-Wallis *P*-value < 0.0001 in all cases.

degree in the Mg element. Simultaneously, K, Cl, and Na elements remained quite constant. Yet, the strongest acidifying effect is observed just after the salting step, when Cl become the most acidic element of PRAL, due to its high concentrations. In BC56, Cl, P, and protein elements could not be counterbalanced by the Na and Ca elements, whereas K and Mg elements had little effect on the PRAL index, given their low concentrations.

DISCUSSION

This work, based on the study of a soft blue-veined cheese, investigated the generation of the acid-forming potential of cheese throughout processing. Indeed, this characteristic is known to be potentially associated with deleterious effects for consumers' health in the long term (Alexy et al., 2005; Frassetto et al., 2007b; Pedone et al., 2010). Thus, this study provides new data to better characterize and understand this nutritional feature. A full biochemical characterization was carried out from milk to final cheese during 10 steps of the process. Very few studies reported a similar exhaustive work (Moreno-Rojas et al., 1994). Most of them only focused on major minerals found in cheese and mainly during ripening of hard cheeses (Moreno-Rojas et al., 1995; Cichoscki et al., 2002). The results confirmed that cheese-making process was responsible for the high acid-forming potential of cheeses and allowed identification of draining and salting as the main key steps responsible for this characteristic.

Effect of Draining

Draining was the first step that significantly increased the PRAL index. First, the increase of DM as whey expelled necessarily affected the PRAL value because it is expressed per 100 g of fresh product. Then, the evolution of curds composition tightly depended on the

Table 2. Mineral composition of raw milk (RM), pasteurized milk (PM), matured milk (MM), coagulum (C), stirred grains of curd (SGC), drained curds (DC), and blue-veined cheeses at various aging times: 21 d (BC21), 28 d (BC28), 42 d (BC42), and 56 d (BC56) of ripening (related to 100 g edible portion)

	Mineral element ^{1,2} (mg/100 g)							
Item	Ca	Р	Mg	K	Na	Cl		
RM	$96.3\pm18.0^{\rm a}$	$48.2 \pm 30.7^{\rm a}$	$8.0 \pm 2.0^{\mathrm{a}}$	$100.2 \pm 19.3^{\rm ab}$	$38.3\pm8.8^{\rm a}$	$109.0 \pm 2.8^{\rm bc}$		
PM	$106.1 \pm 7.6^{\rm a}$	$63.4 \pm 14.2^{\rm a}$	$8.8\pm1.0^{\rm ab}$	$114.5 \pm 12.1^{\rm b}$	$38.6 \pm 4.8^{\rm a}$	$107.0 \pm 2.1^{\rm ab}$		
MM	$100.8 \pm 13.4^{\rm a}$	$72.1 \pm 24.2^{\rm a}$	$8.2 \pm 1.1^{\rm a}$	$99.2 \pm 15.9^{ m ab}$	$35.5 \pm 6.5^{\rm a}$	$113.4 \pm 1.2^{ m cd}$		
С	$120.5 \pm 14.1^{\rm ab}$	$76.1 \pm 19.9^{\rm a}$	$12.2 \pm 2.0^{ m bc}$	$104.5 \pm 15.9^{\rm b}$	$72.6 \pm 33.3^{ m b}$	$113.6 \pm 2.4^{\rm d}$		
SGC	$222.8 \pm 39.5^{ m b}$	$158.9 \pm 27.9^{ m b}$	$14.8\pm3.2^{ m cd}$	$96.3 \pm 11.8^{\rm ab}$	$93.0 \pm 29.5^{ m bc}$	$101.7 \pm 1.2^{\rm a}$		
DC	$401.3 \pm 72.6^{\circ}$	$271.5 \pm 75.7^{\rm bc}$	$19.5 \pm 4.1^{ m de}$	$72.2 \pm 13.0^{\rm a}$	$71.8\pm33.1^{\rm b}$	$79.5 \pm 1.4^{\rm a}$		
BC21	$394.6 \pm 126.9^{\circ}$	$322.3 \pm 70.7^{ m cd}$	$20.8 \pm 5.4^{\rm e}$	$89.2 \pm 36.1^{ m ab}$	$454.8 \pm 52.6^{\circ}$	$1,389.5 \pm 110.0^{ m e}$		
BC28	$472.3 \pm 51.5^{\circ}$	$396.6 \pm 35.0^{ m d}$	$24.5 \pm 3.7^{\rm e}$	$107.2 \pm 15.7^{\rm b}$	$762.7 \pm 140.3^{ m d}$	$1,478.8 \pm 190.6^{\rm e}$		
BC42	$443.9 \pm 48.9^{\circ}$	$375.1 \pm 20.1^{\rm d}$	$23.6 \pm 2.6^{\rm e}$	$104.3 \pm 16.6^{ m b}$	$743.7 \pm 117.3^{ m d}$	$1,459.6 \pm 124.9^{\rm e}$		
BC56	$459.3 \pm 24.3^{\circ}$	$302.1 \pm 72.3^{ m cd}$	$23.2\pm2.4^{\rm e}$	$103.9 \pm 13.3^{ m ab}$	$755.8 \pm 82.7^{ m d}$	$1,436.9 \pm 141.8^{\rm e}$		

^{a-e}Means in a column sharing common superscripts are similar as tested by Conover-Iman test (P > 0.05).

¹Means of replicates \pm SD.

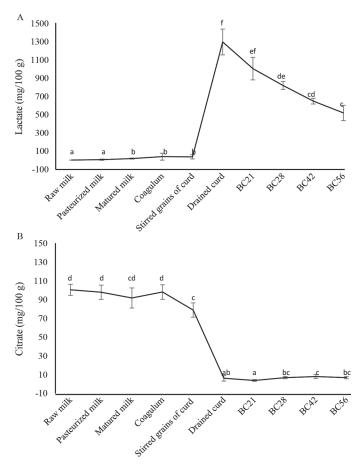
²Kruskal-Wallis *P*-value <0.0001 in all cases.

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phase in which components are located as syneresis and draining process occur. As a consequence of whey evacuation, casein micelles concentrated in curds resulting in an increase in the protein element of PRAL (Figure 3b). At the same time, a large proportion of PRAL alkaline elements initially present in raw milk and mainly located in the aqueous phase of milk (Zamberlin et al., 2012) were lost. These losses were estimated at about 85% for K, 60% for Mg, and 35% for Ca in the current work (data not shown). In DC, Ca and P concentrations increased in similar proportions as a consequence of their coexistence in casein micelles (Table 2). The level of remaining Ca and P bound in caseins is linked to coagulum acidification: the higher the coagulum acidification level before draining, the higher Ca and P are lost into the whey (Le Graet and Brule, 1993). In cow milk, the complete solubilization of inorganic P is attained at pH 5.2, whereas Ca solubilize at pH 3.5 (Le Graet and Brule, 1993; Reykdal et al., 2011). In the current work, the slow draining (24 h) involved an acidification of the curds to a pH of 4.9, hence explaining the detected loss of minerals in DC. The resulting raise of PRAL index (10.4 mEq/100 g) was due to the imbalance between the important weight of acidogenic elements P and proteins and the main alkalinizing one, Ca. Given its low concentration compared with Ca and P, Mg poorly affected PRAL values. Potassium contents remained constant, and thus had few consequences on PRAL variations.

Effect of Salting

Salting induced a dramatic increase in the acidforming potential of cheese during processing, with a



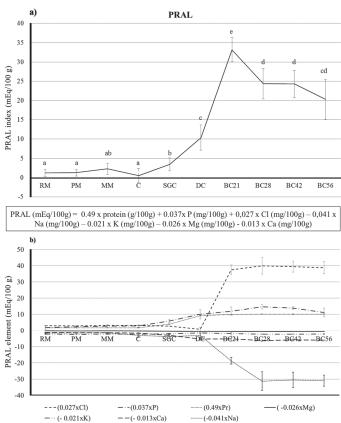


Figure 2. Evolution of lactate and citrate contents throughout cheese-making process of blue-veined cheese (related to 100 g of edible portion). The data represent means \pm SD; n = 9. Kruskal-Wallis *P*-value <0.0001. Means sharing common letters (a–f) are similar as tested by Conover-Iman test (P > 0.05). Blue-veined cheeses at various aging times: 21 d (BC21), 28 d (BC28), 42 d (BC42), and 56 d (BC56) of ripening.

Figure 3. Evolution of potential renal acid load (PRAL) index (a) and PRAL elements weighted with their derived factors (b) during the manufacture of blue-veined cheese. The data represent means \pm SD, expressed in mEq/100 g edible portions; n = 9. Kruskal-Wallis *P*-value <0.0001 in all cases. Means sharing common letters (a-d) are similar as tested by Conover-Iman test (P > 0.05). Raw milk (RM), pasteurized milk (PM), matured milk (MM), coagulum (C), stirred grains of curd (SGC), drained curds (DC), and blue-veined cheeses at various aging times: 21 d (BC21), 28 d (BC28), 42 d (BC42), and 56 d (BC56) of ripening; Pr, protein.

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PRAL value tripled between DC and BC21 (Figure 3a). The study of PRAL element changes (Figure 3b) from salting revealed that Cl and Na elements had a strong effect on the PRAL value compared with others. Particularly, Cl element, given its high content (Table 2), had a strong acidogenic effect resulting in the increase of PRAL index. Similar situations were described by Remer and Manz (1995) in Cheddar-type cheese and Parmesan. This point highlighted the interest of considering Na and Cl in PRAL calculation for cheeses. Indeed, it is noteworthy that, from 2003, Na and Cl were omitted from the PRAL formula when estimating a diet-dependent net acid load (Remer, 2003; Frassetto et al., 2007a). Indeed, Na and Cl were found to fully compensate in several clinical studies when the urinary cation-anion difference was calculated (Remer and Manz, 1994). This change allowed to overcome missing Cl data from food tables and assumed that in the case of processed salted foods Na and Cl would always have a stoichiometric relationship, with equal concentrations. However, in cheese-making technology, Cl ions in milk, and later in cheese whey, are accompanied by either Na or other cations. Salt is added during processing and a portion of Na and Cl ions are allowed to drain off into the whey. Therefore, Na and Cl concentrations changes are unlikely to be stoichiometric and this is supported in the current work. In the literature, very few works addressed the distribution of Cl and Na in cheese matrix to understand this feature (Hardy, 1983, 1976; Boisard et al., 2013). The diffusion of salt was studied (Morris et al., 1985), but NaCl content is still mainly considered from the Cl determination (Floury et al., 2009; McMahon et al., 2009; Fucà et al., 2012).

Overall, the cumulated effects of main alkalinizing elements (Na and Ca) could not compensate the strong acidogenic elements (Cl, P, and proteins) and resulted in a high mean PRAL index at d 56 (20.3 mEq/100 g). This value is in agreement with previous studies in blue cheese (Gore et al., 2016) and comparable with the PRAL calculated by Remer and Manz (1995) in hard cheeses. Contrary to what is often found in the literature (Remer and Manz, 1995; Alexy et al., 2005), the acidogenic character of dietary proteins needs to be moderated for cheeses, since this work highlights the fact that Cl is the strongest acidifying nutrients in the end products and that P is at least as acidifying as proteins.

Effect of Cheese-Making Process on Organic Anion Content

During the cheese-making process, biochemical changes due to metabolism of lactose, lactate, and citrate are likely to modulate the acid-forming potential of cheese (Demigné et al., 2004a). In the body, metabolizable organic anions (lactate, citrate), in the form of salts, are effectively absorbed in the small intestine. They are metabolized mostly in the liver to lead to the synthesis of bicarbonate, a powerful buffer system in the organism (Oh, 2000; Poupin et al., 2012). Thus, food products with valuable contents in metabolizable organic anions are assumed to contribute to the neutralization of the fixed acidity of the body (Demigné et al., 2004a; Sabboh et al., 2007). The daily food supply of organic anions is recognized to be rather dependent on fruit and vegetable intake. Nevertheless, animal foods represent a nonnegligible source of organic anions. In subjects consuming a diet high in meat and dairy products, animal foods probably are the main contributors to organic anion intake (Demigné et al., 2004a).

During processing, the activity of the mesophilic starter bacteria resulted in a high increase in lactate (Figure 2), which may be further metabolized to various compounds (cheese flavor). This metabolization is particularly extensive in surface mold-ripened and blue-veined cheeses (McSweeney and Sousa, 2000), and would initially involve Geotrichum candidum, followed by *Penicillium roqueforti* (McSweeney, 2004). In BC, the decrease in lactate content by 27.5% in BC21 and by 62.6% in BC56 compared with the one in DC was consistent with this phenomenon. It is hypothesized that lactate rate might continue decreasing with a longer ripening time. Nevertheless, if consumed at 28 d of ripening, the BC, containing 820 mg of lactate per 100 g, can be considered as a lactate-rich food product, compared with semi-hard cheeses Comte and Emmental (Mullin and Emmons, 1997). At 28 d, one portion of 40 g of BC is even richer in organic anions than 100 g of vegetables (Demigné, 2008).

Milk contained about 100.5 mg/100 g of citrate. Most of it was lost in the whey during the cheese-making process (Figure 2), as described by McSweeney and Sousa (2000). A part of the remaining citrate was also reported to be possibly metabolized by nonstarter lactic acid bacteria (McSweeney, 2004). In the blue-veined cheese studied, only 6.8% of the initial citrate content remained in BC56 ($6.8 \pm 1.2 \text{ mg}/100 \text{ g}$). Thus, even if citrate theoretically has a 3-fold higher alkalinizing effect than lactate in the body due to its 3 carboxyl groups, the low citrate content in ripened cheese makes its base-forming potential negligible compared with lactate.

Implications

As a perspective, these results could be useful to develop strategies aiming to reduce the acid-forming potential of cheeses: 8

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- An important track to investigate would be the modulation of the salting process. In agreement with the public health recommendation to decrease salt consumption, it would be relevant to apply partial replacement of NaCl. Salt substitution is a practice already widely experienced (Grummer et al., 2013, 2012; Lu and McMahon, 2015). However, most of these works explored the use of CaCl₂ or KCl as NaCl substitutes, which both induce an acid load to the body (Remer, 2001).
- Ca enrichment might be a relevant approach to consider. It could counterbalance the alkaline element loss occurring during draining, especially Ca (35% of initial Ca in raw milk is lost into the whey), and thus neutralize the acidogenic effect of P.
- The investigation of lactate content fluctuations suggests that a consumption of blue cheese with short ripening duration would better limit its acid-forming potential rather than products with longer ripening duration.

However, such interventions would require to better control PRAL variations. Indeed, this work highlights the fact that acid-forming potential of cheese is subjected to inter-batch variations in mineral composition, especially in Na and Cl contents. Similar wide fluctuations were previously reported in cheeses involving mold growth and were assigned to the development of Penicillium (Gaucheron et al., 1999; Prieto et al., 2000; Abbas, 2012). To clear out this limitation, further research would be needed on cheeses produced with different processes. Actually, it must be noticed that this work was carried out on a limited number of production and for one single cheese type. It must be highlighted that further investigations would be needed to extrapolate the results to other cheeses. In particular, hard cheeses would be an interesting product to investigate because they have high PRAL values (Remer and Manz, 1995; Gore et al., 2016) but also showed great lactate contents.

Another limitation of this work is that, the PRAL formula was developed to be used for every foodstuffs, not specifically for cheeses. Thus, we can wonder whether the mean intestinal absorption rate of Ca (25%) and P (63%) in particular are suitable. Indeed, depending on the cheese matrix, Ca and P chemical forms in cheeses can be different and might modulate their bioavailability (Buchowski and Miller, 1990; Cashman, 2002). On the other hand, despite we emphasize that lactate content might affect the acid-forming potential of cheeses, the way to use anion contents in the PRAL formula cannot be suggested from this study only. This issue would deserve clinical investigations to determine the respective weight of PRAL and organic anion contents in the acid-forming potential of food products. More globally, clinical studies should also be driven to perform a direct measurement of the urinary acid excretion. This would allow a more reliable evaluation of the generated net acid load to the metabolic system.

CONCLUSIONS

The present study demonstrates the acidogenic character of the cheese-making process. The main key steps responsible for this characteristic were identified: the draining process, because of the loss of alkaline minerals (Ca, Mg, Na, K) in the whey as well as the concentration of casein micelles in curds, and the salting process, because of the imbalance between the strong acidifying effect of Cl, P, and proteins elements on the one hand, and Na and Ca elements on the other hand. However, the relatively high lactate content appearing in blue-veined cheese during fermentation could, therefore, partly counteract the PRAL value of the cheese. This paper opens new perspectives regarding strategies of nutritional optimization of cheeses. It provides new data on their nutritional functionalities and deserves further research, notably to evaluate the eventuality and nutritional consistency to limit the acid-forming potential of cheeses.

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