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Fast Capture, Collection, and Targeted Transfer of Underwater Gas Bubbles Using Janus-Faced Carbon Cloth Prepared by a Novel and Simple Strategy

4 Haniyeh Tahzibi, Saeid Azizian,* Sabine Szunerits, and Rabah Boukherroub

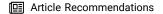


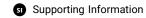
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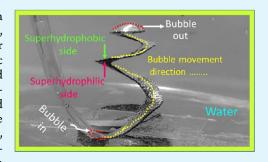
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5 ABSTRACT: Transportation of bubbles in liquids in a controlled fashion is a 6 challenging task and an important subject in numerous industrial processes, 7 including elimination of corrosive gas bubbles in fluid transportation pipes, water 8 electrolysis, reactions between gases, heat transfer, etc. Using superaerophilic 9 surfaces represents a promising solution for bubble movement in a programmed 10 way. Here, a novel and low-cost method is introduced for the preparation of Janus-11 faced carbon cloth (Janus-CC) using poly(dimethylsiloxane) (PDMS) coating and 12 then burning one side of the carbon cloth/PDMS on an alcoholic burner. The 13 results show that the superhydrophobic face behaves as a superaerophilic surface, 14 while the superhydrophilic side is aerophobic underwater. Subsequently, the Janus-15 CC is applied for pumpless transport of underwater gas bubbles even under harsh



16 conditions. The movement of gas bubbles on the surface of the Janus-CC is interpreted based on the formed gaseous film on the 17 aerophilic side of the Janus-CC. Various applications of the prepared Janus-CC for underwater bubble transportation, such as 18 underwater gas distributor, gas collector membrane, gas transport for chemical reactions, unidirectional gas membrane, and 19 elimination of gas bubbles in transport pipe, are presented.

20 KEYWORDS: Janus-faced carbon cloth, bubble transfer, poly(dimethylsiloxane) (PDMS), superaerophilic, superhydrophobic, 21 superhydrophilic, gas bubble capture

22 INTRODUCTION

23 Wettability at solid/liquid/gas interface, which is inspired by 24 natural surfaces, has been widely studied and has many 25 practical applications including anti-icing, oil—water separation, self-cleaning, fog harvesting, anticorrosion, microfluidics, 27 etc. $^{1-3}$

Janus materials with opposite wettability (superhydropho-29 bicity and superhydrophilicity) have attracted a lot of 30 attention. One of the most famous natural examples of Janus 31 surfaces is the lotus leaf; its upper side is superhydrophobic 32 (water contact angle > 150°) and oleophilic (oil contact angle $33 < 90^{\circ}$), while the lower side is hydrophilic (water contact angle $34 < 90^{\circ}$) and underwater oleophobic (oil contact angle > 90°). 35 Janus materials have a variety of practical applications, 36 including fog harvesting, 5-8 membrane distillation, 9-11 humid-37 ity sensing, ¹² directional liquid transfer, ^{13–15} solar desalina-38 tion, ^{16–20} and oil–water separation, ^{21–24} and one of the 39 applications that has recently been considered by researchers is 40 the collection and transportation of gas bubbles.²⁵ The 41 presence of bubbles in liquid systems is significant due to 42 their application in various cases like wastewater treatment, ²⁶ 43 minerals recovery,²⁷ and solar energy harvesting. On the other 44 hand, gas bubbles can have negative effects on pipes under 45 certain conditions. Indeed, the presence of gas bubbles leads to 46 an increase in the rate of corrosion and hydrogenation of the

pipes. For example, hydrogen sulfide, carbon dioxide, and 47 oxygen bubbles lead to corrosion of the pipes. ^{28,29} In recent 48 years, controlled transportation of bubbles has become a very 49 important challenge. Therefore, the attention of a number of 50 researchers was oriented toward making samples that can 51 transport and collect bubbles in a controlled fashion using 52 elastic liquid infused materials, ³⁰ superaerophilic geometry- 53 gradient channels, ³¹ slippery liquid infused porous surfaces 54 (SLIPSs), ³² Janus surfaces, ³³ etc. 55

Underwater superaerophobic (bubble contact angle $> 150^\circ$) 56 or aerophobic (bubble contact angle $> 90^\circ$) and superserophilic (bubble contact angle $< 10^\circ$) aurant surfaces have been 58 applied to collect and transport subaqueous gas bubbles. 59 Superhydrophobic surfaces are underwater superaerophilic and 60 superoleophilic, while superhydrophilic surfaces are underwater superaerophobic and superoleophobic. 36,37 Therefore, 62 these surfaces possess bubble capture and antibubble properserophobic 63

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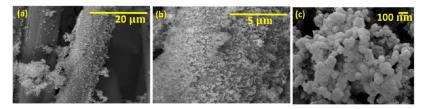


Figure 1. FE-SEM images at various magnifications of the flame-exposed side (superhydrophilic) of the Janus-CC.

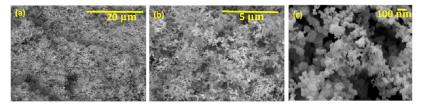


Figure 2. FE-SEM images at various magnifications of the side nonexposed to flame (superhydrophobic) of the Janus-CC.

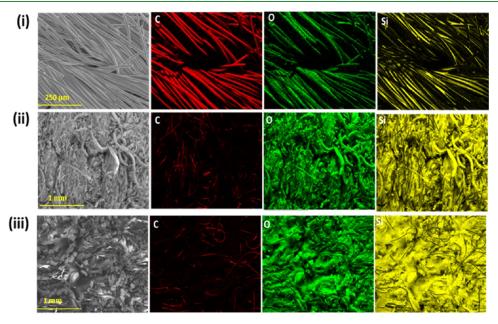


Figure 3. Element mapping images of (i) superhydrophobic carbon cloth, (ii) Janus-CC superhydrophilic side, and (iii) Janus-CC superhydrophobic side.

64 ties and could be applied to collect or repel bubbles, 65 respectively.

Hu et al. synthesized a Janus membrane using a femtosecond 67 laser-assisted ablation and nanoparticles deposition approach 68 to achieve underwater unidirectional bubble infiltration. 38 69 Wang et al. prepared a Janus sample by spraying polydopamine 70 on a polypropylene surface, and the synthesized sample was 71 used for dye adsorption and bubble aeration.³⁹ Pei et al. 72 designed a Janus mesh with the ability to unidirectionally 73 transfer gas bubbles. The bubbles passed through the mesh 74 from the superaerophobic side to the superaerophilic side 75 underwater, but transportation in the opposite direction was 76 not possible. 40 Chen and co-workers produced arrays of 77 polydimethylsiloxane with the ability to control the bubble 78 wettability gradient for underwater bubble unidirectional 79 spontaneous transport.⁴¹

In recent years, the research activity in this field has been 81 focused on the design of cost-effective, environmentally 82 friendly, and low-energy methods for controlled transmission 83 and removal of gas bubbles. Herein, a novel strategy was

demonstrated for the preparation of Janus carbon cloth (Janus- 84 CC) using PDMS coating and then burning one side of the 85 sample on an alcohol burner. The prepared sample was 86 characterized by different methods for its morphology, 87 chemical composition, and wetting properties. The underwater 88 bubble behavior on both sides of the Janus-CC was 89 investigated, and the results showed that one side of the 90 Janus-CC was superaerophilic, while the other side was 91 aerophobic. The results obtained in this study hold great 92 promise for designing cost-effective Janus materials for 93 effective capture and controlled transportation of bubbles in 94 fluids.

RESULTS AND DISSCUSSION

Characterization. The FE-SEM images in Figure S1, 97 Supporting Information, revealed that the surface of the 98 superhydrophobic PDMS-coated CC was smooth. The 99 morphology of both sides of the CC changed dramatically 100 after one side of the fabric CC was exposed to an alcohol 101 f1f2

102 burner flame, Figures 1a-c and 2a-c. The appearance of 103 nanoparticles on both sides of the sample was evident (size < 104 100 nm). It should be noted that the size of the nanoparticles 105 on the face nonexposed to flame was smaller than that on the 106 other side, i.e., flame-exposed face (Figures 1c and 2c). 107 However, the deposited layer of nanoparticles on the side 108 nonexposed to flame of the Janus-CC was much thicker than 109 the flame-exposed side, which could be seen with the naked 110 eye.

Figure S2a-c depicts the EDX elemental analysis results of 111 112 the superhydrophobic PDMS-coated CC and both sides 113 (superhydrophobic and superhydrophilic) of the Janus-CC. 114 The EDX plot of the superhydrophobic CC contains C, O, and 115 Si peaks, indicating the presence of a PDMS layer on the CC 116 surface. The increased weight percentages of O and Si on both 117 sides of the Janus-CC clearly reveal the formation of SiO₂ 118 particles.

Elemental mapping images of the superhydrophobic and 120 both sides of the Janus-CC are displayed in Figure 3i-iii. It 121 could be clearly seen that C, O, and Si are uniformly 122 distributed on all three surfaces. It is noteworthy that for the 123 Janus-CC sample, the carbon abundance is lower but the O 124 and Si contents are higher than for the superhydrophobic 125 sample, confirming the formation of SiO₂ nanoparticles on 126 both sides of the Janus-CC.

The ATR-IR spectra of both sides of the Janus-CC are 128 depicted in Figure S3. For both sides of the sample, the broad 129 peak at 1080-1090 cm⁻¹ is assigned to the Si-O-Si bond 130 stretching of SiO₂ due to the formation of SiO₂ nanoparticles 131 on both sides of the Janus-CC. For the superhydrophobic side, 132 a peak at 803 cm⁻¹, which belongs to the Si-CH₃ bending, is 133 observed, indicating the presence of PDMS and its 134 oligomers.4

To identify the elements on the surface and their chemical 136 environment, XPS analysis was performed on pristine CC, 137 superhydrophobic CC (PDMS-coated CC), and both sides of 138 the Janus-CC samples. The survey spectrum of pristine CC is 139 shown in Figure S4a. It comprises two peaks at 285.0 and 140 532.0 eV corresponding to C 1s and O 1s, respectively. As 141 determined from this spectrum, about 95% of the CC surface is 142 composed of carbon atoms. The high-resolution XPS spectrum 143 of the C 1s is depicted in Figure S4b. The fitting results reveal 144 that the mentioned peak consists of three bands: the most 145 intense peak at 285.0 eV belongs to carbon-carbon (C-C) or 146 hydrogen (C-H) bonds, the band at 286.0 eV is due to C-O, 147 and the peak at 290.2 eV is ascribed to COO groups. 148 Therefore, it can be concluded that the pristine carbon cloth 149 surface mainly comprises carbon, along with a small amount of oxygen-containing functional groups, originating from surface contamination or slight oxidation of the CC surface during 152 storage and handling. Figure S5a exhibits the survey XPS 153 spectrum of the superhydrophobic (PDMS-coated) CC. It 154 consists of three elements: Si 2p (103.1 eV), C 1s (285.0 eV), 155 and O 1s (532.0 eV) with different atomic percentages; the 156 percentage of oxygen on the surface of this sample is high, 157 which is related to the PDMS coating. The high-resolution 158 XPS spectrum of C 1s (Figure S5b) could be fitted with the 159 main component at 285.0 eV corresponding to C-C/C-H 160 bonds. The Si 2p band (Figure S5c) comprises a main 161 component at 103.1 eV assigned to silicon bonded to oxygen 162 (Si-O_x), confirming the presence of PDMS on the surface of 163 this sample. For the superhydrophilic side of the Janus-CC, the 164 wide XPS spectrum in Figure 4a reveals three peaks at 285.0,

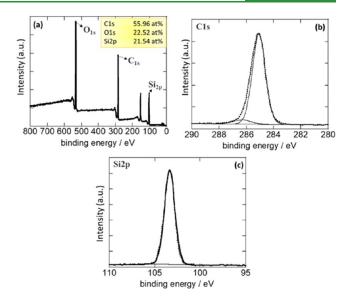


Figure 4. (a) XPS survey spectrum and high-resolution spectra of (b) C 1s and (c) Si 2p of the superhydrophilic side of the Janus-CC sample.

103.1, and 532.0 eV ascribed to C 1s, Si 2p, and O 1s, 165 respectively. Figure 4b displays the high-resolution spectrum of 166 the C 1s. It could be curve-fitted with two peaks at 285.0 eV 167 (C-C/C-H) and 286.0 eV (C-O). Figure 4c depicts the 168 high-resolution spectrum of Si 2p, which consists of only one 169 peak at 103.5 eV due to SiO₂. The results infer that the 170 superhydrophilic side of the Janus-CC sample is essentially 171 composed of SiO₂ and carbon. Figure 5a exhibits the survey 172 f5

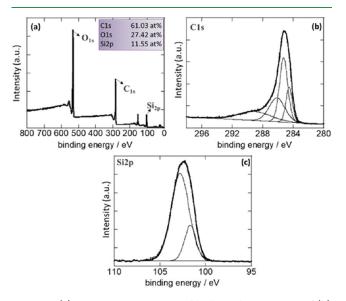


Figure 5. (a) XPS survey spectrum and high-resolution spectra of (b) C 1s and (c) Si 2p of the superhydrophobic side of the Janus-CC sample.

XPS spectrum of the superhydrophobic side of the Janus-CC 173 sample. It features similar peaks at 103.1, 285.0, and 532.0 eV 174 ascribed respectively to Si 2p, C 1s, and O 1s. The high- 175 resolution spectrum of C 1s (Figure 5b) could be 176 deconvoluted into several bands at 284.5 eV (Si-C), 285.5 177 eV (C-C/C-H), 286.5 eV (C-O), and 289.1 eV (COO). 178 These peaks originate from PDMS and its oligomers on the 179

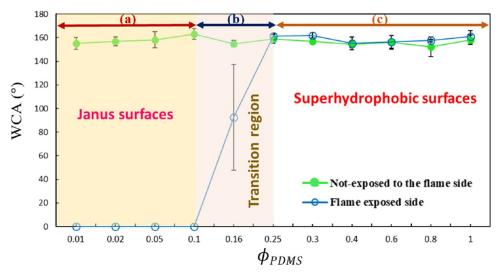


Figure 6. Diagram of WCA changes on both sides of the prepared Janus-CC samples as a function of ϕ_{PDMS} .

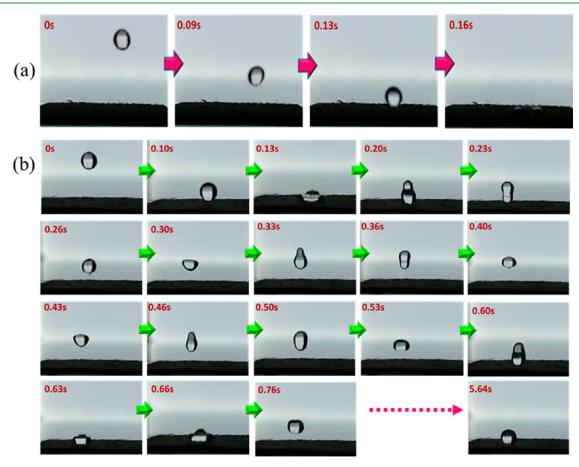


Figure 7. Sequential images of the impact of a falling water droplet on the (a) superhydrophilic and (b) superhydrophobic sides of the Janus-CC sample.

180 superhydrophobic side of the Janus-CC. The high-resolution 181 spectrum of Si 2p (Figure 5c) could be fitted with two peaks at 182 102.1 and 103.6 eV related to PDMS and SiO₂, respectively. 183 Therefore, the presence of SiO₂ nanoparticles adhering to the 184 carbon surface on the superhydrophobic side of the Janus-CC 185 sample is clearly confirmed. Therefore, based on all of the 186 studied characterization methods, it can be concluded that the 187 superhydrophilic side of the Janus sample consists of SiO₂ 188 nanoparticles deposited on carbon cloth, whereas the super-

hydrophobic side comprises a very thin layer of PDMS and its $_{189}$ oligomers coated on the surface of SiO_2 nanoparticles $_{190}$ deposited on the carbon cloth.

Based on the obtained analysis results, the proposed 192 structure of the prepared Janus-CC is schematically presented 193 in Figure S6b.

The effect of different amounts of PDMS on the wetting 195 properties of both sides (exposed and nonexposed to the 196 flame) of the synthesized sample was investigated through 197

Figure 8. Bubble behavior at the air-water interface of the (a-c) superhydrophilic and (d-f) superhydrophobic sides in contact with water.

198 water contact angle (WCA) and sliding angle (SA) measure-199 ments. Figure 6 presents the diagram of the measured WCA 200 versus $\phi_{ ext{PDMS}}$, which can be divided into three separate 201 sections. In region "a" (0.01 $\leq \phi_{\rm PDMS} \leq$ 0.1), the prepared 202 samples are Janus; thus, the flame-exposed side is super-203 hydrophilic and the side nonexposed to flame is super-204 hydrophobic. In region "b" (0.1 < $\phi_{PDMS} \le 0.25$), the WCA of 205 the flame-exposed side changes from 0 to 155°; therefore, the 206 wettability of this side changes from superhydrophilic to 207 superhydrophobic, while the WCA of the other side remains 208 high and constant (~155°; superhydrophobic). In region "c" 209 (0.25 < $\phi_{\rm PDMS} \leq 1$), the synthesized samples are completely 210 superhydrophobic. Figure S7 shows the sliding angle on the surface of the synthesized samples. At $0.01 \le \phi_{\text{PDMS}} \le 0.1$, the 212 flame-exposed side has a superhydrophilic property and is wetted completely by water. However, at $\phi_{ ext{PDMS}}$ > 0.2, the SA 214 is lower than 2°. For the side nonexposed to flame, the sliding 215 angle decreases from 5° ($\phi_{PDMS} = 0.01$) to 2° (0.05 $\leq \phi_{PDMS}$). 216 According to the results of Figures 6 and S7, $\phi_{PDMS} = 0.1$ was 217 selected for the fabrication of the Janus-CC.

It has been previously reported that the thermal decom-219 position of PDMS, in air, leads to the formation of a mixture of 220 oligomers, carbon dioxide, and a very soft powder of SiO₂. 42 221 Therefore, it could be concluded that when the PDMS-coated 222 CC was exposed to an alcohol lamp flame, a small amount of 223 SiO₂ was formed on the higher-temperature side, which leads 224 to surface superhydrophilicity. However, a large amount of 225 SiO₂ is also formed on the backside (PDMS-coated CC 226 nonexposed to flame) of the CC, which is the reason for the 227 whitening of the surface (Figure S6). On the side nonexposed 228 to flame of the CC, the deposition of SiO₂ nanoparticles led to 229 an increase of surface roughness. The enhanced roughness 230 combined with the adsorption of evaporated PDMS and its 231 oligomers on the surface of SiO₂ nanoparticles confers a 232 superhydrophobic character to the side nonexposed to flame of 233 the CC. Therefore, a Janus-CC featuring both superhydrophilic and superhydrophobic sides is formed easily.

To evaluate the stability of the wettability of both sides of the Janus-CC, WCA measurements at different time intervals were performed (Figure S8). Also, the water sliding angle was assessed at different time intervals, and no change was observed over a long period. Therefore, the wettability properties of the synthesized Janus-CC are stable for a long time (53 days).

Investigation of Thermal Stability. The thermal stability 243 of the prepared Janus-CC was examined by heating in an 244 electric furnace (Figure S9). The furnace temperature reached 245 100 °C at a speed of 10 °C/min and was kept at this 246 temperature for 1 h; then, the temperature reached the desired 247 temperature (200, 300, 400, and 500 °C) and was maintained 248 for 4 h. The WCA, measured on the superhydrophobic side of

the Janus-CC, was stable up to 400 °C. However, at higher 249 temperatures, because of the desorption and decomposition of 250 adsorbed PDMS and its oligomers, the surface lost its 251 hydrophobicity and became superhydrophilic.

Falling Droplets on the Superhydrophilic and Super- 253 hydrophobic Surfaces of the Janus-CC. In this section, a 254 water droplet was dropped on both sides of the Janus sample 255 and the images were recorded with a slow-motion camera. The 256 water droplet spreads quickly on the superhydrophilic side of 257 the Janus-CC (less than 0.1 s) (Figure 7a). On the 258 f7 superhydrophobic side of the Janus-CC, the falling water 259 droplet impacts the surface, slightly spreads, then shrinks, 260 bounces several times, and finally rests on the surface with a 261 spherical shape (Figure 7b). This behavior is characteristic of a 262 superhydrophobic surface.

Determination of Surface Energy of Janus-CC. Figure 264 S10 depicts the Zisman diagram for the determination of the 265 surface energy of the superhydrophobic side of the Janus-CC. 266 The obtained critical surface tension for the superhydrophobic 267 side is about 40.7 mN/m. So, any organic solvent with $\gamma \le 40.7$ 268 mN/m can wet the superhydrophobic side of the Janus-CC. 269

Wettability of the Janus-CC at Different Interfaces. 270 The wettability of the Janus-CC at the oil—water and air—271 water interfaces was investigated. Figure S11a shows a Janus-272 CC at the oil—water interface; the sample is placed in such a 273 way that the superhydrophobic side is in contact with oil and 274 the superhydrophilic side is in contact with water. As seen in 275 the figure, despite the contact of the superhydrophobic surface 276 with oil, the sample still retains its superhydrophobicity and is 277 stable at the two-phase interface. On the other hand, a Janus-278 CC was placed in the opposite direction at the oil—water 279 interface (Figure S11b) and water droplets were injected into 280 the superhydrophilic side; the surface is still superhydrophilic 281 and is wetted completely. The injection of water droplets 282 continued until the surface became saturated, and then the 283 collected water drained to the aqueous phase.

In another experiment, Janus-CC was placed at the air—285 water interface and the oil wettability was evaluated on both 286 sides of the Janus sample. In Figure S12a, the super-287 hydrophobic side of the Janus-CC was in contact with water 288 and then an oil droplet was injected into the surface. It was 289 seen that the oil droplet rapidly absorbs and spreads on the 290 superhydrophobic side of the Janus-CC surface, indicating its 291 oleophilicity. Then, the sample was inverted such that the 292 superhydrophilic side was in contact with the water (Figure 293 S12b). When an oil droplet was injected, it maintained its 294 spherical shape, confirming its oleophobicity. To further 295 evaluate the performance of the Janus-CC, it was completely 296 immersed in a water container and oil was injected into both 297 sides. It is obvious that the superhydrophilic side of the Janus-298 CC is oil-repellent underwater and the oil droplet remains 299

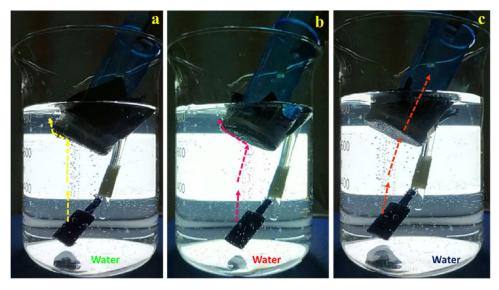


Figure 9. Continuous flow of tiny gas bubbles hitting (a) pristine carbon cloth, (b) superhydrophilic side of the Janus-CC, and (c) superhydrophobic side of the Janus-CC.

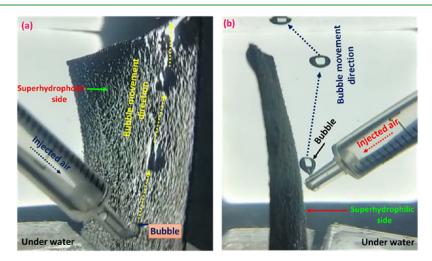


Figure 10. Injection of bubbles into the vertically positioned Janus-CC: (a) superhydrophobic side, and (b) superhydrophilic side.

300 spherical (Figure S13a). For the superhydrophobic side of the 301 Janus-CC, the oil droplets spread immediately and the surface 302 exhibits underwater oleophilicity (Figure S13b, Supporting 303 Information). Figure S14 illustrates the lotus leaf property of 304 the prepared Janus-CC, which floats stably at the air—water 305 interface in such a way that the upper side is superhydrophobic 306 and the bottom side is superhydrophilic and also underwater 307 oleophobic.

Gas Bubble Behavior of the Janus-CC Positioned at the Air—Water Interface. The aerophilicity of the prepared Janus-CC was investigated by placing it at the air—water interface and then injecting a bubble. As shown in Figure 8a—c, when the superhydrophilic side is in contact with water, the Jubble cannot pass through the Janus-CC because the superhydrophilic side is completely wetted and covered with water, creating a polar surface, which repels the bubble (nonpolar medium). On the other hand, when the superhydrophobic side is in contact with water, the bubble passes hydrophobic side is in contact with water, the bubble passes leasily through the Janus-CC membrane within 100 ms (Figure 1984—f). In this case, the surface is not wetted by water and retains its nonpolar character and also porosity and hence attracts the bubble.

Underwater Collection of a Continuous Flow of Gas 322 Bubbles. According to the behavior of the synthesized sample 323 in dealing with bubbles, an experiment was designed using a 324 continuous flow of tiny bubbles in such a way that a tube was 325 covered with pristine CC or the superhydrophobic or 326 superhydrophilic side of the Janus-CC, Figure 9. When the 327 f9 tiny gas bubbles hit the surface of pristine CC and 328 superhydrophilic side of the Janus-CC, their direction changes 329 and they move toward the surface of water, Figure 9a,b. In 330 contrast, when the flow of the tiny gas bubbles hits the 331 superhydrophobic side of the Janus-CC, the bubbles are 332 absorbed by the surface and transferred into the tube, Figure 333 9c. This interesting behavior of the Janus-CC suggests that it 334 can be used for the collection of gas bubbles released in 335 aqueous media.

Injecting Gas Bubbles into the Vertically Aligned 337
Janus-CC Immersed in Water. In this part, a Janus-CC was 338
immersed vertically in a water container; then, gas bubbles 339
were injected into both sides of the Janus-CC surface using a 340
syringe. Interestingly, the superhydrophilic side repels the 341
bubbles, while the superhydrophobic side captures all of the 342

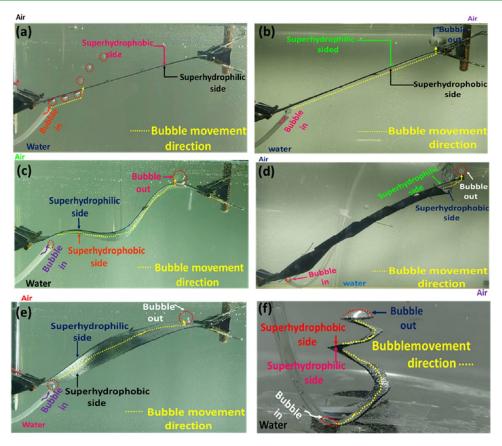


Figure 11. Bubble capture and transportation by the superhydrophobic side of the Janus-CC strip with different shapes. (a) Inclined shape with the superhydrophobic side at the bottom, (b) inclined shape with the superhydrophobic side at the bottom, (c) curved shape, (d) twisted with a high degree of torsion, (e) twisted with a low degree of torsion, and (f) spiral shape.

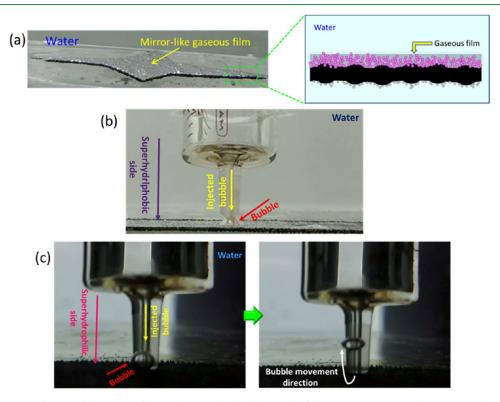


Figure 12. (a) Formation of a mirrorlike gaseous film on the superhydrophobic side of the Janus-CC immersed into water and underwater injection of a gas bubble into the (b) superhydrophobic and (c) the superhydrophilic sides of the Janus-CC.

f10

f10

343 injected bubbles and transfers them into the collecting tube 344 (Figure 10 and Video S1).

Gas Bubble Absorption and Transportation. In this 346 section, the performance of the Janus-CC in bubble trans-347 portation was further assessed. Initially, a long strip of Janus-348 CC was made and positioned in an inclined orientation. When 349 the air pump is turned on, the gas bubbles leave the 350 superhydrophilic side after a short distance and enter the 351 bulk water, Figure 11a. For the reverse position, the 352 superhydrophobic surface acts as a bridge, directing the 353 incoming bubbles to the end of the strip, Figure 11b. To 354 evaluate and demonstrate the ability of the Janus-CC strip for 355 bubble transportation, the Janus strip was reformed into 356 various shapes, including curved (Figure 11c), completely 357 twisted (Figure 11d), partially twisted (Figure 11e), and spiral 358 (Figure 11f). The results of the experiments clearly evidenced 359 that, under any torsional conditions, the superhydrophobic 360 side of the Janus strip is capable of targeted bubble transfer. 361 Figure S15 depicts a close-up view of bubble transfer on the 362 superhydrophobic side of the twisted Janus-CC strip with a 363 low torsional degree. Also, Video S2 shows the excellent 364 performance of the spiral Janus-CC strip for capturing and 365 transporting gas bubbles.

To further test the ability of the superhydrophobic side of 367 the Janus-CC to transfer bubbles, a thin strip of the sample was 368 placed in a water container. The bottom part of the sample was 369 positioned next to the bubble production tube, and its upper 370 part was placed inside an inverted cylindrical glass containing 371 colored water (Figure S16). As can be seen, the super-372 hydrophobic surface of the Janus-CC acts as a bridge for the 373 targeted transport of bubbles, and the reduction in the height 374 of the colored water column clearly indicates the ability of the 375 sample to transport bubbles.

The bubble transfer rate on an inclined Janus-CC strip was investigated at various tilting angles (α). The results in Figure S17 reveal that, by increasing α , the bubble transfer rate increases. It is worth noting that at very low angles (10°), the s80 transfer rate is also high (rate > 16 cm/s).

The Janus-CC was attached to a glass slide surface and 382 placed horizontally at the bottom of a water container. As 383 shown in Figure 12a, the superhydrophobic side of Janus-CC 384 exhibits a mirrorlike feature underwater due to the formation 385 of a gaseous film on its surface. Since the superhydrophobic 386 side is completely nonpolar and porous, air (as a nonpolar 387 phase) is trapped inside it, and by placing the sample 388 underwater, a gaseous film is formed at the solid-liquid 389 interface, Figure 12a. This gaseous film is very stable, and when 390 a bubble is injected into the superhydrophobic side, the bubble 391 is tethered to the surface due to the cohesion force between 392 the gas bubble and the gaseous film, Figure 12b. Therefore, 393 underwater, the superhydrophobic side of Janus-CC is 394 superaerophilic, but when the bubble is injected into the 395 superhydrophilic side of the Janus-CC, the bubble is repelled, 396 Figure 12c, because the superhydrophilic side is completely 397 covered by water and forms a polar medium and therefore is 398 superaerophobic.

Since the superhydrophobic side of the Janus-CC displays underwater superaerophilic character, more detailed studies to were performed. Figure 13 and Video S3 exhibit interesting behavior of the superhydrophobic side underwater. First, a bubble was injected into the surface, the bubble was absorbed and stayed on the surface in the form of a paraboloid of the surface in the surface in the form of a paraboloid of the surface in the s

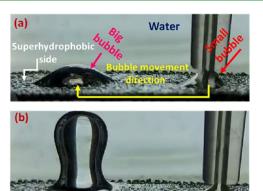


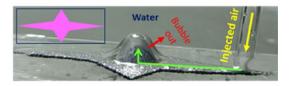


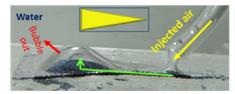
Figure 13. Transfer of a small bubble toward a larger one on the superaerophilic surface via the gaseous film.

injected into another place on the surface, Figure 13b. The 406 small bubble was absorbed and migrated through the gaseous 407 film toward the larger bubble and then merged into a bigger 408 one. The reason for the migration of the smaller bubble to the 409 larger one is the difference in Laplace pressure. Finally, they 410 merge and a big bubble detaches from the surface due to the 411 buoyant force, Figure 13c and Video S3.

For a better understanding of the mechanism of bubble 413 transfer on the superhydrophobic surface of the Janus-CC 414 sample through the gaseous film, various designs of the Janus- 415 CC were made and the bubble transfer abilities were 416 investigated. In all designed patterns (flowerlike, triangular, 417 etc.), the Janus sample has both narrow and wide parts (Figure 418 f14 14). In all tested designs, it was observed that if the bubble was 419 f14 injected into the narrow part of the sample, it spontaneously 420 and quickly transferred to the wider part through the gaseous 421 film, whereas if the bubble was injected into the wide part of 422 the sample, it was tethered and remained there in the form of a 423 paraboloid of revolution shape. The reason for the 424 spontaneous transfer of the bubble from the narrow to the 425 wide part of the sample is due to the presence of higher 426 structural Laplace pressure in the narrow part of the sample, 45 427 which causes the bubble to be transferred to the part with a 428 lower structural Laplace pressure (wide part of the sample). 429 For the flowerlike structure, it was seen that, by injecting the 430 bubbles into the center of the sample (narrow part of the 431 sample), the bubbles were distributed spontaneously and 432 rapidly toward all petals (wide part of the sample). This 433 interesting result indicates that the Janus-CC with the 434 flowerlike pattern can be used for bubble distribution and 435 transfer to different places, Figure 14 and Video S4.

In another experiment, the bubble transfer process on the 437 superaerophilic side of an inclined Janus-CC ($\alpha=30^\circ$) with a 438 rectangular shape (having no structural Laplace pressure) was 439 examined (Video S5). At an angle of 30° when the bubble was 440 injected into the lower part of the sample, it was transmitted 441 through the gaseous film and finally exited from the upper part 442 f15





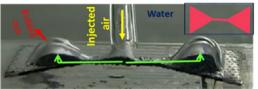


Figure 14. Movement of bubbles on the superaerophilic side of the Janus-CC from the narrow to wide part.

443 of the sample due to the buoyant force, Figure 15a. In the next 444 experiment, the Janus-CC with a triangular shape was placed in

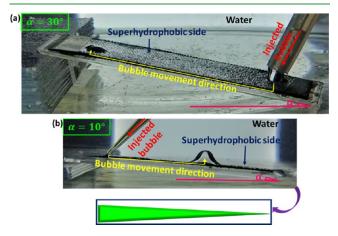


Figure 15. Bubble transfer on the superaerophilic side of an inclined Janus-CC: (a) on a rectangular sample and the movement is in the direction of the buoyant force and (b) on a triangular sample and the movement is in the opposite direction of the buoyant force.

 445 an inclined position at an angle of 10° so that the vertex of the 446 triangle points upward and its base faces downward. The 447 bubble was injected into the vertex of the triangle, and 448 surprisingly, it was observed that the bubble moved downward 449 and exited from the bottom side near the triangle base, Figure 450 15b. The reason for this downward movement is the 451 dominance of structural Laplace pressure of the narrow part 452 of the surface over the buoyant force.

To evaluate the bubble transfer performance of the Janus-454 CC at high temperatures, the bubble movement in boiling water in the absence and presence of Janus-CC was investigated (Figure S18). The result revealed that the superaerophilic side of the Janus-CC captures the released bubbles and increases their upward movement. The obtained rate of bubble movement in bulk water is 0.05 m/s, while for Janus-CC, it is 0.31 m/s.

In the next part, an experiment was designed to evaluate the ability of the Janus-CC to transport bubbles under harsh physical conditions. In this experiment, air was pumped from the bottom side of a container of water and sand (Figure S19a). In the absence of the Janus-CC sample, the bubbles came out irregularly from different positions on the sand surface (Figure S19a). In contrast, when a Janus strip was

placed inside the water/sand container, all of the bubbles were 468 captured by the superaerophilic side of the Janus-CC and 469 transferred to the surface of the water in one direction (Figure 470 S19b). As a result, the Janus-CC has retained its ability to 471 transport bubbles under harsh physical conditions, and it can 472 be used for gas bubble transport even inside the sand.

Applications of the Janus-CC for Gas Bubble Trans- 474 fer. Unidirectional Gas Membrane. A setup was designed to 475 assess the gas transfer into the liquid phase through a Janus- 476 CC membrane. A Janus-CC piece was placed between two 477 tubes as a membrane in a way that the superhydrophobic side 478 was in the upward direction (in contact with the aqueous 479 phase) and the superhydrophilic side was in the downward 480 direction. In the next step, an alkaline solution of 481 phenolphthalein was poured into the upper tube. The 482 remarkable point is that, due to the superhydrophobicity of 483 the upper side, the solution could not move downward and 484 remained on the membrane. The lower tube was connected to 485 a CO2 source. It was obvious that the CO2 gas was easily 486 transferred from the superhydrophilic to the superhydrophobic 487 side. With the entry of CO2 gas bubbles into the alkaline 488 solution of phenolphthalein, the pH of the solution decreased 489 $(2NaOH + CO_2 \rightarrow Na_2CO_3 + H_2O)$ and the color of the 490 solution changed from pink to colorless within 49 s (Figure 491 S20 and Video S5). So, the Janus-CC did not permit the 492 aqueous solution to move downward, while allowing the gas to 493 pass through it in the upward direction. The results clearly 494 indicate that the Janus-CC could be successfully applied as a 495 membrane (or valve) for gas entering into an aqueous solution. 496

Underwater Gas Transformation for Reaction. Simulta- 497 neous underwater transfer of CH₄ and air was examined by a 498 Janus-CC. Two Janus strips were placed at the bottom of a 499 water container in a way that the upper parts of the two carbon 500 strips were put inside a glass syringe. Then, air was injected 501 into the bottom part of one of the Janus strips and methane gas 502 into the other one. It follows that CH₄ and air were 503 transported into the glass syringe by the Janus strips and 504 mixed with each other, confirmed using a flame at the tip of the 505 syringe (Figure S21).

Debubbling in the Fluid Transfer Pipe. An experiment was 507 performed to demonstrate the effective role of Janus-CC in 508 debubbling in a fluid transfer pipe (Figure S22). Water stream 509 and air were injected into a pipe having a duct for bubble exit; 510 both bubbles and water droplets exited from the duct (Figure 511 S22a). Upon placing a piece of a Janus-CC in the duct in such 512 a way that the superhydrophobic (superaerophilic) side 513 becomes the outer side, the moving bubbles were strongly 514

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515 captured by the Janus-CC, but the water was repelled, and only 516 bubbles could exit from the duct (Figure S22b). This 517 experiment evidences the ability of Janus-CC to debubble 518 from the liquid stream in a pipe and prevent the secondary 519 problems caused by bubbles (such as corrosion of pipes).

520 CONCLUSIONS

521 In this paper, Janus-faced carbon cloth (Janus-CC) was 522 successfully fabricated by a novel, cost-effective, fast, and 523 simple strategy. The hydrophilic side of the sample was 524 composed of a thin layer of deposited SiO₂ nanoparticles, 525 while its superhydrophobic side consisted of a thick layer of 526 SiO₂@PDMS. The superhydrophobic face of the Janus-CC 527 displayed a superaerophilic property underwater. Thanks to 528 the superaerophilic character, the Janus-CC demonstrated the 529 ability to spontaneously capture and directionally transport 530 underwater gas bubbles. The Janus-CC with a strip shape was 531 able to transfer gas bubbles at a long distance with a high speed 532 at any torsional degree. The underwater gaseous film formed 533 on the superaerophilic side of the Janus-CC was responsible 534 for its successful capture and transport of the bubbles. Our 535 Janus-CC was not only capable of the collection and controlled 536 transfer of bubbles but also featured the ability of unidirec-537 tional penetration of underwater gas. The prepared Janus-CC 538 had high thermal, mechanical, and long-life stability. The 539 presented strategy and material provided new insights into the 540 fabrication of advanced surfaces with high performance for fast 541 capture, collection, and targeted transfer of underwater 542 bubbles. The prepared Janus-CC was successfully utilized as 543 a controlled underwater gas bubble transporter, a membrane 544 for unidirectional gas permeation and reaction in the aqueous 545 phase, an underwater gas transporter for reaction, and material 546 for debubbling of a fluid stream in a pipe.

EXPERIMENTAL SECTION

Materials. Carbon cloth (CH-900-15) with a thickness of 0.50 \pm 548 549 0.05 mm was purchased from Kuraray Chemical Co., Ltd., Japan. 550 Polydimethylsiloxane (PDMS, Sera Sense SF 350 Korea) and n-551 hexane (≥95%, Merck Co.) were used as received.

Preparation of Janus-Faced Carbon Cloth (Janus-CC). The 553 process of Janus carbon cloth (Janus-CC) preparation is schematically 554 presented in Figure S20. The carbon cloth (CC) pieces were 555 immersed in a binary mixture of PDMS and n-hexane at different 556 volume fractions of PDMS ($\phi_{\rm PDMS}$ = 0.01, 0.02, 0.05, 0.1, 0.25, 0.4, 557 0.6, 0.8, and 1) for 30 s. Then, the CC samples were left at room 558 temperature for 1 day for slow n-hexane evaporation. The obtained 559 CC at this stage was superhydrophobic.⁴⁹ Finally, one side of the 560 dried sample was placed on top of an alcohol burner flame for 60 or 561 90 s. At this stage, the flame (~500 °C)-exposed side of the PDMS-562 modified CC lost its PDMS coating by evaporation and 563 decomposition and became superhydrophilic. On the other hand, 564 the other side of the CC (nonexposed to the flame) remained 565 superhydrophobic because of the deposition of the decomposed and 566 evaporated products of PDMS from the other side. Therefore, by this 567 novel and simple method, a Janus-CC was obtained (Figure S23).

ASSOCIATED CONTENT

Supporting Information

570 The Supporting Information is available free of charge at 571 https://pubs.acs.org/doi/10.1021/acsami.2c12027.

FE-SEM images of the superhydrophobic carbon cloth, 572 EDX spectra of superhydrophobic carbon cloth and 573 Janus-CC samples, ATR-IR spectra of the Janus-CC 574 sample, XPS survey spectra of samples, schematic of the 575

structure of Janus carbon cloth, sliding angle of the water 576 droplet on both sides of the Janus-CC, water contact 577 angles at different time intervals, stability of Janus-CC, 578 Zisman diagram of the Janus-CC, wettability of the 579 Janus-CC at the air-water and kerosene-water inter- 580 faces, underwater oleophobic/oleophilic properties of 581 the Janus-CC, lotus leaf behavior of the Janus-CC, 582 bubble transfer route on the Janus-CC twisted strip, 583 bubble movement rate diagram, images of bubble 584 movement at boiling temperature, movement path of 585 gas bubbles in sand-water, unidirectional gas mem- 586 brane, simultaneous underwater transfer of two gases by 587 two Janus carbon cloth, water and bubble flow in a pipe, 588 and scheme of Janus carbon cloth preparation method 589 (PDF)

Superhydrophilic side repelling the bubbles, while the 591 superhydrophobic side capturing all of the injected 592 bubbles and transferring them into the collecting tube 593 (AVI)

Excellent performance of the spiral Janus-CC strip for 595 capturing and transporting gas bubbles (AVI) 596

Interesting behavior of the superhydrophobic side 597 underwater (AVI) 598

Janus-CC with the flowerlike pattern used for bubble 599 distribution and transfer to different places (AVI)

Bubble transfer process on the superaerophilic side of 601 inclined Janus-CC ($\alpha = 30^{\circ}$) with a rectangular shape 602 (AVI) 603

Video S6 (AVI)

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Author Contributions

The manuscript was written through the contribution of all 624 authors. All authors have given approval to the final version of 625 the manuscript. 626

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