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Ultrasonic-assisted oxidation of Cellulose to Oxalic acid over gold nanoparticles supported on iron-oxide

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The use of unconventional activation techniques, such as low frequency ultrasound (US), in combination with heterogeneous catalysts offers a powerful synergistic approach to transform renewable resources to value added chemicals. In this context, we report a catalytic base-free strategy for the selective oxidation of microcrystalline cellulose to oxalic acid (OA) by combining low frequency ultrasound and Au/Fe₂O₃ as a catalyst. We demonstrate that low frequency ultrasound induces the fragmentation of cellulose particles, making it more prone to catalytic oxidation in the presence of Au/Fe₂O₃. Under optimized conditions, OA was obtained with 45% yield in the presence of molecular oxygen, corresponding to an overall yield of 53% into carboxylic acids (gluconic, formic, 2-keto-gluconic acid, etc). Furthermore, by means of Density Functional Theory, it was demonstrated that a charge transfer occurred from Au nanoparticles to Fe₂O₃, resulting in the formation of active catalytic species capable of decomposing H₂O₂, formed by sonolysis of water, to reactive O* species that were involved in the oxidation of cellulose. This charge transfer was also highlighted by X-ray photoelectron spectroscopy which revealed a partial oxidation of Au⁰ to Au³⁺.

Introduction

Oxalic acid (OA), a soluble dicarboxylic acid, is an industrially relevant platform chemical with applications in the synthesis of renewable polymers,^{1, 2} extraction of rare earths from manozite, leather manufacturing, celluloid production and in the synthesis of pharmaceutical intermediates.³ From 2001, the world market for OA saw a steady increase at an annual rate of 3.15 %, mainly boosted by the worldwide growing demand of our society for polymers. As a result, the consumption of OA has reached 278 thousand tons in 2010, as was reported by Global Industry Analysts, Inc.⁴ From 2012 to 2016, the annual growth rate of OA has even

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Technology and Research), 1 Fusionopolis Way #16-16 Connexis, 138632 Singapore. E-mail : trinhqt@ihpc.a-star.edu.sg reached ~10 %, with the Asia region being the world's largest market. Conventionally, most of oxalic acid is synthesized through chemical processes which includes oxidation of olefins and glycols, oxidation of carbohydrates with trioxonitrate (v) acid, decomposition of formates followed by tetraoxosulphate (vi) acid treatment,⁵ among the most well-known routes. Unfortunately, these chemical processes have been reported to be eco-harmful because of a complicated downstream processing. Hence, the search of alternative and more efficient routes, in terms of atom economy and waste prevention, is of high industrial interest. In this context, the specific development of heterogeneous catalysts for the synthesis of OA from biomass has garnered much attention. However, these heterogeneously-catalyzed pathways to OA are still facing important scientific hurdles such as poor product selectivity/yield and, in many cases, a poor stability and activity of heterogeneous catalysts under the working conditions. For instance, using a cobalt-based catalyst, in the presence of molecular oxygen, Jin et al.⁶ reported an OA yield of 24 % from glycerol. Though it was encouraging, their cobalt-based catalyst

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demonstrated a preferential product yield towards tartronic acid (64 %).⁶ Reactions that utilized bimetallic⁶⁻⁹ and trimetallic^{10, 11} systems of noble metal catalysts, with the purpose of enhancing the activity and stability of the catalyst, also suffer from a lack of selectivity, with OA being formed with only 20% yields at 80% conversion of glycerol. A similar result was reported using a layered double hydroxide (LDH) hosted transition metal complexes (LDH-[MnSO₃-salphen]) as catalyst.⁹ Although much efforts have been paid to the synthesis of OA from biobased glycerol, the low selectivity towards OA and the public perception on food versus energy/chemicals makes however the use of glycerol (a main coproduct of the vegetable oil and biodiesel industry) for the fabrication of chemicals a critical point, despite the expected tonnage are rather low. In this context, the synthesis of OA has been also explored from cellulosic biomass waste, in particular by alkali fusion or nitic acid oxidation processes. However, the nitric acid oxidation process often requires high nitric acid concentrations (ca. 40 wt.%), which unfortunately hampers the implementation of this process on a large scale, mainly due to corrosively issues and important investment costs associated to the need of special reaction apparatus.¹² Similarly, alkali process, *i.e.* immersion of cellulosic biomass waste in alkaline solutions at high temperatures (> 200 °C), also required a high concentration of NaOH (> 16 N NaOH) to get ~66 % yield of OA within 12 h of reaction time, again making it difficult the industrial deployment of this route.^{13, 14} These harsh conditions are required to overcome the recalcitrance of cellulose to chemical processing, due to its complex inter- and intramolecular hydrogen bond network, which renders its depolymerization and conversion to OA a very difficult task. To activate cellulose, the development of alternative technologies that can potentially dislodge the recalcitrant crystalline structure of cellulose and render it more reactive for chemical processing is in vogue. For instance, the use of non-thermal atmospheric plasma,¹⁵ ball-milling,¹⁶ microwave,¹⁷ etc., has been demonstrated to be emerging technologies for promoting the depolymerization of cellulose, either with or without a catalyst.

Ultrasound has also been investigated for the depolymerization of cellulose and the pre-treatment of lignocellulosic biomass. The chemical and physical advantages of ultrasound irradiation rely on cavitation phenomena, *i.e.* the formation, growth and implosion of cavitation bubbles which induce either physical or chemical effects,

depending on the applied ultrasonic frequency. Low frequency ultrasounds (<80 kHz) mainly induce physical effects (shock waves, micro-jets, turbulences, etc). The shockwaves and high-speed microjets impacts, that accompanies the production of radicals during ultrasonic cavitation implosion, can destroy or loosen the chemical linkages in the lignocellulosic structures, resulting in the release of short fragments that can be further processed into valuable chemicals.¹⁸ For instance, a report from Sun et al.¹⁹ revealed that 77% of lignin and 41% of hemicellulose were extracted from wheat straw after 20 min of ultrasonic-assisted extraction at 60°C in an aqueous and basic (NaOH, 0.5 M) solution of methanol (60 wt%). A similar result was reported by Velmurugan and Muthukumar,²⁰ and Garcia et al.,²¹ using sugarcane bagasse and olive tree biomass as substrates, where the application of a sono-assisted alkaline pre-treatment led to the liberation and depolymerisation of hemicellulose and lignin.²¹ Using a microcrystalline cellulose, Zhiwei et al. reported an oxalic acid yield of 41.5 % over a CuO catalyst in an alkaline environment at an oxygen pressure of 0.3 MPa and reaction temperature of 200 °C.²² The group also investigated the catalytic activity of Co₂O₃, Fe₂O3, CeO₂ and MnO₂ metal oxide catalysts, and report oxalic acid yields of 17 %, 15 %, 17 % and 10 %, respectively under the same reaction conditions described for the reaction performed over CuO catalyst. In combination with a catalyst, the selectivity of involved sonochemical reactions can be more easily controlled, potentially leading to the formation of biobased and valuable products that are hitherto difficult to obtain by conventional catalytic reactions.^{23, 24} For example, while glucose is conventionally oxidized to gluconic acid, glucose can be selectively oxidized into glucuronic acid by coupling iron sulfate or CuO with low (100 kHz) and high frequency (550 kHz) ultrasound, respectively.^{25,26}

Here we investigate the coupling of low frequency ultrasound with catalysis (Au/ Fe₂O₃) in the selective oxidation of cellulose to OA. We show that the intense shock-waves and energy that are locally generated at the bubble collapse time led to a partial fragmentation of cellulose particles, making it more reactive with the Au/Fe₂O₃ catalyst. Furthermore, through a combined experimental and theoretical investigations, we propose a plausible reaction mechanism where H₂O₂, formed *in situ* by sonolysis of water, is converted to reactive O*species at the Au-Fe₂O₃ interface, inducing the oxidation of cellulose to OA.

Materials and Methods

Materials. Microcrystalline cellulose (Avicel PH200, FMC Biopolymer) was utilized as substrate. d-(+)-Glucose (>99.5 %), d-(+)-Fructose (>99.5 %), d-(+)-Cellobiose (>98%), Oxalic acid (98 %) were all purchased from Sigma–Aldrich.

Catalyst. 1.0 wt. % Au/Fe_2O_3 catalyst was used as received from Sued-Chemie Catalysts Japan (World gold council, gold reference catalyst sample No: 34C).

Catalyst Characterization. X-ray spectroscopic (XPS) analysis was perfomed on a Thermo Escalab 250 spectrometer. The binding energy was calibrated using C 1s value of 284.6 eV as a reference.

Ultrasound-assisted catalytic conversion of microcrystalline cellulose. The sonochemical oxidative conversion of cellulose was performed in a 25 mL batch reactor (image of the sonochemical batch reactor is shown in Supporting information). Cellulose (typically 0.2 g) and catalyst (0.025g) were added to the reactor precharged with deionized H₂O. Air was first purged from the reactor by pressurizing and de-pressurizing several times with pure O₂ before adjusting the O₂ pressure to the desired value. The suspension was then subjected to an ultrasonic irradiation at 20 kHz for 1-9 hours. After 9 h of reaction, the reactor was cooled down to room temperature and the products were analysed by HPLC.

Analytical Methods. The amounts of oxalic acid and other acid products were determined from the HPLC analysis by using a Schimadzu SPD-20A HPLC equipped with an ICE-COREGEL 107 H column 300×7.8 mm from Transgenomic, a UV/Vis detector (SPD-20A, 210 nm) and a refractive index detector (LC-20AD). A H₂SO₄ aqueous solution (0.01 M) was used as the eluent at a flow rate of 0.8 mL.min⁻¹. External calibration was performed using standards of oxalic acid, cellobiose, fructose, acetic acid, glucuronic acid gluconic acid and 2-keto-gluconic acid. Cellulose conversion was determined based on weight difference of cellulose before and after reaction. *Conv* (%) = $\frac{Mo-Mf}{Mo} x \ 100 \%$

where M_o is the initial mass of cellulose and M_f is the mass of cellulose after reaction. Yield of organic acids were determined by; *Yield* (%) = $\frac{\text{moles of carbon in organic acid}}{\text{moles of carbon in feedstock}} x \ 100 \%$ Computational details. All the Density Functional Theory (DFT) calculations were performed using a plane-wave basis set with a cut-off kinetic energy of 450 eV and the projector-augmented wave (PAW) scheme implemented in the ab-initio total-energy and molecular-dynamics program VASP (Vienna ab-initio simulation program) developed at the Fakultät für Physik of the Universität Wien.^{27, 28} To correct for the self-interaction error in strongly correlated systems such as Fe_2O_3 ,²⁹ we employed a Hubbard correction of U = 4.3 eV within the PBE+U exchange correlation functional, which described appropriately the band gap and bulk lattice parameters of Fe₂O₃ as reported in earlier studies.^{30, 31} All calculations involving Fe₂O₃ structures were spin-polarized with the antiferromagnetic ordering, and the Grimme's D3 approach was included to correct the long-range dispersion interactions.³² Fe₂O₃ support was modelled using the oxygen-terminated (3×1) Fe₂O₃(0001) surface (including 6 layers of Fe atoms and 7 layers of O atoms), which was reported as the most stable exposed surface of Fe₂O₃ under the similar reaction conditions applied in this study.³³⁻³⁵ A k-point grid density of 4×2×1 was used to sample the Brillouin zone for all the calculations on Fe₂O₃ systems. To evaluate the interaction between Au nanoparticle and the Fe₂O₃ support and understand the formation of different active oxidize agents on the Au/Fe₂O₃ catalyst, several models were studied: Au overlayer films on Fe₂O₃ (0001) surface; Au nanorod on Fe₂O₃ (0001) surface and pure Au (111) surface. More details of those model structures and computational procedures were presented in the Supporting

To evaluate the affinity of different oxidize agents generated by the Au/Fe_2O_3 catalyst (H*, O*, O₂, OH*, OOH* and H₂O₂), we computed their binding energies as the formation energy of the reaction in equation (2):

*
$$+\frac{y}{2}H_2O(g) + \left(\frac{x}{2} - \frac{y}{4}\right)O_2(g) \to O_xH_y^*$$
 (2)

wherein *, H₂O(g) and O₂(g) are the clean surface; H₂O and O₂ in gas phases, respectively. Furthermore, to understand the electronic properties of Au/Fe₂O₃ interfacial site and the chemical perturbation of those interfacial Au site at different proximity from the substrate, we computed the adhesion energies (ΔE_{adh}) and charge density difference ($\Delta \rho$) for the Au(111) overlayer films on Fe₂O₃ (denoted as Au_n/Fe₂O₃) with different Au thicknesses (one, two and three overlayers) using the equations (3) and (4) below.

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The Bader charges of all atoms in those structures were also computed using the approach by Henkelman et al. $^{36,\,37}$

$$\Delta E_{adh} = \frac{E_{Au_n/Fe_2O_3} - E_{Fe_2O_3} - nE_{Au(g)}}{(3)}$$

where E_{Au_n/Fe_2O_3} , $E_{Fe_2O_3}$ and $E_{Au_{gas}}$ are the total energies of Au over-layers supported on Fe₂O₃; total energy of clean Fe₂O₃ and the total energy of one Au atom in gas phase, respectively.

$$\Delta \rho = \rho_{Au_n/Fe_2O_3} - \rho_{Fe_2O_3} - \rho_{Au_n} \tag{4}$$

where ρ_{Au_n/Fe_2O_3} , $\rho_{Fe_2O_3}$ and ρ_{Au_n} are the charge densities of the Au overlayers supported on Fe₂O₃, clean Fe₂O₃ and Au_n cluster, respectively.

RESULTS AND DISCUSSION

In a first set of experiments, we explored the catalyst-free sonochemical conversion of cellulose at 20 kHz in deionized water and under different gas atmospheres, at a pressure of 0.15 MPa. With our ultrasonic equipment, it was unfortunately not possible to monitor the temperature inside the reactor. However, using an infra-red temperature gun, the outside temperature of the reactor was measured at 80 °C during our experiments, suggesting that much higher temperatures were reached inside the ultrasonic reactor.

As shown in **Figure 1**, product analysis revealed only trace amount of oxalic acids (<8 % yield). O₂ gas led to a slightly higher yield in OA (~8 %) as compared to the yields obtained under Ar (~ 5%), He (~2 %), H₂ (~2%) and Ar/O₂ mixture (~5%).



Figure 1. Effect of gas atmosphere on the catalyst-free conversion of cellulose to oxalic acid under ultrasonic irradiation. Reaction conditions: 0.2g Cellulose, 15 mL water, 0.15 MPa gas pressure, 9 h reaction time.

Next, Fe_2O_3 was added into the ultrasonic reactor. Fe_2O_3 has been selected owing to its abundant availability, cheap costs and known high activity in oxidation of biomass.^{26, 38, 39} Addition of Fe_2O_3 in the ultrasonic reactor, while keeping constant all other parameters (0.2g Cellulose, 15 mL water, 0.15 MPa gas pressure), led to OA in 10% yield, after 9 h of ultrasonic irradiation. This result was not very different from those obtained under catalyst-free conditions, suggesting the inability of Fe₂O₃ to oxidize cellulose under our working conditions (Figure 1). Owing to their proven excellent oxidation abilities at the nanoscale, gold nanoparticles were next deposited on the Fe₂O₃ catalyst support and its catalytic activity on the conversion of cellulose under ultrasonic irradiation was then investigated. Products selectivity and yields were determined at a reaction time span of 1-9 h, using the Au/Fe₂O₃ catalyst (Figure 2), and at a fixed O₂ pressure of 0.15 MPa. Full characterization of the Au/Fe₂O₃ catalyst is provided in the SI. In the presence of the Au/Fe₂O₃ catalyst, a steady increase in cellulose conversion was observed from ~10 % to ~ 55%, after 1 and 9 h of ultrasonic irradiation time, respectively, with a corresponding OA yields of 2 % and 45 %, respectively. Gluconic acid (~2 %) and 2-keto-Gluconic acid (~6 %) were observed as main co-products. Again, in the presence of the Au/Fe₂O₃ catalyst, we investigated the effect of the gas atmosphere on the OA yield. To this end, O₂ was replaced by Ar (kinetic investigations are presented in the SI). Interestingly, the OA yield was decreased from 45% under O_2 to only ~18 % (after 10 h) yield under Ar. These results emphasize the importance of oxygen atmosphere in enhancing the yield of OA, during the irradiation of cellulose. The carbon balance was analysed alongside the formation of organic acids. After 4 h of reaction time, there was an observed drop of carbon balance from 100 to 95 %, which further dropped to 85 % after 9 h of reaction. At this point, we passed the depressurised gas at the headspace of the reactor after reaction through a solution of calcium hydroxide. The solution turned milky, suggesting the presence of CO₂ which was formed as a results of C-C of organic acid products. Noteworthy, we did not quantify the concentration of CO₂ as it was beyond the scope of this current study.



Figure 2. Ultrasonic irradiation time course and carbon balance for cellulose conversion over Au/Fe₂O₃ catalyst. Reaction conditions: 0.2g Cellulose, 15 mL water, 0.025 g Au/Fe₂O₃.

The effect of the O₂ pressure on the yields of organic acids, including OA, was studied by varying the pressure of O_2 from 0.05 to 0.25 MPa (Figure 3). Reactions were conducted under ultrasonic irradiation for 9 h. At an oxygen pressure of 0.05 MPa, a cellulose conversion of 45 % and an OA yield of 29 %, together with the formation of gluconic acid (10 % yield) and 2-keto-gluconic acid (15 % yield), were observed. Upon increasing the pressure of oxygen to 0.1 MPa, a slight increase in the conversion of cellulose (48 %) was noticed, along with an increase in the yield of OA (~35 %) and a concomitant decrease in the yields of gluconic (8 %) and 2-ketogluconic acid (10 %), respectively. A similar trend was observed when the pressure was further increased to 0.15 MPa. In this case, a cellulose conversion of 55 %, along with the formation of OA with a yield of 45 %, were obtained. In this latter case, the yields of gluconic acid and 2-keto-gluconic further decreased to 2 % and 6 % yields, respectively, suggesting that these chemicals are intermediate species. Interestingly, the pressure of O_2 did not impact significantly the conversion of cellulose observed after 9 h of reaction (from 45% at 0.05 MPa to 55% at 0.15 MPa), indicating that the O₂ pressure exerted a minor effect on the reaction rate. On the contrary, the selectivity to OA was significantly impacted by the pressure of O_2 . Indeed, going from 0.05 to 0.15 MPa of O_2 , the selectivity to OA gradually increased from 64% to 82%. Considering that the conversion of cellulose is quite close at these three O_2 pressures (45-55%), it indicates that O_2 impacted to some extent the reaction mechanism.

In line with our observations, a further increase of the O_2 pressure from 0.15 to 0.25 MPa did not significantly impacted the conversion of cellulose (55 to 58%). However, at 0.25 MPa, the selectivity to OA dropped to 60% (vs 82% at 0.15 MPa) and formic acid was identified as a secondary product (10% yield), presumably due to overoxidation reactions. Therefore, it suggests that the selectivity to OA is a compromise between the O_2 pressure and the reaction time.

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Figure 3. O_2 pressure effect on the conversion of cellulose to oxalic acid under ultrasonic irradiation. Reaction conditions: 0.2 g Cellulose, 15 mL water, 0.025 g Au/Fe₂O₃, 9 h reaction time.

Scope of the reaction and first mechanism insights

In order to get first insights on the reaction mechanism, other carbohydrates were tested. First, glucose was tested as a substrate (Table 1, entry 1 and 2). In this case, gluconic acid was observed as the major product (~ 41% yield) after 2 h of ultrasonic irradiation, together with the formation of small amounts of glucuronic acid (~ 7% yield), 2-keto-gluconic acid (9 % yield), oxalic acid (~ 3% yield) and trace amounts of formic acid (< 1% yield). When the ultrasonic time was extended from 2 to 4 h, gluconic and 2-keto-gluconic acid yields (Table 1, entry 2) were reduced, which was accompanied by a concomitant increase of the OA yield to 32 %. These results confirmed that gluconic and 2-keto-gluconic acids are intermediates species in the formation of OA. To further confirm this, gluconic acid was used as a reaction substrate in the oxidation reaction (Table 1, entry 3-5). OA was formed with ~37 % yield after 2 h of irradiation time (i.e. 60 % conversion of gluconic acid) together with the formation of 21 % of 2-keto-gluconic acid and trace amount of formic acid (~ 2%). Upon extension of the irradiation time from 2 to

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4 h and then 6 h, the OA yield gradually increased from 37% to ~54 % and 59%, respectively. Concomitantly, the yield of 2-ketogluconic acid decreased from 21% to only 4 % (4 h) and then even 0 % at 6 h, while the yield in formic acid increased from 2% to 17% (4 h) and then 26% (6h) These results confirm that (i) gluconic acid is an intermediate species in the formation of OA and (ii) that extended ultrasonic irradiation time led to an over-oxidation of OA to formic acid. It is noteworthy that a similar result was obtained from fructose, indicating that possible isomerization of glucose to fructose might not be an issue in this process (ESI). Then, we

focused our attention on cellobiose, a dimeric model compound for cellulose (Table 1, entry 6). The formation of OA from cellobiose proceeded also very well, indicating that the β -1,4 glycosidic bond was rapidly cleaved under ultrasonic irradiation. Indeed, under pressure of O_2 (0.15 MPa), (Table 1, entry 6) OA was formed with ~ 82% yield after 6 h of irradiation, with an almost complete conversion of cellobiose (98%). As above observed with cellulose, lower yields of OA were however observed when the gas atmosphere was changed to Ar, highlighting again the important of the reaction mechanism role O₂ on (ESI).

Table 1 Product yields for the Au/Fe₂O₃ catalyzed sonochemical oxidation of model substrates.

HO OH HO	ОССОНОВ ПОВИТИСКИ СОНСТВИИ СОНСТВИ СОНСТВИ СОНСТВИИ СОНСТВИИ СОНСТ))) Au-Fe ₂ O ₃	HO Oxalic acid	HO Giu	OH O OH OH H OH OH H	OH O OH OH OH OH 2-dehydro-Gluconic r	OH O OH OH OH OH	OH O OH H nic scid	o formic acid
Substrate	Gas atmosphere	Reaction time (h)	Conversion (%)	Oxalic acid	Gluconic acid	2-keto- gluconic acid	Glucuronic acid	Formic acid	Acetic acid
		2	58	3.3	40.9	9.0	6.9	0.8	0
Glucose		4	64	31.7	6.2	1.8	12.8	22.2	0
		2	60	36.7	-	21.4	0	1.6	0
Gluconic acid		4	78	53.8	-	4.3	0	16.9	0
	Oxygen	6	86	59.4	-	0	0	25.6	0
Cellobiose		6	98	82.4	4.0	9.9	-	0	0
Cellulose ^a		6	20	2	12.9	0	0	0	0
Cellulose ^b		6	30	9.4	5.5	0	0	0	3
Glucose ^c	-	6	75	1.6	49.7	12.4	0	0	3.4
Cellobiose ^a	Oxygen	4	60	15	20	0.9	-	2	0

^{a)}Reactions condition: 0.200g of cellulose, 15 mL H₂O, 1.0 MPa of O₂, 6 h, 150 °C, 0.025g of Au/Fe₂O₃, reactions were performed in a high-pressure auto-clave reactor. ^{b)}Reaction conditions: 0.200g of recovered cellulose after ultrasound irradiation, 15 mL H₂O, 1.0 MPa of O₂, 6 h, 150 °C, 0.025g of Au/Fe₂O₃, reactions were performed in

a high-pressure auto-clave reactor.

 $^{c)}Reaction$ conditions: 0.200g of glucose, 15 mL H_2O, 1.0 equiv. H_2O_2, 6 h, 90 °C, 0.025g of Au/Fe_2O_3

^aReaction condition: 0.200 g of cellobiose, 15 mL H2O, 0.15 MPa of gas, No catalyst

In an attempt to get more information on the role of ultrasound, the oxidative depolymerisation of cellulose was conducted under silent conditions in an autoclave pressurized at 0.15 MPa of O_2 , and in the presence of the Au/Fe₂O₃ catalyst. The temperature of the autoclave was set at 150°C. Under these conditions, no product was detected. However, when the pressure of O_2 was increased to 1 MPa, gluconic acid was formed with ~13 % yield (Table 1, entry 7), with the formation of OA in trace amount (2 % yield). These results indicate that, under silent conditions, the catalytic oxidative depolymerisation of cellulose to OA requires harsh conditions, which are probably locally obtained by the application of ultrasound at 20 kHz. In another experiment, cellulose was first pre-treated

under ultrasound (Reaction conditions: 0.2g Cellulose, 15 mL water, 0.15 MPa O₂ gas pressure) and then the recovered cellulose after ultrasonic irradiation was subjected to "classical" oxidation reaction in a high-pressure auto-clave reactor (Reaction conditions 15 $\,\mathrm{mL}$ $H_2O,\ 1.0$ MPa of $O_2,\ 6$ h, 150 °C, 0.025g of Au/Fe $_2O_3).$ At these conditions, an OA yield of 9% was observed together with the formation of gluconic acid (~6 %) and acetic acid 3 % (Table 1, entry 8). Comparing these results to those obtained in Table 1, entry 7, it could be reasonably suggested that ultrasonic irradiation alters the recalcitrant structure of cellulose. In order to evaluate the effect of ultrasound in promoting the cleavage of the glycosidic bonds, a blank reaction (absence of catalyst) was performed where cellobiose was selected as the reaction substrate (reaction conditions: 0.200g of cellobiose, 15 mL H₂O, 0.15 MPa of O₂). Analysis by HPLC revealed an oxalic acid and gluconic acid yields of 15 % and 20 %, respectively, at a cellobiose conversion of 60 %, together with trace amounts of formic acid and 2-keto-gluconic acid (2 % and \sim 1% yields, respectively, after 4 h of reaction irradiation time.

To assess the effect of cavitation events on the cellulose conversion, the unreacted cellulose was recovered and analysed.⁴⁰⁻⁴² XRD patterns of ultrasonically treated cellulose under oxygen or air (0.15 MPa) were strikingly similar to that of the XRD patterns of the starting cellulose (**Figure 4**). Indeed, according to the conventional peak intensity method, the calculated crystallinity index (I_{CR}) values were 75.5 ± 0.2 %, 78.8 ± 0.4 % and 71.8 ± 0.1 % for the starting cellulose and ultrasonically treated cellulose under O₂ or air, respectively indicating that the crystallinity of cellulose was not altered by ultrasound, a result in line with previous reports.^{43, 44}



Figure 4. XRD patterns of cellulose before and after ultrasound treatment (0.2g cellulose, 15 mL water, 0.15 MPa O_2 pressure, 9 h reaction time).

Next, cellulose was subjected to ultrasonic irradiation (Reaction conditions: 0.2g Cellulose, 15 mL water, 0.15 MPa O_2 gas pressure, 9h reaction time) without any catalyst and the recovered cellulose was dried and analysed by scanning electron microscopic analysis (SEM) to assess the impact of ultrasound on the cellulose particles. SEM images of the starting and ultrasonically treated cellulose are shown in **Figures 5a and 5b**.



Figure 5. SEM images obtained for (a) neat cellulose (b) unreacted cellulose remaining after ultrasonic irradiation (Reaction conditions: 0.2g Cellulose, 15 mL water, 0.15 MPa gas pressure, 9 h reaction time).

The SEM images of the starting cellulose showed the agglomeration of lamellar-shaped structures into a ball-like cellulosic particles. In contrast, after ultrasonic irradiation, these ball-like structures were disorganized and reduced to much smaller particle sizes, presumably caused by the release of intense shock waves on the cellulosic particle surfaces at the bubble collapse time. It is noteworthy that without catalyst, this disaggregation of the cellulose particles induced by ultrasound under pressure of O_2 was also accompanied by a release of short cellulosic fragments (degree of polymerization 1-13) in the aqueous phase (**Figure S6, SI**). Although their amount remains quite low (< 10% based on the conversion of cellulose), it provides additional evidence that, under pressure of O_2 , ultrasound not only led to a fragmentation of cellulosic particles but also initiated first cleavages of the β -1,4 glycosidic bonds. From these results, we hypothesized that the reduction in cellulosic particle size and the partial cleavage of the β -1,4 glycosidic bonds greatly contribute to facilitate the reactivity of cellulose with the Au/Fe₂O₃ catalyst.

It is known that during the ultrasonic irradiation of water, vapors of water trapped in the cavitation bubbles can be pyrolyzed to yield •OH and •H radicals. These radical species could also participate in the reaction mechanism. Indeed, •OH and •H radicals can recombine to form H₂O₂ and H₂. Under O₂ atmosphere, additional amount of H₂O₂ can be formed due to the scavenging of radical •H by O_2 (formation of $HO_2 \bullet$ and then H_2O_2).⁴⁵ As a result, we determined the amount of H₂O₂ formed during ultrasound irradiation. To this end, pure water was sonicated at a controlled temperature of 80 °C and the formation of H₂O₂ was monitored using a standardized spectro-photochemical method described in the ESI (Figure 6). After 30 min of irradiation, the amount of H_2O_2 formed in the presence of O_2 was ~0.06 mmol.L⁻¹, which is ~ 12 times higher than that formed in the presence of Ar (0.005mmol⁻¹). For comparison basis, a reaction was performed at a controlled temperature of 25 °C. After 30 min of irradiation, the amount of H_2O_2 formed in the presence of O_2 was ~ 0.09 mmol.L⁻¹. This was significantly higher than that found at 80 °C because the formed H₂O₂ did not suffer from thermal decomposition at 25 °C

We suspect that H_2O_2 , although formed in a rather low concentration, was not innocent in the reaction mechanism, in particular for the generation of highly reactive O* species (accompanied by the release of H₂O) on the surface of Au/Fe₂O₃ catalyst (presented later in Figure 9). Indeed, O* species has been reported to be highly mobile on the surface of Au-supported catalyst⁴⁶ and would readily react with substrates, leading to the formation of oxidized product(s). To test this hypothesis, molecular oxygen was replaced by H_2O_2 (2 mol equivalent cellulose) and we performed the sonochemical oxidation of cellulose in the presence of Au/Fe₂O₃ catalyst at atmospheric pressure (reactor was purged with Ar at least three times to eliminate trace amounts of O_2). Product analyses revealed the formation of OA with 24 % yield, together with trace amounts of gluconic acid (1.5 % yield) and 5 % of 2-keto-gluconic acid, suggesting the plausible decomposition of H_2O_2 into O^{*} and H_2O species and further oxidative conversion of cellulose to oxalic acid under ultrasound irradiation conditions, in

the presence of Au/Fe₂O₃ catalyst. No detectable products were formed when similar reaction was performed under silent conditions at 120 °C within 9 h of reaction and in the presence of Au/Fe₂O₃ catalyst, showing the pivotal role of ultrasound on the activation of cellulose.



Figure 6. Formation rate of H_2O_2 in the presence of different gases, determined by UV-VIS spectrophotometry. Reaction conditions: 15mL of H_2O , temperatures = 25 °C and 80 °C.

To further confirm this postulation, X-ray photoelectron spectroscopy (XPS) technique was carried out to gain insights about the surface valance state of the Au nanoparticles, before and after ultrasonic irradiation in the presence of O₂. Figure 7 shows the Au 4f spectra of the fresh (Fig. 7a) and spent Au/Fe₂O₃ (Fig. 7b) catalysts, which were deconvoluted by using a Gaussian peak fitting method. For the fresh catalyst, the peaks at ~84.0 and 87.7 eV were assigned to Au $4f_{7/2}$ and Au $4f_{5/2}$ of Au⁰, respectively, confirming the presence of Au nanoparticles in its metallic state on the surface of Fe₂O₃ support. The XPS of the spent Au/Fe₂O₃ catalyst revealed the appearance of a thin layer of gold oxide in the form Au₂O₃. This was supported, after deconvolution of the spectrum, by two pairs of signals appearing at 83.9 eV, 87.5 eV and 85.2 eV and 88.8 eV, as shown in Figure 7b. This analysis reveals that Au exists in two different oxidations states of Au⁰ and Au³⁺ after ultrasonic irradiation. This oxidation of Au might be explained by the generation of highly reactive O* species under ultrasonic irradiation. Furthermore, this partial oxidation of Au further provides an indirect evidence of the extreme conditions generated

during the cavitation bubble implosion, because the oxidation of Au either partially or totally, often usually requires very high temperatures (> $350 \, {}^{\circ}$ C).^{46, 47}



Figure 7. XPS analysis of Au 4f of (a) as-prepared Au/Fe₂O₃ and (b) spent-Au/Fe₂O₃ catalyst recovered after ultrasound irradiation (0.025g Au/Fe₂O₃, 15 mL water, 0.15 MPa O2 pressure, 9 h reaction time).

The structural integrity of the catalyst was next investigated. SEM analyses were performed on the Au/Fe₂O₃ fresh and spent catalysts (Figure 8a and 8b, respectively). The SEM results did not reveal any significant differences between the fresh and spent catalysts. This demonstrates that ultrasound irradiation did not impact significantly the structural integrity of the Au/Fe₂O₃ catalyst. We further investigated the impact of ultrasound irradiation on the size of Au particles by performing TEM analyses on both the fresh and spent Au/Fe₂O₃ catalysts. The fresh Au/Fe₂O3 catalyst was found to

have an average particle size of 3.42 nm, and that of the spent catalyst was 3.12 nm. These results reveal that that ultrasound irradiation did not significantly impact the size of Au nanoparticles. The atomic percentage of Au after reaction was found to be 0.81 %. This was not significantly different from the fresh sample (0.9 %), which suggest there was no significant leaching or loss of Au to the reaction solution.



Figure 8. (A) SEM image of Fresh catalyst, (B) SEM image of Spent catalyst, (C) TEM image of Fresh catalyst, (D) TEM image of Spent catalyst.

To gain more fundamental insights about the reaction taking place on the Au/Fe₂O₃ catalytic surface, we performed DFT calculations using the VASP code. Experimental data have confirmed that Fe₂O₃ is inactive in the oxidative depolymerisation of cellulose under ultrasonic conditions, and deposition of Au was necessary to promote the oxidation reaction. On the other hand, unsupported Au is known for its low oxidation activity,^{48, 49} mainly due to its low affinity for oxygen species and also to high energy barriers to activate O_2 on Au (presented in Figure 9 and more details in the Supporting Information). Therefore, we focused our calculations on the properties of the interfacial sites between Au nanoparticles and the Fe₂O₃ support to understand the activity of this material. First, we calculated the adhesion energies and Bader charges for Au(111) overlayer films on Fe₂O₃ support with different overlayer thicknesses (one, two and 3 atomic layers) (Table 2). Besides, the charge density differences for those structures were also plotted in the Supporting Information. The observed data are used to evaluate the electronic properties of Au atoms at different proximity from the Fe₂O₃ surface in the fresh Au/Fe₂O₃ catalyst and

how their chemistry was modified due to the interaction with the support.

Table 2. Adhesion energy using equation (3) and computed Bader charge of Au atoms for Au overlayer films on Fe_2O_3 support.

Systems	Average/Differential adhesion energy (eV)	Bader charge of Au atoms			
1 Au layer on Fe_2O_3	-3.27		0.25 ± 0.02		
2 Au layers	2 51/ 2 75	Layer 1	0.28 ± 0.01		
on Fe ₂ O ₃	-5.51/-5.75	Layer 2	-0.02 ± 0.01		
		Layer 1	0.25 ± 0.02		
3 Au layers on Fe ₂ O ₃	-3.60/-3.78	Layer 2	0.02 ± 0.01		
		Layer 3	-0.02 ± 0.01		
Au(111)	-3.78		-0.03		

The computed adhesion energy of a monolayer Au(111) film on Fe₂O₃ was -3.27 eV. At the interface between Au monolayer film and Fe₂O₃ support, the charge is transferred from Au over-layer to the support, resulting in a positive charge of +0.25 for Au atoms (Table 2). Major of the charges transferred from Au are accumulated in the surface lattice oxygen's of Fe₂O₃, and only small amount of charge is further transferred to underneath Fe and lattice oxygen atoms. It could be visualized in the charge density difference plot shown in Figure S10 (SI), that the charge depletion regions (presented in blue colour) were localized in the Au over layer, consistent with the positive charges implemented on those Au atoms. The electron densities are accumulated at the Au-Fe₂O₃ interface (green colour regions), reflecting the charge transfer from Au to Fe₂O₃. However, regarding the bilayer and tri-layer of Au films supported on Fe₂O₃, the computed adhesion energies became stronger with values of -3.51 and -3.60 eV, respectively (Table 2). It is important to mention that the differential adhesion energy (energy to adhere one more Au layer on existing over layer of Au/Fe₂O₃) of the bilayer (-3.75 eV) and tri layer (-3.78 eV) are very close to the adhesion energy of Au film on pure Au(111) (-3.78 eV, **Table 2**), suggesting that the Au atoms in the 2^{nd} and 3^{rd} layer above the interface might have chemical properties similar to surface metallic Au atoms of pure Au(111). Computed Bader charges also support this claim (Table 2). Indeed, Au atoms in the top layer of

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the bilayer and tri-layer Au(111) on Fe₂O₃ have a charge of -0.02; almost the same as the charge on unsupported Au(111) surface (-0.03). Only the Au atoms in the 1st layer directly above Fe₂O₃ is positively charged. To our knowledge, this is the first example of charge transfer from Au to Fe₂O₃, previous reports being focussed on TiB₂ or TiO₂ supports.^{50, 51} One should note that the charge transfer between Au and Fe₂O₃ occurred with a much higher magnitude than with previously reported supports, highlighting the strong ability of Fe₂O₃ in modifying the electronic properties, and thus the catalytic activity, of supported Au atoms. Further demonstrating that the interface Au-Fe₂O₃ is more likely to play a major role in the cellulose depolymerisation oxidation reaction mechanism.

As it has been observed in previous reports, atomic oxygen species play key roles in facilitating oxidative reactions on metal/metal oxides catalysts.^{52, 53} To understand the generation of atomic oxygen at the $Au-Fe_2O_3$ interface, we evaluated the binding energies of key species adsorbed on the monolayer of Au film on Fe_2O_3 , including H*, OH*, O_2 , OOH*, H_2O_2 and H_2O (* denotes the adsorbed state of the intermediate). The results are shown in Figure 9a. Besides, the binding energies of those intermediates on pure Au (111) surface are also presented to emphasize the synergistic role of Au and Fe_2O_3 in facilitating the formation of O^{*}. As a general trend, the more positive the energy values, the weaker the binding interaction of those intermediates. As it could be seen, all the intermediates adsorb weakly on pure Au (111) surface, and the formations of H*, O*, H₂O₂ and OOH* on Au(111) surface are even thermodynamically unfavourable, as illustrated by their positive binding energy (Figure 9a). Those data support that pure Au is inactive to generate active oxygen species that are needed to catalyse the cellulose oxidation.



Figure 9. (a) Binding energies of molecules and species on Au(111); monolayer Au/Fe₂O₃ and at the interfacial site; (b) Formation of high active oxygen species on Au/Fe₂O₃ in the presence of ultrasound irradiation.

In contrast, on the surface of monolayer of Au supported on Fe_2O_3 (equivalent to Au sites directly coordinated at the interface with Fe_2O_3), those intermediates adsorb stronger but to different extent. The binding energies of O_2 and H_2O on the monolayer of Au on Fe_2O_3 are slightly enhanced by 0.12 and 0.13 eV, respectively. However, surface hydroxyl (OH*), atomic oxygen (O*), H_2O_2 and hydroperoxyl (OOH*) are much stronger stabilized on monolayer of Au/Fe₂O₃

than on pure Au (111) surface by magnitudes larger of -0.31, -0.60, -0.99 and -1.06 eV, respectively (**Figure 9a**). As a result, the formations of those species are all thermodynamically favourable. The strong adsorptions of those oxygen species are correlated with the positive charges implemented on the Au sites induced by the interaction with Fe_2O_3 support.^{51, 54-56} However, the activation of O_2 , to produce active oxygen O*, is still difficult with an energy barrier

of 1.28 eV. Therefore O^* is not likely to be formed directly from O_2 . We next evaluated the binding of H* at the interface between Au and the Fe_2O_3 support. It could be seen that H* binds much stronger on lattice oxygen atom of Fe₂O₃ at the interfacial Au-Fe₂O₃ site (structure I2, Fig. 9b) and results in an enhancement on thermodynamic driving force either for the abstraction of hydrogen from H_2O_2 or for the recombination of H^* and O_2 to form OOH^{*} which is further decomposed easily to generate atomic oxygen with low activation barrier of 0.47 eV. Therefore, the synergy between Au and Fe₂O₃ in catalysing cellulose oxidation are: (i) charge transfer between Au and Fe₂O₃ inducing positive charge on Au atoms at the interface, thermodynamically stabilizing the high active oxygen species (O*, OH* and OOH*) required for the cellulose oxidation^{26, 57, 58} and (ii) strongly adsorption of H* at the interfacial sites, kinetically facilitating the formation of OOH* intermediate either from H₂O₂ abstraction or O₂ hydrogenation, which subsequently decompose to active atomic oxygen and OH* species.

Finally, we perform DFT calculations to propose a plausible reaction mechanism (Figure 9b). As described in the previous section, the reaction is initiated by the sonolysis of water (formation of H• and OH•) resulting in the formation of H_2O_2 in Figure 6. The generated H₂O₂ adsorbs strongly at the Au-Fe₂O₃ interface (structure I1, Fig. 9b). Adsorbed H₂O₂ could be further decomposed via two different pathways to generate atomic oxygen. In the first path (Path 1 in Fig. 9b), H₂O₂ is dissociated with the activation barrier of 0.62 eV (TS1 in Fig. 7b) into two OH* fragments, also stabilized at the interface of Au/Fe₂O₃. It should be noted that without the catalyst, this reaction has an extremely high barrier of about 2.16 eV as was reported in both earlier theoretical and experimental studies. $^{\rm 59,\ 60}$ Two OH* species can then cross-react with each other to form H₂O and release the active oxygen radical O* with a barrier of 0.78 eV (TS2, Fig. 9b). In pathway 2, H* is directly abstracted from the in-situ generated H_2O_2 molecule by the lattice oxygen of Fe_2O_3 support and produces OOH* which adsorbs strongly on interfacial Au/Fe₂O₃ site (IS2 in Fig. 9b). This step is barrier-less. Once OOH* is formed, it could be activated easily on positive charged Au site at the interface between Au nanoparticle and Fe₂O₃ with a barrier of 0.47 eV, forming the O* and OH* species (TS3, Fig. 9b). The generated OH* then can combine with H*, releasing water molecule. It could be seen that both pathway 1 and 2 resulted in the formation of active



oxygen species O*, consistent with the XPS data reported in Figure

7. However, owing to lower barriers, the decomposition of H₂O₂ via

the formation of OOH* in pathway 2 is a more favourable scenario.

Figure 10. Irradiation time course for cellulose conversion over Au/CuO catalyst. Reaction conditions: 0.2g Cellulose, 15 mL water, 0.02g Catalyst, 1-9h reaction time.

To further confirm the important role of the Au-Fe₂O₃ interactions, gold nanoparticles were supported on copper-oxide (CuO). Our DFT calculations showed that the computed adhesion energy of a monolayer of Au supported on CuO is only -3.02 eV (Supporting information), much weaker than the computed adhesion energy of a monolayer of Au supported on Fe_2O_3 (-3.27 eV, Table 2). The charge transfer between Au and CuO also induces positive charges on support Au atoms but with much lower magnitude, i.e. Au atoms in the atomic layer directly at the interface of Au/CuO gained a positive charge of 0.13, compare to 0.22 for Au/Fe₂O₃ (Table 2). In line with these DFT calculations, we conducted the oxidation of cellulose using the Au/CuO catalysts and under ultrasonic irradiation (0.15 MPa of O₂) and the results are presented in Figure 10. The yields of OA obtained over the Au/CuO catalyst were significantly lower than those obtained over Au/Fe2O3, further highlighting the significant role of the Au-support interaction. Indeed, OA was formed with only 10 % yield (conv. Cellulose = 20 %, selectivity = 50%) after 6 h of ultrasonic irradiation in the presence of Au/CuO while it was 24 % yield (conv. Cellulose 38 %, selectivity = 63%) over the Au/Fe_2O_3 .

Conclusion

We demonstrated here that ultrasonic irradiation at 20 kHz and under low pressure of oxygen in the presence of Au/Fe_2O_3 catalyst

promoted the catalytic conversion of cellulose to organic acids, in particular oxalic acid. Under optimized conditions, an overall oxalic acid yield of 45 % was achieved, corresponding to an overall yield of 53% into carboxylic acids (gluconic, formic, 2-keto-gluconic acid, etc.) at a conversion of 55 % of cellulose. Characterization techniques (XRD and SEM) confirmed that, although sonication did not significantly alter the crystallinity of the cellulose, localised heating and hotspots (thanks to intense shockwaves generated) induced the partial fragmentation of cellulose particles, making it more reactive for further oxidative catalytic conversion into OA. Density functional theory (DFT) calculations was performed to characterize the interfacial sites between Au nanoparticle and Fe₂O₃ support. The charge transfer between Au layer and Fe₂O₃ support induces positive charge on exposed Au atoms, which are majorly confined within the first Au layer closest to the interface. The stronger binding energies of the key intermediates (O*, OH* and OOH*) on these positively charged Au sites provide thermodynamic driving force for the formation of atomic oxygen and results in the high activity of Au/Fe₂O₃ catalyst for cellulose oxidation.

At the stage of our investigations, full elucidation of the reaction mechanism requires further investigations. Although we proposed that *in situ* produced H_2O_2 may play a key role, its formation remains, however, rather low and it cannot explain, on its own, the rate of reaction we observed. Under ultrasonic conditions, we suspect that other phenomena could be considered such as overheating of the catalyst surface at the bubble collapse time or direct sono-activation of O_2 which is hardly feasible under conventional catalytic conditions. This is the topic of current investigations in our group.

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Conflicts of interest

There are no conflicts to declare.

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