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Calorimetric study of carbon dioxide (CO₂) hydrate formation and dissociation processes in porous media

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14 Abstract

Understanding the formation and dissociation mechanisms of gas hydrate in porous media is 15 16 important for the development of new energy-efficient and environmentally friendly 17 technologies related to cold storage as they provide significant latent heat and energy density at suitable phase change temperature. The challenge is to understand the interactions between 18 19 gas hydrates and the chosen storage media in order to assess the operating conditions likely to optimize time and energy consumption in cold production and storage systems. In this work, 20 CO₂ hydrates formation and dissociation are investigated in two morphologically different 21 porous materials: sand and silica gels. A calorimetric approach is applied to study both the 22 CO₂ hydrate formation kinetics, particularly the induction time, and the amount of hydrate 23 formed for each of the two porous materials. The experiments are performed using a 24

differential thermal analysis device with two identical measuring cells. The present work is 25 focused on assessing the effect of key factors like water saturation, particle size and the 26 morphology of porous media on CO₂ hydrate formation and dissociation processes. Overall, 27 the results do not show a statistically significant correlation between these factors and the 28 induction time. Interestingly, the results obtained with dual porous silica gel showed a higher 29 amount of hydrate formed compared to those with sand for similar initial pressure, 30 temperature and water content conditions. This result may be due to the fact that silica gels 31 provide higher surface area due to their smaller particle size (20-45 µm vs. 80-450 µm for 32 sand), and the presence of internal pore volume in silica gel particles. 33

Keywords: CO₂ hydrate, Cold storage, Differential thermal analysis, Particle and Pore size,
Porous media, Water saturation

36

37 **1. Introduction**

38 Industry requirements for thermal energy production and storage are increasing to meet human needs, for example, for food conservation, refrigeration and air conditioning. 39 However, cold production is responsible for 20 % of the electrical energy consumed in 40 industrial countries and 8 % of greenhouse gas emissions due to traditional refrigeration 41 processes. Indeed, these processes use harmful refrigerants such as Chlorofluorocarbons 42 43 (CFCs) and Hydrochlorofluorocarbons (HCFCs) that are relevant to radiative forcing and stratospheric ozone depletion, but also, Hydrofluorocarbons (HFCs) which, like CO2, are 44 linked only to radiative forcing. These coolants have a much higher global warming potential 45 than carbon dioxide (for example, CFC-12, HCFC-22 and HFC-134a are respectively 10 900, 46 1 810 and 1 430 times as warming as carbon dioxide over a 100-year period (Forster and 47 Venkatachalam, 2005). In an attempt to contain and reduce the use of these refrigerants, 48 49 secondary refrigeration has been proposed as an interesting and promising solution. It introduces the use of environmentally neutral refrigerants that conduct thermal energy in a 50 secondary circuit to the cooling point (Delahaye et al., 2018; Wang et al., 2015). 51

The development of a cost-effective and environmentally friendly secondary refrigeration 52 system requires a good balance between energy demand and supply. In this context, the 53 54 cooling capacity of the system has to be sufficient during peak hours when energy consumption is high. Cold storage is a suitable method to increase this cooling capacity. 55 56 Indeed, cold storage devices can be used to store cold thermal energy during off-peak periods, 57 and use it during peak hours, which contributes to peak shaving and refrigerating system 58 downsizing. Hence, cold storage offers flexibility in energy consumption by ensuring spatial 59 and temporal regulation. This is why most of the industrial achievements combine cold 60 production and storage systems. Traditionally, cold storage technologies use ice, chilled water or eutectic salt (Akbari and Mertol, 1989; Cheng et al., 2020). However, some of these 61

storage media have low energy efficiency and can be very costly (Hasnain, 1998). The challenge of this technology is to select a refrigerant with high energy density and high heat transfer capacity in order to reduce the system power consumption. One of the solutions that is currently under consideration is the use of phase change materials for such a technology.

Among the phase change materials that have the most suitable criteria for the refrigeration 66 industry, gas hydrates have attracted the attention of several researchers who considered them 67 as a potential candidate, primarily due to their interesting thermodynamic properties (Sloan, 68 1998; Sloan and Fleyfel, 1992). Gas hydrates are non-stoichiometric crystalline structures 69 composed of hydrogen-bonded water molecules forming cavities, generally called cages. 70 71 These cavities can trap gas molecules like hydrogen, nitrogen, helium, methane, carbon dioxide or hydrocarbons and so on (Loveday and Nelmes, 2008; Sloan and Koh, 2007), 72 which stabilizes the hydrate structure. Gas hydrates are stable under low temperature and 73 high-pressure conditions. The attractive properties of gas hydrates include their high gas 74 storage capacity, their increased gas selectiveness capacity and their high dissociation 75 76 enthalpy. In addition, they are stable over a wide range of temperatures (in particular for T >273 K, for example, CO₂ hydrates can form at a rough range of temperatures between 273 and 77 283 K, and an approximate pressure range of 1.5-4.5 MPa), which is of a particular interest 78 79 for air conditioning (Englezos, 1993; Fournaison et al., 2004; Li et al., 2012).

The development of a CO₂ hydrate-based cold production, transport and storage system requires intensive studies on the kinetic, thermodynamic and rheological characteristics of CO₂ hydrate slurries (gas hydrate crystals suspended in water), which were the focuses of many studies in the past (Boufares et al., 2018; Darbouret et al., 2005; Delahaye et al., 2008; Dufour et al., 2017; Jerbi et al., 2010; Kumar et al., 2016; Prah and Yun, 2018; Shindo et al., 1993). Several of them pointed out a slow gas hydrate formation rate and a low storage density in bulk media (Englezos et al., 1987; Linga et al., 2010). In order to enhance energy

efficiency of hydrate-based industrial applications, several solutions that involve specific 87 properties have been proposed such as acceleration of the formation process by stirring in 88 order to improve gas mass transfer to liquid by enhancing the gas-liquid contact interface 89 90 (Linga et al., 2012; Wang et al., 2014); the use of acoustic waves (Laugier et al., 2008; Wang and Dennis, 2017) or the use of kinetic or thermodynamic chemical additives (Joshi et al., 91 2013; Kang et al., 2001; Kumar et al., 2013; Martínez et al., 2008; Torré et al., 2011). 92 According to a recent review of literature enhancing mass transfer by forming CO₂ hydrates 93 in porous media could improve Cold Thermal Energy Storage (CTES) design (Wang et al., 94 2020). However, related current research is focused on other applications such as gas 95 separation (Yang et al., 2015), CO₂ sequestration (Oya et al., 2017), and mainly on 96 understanding natural hydrate dynamics (Malagar et al., 2019; Zhang et al., 2017). To our 97 knowledge, very few studies have been published on the use of porous media in CO_2 hydrate-98 99 based cold storage technologies. Indeed Clain (2014) mentioned the interest and the kinetic 100 and thermodynamic influence of porous media which can constitute a simple solution to 101 implement for the development of a multi-temperature storage process from hydrates. More 102 recently, Cheng et al. (2020) reported on the use of porous media as a hydrate reinforcement method aiming at reducing the induction time of hydrate formation, increasing nucleation 103 rates, and bettering the cold storage density of the cold storage media. In addition, as 104 105 mentioned previously Wang et al. (2020) pointed out in a review that one of the important challenges of CTES systems based on CO₂ hydrates is a low mass transfer due to limited gas-106 107 liquid interface. The authors suggested the use of porous media in future work to improve 108 mass transfer and thus the gas-liquid interface.

In a series of investigation on gas hydrates formation and dissociation kinetics, it has been shown an improvement of gas hydrate formation as well as water to hydrate conversion rates in a packed bed of silica sand particles compared to a stirred vessel (bulk media) (Linga and 112 Clarke, 2017; Linga et al., 2009). Indeed, porous media offer a relatively large contact surface 113 compared to bulk media. They allow a better distribution of the liquid and vapor phases by 114 adsorption on the surface of the particles and with the help of capillary forces, thus increasing 115 the gas-water contact. Therefore, the mechanisms of gas hydrate formation and dissociation in 116 porous media must be carefully considered.

In order to provide a large surface area and potentially to limit energy consumption related to 117 118 the stirring required in bulk media, the present paper seeks to address CO₂ hydrates formation and dissociation in porous media using a calorimetric approach. Several studies attempted to 119 investigate the interaction between gas hydrates and the porous media in which they form 120 121 (Adeyemo et al., 2010; Bagherzadeh et al., 2011; Chong et al., 2016; Fitzgerald et al., 2014; Ge et al., 2019; Heeschen et al., 2016; Kang et al., 2013; Kumar et al., 2015; Mekala et al., 122 2014; Nguyen et al., 2020; Qin et al., 2022; Smith et al., 2002; Wang et al., 2021; Zhang et 123 al., 2022; Zhang et al., 2016). This literature draws attention to the effect of several factors on 124 gas hydrate formation rate and water to hydrate conversion, such as: 125

126 (1) The nature of porous media (surface chemistry, morphology: pore and particle size). Indeed, for particle size, a number of studies demonstrated an increase in the amount of 127 hydrates formed, with higher gas consumption by hydrates and/or higher water-to-hydrate 128 129 conversion rate for smaller particle sizes tested (Bhattacharjee et al., 2015; Ge et al., 2019; Mekala et al., 2014). For example, Ge et al. (2019) performed CH₄ hydrate formation in a 130 high-pressure reactor using two particle size classes of silica sand, 180-250 and 300-900 µm. 131 The porous media was 70 % saturated with pure water. The authors demonstrated higher gas 132 consumption by hydrates and water-to-hydrate conversion for the smallest particle size. This 133 134 tendency is also observed for smaller pore sizes (Zhang et al., 2015). However, other studies demonstrated an opposite result concerning the influence of particle size (Adeyemo, 2008; 135 Kumar et al., 2015; Lu et al., 2011; Pan et al., 2018). In fact, Pan et al. (2018) performed CH₄ 136

hydrate formation in silica sand for various particle sizes, 38, 48, 74, 106 and 165 µm. In their 137 study, they used a 300-ppm (mass fraction) of sodium dodecyl sulfate (SDS) solution for all 138 experiments with a liquid phase saturation of 50 %. The results showed that gas storage 139 capacity and water to hydrate conversion rate increase with the increase of particle size 140 (0.101 mol of gas/mol of liquid and 61.9 % water to hydrate conversion rate for 38 µm 141 particle size, versus 0.151 mol of gas/mol of liquid and 92.2 % water to hydrate conversion 142 rate for 165 µm particle size). The authors suggested that smaller particle sizes lead to narrow 143 pores, which can decrease connectivity of the porous media, and slower CH₄ diffusion in the 144 liquid phase. Globally, it has been suggested that hydrates formed in smaller pores may 145 obstruct gas diffusion in the porous media. 146

(2) The operating conditions (pressure, temperature, water saturation, gas solubility, etc.). 147 Indeed, several studies have shown that water saturation affects not only the final hydrate 148 149 saturation, but also the gas transport within the porous medium (Babu et al., 2013; Bagherzadeh et al., 2011; Ge et al., 2019; Kumar et al., 2015). Some of these studies have 150 151 shown that at low water saturation, gas transport in the pore medium is facilitated, and liquidgas contact is improved. As a consequence, the formation of hydrates is also improved. 152 However, some authors have shown that low water saturation limits the amount of water 153 available for hydrate formation (Babu et al., 2013; Kumar et al., 2015). Based on the above 154 155 studies, it is noted that water saturation is an important factor that requires further and extensive studies to determine the optimal water saturation conditions for gas hydrate 156 formation in the studied porous media. 157

Obviously, the effects of porous structure on gas hydrates formation kinetics, particularly on induction time, are not fully understood, as well as, the effect of the nature of porous media on gas-liquid contact area and on heat/mass transfer.

To better control gas hydrates formation and dissociation in a cold storage system, it is of 161 great interest to study CO₂ hydrate formation kinetics and their thermodynamic stability 162 conditions, as well as the possible energy storage of the porous media containing CO₂ 163 hydrates. The present paper aims to provide further insight into CO₂ hydrate formation and 164 dissociation processes in porous media based on heat and mass transfer characterization. 165 Using a differential thermal analysis method, an original approach in literature to study CO₂ 166 hydrates in porous media for cold storage purpose, the effect of key factors such as water 167 168 saturation, particle size and the morphology of the porous media on the solid mass fraction formed was investigated. For the latter, two morphologically different porous media were 169 used: silica sand and dual porous silica gel. The experimental data obtained add to a growing 170 body of literature on the influence of porous media on gas hydrate formation and dissociation 171 processes, in an attempt to enhance energy efficiency of industrial applications such as 172 173 hydrate-based cold storage systems.

174 **2. Experimental section**

CO₂ hydrates formation and dissociation experiments were conducted using differential 175 thermal analysis, which is an accurate and suitable method of characterizing thermal 176 properties such as dissociation enthalpy of gas hydrates. This heat-flux calorimetry method is 177 178 traditionally used to measure various thermo-physical properties of gas hydrates (Gupta et al., 2008; Kang et al., 2001; Lievois et al., 1990). The principle is based on the use of two 179 identical cells connected to each other by several thermocouples. This connection allows an 180 instantaneous and precise measurement of the temperature change between the two cells when 181 a phase change occurs in one of the cells. A detailed description of the method is given in the 182 following subsections. 183

184 **2.1.Materials**

Carbon dioxide with a certified purity of more than 99.7 % was supplied by Linde Gas (France). Fontainebleau silica sand purchased from Laboratoires Humeau (La Chapelle-sur-Erdre, France) and spherical silica porous gel particles of nominal pore diameters of 30 and 100 nm supplied by Silicycle Co. (Canada) were used as porous media. All materials were used without further purification. The detailed properties of silica sand and silica gel are listed in Table 1.

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Table 1: Physical properties of Fontainebleau silica sand and silica gel samples.

Parameters	Fontainebleau silica sand	<mark>30</mark> nm Silica gel	<mark>100</mark> nm Silica gel
Mean particle diameter (µm)	80-450	20-45	20-45
Mean pore diameter (nm)	-	30	100
Pore volume (cm ³ .g ⁻¹)	-	0.86	0.7
Dry density (g.cm ⁻³)	2.65	2.2	2.2

192 To study the influence of particle size on CO_2 hydrate formation and dissociation, 193 Fontainebleau silica sand was sieved to 3 classes of particles: 80 to 160 µm; 160 to 315 µm 194 and 315 to 450 µm noted respectively PS01, PS02 and PS03.

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2.2.Differential thermal analysis (DTA) apparatus description

A differential thermal analysis (DTA) apparatus was used for the experiments, whose principle was described in a previous work (Fournaison et al., 2004). It was designed to measure the difference in thermal behavior between two identical cells submitted to the same heat flux. A schematic diagram of the experimental apparatus is shown in Figure 1. It consists of two identical and symmetric transparent glass cells with a functional volume of 40 ml. The transparent walls enable visualization of the studied samples inside the cells.

202 The two cells are immersed in a temperature-controlled bath (blue area in Figure 1). One of them is filled with the porous media at a certain water saturation and used as the reactor for 203 204 hydrate formation (called measurement cell). The second cell (called reference cell) is filled with the same porous media and water saturation as the measurement cell with an inert 205 206 solution of water-ethanol 50 % vol/vol, in order to avoid crystallization during the thermal 207 cycle while having thermal properties close to those of the liquid in the measurement cell. The measurement cell is connected to a CO₂ supply line, which contains a cylinder with a volume 208 of 10 cm³ (± 10 % tolerance on the volume) and three manual valves to allow gas supply. The 209 cylinder is also immersed in the temperature-controlled bath. It allows (1) to determine the 210 amount of gas injected in the measurement cell and (2) to limit the risk of overpressure in the 211 glass cell. Indeed, CO₂ is injected in the measurement cell using a successive gas expansion 212 method. This method consists of injecting the gas into the sample cylinder while keeping 213 214 valve 1 closed. Valve 3 is then closed to disconnect the gas supply. Once the pressure in this 215 circuit is stable, valve 1 is open to allow gas expansion in the cell. This operation is repeated 216 several times until the targeted experimental pressure around 2.5 MPa is reached. The amount of CO₂ injected (mole) in each operation is calculated by the difference between the amount 217 of CO₂ (mole) present in the circuit (between valve 1 and valve 3) before and after expansion 218 to the cell. 219

The pressure is measured at two points: the first pressure sensor (0-10 MPa. 0.011 % full scale. Keller) is located at the inlet of the measuring cell, and a second one (0-10 MPa. 0.006 % full scale. Keller) at the inlet of the gas supply line.

223 Each cell is equipped with one thermocouple that gives a direct temperature measurement $(\pm 0.5 \text{ K})$. The DTA measurement is based on the use of six thermocouples, three of which are 224 inserted in one cell and three in the other. All thermocouples are located at the lowest part of 225 226 the cell. These six thermocouples are connected together in series, by a back and forth connection between the two cells, as shown in Figure 2. This connection makes it possible to 227 obtain an electrical signal directly linked to the difference in temperature between the two 228 229 cells, and consequently to the difference in heat flow, knowing that the two cells are immersed in the same temperature-controlled bath. 230

The first advantage of this direct connection between the two cells is to allow an "instantaneous" measurement of the temperature difference, and not a difference between two temperature values measured by two individual thermocouples (which would each imply a measurement error). Another interest of the back and forth connection is to amplify the differential signal between the two cells, while limiting the error to one measurement, i.e. the signal recovered by the acquisition unit. This avoids the cumulative errors that could be obtained if six thermocouples were used individually.

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2.3.Experimental procedure

2.3.1. Sample preparation and characterization

Silica sand samples at various water saturation were prepared using the following procedure: first, silica sand was dried at 388.15 K for 24 h. Then an amount of water corresponding to the desired water saturation was added to the sand at ambient temperature. The porosity of the unpacked sand was estimated by the supplier (Humeau Laboratories) to be approximately 0.44. Finally, the mixture was introduced into the measurement cell and packed evenly to fill the entire volume. In order to evaluate the water distribution in the sand samples, an X-ray micro-tomography experiment (DeskTom 130®, RX Solution, Chavanod, France) was performed on a sand sample with 66 % water saturation. The sample was prepared under the same conditions as the hydrate formation experiments, but in a transparent resin cell (Formlabs, Clear PhotoPolymer) which has the same internal volume as the DTA cells (inner diameter = 3 cm, height = 6.4 cm). This sample was then placed in the micro-tomography device.

The analysis was performed with a voltage of 124 µV and a voxel size of 27.33 µm. XAct 2® 252 software (RX Solution, Chavanod, France) was then used for 3D-reconstruction from raw 253 254 images. A 3D-visualization and volume fractions of the phases within the sample (sand, water and air) were obtained using Avizo 2019.1® software (Thermo Fisher Scientific, Waltham, 255 USA). Figure 3 shows the images obtained after the 3D-reconstruction. Due to the size of the 256 sample, which produces a very large data file, the image processing was performed on two 257 volumes (clipped) located in the upper and lower part of the sample. The idea was to have a 258 259 clearer view on the water distribution over the sample. The latter contains three phases; sand (represented in yellow), water (blue) and air (dark grey). Table 2 shows information about the 260 volume fractions of the different compounds contained in the selected parts. 261

Table 2: Volume fractions of air, water and packed silica sand within the analyzed volumes
 by micro-tomography

Analyzed Volume	Material	Volume fraction (%)	Total volume (cm ³)
	Air	0.10	
Upper part	Water	0.19	0.529
	Silica Sand	0.71	
	Air	0.10	
Lower part	Water	0.19	0.190
	Silica Sand	0.71	

Overall, based on Figure 3 and Table 2 analysis, it can thus be reasonably assumed that the filling method used for silica sand samples leads to a homogeneous water dispersion in the porous media since the same distribution of the various compounds was observed by microtomography at different spatial positions of the sample.

In order to address the limitations related to the mass transfer of gas, and water-gas contact in the porous media, and in light with previous studies (Adeyemo, 2008; Adeyemo et al., 2010; Dicharry et al., 2013; Kang et al., 2008; Kumar et al., 2013; Park et al., 2006), it seems to be important to study media with different morphologies (presence or not of dual porosity), in order to enhance the amount of energy stored per volume. In fact, dual porosity media may present two advantages for cold storage system:

274 1) Provide an additional internal surface area,

275 2) Provide a better diffusion of gas through the porous media, since water can occupy the
276 internal pore volume thanks to capillary forces, thus leaving the interstitial space potentially
277 free for gas diffusion (as represented by the schematic illustration in Figure 4).

Silica gel samples were prepared using a procedure from Dicharry et al. (2013). The procedure consists of layering uniformly the dried silica gel and water at 393.15 K for 24 h in various stages alternatively. The amount of water introduced at each layer is identical to the desired saturation of the pore volume of silica gel. The same procedures (for sand or silica gel) were used to fill the reference cell. Finally, the measurement cell was closed and residual air was removed with a vacuum pump.

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2.3.2. DTA analysis of CO₂ hydrate formation and dissociation in silica sand

After pressurizing the measurement cell with CO₂ using an expansion method to the desired experimental pressure set around 2.5 MPa, the bath temperature was then set to 285.15 K to

stabilize the temperature inside both cells at an initial equilibrium state. Figure 5 shows the evolution of pressure, temperature and DTA signal during an experiment in sand initially saturated with water at 33 %. After the initial equilibrium state, the system was gradually cooled down until 271.15 K.

292 The temperature peak (red line) indicates CO₂ hydrate formation due to the exothermic 293 property of crystallization. Meanwhile, the DTA signal peak (blue line) illustrates the 294 difference in heat transfer between the two cells. Thus, when the temperature conditions are close in both cells, the DTA signal is close to zero. However, when the exothermic reaction 295 296 occurs in the measurement cell, the DTA signal increases rapidly with a similar pattern 297 compared to the direct measurement of the temperature. CO₂ hydrate formation is also accompanied with a temperature peak and a strong decrease in the system pressure due to the 298 consumption of CO₂ during the hydrate growth. Figure 5b shows the presence of two 299 consecutive DTA peaks (2 red arrows on Figure 5b). These two peaks are accompanied with 2 300 consecutive pressure drops corresponding to gas consumption by hydrates. This result 301 302 suggests the occurrence of multiple nucleation followed by growth of CO₂ hydrates in silica sand. This behavior occurred for all experiments within silica sand. When pressure, 303 temperature and DTA signal stabilized the thermodynamic equilibrium was considered to be 304 reached, and CO₂ hydrate formation finished. Hydrate dissociation was triggered by 305 increasing the bath temperature gradually with a rate of 0.1 K.min⁻¹ until the initial 306 temperature was reached (285.15 K). As shown in Figure 5a and c, hydrate dissociation is 307 expressed by a large and opposite variation in the DTA signal compared to hydrate formation. 308 309 This is due to the endothermic nature of hydrate dissociation. The temperature condition was 310 then maintained at 285.15 K to ensure a complete hydrate dissociation. Due to supercooling phenomena related to the crystallization of gas hydrates, the exploitation of the DTA signal 311 312 peak related to hydrate formation remains difficult. Indeed, the formation being done by breakage of supercooling, in bulk, and with high driving force, in porous media, the formation peaks quality strongly depends on the operating conditions. For this reason, dissociation peaks are generally used in calorimetry work (Chami et al., 2021; Lin et al., 2014). Thus, the discretization of the DTA signal obtained during hydrate dissociation was performed to determine the experimental dissociation enthalpy and calculate the mass of hydrates formed in the reactor.

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2.3.3. Effect of the pore size of silica gel on equilibrium conditions of CO₂ hydrates

The effect of dual porous silica gel on the thermodynamic conditions of hydrate stability was 321 examined. Figure 6a presents the results related to dissociation temperature of CO₂ hydrates in 322 silica gel with a pore volume of 100 nm and 30 nm. These results are plotted in a P-T diagram 323 324 and compared to the bulk-CO₂ equilibrium curve. A shift can be seen between the bulk-CO₂ hydrate equilibrium curve and that obtained in silica gel with a nominal pore size of 100 nm 325 and 30 nm. For instance, with a pressure of 1.46 MPa, the two equilibrium temperatures 326 327 present a shift of 0.7 K towards lower temperature conditions in comparison with the bulk 328 equilibrium curve. Figure 6b shows that these results are consistent with those reported in the literature using several pore sizes of silica gel. All three-phase equilibrium points of CO₂ 329 330 hydrates in silica gel with varying nominal pore sizes show a deviation from the bulk equilibrium curve of CO₂ hydrates. In addition, a decrease in pore size (going from 100 to 30 331 and then to 15 nm) resulted in a higher shift from the CO₂ hydrate equilibrium curve. In 332 general, the presence of mesoporous volume from the ten to fifty nanometer scale generates 333 an inhibiting effect for the formation of hydrates in silica gel. This can be explained by an 334 important capillary effect generated by small pore size. Indeed, water being confined in very 335 small pore size leads to a high capillary pressure. Consequently, the system needs more 336 energy in order to overcome these forces and form hydrates in the mesoporous volume. This 337 338 result is also demonstrated in several previous studies for CO₂, CH₄ and C₃H₈ (Adeyemo et al., 2010; Babu et al., 2013; Dicharry et al., 2013; Handa and Stupin, 1992; Smith et al., 2002;
Turner et al., 2005; Uchida et al., 2002; Yang et al., 2012).

341 342

2.3.4. Calibration and quantification of the amount of CO₂ hydrates formed

It is important to mention that the DTA technique is based on the determination of relative 343 properties that depend on the heat transfer between the bath and the measurement/reference 344 cell, which is related to the system configuration and geometry. Therefore, a calibration 345 experiment consisting of formation and dissociation procedure applied to a calibration 346 material with known properties is required for each new configuration (the geometric 347 characteristics, nature of the porous media, water saturation, etc.). In this case, the calibration 348 material is ice since its thermal properties are well known. This calibration experiment is 349 350 based on the same procedure as for hydrate formation but without the gas injection step. The integration of the DTA peak during ice melting is used to determine a calibration coefficient 351 Cice. This coefficient is used to calculate the amount of energy consumed by hydrate 352 dissociation as follows: 353

$$E_{exp}(kJ) = \left| C_{ice} * A_{hyd} \right| \tag{1}$$

 A_{hyd} represents the result of the integration of the DTA signal peak related to hydrate dissociation. The mass of hydrates formed is computed using the experimental enthalpy obtained by equation (1) and the theoretical enthalpy of gas hydrates ΔH_{hyd} known to be equal to 500 kJ/kg_{water} (374 kJ/kg_{hydrates}) (Anderson, 2003; Fournaison et al., 2004):

$$m_{hyd}(kg) = \frac{E_{exp}}{\Delta H_{hyd}} \tag{2}$$

This equation does not take into account the variation over time of the difference in sensible heat between the two cells. This variation only implies an error of approximately 2% on the total amount of heat exchanged. 361 Water to hydrate conversion rate is computed from the following equation:

$$C_{wh}(\%) = \frac{m_{hyd}*n_h*M_{H_2O}}{\rho_{hyd}*m_{H_2O}}*100$$
(3)

Hydration number n_h used for the present study is 7.23 (Kang et al., 2001), ρ_{hyd} is the density of CO₂ hydrate computed using the previous hydration number and m_{H_2O} is the mass of water introduced initially in the porous media.

365 3. Results and discussion

The efficiency of cold storage system using gas hydrates is related not only to thermodynamic equilibrium conditions, but also to gas hydrates formation and dissociation kinetics, and ultimately to the amount of cold thermal energy that can be stored and released per volume unit. In this study, the DTA apparatus described in the previous section was used to investigate particularly the effect of key factors related to the geometric characteristics of porous media and the operating conditions (water saturation, particle size and the morphology of the porous media) on the following storage properties:

- 373 1) The mass of CO_2 hydrates formed in the porous media determined by measuring the 374 heat consumed during gas hydrate dissociation. It is of importance to identify the 375 factors that influence the amount of hydrate formed, and thus, the amount of energy 376 available in a cold storage system.
- 2) The induction time where no significant macroscopic changes are observed. It
 corresponds to the period between the moment when the system reaches the CO₂
 hydrates bulk Hydrate-Liquid-Vapor equilibrium conditions (Sloan and Koh, 2007)
 (which are considered as reference equilibrium conditions) and the moment when a
 rapid hydrate crystal growth is detected. The induction time is a significant index
 when studying hydrate growth kinetics. It is well known in the literature that induction
 time measurements can be relatively difficult due to the stochastic nature of hydrate

nucleation (Bishnoi and Natarajan, 1996; Dai et al., 2014; Lee et al., 2013). In 384 addition, several studies showed the link between induction time and the driving force 385 applied to the system (temperature driving force or supercooling, pressure driving 386 force and mass-transfer driving force) (Davies et al., 2009; Kashchiev and 387 Firoozabadi, 2002; Liu et al., 2015; Natarajan et al., 1994; Skovborg et al., 1993). 388 However, the effect of other factors related to the characteristics of the porous media, 389 like water saturation, particle size, or the presence of a mesoporous space are still 390 poorly understood. 391

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- 393

3.1.1. Effect of water saturation

3.1.Impact on amount of hydrates formed

The influence of water saturation on the mass of gas hydrates formed was first investigated based on a set of experiments on silica sand with various water saturation conditions and particle size. Table 3 summarizes the experimental conditions applied to this set of experiments and the final water to hydrate conversion (based on the fixed hydration number of CO_2 hydrate). Water content is defined as the mass of water by the mass of solid particles (sand grains or Silica gel particles) initially introduced in the cell.

Table 3: CO₂ hydrate formation and dissociation results in a sandy matrix for several water
 saturations and particle size

Run	Sample state*	Particle size (µm)	Water mass (g)	Water saturation (%)	Mass of Solid particles (g)	Water content	Mass of hydrates formed (g)	Water conversion to hydrate (%)
1	F		5.78	33.4	<u>59.58</u>	0.10	3.17	41.2
2	F		9.00	52.0	<u>59.57</u>	0.15	3.39	28.1
3	F	Non-	11.05	59.9	<u>56.60</u>	0.19	3.20	21.8
4	F	sieved	11.32	63.7	<u>58.37</u>	0.19	1.87	12.5
5	М	sand	11.32	63.7	<u>58.37</u>	0.19	2.27	14.9
6	F	Suna	13.10	75.2	<u>59.31</u>	0.22	2.16	12.3
7	F		17.45	100	<u>59.36</u>	0.29	No hydrate succeeded	formation
8	F	PS01	10.34	53.4	<u>54.16</u>	0.19	4.47	32.3
9	F	PS02	9.37	51.5	<u>57.15</u>	0.16	3.60	28.7
10	F	PS03	9.20	51.8	<u>58.36</u>	0.16	3.16	25.7

402 403 *F: fresh sample. M: memory sample. In the latter state. Run 5 represents a repeatability test for Run 4 (without changing the sample).

The influence of water saturation on the amount of hydrates formed is also represented in 404 Figure 7, with the mass of the hydrate formed and the rate of water to hydrate conversion as a 405 406 function of water saturation of non-sieved silica sand. It is interesting to note that the amount of hydrates formed is not significantly different for water saturations ranging from 33 to 407 60 %. However, for higher water saturation (63 % and higher), the results show lower values 408 of the mass of hydrates formed. It is also interesting to note that the rates of water conversion 409 410 to hydrates are between 12 and 41 % and follow a decreasing tendency with the increase of water saturation. This is due to the fact that in the measurement cell the formation of hydrates 411 takes place in a closed system after CO₂ injection. In fact, the gas first dissolves in water 412 413 under temperature conditions outside the hydrate stability zone. After reaching a stable saturation, which corresponds to the same (P, T) conditions for all experiments, the system is 414 closed. Thus, knowing that the density of CO_2 in vapor phase is higher than the density of 415 CO₂ dissolved in liquid phase, the total amount of CO₂ in the system also decreases when 416 increasing water saturation (and so decreasing the volume of the vapor phase). After closing 417 418 the system, the temperature is decreased to form hydrates. With less CO₂ available in the system, and more water, then less hydrate is formed, as confirmed by the results from a 419 previous solid fraction model based on an equilibrium balance on CO₂ in its different vapor, 420 421 dissolved in liquid and hydrate phases (Marinhas et al., 2007). It is interesting to note that these mass balance results are in the same range of values as the present results from the 422 calorimetric approach as seen in Figure 7 with the open and full green diamonds. 423

Another aspect that must be taken into consideration when investigating the effect of water
saturation on gas hydrate formation is the spatial distribution of water in the porous volume.
Under high water saturation conditions, the distribution of liquid and vapor phases limits the
interfacial contact, and sometimes leads to the formation of hydrate plugs. This can prevent

428 the gas from accessing certain water zones in the pores. On the other hand, at low water 429 saturation, gas diffusion through the porous medium is facilitated due to a relatively larger 430 void volume.

431 For experiment 7 where silica sand is completely saturated with water ($S_w = 100$ %), the DTA peak of hydrate formation was not detected and no pressure drop was observed despite a 432 relatively long experiment time (52 h). Indeed, the desired experimental pressure (2.5 MPa) 433 434 could not be reached within a reasonable time. This result suggests that with completely saturated porous media, liquid-gas contact area through which CO₂ diffuses in water is 435 reduced. In addition, given that water occupies the total pore volume, the amount of CO₂ 436 437 initially injected to reach the same experimental pressure conditions is reduced. Consequently, hydrate formation is hindered. 438

Overall, these findings confirm the existence of a strong correlation between water saturation 439 and the amount of CO₂ hydrate formed, as it is reported in previous studies for CH₄ hydrates 440 441 in several porous media (Babu et al., 2013; Bagherzadeh et al., 2011; Ge et al., 2019; Kumar 442 et al., 2015; Pan et al., 2018). As the focus of this study is to appreciate optimal water saturation conditions for an efficient cold storage system, the results demonstrate that a 50-443 60 % water saturated system could be a suitable level to maximize the amount of energy 444 stored. This optimal saturation value is slightly lower than the value usually used in the 445 literature to improve hydrate formation kinetics around 70 % (Ge et al., 2019; Mekala et al., 446 2014). However, further investigations should be carried out to study additional water 447 saturations. Moreover, a semi-batch configuration where CO₂ is continuously injected during 448 hydrate formation should be tested. Indeed, this gas-excess configuration could increase the 449 450 amount of hydrate formed and potentially the water to hydrate conversion rate. These results also suggested that hydrate conversion rate could be influenced by the spatial distribution of 451

water in the pore volume. The latter is strongly related to the geometric characteristic of theporous media, which will be discussed in the following section.

454

3.1.2. Effect of particle size

For the study of the effect of particle size on CO₂ hydrate formation and dissociation in 455 456 porous media, Fontainebleau Silica sand was sieved into 3 particle size classes: PS01, PS02 and PS03. Figure 8 shows the evolution of the formed hydrate mass and water to hydrate 457 conversion rates as a function of the particle size classes for a given water saturation around 458 459 52.2 % corresponding to runs 8 to 10 in Table 3. The pore volume for the particle size classes being the same, the same quantity of water is used in the various sand samples. A clear 460 461 decreasing tendency of the amount of hydrate mass and hydrate conversion rate as a function of the four particle size classes is observed. This pattern is due to the decrease of the specific 462 area resulting from the increase of particle size. Indeed, for a larger specific area (smaller 463 464 particle size) water is adsorbed on a larger surface area. This could potentially enhance the liquid-gas contact area, which can improve gas hydrate formation. This suggests that CO_2 465 hydrate formation occurs preferentially at the solid-liquid interfaces of sand particles. It is 466 important to note that the mass of hydrates obtained within the non-sieved sand is close to the 467 amount within PS02 because this class represents 80 % of the non-sieved sandErreur! 468 469 Source du renvoi introuvable. Alternatively, it is possible to assume that the fraction leftover representing 10 % has no significant influence on the hydrate conversion rate. 470

These findings are consistent with some previous studies reported in the literature (Bhattacharjee et al., 2015; Ge et al., 2019; Mekala et al., 2014; Qin et al., 2022) and mentioned in the introduction section. However, other studies demonstrated an opposite result (Adeyemo et al., 2010; Kumar et al., 2015; Lu et al., 2011; Pan et al., 2018). In this case, it has been suggested, globally, that hydrates formed in smaller pores may obstruct gas diffusion in the porous media. In their recent review Qin et al. (2021) also reported this inconsistency

between previous studies on the influence of particle size on hydrate formation. Indeed, the 477 478 authors suggested that this discrepancy in the results of the above-mentioned studies might be due to the influence of other factors, such as the initial water saturation used in each study, the 479 composition of the gas phase, the specific surface area, or even the experimental system and 480 hydrate formation procedure used. Overall, further studies are needed, especially for CO_2 481 hydrates, considering the above-mentioned cross-factor effect to better understand the 482 mechanisms involved in order to determine the influence of particle size on gas hydrates 483 formation. 484

485

3.1.3. Effect of the morphology

In this section, results from the investigation of CO₂ hydrate formation and dissociation in two 486 morphologically different porous media, silica sand and silica gel, are reported. Fontainebleau 487 silica sand is considered as a uniform grain size structure (with only external porosity) and 488 489 silica gel as a dual porosity media (with internal and external porosity). The data of mass hydrate formed and water to hydrate conversion rates are illustrated in Table 4. They are 490 presented for dual porous silica gel with two distinct pore size and compared with the results 491 obtained in Fontainebleau silica sand (detailed properties in the experimental section, Table 492 493 1).

494 For silica gel samples, three configurations of water saturation were tested:

- 495 1) Amount of water injected lower than the internal pore volume $V_w < V_p$ (Run 1 and 2)
- 496 2) Amount of water injected corresponding to the internal pore volume $V_w = V_p$ (Run 3, 497 4 and 6)
- 498 3) Amount of water injected greater than the pore volume $V_w > V_p$ (Run 5, 7 and 8); in 499 this case, it is assumed that the water occupies the entire internal pore volume, but also 500 a fraction of the interstitial space (external pore).

- 501 The water saturation of the internal pore volume of silica gel and of the interstitial space
- $\label{eq:solution} 502 \qquad \mbox{ are respectively denoted Sw_p and Sw_i}.$

503

Run	Pore size (nm)	Mass of water injected (g)	Water saturation of Pore volume Sw _p (%)	Water saturation of Interstitial space Sw _i (%)	Mass of solid particles (g)	Water content	Induction time (min)	Mass of hydrate formed (g)	Water to hydrate conversion rate (%)
1	100	5.93	53	0	<u>15.99</u>	0.37	No hydrate		
2		9.01	78	0	<u>16.46</u>	0.55	165	4.63	38.4
3		11.35	100	0	<u>16.22</u>	0.70	203	4.70	30.9
4		11.01	100	0	<u>15.73</u>	0.70	102	4.83	32.8
5		17.98	100	32	<u>16.00</u>	1.12	82	2.68	11.1
6	30	14.10	100	0	<u>16.42</u>	0.86	100	4.52	24.0
7		19.47	100	30	<u>16.17</u>	1.20	740	5.02	19.3
8		21.83	100	43	<u>16.00</u>	1.36	253	2.45	8.4

Table 4: CO₂ hydrate formation and dissociation results in silica gel

First, a comparison of hydrate formation and dissociation DTA signals obtained in both silica 505 506 sand and silica gel with close initial water mass is illustrated in Figure 9 (for clarity, DTA peaks are overlapped). It should be noted that the DTA signal is a differential measurement 507 508 between the two cells, and as mentioned earlier in this paper, the reference cell contains the same porous media as in the measurement cell for each experiment. Therefore, it can 509 510 reasonably perform a comparative analysis of the DTA peaks without considering the 511 difference in thermal conductivities of the two porous media (silica sand and silica gel). From 512 Figure 9, it is interesting to notice higher and larger exothermic and endothermic DTA signal peaks for the experiments performed in silica gel compared to silica sand. This measurement 513 514 indicates a significant difference in thermal behavior between the test cell and the reference 515 cell in the case of silica gel compared to silica sand, thus, a greater amount of thermal energy stored/released in the silica gel media compared to silica sand. These results suggest a strong 516 effect of the structural organization (morphology and water distribution) of the porous media 517 on heat transfer in the system. Moreover, DTA signals for the majority of experiments 518 519 performed in silica gel did not show a smaller second formation peak, except for one

504

experiment in 100 nm pore size silica gel (Run 3, 4). Whereas, all the experiments carried out 520 in silica sand showed a multiple nucleation phenomenon expressed by the presence of a 521 second DTA signal peak of very small intensity. It could be conceivably hypothesized that 522 523 this difference may be related to the shape of the particles. Indeed, silica gel particles have a spherical shape compared to sand particles, which have rather irregular shapes. In the latter, 524 the morphology of the void space could be more heterogeneous compared to a silica gel 525 526 porous media. Thus, mass transfer could be affected by this heterogeneity, which can lead to 527 multiple nucleation loci at delayed times. The amount of hydrate formed under several water saturation conditions of silica gel, and in the two distinct pore sizes, was then examined. The 528 529 results of hydrate mass formed and water to hydrate conversion rates are shown in Table 4 and Figure 10. Globally, it can be seen from Figure 10 that the hydrate mass in silica gel, as 530 well as water to hydrate conversion rates, are higher in comparison with silica sand. However, 531 532 this difference is not in the same order of magnitude as DTA signal peaks shown in Figure 9. This is due to ice calibration (used to calculate the mass of hydrates formed) which is 533 534 different, depending on the system configuration. In addition, the results indicate that a configuration of the system where water occupies only the pore volume of silica gel, water 535 content lower than 1, seems to be a good option to enhance the amount of hydrate formed. 536 This can be explained by the presence of a mesoporous volume in silica gel, which seems to 537 enhance gas and water contact. Indeed, water can be adsorbed at the surface of silica gel 538 inside the pores thanks to capillary forces, which leaves the interstitial space free for a better 539 diffusion of gas through the porous media. Regarding water to hydrate conversion rate, the 540 results show a decreasing tendency when the initial amount of water increase in the system. 541 As it is observed in silica sand, when the amount of water in silica gel increases, it results in a 542 decrease in the amount of CO₂ initially injected in the measurement cell of the DTA 543 apparatus. Furthermore, when the water content is higher than 1 in silica gel, that means the 544

water amount is sufficient to saturate not only the pore volume but also the interstitial space, the system configuration is closed to that obtained in silica sand and the amount of hydrate formed are comparable in some cases. In this case, the formation of the hydrate could be affected by the heterogeneous distribution of water and gas in the porous media. This can explain the decrease in the amount of hydrate formed observed with both pore size of silica gel (100 nm and 30 nm).

551 552

3.2.Impact on induction time

3.2.1. Effect of water saturation

The influence of water saturation on induction time was first investigated based on a set of experiments on silica sand with various water saturation conditions and particle size. Table 5 summarizes the experimental conditions applied to this set of experiments.

Run	Particle size	Water saturation (%)	Induction time (min)	Driving force (% mol CO ₂ /mol H ₂ O)
1		33.4	68	0.59
2		52.0	51	0.67
3	Non-	59.9	120	0.84
4	sieved	63.7	83	0.73
5	sand	63.7	399	0.72
6		75.2	81	0.71
7		100	No hydrate f	ormation succeeded -
8	PS01	53.4	87	0.86
9	PS02	51.5	83	0.83
10	PS03	51.8	92	0.85

Table 5: Induction time of CO₂ hydrate formation and dissociation results in a sandy matrix

Figure 11a shows the induction time values obtained as a function of water saturation of the porous sample in the cell. To our knowledge, induction time data for CO_2 hydrates as a function of water saturation of the porous media are poorly known. Some authors provided induction time data for CO_2 hydrate formation in different porous media but at a unique water saturation (Rehman et al., 2022; Sahu et al., 2022) and these data are added to figure 11a for comparison. The induction time values are scattered and vary between 51 and 120 min for the

majority of the experiments except for Sahu et al. (2022). They showed an important 563 induction time of 2083.8 min within a silica sand of 0.15 mm particle diameter at 70 % water 564 saturation. The induction time dispersion may be due to several key factors such as the 565 configuration of the experimental system (reactor type and design, the internal volume, 566 operating conditions, driving force...). There are therefore biases of interpretation when 567 different works are compared. A slight increase of induction time can be observed when water 568 saturation of silica sand increases. However, for the repeated experiment at 63.7 % water 569 570 saturation (Run 5, 5) (For this experiment, the sample was left about 210 min at 285 K before restarting the cooling process), it can be noted a considerable difference in the induction time 571 572 compared to the rest of the experiments. This discrepancy in induction time may be related to a heterogeneous redistribution of the water within the porous media after hydrate dissociation. 573 Indeed, the CO₂ hydrate formation experiments in this study are performed for an 574 575 experimental temperature of 271.15 K and under pressure conditions around 2.5 MPa. Figure 11b shows the results of induction time as a function of the driving force. The latter is 576 577 calculated using the method reported by Boufares et al. (2018). This method consists of estimating the CO₂ concentration in the liquid phase at Hydrate-Liquid-Vapor Equilibrium 578 pressure corresponding to the experimental temperature (the super-saturation). It is interesting 579 to note from Figure 11b that a slight increase of the driving force does not have a significant 580 influence on induction time. The latter increases slightly but remains in a narrow range. 581

582 Overall, these results show that water saturation has small effect on induction time. The 583 discrepancies observed may also be due to the stochastic nature of hydrate nucleation. 584 However, given that these findings are based on a limited number of experiences, this analysis 585 should thus be treated with considerable caution.

586

3.2.2. Effect of particle size

According to literature, pore size is one of the main parameters determining hydrate formation 587 588 kinetic in porous media (Borchardt et al., 2016; Nguyen et al., 2020). The results in Table 5 showed that the induction time values at which CO₂ hydrate formation is detected for the 3-589 particle size classes are relatively homogeneous with an average value of 87±5 min. They 590 591 present a difference of 35±5 min compared to the induction time obtained for non-sieved 592 silica sand as shown on Figure 11b. Overall, it is difficult to establish from these results an 593 obvious correlation between induction time and particle size of silica sand. The results 594 reported in the literature seem to diverge regarding the effect of particle size on induction time. As observed by Qin et al. (2021), some studies demonstrated a positive effect of small 595 particle size on shortening the induction time (Heeschen et al., 2016; Zhang et al., 2018). This 596 597 may be due to a larger nucleation area when decreasing particle size. However, other studies found an opposite effect even though a similar particle size and porous media were used (Liu 598 599 et al., 2015; Qin et al., 2021). Qin et al. (2021) suggested that the reason for this divergence is related to the fact that induction time is strongly affected by many other factors like: (1) the 600 experimental method used to form hydrate, (2) the geometry of the experimental device, (3) 601 602 the type of hydrate formed, etc. This could also explain the results obtained in this study.

603

3.2.3. Effect of the morphology

In this section, results related to the investigation of induction time according to different operating conditions: pore size, water saturation of silica gel pore volume and interstitial space and driving force were reported in Table 6.

607Table 6: Operating conditions and results obtained from the experiments of CO2 hydrate608formation and dissociation in silica gel

Run	Pore size (nm)	Mass of water injected (g)	Water saturat ion of	Water saturation of	Induction time (min)	Driving force (% mol
			Pore	Interstitial		CO ₂ /mol
			volume	space S _{wi}		$H_2O)$

			S _{wp} (%)	(%)		
1		5.93	53	0	No hy	ydrate
2		9.01	78	0	165	0.50
3	100	11.35	100	0	203	0.80
4		11.01	100	0	102	0.89
5		17.98	100	32	82	0.77
6		14.10	100	0	100	0.77
7	30	19.47	100	30	740	0.92
8		21.83	100	43	253	0.78

609 It is well known that the driving force, necessary to initiate the formation of hydrates in silica gels, increases when the pore sizes decrease because the thermodynamic equilibrium 610 611 conditions are more difficult to reach. Therefore, at constant driving force, when the pore sizes decrease the induction time must increase. This can be seen in Figure 11b where for a 612 driving force around 0.8 % mol CO₂/molH₂O, the induction time increases up to 25 % in 613 30 nm silica gels compared to 100 nm. Figure 12 gathers the result obtained for silica gel and 614 silica sand as a function of the initial water content introduced in the porous media. It can be 615 seen that induction time values for the experiments performed in silica gel are quite scattered 616 617 between 82 and 235 min. A significant difference in the induction times was noted in the case 618 of silica gel with an internal pore size of 30 nm, and a water saturation of the pore volume and 619 the interstitial space (Run 7, ≈740 min). In addition, it can notice that for a similar initial water content, the induction time values obtained for silica gel are close, and slightly higher in 620 621 some cases, than those obtained in Fontainebleau silica sand. For high water content, particularly in the case of 30 nm pore (Run 7 and 8) size silica gel, the induction time values 622 are higher than in the case of low water content (Run 6). Knowing that for these two 623 particular experiments, water occupies both the pore volume and the interstitial space, this 624 points to the hypothesis that water-gas contact is hindered by the presence of water in the 625 interstitial space. 626

Consequently, it is difficult to draw conclusions, given that hydrate nucleation is a stochastic process. Furthermore, when water saturates partially the pore volume ($S_{wp} = 53 \%$) which corresponds to an initial water content of 0.37 (correspond to an initial water mass of 6 g) (Run 1), gas hydrate formation was not detected (no DTA signal related to hydrate formation, and no pressure and temperature variation). This may be due to the adsorption of water on the internal pore surface of silica gel, which makes the amount of free water not sufficient for hydrate formation.

634 **4.** Conclusion

In an effort to provide new insights on the influence of key factors related to the use of porous media on CO_2 hydrates formation and dissociation processes, with a differential thermal analysis (DTA) approach, the effect of water saturation, particle size and the morphology of the porous media on induction time, storage capacity and equilibrium conditions on the solid mass fraction formed and the induction time was investigated:

First, water distribution in a silica sand sample was investigated using X-ray micro tomography. The analysis of two volume portions taken from the total volume of the
 30 %-water saturated silica sand sample allows us to reasonably state that the sample
 preparation method used in this study provides a rather homogeneous distribution of
 water over the total sample volume.

For water saturation, the analysis of the results obtained with silica sand did not reveal
 a noteworthy effect on the induction time. Furthermore, when water saturation
 increases in a closed system and for the same initial pressure condition, the amount of
 CO₂ initially injected in the cell decreases, which results in a lower mass of hydrates
 formed, and thus, a lower water to hydrate conversion rates.

• For particle size, within silica sand, it has shown that this factor does not influence the induction time, whereas, the results indicated a strong effect on the amount of hydrate

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formed. Indeed, for a smaller particle size, liquid-gas contact area is enhanced due to 652 653 water adsorption on a larger surface area. This can potentially enhance the amount of hydrate formed. 654

655 Finally, this study investigated the influence of the morphology of the porous medium on hydrate formation and dissociation by using silica sand and spherical dual porous 656 657 silica gel. Overall, the results showed a higher amount of thermal energy stored by hydrates formed in silica gel compared to Fontainebleau silica sand. Moreover, a 658 configuration where water occupies only the pore volume of silica gel was found to be 659 optimal. In addition, an inhibiting effect on the thermodynamic condition of hydrate 660 stability was observed. It is well known in the literature that this effect becomes much 661 662 more significant as pore size of silica gel particles decreases.

663 These results showed relatively clear correlations between the factors studied and the fraction of hydrates formed. However, the influence of these factors on the induction time is not 664 obvious. This may be due to coupling problems between these different factors, but also to the 665 lack of information on other factors such as wettability, which would deserve to be studied in 666 depth. Due to the complexity of the characterization of gas hydrates induction time and the 667 668 stochastic nature of hydrate nucleation, this study also requires a detailed statistical analysis with several replicate experiments. Overall, these findings add to a growing body of literature 669 670 on the link between hydrate formation and dissociation process and the key factors related to 671 the porous media. Despite this, the calorimetry work carried out in this study could be the 672 basis for further sets of experiments in order to clearly identify optimal conditions for energy efficient CO₂ hydrate-based technologies such as cold storage systems. 673

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CRediT authorship contribution statement

675 Fatima Doria Benmesbah: Methodology, Software, Investigation, Data curation, Writing -

original draft, Visualization. Pascal Clain: Supervision, Validation, Visualization, Writing -676

677 review & editing. Olivia Fandino: Supervision. Veronique Osswald: Validation,

678 Visualization. Laurence Fournaison: Supervision, Christophe Dicharry: Resources,

679 Methodology, Writing - review & editing. Livio Ruffine: Project administration, Resources,

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682

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal

relationships that could have appeared to influence the work reported in this paper.

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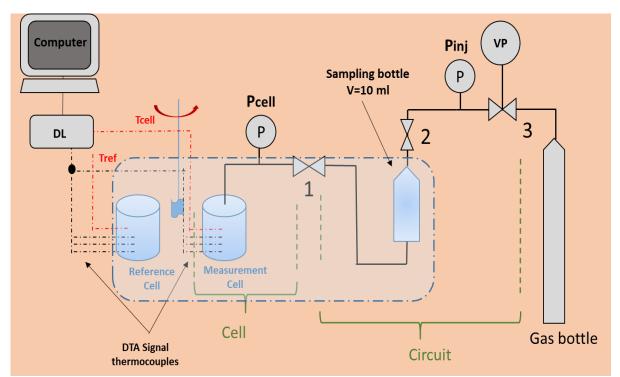


Figure 1: Schematic diagram of the DTA experimental apparatus. (DL) Data logger, (P) Pressure transducer, (T_{cell}, T_{ref}) Thermocouple to measure direct temperature, (VP) Vacuum pump, the blue area corresponds to a temperature-controlled bath in which the two cells are immersed, as well as the sampling cylinder

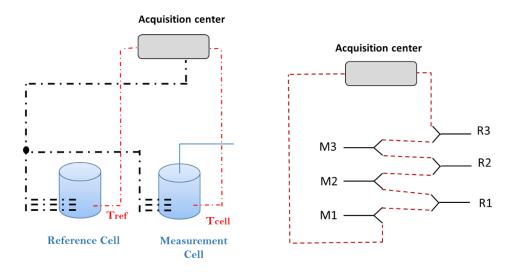




Figure 2: Diagram of the six thermocouples connected in series to obtain the DTA signal. M1,

- M2 and M3 correspond to the thermocouples placed in the measuring cell. R1, R2 and R3
- 910 correspond to the thermocouples placed in the reference cell

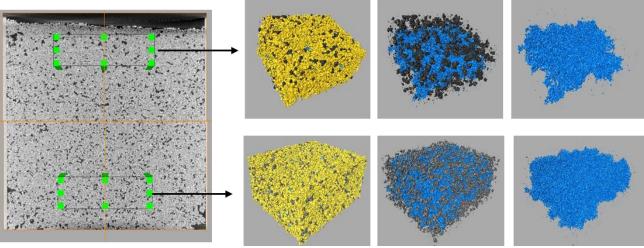


Figure 3: CT scan analysis of a sand sample for a water saturation of 66%. Sand is represented in yellow, water in blue and air in dark grey.

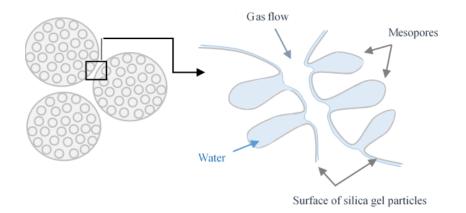


Figure 4: Schematic illustration of water occupying the mesoporous volume of silica gel
 particles

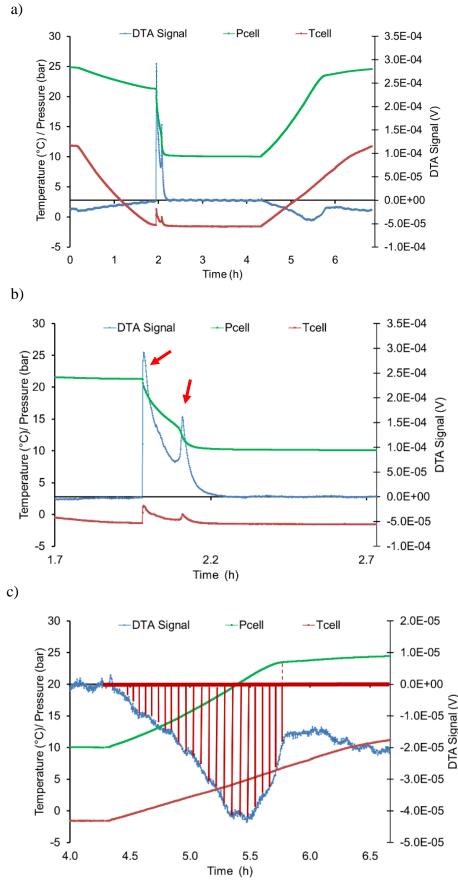


Figure 5: a) Temperature, pressure and DTA signal profiles during CO₂ hydrate formation and dissociation in silica sand at 33 % water

saturation. Figures b) and c) focus on CO_2 hydrates formation peak and CO_2 hydrates dissociation peak respectively.

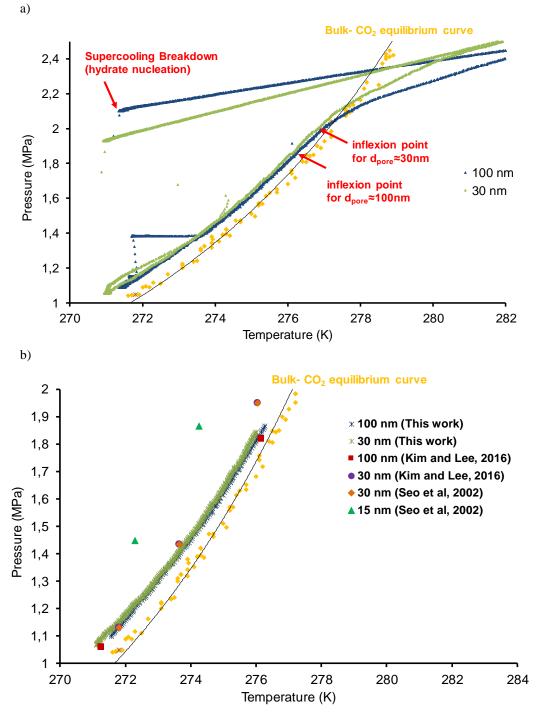
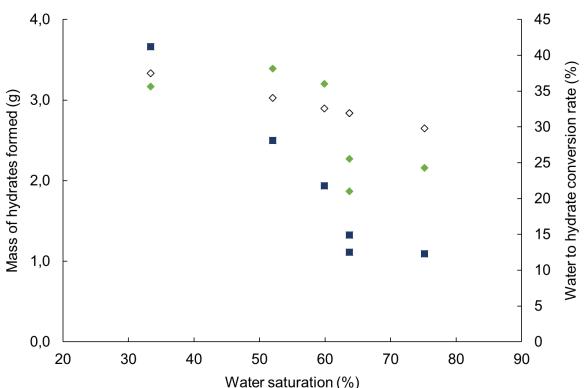
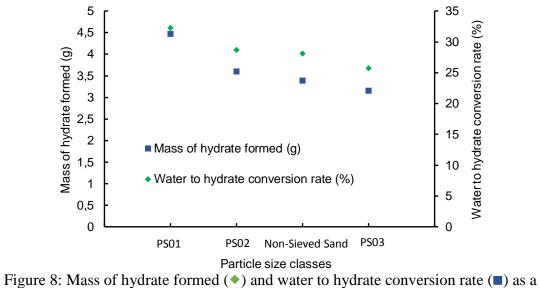


Figure 6: Temperature vs pressure profile of CO_2 gas hydrates in silica gel with several pore sizes. Results of previous studies in the literature are also reported (Kim and Lee, 2016; Seo et al., 2002)



Water saturation (%) Figure 7: Mass of hydrate formed (♦: present calorimetric approach; ♦: previous mass balance approach (Marinhas et al., 2007) and water to hydrate conversion rate (■) as a function of water saturation of silica sand.



function of particle size of silica sand.

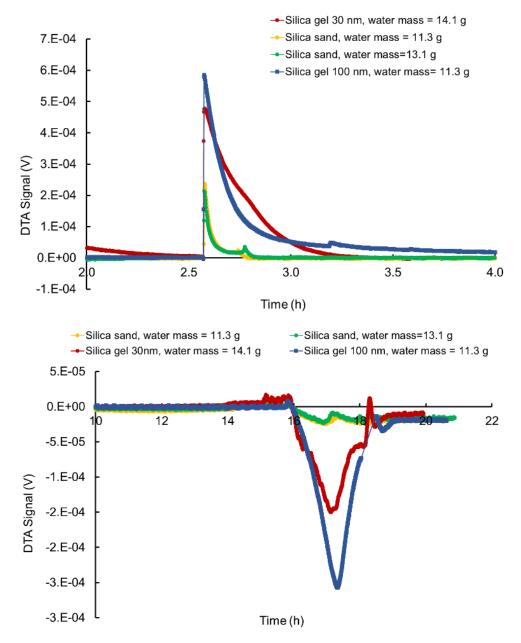


Figure 9: Comparison of DTA signal of CO_2 hydrate formation peaks in silica sand (Run 4 and 6, Table 3), and silica gel (Run 3 and 6, Table 5)

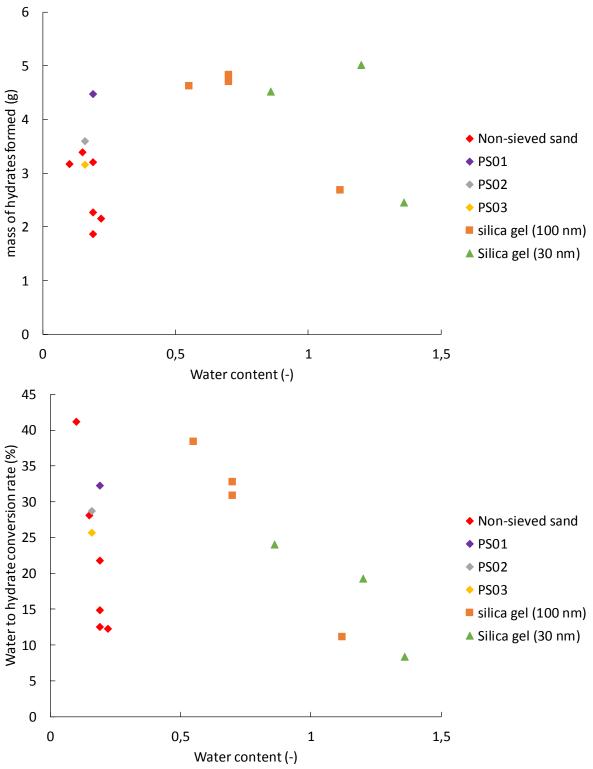


Figure 10: Mass of hydrate formed and water to hydrate conversion rate as a function of initial water content.

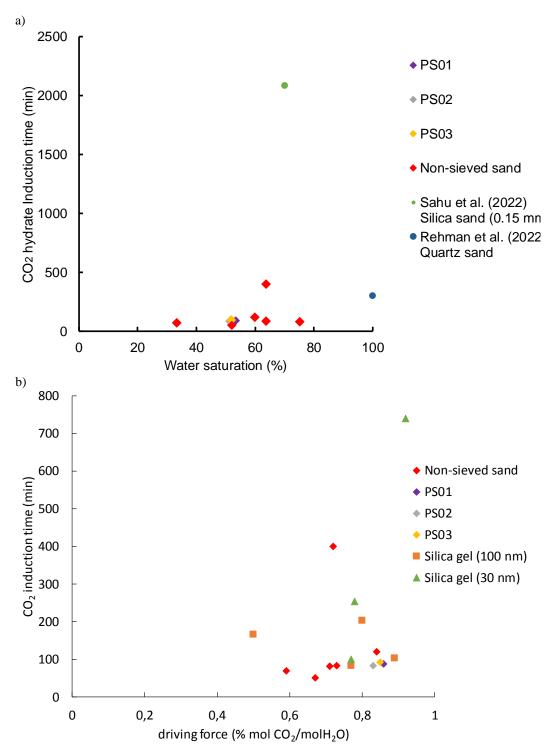


Figure 11: Induction time as a function of a) water saturation of silica sand and particles size, b) the driving force induced by the experimental conditions.

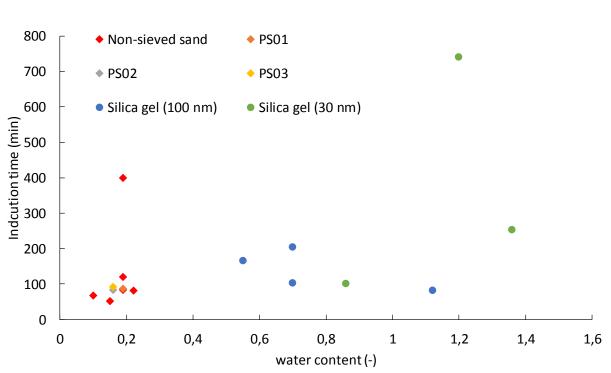


Figure 12: Induction time in silica sand, 100 nm silica gel and 30 nm silica gel as a function of initial water content.