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Charge transport across Au-P3HT-Graphene Van

der Waals vertical heterostructures

Jacopo Oswald, a,b Davide Beretta, *,a Michael Stiefel, a Roman Furrer, a Alessia Romio, a Michael

Daher Mansour, d Dominique Vuillaume, d Michel Calame*,a,b,c

^a Empa, Swiss Federal Laboratories for Materials Science and Technology, Transport at Nanoscale

Interfaces Laboratory, Überlandstrasse 129, CH-8600, Dübendorf, Switzerland

^b Swiss Nanoscience Institute, University of Basel, Klingelbergstrasse 82, CH-4056, Basel,

Switzerland

^c Department of Physics, University of Basel, Klingelbergstrasse 82, CH-4056, Basel, Switzerland

d Institute of Electronic, Microelectronic and Nanotechnology, Centre National de la Recherche

Scientifique, Villeneuve d'Ascq, France.

E-mail of the corresponding authors.

Davide Beretta: davide.beretta@empa.ch

Michel Calame: michel.calame@empa.ch

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Hybrid Van der Waals heterostructures based on 2D materials and/or organic thin films are being evaluated as potential functional devices for a variety of applications. The assessment of their potential still requires a deeper understanding of the charge carrier transport across the interfaces as well as the development of wafer-scale fabrication methods. This work explores the charge injection and transport across Au/P3HT/Gr Van der Waals vertical heterostructures, where PMMA-free graphene lies on top of the vertical stack and functions as top electrode, fabricated according to a potentially upscalable fabrication process. Temperature dependent current-voltage measurements and impedance spectroscopy show that the charge transport across both device interfaces is injection-limited by thermionic emission at high bias, while it is space charge limited at low bias, and that the P3HT can be assumed fully depleted in the high bias regime. From the space charge limited model, the out-of-plane charge carrier mobility in P3HT is found equal to μ $\approx 2.8 \text{ x } 10^{-4} \, \text{cm}^2 \text{V}^{-1} \text{s}^{-1}$, similar to the in-plane mobility reported in previous works, while the charge carrier density results in $N_0 \approx 1.16 \text{ x } 10^{15} \text{ cm}^{-3}$, also in agreement with previously reported values. Impedance spectroscopy shows that the dielectric permittivity of P3HT is $\varepsilon \approx 3$. From the thermionic emission model, the energy barriers at the Gr/P3HT and Au/P3HT interfaces are found equal to 0.30 eV and 0.25 eV, respectively, a trend confirmed by Kelvin probe force microscopy measurements. Finally, given the measured barriers height, the energy band diagram of the vertical heterostructure is sketched under hypothesis that P3HT is fully depleted.

Introduction

Hybrid Van der Waals heterostructures based on 2D materials and/or organic thin films are being extensively studied¹⁻³ for a variety of applications encompassing field effect transistors, organic solar cells,⁴⁻⁶ photodetectors,^{7,8} vertical transistors⁹⁻¹⁴ and light emitting diodes.^{15,16} Developing a better understanding of the electron transport across hybrid Van der Waals interfaces has therefore

become of great interest. Graphene is an excellent candidate as 2D electrode to contact organic thin films due to its inherent ability to form π-π stacking and Van der Waals bonds.¹⁷ Many studies to date aimed at unraveling the physical mechanisms behind charge injection at Gr/OSC interfaces for applications in diverse fields of micro- and nano-electronics:¹⁸⁻²⁰ typically, graphene is used as bottom electrode in barristors⁹⁻¹⁴ or transferred on top of an OSC film together with a protecting polymer, e.g. PMMA. Other more complex multi-layer designs could benefit from graphene full potential as monoatomic thick, semi-transparent, flexible and surface-conformal electrode. For instance, graphene could replace the base in vertical transistors and function as inter-layer electrode in LEDs.²¹⁻²⁴ In this context, the development of large-scale photolithographic fabrication methods compatible with hybrid architectures that exploits graphene as top or interlayer electrode, and the understanding and modeling of the charge transport in the latter is crucial for the design and optimization of novel functional devices.

This work focuses on (i) the fabrication of Au/P3HT/Gr hybrid VdW heterostructures, where PMMA-free graphene lies on top of a p-type OSC and functions as top electrode for the vertical stack; and (ii) on the study and modeling of the charge injection across the two interfaces, i.e. Au/P3HT and P3HT/Gr, by temperature-dependent I-V measurements, impedance spectroscopy and Kelvin Probe Force Microscopy (KPFM). The charge transport across the device was found to be described by the Thermionic Emission (TE) assisted by image-charge induced barrier lowering model in the high voltage regime (IVI > 1 V) and by the Space-Charge Limited (SCL) current model in the low voltage regime (IVI < 1 V). The models allowed to extract the charge carrier concentration and the out-of-plane mobility of P3HT, and the reduced effective Richardson constant of- and the potential barriers height at- the two interfaces, ultimately making possible to sketch the energy band diagram of the whole stack.

Experimental Methods

Materials

Poly(3-hexylthiophene-2,5-diyl) (Regio-Regular (RR) > 99%, $M_n = 27'000 - 45'000$) was purchased from Tokyo Chemicals and used as received to prepare solutions of 10 mg/ml in chlorobenzene. Graphene was grown in-house by chemical vapor deposition (CVD) on copper foils with a fully automated setup. The graphene growth protocol can be found in previously reported works.^{25–27}

Fabrication

The study was conducted on a single chip including two different sets of devices: (i) 119 Au/P3HT/Gr vertical stacks and (ii) 34 graphene bridges (refer to Figure 1a and 2a for a schematic of the devices architecture). The chip was fabricated on a Si(525μm)/SiO₂(300nm) substrate at the Binnig and Rohrer Nanotechnology Center (BRNC) and Empa. In both architectures, P3HT is sandwiched between a gold (bottom) and a graphene (top) circular electrode. In the bridge architecture, graphene is side-contacted so that one can force a current through it to evaluate its resistance independently from the underlying P3HT film (see Figure 2a for the electrical scheme). The chip includes devices having various nominal diameter, i.e. 5, 10, 15, 20, 25, 30 and 50 μm. The bottom gold electrodes are 2 μm larger than the top graphene electrodes. The fabrication was done by photolithography under ambient conditions as illustrated in Figure 1b and thoroughly described in the supporting information. Briefly, Au electrodes were deposited by e-beam physical vapour deposition (EBPVD) and patterned by lift-off. Then, P3HT was spin-coated at 1000 rpm/s for 60 s and patterned by lift-off. Finally, the CVD graphene top electrode was wet transferred and patterned by reactive ion etching (RIE).

Electrical characterization

The electrical characterization at room temperature was done in dark, in air, under vacuum ($\sim 10^{-6}$ mbar), using a Keithley 236 Source-Measure unit controlled via Python. The voltage was swept in the range from -10 V to +10 V in steps of 50 mV, with sweep rate of ca. 100 mV/s and internal averaging of 20 ms, keeping the bottom Au electrode on ground. The graphene resistance was characterized in graphene bridge devices by sweeping the voltage in the range from -50 mV to +50 mV in steps of 1 mV, with sweep rate of ca. 3 mV/s and internal averaging of 20 ms.

The temperature-dependent I-V traces were collected in the range 200 K - 300 K in steps of 5 K in a Lakeshore probe station (CRX-6.5K) operating under vacuum (~10⁻⁶ mbar), in dark. The electronics comprised an AdWin Gold II ADC-DAC unit operating at 100 kHz and a low-noise current to voltage converter (Basel SP983C). The ADC-DAC was controlled via Python. The voltage was swept in the range from -10 V to +10 V in steps of 0.1 V, with internal averaging of 20 ms and delay between source and measure of 100 ms, corresponding to an effective voltage sweep rate of ca. 0.8 V/s.

Impedance spectroscopy was carried out on one representative device per area using an Agilent 4294a Precision Impedance Analyzer controlled via Python, from 40 Hz to 1 MHz in 201 steps, in dark, under vacuum (~10-6 mbar), with oscillator level set to 100 mV. Open/short compensation was performed after the acquisition and following the Agilent impedance measurement handbook.²⁸ To this purpose, devices for the open/short compensation were designed and fabricated on the same chip.

KPFM measurements were carried out at room temperature in air (22°C and 35% relative humidity) with a Dimension 3100 (Bruker), using a Pt/Ir tip. Topography (tapping mode AFM)

and KPFM images were recorded using a standard two-pass procedure, in which each topography line acquired in tapping mode is followed by the acquisition of CPD (contact potential difference between the tip and the sample) data in a lift mode. Since the CPD images on Au, Gr and P3HT are acquired with the same tip, the interface barrier energy is directly given by the difference in the CPD values, i.e. $\Phi_{B,Gr/P3HT} = q(CPDGr - CPDP3HT)$, where q is the electron charge.

Raman spectroscopy

Raman spectra were acquired in ambient conditions using a 532 nm excitation wavelength with a WITec Alpha 300R confocal Raman microscope mounting a LD 100x objective (Zeiss EC Epiplan-Neofluar Dic, NA = 0.75) and a 300 mm lens-based spectrometer (grating: 600 g mm⁻¹) equipped with a TE-cooled charge-coupled device (Andor Newton). P3HT powder and films spectra were acquired by averaging over a 5 x 5 μ m² area with a laser power and integration time of 0.1 mW and 0.1 s, while graphene spectra with laser power and integration time of 1 mW and 10 s.

Atomic force microscopy (AFM)

AFM height and phase images were collected in tapping mode in ambient conditions using a Bruker Icon AFM equipped with a TESPA-V2 cantilever with a tip apex radius of 7 nm (resonant frequency: 320 kHz, spring constant 37 N/m).

FIB-SEM

The device cross-section was prepared by means of a FEI Helios 660 G3 UC FIB/SEM-System. Prior to cutting a protective layer of Platinum was deposited in a two-step process, first by electron induced deposition (3keV, 800pA), followed by ion induced deposition (30keV, 230pA) in order

to prevent ion induced damage to the layers of interest. The cross-section was cut in a 30kV gallium ion beam at an ion current of 47nA. The cross-section was sequentially polished at different ion currents, down to a minimal current of 790pA.

Modeling, fitting and plotting

Modeling, fitting and plotting of the data were done in Python. Three main libraries were used (i) numpy polyfit,²⁹ for the estimation of graphene series resistance, (ii) scipy curve_fit,³⁰ for the SCL and TE modeling and (iii) impedance.py³¹ for the circuit modeling and fitting of the impedance analysis measurements.

Results and Discussion

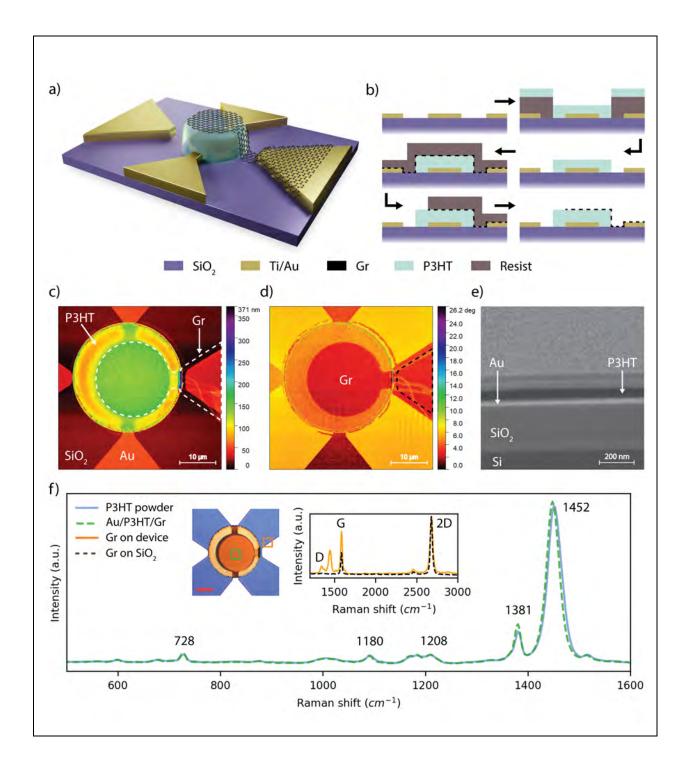


Figure 1. (a) 3D schematic of a representative Au/P3HT/Gr heterostructure (not in scale). (b) Schematic of the fabrication process. AFM (c) height and (d) phase images of a representative 20 μ m device. (e) SEM of a FIB cut cross-section of a representative Au/P3HT/Gr heterostructure in the center of the device. (f) Raman spectra of P3HT powder (blue line) and of a representative Au/P3HT/Gr device (dashed green line). The optical image shows the acquisition position of the spectra (the red scale bar is 10 μ m). The inset shows the Raman spectra of a device graphene against the Raman spectrum of a representative CVD graphene on SiO₂.

Figure 1a shows the schematic of a Au/P3HT/Gr heterostructure, fabricated according to the procedure illustrated in Figure 1b and described in the Experimental methods and in the supporting information. Figures 1c-d show the AFM height and phase images of a representative device having a diameter of 20 μm, where a white dashed line marks the contour of the graphene and a black dashed line marks the Au side-electrode. The thickness of the Au/P3HT/Gr stack in the center of the device is ca. 130 nm as measured by AFM (see supporting information). Given that the bottom Ti/Au electrode is 35 nm thick, the thickness of the P3HT film is ca. 100 nm. Figure 1e shows a cross-section of the Au/P3HT/Gr stack in the center of the device. Starting from the bottom, one can distinguish: Si (525 μm), SiO2 (300 nm), Ti (5 nm), Au (30 nm) and P3HT (100 nm) as annotated in the figure. The Graphene electrode is too thin to be visible in the cross-section. Figure 1f superimpose the Raman spectrum of the P3HT powder as received, with the Raman spectrum of the Au/P3HT/Gr stack. The vibrational modes of P3HT are found at 728, 1180, 1208, 1381 and 1452 cm⁻¹, in agreement with the literature.^{32,33} The vibrational modes of graphene are not discernible from P3HT for three reasons: (i) the G and D peaks of graphene are hidden by the

overlapping modes of P3HT at 1381 and 1452 cm-1, (ii) the 2D peak is hidden by the strong background signal of P3HT and (iii) the P3HT is much thicker than graphene, therefore resulting in a much stronger spectral signal. Therefore, the Raman spectrum of graphene was measured on SiO₂, in close proximity to the Au contact. The graphene Raman spectrum is shown in the inset of Figure 1f against the Raman spectrum of a representative CVD graphene on SiO₂. The characteristic G (1580 cm⁻¹) and 2D (2680 cm⁻¹) peaks of graphene³⁴ are identified, as well as the D (1350 cm⁻¹) peak, possibly due to defects induced by the fabrication, and an additional peak at 1445 cm⁻¹, most likely due to P3HT or resist residues. The AFM, SEM and Raman data demonstrate that the fabrication process is compatible with P3HT and graphene and therefore suitable for the fabrication of vertical van der Waals devices based on these materials.

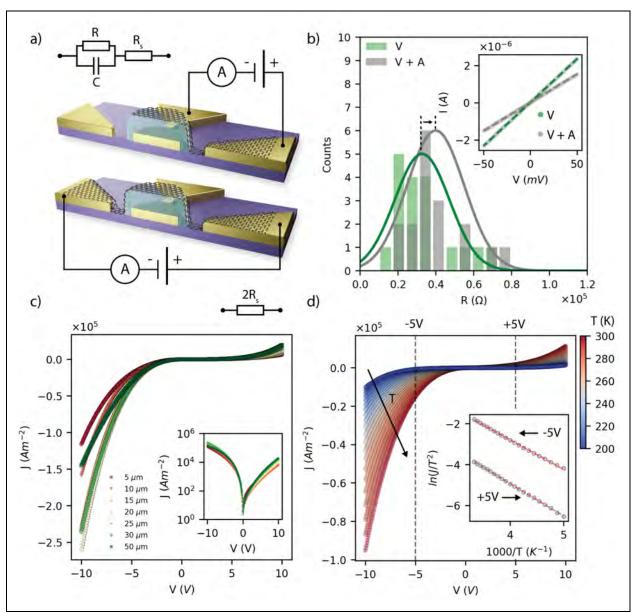


Figure 2. (a) Device schematics and electrical schemes of the Au/P3HT/Gr stack and of the graphene bridge devices. R_s is the graphene series resistance, R_s is the out-of-plane resistance and R_s in vacuum and in vacuum after annealing (17 samples). The inset shows two representative I-V traces of side-contacted graphene. The resistance is calculated from the linear fit (dashed lines). (c) Current density of representative devices with diameter 5, 10, 15, 20, 25, 30 and 50 μ m. The inset shows

the same traces on log scale. (d) Temperature dependent J-V characteristic of a 5 μ m device from 200 K to 300 K in steps of 5 K. The inset shows the Richardson plot for 5 V and -5 V.

The electrical properties of OSCs are very sensitive to the environment. Figure S3 shows the J-V traces of a representative 10 µm device measured in ambient, in vacuum and in vacuum after annealing at 110° for 12 h. The current density is higher in ambient and it decreases in vacuum, reaching a minimum after annealing, with peak current density at -10 V going from 5.4 x 10⁵ Am ² to 1.5 x 10^5 Am⁻². The traces are asymmetric: defining the rectification ratio as RR =J(-10V)/J(10V), the latter increases from RR = 1.9 in ambient, to RR = 2.6 in vacuum and finally RR = 19.2 in vacuum after annealing. This trend is ascribed to the graphene and P3HT dedoping: it is known that P3HT is doped by O_2^{35} , while Graphene is doped by O_2 and $H_2O_3^{36-38}$ and that their doping level can be reduced by annealing under vacuum.^{39,40} Accordingly, an annealing under vacuum shifts the Fermi level of graphene, resulting in a re-alignment of the energy bands at the OSC/graphene interface, which leads to the observed change in the rectification ratio. The hypothesis is further supported by the graphene resistance shown in Figure 2b: the graphene/Au interface is Ohmic and the graphene resistance increases after vacuum exposure and annealing. In order to minimize the variability among different devices due to uncontrolled doping of P3HT and graphene, the charge transport analysis that follows was done in vacuum after annealing for 12 h at 110 °C. Figure 2c shows the current density of five devices, one per device area, measured in vacuum after annealing (see supporting information for the J-Vs of all devices). The current density is calculated assuming the area of the (smaller) graphene electrode ($J = I/A_{Gr}$). The current density variability falls within ca. one order of magnitude (between 7.3 x 10⁴ and 2.6 x 10⁵ at -10V, and between 3.1×10^3 and 2.3×10^4 at +10 V) and all J-Vs display the same shape. This

suggests that the scaling of the device, from 50 µm down to 5 µm in diameter, does not affect the transport mechanism, and that the variability between devices is due to fabrication uncertainties. In all measurements conditions, and for both positive and negative bias, the current density grows exponentially with the applied voltage above a certain threshold. This trend is typically described by a variety of analytical models that allows to extract transport parameters (e.g. charge carrier mobility and density, and the energy barriers at the interfaces). Among these models are the Thermionic Emission (TE) assisted by image-charge-induced potential barrier lowering,⁴¹ the Poole Frenkel Emission (PFE)41 and the Modified TE (MTE) for graphene/semiconductor interfaces.^{42,43} The fittings with the PFE model (not reported) were found to return relative dielectric permittivity of P3HT around 20-40, i.e. about one order of magnitude larger than what discussed in the literature^{44–46}. Therefore, the PFE model was excluded from the analysis. The hypothesis of the MTE model requires that the charge at the graphene/semiconductor interface depends on the bias. However, the capacitance measurements discussed in the following show that the organic semiconductor is fully depleted. Hence, the charge at the interface is bias independent and therefore the MTE model was not considered for the analysis that follows. The TE model has been successfully applied to metal-OSC interfaces^{47–50} and was found to be in good agreement also with the measurements of this work in the high voltage regime, that is |V| > 1 V. According to the TE model, the J-V traces shown in Figure 2c are the reverse currents of the Au/P3HT and Gr/P3HT interfaces for negative and positive bias, respectively. The reverse current reads:⁴¹

$$J_R^{(TE)} = A^{**}T^2 \exp\left[\frac{-q(\phi_B - \sqrt{qV'/4\pi\epsilon_0\epsilon_r t})}{k_B T}\right]$$
Eq. 1

Where A** is the reduced effective Richardson constant, T is the temperature, q is the elementary charge, ϕ_B is the barrier height potential, ϵ_0 is the vacuum permittivity, ϵ_r is the P3HT dielectric

permittivity, k_B is the Boltzmann constant, t the thickness of the device, and $V' = V - R_s I$ is the applied voltage V minus the voltage that drops over the graphene (series) resistance R_s . The $R_s I$ term becomes relevant when the out-of-plane resistance of Au/P3HT/Gr is comparable to R_s , which typically happens for V < -5 V and device diameter larger than 10 μ m (see Fig. S7).

At lower bias voltage, the J-V traces do not agree anymore with the TE model, but they show the typical trap free Space-Charge Limited $(SCL)^{41,51,52}$ dependency where, on the one hand, if the charge carrier density at the contact N_0 is large:

$$J = \frac{9}{8} \epsilon_0 \epsilon_r \mu \frac{V^2}{t^3}$$
 Eq. 2

where μ is the charge carrier mobility in the organic semiconductor; and on the other hand, if N_0 is small:

$$J = q\mu N_0 \frac{v}{t}$$
 Eq. 3

From Eq. 1-3, one can extract the barrier height ϕ_B , the mobility μ , and the charge carrier density at the interfaces, provided knowledge of ϵ_r and A^{**} . The effective Richardson constant A^{**} can be obtained from temperature-dependent measurements through the Richardson plot ($\ln(J/T^2)$) vs. 1/T), while the dielectric permittivity ϵ_r can be either taken from literature or extracted from capacitive measurements under hypothesis of fully depleted semiconductor. Since the extraction of the barriers height is sensitive to ϵ_r and since the latter depends on the measurement environment, it is beneficial to measure the dielectric permittivity of P3HT on the system under study, if possible. Given that the charge carrier density of unintentionally doped organic P3HT films is typically in the range of 10^{17} - 10^{18} cm⁻³, 35,40 and that the doping concentration is usually reduced to roughly 10^{15} cm⁻³ by annealing in vacuum, 40,53 the P3HT can be safely assumed fully

depleted and therefore ϵ_r extracted from impedance spectroscopy. This hypothesis can be assessed by measuring the capacitance of the heterostructure as a function of the applied bias: if the capacitance does not depend on the bias, then the depletion region extends over the entire thickness of the device.

A** was extracted from the Richardson plot of a representative device having diameter of 5 μm at bias ±5 V, such that the graphene series resistance R_s was negligible compared to the out-of-plane resistance of the stack and therefore $V'(+/-5 \ V) = V(+/-5 \ V)$. Figure 2d shows the J-V characteristics as a function of temperature, from 200 K to 300 K in steps of 5 K. The current density increases with temperature, peaking at -10 V from 1 x 10⁴ Am⁻² (200 K) to 9.5 x 10⁴ Am⁻² ², (300 K) while the J-Vs exhibit the TE model exponential character over the whole temperature range. The inset of Figure 2d shows the Richardson plot for bias +5 V (hole injection from Gr) and bias -5 V (hole injection from Au). From the intercept of the linear fit, the reduced effective Richardson constants results in $A_{Gr/P3HT}^{**}=4.3\,A/m^2K^2$ for hole injection from Gr and $A_{Au/P3HT}^{**} = 20.5 \, A/m^2 K^2$ for hole injection from Au, similar to the values previously reported for metal/OSC 47,48 and Gr/OSC 43 interfaces. It is worth observing that A** could be extracted from the Richardson plot in the whole voltage range where J-V is exponential and R_s is negligible. However, Figure S8 shows that A** does not vary significantly in that voltage range, and that the particular value of A** does not have a large impact on the extracted potential barriers height that follows.

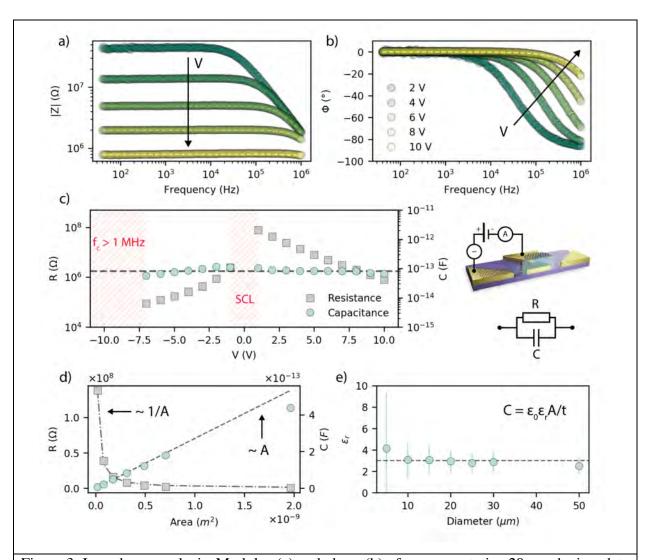


Figure 3: Impedance analysis. Modulus (a) and phase (b) of a representative 20 μ m device: data (circles), RIIC model fit (dashed lines) (c) Resistance R and capacitance C extracted from the RIIC model fit at different biases. R and C are not calculated in the SCL region and for V < -7.5 V, where the cut-off frequency f_c is outside the measurement range. (d) Extracted R and C values for the devices with diameter: 5, 10, 15, 20, 25, 30 and 50 μ m. The green dashed line is the linear fit of the capacitance vs. area. (e) ϵ_r vs. device diameter (error bars calculated as described in the supporting information).

 ϵ_r was extracted from the impedance spectroscopy on a representative device per device area. Figures 4a-b show the impedance of a representative device having diameter of 20 µm, in the frequency range 40 Hz - 1 MHz, for positive bias (refer to the supporting information for the impedance for negative biases). The impedance exhibits the typical behavior of an RIIC circuit. The resistance R and the capacitance C of the system are therefore extracted by fitting the experimental data with a non-ideal capacitor model RIIC, and are reported in Figure 3c. The high negative voltage range corresponding to V < -7 V was not fitted because the cut-off frequency of the system is beyond 1 MHz. The low voltage region (IVI < 1 V) was also not considered because the space-charge would result in a capacitance 3/2 larger than the geometrical one⁵². The resistance decreases with the applied bias, from 80.7 M Ω at 1 V to 791 k Ω at 10 V, possibly due to the image-charge-induced potential barrier lowering, while the capacitance is bias-independent around 80 fF, confirming that the organic semiconductor is fully depleted.⁵⁴ The dielectric constant of P3HT is estimated from the geometrical capacitance (i.e. $C = \epsilon_0 \epsilon_r A/t$, where A is the area of the graphene electrode), without considering the edge effects and assuming a nominal thickness of 100 nm (see Fig. S2), resulting in $\epsilon_r \approx 3$, in agreement with previously reported values for P3HT. 44-46,55 Figure 3d shows that the resistance and the capacitance scale as 1/A and A, respectively. It is worth observing that the dielectric constant calculated for small devices is affected from large error due to geometrical variability as reported in Fig. 4e.

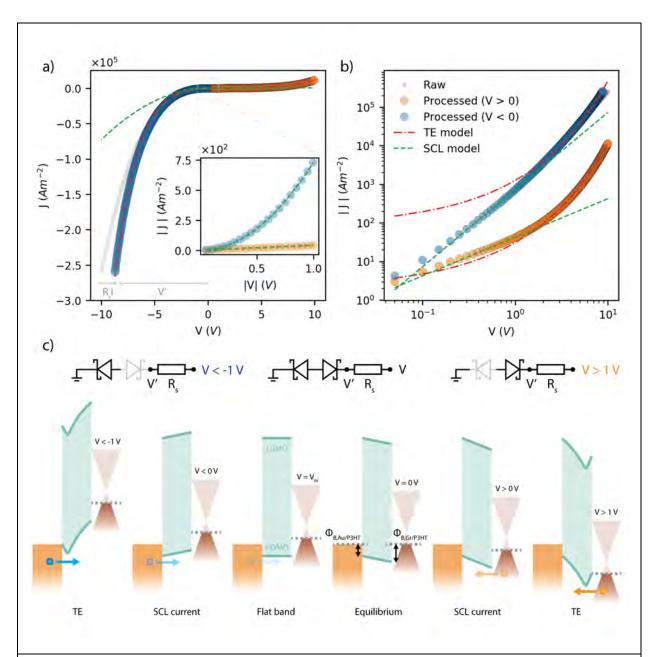


Figure 4. (a) Current density across a 20 µm device. Raw data are represented by grey circles. Processed data (orange and blue circles) takes into account for the graphene series resistance. The graph shows the fitting results of the SCL current (green dashed lines) and TE (red dashed lines). The inset shows the ±1V region where the space-charge effect is limiting the current across the heterostructure. (b) Current density shown in logarithmic scale. The current density for positive and negative biases is represented by orange and blue circles, respectively. (c) Band

diagram of the Au/P3HT/Gr heterojunction illustrating the charge transport regimes and equivalent circuit. The shaded Schottky diode are forward biased.

Given A** and ϵ_r , one can finally use Eq 1-3 to fit the experimental J-Vs and extract ϕ_B , μ , and N_0 , as anticipated above. Figure 4a shows the J-V curve of a representative device having diameter of 20 µm. The grey circles represent the raw data, while the orange and blue circles are the processed data for the positive and negative biases, respectively, where V is replaced by V' = V - R_sI . The barrier height and R_s are obtained by a parametric fit of the TE model (Eq. 1) in R_s of the processed data in the high voltage regime (|V| > 1), where R_s spans the interval 0-100 k Ω in steps of 100 Ω . The fit result in $R_s = 15.4 \text{ k}\Omega$, $\Phi_{B,Gr/P3HT} = 0.31 \text{ eV}$ and $\Phi_{B,Au/P3HT} = 0.25 \text{ eV}$, giving a built-in potential of about 60 meV. The barriers height measured by KPFM in ambient on a representative device resulted in $\Phi_{B,\text{Au/P3HT}}^{(KPFM)} = 0.10 \pm 0.03 \text{ eV}$ and $\Phi_{B,\text{Gr/P3HT}}^{(KPFM)} = 0.16 \pm 0.03 \text{ eV}$, which differ from those extracted from the fit of the J-Vs, although follow the same trend $\Phi_{B,Gr/P3HT} > \Phi_{B,Au/P3HT}$ (refer to the supplementary information for details on the KPFM measurements). This inconsistency should not surprise, as the KPFM strongly depends on the purity of the surface and therefore on the measuring environment, which differ from the environment of the J-V measurements. Interestingly, the built-in potential measured by either KPFM or by fitting the J-Vs curves coincides. It is worth observing that $\Phi_{B,Au/P3HT}$ differs from previously reported values for Au/P3HT interfaces measured with other techniques or in different environments, 56,57 ultimately pointing to the fact that the estimation of the barrier height is very sensitive to both the measurement conditions and the measurement method. The inset of Figure 4a shows the current density in the low voltage regime (|V| < 1). Since the built-in potential is very small, the flat-band condition is very close to the equilibrium condition. Therefore, the SCL is observed for small biases, in agreement with Eq. 2. Fitting the current density for negative biases with Eq. 2 results in a hole mobility of $\mu \approx 2.4 \text{ x } 10^{-4} \text{ cm}^2 \text{V}^{-1} \text{s}^{-1}$, similar to previously reported values for in-plane hole mobility in P3HT.^{40,53} Fitting the current density for positive biases with Eq. 3 gives the density of charge carriers at the Gr/P3HT interface, which corresponds to the intrinsic carrier concentration of P3HT (see supporting information). This results in $N_0 \approx 1.1 \text{ x } 10^{15} \text{ cm}^{-3}$, also in agreement with previously reported value for intrinsic P3HT in vacuum.^{40,53} In the SCL model, the charge carrier density at the contacts depends on the density of states in the semiconductor and on the potential barrier height at the interface. From N_0 , one can therefore calculate the charge carrier density at the Au/P3HT interface, resulting in $\approx 1.2 \text{ x } 10^{16} \text{ cm}^{-3}$. The difference between $N_{0,Au/P3HT}$ and $N_{0,Gr/P3HT}$, is in agreement with the experimental evidence that $J \sim V$ for positive bias and $J \sim V^2$ for negative bias (see the supporting information for a discussion). The J-Vs dependency are especially clear in the inset of Figure 4a and in Figure 4b.

Figure 4c shows the energy band diagram of the Au/P3HT/Gr heterostructure sketched using the barrier heights extracted from the fit of the J-Vs, and assuming that the P3HT is fully depleted, as proven by capacitive measurements. The curvature of the HOMO and LUMO levels in proximity of the interfaces qualitatively describes the potential barrier lowering due to image charge effect. The Fermi level of P3HT lies close to the HOMO level, as expected from Fermi level pinning due to interface states.^{58,59}

Table 1 reports a statistical summary on five devices per area of the extracted electrical parameters.

The dispersion of the extracted parameters is quite small. In order to take into account for the edge

effects (see supporting information), the P3HT thickness of small devices was set to a value slightly larger than that measured by AFM on a representative device having a diameter of $20 \,\mu m$.

Diameter (μm)	P3HT Thickness (nm)	Space-charge model (V < 1 V)		Thermionic emission model (IVI > 1 V)		
		$N_0 \text{ (cm}^{-3})$	$\mu \text{ (cm}^{-2}\text{V}^{-1}\text{s}^{-1})$	$R_s(k\Omega)$	$\Phi_{B,Gr/P3HT}$	$\Phi_{B,Au/P3HT}$
		1 x 10 ¹⁵	1 x 10 ⁻⁴		eV	eV
5	130	0.94 ± 0.40	4.36 ± 0.61	35 (fixed)	0.30 ± 0.02	0.25 ± 0.01
10	120	1.14 ± 0.12	3.72 ± 0.92	35 (fixed)	0.29 ± 0.01	0.25 ± 0.01
15	100	1.11 ± 0.26	2.26 ± 0.21	42.0 ± 7.9	0.31 ± 0.01	0.26 ± 0.01
20	100	1.13 ± 0.26	2.37 ± 0.09	19.1 ± 10.9	0.31 ± 0.01	0.25 ± 0.01
25	100	1.44 ± 0.37	2.41 ± 0.21	24.6 ± 16.5	0.30 ± 0.01	0.25 ± 0.01
30	100	1.16 ± 0.26	2.13 ± 0.08	12.7 ± 6.4	0.30 ± 0.01	0.25 ± 0.01
50	100	1.20 ± 0.14	2.32 ± 0.09	11.2 ± 12.8	0.29 ± 0.01	0.25 ± 0.01
All	100	1.16 ± 0.65	2.80 ± 2.17	25.6 ± 24.3	0.30 ± 0.02	0.25 ± 0.02

Table 1. Statistics of the fitting parameters. The average on five devices is given for N₀, μ , Rs, and Φ . The reported error is the min/max value. All SCL and TE model fits were done using $\epsilon_r \approx 3$, $A^{**}_{Gr/P3HT} = 4.3 \, A/m^2 K^2$ and $A^{**}_{Au/P3HT} = 20.5 \, A/m^2 K^2$. The series resistance of small devices, i.e. 5 μm and 15 μm, is very small compared to the device out-of-plane resistance. In order to prevent the fitting algorithm to maximize Rs, the latter was set to 35 kΩ. Fig. S5 shows the current density and the fits of various devices.

Conclusions

This work demonstrates a potentially upscalable fabrication process for Au/P3HT/Gr VdW heterostructures on Si/SiO₂ and describes the charge injection and transport mechanism across the latter. The device output characteristic is independent from the device size for device diameters

from 50 μ m down to 5 μ m, making device downscaling accessible and possibly limited solely by lithography resolution.

Impedance spectroscopy measurements shows that the P3HT is fully depleted in the high bias regime (|V| > 1V or |V|/t > 10 MV/m) and therefore the dielectric constant of P3HT is determined from the geometrical capacitance of the devices, resulting in $\epsilon_r \approx 3$. The electrical transport measurements show that the charge injection across the Au/P3HT and Gr/P3HT interfaces is dominated by TE in the high bias regime (|V| > 1V), with potential barriers of $\Phi_{B,Gr/P3HT} = 0.30~eV$ and $\Phi_{B,Au/P3HT} = 0.25~eV$, respectively, and by SCL current in the low bias regimes (|V| < 1V). The intrinsic carrier concentration and the out-of-plane hole mobility of P3HT, determined by fitting the J-Vs in the low bias regime with the SCL model, resulted in $\mu \approx 2.8~x~10^{-4}~cm^2V^{-1}s^{-1}$ and $N_0 \approx 1.16~x~10^{15}~cm^{-3}$, similar to literature values extracted from in-plane FET measurements. The energy band diagram of the heterostructure shows that the interface traps/defects pin the Fermi level very close to the HOMO level of P3HT.

Since the current in Au/P3HT/Gr heterostructures is injection-limited, the hole mobility of P3HT does not limit the operating frequency of the stack, which exceeds 1 MHz for bias approaching 10 V. Higher cutoff frequencies could be achieved by making Ohmic the contact between the electrodes and P3HT, for instance by introducing a (heavily) doped OSC layer between the electrodes and the OSC, e.g. F₄TCNQ- or F₆TCNQ-doped P3HT.

Overall, this work shows that graphene can be implemented as top or inter-layer electrode in vertical devices based on multi-layer Van der Waals heterostructures, and that the charge injection between graphene and P3HT can be either optimized to achieve higher operating frequencies or kept as is to exploit its rectifying nature, depending on the specific functionality that the interface

has to fulfill. This opens up a variety of possible electronic applications for VdW graphene-OSC

vertical interfaces that the scientific community has just started to investigate.

ASSOCIATED CONTENT

The following files are available free of charge.

Supporting information (PDF)

AUTHOR INFORMATION

Corresponding Author

Davide Beretta: davide.beretta@empa.ch

Michel Calame: michel.calame@empa.ch

Author Contributions

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Notes

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ABBREVIATIONS

OSC, Organic semiconductor; Gr, graphene; PMMA, Poly(methyl methacrylate); VdW, van der Waals; P3HT, Poly(3-hexylthiophene-2,5-diyl); TE, Thermionic Emission; SCL, Space-charge limited; PFE, Poole Frenkel Emission; CVD, Chemical vapor deposition; RR, Regio-Regular

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Supporting information

Charge transport across Au-P3HT-Graphene Van der

Waals vertical heterostructures

Jacopo Oswald, a,b Davide Beretta, ** Michael Stiefel, Roman Furrer, Alessia Romio, Michel Daher Mansour, Dominique Vuillaume, Michel Calame ** Alessia Romio, Michel Calame ** Alessia Romio, Daher Mansour, Dominique Vuillaume, Michel Calame ** Alessia Romio, Michel Calame ** Alessia Romio, Daher Mansour, Daher Michael Stiefel, Alessia Romio, Michael Stiefel, Daher Mansour, Daher Michael Stiefel, Daher Mansour, Daher Michael Stiefel, Michael Stiefel, Daher Michael Stiefel, Daher Michael Stiefel, Daher Michael Stiefel, Michael Stiefel, Daher Michael Stiefel, Daher Michael Stiefel, Michael

E-mail of the corresponding authors.

Davide Beretta: davide.beretta@empa.ch

Michel Calame: michel.calame@empa.ch

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^a Empa, Swiss Federal Laboratories for Materials Science and Technology, Transport at Nanoscale Interfaces Laboratory, Überlandstrasse 129, CH-8600, Dübendorf, Switzerland

^b Swiss Nanoscience Institute, University of Basel, Klingelbergstrasse 82, CH-4056, Basel, Switzerland

^c Department of Physics, University of Basel, Klingelbergstrasse 82, CH-4056, Basel, Switzerland

^d Institute of Electronic, Microelectronic and Nanotechnology, Centre National de la Recherche Scientifique, Villeneuve d'Ascq, France.

Fabrication of Au/P3HT/Gr heterostructures

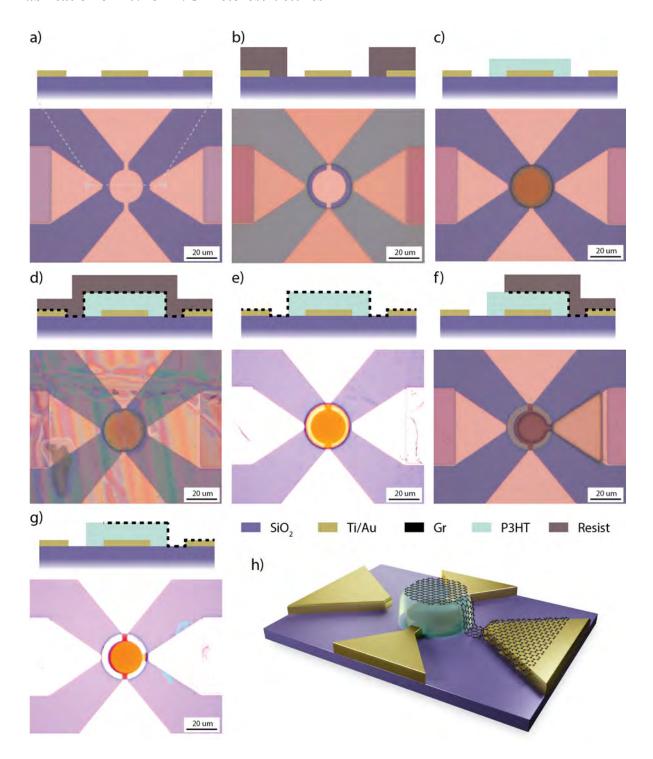


Figure S1. Fabrication steps of the vertical Au/P3HT/Gr heterostructure. (a) Patterning of the bottom electrodes. The grey dashed lines show the schematic of the section (top) on the optical microscope image (bottom). (b) Preparation of the lift-off resist. (c) P3HT deposition and

patterning. (d) CVD graphene transfer. (e) PMMA removal from graphene. (f) RIE patterning of the graphene top electrode. (g) PMMA/Optical resist removal from graphene. (h) 3D schematic of the device (not in scale)

Figure S1 shows the main fabrication steps of the Au/P3HT/Gr heterostructure, which consists in

a) Patterning of the bottom electrodes

Ti (5nm) / Au (30 nm) electrodes are fabricated on a 4 inches Si (525 μ m) / SiO₂ (300 nm) wafer, which is pre-cleaned in oxygen plasma (600 W for 5 min). The electrodes (Ti/Au) are deposited by e-beam physical vapour deposition (EBPVD) and patterned by lift-off in DMSO at 100°C for 30 min. The resist for the lift-off (AZ2020nlof) is spin-coated (4000 rpm for 60 s), exposed to UV light (lamp intensity 11 mW/cm²) through an optical mask, and then developed (AZ726mif, 35 s).

b) Preparation of the lift-off resist

The chip with pre-patterned electrodes (Si/SiO₂/Ti/Au) is ultra-sonicated in Acetone for 5 min, rinsed with IPA and blown dry with nitrogen. Then, it is exposed to oxygen plasma at 600 W for 5 min. After HMDS treatment, the chip is coated with a double layer positive optical resist: first, the chip is spin-coated with a LOR5B resist (4000 rpm, 40 s) and backed at 180°C for 5 min. Then, it is spin-coated with an AZ1505 positive resist (4000 rpm, 40 s) and backed at 110°C for 1 min. The device area is exposed for 1.8 s to UV light (lamp intensity 11 mW/cm², dose 20 mJ) through an optical mask. Finally, the exposed resist is developed in AZ400K (400K:DIW, 1:4) for 25 s and rinsed with de-ionized water.

c) P3HT deposition and patterning

A 100 nm film of P3HT is obtained by spin-coating 10 mg/ml solution of P3HT in chlorobenzene (1000 rpm for 60 s) on the substrate. Subsequently, the P3HT film is patterned by lift-off in DMSO (5 min). The chip is then rinsed in de-ionized water, blown dry with nitrogen and finally annealed overnight at 110°C in vacuum (~1mbar).

d) CVD graphene transfer

CVD graphene foil (Cu/Gr/PMMA) is placed to float in a copper etchant (Transene CE-100) for 1h, the PMMA layer facing upwards. Once the copper is completely etched (Gr/PMMA), the etchant is removed and replaced with de-ionized water, twice. Then, the foil is transferred to a 10% HCL cleaning solution for 5 min and transferred back to de-ionized water, twice. The

floating graphene foil (Gr/PMMA) is transferred onto the substrate (Si/SiO₂/Au/P3HT/Gr/PMMA) and let dry in air for 1 h.

e) PMMA removal from graphene

The chip is annealed overnight at 80°C in vacuum (~1 mbar). The top PMMA layer is removed in Acetone (5 min) and the chip annealed again overnight at 80°C in vacuum (~1 mbar).

f) RIE patterning of the graphene top electrode

The chip is first spin-coated with a 50K PMMA resist (AR-P 632.06, 4000 rpm for 60 s), then with an AZ1505 optical resist (4000 rpm, 40 s) and backed at 110°C for 1 min. The device area is exposed for 1.8 s to UV light (lamp intensity 11 mW/cm2) through an optical mask. The exposed optical resist is developed in AZ400K (400K:DIW, 1:4) for 15 s and rinsed with de-ionized water. Then, RIE is used to remove the first layer of PMMA 50K and graphene (O₂, 30 sccm, 25 W).

g) PMMA/Optical resist removal from graphene

The PMMA/Optical resist protecting the graphene electrode is removed with Acetone (1 min), then the chip is rinsed in de-ionized water and blown dry with nitrogen.

FIB/SEM/AFM Characterization

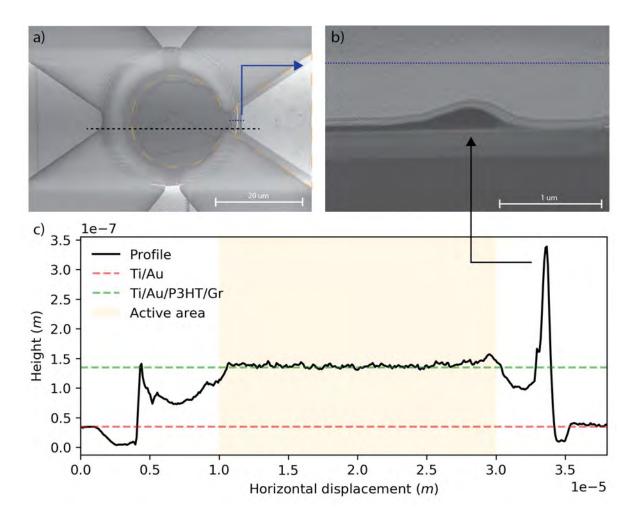


Figure S2. SEM images. (a) Top view of a representative device. The orange dashed line shows the contour of the graphene electrode. The blue dashed line shows the location of the cross-section of (b). (b) Cross-section showing the right edge of P3HT. (c) AFM height profile of the Au/P3HT/Gr stack. The red dashed line show the height of the Ti/Au electrodes, i.e. 35 nm. The green dashed line represent the height of the Tia/Au/P3HT/Gr stack, i.e. 135 nm. From this, the deduced thickness of the P3HT layer is roughly 100 nm.

Figure S2a shows the SEM image and of a representative device. The graphene electrode is clearly visible and contoured with an orange dashed line. Graphene bilayers are distinguishable on the Au side contact. Figure S2b and S2c shows the cross-section corresponding to the dotted blue and

dashed black line, respectively, in Figure S2a. The thickness of the P3HT film in the device center is uniform, while it is not on the device edge, where a higher ring possibly due to capillary/adhesion forces of the P3HT to resist prior to lift-off is observed. Although not desirable, the high edge does not affect the geometry of the device, which is entirely dictated by the region where the bottom and the top electrodes superimpose (active area shown in Figure S2c), and does represent an issue for the graphene electrode since it can easily adapt to the smooth shape of the P3HT edge (Figure S2b).

Electrical transport characterization

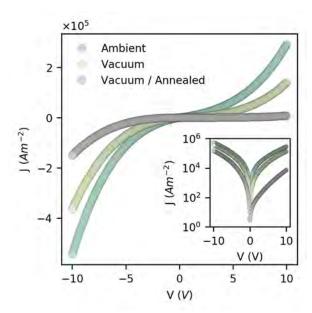


Figure S3. J-V traces of a 10 μ m wide vertical Au/P3HT/Graphene device in ambient, in vacuum and in vacuum after annealing at 110 ° C for 12 h. The inset shows the same traces on log scale.

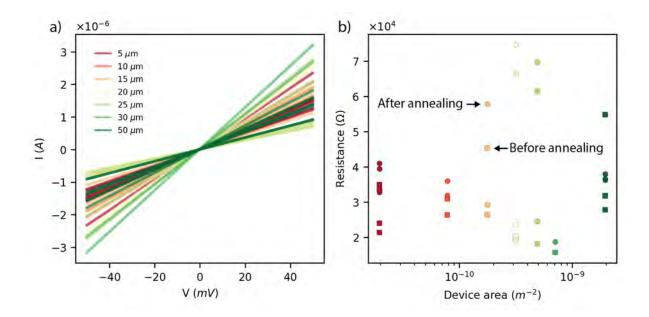


Figure S4. Graphene in-plane conductivity measurements. The total number of samples shown in the plot is 17. (a) Measured current vs. bias in the devices. Square symbols represent the devices measured in vacuum before annealing. Circles represent the devices measured after annealing. (b) Graphene resistance vs. device area.

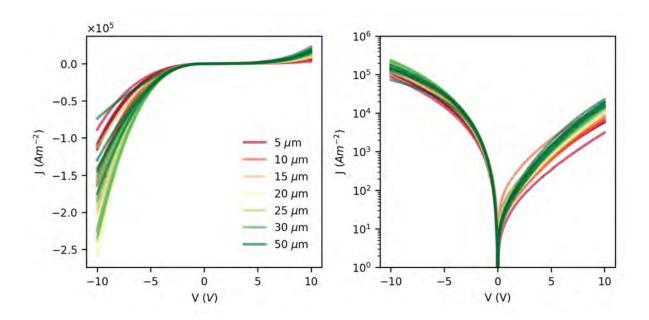


Figure S5. J-Vs of five devices per area of the vertical Au/P3HT/Gr devices measured in vacuum after annealing.

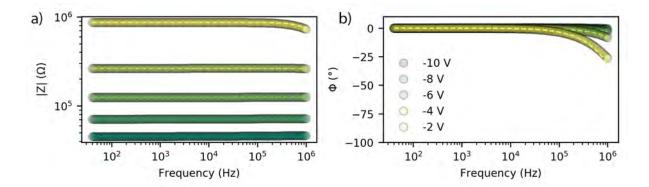


Figure S6. Impedance analysis. Modulus (a) and phase (b) of a representative 20 μ m device for negative applied bias. The R||C system cut off frequency shifts above 1MHz for negative applied bias, where the resistance drops and becomes comparable to the graphene series resistance.

The dielectric constant ϵ_r of P3HT for different devices is calculated using the parallel plate capacitor equation (Eq. S1). The results are shown in Table 1.

$$C = \epsilon_0 \epsilon_r \frac{A}{t}$$
 Eq. S1

Where ϵ_0 is the vacuum permittivity, A is the device area and t the device thickness. The propagation errors at first order is calculates as shown in Eq. S2.

$$\Delta \epsilon_r = \frac{1}{\epsilon_0} \sqrt{\left(\frac{t}{A} \Delta C\right)^2 + \left(\frac{C}{A} \Delta t\right)^2 + \left(\frac{Ct}{A^2} \Delta A\right)^2}$$
 Eq. S2

Where ΔC is the fit error, $\Delta t = 30$ nm is the estimation of the thickness error and $\Delta A = \pi \left((d_{Au} - d_{Gr})/2 \right)^2$ is the estimation of the area error. Where d_{Au} and d_{Gr} are the diameter of the gold and graphene electrodes, respectively.

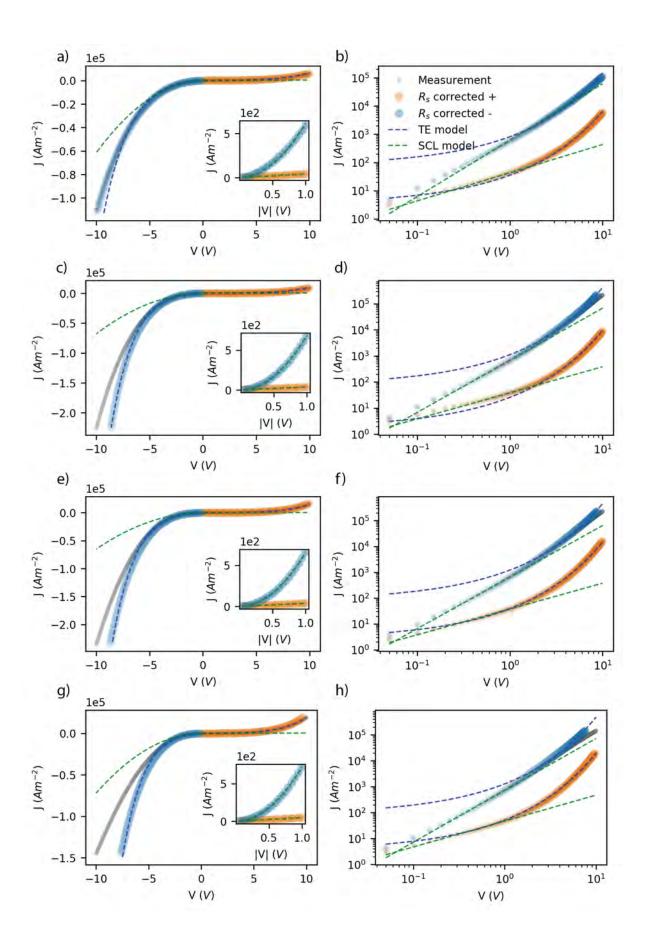
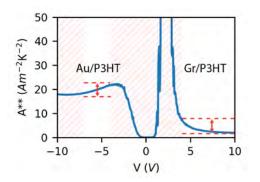


Figure S7. SCL and TE models fitting for different device with diameters: (a-b) 5 μ m, (c-d) 15 μ m, (e-f) 25 μ m, and (g-h) 50 μ m. Table 1 shows the statistic of fitting parameters. (a-b) In Fig. S2, one can observe a slightly thicker organic layer around the edge of the devices active area. The latter could have affect the actual average thickness of small devices. To take this effect into account, the thickness of the 5 μ m and 10 μ m device was set to 130 nm and 120 nm. For all the other devices, where the edge area can be neglected compared to the whole device area, the thickness was set to 100 nm.



A** (Aı	m-2K-2)	Φ (eV)				
Gr/P3HT	Au/P3HT	Gr/P3HT	Au/P3HT			
2	18	0.29	0.25			
2	22	0.29	0.25			
7	18	0.32	0.25			
7	22	0.32	0.25			

Figure S8. (Left) A** as a function of voltage extracted from temperature dependent IV measurements on the representative 5 μm device. A** in the range from -10 V to -7 V is neglected because of the graphene series resistance. Similarly, A** in the range from -4 V to 4 V is also neglected because of instrumentation sensitivity. (Right) Potential barrier height calculated for A** values spanning the whole range (ca. 18-22 Am⁻²K⁻² for Au/P3HT and 2-7 Am⁻²K⁻² for Gr/P3HT).

Kelvin Probe Force Microscopy (KPFM)

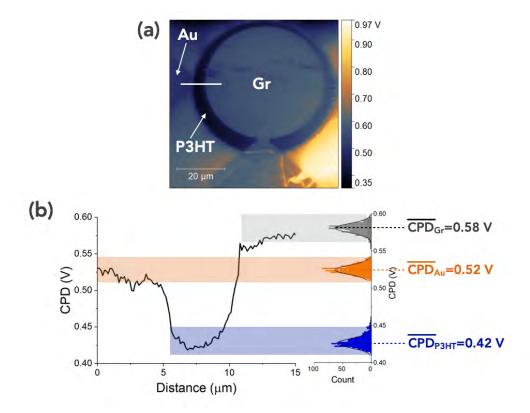


Figure S9. (a) CPD image of a 50 µm device with the different parts (bottom Au electrode, P3HT film and top graphene electrode) indicated. (b) CPD profile along the white line shown in (a) and histograms of the CPD values measured on Au, Gr and P3HT. The black lines are the fits with a Gaussian distribution, the mean CPD values are given in the figure (FWHM of 14 meV in all cases).

Figure S9a shows a Contact Potential Difference (CPD) image of a 50 μ m device, where the top Gr electrode, the P3HT and the bottom Au electrode are clearly distinguishable. A CPD profile along the white line shown in Figure S9a reveals (Figure S6b) the variations of the CPD for the Au electrode, the P3HT film and the graphene electrode. CPD histograms recorded locally on the Au, P3HT and Gr are shown in the right panel of Figure S9b. Therefore, the deduced potential barrier at the interfaces are $\Phi_{B,Au/P3HT} = 0.10 \pm 0.013$ eV and $\Phi_{B,Gr/P3HT} = 0.16 \pm 0.013$ eV. These values show a similar trend as obtained from the I-V measurements ($\Phi_{B,Gr/P3HT} > \Phi_{B,Au/P3HT}$) with the same built-in potential (60 meV). However, the KPFM barrier heights are

smaller. This can be ascribed to the fact that the I-V measurements were done in vacuum after annealing. In this latter case, the obtained potential barriers at the interfaces are larger than the ones obtained from KPFM measurements done in air and ambient condition.

Chip overview

	A	В	С	D	Е	F	G	Н	I	J	K	GE	ME
	A	Б	C	D	E	Г	U	11	1			diam.	diam.
A	AA	AB	AC	AD	AE	AF	AG	AH	AI	AJ	AK	5	7
В	BA	BB	BC	BD	BE	BF	BG	ВН	BI	BJ	BK	5	7
С	CA	CB	CC	CD	CE	CF	CG	СН	CI	CJ	CK	5	7
D	DA	DB	DC	DD	DE	DF	DG	DH	DI	DJ	DK	10	12
Е	EA	EB	EC	ED	EE	EF	EG	EH	EI	EJ	EK	10	12
F	FA	FB	FC	FD	FE	FF	FG	FH	FI	FJ	FK	15	17
G	GA	GB	GC	GD	GE	GF	GG	GH	GI	GJ	GK	15	17
Н	HA	HB	HC	HD	HE	HF	HG	НН	HI	HJ	HK	20	22
I	IA	IB	IC	ID	ΙE	IF	IG	ΙΗ	II	IJ	IK	20	22
J	JA	JВ	JC	JD	JE	JF	JG	ЛН	JI	JJ	JK	20	22
K	KA	KB	KC	KD	KE	KF	KG	KH	KI	KJ	KK	25	27
L	LA	LB	LC	LD	LE	LF	LG	LH	LI	LJ	LK	25	27
M	MA	MB	MC	MD	ME	MF	MG	MH	MI	MJ	MK	30	32
N	NA	NB	NC	ND	NE	NF	NG	NH	NI	NJ	NK	30	32
О	OA	OB	OC	OD	OE	OF	OG	ОН	OI	OJ	OK	50	52
P	PA	PB	PC	PD	PE	PF	PG	PH	PI	PJ	PK	50	52
Q	QA	QB	QC	QD	QE	QF	QG	QH	QI	QJ	QK	50	52
Type	Open	Short	Stack	Stack	Stack.	Stack	Stack	Stack	Stack	Bridge	Bridge		

Table S1. Overview of the entire chip. Green cases show the working devices, while the red cases are the not working ones. Roughly, 50% of the chip devices are working and show the same J-V behavior of the device shown in Fig. 5.

Space-charge limited (SCL) current modeling

The analytical solution of the space-charge limited (SCL) current is here reported for convenience, as proposed in previous works.^{1–4}

1) From the continuity equation:

$$J = qn\mu E(x) + qD\frac{\partial n}{\partial x}$$
 Eq. S3

and the Poisson equation:

$$\frac{\partial}{\partial x}E(x) = -\frac{q}{\epsilon}n(x)$$
 Eq. S4

2) Assuming that the diffusion current is negligible³:

$$J = qn\mu E(x) = -\epsilon \mu E(x) \frac{\partial E(x)}{\partial x}$$
 Eq. S5

3) Integrating Eq. S5:

$$\int_0^x J d\vartheta = J \int_0^x d\vartheta = \epsilon \mu \int_0^x E(\vartheta) \frac{\partial E(\vartheta)}{\partial \vartheta} d\vartheta$$

$$Jx + K = \frac{1}{2} \epsilon \mu E(x)^2$$
Eq. S6

where *K* is a constant.

4) Solving Eq. S6 for the electrical field E(x):

$$E(x) = \sqrt{\frac{2J}{\epsilon\mu}(x + K')}$$
 Eq. S7 where $K' = \frac{K}{J}$.

5) K' is found using the boundary conditions at the injecting contact (x = 0). Defining $n|_{x = 0} = N_0$ and applying the Dirichlet boundary condition $\frac{dE(x)}{dx}|_{x = 0} = \frac{qN_0}{\epsilon}$, K' is

$$K' = \frac{J\epsilon}{2\mu N_0^2 q^2}$$
 Eq. S8

6) Then, plugging K' in Eq. S7:

$$E(x) = \sqrt{\frac{2J}{\epsilon\mu} \left(x + \frac{J\epsilon}{2\mu N_0^2 q^2} \right)}$$
 Eq. S9
$$E(0) = \sqrt{\frac{J^2}{\mu^2 N_0^2 q^2}} = \frac{J}{\mu N_0 q}$$

7) Finally, the voltage associated to the current J in the semiconductor of length L is given by:

$$V = -\int_0^L E(x)dx = \sqrt{\frac{8J}{9\epsilon\mu}} \left[(L + K')^{\frac{3}{2}} + K'^{\frac{3}{2}} \right]$$
 Eq. S10

8) The current-voltage relation is found solving Eq. S10 for the current. Two solutions are found:

$$J = \frac{9}{8} \epsilon \mu \frac{V^2}{L^3} \qquad \text{for K'} << L$$
 Eq. S11

$$J = q\mu N_0 \frac{V}{L} \qquad \text{for K'} >> L$$
 Eq. S12

J is the current density driven through the device by applying the bias V. The other parameters are defined by the semiconductor properties. N_0 , that it the charge carrier density at the interface, is defined by the density of states of the semiconductor N_{DOS} and by the potential barrier height Φ_B at the interface:

$$n|_{x=0} = N_0 = N_{DOS}e^{-\frac{E_{HOMO} - \Phi_M}{kT}} = N_{DOS}e^{-\frac{\Phi_B}{kT}}$$
 Eq. S13

The case of a 20 μ m representative device shown in Fig. 5 is considered. N_0 at the Gr/P3HT interface can be measured by (i) extracting the hole mobility of P3HT using Eq. S11 for negative biases and (ii) applying Eq. S12 in the linear region for positive biases. The obtained charge carrier density at the Gr/P3HT interface is $N_0 = 1.1 \times 10^{15}$ cm⁻³.

Then, using the potential barrier height (0.31 eV, extracted from TE model) and N_0 at the Gr/P3HT interface, N_{DOS} of P3HT can be calculated: $N_{DOS} = 2.4 \times 10^{20}$ cm⁻³. Finally, N_0 at the Au/P3HT can be computed using Eq. S11 and the potential barrier height (0.25 eV). Obtained charge carrier density at the Au/P3HT interface is $N_0 = 1.2 \times 10^{16}$ cm⁻³. It is worth observing that the image-charge induced lowering of potential barrier is not considered. N_0 may depend on the applied bias and be larger than the estimated value¹. Figure S10 shows K' vs. J, i.e. the charge carrier density and the electrical field across the stack for the two different boundary conditions.

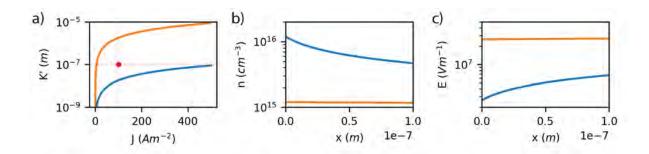


Figure S10. Space-charge limited current model calculated in the current density range of the measured devices. (a) K' vs. J showing the two different solution of the space-charge limited current model (Eq. S9 and S10). The horizontal red line shows L = 100 nm of Eq. S8. Orange line corresponds to $N_0 = 1.1 \times 10^{15}$ cm⁻³ (K' > L) and blue line to $N_0 = 1.2 \times 10^{16}$ cm⁻³ (K' < L). The vertical red line show the current density used to calculate n(x) and E(x) of plot (b) and (c). (b) Charge carrier density (b) and electrical field (c) across the across the vertical for a current density $J = 100 \text{ Am}^{-2}$.

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