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1 The metallic palladium-rhodium solution in interaction with oxygen:

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The Pd-Rh-O phase diagram and thermodynamics

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9 Abstract

10 Palladium and rhodium are two metals widely used in the industry because of their high electrical

11 and thermal conductivity and catalytic activity. In the nuclear field, both elements are also known as

12 fission products. Due to their sensitivity towards oxygen, the thermodynamic equilibria of the Pd-Rh-

- 13 O system have been assessed in this paper thanks to the Calphad method.
- 14 The linear fit of the Gibbs free energy of PdO is $\Delta_f G^{\circ}_T(PdO) = -115.8 + 0.102 \cdot T \text{ (kJ·mol}^{-1)}$ and its
- 15 calculated heat of formation is -58.994 kJ·mol⁻¹·at⁻¹. The assessed Pd(g) equilibrium pressure under
- 16 1 bar of O₂ is:

$$\log_{10} p_{Pd}(bar) = 6.560 - \frac{19046.9}{T}$$

17 The Pd(g) and PdO(g) equilibrium pressures at PdO decomposition are respectively:

$$\log_{10} p_{Pd}(bar) = 6.7269 - \frac{19339.0}{T}$$
$$\log_{10} p_{Pd0}(bar) = 8.55 - \frac{23649.7}{T}$$

18 From this new Rh-O assessment, the Rh_2O_3 and RhO_2 heat of formation are -79698 kJ·mol⁻¹·at⁻¹ and

19 -80142 kJ·mol⁻¹·at⁻¹, respectively. The calculated Gibbs energy of formation of RhO₂ and Rh₂O₃ can be 20 expressed as $\Delta G_f^{RhO_2} = -234.44 + 0.1751 \cdot T$ and $\Delta G_f^{Rh_2O_3} = -389.51 + 0.2737 \cdot T$ (in kJ·mol⁻¹),

21 respectively.

22 Keywords

- 23 Calphad; Oxidation; Palladium; Phase diagram; Vapor pressure; Rhodium
- 24

25 **1. Introduction**

Palladium and rhodium are platinoid elements. These two metals, along with the other platinum group metals (PGMs) – iridium, osmium, platinum and ruthenium – are found all together in the earth mantle [1]. They are ones of the rarest metals [2]. Palladium and rhodium behave quite similarly in magma and usually precipitate within sulfide phases in mafic and ultramafic rocks [3,4]. Their precipitation depends on their environment and, among others, on the oxygen pressure [5]. Palladium and rhodium are highly thermally and electrically conductive [6]. Because of these interesting properties and their high catalytic activity [7,8], they are widely used in the industry.

33 In the nuclear field, both of these PGMs are formed by fission reactions of the nuclear fuel. During 34 nuclear reactions, they may alloy with molybdenum, ruthenium and technetium to form metallic 35 inclusions so-called "white phases" [9] as also observed in the natural Oklo reactor in Gabon [10]. To 36 predict the interactions between the fuel and the cladding materials, it is important to model the 37 thermochemistry of the nuclear fuel as a function of temperature and oxygen partial pressure. 38 Especially in case of a severe nuclear accident with air ingress or during the reprocessing steps of the 39 spent fuel, palladium and rhodium may behave as semi-volatile fission products. Their volatilization 40 into Pd(g), PdO(g), Rh(g), RhO(g) and $RhO_2(g)$ strongly depends on the oxygen partial pressure [11]. These gaseous species phase are responsible for a part of radionuclides emission during a severe 41 42 nuclear accident and the conditions of its formation must be known to prevent environmental 43 release [12-14].

44 In many countries, the spent nuclear fuel is reprocessed and these PGMs are vitrified within a high-45 level waste glass with other fission products. Nevertheless, these two transition elements are poorly soluble in the reference R7/T7 borosilicate matrixes [15-18]. Unlike most fission products, palladium 46 47 and rhodium may form oxide or metallic precipitates [15,18,19] in the waste glasses. They strongly 48 partitionate like in silicate melts and igneous rocks [20]. Palladium and rhodium also show partitioning between siderophile and chalcophile melts; they both exhibit a strong affinity towards 49 50 chalcogen elements (S, Se, Te) [21]. In nuclear waste glasses, palladium exhibits a slightly more 51 chalcophile behavior than rhodium [22]. Palladium forms intermetallics with tellurium whereas 52 rhodium is partitioned between these phases and the rutile structure compound (Ru,Rh)O2 53 [12,18,19,23].

54 Therefore, the thermodynamic properties of the Pd-Rh-O system and the related phase diagram 55 must be assessed in order to meet both the industrial and geological issues. This study complements 56 the Pd-Rh-Ru and Ru-Rh-O thermodynamic models [12,24] already developed for these PGMs.

58 2. Thermodynamic modeling

The thermodynamic modeling was performed with the Calphad method [25]. This method enables the determination of the equilibrium states of a chemical system by the minimization of the Gibbs energy functions of possibly formed phases. The Gibbs energy of the phases is referred to the enthalpy of the pure elements at 298.15 K and 1 bar, in their stable physical state, °H_i^{SER}(298.15 K). These elements are qualified as "SER" for "Stable Element Reference". The expression of Gibbs energy functions depends on the phase type described.

65 2.1. Pure elements Pd, Rh and O

The expression of the Gibbs energy of the pure element *i* at temperature *T* in its state φ , °G_i $^{\varphi}$ (T), is expressed according equation 1:

$${}^{\circ}G_{i}^{\varphi}(T) - {}^{\circ}H_{i}^{SER}(298.15\,K) = a + bT + clnT + \sum_{n} d_{n}T^{n} \tag{1}$$

68 With *n* an integer usually 2, 3 or -1 and *a*, *b*, *c* and d_n adjustable coefficients.

All the oxide phases i.e. PdO, RhO₂ and Rh₂O₃ are modeled as stoichiometric compounds. The Gibbs energy of the oxide *Ox*, formed of element *A* and *B*, at temperature *T*, $^{\circ}G^{Ox}(T)$, is written in equation 2:

$${}^{\circ}G^{Ox}(T) - \sum_{A,B} x_i {}^{\circ}H_i^{SER} (298.15 K) = a + bT + clnT + \sum_n d_n T^n$$
(2)

With x_A and x_B the atomic fraction of components A and B in the stoichiometric oxide, *n* an integer and *a*, *b*, *c* and *d_n* adjustable coefficients.

75 2.3. FCC solid solution and metallic liquid phase

A solid solution φ of two elements A and B is described by a two sublattice model [26], as for metallic liquid defined according to the two-sublattice ionic model [27]. The expression of the Gibbs energy of these phases are the sum of the reference Gibbs energy G^{φ}_{ref} , the Gibbs energy of the ideal mixture G^{φ}_{id} , and the excess Gibbs energy G^{φ}_{ex} (equation 3):

$$G^{\varphi}(T) - \sum_{A,B} x_i^{\circ} H_i^{SER} (298.15 K) = G_{ref}^{\varphi} + G_{id}^{\varphi} + G_{ex}^{\varphi}$$
(3)

80 The expression of each contribution to the Gibbs energy function is developed in equation 4, 5 and 6:

$$G_{ref}^{\varphi} = \sum_{A,B} x_i \left({}^{\circ}G_i^{\varphi}(T) - {}^{\circ}H_i^{SER}(298.15 K) \right)$$
(4)

$$G_{id}^{\varphi} = RT \sum_{A,B} x_i ln x_i \tag{5}$$

81 With *R* the ideal gas constant.

$$G_{ex}^{\varphi} = x_A x_B \sum_n {}^n L_{A,B} (x_A - x_B)^n$$
(6)

82 With n = 0, 1, 2 and ${}^{n}L_{A,B}$ Redlich & Kister polynomial formula for the mixture between A and B [28], 83 described by the equation 7:

$$^{n}L_{A,B} = a + bT \tag{7}$$

84 2.4. Gas phase

The gas phase is considered as an ideal mixture of gaseous species (O, O₂, O₃, Rh, RhO, RhO₂, Pd, PdO). The Gibbs energy of the gas phase is given in equation 8:

$$G^{\varphi} = \sum_{i} x_i \,{}^{\circ}G_i + RT \sum_{i} x_i \ln x_i + RT \ln \frac{p}{p_0} \tag{8}$$

87 With p the pressure of the gas phase and p_0 the reference pressure.

89 **3.** Thermodynamics and phase diagrams of binary systems

90 3.1. The Pd-Rh system

The Pd-Rh system was previously reviewed by Gossé et al. [24]. Nevertheless, this assessment did not 91 consider all the EMF (electromotive force) measurements from Jacob et al. [29]. In this new version, 92 93 some minor corrections were applied to better assess the full range of their EMF results in the binary 94 alloys. The results from Table 1 and Eq. 2 in [29] were used to reassess the interaction parameters in 95 the fcc solid solution; the calculated Rh activity are compared with those obtained from EMF results (Figure 1a). Using this new modeling, the Pd and Rh chemical activities were recalculated and 96 97 compared with the activities from torsion-effusion vapor pressures measurements at 1575 K from 98 Myles [30], the EMF data at 1273 K from Jacob et al. [29] and the former assessment by Gossé et al. 99 [24] (Figure 1b).



100 Figure 1: a) Calculated Rh chemical activity for $x_{Rh} = 0.097$, 0.204, 0.303, 0.398, 0.502, 0.597, 0.705, 0.804, 101 0.896, comparison with Jacob et al. [29], b) Calculated Pd chemical activity at 1575 K and Rh chemical activity 102 at 1273 K, comparison with literature data [24,29,30]

Liquid parameters were reassessed because of the new thermodynamic description of the fcc solution. No changes were made to the metastable hcp solution in Pd-Rh. The new Pd-Rh parameters are listed in Appendix 1. Using these new optimized values, the Pd-Rh phase diagram is calculated (Figure 2). No significant feature appears between this diagram and the previous assessment by Gossé et al. [24].



109 *Figure 2: Calculated Pd-Rh phase diagram, comparison with experimental literature data [29,31-34] and previous thermodynamic assessments [24,34]*

111 3.2. The Rh-O system

108

The Rh-O system was previously reviewed by Gossé et al. [12]. The stable solid oxides in this system
are RhO₂ and Rh₂O₃. RhO₂ has a rutile structure [35] whereas Rh₂O₃ has a corundum structure [36].
Above approximately 1200 K, Rh₂O₃ exhibits an allotropic transition towards an orthorhombic
structure [37].

116 With increasing temperature and decreasing oxygen pressure, RhO₂ decomposes into Rh₂O₃, then Rh₂O₃ decomposes into metallic fcc-Rh. Several authors experimentally assessed the decomposition 117 of Rh₂O₃ into fcc-Rh [35,38-43]. Nell & O'Neill [42] and Jacob et al. [29,43] performed EMF 118 119 measurements to determine the enthalpy of formation and/or the Gibbs free energy of Rh_2O_3 . Jacob 120 & Prusty [44] implemented the same experimental method for RhO₂. Both these accurate results are 121 used for this updated assessment. Figure 3a compares these literature data with the calculated Rh_2O_3 and RhO_2 heat of formation. The calculated Rh_2O_3 heat of formation is - 79.698 kJ·mol⁻¹·at⁻¹ in 122 very good agreement with Nell & O'Neill [42], Jacob & Sriram [45] and Bayer & Wiedemann [46]. The 123 calculated RhO₂ heat of formation is -80.142 kJ·mol⁻¹·at⁻¹; this result is very close to -124 $81.647 \pm 0.060 \text{ kJ} \cdot \text{mol}^{-1} \cdot \text{at}^{-1}$ after Jacob & Prusty [44] (Figure 3*a*). 125

126 In the present modeling, further attention was paid to the formation enthalpies of Rh_2O_3 and RhO_2 , 127 but some inconsistencies remained due to the scattered formation enthalpy of Rh_2O_3 . Part of the lack 128 of consistency comes from many third law analyses based on only estimated Cp data. The Gibbs 129 energy of Rh_2O_3 is also scattered; the calculated functions were compared to Jacob et al. [43], Mallika 130 et al. [39], Nell & O'Neill [42] and Kleykamp [38]; the assessed Gibbs free energy of Rh_2O_3 is very 131 close to Mallika et al. [39] results (Figure 3*b*). In the temperature range 400-1400 K, the new linear 132 fits of the Gibbs energy of formation of Rh_2O_3 and RhO_2 (kJ·mol⁻¹) vary as follow (Equations 9 & 10):

$$\Delta G_f^{Rh_2O_3} = -389.5 + 0.2737 \times T \text{ (kJ·mol}^{-1}\text{)}.$$
(9)

$$\Delta G_f^{RhO_2} = -234.44 + 0.1751 \cdot T \text{ (kJ·mol}^{-1}\text{)}$$
(10)



Figure 3: a) Calculated Rh_2O_3 and RhO_2 heat of formation in kJ·mol⁻¹·at⁻¹, comparison with literature data [38,39,42-45,47-49], b) Calculated Rh_2O_3 Gibbs free energy in kJ·mol⁻¹, comparison with literature data

- 136 [29,38,39,42]
- 137 Still this new assessment is consistent with the oxygen pressure data [35,38-44,47]; these oxygen
- equilibrium pressures were recalculated for Rh₂O₃ (Figure 4*a*) and for RhO₂ (Figure 4*b*).



Figure 4: a) Calculated equilibrium oxygen pressure (referenced to $p_0 = 1$ bar) at Rh_2O_3 decomposition as a function of 10000/T (in K⁻¹), comparison with literature data [35,38-43,47], b) Calculated equilibrium oxygen pressure (referenced to $p_0 = 1$ bar) at RhO_2 decomposition as a function of 1000/T (in K⁻¹), comparison with literature data [35,44]

- 143 According to this new modeling of the Rh-O system, the calculated decomposition temperatures of
- 144 rhodium oxides at p = 1 bar are 1399 K and 1035 K for Rh₂O₃ and RhO₂, respectively.
- 145 3.3. The Pd-O system

The Pd-O system was not assessed yet and no binary Pd-O phase diagram has been drawn ever. However, some thermodynamic properties of the Pd-O binary system were determined in literature. Several authors [50; 51; 52; 53; 54; 55] studied PdO heat capacity and enthalpic increment. Among them, the values after Kubaschewski et al. [54] and Rao [55] are inconsistent with the other ones. From these results, the heat capacity and the enthalpic increment of PdO is modeled; the thermodynamic data from Kubaschewski et al. [54] and Rao [55] were not used.

152 Heat capacity and enthalpic increment of PdO

The heat capacity (C_p) of PdO was determined by DSC measurements by Nell & O'Neill [52] and Jacob et al. [53] from 370 K to 1050 K. Khodakovskii et al. [50] used an adiabatic vacuum calorimeter within a temperature range of 268.33-328.86 K; the higher temperature values (*i.e.* from 400 to 1300 K) were not measured but calculated.

All sets of data are coherent with each other, except for a slight deviation after Jacob et al. [53] at high temperature. Smirnova et al. [51] are the only ones who measured the C_p for temperatures lower than 350 K. Their low temperature results overlap properly with C_p at higher temperature. Nell & O'Neill [52] proposed a heat capacity relation of PdO in the 370 K-1065 K range expressed by the equation 11:

$$C_{\rm P} = 71.08 \cdot 531.6 \,\mathrm{T}^{-0.5} \,(\mathrm{J} \cdot \mathrm{mol}^{-1} \cdot \mathrm{K}^{-1}) \tag{11}$$

162 The comparison between the retained literature data and the assessed C_{ρ} of PdO is displayed on

163 Figure 5*a*. The modeling fits well with the data from Smirnova et al. [51] above 200 K and Nell &

164 O'Neill [52] at higher temperature; it is also fairly consistent with Khodakovskii et al. [50] and Jacob

165 et al. [53].

From their C_p measurements, Khodakovskii et al. [50] deduced the enthalpic increment of PdO in the temperature range of 298.15-1300 K. As for C_p of PdO, data after Rao [55] were discarded. The

168 enthalpic increment of PdO is therefore fitted after Khodakovskii et al. [50] in Figure 5b.



169 *Figure 5: a)* Calculated PdO heat capacity in $J \cdot mol^{-1} \cdot K^{-1}$ (black full line), comparison with [50-54,56], b) 170 *Calculated PdO enthalpic increment in kJ*·mol⁻¹·at⁻¹, comparison with literature data [50,55]

171 Formation enthalpy and Gibbs energy

Numerous standard enthalpies of formation and Gibbs energies of PdO are available in literature.
Nell & O'Neill [52] and Mallika et al. [57] provided an almost complete review of these
thermodynamic values. They are summarized in Table 1.

1	7	6
		-

Authors	Method	Standard formation enthalpy $\Delta_f H^\circ_{298}$ (kJ·mol ⁻¹)	Gibbs free energy (J·mol ⁻¹)	Temperature (K)
Mallika et al. [57]	EMF	- 116.25 ± 0.41	- 112790 + 0.0998·T ± 274	699-1060
Nell & O'Neil [52]			- 119421 + 158.06·T - 7.6·T·InT	
	EMF	- 117.42 ± 0.3	±40 T > 800 K and ±200	730-1200
			Т < 800К	
Kleykamp [58]	EMF	- 118.1 ± 2.1	- 114970 + 100.1·T ± 1172	1000-1140
Pawlas-Foryst & Zabdyr [59]	EMF	- 115.45 ± 1.1	- (111000±1.1) + (88 ± 1.1) T	843-1100
Jacob et al. [29]	EMF		- 110040 + 95.81·T ± 120	950-1350
Jacob et al. [53]	EMF	- 115.51 ± 0.13	- 111920 + 97.87·T ±120	
Fouletier et al. [60]	EMF		- 111250 + 97.2·T	725-1000
Levitskii et al. [61]	EMF		- 109500 + 96·T	800-1040
De Bruin & Badwal [62]	Impedance	- 121.01 ± 0.8	- (113900 ± 750) + (99.9 ± 1.5) T	935-1140
Bayer & Wiedemann [46]	Thermal dissociation	- 114.6 (dissociation)	- 114520 + 100.4·T	962-1150
Tagirov et al. [41]	Thermal dissociation		- 126930 + 143·T	720-800
Bell et al. [63]	Transpiration, static p(O ₂)	- 112.2	- 107950 + 94.1·T	950-1150
Warner [64]	Static p(O ₂)	- 118.595 ± 1.67	- 11300 + 60·T·logT - 26·T ² - 41840·T ⁻¹ - 50·T	910-1145
Schmahl & Minzl [40]	p(O ₂)		- 106740 + 93·T	1025-1115
Khodakovskii et al. [50]	DSC	- 115.8±4.5		

177 Table 1: Summary of the experimental standard enthalpy of formation and Gibbs free energy of PdO from
178 literature

Nell & O'Neill [52] measured the Pt, Pd + PdO | Calcia-Stabilized Zirconia electrolyte | air, Pt cell EMF
between 730 K and 1200 K to determine the Gibbs free energy of formation of PdO. Mallika [57] used
a similar method with an Yttria-Stabilized Zirconia electrolyte.

182Jacob et al. [53], Pawlas-Foryst & Zabdyr [59] and Fouletier et al. [60] also used a galvanic cell in their183study for narrower temperature range. Kleykamp [58] used Fe+FeO reference electrode , while Jacob184et al. [29] used Rh + Rh₂O₃. Bell et al. [63] and Warner [64] applied the method of static oxygen185pressure and deduced the relation between $p(O_2)$ and temperature. The relation obtained by Nell &186O'Neill [52] is defined in equation 12:

$$log f_{0_2} = 16.510 \cdot 12473.4 \cdot T^{-1} \cdot 1.826 \cdot log T + p [0.0627 \cdot T^{-1} \cdot 5.22 \cdot 10^{-7} (1 \cdot 298 \cdot T^{-1}) + 10^{-8} \cdot p \cdot T^{-1}]$$
(12)

187 With f_{O_2} the oxygen fugacity referenced to a standard state of 1 bar, T the temperature in K and p

188 the total pressure in bar. All these authors gave the Gibbs energy of formation of PdO ($\Delta_f G^\circ$). Results

189 are given for the reaction $Pd(s) + \frac{1}{2}O_2(g) \rightarrow PdO(s)$

All the data are consistent, and they are displayed on Figure 6*a*. In the temperature range 400-1200 K, the expression of the calculated Gibbs energy of formation of PdO from the present Calphad

193 assessment is (Equation 13):

$$\Delta_{\rm f} {\rm G^{o}}_{\rm T} ({\rm Pd0}) = -115.8 + 0.102 \cdot {\rm T} \, ({\rm kJ \cdot mol^{-1}})$$
(13)

194 The standard enthalpy of formation of PdO ($\Delta_f H^{\circ}_{298K}$) in the PtS structure is calculated in some of these papers [50; 52; 53; 57; 58; 59; 62; 63; 64]. The higher value is - 112.2 kJ·mol⁻¹ and the lower 195 one is - 121.01 kJ·mol⁻¹. The value after Khodakovskii et al. [50] is discarded due to the relatively high 196 197 uncertainty of $\Delta_f H^{\circ}_{298}$. Moreover, $\Delta_f H^{\circ}_{298K}$ results after De Bruin & Badwal [62], Bayer & 198 Wiedemann [46] and Bell et al. [63] display slight discrepancies and are not retained for database 199 optimization. The thermodynamic study of Nell & O'Neill [52] is complete and their results are 200 acquired by direct measurements and applicable on a wide range of temperature. For these reasons, 201 these data are thoroughly used thereafter. Enthalpy of formation of PdO is compared with literature data (in kJ·mol⁻¹): Mallika et al. [57] - 116.248 ± 0.41, Kleykamp [58] - 117.989 ± 2.094 and Nell & 202 203 O'Neill [52] - 117.420 ± 1.000 (estimated error by the authors). All these data are very coherent, and 204 the assessed result displays a very good consistency with them: - 115.944 kJ·mol⁻¹ (Figure 6b).

Persson run DFT simulations of the PdO halite structure (Fm $\overline{3}$ m, NaCl prototype) using GGA approximation with 520 eV cutoff energy [65]. The calculated PdO enthalpy of formation was -0.348 eV·at⁻¹ (i.e. -33.577 kJ·mol⁻¹·at⁻¹). The difference between this value and the assessed PdO enthalpy of formation within the PtS structure was used to establish the Gibb energy of the (Pd)₁(O)₁ end-member in the fcc structure.



210 Figure 6: a) Calculated PdO Gibbs free energy (solid & liquid), comparison with literature data **211** [29,46,52,57,58,60-63], b) Calculated PdO heat of formation in $kJ \cdot mol^{-1} \cdot at^{-1}$ (slightly shifted for a better **212** lecture), comparison with literature data [52,57,58]

Norman et al. [13] and Olivei [66] are the only authors reviewed who calculates thermodynamic parameters of $PdO_{(g)}$. They studied the reaction $Pd_{(s)} + \frac{1}{2}O_2 \rightarrow PdO_{(g)}$ thanks to a Knudsen cell and a Langmuir cell, respectively. Norman et al. [13] gave $\Delta H^{\circ}_{298K} (PdO_{(g)}) = 349.2 \pm 12.6 \text{ kJ} \cdot \text{mol}^{-1}$ and $\Delta S^{\circ}_{298K} (PdO_{(g)}) = 78.7 \pm 10.5 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$. Olivei [66] calculated $\Delta_f G^{\circ}_T$ between 900 and 1700 K, from 273 kJ \cdot \text{mol}^{-1} at 900 K to 214 kJ \cdot \text{mol}^{-1} at 1700 K.

Using third-law of thermodynamics, some authors also calculated the standard entropy of PdO, S°_{298K} . These results are shown in Table 2. The standard entropy given by De Bruin & Badwal [62] and Nell & O'Neill [52] is lower than most of the calculations. According to [46; 50; 59; 63], the

- standard entropy of formation or dissociation of PdO ΔS°_{298K} is around 100 J·mol⁻¹·K⁻¹. The entropy
- calculated by Jacob et al. [53], which has been determined thanks to EMF measurements (direct
- 223 method), is the target for our optimization.

Authors	Standard entropy J·mol ⁻¹ ·K ⁻¹	
Nell & O'Neill [52]	33.74 ± 0.3	
Kleykamp [58]	36.8 ±2.1	
Warner [64]	36.0 ± 1.3	
De Bruin & Badwal [62]	33.5 ±1.5	
Khodakovskii et al. [50]	36.5 ±4.0	
Pawlas-Foryst & Zabdyr [59]	39.83 ± 1.1	
Jacob et al. [53]	37.25 ± 0.4	

224 Table 2: Summary of the standard entropies of PdO calculated in the literature

225 *PdO decomposition temperature*

PdO is the only existing binary palladium oxide; several authors studied the structural properties of this so-called Cooperite mineral [67].

228 PdO has a P42/mmc tetragonal structure [46; 68] and the lattice parameters of this PtS prototype are 229 $a = 0.3043 \pm 0.0004$ nm, $c = 0.5337 \pm 0.0004$ nm [68]. Many studies determined the decomposition 230 temperature of this oxide by direct experiments or by indirect methods [29; 40; 46; 57; 63; 69]. The 231 predicted PdO decomposition temperature at $p(O_2) = 1$ bar is between 1124 K and 1150 K. To avoid 232 any propagation of uncertainties, direct measurements of the decomposition temperature is 233 preferred to fitting of Gibbs free energy functions. Therefore, results after Mallika et al. [57] and 234 Jacob et al. are not considered [29; 57]. The 1150 K decomposition temperature determined by Bayer 235 and Wiedemann [46] is ruled out since they use only one heating rate for DTA. Zhang et al. [69] 236 measured a decomposition temperature of PdO of 1124 K thanks to DTA too. This value was 237 dismissed because of the lack of tracking of oxygen pressure and the lack of linearity of the curve 238 $p(O_2)=f(1/T)$. The most accurate value seems to be acquired by Bell [63] with a reaction cell. The 239 decomposition temperature of PdO is thus appraised to be around 1143 K. This value is moreover in 240 good agreement with temperatures given by Jacob et al. [29] and Mallika et al. [57]. Experimental 241 results along with calculated Pd-O phase diagram are display on Figure 7*a*.

242 Oxygen solubility

243 The oxygen solubility in metallic Pd was studied by Gegner et al. [70], Wang & Flanagan [71], Park & Altstetter [72] and Raub & Plate [73]. Gegner et al. [70] used an oxygen desorption method in an 244 245 ultra-high vacuum vessel. They quantified the oxygen solubility thanks to pressure measurements. Wang & Flanagan [71] determined the solubility by titrating dissolved O with gaseous H. Park & 246 247 Altstetter [72] used an electrochemical cell and Raub & Plate [32], weight difference measurements. 248 Because Gegner et al. [70] measured oxygen solubility at low oxygen partial pressure 249 $(0.027 \text{ bar} < p(O_2) < 0.4 \text{ bar})$, the value of 0.056 at% given at 1123 K and 1 bar is only an 250 extrapolation. However, this value is in good agreement with Wang & Flanagan's [71] results: 251 0.065 ± 0.001 at% at 1073 K, 0.052 at% at 1123 K, 0.042 at% at 1173 K and 0.032 at% at 1223 K. Jehn & Grallath's results mentioned in [71] gives a solubility slightly higher but in the same order of 252 253 magnitude [74]. The solubility given by Raub & Plate [32; 72] and by Park & Altstetter [32; 72] are 254 excluded because they are significantly higher and lower than the previous ones, respectively. The 255 optimization is thus mainly performed on the results after Wang & Flanagan [71] and Jehn & Grallath 256 [74]. Figure 7b shows the solubility of oxygen in fcc-Pd fitted on experimental data.



Figure 7: a) Calculated Pd-O phase diagram, comparison with experimental PdO decomposition temperature
 [29,57,58,62-64,69] b) Zoom on the calculated O solubility in the Pd(O) fcc solid solution, comparison with
 experimental results from [70,71,74]

260 Equilibrium vapor pressure

Under an oxidative atmosphere, PdO can be vaporized. Norman et al. [13] and Matsui & Naito [75] studied $Pd_{(g)}$ and $PdO_{(g)}$ volatilization from pure $Pd_{(s)}$ and from Mo-Ru-Pd alloys using Knudsen Effusion Mass Spectrometry (KEMS) and thermodynamic calculations, respectively. Matsui & Naito [75] expounded that, unlike many metals, the vapor pressure of the gaseous metal Pd(g), over solid oxide PdO(s), is higher than that of PdO(g). At 1 bar of O₂ and 1000 K, Norman et al. [13] stated that the palladium vapor pressure in the temperature range of 1485-1710 K is governed by equation (14):

$$\log_{10} p_{Pd}(atm) = 6.120 - \frac{19370}{T}$$
(14)

Previously, Alcock & Hooper [14] gave a similar equation in equation (15) but established only from
two measurements (1673 K and 1773 K):

$$\log_{10} p_{Pd}(atm) = 8.62 - \frac{23450}{T}$$
(15)

Both equations are in good agreement. Nevertheless, the equation after Norman et al. [13] was considered to be more accurate. Even if they were not used for the assessment, these results were compared to the calculated vapor pressure in Figure 8*a*. The assessed Pd(g) pressure under 1 bar of O₂ is given in equation (16):

$$\log_{10} p_{Pd}(atm) = 6.560 - \frac{19046.9}{T}$$
(16)

The equilibrium vapor pressures of Pd(g) and PdO(g) during PdO decomposition is also represented between 1250 and 2500 K on Figure 8*b*. The assessed vapor pressures of Pd(g) and PdO(g) at PdO decomposition are listed in equations (17) and (18), respectively:

$$\log_{10} p_{Pd}(bar) = 6.727 - \frac{19339.0}{T}$$
(17)

$$\log_{10} p_{PdO}(bar) = 8.550 - \frac{23649.7}{T}$$
(18)



Figure 8: a) Calculated equilibrium vapor pressure of Pd(g) and PdO(g) under 1 bar of O_2 , comparison with literature data [13,14], b) Calculated equilibrium oxygen pressure at PdO decomposition; in both cases, Pd(g)is more volatile than PdO(g) in a large temperature range.

279 4. Thermodynamics and phase diagrams of Pd-Rh-O ternary system

280 4.1. Review of the Pd-Rh-O system

Only Jacob et al. [29] studied this ternary phase diagram using a working electrode Pd_{1-x}Rh_x + Rh₂O₃ to perform EMF measurements and to acquire reliable thermodynamic parameters of the Pd-Rh-O system. To check for the formation of ternary oxides in pseudobinary system PdO-Rh₂O₃, Jacob et al. performed some high temperature heat treatments at 1123 K for 6 days using PdO + Rh₂O₃ pellets sealed under evacuated quartz ampoules. The XRD analyses of quenched samples exhibited no evidence of solid solution or ternary phase.

Jacob states that oxygen solubility in Pd-Rh alloy is negligible. Only the fcc solid solutions $Pd_{1-x}Rh_x$ & Rh_{1-x}Pd_x, the oxides PdO & Rh₂O₃ and O₂ gas are considered. As already mentioned in the Pd-Rh section, Pd and Rh exist both in fcc structure and alloy easily with, yet, a miscibility gap (critical point at 1210 ± 5 K and x_{Rh} = 0.55 ± 0.02). However, in presence of oxygen, Rh₂O₃ formation is favored (at $x_{Rh}=x_{Pd}=0.5$ in air, Rh₂O₃ disappears at T > 1300 K). From their results, they proposed two isothermal sections of the ternary diagram at 1000 K and 1250 K (Figures 13 & 14 in [29]).

293 4.2. Thermodynamic modeling of the Pd-Rh-O system

The ternary Pd-Rh-O system was modeled from the present Pd-O modeling and from this updated version of the Pd-Rh assessment slightly modified from Gossé et al. [24]. The Rh-O modeling was also slightly upgraded from Gossé et al. [12] to better consider the formation enthalpy of RhO₂ and Rh₂O₃. Furthermore, some estimated interaction parameters were introduced in the two sublattice ionic liquid model between metallic and oxide binary compositions: Pd $(Pd^{+2})_2(Va^{-2})_2 & PdO (Pd^{+2})_2(O^{-2})_2$ and Rh $(Rh^{+4})_4(Va^{-4})_4 & Rh_2O_3 (Rh^{+3})_2(O^{-2})_3$. These variables avoid an ideal behavior between both Pd-PdO and Rh-Rh₂O₃ metallic and oxide (metastable) liquids, respectively.

The calculated ternary diagrams at 1000 K and 1250 K are displayed in Figure 9*a* and Figure 9*b*, respectively. These isothermal sections are compared with the ternaries after Jacob et al. [29]. Both sets of diagrams at 1000 K and 1250 K are in very good agreements despite the oversight by Jacob et al. to represent RhO₂ still stable at 1000 K. Furthermore, the oxygen pressures calculated at 1000 K in both three-phase equilibria: fcc-Pd + PdO +Rh₂O₃ and fcc₁-(Pd,Rh) + fcc₂-(Pd,Rh) +Rh₂O₃ show excellent agreements with the experimental results by Jacob et al. [29] (Figure 9*a*). The RhO₂ decomposition temperature – formerly estimated around 1023 K [35; 47] and calculated at 1033 K
[12] – is now predicted at 1031 K.



Figure 9: Calculated Pd-Rh-O isothermal sections at a) 1000 K, b) 1250 K. The calculated pressures in a) are
very similar to the experimental ones in the phase diagrams by Jacob et al. [29] at 1000 K

311 **3.** Application and discussion

312 This modeling of the ternary system Pd-Rh-O allows to better predict the high temperature thermochemistry of these PGMs under oxidizing environments. To highlight the application of such 313 314 thermodynamic assessment, Figure 10a exhibits the equilibrium phases as a function of temperature 315 and oxygen pressure for a Pd₆₀Rh₄₀ alloy corresponding to a Pd/Rh = 1.5 molar ratio. Because of the 316 miscibility gap between Rh and Pd depicted in Figure 2, Rh₂O₃ may be in equilibrium with two fcc 317 solid solutions (*i.e.* $fcc_1 + fcc_2$) at low temperature and low oxygen pressure; one composition set is 318 rich in Pd and the other one is rich in Rh with nearly reciprocal compositions due to the very 319 symmetric fcc miscibility gap.

A higher oxygen pressure induces the oxidation of palladium, and Rh₂O₃ and PdO coexist. These calculated phases are consistent with the ternary phase diagrams at 1000 K, calculated and displayed by Jacob (Figure 9*a*). At temperature above 1193 K, the fcc miscibility gap no longer exists, and Pd and Rh are mixed within a single solid solution. Rhodium and palladium are partly soluble in each other fcc phase. For instance, at 1000 K, Pd and Rh are miscible for a Pd/Rh molar ratio lower than 0.15 or higher than 4.88 (Figure 2).

As shown on Figure 9*a*, RhO₂ is in equilibrium with Rh₂O₃ and PdO at 1000 K. At higher oxygen content, it is in equilibrium with PdO and O₂(g). This occurrence of RhO₂ at high oxygen content is exhibited in Figure 10*a*.

329 To highlight the low sensitivity of these binary alloys towards redox behavior, the oxygen pressure of

330 several alloys are calculated as a function of the inverse temperature: Pd₈₀Rh₂₀, Pd₆₀Rh₄₀, Pd₄₀Rh₆₀

and Pd₂₀Rh₈₀. These compositions are compared to pure Pd in equilibrium with its oxide PdO in

332 Figure 10b.



Figure 10: a) Calculated redox equilibria as a function of oxygen pressure and 10000/T (in K^{-1}) for a $Pd_{60}Rh_{40}$ alloy (in mol.%), b) Calculated redox equilibria for pure Pd and for Pd-Rh alloys: $Pd_{80}Rh_{20}$ (red) $Pd_{60}Rh_{40}$ (green) $Pd_{40}Rh_{60}$ (blue) $Pd_{20}Rh_{80}$ (pink) as a function of oxygen pressure and 10000/T (in K^{-1}) for a Pd/Rh molar ratio of 9 (90 mol.% of Pd)

4. Conclusion

The aim of this work is to predict the thermodynamics of Pd-Rh alloys under oxidative conditions in the framework of catalysis (oxidation), geochemistry and nuclear fuel applications (source term release during severe accident, fuel chemistry). This assessment is based on a thorough analysis of the literature about the Pd-Rh, Rh-O and Pd-O binaries and on the Pd-Rh-O ternary system. The resulting Calphad modeling is consistent with numerous available thermodynamic and phase diagram data.

The binary system Pd-Rh was previously assessed [24; 76]. However, the present model is largely improved by considering EMF experimental data after Jacob et al. [29]. This slight change of the interaction parameters of the fcc and liquid phases barely impact the Pd-Rh phase diagram. The miscibility gap between in the fcc-(Pd,Rh) phase and the solidus and liquidus temperature are still the same. In the Pd-Rh system, both fcc end-members are immiscible at T < 1193 K and the solidus and liquidus temperatures are 1957 and 2011 K, respectively.

The binary system Rh-O was previously studied too. As well, further optimization is implemented in this paper, by further studying the Gibbs energy and enthalpy of formation of Rh₂O₃. This new modeling slightly changes the Rh-O phase diagram. The decompositions of Rh₂O₃ and RhO₂ are calculated at 1417 K and 1031 K, respectively. These temperatures are closer to the experimental values – 1403 K and 1033 K [35; 46] – than in the previous assessment.

After a thorough analysis of the available thermodynamic data, the first assessment of the Pd-O system was performed. Using an accurate review of the literature, this modeling predicts the PdO decomposition at 1140 K at p = 1 bar and the oxygen solubility in fcc-Pd at PdO decomposition around 4.10^{-2} at.% maximum.

The calculated phase diagrams of the ternary system Pd-Rh-O display a very good consistency with the published results. Furthermore, the calculated isotherm at 1000 K considers the stability of RhO₂. This modeling is then a useful calculation tool to predict palladium and rhodium equilibrium phases under any temperature and oxygen pressure conditions.

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367 **3. CRediT**

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Appendix I Thermodynamic models and list of the optimized parameters

Phase	Sublattice model <i>Prototype</i>	Thermodynamic Parameters / J.mol ⁻¹	Reference
Pd, Rh fcc	(Pd,Rh)1(O,Va)1 Cu	${}^{0}L_{Pd,Rh:Va}^{fcc} = 24746 - 4.17 \cdot T$ ${}^{1}L_{Pd,Rh:Va}^{fcc} = -2025 + 0.92 \cdot T$ ${}^{0}L_{Pd:O}^{fcc} = G^{\circ,PdO} + 50835$	Present work
Pd, Rh hcp	(Pd,Rh)1(Va)0.5	${}^{0}L^{fcc}_{Pd:O,Va} = +21600$ ${}^{0}L^{hcp}_{Pd,Rh:Va} = +26701$ ${}^{0}L^{hcp}_{Pd,Rh:Va} = +7969$	Gossé et al. [24]
Liquid	(Pd ⁺² , Rh ⁺³) _P (O ⁻² ,Va ^{-Q}) _Q	${}^{0}L_{Pd,Rh}^{Liq} = +13418.5$ $G_{Pd^{+2}:O^{-2}}^{\circ,liquid} - 2 \cdot H_{Pd}^{\circ,SER} - 2 \cdot H_{O}^{\circ,SER} = -120000 + 120 \cdot T - 44.45 \cdot T \cdot \ln(T) - 0.0057 \cdot T^{2} + 1.12295 \cdot 10^{-7} \cdot T^{3} + 333220 \cdot T^{-1}$ ${}^{0}L_{Pd^{+2}:O^{-2}}^{liquid} = +500000$ ${}^{0}L_{Rh^{+3}:O^{-2}}^{liquid} = +500000$	Present work
Rh ₂ O ₃ Orthorombic	(Rh ⁺³) ₂ (O ⁻²) ₃ <i>Rh</i> 2 O 3	$G_{Rh^{+3}:O^{-2}}^{\circ,Rh_2O_3} - 2 \cdot H_{Rh}^{\circ,SER} - 3 \cdot H_O^{\circ,SER}$ = -442986 + 708.357 \cdot T - 115 \cdot T \cdot ln(T) - 0.00921 \cdot T^2 + 1399816 \cdot T^{-1}	Present work
RhO₂ (Rutile)	(Rh ⁺⁴) ₁ (O ⁻²) ₂ <i>TiO</i> ₂	$G_{Rh^{+4}:O^{-2}}^{\circ,Rutile} - H_{Rh}^{\circ,SER} - 2 \cdot H_{O}^{\circ,SER} = -270089 + 464.880 \cdot T + \frac{2}{3} G C_{p}^{Rh_{2}O_{3}} - \frac{1}{3} G H_{Rh}^{SER}$ With: $G C_{p}^{Rh_{2}O_{3}} = -115 \cdot T \cdot \ln(T) - 0.00921 \cdot T^{2} + 1399816 \cdot T^{-1}$	Present work
PdO (PtS)	(Pd ⁺²) ₁ (O ⁻²) ₁ <i>PtS</i>	$G_{Pd}^{\circ,PdO} - H_{Pd}^{\circ,SER} - H_{O}^{\circ,SER} = -134604.26 + 273.218 \cdot T - 44.748 \cdot T \cdot \ln(T) - 0.00569 \cdot T^{2} + 1.12295 \cdot 10^{-7} \cdot T^{3} + 413571 \cdot T^{-1}$	Present work