

Fast Capture, Collection, and Targeted Transfer of Underwater Gas Bubbles Using Janus-Faced Carbon Cloth Prepared by a Novel and Simple Strategy

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¹ **Fast Capture, Collection, and Targeted Transfer of Underwater Gas** ² **Bubbles Using Janus-Faced Carbon Cloth Prepared by a Novel and** ³ **Simple Strategy**

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 ABSTRACT: Transportation of bubbles in liquids in a controlled fashion is a challenging task and an important subject in numerous industrial processes, including elimination of corrosive gas bubbles in fluid transportation pipes, water electrolysis, reactions between gases, heat transfer, etc. Using superaerophilic surfaces represents a promising solution for bubble movement in a programmed way. Here, a novel and low-cost method is introduced for the preparation of Janus- faced carbon cloth (Janus-CC) using poly(dimethylsiloxane) (PDMS) coating and then burning one side of the carbon cloth/PDMS on an alcoholic burner. The results show that the superhydrophobic face behaves as a superaerophilic surface, while the superhydrophilic side is aerophobic underwater. Subsequently, the Janus-CC is applied for pumpless transport of underwater gas bubbles even under harsh

 conditions. The movement of gas bubbles on the surface of the Janus-CC is interpreted based on the formed gaseous film on the aerophilic side of the Janus-CC. Various applications of the prepared Janus-CC for underwater bubble transportation, such as underwater gas distributor, gas collector membrane, gas transport for chemical reactions, unidirectional gas membrane, and elimination of gas bubbles in transport pipe, are presented.

²⁰ KEYWORDS: *Janus-faced carbon cloth, bubble transfer, poly(dimethylsiloxane) (PDMS), superaerophilic, superhydrophobic,* ²¹ *superhydrophilic, gas bubble capture*

²² ■ **INTRODUCTION**

 Wettability at solid/liquid/gas interface, which is inspired by natural surfaces, has been widely studied and has many practical applications including anti-icing, oil−water separa- tion, self-cleaning, fog harvesting, anticorrosion, microfluidics, 27 etc.

 Janus materials with opposite wettability (superhydropho- bicity and superhydrophilicity) have attracted a lot of attention. One of the most famous natural examples of Janus surfaces is the lotus leaf; its upper side is superhydrophobic (water contact angle $> 150^\circ$) and oleophilic (oil contact angle $33 < 90^\circ$), while the lower side is hydrophilic (water contact angle $34 < 90^\circ$) and underwater oleophobic (oil contact angle > 90°).⁴ 35 Janus materials have a variety of practical applications,
36 including fog harvesting,^{5−8} membrane distillation,^{9−11} humid-37 ity sensing,¹² directional liquid transfer,^{13–15} solar desalina-38 tion,^{16−20} and oil–water separation,^{21−24} and one of the applications that has recently been considered by researchers is 40 the collection and transportation of gas bubbles. 25 The presence of bubbles in liquid systems is significant due to 42 their application in various cases like wastewater treatment,²⁶ minerals recovery,²⁷ and solar energy harvesting. On the other hand, gas bubbles can have negative effects on pipes under certain conditions. Indeed, the presence of gas bubbles leads to an increase in the rate of corrosion and hydrogenation of the

pipes. For example, hydrogen sulfide, carbon dioxide, and ⁴⁷ α ygen bubbles lead to corrosion of the pipes.^{28,29} In recent 48 years, controlled transportation of bubbles has become a very ⁴⁹ important challenge. Therefore, the attention of a number of 50 researchers was oriented toward making samples that can ⁵¹ transport and collect bubbles in a controlled fashion using ⁵² elastic liquid infused materials, 30 superaerophilic geometry- 53 gradient channels, 31 slippery liquid infused porous surfaces 54 $(SLIPSs),³²$ Janus surfaces,³³ etc. 55

Underwater superaerophobic (bubble contact angle > 150°) ⁵⁶ or aerophobic (bubble contact angle $> 90^\circ$) and super- 57 aerophilic (bubble contact angle < 10°)^{1−3} surfaces have been ₅₈ applied to collect and transport subaqueous gas bubbles. $34,35$ 59 Superhydrophobic surfaces are underwater superaerophilic and 60 superoleophilic, while superhydrophilic surfaces are under- ⁶¹ water superaerophobic and superoleophobic.^{36,37} Therefore, 62 these surfaces possess bubble capture and antibubble proper- ⁶³

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Figure 1. FE-SEM images at various magnifications of the flame-exposed side (superhydrophilic) of the Janus-CC.

Figure 2. FE-SEM images at various magnifications of the side nonexposed to flame (superhydrophobic) of the Janus-CC.

Figure 3. Element mapping images of (i) superhydrophobic carbon cloth, (ii) Janus-CC superhydrophilic side, and (iii) Janus-CC superhydrophobic side.

⁶⁴ ties and could be applied to collect or repel bubbles, ⁶⁵ respectively.

 Hu et al. synthesized a Janus membrane using a femtosecond laser-assisted ablation and nanoparticles deposition approach 68 to achieve underwater unidirectional bubble infiltration.³⁸ Wang et al. prepared a Janus sample by spraying polydopamine on a polypropylene surface, and the synthesized sample was 71 used for dye adsorption and bubble aeration.³⁹ Pei et al. designed a Janus mesh with the ability to unidirectionally transfer gas bubbles. The bubbles passed through the mesh from the superaerophobic side to the superaerophilic side underwater, but transportation in the opposite direction was not possible.⁴⁰ Chen and co-workers produced arrays of polydimethylsiloxane with the ability to control the bubble wettability gradient for underwater bubble unidirectional 79 spontaneous transport.⁴¹

 In recent years, the research activity in this field has been focused on the design of cost-effective, environmentally friendly, and low-energy methods for controlled transmission and removal of gas bubbles. Herein, a novel strategy was

demonstrated for the preparation of Janus carbon cloth (Janus- ⁸⁴ CC) using PDMS coating and then burning one side of the ⁸⁵ sample on an alcohol burner. The prepared sample was 86 characterized by different methods for its morphology, ⁸⁷ chemical composition, and wetting properties. The underwater 88 bubble behavior on both sides of the Janus-CC was ⁸⁹ investigated, and the results showed that one side of the ⁹⁰ Janus-CC was superaerophilic, while the other side was ⁹¹ aerophobic. The results obtained in this study hold great ⁹² promise for designing cost-effective Janus materials for ⁹³ effective capture and controlled transportation of bubbles in ⁹⁴ fluids. 95

■ **RESULTS AND DISSCUSSION** ⁹⁶

Characterization. The FE-SEM images in [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S1, 97 Supporting Information, revealed that the surface of the ⁹⁸ superhydrophobic PDMS-coated CC was smooth. The ⁹⁹ morphology of both sides of the CC changed dramatically ¹⁰⁰ after one side of the fabric CC was exposed to an alcohol ¹⁰¹ f1f2 f1f2 ¹⁰² burner flame, Figures 1a−c and 2a−c. The appearance of nanoparticles on both sides of the sample was evident (size < 100 nm). It should be noted that the size of the nanoparticles on the face nonexposed to flame was smaller than that on the other side, i.e., flame-exposed face (Figures 1c and 2c). However, the deposited layer of nanoparticles on the side nonexposed to flame of the Janus-CC was much thicker than the flame-exposed side, which could be seen with the naked eye.

 [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S2a−c depicts the EDX elemental analysis results of the superhydrophobic PDMS-coated CC and both sides (superhydrophobic and superhydrophilic) of the Janus-CC. The EDX plot of the superhydrophobic CC contains C, O, and Si peaks, indicating the presence of a PDMS layer on the CC surface. The increased weight percentages of O and Si on both 117 sides of the Janus-CC clearly reveal the formation of $SiO₂$ particles.

 Elemental mapping images of the superhydrophobic and f3 ¹²⁰ both sides of the Janus-CC are displayed in Figure 3i−iii. It could be clearly seen that C, O, and Si are uniformly distributed on all three surfaces. It is noteworthy that for the Janus-CC sample, the carbon abundance is lower but the O and Si contents are higher than for the superhydrophobic 125 sample, confirming the formation of $SiO₂$ nanoparticles on both sides of the Janus-CC.

 The ATR-IR spectra of both sides of the Janus-CC are depicted in [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S3. For both sides of the sample, the broad peak at 1080−1090 cm[−]¹ is assigned to the Si−O−Si bond 130 stretching of $SiO₂$ due to the formation of $SiO₂$ nanoparticles on both sides of the Janus-CC. For the superhydrophobic side, 132 a peak at 803 cm⁻¹, which belongs to the Si–CH₃ bending, is observed, indicating the presence of PDMS and its 134 oligomers.⁴²⁻⁴⁴

 To identify the elements on the surface and their chemical environment, XPS analysis was performed on pristine CC, superhydrophobic CC (PDMS-coated CC), and both sides of the Janus-CC samples. The survey spectrum of pristine CC is shown in [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S4a. It comprises two peaks at 285.0 and 532.0 eV corresponding to C 1s and O 1s, respectively. As determined from this spectrum, about 95% of the CC surface is composed of carbon atoms. The high-resolution XPS spectrum of the C 1s is depicted in [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S4b. The fitting results reveal that the mentioned peak consists of three bands: the most intense peak at 285.0 eV belongs to carbon−carbon (C−C) or hydrogen (C−H) bonds, the band at 286.0 eV is due to C−O, and the peak at 290.2 eV is ascribed to COO groups. Therefore, it can be concluded that the pristine carbon cloth surface mainly comprises carbon, along with a small amount of oxygen-containing functional groups, originating from surface contamination or slight oxidation of the CC surface during storage and handling. [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S5a exhibits the survey XPS spectrum of the superhydrophobic (PDMS-coated) CC. It consists of three elements: Si 2p (103.1 eV), C 1s (285.0 eV), and O 1s (532.0 eV) with different atomic percentages; the percentage of oxygen on the surface of this sample is high, which is related to the PDMS coating. The high-resolution XPS spectrum of C 1s ([Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S5b) could be fitted with the main component at 285.0 eV corresponding to C−C/C−H bonds. The Si 2p band [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S5c) comprises a main component at 103.1 eV assigned to silicon bonded to oxygen (Si−O*x*), confirming the presence of PDMS on the surface of this sample. For the superhydrophilic side of the Janus-CC, the f4 ¹⁶⁴ wide XPS spectrum in Figure 4a reveals three peaks at 285.0,

Figure 4. (a) XPS survey spectrum and high-resolution spectra of (b) C 1s and (c) Si 2p of the superhydrophilic side of the Janus-CC sample.

103.1, and 532.0 eV ascribed to C 1s, Si 2p, and O 1s, ¹⁶⁵ respectively. Figure 4b displays the high-resolution spectrum of ¹⁶⁶ the C 1s. It could be curve-fitted with two peaks at 285.0 eV ¹⁶⁷ (C−C/C−H) and 286.0 eV (C−O). Figure 4c depicts the ¹⁶⁸ high-resolution spectrum of Si 2p, which consists of only one ¹⁶⁹ peak at 103.5 eV due to $SiO₂$. The results infer that the 170 superhydrophilic side of the Janus-CC sample is essentially ¹⁷¹ composed of $SiO₂$ and carbon. Figure 5a exhibits the survey 172 f5

Figure 5. (a) XPS survey spectrum and high-resolution spectra of (b) C 1s and (c) Si 2p of the superhydrophobic side of the Janus-CC sample.

XPS spectrum of the superhydrophobic side of the Janus-CC ¹⁷³ sample. It features similar peaks at 103.1, 285.0, and 532.0 eV 174 ascribed respectively to Si 2p, C 1s, and O 1s. The high- ¹⁷⁵ resolution spectrum of C 1s (Figure 5b) could be ¹⁷⁶ deconvoluted into several bands at 284.5 eV (Si−C), 285.5 ¹⁷⁷ eV (C−C/C−H), 286.5 eV (C−O), and 289.1 eV (COO). ¹⁷⁸ These peaks originate from PDMS and its oligomers on the ¹⁷⁹

Figure 7. Sequential images of the impact of a falling water droplet on the (a) superhydrophilic and (b) superhydrophobic sides of the Janus-CC sample.

¹⁸⁰ superhydrophobic side of the Janus-CC. The high-resolution ¹⁸¹ spectrum of Si 2p (Figure 5c) could be fitted with two peaks at 182 102.1 and 103.6 eV related to PDMS and SiO_2 , respectively.⁴² 183 Therefore, the presence of $SiO₂$ nanoparticles adhering to the ¹⁸⁴ carbon surface on the superhydrophobic side of the Janus-CC 185 sample is clearly confirmed. Therefore, based on all of the ¹⁸⁶ studied characterization methods, it can be concluded that the 187 superhydrophilic side of the Janus sample consists of $SiO₂$ ¹⁸⁸ nanoparticles deposited on carbon cloth, whereas the super-

hydrophobic side comprises a very thin layer of PDMS and its ¹⁸⁹ oligomers coated on the surface of $SiO₂$ nanoparticles 190 deposited on the carbon cloth. 191

Based on the obtained analysis results, the proposed ¹⁹² structure of the prepared Janus-CC is schematically presented ¹⁹³ in [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S6b. ¹⁹⁴

The effect of different amounts of PDMS on the wetting ¹⁹⁵ properties of both sides (exposed and nonexposed to the ¹⁹⁶ flame) of the synthesized sample was investigated through ¹⁹⁷

Figure 8. Bubble behavior at the air−water interface of the (a−c) superhydrophilic and (d−f) superhydrophobic sides in contact with water.

¹⁹⁸ water contact angle (WCA) and sliding angle (SA) measure-199 ments. Figure 6 presents the diagram of the measured WCA ²⁰⁰ versus *ϕ*PDMS, which can be divided into three separate 201 sections. In region "a" $(0.01 \leq \phi_{\text{PDMS}} \leq 0.1)$, the prepared ²⁰² samples are Janus; thus, the flame-exposed side is super-²⁰³ hydrophilic and the side nonexposed to flame is super-204 hydrophobic. In region "b" ($0.1 < \phi_{\rm PDMS} \leq 0.25$), the WCA of ²⁰⁵ the flame-exposed side changes from 0 to 155°; therefore, the ²⁰⁶ wettability of this side changes from superhydrophilic to ²⁰⁷ superhydrophobic, while the WCA of the other side remains ²⁰⁸ high and constant (∼155°; superhydrophobic). In region "c" 209 (0.25 < $\phi_{\rm PDMS} \leq 1$), the synthesized samples are completely ²¹⁰ superhydrophobic. [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S7 shows the sliding angle on the 211 surface of the synthesized samples. At $0.01 \leq \phi_{\text{PDMS}} \leq 0.1$, the ²¹² flame-exposed side has a superhydrophilic property and is 213 wetted completely by water. However, at $\phi_{\text{PDMS}} > 0.2$, the SA ²¹⁴ is lower than 2°. For the side nonexposed to flame, the sliding 215 angle decreases from 5° ($\phi_{\text{PDMS}} = 0.01$) to 2° (0.05 $\leq \phi_{\text{PDMS}}$). 216 According to the results of Figures 6 and [S7,](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) $\phi_{\text{PDMS}} = 0.1$ was ²¹⁷ selected for the fabrication of the Janus-CC.

 It has been previously reported that the thermal decom- position of PDMS, in air, leads to the formation of a mixture of 220 oligomers, carbon dioxide, and a very soft powder of SiO_2 .⁴² Therefore, it could be concluded that when the PDMS-coated CC was exposed to an alcohol lamp flame, a small amount of $SiO₂$ was formed on the higher-temperature side, which leads to surface superhydrophilicity. However, a large amount of $SiO₂$ is also formed on the backside (PDMS-coated CC nonexposed to flame) of the CC, which is the reason for the whitening of the surface [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S6). On the side nonexposed 228 to flame of the CC, the deposition of $SiO₂$ nanoparticles led to an increase of surface roughness. The enhanced roughness combined with the adsorption of evaporated PDMS and its 231 oligomers on the surface of $SiO₂$ nanoparticles confers a superhydrophobic character to the side nonexposed to flame of the CC. Therefore, a Janus-CC featuring both super-hydrophilic and superhydrophobic sides is formed easily.

 To evaluate the stability of the wettability of both sides of the Janus-CC, WCA measurements at different time intervals were performed [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S8). Also, the water sliding angle was assessed at different time intervals, and no change was observed over a long period. Therefore, the wettability properties of the synthesized Janus-CC are stable for a long time (53 days).

 Investigation of Thermal Stability. The thermal stability of the prepared Janus-CC was examined by heating in an electric furnace ([Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S9). The furnace temperature reached 100 °C at a speed of 10 °C/min and was kept at this temperature for 1 h; then, the temperature reached the desired 247 temperature (200, 300, 400, and 500 $^{\circ}$ C) and was maintained for 4 h. The WCA, measured on the superhydrophobic side of

the Janus-CC, was stable up to 400 °C. However, at higher ²⁴⁹ temperatures, because of the desorption and decomposition of ²⁵⁰ adsorbed PDMS and its oligomers, the surface lost its ²⁵¹ hydrophobicity and became superhydrophilic. 252

Falling Droplets on the Superhydrophilic and Super- ²⁵³ **hydrophobic Surfaces of the Janus-CC.** In this section, a ²⁵⁴ water droplet was dropped on both sides of the Janus sample ²⁵⁵ and the images were recorded with a slow-motion camera. The ²⁵⁶ water droplet spreads quickly on the superhydrophilic side of ²⁵⁷ the Janus-CC (less than 0.1 s) (Figure 7a). On the 258 $f7$ superhydrophobic side of the Janus-CC, the falling water ²⁵⁹ droplet impacts the surface, slightly spreads, then shrinks, ²⁶⁰ bounces several times, and finally rests on the surface with a ²⁶¹ spherical shape (Figure 7b). This behavior is characteristic of a ²⁶² superhydrophobic surface.²

Determination of Surface Energy of Janus-CC. [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) ²⁶⁴ [S10](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) depicts the Zisman diagram for the determination of the ²⁶⁵ surface energy of the superhydrophobic side of the Janus-CC. ²⁶⁶ The obtained critical surface tension for the superhydrophobic ²⁶⁷ side is about 40.7 mN/m. So, any organic solvent with *γ* ≤ 40.7 ²⁶⁸ mN/m can wet the superhydrophobic side of the Janus-CC. ²⁶⁹

Wettability of the Janus-CC at Different Interfaces. ²⁷⁰ The wettability of the Janus-CC at the oil−water and air− ²⁷¹ water interfaces was investigated. [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S11a shows a Janus- ²⁷² CC at the oil−water interface; the sample is placed in such a ²⁷³ way that the superhydrophobic side is in contact with oil and ²⁷⁴ the superhydrophilic side is in contact with water. As seen in ²⁷⁵ the figure, despite the contact of the superhydrophobic surface ²⁷⁶ with oil, the sample still retains its superhydrophobicity and is 277 stable at the two-phase interface. On the other hand, a Janus- ²⁷⁸ CC was placed in the opposite direction at the oil−water ²⁷⁹ interface ([Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S11b) and water droplets were injected into ²⁸⁰ the superhydrophilic side; the surface is still superhydrophilic ²⁸¹ and is wetted completely. The injection of water droplets ²⁸² continued until the surface became saturated, and then the ²⁸³ collected water drained to the aqueous phase. ²⁸⁴

In another experiment, Janus-CC was placed at the air− ²⁸⁵ water interface and the oil wettability was evaluated on both ²⁸⁶ sides of the Janus sample. In [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S12a, the super- ²⁸⁷ hydrophobic side of the Janus-CC was in contact with water ²⁸⁸ and then an oil droplet was injected into the surface. It was ²⁸⁹ seen that the oil droplet rapidly absorbs and spreads on the ²⁹⁰ superhydrophobic side of the Janus-CC surface, indicating its ²⁹¹ oleophilicity. Then, the sample was inverted such that the ²⁹² superhydrophilic side was in contact with the water [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) ²⁹³ [S12b\)](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf). When an oil droplet was injected, it maintained its ²⁹⁴ spherical shape, confirming its oleophobicity. To further ²⁹⁵ evaluate the performance of the Janus-CC, it was completely ²⁹⁶ immersed in a water container and oil was injected into both ²⁹⁷ sides. It is obvious that the superhydrophilic side of the Janus- ²⁹⁸ CC is oil-repellent underwater and the oil droplet remains ²⁹⁹

Figure 9. Continuous flow of tiny gas bubbles hitting (a) pristine carbon cloth, (b) superhydrophilic side of the Janus-CC, and (c) superhydrophobic side of the Janus-CC.

Figure 10. Injection of bubbles into the vertically positioned Janus-CC: (a) superhydrophobic side, and (b) superhydrophilic side.

 spherical [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S13a). For the superhydrophobic side of the Janus-CC, the oil droplets spread immediately and the surface exhibits underwater oleophilicity ([Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S13b, Supporting Information). [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S14 illustrates the lotus leaf property of the prepared Janus-CC, which floats stably at the air−water interface in such a way that the upper side is superhydrophobic and the bottom side is superhydrophilic and also underwater oleophobic.

 Gas Bubble Behavior of the Janus-CC Positioned at the Air−**Water Interface.** The aerophilicity of the prepared Janus-CC was investigated by placing it at the air−water 311 interface and then injecting a bubble. As shown in Figure 8a-c, when the superhydrophilic side is in contact with water, the bubble cannot pass through the Janus-CC because the superhydrophilic side is completely wetted and covered with water, creating a polar surface, which repels the bubble (nonpolar medium). On the other hand, when the super- hydrophobic side is in contact with water, the bubble passes easily through the Janus-CC membrane within 100 ms (Figure 8d−f). In this case, the surface is not wetted by water and retains its nonpolar character and also porosity and hence attracts the bubble.

Underwater Collection of a Continuous Flow of Gas ³²² **Bubbles.** According to the behavior of the synthesized sample 323 in dealing with bubbles, an experiment was designed using a ³²⁴ continuous flow of tiny bubbles in such a way that a tube was ³²⁵ covered with pristine CC or the superhydrophobic or ³²⁶ superhydrophilic side of the Janus-CC, Figure 9. When the $327 f9$ tiny gas bubbles hit the surface of pristine CC and ³²⁸ superhydrophilic side of the Janus-CC, their direction changes 329 and they move toward the surface of water, Figure 9a,b. In 330 contrast, when the flow of the tiny gas bubbles hits the ³³¹ superhydrophobic side of the Janus-CC, the bubbles are ³³² absorbed by the surface and transferred into the tube, Figure 333 9c. This interesting behavior of the Janus-CC suggests that it ³³⁴ can be used for the collection of gas bubbles released in ³³⁵ aqueous media. 336

Injecting Gas Bubbles into the Vertically Aligned ³³⁷ **Janus-CC Immersed in Water.** In this part, a Janus-CC was ³³⁸ immersed vertically in a water container; then, gas bubbles ³³⁹ were injected into both sides of the Janus-CC surface using a ³⁴⁰ syringe. Interestingly, the superhydrophilic side repels the 341 bubbles, while the superhydrophobic side captures all of the ³⁴²

F

Figure 11. Bubble capture and transportation by the superhydrophobic side of the Janus-CC strip with different shapes. (a) Inclined shape with the superhydrophobic side at the bottom, (b) inclined shape with the superhydrophobic side at the bottom, (c) curved shape, (d) twisted with a high degree of torsion, (e) twisted with a low degree of torsion, and (f) spiral shape.

Figure 12. (a) Formation of a mirrorlike gaseous film on the superhydrophobic side of the Janus-CC immersed into water and underwater injection of a gas bubble into the (b) superhydrophobic and (c) the superhydrophilic sides of the Janus-CC.

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- f10 ³⁴³ injected bubbles and transfers them into the collecting tube
-

f10 ³⁴⁴ (Figure 10 and [Video](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_002.avi) S1). **Gas Bubble Absorption and Transportation.** In this section, the performance of the Janus-CC in bubble trans- portation was further assessed. Initially, a long strip of Janus- CC was made and positioned in an inclined orientation. When the air pump is turned on, the gas bubbles leave the superhydrophilic side after a short distance and enter the f11 ³⁵¹ bulk water, Figure 11a. For the reverse position, the superhydrophobic surface acts as a bridge, directing the incoming bubbles to the end of the strip, Figure 11b. To evaluate and demonstrate the ability of the Janus-CC strip for bubble transportation, the Janus strip was reformed into various shapes, including curved (Figure 11c), completely twisted (Figure 11d), partially twisted (Figure 11e), and spiral (Figure 11f). The results of the experiments clearly evidenced that, under any torsional conditions, the superhydrophobic side of the Janus strip is capable of targeted bubble transfer. [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S15 depicts a close-up view of bubble transfer on the superhydrophobic side of the twisted Janus-CC strip with a low torsional degree. Also, [Video](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_003.avi) S2 shows the excellent performance of the spiral Janus-CC strip for capturing and transporting gas bubbles.

 To further test the ability of the superhydrophobic side of the Janus-CC to transfer bubbles, a thin strip of the sample was placed in a water container. The bottom part of the sample was positioned next to the bubble production tube, and its upper part was placed inside an inverted cylindrical glass containing colored water [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S16). As can be seen, the super- hydrophobic surface of the Janus-CC acts as a bridge for the targeted transport of bubbles, and the reduction in the height of the colored water column clearly indicates the ability of the sample to transport bubbles.

 The bubble transfer rate on an inclined Janus-CC strip was investigated at various tilting angles (α) . The results in [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) [S17](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) reveal that, by increasing α , the bubble transfer rate increases. It is worth noting that at very low angles (10°) , the 380 transfer rate is also high (rate > 16 cm/s).

 The Janus-CC was attached to a glass slide surface and placed horizontally at the bottom of a water container. As f12 ³⁸³ shown in Figure 12a, the superhydrophobic side of Janus-CC exhibits a mirrorlike feature underwater due to the formation of a gaseous film on its surface. Since the superhydrophobic side is completely nonpolar and porous, air (as a nonpolar phase) is trapped inside it, and by placing the sample underwater, a gaseous film is formed at the solid−liquid interface, Figure 12a. This gaseous film is very stable, and when a bubble is injected into the superhydrophobic side, the bubble is tethered to the surface due to the cohesion force between the gas bubble and the gaseous film, Figure 12b. Therefore, underwater, the superhydrophobic side of Janus-CC is superaerophilic, but when the bubble is injected into the superhydrophilic side of the Janus-CC, the bubble is repelled, Figure 12c, because the superhydrophilic side is completely covered by water and forms a polar medium and therefore is superaerophobic.

 Since the superhydrophobic side of the Janus-CC displays underwater superaerophilic character, more detailed studies f13 ⁴⁰¹ were performed. Figure 13 and [Video](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_004.avi) S3 exhibit interesting behavior of the superhydrophobic side underwater. First, a bubble was injected into the surface, the bubble was absorbed and stayed on the surface in the form of a paraboloid of revolution shape (Figure 13a). Then, a smaller bubble was

Figure 13. Transfer of a small bubble toward a larger one on the superaerophilic surface via the gaseous film.

injected into another place on the surface, Figure 13b. The ⁴⁰⁶ small bubble was absorbed and migrated through the gaseous ⁴⁰⁷ film toward the larger bubble and then merged into a bigger ⁴⁰⁸ one. The reason for the migration of the smaller bubble to the ⁴⁰⁹ larger one is the difference in Laplace pressure. Finally, they ⁴¹⁰ merge and a big bubble detaches from the surface due to the ⁴¹¹ buoyant force, Figure 13c and [Video](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_004.avi) S3.

For a better understanding of the mechanism of bubble ⁴¹³ transfer on the superhydrophobic surface of the Janus-CC ⁴¹⁴ sample through the gaseous film, various designs of the Janus- ⁴¹⁵ CC were made and the bubble transfer abilities were ⁴¹⁶ investigated. In all designed patterns (flowerlike, triangular, ⁴¹⁷ etc.), the Janus sample has both narrow and wide parts (Figure ⁴¹⁸ f14 14). In all tested designs, it was observed that if the bubble was ⁴¹⁹ f14 injected into the narrow part of the sample, it spontaneously 420 and quickly transferred to the wider part through the gaseous ⁴²¹ film, whereas if the bubble was injected into the wide part of ⁴²² the sample, it was tethered and remained there in the form of a ⁴²³ paraboloid of revolution shape. The reason for the ⁴²⁴ spontaneous transfer of the bubble from the narrow to the ⁴²⁵ wide part of the sample is due to the presence of higher ⁴²⁶ structural Laplace pressure in the narrow part of the sample, 45 427 which causes the bubble to be transferred to the part with a ⁴²⁸ lower structural Laplace pressure (wide part of the sample). ⁴²⁹ For the flowerlike structure, it was seen that, by injecting the ⁴³⁰ bubbles into the center of the sample (narrow part of the ⁴³¹ sample), the bubbles were distributed spontaneously and ⁴³² rapidly toward all petals (wide part of the sample). This ⁴³³ interesting result indicates that the Janus-CC with the ⁴³⁴ flowerlike pattern can be used for bubble distribution and ⁴³⁵ transfer to different places, Figure 14 and [Video](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_005.avi) S4. ⁴³⁶

In another experiment, the bubble transfer process on the ⁴³⁷ superaerophilic side of an inclined Janus-CC ($\alpha = 30^{\circ}$) with a 438 rectangular shape (having no structural Laplace pressure) was ⁴³⁹ examined ([Video](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_006.avi) S5). At an angle of 30° when the bubble was ⁴⁴⁰ injected into the lower part of the sample, it was transmitted ⁴⁴¹ through the gaseous film and finally exited from the upper part ⁴⁴² f15

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Figure 14. Movement of bubbles on the superaerophilic side of the Janus-CC from the narrow to wide part.

f15 ⁴⁴³ of the sample due to the buoyant force, Figure 15a. In the next ⁴⁴⁴ experiment, the Janus-CC with a triangular shape was placed in

Figure 15. Bubble transfer on the superaerophilic side of an inclined Janus-CC: (a) on a rectangular sample and the movement is in the direction of the buoyant force and (b) on a triangular sample and the movement is in the opposite direction of the buoyant force.

 an inclined position at an angle of 10° so that the vertex of the triangle points upward and its base faces downward. The bubble was injected into the vertex of the triangle, and surprisingly, it was observed that the bubble moved downward and exited from the bottom side near the triangle base, Figure 15b. The reason for this downward movement is the dominance of structural Laplace pressure of the narrow part of the surface over the buoyant force.

 To evaluate the bubble transfer performance of the Janus- CC at high temperatures, the bubble movement in boiling water in the absence and presence of Janus-CC was investigated [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S18). The result revealed that the superaerophilic side of the Janus-CC captures the released bubbles and increases their upward movement. The obtained rate of bubble movement in bulk water is 0.05 m/s, while for Janus-CC, it is 0.31 m/s.

 In the next part, an experiment was designed to evaluate the ability of the Janus-CC to transport bubbles under harsh physical conditions. In this experiment, air was pumped from the bottom side of a container of water and sand [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) [S19a\)](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf). In the absence of the Janus-CC sample, the bubbles came out irregularly from different positions on the sand surface ([Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S19a). In contrast, when a Janus strip was

placed inside the water/sand container, all of the bubbles were ⁴⁶⁸ captured by the superaerophilic side of the Janus-CC and ⁴⁶⁹ transferred to the surface of the water in one direction [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) ⁴⁷⁰ [S19b\)](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf). As a result, the Janus-CC has retained its ability to ⁴⁷¹ transport bubbles under harsh physical conditions, and it can ⁴⁷² be used for gas bubble transport even inside the sand. ⁴⁷³

Applications of the Janus-CC for Gas Bubble Trans- ⁴⁷⁴ **fer.** *Unidirectional Gas Membrane.* A setup was designed to ⁴⁷⁵ assess the gas transfer into the liquid phase through a Janus- ⁴⁷⁶ CC membrane. A Janus-CC piece was placed between two ⁴⁷⁷ tubes as a membrane in a way that the superhydrophobic side ⁴⁷⁸ was in the upward direction (in contact with the aqueous ⁴⁷⁹ phase) and the superhydrophilic side was in the downward ⁴⁸⁰ direction. In the next step, an alkaline solution of ⁴⁸¹ phenolphthalein was poured into the upper tube. The ⁴⁸² remarkable point is that, due to the superhydrophobicity of ⁴⁸³ the upper side, the solution could not move downward and ⁴⁸⁴ remained on the membrane. The lower tube was connected to ⁴⁸⁵ a $CO₂$ source. It was obvious that the $CO₂$ gas was easily 486 transferred from the superhydrophilic to the superhydrophobic ⁴⁸⁷ side. With the entry of $CO₂$ gas bubbles into the alkaline 488 solution of phenolphthalein, the pH of the solution decreased ⁴⁸⁹ $(2NaOH + CO₂ \rightarrow Na₂CO₃ + H₂O)$ and the color of the 490 solution changed from pink to colorless within 49 s [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) 491) [S20](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) and [Video](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_006.avi) S5). So, the Janus-CC did not permit the ⁴⁹² aqueous solution to move downward, while allowing the gas to ⁴⁹³ pass through it in the upward direction. The results clearly ⁴⁹⁴ indicate that the Janus-CC could be successfully applied as a ⁴⁹⁵ membrane (or valve) for gas entering into an aqueous solution. ⁴⁹⁶

Underwater Gas Transformation for Reaction. Simulta- ⁴⁹⁷ neous underwater transfer of $CH₄$ and air was examined by a 498 Janus-CC₁ Two Janus strips were placed at the bottom of a 499 water container in a way that the upper parts of the two carbon ⁵⁰⁰ strips were put inside a glass syringe. Then, air was injected ⁵⁰¹ into the bottom part of one of the Janus strips and methane gas ⁵⁰² into the other one. It follows that $CH₄$ and air were 503 transported into the glass syringe by the Janus strips and ⁵⁰⁴ mixed with each other, confirmed using a flame at the tip of the 505 syringe ([Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S21).

Debubbling in the Fluid Transfer Pipe. An experiment was ⁵⁰⁷ performed to demonstrate the effective role of Janus-CC in ⁵⁰⁸ debubbling in a fluid transfer pipe [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S22). Water stream 509 and air were injected into a pipe having a duct for bubble exit; ⁵¹⁰ both bubbles and water droplets exited from the duct [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) ⁵¹¹ [S22a\)](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf). Upon placing a piece of a Janus-CC in the duct in such 512 a way that the superhydrophobic (superaerophilic) side ⁵¹³ becomes the outer side, the moving bubbles were strongly ⁵¹⁴

 captured by the Janus-CC, but the water was repelled, and only bubbles could exit from the duct ([Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S22b). This experiment evidences the ability of Janus-CC to debubble from the liquid stream in a pipe and prevent the secondary problems caused by bubbles (such as corrosion of pipes).

⁵²⁰ ■ **CONCLUSIONS**

 In this paper, Janus-faced carbon cloth (Janus-CC) was successfully fabricated by a novel, cost-effective, fast, and simple strategy. The hydrophilic side of the sample was 524 composed of a thin layer of deposited $SiO₂$ nanoparticles, while its superhydrophobic side consisted of a thick layer of SiO2@PDMS. The superhydrophobic face of the Janus-CC displayed a superaerophilic property underwater. Thanks to the superaerophilic character, the Janus-CC demonstrated the ability to spontaneously capture and directionally transport underwater gas bubbles. The Janus-CC with a strip shape was able to transfer gas bubbles at a long distance with a high speed at any torsional degree. The underwater gaseous film formed on the superaerophilic side of the Janus-CC was responsible for its successful capture and transport of the bubbles. Our Janus-CC was not only capable of the collection and controlled transfer of bubbles but also featured the ability of unidirec- tional penetration of underwater gas. The prepared Janus-CC had high thermal, mechanical, and long-life stability. The presented strategy and material provided new insights into the fabrication of advanced surfaces with high performance for fast capture, collection, and targeted transfer of underwater bubbles. The prepared Janus-CC was successfully utilized as a controlled underwater gas bubble transporter, a membrane for unidirectional gas permeation and reaction in the aqueous phase, an underwater gas transporter for reaction, and material for debubbling of a fluid stream in a pipe.

⁵⁴⁷ ■ **EXPERIMENTAL SECTION**

Materials. Carbon cloth (CH-900–15) with a thickness of 0.50 \pm 0.05 mm was purchased from Kuraray Chemical Co., Ltd., Japan. Polydimethylsiloxane (PDMS, Sera Sense SF 350 Korea) and *n*-hexane (≥95%, Merck Co.) were used as received.

 Preparation of Janus-Faced Carbon Cloth (Janus-CC). The process of Janus carbon cloth (Janus-CC) preparation is schematically presented in [Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S20. The carbon cloth (CC) pieces were immersed in a binary mixture of PDMS and *n*-hexane at different 556 volume fractions of PDMS (ϕ _{PDMS} = 0.01, 0.02, 0.05, 0.1, 0.25, 0.4, 0.6, 0.8, and 1) for 30 s. Then, the CC samples were left at room temperature for 1 day for slow *n*-hexane evaporation. The obtained 559 CC at this stage was superhydrophobic.⁴⁹ Finally, one side of the dried sample was placed on top of an alcohol burner flame for 60 or 90 s. At this stage, the flame (∼500 °C)-exposed side of the PDMS- modified CC lost its PDMS coating by evaporation and decomposition and became superhydrophilic. On the other hand, the other side of the CC (nonexposed to the flame) remained superhydrophobic because of the deposition of the decomposed and evaporated products of PDMS from the other side. Therefore, by this novel and simple method, a Janus-CC was obtained [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_001.pdf) S23).

⁵⁶⁸ ■ **ASSOCIATED CONTENT** ⁵⁶⁹ ***sı Supporting Information**

⁵⁷⁰ The Supporting Information is available free of charge at ⁵⁷¹ [https://pubs.acs.org/doi/10.1021/acsami.2c12027](https://pubs.acs.org/doi/10.1021/acsami.2c12027?goto=supporting-info).

- ⁵⁷² FE-SEM images of the superhydrophobic carbon cloth,
- ⁵⁷³ EDX spectra of superhydrophobic carbon cloth and
- ⁵⁷⁴ Janus-CC samples, ATR-IR spectra of the Janus-CC ⁵⁷⁵ sample, XPS survey spectra of samples, schematic of the

structure of Janus carbon cloth, sliding angle of the water ⁵⁷⁶ droplet on both sides of the Janus-CC, water contact ⁵⁷⁷ angles at different time intervals, stability of Janus-CC, ⁵⁷⁸ Zisman diagram of the Janus-CC, wettability of the ⁵⁷⁹ Janus-CC at the air−water and kerosene-water inter- ⁵⁸⁰ faces, underwater oleophobic/oleophilic properties of ⁵⁸¹ the Janus-CC, lotus leaf behavior of the Janus-CC, ⁵⁸² bubble transfer route on the Janus-CC twisted strip, ⁵⁸³ bubble movement rate diagram, images of bubble ⁵⁸⁴ movement at boiling temperature, movement path of ⁵⁸⁵ gas bubbles in sand−water, unidirectional gas mem- ⁵⁸⁶ brane, simultaneous underwater transfer of two gases by ⁵⁸⁷ two Janus carbon cloth, water and bubble flow in a pipe, 588 and scheme of Janus carbon cloth preparation method 589 (PDF) (PDF) (PDF) 590

Superhydrophilic side repelling the bubbles, while the ⁵⁹¹ superhydrophobic side capturing all of the injected ⁵⁹² bubbles and transferring them into the collecting tube ⁵⁹³ (AVI) (AVI) (AVI) 594

Excellent performance of the spiral Janus-CC strip for ⁵⁹⁵ capturing and transporting gas bubbles (AVI) (AVI) (AVI) 596

Interesting behavior of the superhydrophobic side ⁵⁹⁷ underwater ([AVI\)](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_004.avi) 598

Janus-CC with the flowerlike pattern used for bubble ⁵⁹⁹ distribution and transfer to different places (AVI) (AVI) (AVI) 600

Bubble transfer process on the superaerophilic side of ⁶⁰¹ inclined Janus-CC ($\alpha = 30^{\circ}$) with a rectangular shape 602 (AVI) (AVI) (AVI) 603

Video S6 [\(AVI](https://pubs.acs.org/doi/suppl/10.1021/acsami.2c12027/suppl_file/am2c12027_si_007.avi)) 604

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Author Contributions 623

The manuscript was written through the contribution of all ⁶²⁴ authors. All authors have given approval to the final version of ⁶²⁵ the manuscript. 626

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⁶³⁵ ■ **REFERENCES**

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