

Automated detection of sow posture changes with millimeter-wave radars and deep learning

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▶ To cite this version:

Alexandre Dore, Lihoreau Mathieu, Jean Bailly, Yvon Billon, Jean-François Bompa, et al.. Automated detection of sow posture changes with millimeter-wave radars and deep learning. 2022. hal-03858035

HAL Id: hal-03858035 https://hal.science/hal-03858035

Preprint submitted on 17 Nov 2022

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Automated detection of sow posture changes with 1 millimeter-wave radars and deep learning 2 3 Alexandre DORE (1,2), Mathieu LIHOREAU (2), Jean BAILLY (3), Yvon BILLON (3), Jean-4 5 François BOMPA (4), Edmond RICARD (4), Dominique HENRY (1), Laurianne CANARIO 6 (4), Hervé AUBERT (1,5) 7 8 (1) LAAS-CNRS - 31031 Toulouse, France 9 (2) Research Center on Animal Cognition (CRCA), Center for Integrative Biology (CBI); CNRS, 10 University Paul Sabatier – Toulouse III, France 11 (3) UE GenESI, INRAE, 17700 Surgères, France 12 (4) GenPhySE, INRAE, Université de Toulouse, INPT, ENVT, 31326 Castanet-Tolosan, France 13 (5) Toulouse University, CNRS, INPT, F-31400, Toulouse, France 14 15 Corresponding author: mathieu.lihoreau@univ-tlse3.fr 16 17 Highlights 18 Automated behavioural analysis is a major challenge for precision farming. 19 • 20 We developed automated detection of lactating sow postures with radars and deep • 21 learning. 22 We identified five postures, including transitions risky for the piglets. • 23 • Our method is accurate, fast and requires less memory than computer vision. 24 Radars thus hold considerable promises for high through-put recording of livestock • 25 activity. 26 27

28 Abstract

29

30 Automated behavioural monitoring is increasingly required for animal welfare and precision 31 agriculture. In pig farming, detailed analyses of sow activity are essential to identify and reduce 32 the risks of piglets being crushed during postural changes of their mothers. Here we introduce a 33 new, non-invasive, fast and accurate method for monitoring sow behaviour based on millimeter-34 wave radars and deep learning analysis. We used our method to predict postural changes in 35 crated sows and distinguish the dangerous one that lie down abruptly from those that lie down 36 carefully using transient postures. Two radars were placed on a metal backing above the head 37 and the upper part of the back of each of ten sows to monitor their activity during 5 hours. We 38 analysed the radar data with a convolutional neural network and identified five postures. The 39 average sensitivity was 96.9% for standing, 90.8% for lying, 91.4% for nursing, 87.6% for 40 sitting, but only 11.9% for kneeling. However, the average specificity and accuracy were greater 41 than 92% for the five postures. Interestingly, two of the ten sows occasionally moved directly 42 from standing to lying, without using the transient postures sitting and kneeling, thereby 43 displaying risky behaviours for their piglets. Our radar-based classifier is more accurate, faster 44 and require less memory than current computer vision approaches. Using more sows will 45 improve the algorithm performance and facilitate future applications for large scale deployment 46 in animal farming.

47

48 Key-words: animal welfare, lactating sow, radar sensor, convolutional neural network,
49 behavioural classification

50

52 Introduction

53

54 An animal's behaviour can inform about its stress level (von Borel et al. 2007) and personality 55 (O'Malley et al., 2019). In the case of livestock, detailed behavioural are increasingly used to 56 address key economic, ethical and societal issues related to animal health and welfare. In pig 57 farming, for instance, sows are often confined in crates during the lactation period in order to 58 limit their movements and slow down postural changes that can be dangerous for the piglets 59 (Edwards and Fraser, 1997; Edwards et al. 2002). However, these rearing conditions are not 60 ethically acceptable anymore. Long-term detailed behavioural monitoring of sow activity has thus become essential to move towards freer housing conditions during the lactation period (e.g. 61 62 Chidgey et al., 2015; see Baxter et al. 2012 for a review). Ultimately, selecting sows that are 63 calm, careful towards their piglets, and do not suffer from leg problems as future breeders would 64 promote the use of more welfare-friendly systems.

65 The study of sow behaviour over extended periods of time is a fairly recent approach and technological solutions combining sensors and signal analyses for automated monitoring are 66 being developed at a tremendous speed (Fernandes et al., 2020). Two broad categories of 67 68 approaches have been used. Invasive technologies include sensors attached to the animals, such 69 as accelerometers that record the acceleration and orientation of the sow across time. These 70 sensors are typically embedded in an ear tag (Traulsen et al. 2018, Oczak et al 2020), a collar 71 (Cornou et al., 2011), a harness (Canario et al., 2018), or fastened to one leg (Ringenbberg et al 2010). However, as piglets grow, they increasingly explore their environment and are likely to 72 73 chew the device insistently, which may lead the sow to change posture and activity if the 74 discomfort is significant.

Non-invasive technologies include remote sensors, such as infrared cells or video cameras. When positioned above a sow, infrared sensors enable the discrimination of lying, sitting and standing postures (Mainau et al. 2009). Cameras have been used to identify different postures when combined with machine or deep learning for data analysis (Zheng et al. 2018). Several image processing methods have proved effective in estimating the posture of sows kept in a crate (Bonneau et al. 2021, Nasirahmadi et al. 2019, Okinda et al. 2018). For instance, convolutional neural networks have been used to estimate the posture of a sow with its litter in

an individual pen (Nasirahmadi et al. 2019). The rate of good classification for these methods is close to or above 90% for several classes of postures (e.g. sitting, standing, lying down). This suggest further development of algorithms for these non-invasive technologies can lead to the automatic monitoring of livestock behaviour at large scale in a near future. Pigs are good models to develop and crash test these approaches since sows are isolated from conspecifics during the lactation period. However, this seems out of reach with current computer vision approaches as the require large memories and computational power to be functional.

89 Here we introduce a non-invasive method for the automated detection of sow posture 90 based on Frequency-Modulated Continuous-Wave (FMCW) millimeter-wave radars and 91 illustrate its efficiency to identify postural changes of the sow that are risky for the piglets, when 92 sows are maintained in crates. The ability of FMCW radars to monitor animal behaviour was recently demonstrated in insects (e.g. bees: Dore et al. 2020) and mammals (e.g. sheep: Henry et 93 94 al. 2019; Dore et al. 2021). The main advantage of radars is that data collection and processing is 95 fast and requires less memory than computer vision (the memory used for each measure is 1Mb 96 and 5Gb for one image without compression). Manteuffel (2019) used Doppler radars to analyse 97 sow activity, but limited their investigation to the detection of movements, since this kind of 98 radars only gives the speed of the sow across time. In our study, we first compared the efficiency 99 of the radar tracking system to state of art video tracking. We then applied a Convolutional 100 Neural Network (CNN) to the data in order to classify the postures and measure the quality of 101 posture prediction.

102

- 103 Materials and Methods
- 104

105 Sows and ground-truth measurements

Measurements were made on ten lactating sows from the Large White breed, on the GenESI
INRAE experimental farm of Le Magneraud (France; doi: 10.15454/1.5572415481185847E12).
Sows were studied up to two weeks after farrowing. Their behaviour was monitored with FMCW
radars for a minimum of five hours. Video recordings were made in parallel to assess the
reliability of the radar measurements. Postures were annotated manually from these recordings
frame by frame every 100ms. The synchronisation between the radar and the video

measurements was performed *a posteriori* by detecting manually the kneeling posture. This posture was chosen as reference because it was easily distinguished on the radar signal and was observed on all sows. We used five hours of annotated data per sow and considered five postures (Figure 1): standing; sitting; lying (i.e. ventrally); nursing (i.e. lying laterally with udder exposed), and kneeling.

117

118 Experimental Setup

119 Two millimeter-wave FMCW radars (EasyRadar) manufactured by Silicon Radar (Franckfurt, 120 Germany) were used. The radars were attached on a metal structure in the middle axis of the 121 crate (Figure 1). One radar was placed above the sow's head (i.e.1.40m above ground). The other 122 radar was located at the same height in the upper part of the sow's back, at a distance of 55cm 123 from the first radar. Each radar transmitted a frequency-modulated electromagnetic signal (*chirp*) 124 every 5ms with the carrier frequency of 122GHz, a modulation bandwidth B of 6.9GHz, and a 125 transmitted power of 4mW. The radars were used as altimeters with the theoretical depth 126 resolution d=c/(2B), where c=3e8m/s is the speed of light in vacuum. A resolution of 2.1cm was sufficient to estimate the posture of the sow. Radars were small enough $(100 \times 70 \text{mm}^2)$ to be 127 128 easily mounted above the crate without affecting the behaviour of the sows. A dielectric lens was 129 mounted in front of each radar antenna to obtain a half-power beam width of 8° . In this way, the 130 radars illuminated the sow, but not the top metallic bars of the crate.

131

132 Radar signal analysis and electromagnetic clutter mitigation

133 The raw data (radar signal) are available upon request to the corresponding author. To estimate 134 the posture of the sows, we analysed the signal delivered by the two radars over time. We 135 computed the *beat frequency spectrum* (i.e., echo level magnitude as a function of the distance) 136 by applying a Fourier transform (Stove et al. 1992) on the time signal. The result was a 2D raw 137 data image of echo levels from which the posture of the sow could be estimated (Figure 2A). 138 However, potential electromagnetic clutter, for instance due to the electromagnetic 139 backscattering from the crate or from the piglets close to the sow, may alter the estimation 140 accuracy of the posture. In order to mitigate this clutter, we used time-gating and spatial filtering. 141 First, we applied a mean filter on the data across the slow time axis (Figure 2B). The mean was

142 estimated over 1s, which corresponds to 20 consecutive radar measurements. Next, we applied 143 Gabor filters to reduce the impact of uncorrelated data over time (Feichtinger and Strohmer 144 2012; see Figure 2C). Finally, we used an average filter (Figure 2D). The main advantage of 145 using these filters is that they are simple to implement and suitable to real-time applications. In 146 the final filtered 2D radar image (Figure 2D), some distinguishable behaviours of the sow could 147 be detected at the distance of 1m, such as the transition to the standing posture around 1300s, 148 2700s and 3400s. These images obtained from two radars were used as input data for the posture 149 classifier (see below).

150

151 Classification of sow postures using a Convolutional Neural Network analysis

152 To extract the postures of the sows, we used a CNN-based classifier. This approach has 153 previously proved efficient for optical image classification (Simonyan and Zisserman 2015). 154 Here the number of convolution layers as well as the number of filters per layer were chosen to 155 speed up the training step of the model. A total of 16 filters were used for the first convolutional 156 layers and the number of filters was doubled after each reduction phase (as proposed in 157 Simonyan and Zisserman 2015). An illustration of the different layers of the network, including 158 phases of convolution, activation, batch normalisation, pooling, dense, and dropout, is given in 159 Figure 3.

160 CNN models were applied individually on each sow, since radar to ground distances were 161 adjusted to the body size of each sow. To build a model, data from each sow was separated into two subsets containing respectively the first 60% and the last 40% of each posture data. The first 162 163 subset was used for the training of the CNN. The second subset was used to estimate the quality 164 of the predictions by checking that the results on the training dataset were not due to overfitting. 165 During the training phase, we used 32 annotated data between two adaptations of the neural 166 network weights. The CNN weights were adjusted following the method described by (Kingma 167 and Ba 2014) which used a stochastic gradient descent and momentum estimation to optimise the 168 neural network weights. The cost function was the standard function used by Murphy (2012) for 169 multi-class classification. This function computes the minimal cross entropy for each output 170 class. During the initial training, the five postures of interest were considered (Figure 1). After 171 the training phase, each CNN was tested on the validation dataset.

172 The performance of the classifier in terms of the number of sow posture images that were 173 correctly classified as well as the misclassified cases for each class was assessed with the 174 confusion matrices. In the multi-class classification task, the evaluation metrics are computed 175 based on these confusion matrices. We used three evaluation metrics to estimate the quality of 176 the classifier: the specificity, the sensitivity and the accuracy (Fawcett 2006). The specificity (*sp*) 177 indicates if the classifier gives negative results when the considered posture is not seen. The 178 sensitivity (sb) indicates if the classifier gives positive results when the considered posture is 179 seen. The accuracy (acc) indicates how often the classifier gives the true posture. Specificity, 180 sensitivity and accuracy were calculated as follows:

181

$$sp = \frac{TN}{TN + FP}$$
, $sb = \frac{TP}{TP + FN}$, $acc = \frac{TN + TP}{TN + TP + FP + FN}$

182

Where *TP* is the number of times that the estimated class corresponds to the true class, *TN* is the number of times the class is not predicted and corresponds to another class, *FP* is the number of times that the class is predicted, but does not correspond to the true class, and *FN* is the number of times that the class is not predicted and does correspond to the considered class.

187

188 **Results**

189

190 For a detailed analysis of the quantitative results, the ten individual classification architectures 191 were compared in the form of confusion matrices (global matrix for the ten sows, and individual 192 matrices for each sow) shown in Figure 4. All occurrences of true/predicted postures are reported 193 in the matrices for the 5 detected postures. The probability of false detection for each posture is 194 derived from these first results. The specificity and sensitivity values of postures computed from 195 the confusion matrices are reported in Table 1. Highest specificity values were obtained for 196 sitting (99.3%) and standing (99.8%). On average, all postures had an accuracy and a specificity 197 higher than 92%. Sensitivity was higher than 90% for all postures except kneeling that was 198 detected in less than 10% of the time. Nursing and lying were confused by 10% on average. 199 Kneeling had the lowest sensitivity (9.1%), but a high specificity (99.5%) and a high accuracy

200 (99.4%). Our method can thus detect four out of five postures with a high specificity, a high201 sensibility and a high accuracy.

202 The pie charts of the ground-truth measurements and estimated measurements of sow 203 postures obtained from the validation datasets are shown in Figure 5. The relative time spent by 204 each sow in each posture over a 2-hours period (corresponding to the validation dataset) was 205 correctly estimated, with an error of less than 10% for all postures except kneeling. The 206 difficulty in correctly estimating kneeling is likely due to the lack of sufficient radar data to 207 analyse this posture with a convolutional neural network. Kneeling lasted only a few seconds 208 (mean: 16s, standard deviation: 7s), which is considerably less than the other postures that lasted 209 several minutes or hours (Table 2). In addition, the kneeling posture was much more sensitive 210 than other postures to the measurement errors induced by the observer's annotation delay (i.e. 211 time needed to press a computer key to record the change in posture). Graphs of the probability 212 of posture transitions indicate that the different sows lie down differently (Figure 7). In 213 particular, two of them occasionally moved directly from standing to lying, without using the 214 transient postures sitting and kneeling.

215

216 **Discussion**

217

218 Automated monitoring of behaviour in farm animals is a major challenge to improve animal 219 welfare and breeding programs for genetic selection. In the case of pig farming, sow postural 220 activity can be used as an indicator of health problems linked to increased piglet mortality. Here 221 we introduced a new method for automated monitoring of postures and posture changes of sows 222 kept in crate using the FMCW radars and a CNN classification. This solution is accurate, faster 223 and requires little memory to store the data. It is thus applicable in real time. It also provides the 224 advantages of not being affected by lightening condition (i.e. day and night analysis is never 225 altered by the light at the level of the crate where the sow is measured) and non-invasive (i.e. do 226 not alter sow behaviour in any way).

227

228 Comparison with existing methods

229 Our radar-based tracking system provides several advantages over other existing methods. For 230 instance, the radars are more accurate and less invasive than accelerometers (Ringgenberg et al. 231 2010; Canario et al., 2018). Although the detection sensitivity with the two approaches were 232 similar for the three postures lying, nursing and standing, the radar data gave an estimation of the 233 sitting posture with a much higher sensitivity than accelerometers (90% with radars, 37% with 234 accelerometers). In addition, detecting other postures such as the sitting is meaningful for the 235 analysis of sow behaviour related to piglet crushing, because it is included in the calculation of 236 sow postural changes that are risky for the piglets (Melisová et al., 2014). Presumably, lying 237 down through the transient postures sitting and kneeling indicates that sows are cautious towards 238 their piglets when lying down.

239 We also found that the radar data processing is much faster and requires less memory 240 than video processing for comparable results (Leonard et al., 2019; Bonneau et al. 2021). For 241 example, Zheng et al. (2018) obtained similar results on the same five postures with a Kinect 242 camera and a deep learning analysis on sows kept in individual pen, i.e., with more possibility to 243 move. Using the same experimental design as ours, Bonneau et al (2021) achieved 98% 244 sensitivity for four postures with a conventional 2D camera. Therefore, the main advantage of 245 our approach lies in the processing of radar signal which is faster and requires less memory than 246 that of video signal. Indeed, the processing by successive filtering is fast enough for a real-time 247 application and this procedure is easily parallelisable. Using an Intel Core i7 processor with 4 248 threads makes it possible to process 12000 radar measurements per second. For a single 249 measurement with two radars, only 800 bits are required, compared with several millions 250 (3Mbits) for a standard definition camera. In our study the total data size of the five hours of 251 measurements on ten sows presented was 2Go, which is compatible with the use of radars at 252 large scale for farming applications. Additionally, by default and contrary to video image 253 analysis, our analysis is independent of light conditions. This may be particularly relevant for 254 future applications such as monitoring farrowing, which preferably takes place outside the 255 working hours of the care takers, and therefore when the rooms are not lit (Canario et al., 2014).

256

257 New possible analyses

Beyond being non-invasive, accurate and fast, the radar approach could be used to monitor sow9

carefulness when lying down (Pokorná et al., 2008). In the past, posture changes were rarely characterised by considering the passage through transient postures, i.e., kneeling and sitting (but see Pokorná et al., 2008; Wischner et al., 2010) and if so, have involved small groups of animals. Automated monitoring with radars in a farrowing crate enables such accurate recording of whether the sow lies down carefully. This feature can be linked to piglet crushing events.

264 Our data also indicate it is possible to detect piglets with radars. Prior to this study, 265 preliminary measurements were performed in which the sow's postures were estimated and the 266 standard deviation was calculated over 20min, while the sow remained in a given posture. The 267 standard deviation obtained was of 2.5cm for the nursing posture which is slightly higher than 268 the theoretical depth resolution. However, the electromagnetic clutter may alter the measurement 269 accuracy in some situations. For example, part of the metal bars of the crate that are visible to the 270 radar may generate undesirable electromagnetic backscattering and result in false detections in 271 the CNN analyses. This negative effect can be limited by precise positioning of the radars, so 272 that the radar main beam does not intercept the metallic bars. False detections may also occur 273 when piglets are close to the sow, or when they ride on its back. Figure 6 illustrates this 274 phenomenon with two 2D radar images recorded simultaneously above (a) the head and (b) the 275 back of a sow. The posture estimated from the radar processing (indicated as red cross) 276 sometimes varies abruptly, due to the presence of piglets in the area of interest, i.e., on the back 277 of the sow (e.g. around 600s, 800s and 1100s). Detection of the piglets at the udder is therefore 278 presumably possible. The radars can be effective in monitoring additional behavioural aspects of 279 the sow-piglets relationship that are of importance for piglet survival.

280

281 *Conclusions and perspectives*

Our study demonstrates the applicability and efficiency of FMCW radars to monitor postures and postural changes of crated sows. This approach holds considerable promises for future applications since minor developments are possible to improve the system. For instance, adding radars will enable to detect new postures and consolidate the estimation of the current ones. Our method was applied to detect the postural activity of the sow from the estimation of the height of its head and its back. Consequently, it could not detect lateral movements of the sow and if the sow was lying on the right or left side. This estimation would be possible by adding a third radar

289 on the side of the sow for detecting lateral movements and consequently, for estimating the 290 orientation of the sow in the crate and whether she is nursing the piglets or not. Moreover, the 291 kneeling posture was not correctly estimated for any sow. This posture is interesting to capture, 292 as it reflects a cautious approach of the sow to lie down, compared with sows that slide along the 293 bars from the standing posture (Pokorná et al., 2008). Sliding is a less suitable way to lie down 294 for sows as it induces some piglet crushing (Fraser 1990, Damm et al. 2005). The kneeling 295 posture lasts only a few seconds, and its estimation is sensitive to potential annotation errors due 296 to human delay between observation and pressing a computer key. However, from the 297 monitoring of more sows and fixing the radar on the crate rather than a metallic structure above, 298 it should be possible to improve the reliability of the measurement and the accuracy of the 299 posture estimator.

300 Using different types of radars can also improve piglet detection. With our method, the 301 detection of piglets on the floor is difficult because they rarely enter the radars field of view and 302 are small compared to the sow. The radar beam width was too small to allow detecting piglets. 303 One solution to this problem would be to use two 2D radars instead of the current device, and 304 position one on each side of the sow. In this way, the detection should work even if the sow 305 hides the piglets from one of the radars beam. Access to such data on the presence of piglets 306 around the sow would benefit the characterisation of sow carefulness to lie down (Pokorná et al., 307 2008; Wischner et al., 2010). Adjusting radar characteristics can also increase detection 308 distances. Until now, results were obtained in indoor environment where the sow cannot move. 309 The radar detects the back of the sow at all times. The use of radar with sows free of movements 310 can be more challenging. Then, it should be possible to detect the sow by using a single 3D radar 311 with a larger beam width, including position and posture simultaneously. To do so, the radar 312 should be placed centrally on the ceiling above the pen to cover the entire pen with the radar 313 beam.

Finally, adding data would also make it possible to define a single classifier to estimate the posture for all sows and develop more detailed behavioural analyses (Bonneau et al., 2021). So far, the relevance of radars to detect sows that are injured (e.g. excessive time spent lying) or that are not careful towards their piglets (e.g. fast transition from standing to lying) has not been studied. Data recorded for longer periods on animals contrasted on these aspects could be 11

319 collected with the radar technology. All these improvements are easily reachable, which strongly 320 suggests that automated fine recording with radars will help to analyse the relationship between 321 sow postural changes and risk of piglet crushing. Importantly, radar tracking has limited 322 constraints on the size and shape of animals (Henry et al. 2018; Dore et al. 2020; Dore et al. 323 2021), thus offering ample possibilities for tracking a wide range of animals in various 324 environments in applied and fundamental ethology research.

325

326 Acknowledgements

327

We thank the staff of the GenESI INRAE experimental farm for their practical help and care ofthe animals.

330

331 Funding

332

The Authors thank the Region Occitanie Council (France) for financial support through the SIDIPAR project. While writing, ML, DH and HA received funding from the French National Research Agency (ANR) to ML and HA (ANR-19-CE37-0024—3DNaviBee). AD and ML were also supported by a European Research Council (ERC) Consolidator grant to ML (GA101002644 - Bee-Move).

- 338
- 339 **Competing interest**
- 340
- 341 The authors have no competing interest.
- 342
- 343 **References**
- 344

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438 Figures

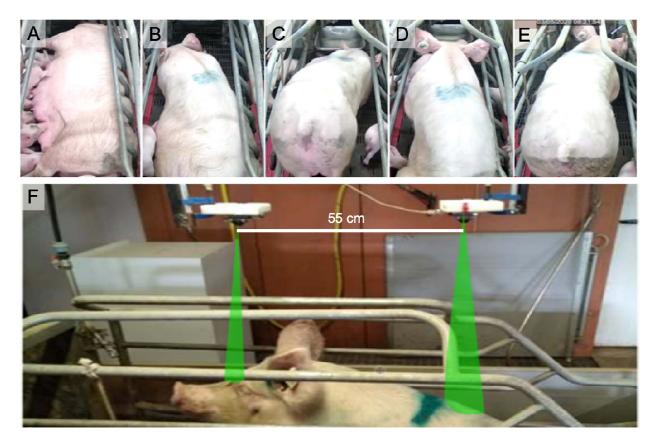
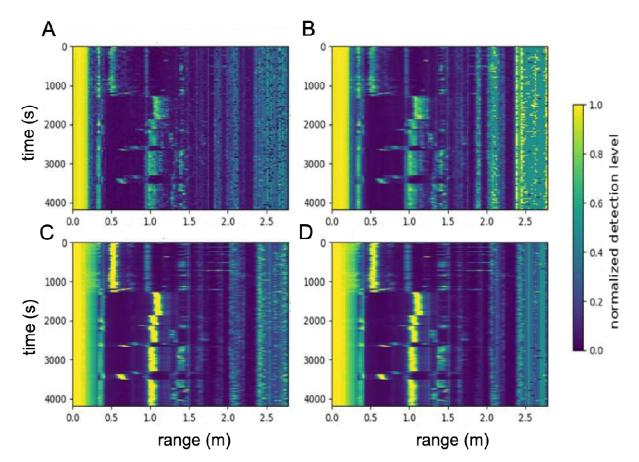


Figure 1 – Images of sow postures as recorded by the video camera: A) nursing (lying laterally
with udder exposed), B) lying (ventrally), C) kneeling, D) sitting, E) standing. F) Two FMCW
radars were positioned above the sow to monitor head and back elevation. Radar beams are
highlighted in green.



447 448 Figure 2 – Outputs from the successive filters applied to the radar signal. A) Raw data; B) 449 Temporal average filter; C) Gabor filter; D) Gabor filter plus average filter. Blue to yellow 450 colours show low to high echo levels.

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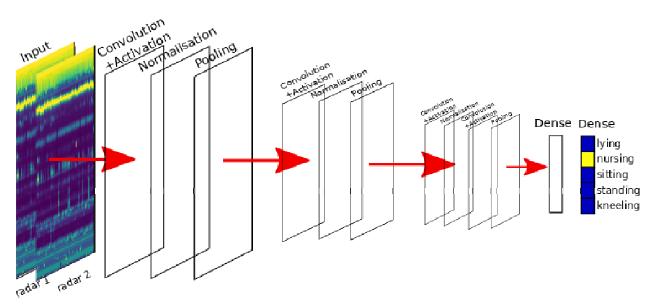
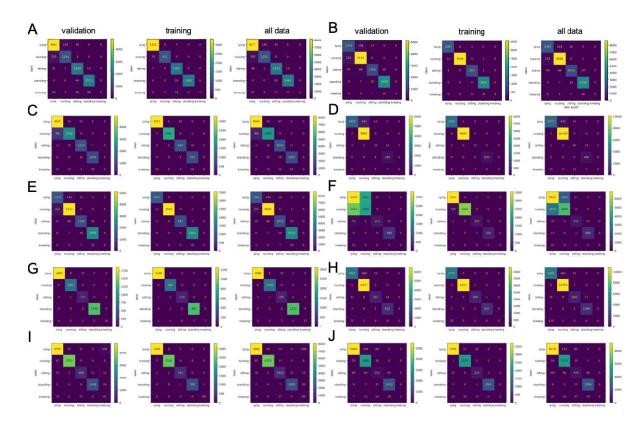


Figure 3 – Illustration of the CNN model applied to radar images for estimating sow postures. Each convolution layer consists of a convolution filter of size 3x3. The pooling layer reduces the size of the data and dense layers are fully connected neurons.

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456 Figure 4 - Confusion matrices for the 10 sows (A-J) and postures obtained from the individual

457 CNN analyses. Vertical and horizontal axes indicate ground-truth measurement of the sow's458 posture and the estimated posture, respectively.

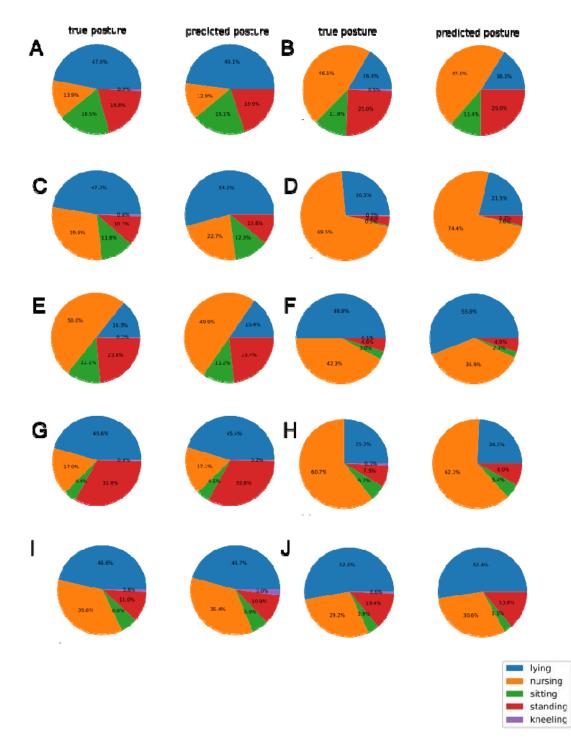


Figure 5 – Percentage of time spent in the different postures by each sow (A-J) according to truth-ground measurement and estimated postures in the validation datasets. The higher the similarity between the true pie chart and the estimated pie chart of a sow, the better the

463 prediction for that sow.

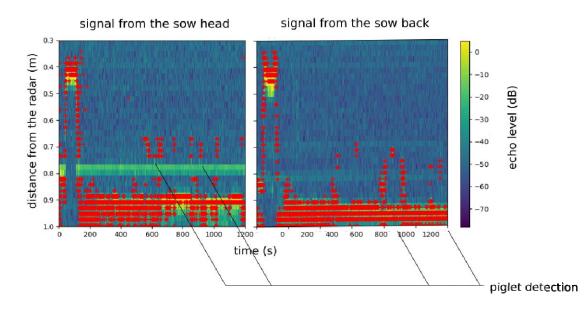
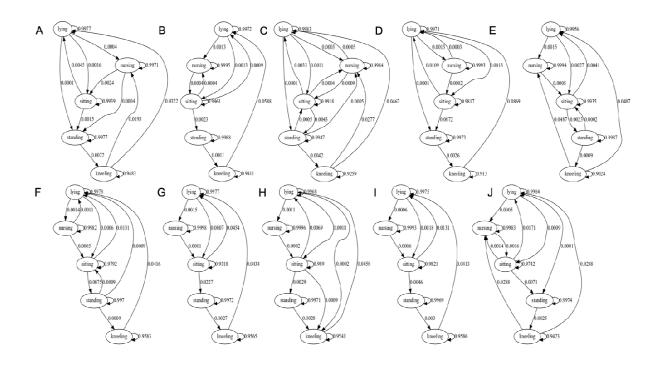


Figure 6 - Two-dimensional images of the two radars illuminating (a) the head and (b) the back of a sow when piglets are riding on its back. Red crosses represent the computed first local maxima for each slow time bin. The presence of piglets on the sow back can be observed at various times. A threshold for the distance estimation can be used (around 0.6m for the two radars) to determine if the sow is lying or standing.

470



472 Figure 7 - Graphs of the probability of posture transitions, i.e., the probability of switching
473 between the 5 postures for the 10 sows (A-J) over a 5 hours period. Labels A-J correspond to the
474 same sows as in Table 1.

475 **Tables**

- 476 Table 1 Specificity, sensitivity and accuracy of each of the 5 postures for the 10 sows obtained from individual CNNs. Labels
- 477 A-J correspond to the same sows as in Figure 7.

posture	sensitivity				Specificity					
	lying	nursing	sitting	standing	kneeling	lying	nursing	sitting	standing	kneeling
sow A	96.7	84.1	97.9	97.9	0.0	94.9	98.6	98.7	99.4	100.0
sow B	95.0	100.0	95.2	98.6	0.0	99.6	97.4	99.8	99.5	100.0
sow C	98.6	75.3	97.8	97.0	0.0	85.6	99.3	99.2	99.6	100.0
sow D	80.5	100.0	60.4	98.7	0.0	99.8	83.8	99.7	99.7	100.0
sow E	90.1	95.8	90.0	99.0	0.0	97.0	96.0	99.6	99.7	100.0
sow F	62.1	43.2	66.5	98.8	0.0	50.3	67.6	99.7	99.6	100.0
sow G	98.7	99.1	95.0	100.0	62.5	99.4	99.7	99.6	99.8	100.0
sow H	93.4	100.0	90.9	99.1	0.0	98.7	95.9	99.8	99.8	100.0
sow I	96.4	98.9	91.6	97.7	47.1	98.5	99.6	99.6	99.9	98.3
sow J	97.1	98.9	52.6	98.5	0.0	97.6	97.6	99.0	99.2	100.0
Mean	90.3	90.2	91.2	98.5	9.9	92.9	94.3	99.5	99.6	99.8
Std	10.9	17.4	16.3	0.8	22.2	14.5	9.8	0.4	0.2	0.5

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Posture	total time spent (h)	rate of time spent (%)	mean of duration (min)	std of duration (min)
lying	16.66	33.56	7.19	5.99
nursing	22.67	45.67	20.31	30.51
sitting	3.76	7.57	1.72	2.23
standing	6.32	12.72	7.02	10.36
kneeling	0.24	0.48	0.29	0.14

480 Table 2 – Tme spent in each of the 5 postures by the 10 sows over the 5 hours period	480	Table 2 – Tme spent in each	ch of the 5 postures by	y the 10 sows over t	he 5 hours period.
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