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Surgery planning for elective patients: a dedicated heuristic and an effective ALNS

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Abstract

Hospital organization, the medical concerns of the patient, surgery resources and the horizon to be considered are all elements that contribute to the variety of problems encountered in surgery planning. In this paper, we address the admission planning problem for which surgical interventions of hundreds of elective patients need to be scheduled months before the date of surgery. The health care surgery organization we consider here is based on a shared management of operating rooms and surgeons. The main issue for hospital planners is to schedule all the interventions under resource availability constraints while considering the patients' health priorities. We propose a two-phase 2PSC-EM randomized heuristic that obtains better results on literature benchmark instances. However, for some instances certain interventions are left unscheduled since straightforward heuristic failed to schedule all interventions. We investigated an effective Adaptive Large Neighborhood Search (ALNS) approach. Better results are obtained for each instance, all the patients' interventions are scheduled which had not been done before. The average improvement is about 11.2% and the processing times are shorter than the timeout fixed in the literature, except for one instance for which we succeeded to schedule all of the patients.

Keywords: Surgery planning, project scheduling, adaptive heuristic, operating room management, metaheuristic

1. Introduction

Health care systems are facing increasing demands in an environment of difficult budgetary constraints. Access to quality health services has become a major issue (Xie and Lawley, 2015). The surgery department represents an essential activity for the majority of hospitals, generating about two thirds of the hospital's income (Denton et al., 2007). About 52% of all hospital admissions are

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surgical interventions (Gupta, 2009). Given the budgetary constraints involved, increasing the number of surgeons and operating rooms, in addition to all of the other related resources, is not the solution to investigated first, but, instead
10 the improved use of existing resources when feasible (Fischer et al., 2020). One way to do this is to build better surgery schedules with the aim of scheduling a maximum number of surgery interventions while taking limited resources with availability constraints into account.

Planning of surgical interventions has been widely studied, and the literature reviews (Rahimi and Gandomi, 2020; Samudra et al., 2016; Erdogan and Denton, 2011; May et al., 2011; Cardoen et al., 2010; Magerlein and Martin, 1978) provide an overview of the wide variety of problems encountered. For example, the hospital organization's stakeholders, the care processes, the hospital structure and the work regulations are all elements that contribute to the
15 wide variety of problems. Surgeons may be fee-for-service or hospital employees, or both. In some cases, the hospital may allocate time windows for operating rooms to a department (e.g., a group of orthopedic surgeons) and leave it to the surgeons themselves to divide the time windows. In some other cases, surgeons schedule their own patients in operating rooms that they book a few weeks in
20 advance. In yet other cases, provided that several surgeons have the surgery skills to perform an intervention that can be done in certain operating rooms, rooms and surgeons are viewed as shared renewable resources to be efficiently managed for the hospital organization. These cases can also be hybridized, and, consequently, public-private organizations are widely encountered.

Problems can be classified along several axes, such as patient characteristics or the length of the planning horizon (months, weeks, days). Patients are usually considered to be in one of two main categories: elective patients or non-elective patients. For the first, interventions can be planned months in advance by considering the main medical resource needs over the long term. For the second,
25 interventions are either more urgent or unforeseen since a recent diagnosis for a patient may involve an intervention to be scheduled in the short term (several weeks) or immediately following an accident. In certain hospital organizations, emergency departments have their own operating rooms; if not, the sharing of operating rooms between the two categories of patients has to be considered. A
30 typical way of managing these two types of patients at the same time is to reserve or to dedicate operating rooms either for elective or for non-elective patients, but it may depend on the horizon being considered. Patient admission planning may take only the main medical resource needs for an intervention into account, with the aim being to allocate a date for the surgical intervention for each patient,
35 typically taking the long-term horizon (months) into consideration. Next, a plan for the following one or two weeks is drawn up on the basis of, first, the existing patient admission schedule and, second, the more urgent interventions of new patients that are only known a few weeks ahead of time. Finally, a schedule is drawn up every day for the next day. The weekly-based and daily-
40 based schedules are usually subject to dynamic re-scheduling that should take cancellation or postponement policies for elective patients into account in order
50 to disrupt patient admission planning as little as possible.

The health care surgery organization we consider here is based on a shared management of operating rooms and surgeons that are viewed as renewable
55 resources available within certain time intervals, and, where each resource has a limited, constant, capacity. An intervention can be performed using one of several modes since several couples of operating rooms and surgeons can be used. A mode has a fixed duration that may depend on, for instance, the surgical act specific to the surgeon and to the operating room.

60 Riise et al. (2016) presented the GOSSP model (generalized operational surgery scheduling problem) as an extension of multi-project MRCPSP/Max, a generalization of the classical-resource constrained project scheduling problem (RCPSP), known to be NP-hard in the strong sense. The model proposed by the authors makes it possible to consider parameters that relate to patients (priority
65 level, availability date, due date, hard due date) and resource availabilities, as well as to preferences that aim at scheduling certain interventions early in the morning. A surgeon may prefer to perform complex and long surgeries early in the morning. For some type of patients much more at risk or for children (it is hard for them to stay on an empty stomach) the surgery should be scheduled
70 in the morning. Three planning situations have been modeled: the admission planning, the weekly problem and the daily problem. As the day of surgery approaches, more resources need to be managed and the model is able to integrate the information related to the planning situation. [The authors proposed publicly available datasets. These datasets can be used to compare search methods.](#)
75 For the sake of generality, the authors have proposed an Adaptive Construct and Improve algorithm (ACI) to address all these planning situations without any off-line parameter tuning. To the best of our knowledge no other results have been published on these datasets. For more detailed insights we invite the reader to refer to Riise et al. (2016).

80 In this paper, we propose an effective approach dedicated to the admission planning problem for which the surgical interventions of hundreds of elective in-patients and outpatients need to be scheduled months before the date of surgery, considering that: (i) the main medical resource needs are the surgeons and the operating rooms; (ii) several surgeons have the surgery skills to perform the
85 intervention that can be done in certain operating rooms; both rooms and surgeons are viewed as renewable resources; and several couples of operating rooms and surgeons can be used to schedule an intervention; (iii) each patient has a priority level, an availability date, a due date and a hard due date, and the surgery may have to be scheduled early in the morning.

90 The contributions of this work are summarized as follows:

- We propose a two-phase 2PSC-EM randomized heuristic based on the ideas of RCPSP constructive heuristics. We obtain better results for all the benchmark instances for which all the interventions can be scheduled by ACI. However, for some instances not all the patients' interventions are
95 scheduled, the same for which the ACI algorithm also obtained unscheduled interventions. A more effective approach is needed.
- We investigate an ALNS based solution approach with the aim of schedul-

ing all the patients' interventions. The 2PSC-EM randomized heuristic is used to obtain initial solutions. The ALNS that we propose makes use of adaptive mechanisms for destruction and construction of solutions that have been investigated to deal with the resource limitations and the patients' medical constraints. An adaptive diversification mechanism associated with certain destruction operators permits us to broaden the search around a solution in order to obtain better solutions. We carefully designed the acceptance of a lower-quality solution to obtain a good trade-off with the adaptive diversification mechanism.

- Preliminary experiments were done to tune the parameters of the components of the ALNS to obtain a good trade-off between solution quality and processing time. We conducted computational experiments to investigate the contribution of each component of the ALNS approach to show when each of them are beneficial.
- Better results are obtained for each instance, all the patients' interventions are scheduled which had not been done by the ACI algorithm. The average improvement is about 11.2% and the processing times are shorter than the timeout fixed for the ACI algorithm experiments except for one instance for which the ALNS succeeded to schedule all of the patients. The ALNS is an approach that automatically adapts to the difficulty of the instance. The ALNS takes little time for the majority of the instances, and it schedules all the patients' interventions within a reasonable processing time for more difficult instances. The ALNS approach outperforms the results of a more general approach like ACI.

The remainder of this paper is organized as follows. Section 2 is a review of the literature from the short-term horizon of a day, up to the middle-term horizon of several weeks, which we put into the perspective of the admission planning problem over several months. Section 3 presents the admission problem we address here. Constraints, parameters and objective function related to patients are detailed. Section 4 presents the two-stage 2PSC-EM heuristic that we propose. Our ALNS approach is described in Section 5 and several components are explained in detail. The computational experiments are reported and commented on in Section 6. The conclusion and perspectives for further development are to be found in Section 7.

2. Literature review

The planning and scheduling of patients for surgical interventions have been widely investigated in the literature. In this study we consider the deterministic case, for non deterministic approaches we invite the reader to refer to recent works as presented in Zhou et al. (2021).

Metaheuristic based solution approaches have been extensively reported in literature to address a large variety of optimization problems, for a comprehensive survey we invite the reader to refer to Hussain et al. (2019). Recently, Lan

140 et al. (2021) presented a survey on the applications of Variable neighborhood
search (VNS) in the health care area. In addition to VNS, the ALNS approach
makes use of adaptive mechanisms.

For a more general and recent review on the ALNS metaheuristic framework
and its applications, we invite the reader to refer to Mara et al. (2022).

145 We review here studies regarding the scheduling of surgical interventions
from a scheduling horizon perspective, ranging from the short-term horizon of
a day, up to the middle-term horizon of several week. Short-term and middle-
term problems have many specific features that depend on the practical cases
addressed by the study, as well as aspects that can be viewed in a longer-term
150 perspective.

Daily intervention scheduling problems

Park et al. (2021) proposed a mixed integer program and a heuristic based
on the grouping of interventions of the same surgeon for the surgical planning of
the daily interventions of a Korean university hospital. Each patient is already
155 assigned to a surgeon. Some operating rooms are reserved for urgent surgeries,
beyond the scope of the daily schedule. The surgeons' preferences for operating
rooms as well as cooperative surgery constraints, where several surgeons simul-
taneously or sequentially perform an operation are considered. The aim is to
minimize the total number of overtime hours, the number of operating rooms
160 used, the number of surgeries not allocated to preferred rooms and the number
of surgeries allocated to unfavorable operating rooms.

Wang et al. (2015) proposed two approaches to address the daily surgical
intervention scheduling problem of a Belgian university hospital. The interven-
tions to be scheduled per day are known. The authors considered the constraints
165 of operating room and surgeon availability, as well as the limited number of re-
covery beds. Some interventions should start earlier than others, depending
on the priorities related to patient status (e.g., children, diabetics). The first
approach uses a mixed integer programming model, whereas the second uses
constraint programming. The main aim is to minimize the makespan of the
170 scheduled interventions.

Xiang et al. (2015) proposed a solution approach based on Ant Colony Op-
timization (ACO) to address the daily surgical intervention scheduling problem
of the MD Anderson Medical Center in Houston, Texas (USA). The surgeries to
be scheduled on a daily basis are known. The aim is to minimize makespan con-
175 sidering the limited amount of resources (e.g., surgeon, anesthesiologist, nurse,
beds) that are needed to perform a surgery, as well as the pre-surgery and post-
anesthesia stages. Xiang (2017) proposed an extension of the ACO approach
considering two additional aims to minimize the variation in the working time
of resources and to minimize the total overtime of all resources.

180 Sier et al. (1997) proposed a solution for a daily surgical intervention problem
based on a simulated annealing algorithm. A mixed integer nonlinear formula-
tion for the studied problem was proposed. The objective function is a weighted
sum of all problem constraints. The feasibility of the solution is not guaranteed,
the approach aims at minimizing the constraints violations.

185 The daily surgical intervention scheduling problems have common features
that can be observed, regardless of the specific organization. The list of elective
patients' interventions to be scheduled is known and all the interventions are
scheduled. The makespan or the overtime hours are often considered as an ex-
190 plicit part of the objective function since it is important not to exceed normal
working hours. Since all interventions must be scheduled, the uses of the criti-
cal resources to make a daily schedule feasible are to be considered since each
resource has a limited, and constant, capacity.

Weekly intervention scheduling problems

Roshanaei and Naderi (2021) proposed a sequence-based mixed-integer pro-
195 gramming model and a constraint programming model to address a problem
initially proposed in Hashemi Doulabi et al. (2016) to plan surgical interven-
tions over a week horizon. Patients are managed using two sets (mandatory
and optional patients). The patient-to-day allocation, the (patient, day)-to-
operating room assignment, the (patient, day, operating room)-to-surgeon, and,
200 finally, the scheduling of the start times of these surgeries are considered in
turn. The aim is to maximize the total scheduled surgical time. Given that
this problem can be hierarchically structured, the authors investigated Benders
decomposition that makes it possible to achieve better results.

Akbarzadeh et al. (2020) considered a surgery planning problem over several
205 days with nurse re-rostering. Experiments were conducted on generated data
based on real data from the Sina Hospital (Tehran, Iran). The heuristic solution
approach proposed first builds an optimal LP solution obtained via a column
generation algorithm, after which a diving heuristic is applied to drive fractional
solutions to integrality. The aim is to maximize the use of the operating rooms
210 by considering the nurses' needs as well.

Oliveira et al. (2020) investigated patient scheduling over two weeks consid-
ering their prioritization and available sessions (operating rooms and surgeons)
for a Urology Department at a university hospital in Quebec City. A MIP model
is used on randomly generated instances based on real data to study the impact
215 of several policies for managing wait-listed patients (four categories of patients
are considered by urgency level).

Ballestín et al. (2019) considered the scheduling and rescheduling of elective
patients over two weeks. A tentative schedule is first built, followed by a final
schedule that is calculated some days before the start of the planning horizon in
220 order to take new information (change in the waiting list or in the status of the
patients) into account. The aims are to minimize the number of tardy patients
and to maximize the utilization rate of the operating rooms. A linear model
formulation is used to perform simulations on randomly generated instances
based on real data from a Spanish hospital. The authors studied the trade-off
225 between the degree of the changes allowed in the tentative schedule and the
benefits in relation to the objective function.

Zhang et al. (2019) considered a weekly scheduling single-specialty elective
surgery problem. The operating rooms and surgical intensive care unit have a
limited capacity. However, the surgeons are not considered in this study. A

230 two-level approach was proposed. By applying a Markov decision process, the first level selects interventions from a waiting list of patients. The second level is based on an approximate dynamic programming approach to assign selected interventions to rooms.

235 Castro and Marques (2015) addressed the problem of planning over a week of elective surgeries of different specialties to be selected from among a large list of elective surgeries on the basis of three priority levels. There is a maximum weekly operating time limit for every surgeon. A two-step decomposition approach that makes use of Generalized Disjunctive Programming (GDP) is proposed. The first step generates a planning model that does not consider the 240 surgeon availability constraints. The second step generates a scheduling model, that aims at determining the start time of the selected interventions by assigning the surgeons to the operating rooms, and taking the types of interventions and the availability of the surgeons into account. Some surgery/surgeon/room assignments cannot be translated into a feasible schedule due to conflicts not 245 considered in the planning model, and some interventions of the subset may consequently be left unscheduled. Room and day assignments do not change but some lower-priority planned surgeries can be moved back to a waiting list. The proposed approach is tested on real data from central and university hospital in Lisbon (Portugal). The aim is to maximize the total surgical time.

250 The weekly surgical interventions scheduling problems have common features that can be observed, regardless of the specific organization. The main resources to be managed are the surgeons and the operating rooms. Considering a hospital organization and given the relative importance of the stakeholders, the constraints on the allocations of the surgeons and of the operating rooms 255 need to be adequately managed. Not all interventions can be planned because the waiting list exceeds the limit of the considered horizon of a few days, a week or a few weeks.

Mathematical programming approaches are popularly used to address surgical intervention scheduling problems over a day or a week. One reason for their 260 success is that mathematical programming offers a framework that is powerful to express the wide variety of the encountered context dependent constraints. However, as the problems grow in size or in complexity/number of the different constraints, solvers may face difficulties in attaining solutions within reasonable processing times. Heuristic approaches based on mathematical formulations, on 265 dedicated heuristics or on meta-heuristics are used to obtain good solutions.

Regardless of the specific features of the organization of surgery rooms, the common features are the list of patients, each having a priority, and, the main resources that are the surgeons and the operating rooms with their availabilities.

270 The more the horizon increases, the more the importance of scheduling all patients increases while considering their priority in terms of access to surgery. Given a large list of patients for whom interventions need to be scheduled, each with his or her own health characteristics, it is an issue for a hospital to know whether it is feasible to have an admission plan where all interventions can be scheduled. Not only can it be useful to determine a day for surgery, but an

hour as well, allowing constraints such as scheduling certain interventions in the morning to be taken into account as early as possible. The surgeons and the operating rooms can be considered on a long-term horizon provided that the availability constraints are known.

No.	Literature	Problem characteristics				Optimization method
		ORs	Surg	Obj	Data	
1	Park et al. (2021)	✓	✓	SO	BRD	EA: MIP, H
2	Roshanaei and Naderi (2021)	✓	✓	SO	TD	EA: MIP, EA: CP
3	Akbarzadeh et al. (2020)	✓		SO	BRD	H
4	Oliveira et al. (2020)	✓	✓	SO	BRD	EA: MIP
5	Ballestín et al. (2019)	✓	✓	SO	BRD	EA: MIP, H: S
6	Zhang et al. (2019)	✓		SO	TD	H: ADP
7	Xiang (2017)	✓	✓	MO	TD	MH: ACO
8	Hashemi Doulabi et al. (2016)	✓	✓	SO	TD	EA: CG
9	Riise et al. (2016)	✓	✓	SO	BRD	H
10	Wang et al. (2015)	✓	✓	SO	BRD	EA: MIP, EA: CP
11	Xiang et al. (2015)	✓	✓	SO	TD	MH: ACO
12	Castro and Marques (2015)	✓	✓	SO	RD	H: GDP
13	Sier et al. (1997)	✓		SO	BRD	H
14	this study	✓	✓	SO	BRD	MH: ALNS, H

Note :

- ORs(Operating Rooms), Surg(Surgeons), Obj(Objective).
- Obj: SO(Single-Objective), MO(Multi-Objective).
- Data: RD(Real Data), BRD(Based on Real Data), TD(Theoretic Data).
- Optimization method: H(Heuristics), MH(Metaheuristics), EA(Exact Algorithm).
- CP(Constraint Programming), MIP(Mixed Integer Program).
- ACO(Ant Colony Optimization), GDP(Generalized Disjunctive Programming).
- S(Simulation), ADP(Approximate Dynamic Programming).

Table 1: Related studies on surgical intervention scheduling problems.

In Table 1 we provide a synthetic overview of the literature that relates to our study by chronological order.

For a more detailed overview of the literature about surgery planning problems, we invite the reader to refer to Rahimi and Gandomi (2020), Samudra et al. (2016), Erdogan and Denton (2011), May et al. (2011), Cardoen et al. (2010), Magerlein and Martin (1978) who provide reviews on variants of these problems and on solution approaches.

3. Problem description and MIP model

Hospitals need to create the admission plans for surgical interventions of patients months before the date of surgery in consideration of their most critical resources: the surgeons and the operating rooms. In this paper, we consider elective inpatients and outpatients for whom a surgical intervention is to be

scheduled regardless of the events that may arise in shorter time horizon schedules.

We focus on the following admission planning problem: given a set of hundreds of patients for whom surgical interventions need to be scheduled over
295 several months, the main issue is to schedule all the interventions in order to obtain a start date (a day and a time) for each intervention. There may be interventions that cannot be feasibly scheduled, but this should be avoided as much as possible.

We first present the data and parameters that relate to patients (priority
300 level, availability date, due date, hard due date), the resource availabilities, as well as preferences that aim at scheduling certain interventions early in the morning. Next, we report the mathematical formulation of the problem from Riise and Mannino (2012) and Riise et al. (2016). In the following, we use most of the notations introduced in Riise and Mannino (2012) and Riise et al. (2016).

305 **Data and parameters**

Patients, and some related medical and practical issues, are considered using the following data and parameters:

H , planning horizon, or planning period length;

z , the number of time units in a day;

310 P , set of elective patients for whom a surgical intervention has to be planned, indices p , we denote $|P|$ as its size;

X_p , earliest start date for the intervention of patient p ;

D_p , due date; patient p should preferably be scheduled before;

315 H_p , hard due date; patient p must be scheduled before; otherwise, the intervention is unscheduled;

β_p , for a patient, the relative importance to schedule the patient's surgical intervention;

$P^{em} \subset P$, subset of patients for whom the intervention should be planned early in the morning, we denote $|P^{em}|$ as its size;

320 τ , for all patients $p \in P^{em}$, the time in the morning from which the intervention can be scheduled;

γ_p , for a patient $p \in P^{em}$, the relative importance to schedule the patient early in the morning;

R_s , set of surgeons, indices s ;

325 R_r , set of operating rooms, indices r ;

R , set of all resources, $R = R_s \cup R_r$;

R^p , set of resources assigned to the surgical interventions of patient p , through the choice of mode;
 K_i , set of successive disjoint availability intervals associated with resource i (surgeon or room);
 $K_i^p \subseteq K_i$, set of intervals for which resource i is available to the surgical interventions of patient p ;
 M , set of modes $m = (r_s, r_r) \in R_s \times R_r$, r_s indice of a surgeon and r_r indice of a room; these are all the combinations of surgeons and operating rooms;
 M_p , set of feasible modes m for the surgical intervention of patient p ;
 φ^k , fixed starting time of resource interval k ;
 σ^k , latest end time of resource interval k ;
 u_i^m , if mode m uses resource i then $u_i^m = 1$;
 ϑ_p^m , length of the surgical intervention for patient p when using mode m .

Each patient p has an earliest start date X_p for the intervention and a due date D_p defined to reflect a medical priority. Each patient p has a hard due date $H_p \geq D_p$. The starting date of the intervention should be strictly below this hard due date; otherwise, the surgical intervention is left unscheduled. Parameters X_p , D_p , and H_p are integer numbers of days relative to the beginning of the planning horizon. For a patient p , the value β_p is linked to the patient's degree of priority for the surgical intervention.

For some particular patients $p \in P^{em}$, the surgical intervention should be preferably scheduled early in the morning; the parameter τ is the time in the morning from which the surgical intervention can be scheduled. The parameter γ_p is the relative importance to schedule the patient's surgical intervention earlier in the morning.

In order to be scheduled, a surgical intervention requires a surgeon and a room. The sets R_s , R_r , R and R^p , are used to manage the resources. The sets K_i are useful to take the daily working hours of the teams or the surgeons into consideration, as well as the operating room hours and the maintenance operations of these surgical technical platforms.

For a patient p , the set of feasible modes is M_p , depending on the surgical operation to be performed. The medical evaluations during the preoperative consultations make it possible to select surgeons not only in accordance with the needed specialty, but also with the professional experience that is related to the difficulty of the medical case. Usually in such organization, the surgeons themselves, organized by specialty, decide who can perform the surgical operation. Consequently, the length ϑ_p^m of the surgery depends on the surgeon and on the operating room where it can be done.

One mode m should be chosen to plan the surgical intervention of patient p from among M_p . The preemption of surgical interventions is not authorized.

Given that we are scheduling many patients, when using mode $m = (r_s, r_r)$ for a patient p , an interval \mathcal{I} from among the set of intervals $K_{r_s} \cap K_{r_r}$ is to be chosen to make it possible to plan the surgical intervention of length ϑ_p^m , taking
 370 all other surgical interventions that are already scheduled into account.

For a patient p , a surgical intervention is to be scheduled; an intervention corresponds to one patient p . For the sake of simplicity, we use the same indices p for indexing interventions in the sequel.

Mathematical formulation

375 We introduce the mathematical formulation of the problem from Riise and Mannino (2012) and Riise et al. (2016). The variables are as follows:

$x_p^m = 1$, if the surgical intervention of patient p uses mode $m \in M_p$, and 0 otherwise;

380 $q_p^k = 1$, if the surgical intervention of patient p uses resource interval $k \in K_i$, for resource i , and 0 otherwise;

t_p , the non-negative starting time of the surgical interventions of patient p ;

$z_{pp'} = 1$, if the surgical intervention of patient p precedes the surgical interventions of patient p' , and 0 otherwise;

c_p , completion time of the surgical interventions of patient p ;

385 $g_p^i = 1$, if the surgical intervention of patient p uses resource i in the chosen mode, and 0 otherwise;

$h^p = 1$, if the surgical intervention of patient p is unscheduled, and 0 otherwise.

The MIP formulation is as follows:

Min

$$W_{un} \underbrace{\frac{1}{\sum_{p \in P} \beta_p} \sum_{p \in P} \beta_p h^p}_{O_{un}} \quad (1a)$$

$$+ W_{wt} \underbrace{\frac{1}{1 + \lambda|P|} \sum_{p \in P} o_{wt(p)}(1 - h^p)}_{O_{wt}} \quad (1b)$$

$$+ W_{em} \underbrace{\frac{1}{z|P^{em}|} \sum_{p \in P^{em}} \gamma_p \Gamma(p)(1 - h^p)}_{O_{em}} \quad (1c)$$

Subject to:

$$x_p^m \in \{0, 1\} \quad \forall p \in P, \forall m \in M_p \quad (2)$$

$$z_{pp'} \in \{0, 1\} \quad \forall p, p' \in P \quad (3)$$

$$t_p \in \mathbb{R}_+ \quad \forall p \in P \quad (4)$$

$$q_p^k \in \{0, 1\} \quad \forall i \in R, \forall k \in K_i^p \quad (5)$$

$$c_p \in \mathbb{R}_+ \quad \forall p \in P \quad (6)$$

$$g_p^i \in \{0, 1\} \quad \forall i \in R, \forall p \in P \quad (7)$$

$$c_p = t_p + \sum_{m \in M_p} \vartheta_p^m x_p^m \quad \forall p \in P \quad (8)$$

$$g_p^i = \sum_{m \in M_p} u_i^m x_p^m \quad \forall i \in R, \forall p \in P \quad (9)$$

$$\sum_{m \in M_p} x_p^m = 1 - h^p \quad \forall p \in P \quad (10)$$

$$\sum_{k \in K_i^p} q_p^k = g_p^i \quad \forall p \in P, \forall i \in R \quad (11)$$

$$z_{pp'} + z_{p'p} \leq 1 \quad \forall p, p' \in P \quad (12)$$

$$t_{p'} - c_p \geq (z_{pp'} - 1)\mathcal{M} \quad \forall p, p' \in P \quad (13)$$

$$z_{pp'} + z_{p'p} \geq g_p^i + g_{p'}^i - 1 \quad \forall p, p' \in P, \forall i \in R \quad (14)$$

$$t_p \geq X_p \quad \forall p \in P \quad (15)$$

$$c_p \leq H_p \quad \forall p \in P \quad (16)$$

$$t_p - \varphi^k q_p^k \geq 0 \quad \forall p \in P, \forall i \in R, \forall k \in K_i^p \quad (17)$$

$$c_p - \sigma^k q_p^k - (1 - q_p^k)\mathcal{M} \leq 0 \quad \forall p \in P, \forall i \in R, \forall k \in K_i^p \quad (18)$$

390 Constraints (2)-(7) define the variables. Constraint (8) sets the completion times c_p . Constraint (9) ensures resource i is used in the chosen mode m for patient p . Constraint (10) ensures that at most one mode m is chosen and set h^p accordingly. Constraint (11) ensures that one interval k is used for each resource i of mode m for a patient p . Constraints (12), (13) and (14) ensure precedence

395 constraints when two patients p, p' use a same resource i . Constraints (15) and (16) ensure surgical intervention to be in the required interval $[X_p, H_p]$ for patient p . Constraints (17) and (18) ensure surgical intervention interval $[t_p, c_p]$ to be inside interval $[\varphi^k, \sigma^k]$ of resource i . In constraints (13) and (18), the big-M value is $\mathcal{M} = H$ (see Riise and Mannino (2012)).

400 A feasible solution S is composed of $\tilde{P} \subseteq P$, a set of elective patients for whom a surgical intervention is scheduled ($h^p = 0$) and a set $P \setminus \tilde{P}$ of patients for whom a surgical intervention is not scheduled ($h^p = 1$). In the same way, we consider \tilde{P}^{em} and $P^{em} \setminus \tilde{P}^{em}$.

The objective function to be minimized is a weighted sum of three normal-
405 ized terms, see (1a)-(1c). Given a feasible solution, the first term O_{un} of the objective function aims at minimizing the number of elective patients for whom the surgical interventions are left **un**scheduled. The term is a normalized sum of the β_p values, the relative importance to schedule the patient's surgical intervention, for all the elective patients for whom their surgical intervention ($p \in P \setminus \tilde{P}$)
410 cannot be scheduled.

The second term of the objective function O_{wt} is a normalized sum of the waiting times for the patients for whom the surgical intervention is scheduled. For a patient p , the waiting time $o_{wt(p)}$ is assessed using the following function:

$$o_{wt(p)} = \begin{cases} \frac{c_p - X_p}{D_p - X_p} & \text{if } c_p \leq D_p \\ 1 + \lambda \frac{c_p - D_p}{H_p - D_p} & \text{otherwise.} \end{cases} \quad (19)$$

Overall, for a patient p , this piecewise linear function increases as c_p increases relative to the earliest start date X_p and relative to the due date D_p . Given that we should schedule the surgery before the due date D_p , the slope value becomes a steeper value λ when $c_p > D_p$. The purpose is to over-penalize
415 the surgical intervention of a patient p that is scheduled after the due date D_p .

The third term O_{em} is a normalized sum that evaluates the surgical interventions of patients $p \in P^{em}$ whose interventions should be planned early in the **morning**. Given that τ is known for all patients $p \in P^{em}$, the function $\Gamma(p)$ computes the difference of time between τ and c_p for the chosen planning day;
420 this value is weighted by the relative importance γ_p .

The normalized terms are weighted by W_{un} , W_{wt} and W_{em} . We have $W_{un} > W_{wt} > W_{em}$, which clearly reflects the hierarchy for medical considerations: the priority is to, first, plan as many patients' interventions as possible; second, as close as possible to the due date; and, finally, to schedule in the morning the
425 patients for whom this constraint should be respected.

We denote $Obj(S)$ as the evaluation of a solution S that we compute as presented in equations (1a)-(1c).

4. The 2PSC-EM heuristic

Given that surgical interventions of the set P of patients can be viewed as
430 projects that require renewable and shared resources, the admission planning

problem is presented in Riise et al. (2016) as a multi-project/multi-mode RCPSP with minimum and maximum time lags.

We propose a Two Priorities Scheduling Construction phase (2PSC) based on the ideas of RCPSP constructive heuristics (see Kolisch and Hartmann (1999); 435 Tormos and Lova (2003); Almeida et al. (2016)), followed by an improvement phase that focuses on patients that need to be scheduled early in the morning. We denote this heuristic as 2PSC-EM.

The 2PSC construction phase uses two priority lists, one for managing the patients to be scheduled (P), and the second for managing the execution modes 440 of each patient (M_p). The general idea is to increase the time at each iteration in order to choose the next surgical intervention to be planned by taking all the surgical interventions in progress that are already planned into account (these are assumed to still be in progress) since they cannot be interrupted (no preemption allowed).

Algorithm 1: The construction phase 2PSC

Input : P set of interventions (and patients), R_s, R_r sets of resources (surgeon, room)
Output : S solution, computed planning, \mathcal{L}_u list of interventions left unscheduled
Variables : t_i time where a surgical intervention can be scheduled; i number of iterations, relative to time t_i ; C_i set of interventions, completed at time t_i ; A_i set of interventions, in progress at time t_i ; R_i set of resources used by interventions in A_i ; \mathcal{L}_i list of interventions that can be scheduled at time t_i ; p number of interventions; $M_{p,i}$ list of modes that can be used at time t_i for intervention p ; m a mode (r_s, r_r); E_p end time of the intervention p

```

1  $i, t_i \leftarrow 0$ 
2  $S, A_0, C_0 \leftarrow \emptyset$ 
3  $R_0 \leftarrow R_s \cup R_r$ 
4 while  $|A_i \cup C_i| < |P| \wedge$  (interventions can be scheduled without exceeding the horizon)
   do
     // time of the intervention that is in progress with the soonest end
     5  $t_i \leftarrow \min_{p \in A_i} \{E_p\}$ 
     6 Compute using timestep  $i$  number:  $C_i, A_i, R_i, \mathcal{L}_i$ 
     7 Sort  $\mathcal{L}_i$  in increasing order of  $D_p$  // earliest due date
     8 Shuffle  $\mathcal{L}_i$  by block of equal  $D_p$  values
     9 while  $\mathcal{L}_i \neq \text{nil}$  do
       10  $p \leftarrow \mathcal{L}_i.\text{pop\_front}()$  // first intervention that can be scheduled at time  $t_i$ 
         // One intervention having one of the smallest  $D_p$  value is selected
       11 Compute  $M_{p,i}$  // usable modes  $m$  a time  $t_i$  for intervention  $p$ 
       12 Sort  $M_{p,i}$  in increasing order of  $\vartheta_p^m$  // small length first
       13  $m \leftarrow M_{p,i}.\text{pop\_front}()$  // mode with smallest length  $\vartheta_p^m$ 
       14 Schedule intervention  $p$  at  $t_i$  with mode  $m$  in solution  $S$ 
       15  $E_p \leftarrow t_i + \vartheta_p^m$ 
       16 Update  $R_i, A_i, \mathcal{L}_i$  // other intervention may be scheduled at  $t_i$ 
       17 Shuffle  $\mathcal{L}_i$  by block of equal  $D_p$  values
     18 Compute  $\mathcal{L}_u$  // List of interventions left unscheduled
   19 return  $S, \mathcal{L}_u$ 

```

445 The algorithm of the 2PSC construction phase is shown in Algorithm 1. The iteration i corresponds to the time t_i where a surgical intervention can be scheduled; they are initialized at $i = 0$ and $t_0 = 0$. The beginning of the planning horizon is 0 and the end is t_{end} .

450 We denote E_p as the End time of intervention p when surgical intervention is scheduled for a patient p with length ϑ_p^m using a mode m . We denote C_i as the

set of the surgical interventions of patients that have been **Completed** at time t_i , formally $C_i = \{p \in P, E_p \leq t_i\}$. We denote A_i as the set of **Active** surgical interventions of patients at time t_i , formally $A_i = \{p \in P, E_p - \vartheta_p^m \leq t_i < E_p\}$; these surgical interventions are in progress. The surgical interventions that have
455 been planned up to t_i belong either to C_i or to A_i . We denote R_i as the set of resources of R_s or R_r used by the active interventions in the set A_i . We denote \mathcal{L}_i as the list of interventions that can be scheduled at time t_i . The interventions in \mathcal{L}_i are $\{p \in P \wedge p \notin A_i \wedge p \notin C_i, X_p \leq t_i\}$. These lists manage the interventions of patients to be scheduled throughout the algorithm.

460 An intervention for a patient p from among \mathcal{L}_i can possibly be performed using mode m from among M_p . However, not all these modes are possible at time t_i , since resources may already be used by some interventions in A_i that are not finished. We denote $M_{p,i}$ as the list of modes that can be used at time t_i . The modes in $M_{p,i}$ are: $\{m = (r_s, r_r) \in M_p, (r_s, r_r \notin R_i) \wedge (t_i + \vartheta_p^m \leq$
465 $H_p) \wedge ([t_i, t_i + \vartheta_p^m] \in K_{r_s} \cap K_{r_r})\}$.

In the first loop of Algorithm 1, the overall idea is to manage the interventions to be planned by applying the earliest due date rule. We first update t_i by selecting the time of the intervention that is in progress with the soonest end in A_i , computed at the previous iteration. Next, the new C_i, A_i, R_i and
470 \mathcal{L}_i that correspond to the new timestep i are computed. The list \mathcal{L}_i , the interventions that can be scheduled at time t_i , is then sorted in increasing order of D_p ; the priority given to the earliest due date aims at minimizing the O_{wt} term. The loop ends when all the interventions are scheduled or when no more interventions can be scheduled without exceeding t_{end} .

475 In the second loop of Algorithm 1, the idea is to schedule as many interventions as possible at time t_i by applying the shortest processing time rule. The first intervention p that can be scheduled at time t_i is selected. Its usable modes $M_{p,i}$ at time t_i are computed and then sorted by increasing length ϑ_p^m . Next, the mode m with the smallest length is chosen, the intervention p is scheduled,
480 and its end time E_p is updated. The sets and the list S, R_i, A_i and \mathcal{L}_i are updated. For a scheduled intervention p , we set $c_p = t_i$ for the intervention start time. The loop ends when no more interventions can be scheduled at time t_i . The rule aims at freeing the resources as soon as possible.

We observed that patients may have the same values of due date D_p . We
485 can take advantage of this observation by introducing a partial randomization to obtain different solutions when performing several runs. We shuffle the consecutive blocks of \mathcal{L}_i that correspond to the same value of D_p (see lines 9 and 19), and by doing so, the interventions with equal D_p are chosen at random.

The 2PSC algorithm computes a solution S , so \tilde{P} is known. The interven-
490 tions that have been left **unscheduled** are computed and we return \mathcal{L}_u . This heuristic approach aims at minimizing the O_{wt} term, but can be improved by considering the O_{em} term.

We propose an improvement phase EM with the aim of improving the number of interventions of patients in \tilde{P}^{em} who are scheduled early in the morning.
495 We try to move interventions $p \in \tilde{P}^{em}$ a step backwards to schedule them early

in the morning. For each patient $p \in \tilde{P}^{em}$, we obtain the day d where the surgical intervention is scheduled and then we obtain the list of all the scheduled interventions of this day. This list \mathcal{L}_d is sorted in increasing order of the time element of c_p . Given that p is in position i , we try to swap intervention p with
500 each intervention scheduled before. Function $Swap(s, i, j)$ returns True when it is possible to exchange the interventions. Provided that the two modes and the two lengths are the same, the exchange is performed by this function and S is updated. This straightforward condition has a major advantage, i.e., we can obtain an improved solution at small expense by avoiding the computing time
505 necessary to re-schedule part of the solution.

Given a solution S obtained by applying EM, the set \tilde{P} is the same, and for every day d , the set of scheduled interventions is still the same. We recall that parameters X_p, D_p, H_p and the number of days in c_p are integer numbers of days relative to the beginning of the planning horizon. Consequently, the
510 first two terms of the objective function do not change. The swap of the modes of execution of the interventions leads to an equivalent solution relative to the constraints of the problem (resource consumption and release). The start time of some interventions of \tilde{P}^{em} may change, which may decrease the third term of the objective function.

515 The 2PSC-EM that we propose is a fast dedicated heuristic that computes a schedule that complies with the resource usage constraints, while addressing medical considerations that are related to patients. By introducing the shuffling of list \mathcal{L}_i , it can be run many time to obtain different solutions.

5. ALNS metaheuristic for the admission planning problem

520 The 2PSC-EM heuristic may compute a solution of good quality but, some interventions may be left unscheduled. It is of importance for the hospital management to know whether the interventions for all the elective patients can be scheduled.

The ALNS approach was presented for the first time by Ropke and Pisinger
525 (2006). We provide a contextualized overview that consider the planning admission problem addressed here. We then present the general structure of our Adaptive Large Neighborhood Search (ALNS) in Section 5.1 .

For a large-scale neighborhood search, similar solutions are obtained through modifications to the original solution by applying several local search operators.
530 Given that some interventions may be left unscheduled, we explore the neighborhood of a current solution by first applying a destruction operator to free resources. Next, all the interventions that remain to be planned are scheduled by applying a repair operator with the aim of scheduling all the interventions whenever possible. We present the four destruction operators and the three
535 repair operators that we investigate in Sections 5.2 and 5.3. The degree of destruction needs to be tuned since it affects diversification. An adaptive diversification mechanism is used to manage the degree of destruction for some destroy operators. A couple of destruction and repair operators plays the role of a neighborhood for the local search.

540 The success of operators may vary depending on the problem instance. An
adaptive choice generally leads to better results rather than fixing the choice
of operators for the entire course of the algorithm. The adaptive mechanism
presented in Section 5.4 is based on a roulette wheel principle that we use to
manage the success of destruction operators and the success of repair operators.
545 Each operator has a weight that represents its share in a wheel. The weights are
updated according to the performance; efficient operators are used more often
than less efficient operators.

The ALNS makes use of these destroy/repair operators to explore the neigh-
borhood of a solution. However, that may not be sufficient to allow the search
550 process to avoid or escape local optima. The acceptance method of ALNS has
the purpose of deciding to either continue exploring the neighborhood of a cur-
rent solution or to select a newly created one. A lower-quality solution can be
accepted with the aim of escaping from local optima. We present an adaptive ac-
ceptance strategy in Section 5.5 based on the record-to-record travel algorithm,
555 originally proposed by Dueck (1993).

The ALNS that we propose makes use of adaptive mechanisms for destruc-
tion, construction and acceptance procedures. Several parameters need to be
tuned to obtain a good efficiency of these adaptive mechanisms.

5.1. General structure of ALNS

560 Algorithm 2 gives the general structure of the ALNS that we outline here
before providing more detailed insights.

Given an initial solution S and the list \mathcal{L}_u of interventions left unscheduled,
both computed by the 2PSC-EM heuristic (see Section 4), the algorithm alter-
nates destruction and repair phases on a current solution S_{cur} to compute an
565 incumbent solution S_i (lines 5-10). The incumbent solution is denoted as S_i .
However, we do not create a new container for every incumbent solution for each
iteration i , where index i is used for explanation purposes. When the incum-
bent solution S_i fulfills the acceptance criteria, it is retained as the new current
solution S_{cur} , and, the number of iterations i is reset to zero; otherwise it is
570 incremented (lines 11-15). The best solution found so far within iterations S_{best}
is kept (lines 16-18). Provided that a maximum number of iterations $Iter_{max}$
without any improvement is met, the ALNS algorithm stops and then returns
 S_{best} and \mathcal{L}_u .

The destruction operator O_{des} is selected from among a set of destruc-
575 tion operators (line 5) that are either day-oriented or intervention/patient-
oriented (see Section 5.2). For intervention/patient oriented destruction opera-
tors ($DayDestroy(O_{des})=false$), a random number of k interventions, bounded
by D_{max} , are to be removed (line 7). An adaptive diversification mecha-
nism manages D_{max} (line 20), which makes it possible to broaden the search
580 around the best solution found so far, with the intention of finding a bet-
ter solution (see Section 5.2). The destruction operator is performed using
 $Destruction(S_{cur}, k, O_{des})$ (line 8). This frees resources but an additional list
 \mathcal{L}_{des} of interventions are unscheduled.

Algorithm 2: Adaptive Large Neighborhood Search (ALNS) algo-
rithm

Input : S_0 initial solution, \mathcal{L}_u list of interventions left unscheduled
Output : S_{best} the best solution found, \mathcal{L}_u list of interventions left unscheduled
Parameters: D_{limit} limit for diversification degree
 $Iter_{max}$ maximum number of iterations without any improvement
Variables : S_{cur} current solution, i number of iterations
 D_{max} maximum number of interventions to remove on several days
 O_{des} selected destruction operator, O_{rep} selected repair operator
 k number of interventions to remove on several days
 S_i incumbent solution

```

1  $S_{best}, S_{cur} \leftarrow S_0$  // Initialize best and current solution
2  $i \leftarrow 0$ 
3  $D_{max} \leftarrow 3$ 
4 while  $i < Iter_{max}$  do
5    $O_{des} \leftarrow SelectDestructionOperator()$  // select a destruction operator
6    $k \leftarrow 1$ 
7   if  $\neg DayDestroy(O_{des})$  then  $k \leftarrow rand(1, D_{max})$ 
8     // remove  $k$  interventions on several days, or all interventions of a day
9      $(S_i, \mathcal{L}_{des}) \leftarrow Destruction(S_{cur}, k, O_{des})$ 
10     $O_{rep} \leftarrow SelectRepairOperator()$  // select a repair operator
11     $S_i \leftarrow Construction(S_i, \mathcal{L}_{des}, \mathcal{L}_u, O_{rep})$  // insert as many interventions as
12      possible
13    // Acceptance procedure on  $S_i$ , incumbent solution
14    if  $Accept(S_{best}, S_i)$  then
15       $S_{cur} \leftarrow S_i$  //  $S_i$  is accepted as the new current solution
16       $i \leftarrow 0$ 
17    else
18       $i \leftarrow i + 1$ 
19    if  $Obj(S_i) < Obj(S_{best})$  then
20       $S_{best} \leftarrow S_i$  // A new best solution is found
21       $D_{max} \leftarrow 3$ 
22    else
23      // Update maximum adaptive diversification degree
24      if  $\neg DayDestroy(O_{des})$  then  $D_{max} \leftarrow \min(D_{max} + 1, D_{limit})$ 
25      // Update weights of the two roulette wheels (Destruction/Repair)
26       $AdaptiveWeightsAdjustment(S_{best}, S_{cur}, S_i)$ 
27 return  $S_{best}, \mathcal{L}_u$ 

```

The repair operator O_{rep} is selected (line 9) from among a set of repair
 585 operators (see Section 5.3). Next, it is used in $Construction(S_i, \mathcal{L}_{des}, \mathcal{L}_u, O_{rep})$
 (line 10) to schedule all the unscheduled interventions (\mathcal{L}_{des} and \mathcal{L}_u), when
 possible. Given an incumbent solution S_i , the order in which the \mathcal{L}_{des} and \mathcal{L}_u
 interventions are processed has an impact on the number of interventions that
 can be scheduled. This depends on free resources within intervals. The repair
 590 operators that we propose are based on how the interventions of \mathcal{L}_{des} and \mathcal{L}_u
 are sorted.

In order to escape from local optima, we allow the acceptance of a non-
 improving solution (line 11). The main issue to be faced is to avoid selecting a
 too low-quality solution, leading to a waste of processing time when exploring
 595 its neighborhood in the hope of obtaining a better quality solution. We chose
 to implement an adaptive acceptance strategy, which we detail in Section 5.5,
 based on the record-to-record travel algorithm proposed in Dueck (1993).

It is important to make the selection of good destruction/constructions op-

erators over the iterations possible in order to be able to schedule all the interventions. The adaptive mechanism that we implement is detailed in Section 5.4. The weights of the two roulette wheels are updated using

$$\text{AdaptiveWeightsAdjustment}(S_{best}, S_{cur}, S_i).$$

The number of iterations without any improvement $Iter_{max}$ can be fixed regardless of the instance or computed during the course of the ALNS algorithm according to some characteristics of the processed instance in order to adapt it to the difficulty of the instance during execution.

We chose to formulate $Iter_{max}$ as $\gamma^{\frac{|P \setminus \tilde{P}|}{|R|} + 1} \cdot \frac{|\tilde{P}|}{|R|}$ where $\gamma \in [1, 10]$. We recall that the set of scheduled interventions during the course of the algorithm is \tilde{P} , the set of patients left unscheduled is $P \setminus \tilde{P}$, and the set of resources is R . Therefore, $Iter_{max}$ mainly increases as $\frac{|\tilde{P}|}{|R|}$ increases, the average number of scheduled interventions per resource. This allows us to spend more processing time when all interventions are scheduled to better improve the terms O_{wt} and O_{em} of the objective function. However, we also need to have a larger number of iterations when interventions are left unscheduled in order to schedule all interventions. The term $\gamma^{\frac{|P \setminus \tilde{P}|}{|R|} + 1}$ is equal to the value of parameter γ when all interventions are scheduled since $|P \setminus \tilde{P}|$ is zero because the set of interventions left unscheduled is empty, but it is larger when many interventions are left unscheduled.

The γ parameter needs to be tuned to obtain a good trade-off between good quality solutions and processing times.

5.2. Destruction operators

We investigated four destruction operators, two that are intervention/patient-oriented and two others are day-oriented. All these operators use the current solution S_{cur} as input, and the intervention/patient operators remove a certain number of interventions while the day operators remove all the interventions scheduled in one day. Given a destroy operator O_{des} , the function $Destruction(S_{cur}, k, O_{des})$ (see Algorithm 2) returns S_i , the incumbent solution with the removed interventions, and \mathcal{L}_{des} the list of removed interventions. The destruction operators we investigated are:

RR Random Removal (intervention/patient-oriented);

WR Worst Removal (intervention/patient-oriented);

RDR Random Day Removal (day-oriented);

WDR Worst Day Removal (day-oriented).

Random Removal removes k surgical interventions at random from the solution and inserts them one after the other in \mathcal{L}_{des} . This can be done in constant time. **Worst Removal** first assesses then sorts the interventions in decreasing order of cost; see equations (1a)-(1c). This can be done in $\mathcal{O}(|P| \cdot \ln(|P|))$.

Next, the k surgical interventions with the highest planning cost are removed. The planning cost of a patient p is assessed by the cost difference, assuming the

640 withdrawal of the patient’s intervention in the solution. This aims at decreasing
the cost. **Random Day Removal** selects one day in the planning horizon at
random. Next, all the interventions scheduled for this day are removed from
the solution. At most this can be done in $\mathcal{O}(|P|)$. **Worst Day Removal** first
645 assesses all the scheduled interventions for each day, and then sorts the days
in decreasing order of cost. Next, all the interventions for the day having the
highest planning cost are removed from the solution. This can be done in
 $\mathcal{O}(|P| \cdot \ln(|P|))$.

All these destroy operators aim at freeing resources, which allows the repair
operators to schedule as many interventions as they can. **RR** and **RDR** are
650 pure random destruction operators. They help diversify the search mechanism
(Hemmati and Hvattum (2017)).

By focusing on days, **RDR** and **WDR** make it possible to reallocate res-
sources within one day, while aiming at decreasing the cost, especially with
regard to the third term O_{em} of the objective function (1c) related to patients
655 for whom the intervention should be planned early in the morning.

For the **Worst Removal**, we assess the individual contribution for each sched-
uled intervention $p \in S_{cur}$. This allows us to remove the k interventions with the
highest cost. The **WDR** destroy operator also assesses the individual contribu-
tions. **WR** and **WDR** both work at the expense of more processing time but
660 this make it possible to reduce the overall cost $Obj(S_i)$ using repair operators.

At each iteration, function *SelectDestructionOperator()* (see Algorithm 2)
selects one destruction operator O_{des} that is chosen from among the four de-
scribed above using an adaptive mechanism based on a roulette wheel selection
algorithm (see Section 5.4).

665 The *Destruction*(S_{cur}, k, O_{des}) function requires a degree of destruction k ,
the number of interventions to be removed, that is used by **RR** and **WR**. Note
that parameter $k = 1$ when a day-oriented operator is chosen since one day
has to be selected. The degree of destruction k affects diversification, and,
consequently, the quality of solutions. It can be fixed, chosen at random from a
670 range depending on the size of some characteristics of the instance, or gradually
varied at run-time according to a strategy. We chose to implement an adaptive
strategy for managing k for **RR** and **WR** that uses the number of modes and
the number of scheduled interventions that we obtain during the course of the
ALNS algorithm.

675 In Algorithm 2, the value k is chosen at random as $k \leftarrow rand(1, D_{max})$. Pro-
vided that an intervention/patient-oriented destroy operator has been chosen,
 k is bounded by D_{max} . We define D_{max} as the degree of diversification. This
value is initialized to 3 and then incremented after each non-improving iteration
as $D_{max} \leftarrow min(D_{max} + 1, D_{limit})$, when the D_{limit} value is not attained. As
680 soon as an improvement is found, we reset D_{max} to 3 in order to entirely explore
the neighborhood of the new best solution S_{best} .

The choice of the D_{limit} value is important because it makes it possible to
broaden the search around a solution to find a better solution. However, a
too large value will possibly generate an unnecessary expenditure of processing
685 time because a better solution could be found in another part of the search

space starting from a solution of lower quality that could be selected thanks to the acceptance mechanism (see Section 5.5).

We chose to formulate D_{limit} as $\alpha \cdot \frac{|\tilde{P}|}{|M|}$ where \tilde{P} is the set of interventions (i.e., patients) already scheduled and M is the possible modes that can be used. It is
690 mainly proportional to the average number of scheduled interventions per mode that are used by the instance. Since $|\tilde{P}| \leq |P|$ when a number of interventions are left unscheduled in solutions, this favors the adaptive acceptance strategy of low-quality solutions in order to find solutions where all interventions are scheduled. Since it increases as the number of scheduled interventions increases,
695 it then makes it possible to better explore the neighborhood of solutions.

The size of \tilde{P} is larger than the size of M , and processing time increases as the number of removed interventions increases. We chose to select $\alpha \in [0, 1]$. The α parameter needs to be tuned to obtain good-quality solutions.

Over the iterations of the ALNS, the adaptive mechanism makes it possible
700 to choose from among the four destruction operators to explore the neighborhood of a solution. The destruction operators shake up the current solution that makes it possible to explore the neighborhood of this solution.

5.3. Repair operators

In the literature, the **Best Insertion Algorithm** is often used for solution
705 repair. Overall, the idea is to insert items in an incumbent solution at a place chosen as the best one according to specific criteria (Amarouche et al., 2020; Ben-Said et al., 2019).

Based on the general principle, we proposed the dedicated algorithm as shown in Algorithm 3. Given an incumbent solution S_i , we compute the set
710 that contains triplets of **surgeon**, **room** and **time interval** that can be used to schedule an intervention. We obtain all the free (s, r, \mathcal{I}) relative to S_i (modes and intervals). We denote this set as $\mathcal{S}_{sr(ti)}$, indexed by $sr(ti)$ for **surgeon**, **room** and **time interval**. Initially computing $\mathcal{S}_{sr(ti)}$ takes $\mathcal{O}(H \cdot |P|)$ iterations, next $\mathcal{S}_{sr(ti)}$ is updated in constant time during the course of the ALNS algorithm.

The objective is to schedule as many interventions as possible while minimizing the cost. The algorithm uses the incumbent solution S_i and an ordered/prioritized list of interventions to be scheduled, denoted as \mathcal{L}_{itbs} . The list \mathcal{L}_{itbs} contains the interventions left unscheduled of \mathcal{L}_u and the interventions of \mathcal{L}_{des} that have been removed by applying one of the four destruction
720 operators. Given an initial \mathcal{L}_{itbs} list, the BIA takes $\mathcal{O}(H \cdot |P|)$.

The way that interventions are ordered in \mathcal{L}_{itbs} has an impact on how many interventions can be scheduled using the set $\mathcal{S}_{sr(ti)}$ of available resources within intervals. We propose and look into three different ways of building the order of interventions in \mathcal{L}_{itbs} . They are presented below.

Algorithm 3 first resets \mathcal{L}_u to obtain the list of interventions left unscheduled
725 for the forthcoming iteration of ALNS. Given a prioritized list \mathcal{L}_{itbs} , we attempt to insert the interventions one by one in the incumbent solution S_i . For an intervention p , we first determine the modes $m = (s, r) \in M_p$ and the associated intervals \mathcal{I} from among the set of triplet $\mathcal{S}_{sr(ti)}$ that can be used to schedule

Algorithm 3: Best Insertion Patient

Input : S_i incumbent solution at iteration i
 \mathcal{L}_{itbs} ordered/prioritized list of interventions to be scheduled,
 $\mathcal{S}_{sr(ti)}$ set of triplet (surgeon, room, time interval) that can be used to
 schedule
Output : S_i repaired incumbent solution at iteration i
 \mathcal{L}_u list of interventions left unscheduled
Variables : $\mathcal{S}_{p, sr(ti)c}$ for intervention p ,
 set of quadruplets (surgeon, room, time interval, cost)

```

1  $\mathcal{L}_u \leftarrow \emptyset$ 
2 while ( $\mathcal{L}_{itbs} \neq nil$ ) do
   // next intervention of ordered list of interventions to be scheduled
3    $p \leftarrow \mathcal{L}_{itbs}.pop\_front()$ 
4    $\mathcal{S}_{p, sr(ti)c} \leftarrow \emptyset$ 
   // select modes and time intervals for intervention  $p$ 
   // assess cost
5   forall ( $s, r, \mathcal{I} \in \mathcal{S}_{sr(ti)}$ ) do
6     if ( $m = (s, r) \in M_p \wedge (\vartheta_p^m \leq size(\mathcal{I}))$ ) then
7        $cost_p \leftarrow DiffCostAdd(S_i, p, s, r, \mathcal{I})$ 
8        $\mathcal{S}_{p, sr(ti)c} \leftarrow \mathcal{S}_{p, sr(ti)c} \cup \{(s, r, \mathcal{I}, cost_p)\}$ 
9   if  $\mathcal{S}_{p, sr(ti)c} \neq \emptyset$  then
10     $(p, s_{best}) \leftarrow SelectBest(\mathcal{S}_{p, sr(ti)c})$ 
11    Schedule intervention  $p$  in solution  $S_i$  using mode  $m$  and interval  $\mathcal{I}$ 
12    Update the set  $\mathcal{S}_{sr(ti)}$ 
13  else
14     $\mathcal{L}_u.push\_back(p)$ 
15 return  $S_i, \mathcal{L}_u$ 

```

730 this intervention. We then assess the related cost, denoted as $cost_p$, of inserting the intervention p in S_i . We therefore obtain the set of quadruplet $\mathcal{S}_{p, sr(ti)c}$ (surgeon, room, interval and cost).

735 Provided that $\mathcal{S}_{p, sr(ti)c}$ is not empty, we select the best insertion quadruplet with minimum cost and we schedule intervention p using the associated mode m and interval \mathcal{I} . The set $\mathcal{S}_{sr(ti)}$ is then updated for the next iteration since the resource has been used. If the set $\mathcal{S}_{p, sr(ti)c}$ is empty, the intervention p cannot be scheduled and is added to the list \mathcal{L}_u .

740 The adapted insertion algorithm and the ordered/prioritized list \mathcal{L}_{itbs} together play the role of a repair operator. We can have different solutions using different priority lists. Given the two lists \mathcal{L}_u and \mathcal{L}_{des} , we first append list \mathcal{L}_{des} behind list \mathcal{L}_u to obtain the initial list \mathcal{L}_{itbs} . We then propose three ways of ordering/prioritizing interventions in \mathcal{L}_{itbs} :

UIF **U**nscheduled **I**nterventions **F**irst;

NRM sorted in ascending order of the **N**umber of **R**equested **M**odes;

745 **AC** sorted in ascending order of an **A**ggregation of **C**riteria.

Computing the list \mathcal{L}_{itbs} takes at most $\mathcal{O}(|P| \cdot \ln(|P|))$.

750 The first repair operator **UIF** aims at giving priority to the unscheduled interventions remaining in \mathcal{L}_u . The idea is to free resources by applying a destruction operator to first schedule the interventions of \mathcal{L}_u , we then schedule the interventions of \mathcal{L}_{des} .

Overall, the idea behind the **NRM** repair operator is to first schedule the interventions with the least number of modes, assuming that we will have more possibilities to schedule the others as things progress when we schedule the interventions.

755 More generally, it may be interesting to consider all the elements related to the scheduling of a patient’s intervention. We must not lose sight of the fact that the medical constraints of hard due date H_p and of due date D_p should also be taken into consideration. The modes for scheduling the intervention of a patient as well as the resources may have an impact.

760 We propose to investigate a strategy for the third repair operator based on the aggregation of the criteria related to the patient’s level of urgency (H_p and D_p) and those related to modes and resources. Let n_{mode} be the number of different modes that can be used for a patient and let n_{res} be the number of different resources that we count over the different modes. We first compute
765 $H_p \cdot D_p \cdot n_{res} \cdot n_{mode}$, and then sort \mathcal{L}_{itbs} in ascending order of these values. A low value indicates that the patient is urgent, that a resource is critical, and that there are few modes for the patient’s intervention.

The idea behind the **AC** repair operator is to first schedule the patients’ interventions with low values, assuming that we will have more possibilities to
770 schedule the others as things progress when we schedule the interventions.

Over the iterations of the ALNS, the adaptive mechanism makes it possible to choose from among the three repair operators to explore the neighborhood of a solution.

5.4. Adaptive mechanism for destruction/repair

775 The idea is to promote future choices of successful operators by modifying the weights used in a roulette wheel algorithm that selects operators. The weights for the roulette wheel used for destruction operators and the weights for the other roulette wheel used for repair operators are updated using the *AdaptiveWeightsAdjustment* procedure according to the obtained performance.

780 The proposed ALNS algorithm uses four destruction and three repair operators. Operator success may vary depending on the problem instance. The adjustment of the roulette wheel weights is necessary to increase the probability that efficient operators are used more often than less efficient operators. Dynamic adjustment is the only way to ensure a permanent re-evaluation of
785 operators’ weights.

Two approaches can be used for updating the weights: at each iteration or periodically after a certain number of iterations. The advantage of the first one is that weights are up-to-date at all times but at the expense of processing time since the weights and the operator probabilities for the next iteration have
790 to be calculated at each iteration. On the contrary, by periodically updating the weights after a certain number of p_u iterations, we save processing time. However, this implies determining a good value for p_u . A large value saves processing time but does not allow the adaptive mechanism to fully play its role, which can result in poor-quality solutions. To save processing time, we

795 chose the second approach. Hence, the tuning of p_u is needed to obtain a good trade-off between saved computing time and good-quality solutions.

The adaptive mechanism is the same for destruction or repair operator selection. We denote O as either a destruction or a repair operator. The number of times the operator O has been used during p_u iterations is denoted as $u(O)$.
 800 The success of operator O is denoted as $s(O)$, set to zero at the beginning of the period of p_u iterations. Given the incumbent solution S_i , the current solution S_{cur} , and the best solution found so far S_{best} , the value of $s(O)$ is increased at each iteration as:

$$s(O) + \sigma_i \quad \text{where } \sigma_i \text{ is either } \begin{cases} \sigma_1 & \text{if } Obj(S_i) \leq Obj(S_{best}) \\ \sigma_2 & \text{if } Obj(S_i) \leq Obj(S_{cur}) \\ \sigma_3 & \text{otherwise} \end{cases}$$

In the first case, the operator O improves or equals the best solution found
 805 so far, while in the second case it improves or equals the current solution. In the last case, we reward the operator when a new solution is worse but accepted according to the acceptance strategy (see Section 5.5). We have $\sigma_1 > \sigma_2 > \sigma_3$. This promotes the operator as the relative or absolute solution quality increases. These parameters need to be tuned because they have an impact on the solution
 810 quality. We chose to formulate σ_2 as $\sigma_2 = \theta \cdot \sigma_1$ and σ_3 as $\sigma_3 = \phi \cdot \sigma_2$ where $\theta, \phi \in [0, 1]$. Provided that an initial value is set for σ_1 , the parameter tuning of $\sigma_1, \sigma_2, \sigma_3$ can be performed by varying the couple of parameters (θ, ϕ) .

The weights for the forthcoming iterations are calculated as:

$$w(O) = \begin{cases} (1-l)w(O) + l \frac{s(O)}{u(O)}, & \text{if } u(O) > 0 \\ (1-l)w(O), & \text{if } u(O) = 0 \end{cases}$$

The reaction factor $l \in [0, 1]$ is a parameter that controls the influence of the recent success of an operator on its weight.

815 The four destruction and the three repair operators together make large changes possible from one solution to its neighbors, which may prevent the search process from being stuck in local optima. However, since operator success may vary depending on the problem instance, the adaptive mechanism plays an important role by rewarding efficient operators throughout iterations. To make
 820 the adaptive mechanism efficient, the parameters presented above need to be tuned.

5.5. Adaptive acceptance strategy

We chose to implement an adaptive acceptance strategy based on the record-to-record travel algorithm. Originally proposed by Dueck (1993), it is a deterministic variant of simulated annealing. A low-quality solution is accepted based
 825 on the difference between the incumbent solution cost $Obj(S_i)$ and the best solution cost $Obj(S_{best})$ relative to a value denoted as record-deviation, which is a threshold-based strategy. This straightforward but efficient mechanism has

the advantage that it depends only on one parameter, which is the value of the
830 record-deviation, denoted here as Dev (see Dueck (1993)).

The record-deviation parameter Dev plays a central role in controlling the
acceptance of low-quality solutions. In the general scheme of the algorithm pre-
sented in Dueck (1993), the record-deviation parameter is fixed and originally
used as $Dev \leq Obj(S_i) - Obj(S_{best})$. We chose to implement it relative to a
835 percentage as $Obj(S_i) \leq (1+Dev) \cdot Obj(S_{best})$ because the unscheduled interven-
tions (postponed from a surgical standpoint) strongly contribute to the overall
cost of the objective function (1a)-(1c). It is preferable to use this percent-
age rather than an absolute difference value for comparison purposes between
instances for which all interventions are scheduled and those for which all inter-
840 ventions are not scheduled.

However, the larger this parameter is, the more we unnecessarily explore low-
quality solutions because the record-to-record-based mechanism is activated too
early.

To have the opportunity to first explore the neighborhood of a current so-
845 lution using the destroy/repair operators we propose an adaptive acceptance
strategy that we manage in procedure $Accept(S_{best}, S_i)$ (see Algorithm 2). Thus,
the value of Dev is not fixed, it can increase or decrease throughout the search
space exploration process.

However, the increase of Dev may be at the expense of the adaptive diversi-
850 fication mechanism that also increases D_{max} , the maximum number of interven-
tions that can be removed from S_i , when a lower quality solution is met. In Al-
gorithm 2, we update $D_{max} \leftarrow \min(D_{max} + 1, D_{limit})$ when $Obj(S_i) \geq Obj(S_{best})$
for some destroy operators. A good trade-off between these two mechanisms
must be found to prioritize local searches.

In procedure $Accept(S_{best}, S_i)$, we implement an adaptive mechanism that
increases the value of Dev by a constant value Δ_{Dev} when no improvement
is met throughout a defined number of iterations $Iter_D$. The record-deviation
parameter is equal to zero at the beginning ($Dev = 0$). When the defined
number of iterations $Iter_D$ without improvement has been performed, Dev is
860 increased by the record-deviation increment Δ_{Dev} to permit the diversification
mechanism to play its role. Low-quality solutions are more often accepted, which
allows the search to jump out from local optima. The Dev value increases by
 Δ_{Dev} as long as destroy/repair operators fail to find a better solution. We reset
the record-deviation parameter Dev to zero if a local or global improvement
865 occurs.

Therefore, the two parameters to be tuned to make this adaptive accep-
tance strategy efficient are Δ_{Dev} , the record-deviation increment, and, $Iter_D$
the number of iterations without improvement that induces the incrementation
of Dev .

870 6. Computational experiments

In our experiments, our objectives were: (i) to show the effectiveness of the
2PSC-EM heuristic compared to the literature results; (ii) to provide a summary

and insights into how to conduct the tuning of the ALNS so that it can be used in other situations where planning of elective patients has to be done over a period of several months; (iii) to evaluate the effectiveness of the destruction/repair operators and the adaptive mechanism for destruction/repair and to discuss the results to show whether a component contributes to obtaining good solutions by also considering the processing time; and (iv) to assess the quality of the solutions computed by the ALNS on benchmark instances compared to the literature results. Tests were done using C++ and Standard Template Library (STL), compiled with GCC under Linux, on a machine with an Intel(R) Xeon(R) Gold 6138 CPU @ 2.00 GHz.

6.1. Benchmark overview and experimental protocol

We tested the 2PSC-EM heuristic and the ALNS meta-heuristic on the admission set of the benchmark proposed by Riise et al. (2016). The authors designed an instance generator based on the real resources of a surgery department (Bærum Sykehus, Norway). For confidentiality reasons, the patients are generated. The test data are available on-line in XML format (SINTEF, 2013).

In this paper we focus on building the scheduling of surgical interventions, i.e. admission planning, for which it is of interest for the hospital organization to know whether it is possible to schedule the interventions of elective patients regardless of whether they are outpatients or inpatients. Each of the ten instances of the benchmark test consists of 728 patients to be scheduled over a planning horizon of between 65 and 71 days (about 3 months). In all instances, there are seven surgeons and four operating rooms.

In Riise et al. (2016), the authors decided to run the ACI algorithm ten times for each instance and a time limit of 600 s has been chosen for each run. They reported the minimum, maximum and average solution values at the chosen time limit of 600 s. In Riise et al. (2016), the best solution value, denoted as UB, is also reported for each instance. This UB value corresponds to the best value obtained on all the runs performed by the authors. The processing times for obtaining the UB values are not reported in the paper. The authors indicated that they are obtained using considerably longer running times than the 600 s time limit.

6.2. Comparison of 2PSC-EM heuristic with the literature

In Table 2, for each instance under the *ACI* heading, the *UB* column shows the best known value, or upper bound, the *Min* column shows the minimum value obtained by ACI (see Riise et al. (2016)), the *Mi2UB* column shows the percentage $(UB - Min)/UB$, and the $t(s)$ column shows the processing time. Given that the weight W_{un} is set to 1,000 (see term (1a)), values larger than a thousand indicate that some interventions are left unscheduled. The results that are better than UB are shown in bold print.

Since our algorithm is also a randomized one like ACI, we chose to initially perform 100 runs to show whether the heuristic can obtain better results. A run of the 2PSC-EM heuristic takes about ten seconds. Under the *2PSC-EM*

(100) heading, we show the minimum value we obtain and the percentage $(UB - Min)/UB$ in the *Min* and *Mi2UB* columns, respectively.

In eight out of ten instances the 2PSC-EM heuristic obtains better results. For the eight instances for which all the interventions are scheduled using the
 920 ACI approach and the proposed 2PSC-EM heuristic, we improve UB up to 16% and 9% on average.

	ACI				2PSC-EM (100)			2PSC-EM (3)		
	UB	Min	Mi2UB%	t(s)	Min	Mi2UB%	t(s)	Min	Mi2UB%	t(s)
a_01	21.58	21.85	-1.27	600	21.15	1.97	1319	22.00	-1.94	42.0
a_02	22.83	23.25	-1.83	600	19.72	13.63	1335	20.32	11.01	40.0
a_03	24.52	24.58	-0.26	600	22.55	8.02	918	22.66	7.81	31.2
a_04	21.97	22.28	-1.40	600	20.43	7.02	958	20.62	6.16	29.7
a_05	5113.88	6341.84	-24.01	600	11025.10	-115.59	934	13025.30	-154.71	28.2
a_06	23.55	23.55	0.03	600	22.15	5.97	991	22.68	3.72	31.6
a_07	22.73	23.25	-2.28	600	21.98	3.31	1026	22.44	1.28	30.0
a_08	2086.32	3148.49	-50.91	600	5024.88	-140.85	797	10024.70	-380.50	23.9
a_09	24.83	24.99	-0.64	600	20.75	16.43	926	21.23	14.50	29.2
a_10	24.48	24.74	-1.08	600	20.61	15.83	935	20.92	14.53	25.9

Table 2: 2PSC-EM heuristic, 100 runs and three runs, compared to ACI.

Except for the a_05 and the a_08 instances for which neither the ACI nor the 2PSC-EM heuristic succeeded in scheduling all the interventions, the 2PSC-EM heuristic that we propose provides better results. These preliminary results
 925 using the 2PSC-EM heuristic show that better results are achieved. However, in some cases, some interventions are still left unscheduled. A more effective approach is to be investigated with the aim of scheduling all the interventions, when possible.

The 2PSC-EM heuristic can potentially provide good initial solutions to the
 930 ALNS approach that we propose to study here. However, we cannot spend too much processing time to obtain these solutions. We therefore perform another series of experiments where we limit the number of runs to show whether good initial solutions can be obtained using the heuristic using a limited amount of time, while not significantly worsening the quality of the solutions. Since
 935 the heuristic is a randomized method, we performed several experiments of k runs. We experimentally observed that $k = 3$ runs seems to be a good trade-off between solution quality and processing time.

In Table 2 under the heading *2PSC-EM (3)*, we show the best results obtained using the 2PSC-EM heuristic when performing three runs of the heuristic
 940 ten times. In seven out of ten instances, the 2PSC-EM heuristic still obtains better results. A small degradation is observed for the instance a_01 compared to UB. For the eight instances for which all the interventions can be scheduled, the proposed 2PSC-EM heuristic still improves UB up to 14% and 7.1% on average. As can be shown, slightly better results can be achieved using 100
 945 runs of the 2PSC-EM heuristic compared to three runs, but it takes a while to obtain them. We experimentally observed that three runs are sufficient to obtain adequate solutions within a short processing time.

We propose the ALNS approach with the aim of scheduling all the interventions and improving the results of the 2PSC-EM heuristic. As initial solutions
of the ALNS approach, we use the best solution computed using three runs of
the 2PSC-EM heuristic below.

6.3. Parameter tuning

We present the experiments we carried out to find the parameter values that were used to test our ALNS approach. As described in Section 5.1, the ALNS
that we propose has four sets of parameters:

- D_{limit} , the maximum number of patients removed by the destroy operators;
- Δ_{Dev} and $Iter_D$, the record-deviation increment and the number of iterations without improvement before increasing the deviation;
- $\sigma_1, \sigma_2, \sigma_3, p_u$, and l , the first three are the added scores after using a destroy or repair operator, p_u is the number of iterations before adjusting the weights of operators, and l is the reaction factor;
- $Iter_{max}$, the maximum number of iterations without improvements.

Some of these parameters are computed during the course of the ALNS algorithm according to some characteristics of the instance being processed or are relative to other parameters. For these parameters, the first column in Table 3 shows the parameters as presented in Section 5.1. The second column describes how they are computed and the related parameters that need to be tuned.

	Computed as, and parameters to be tuned
D_{limit}	$\alpha \cdot \frac{ \bar{P} }{ M }$, parameter α to be tuned
$\sigma_1, \sigma_2, \sigma_3$	σ_1 fixed, next $\sigma_2 = \theta \cdot \sigma_1$ and $\sigma_3 = \phi \cdot \sigma_2$ parameters (θ, ϕ) to be tuned
$Iter_D$	$\delta \cdot Iter_{max}$, parameter δ to be tuned
$Iter_{max}$	$\gamma \frac{ P \setminus \bar{P} + 1}{ R } \cdot \frac{ \bar{P} }{ R }$, parameter γ to be tuned

Table 3: Parameters $\alpha, \theta, \phi, \delta$ and γ to be tuned.

To calibrate all the parameters, we carried out preliminary experiments on a subset of five instances that are randomly selected from the eight benchmark instances for which all the interventions can be scheduled. Since ALNS is a randomized search method, the experiments were repeated five times with a different random seed. To tune the parameters, we evaluate the results using the Relative Percentage Error (RPE). We define the RPE as follows: $RPE = 100 \times \frac{Z_{best} - Z_{max}}{Z_{best}}$ where Z_{best} denotes the best result we achieved over all the runs we performed for an instance, and Z_{max} denotes the best result we obtained among the five performed runs. Next, the RPE values are averaged for the five

instances chosen at random, and this average is shown as a percentage in the figures we present and that we comment on below.

We start by tuning the first D_{limit} , and we then tune each parameter, one after the other, considering the four sets of parameters presented. The initial values we use to first tune D_{limit} are $\Delta_{Dev} = 0.2$, $\delta = 0.2$, $\sigma_1 = 50$, $\theta = 0.3$, $\phi = 0.1$, $p_u = 60$, $l = 0.5$ and $\gamma = 10$. Then, to tune a parameter, we retain the best setting of the other parameters found before proceeding to tune it.

The maximum number of patients to be removed D_{limit}

We performed the tuning experiments by varying α from 0.1 to 1.0 with a step of 0.05. In Figure 1, we show that when α is lower than 0.2, the number of interventions removed from the solution is too small, so the neighborhood exploration is insufficient. When α is larger than 0.35, the number of interventions removed from a current solution increases. The diversification increases so the quality of the solutions is worsened, as can be seen by the average RPE values.

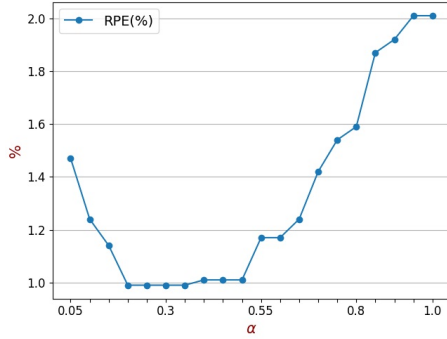


Figure 1: Tuning of D_{limit} , effect of α on RPE.

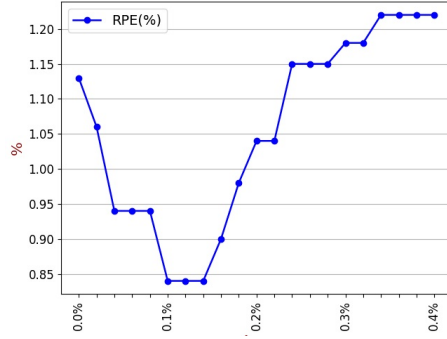


Figure 2: Tuning of Δ_{Dev} , effect of on RPE.

As could be expected, the processing time increases with the α value, so we do not show a curve of CPU time vs α . The larger the values of α are, the larger the processing times are, which is ineffective. We chose $\alpha = 0.3$, which is a good trade-off between solution quality and processing time.

Record-to-record-based adaptive acceptance strategy; tuning of Δ_{Dev} and $Iter_D$

To calibrate the value of Δ_{Dev} we varied it between 0.0% and 2.5% with increments of 0.02%. In Figure 2, we show that when Δ_{Dev} varies between zero and 0.1%, the RPE decreases. We then reach a plateau of the curve for three values that give the smallest value of RPE. Next, the average RPE values increase as Δ_{Dev} increases. We observe this same phenomenon for values of Δ_{Dev} larger than 0.4%; consequently, values larger than 0.4% have not been

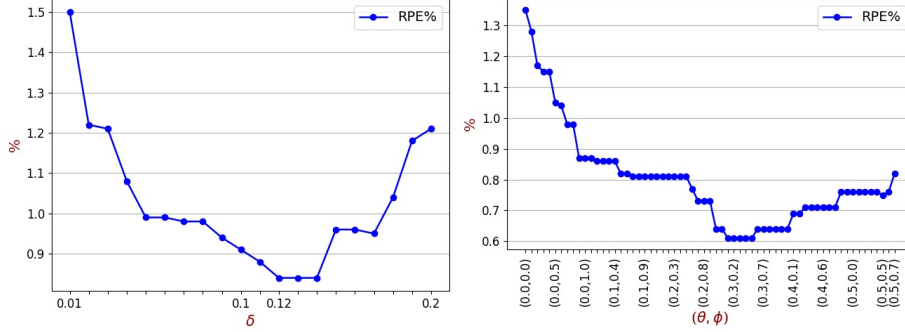


Figure 3: Tuning of $Iter_D$, effect of δ on RPE. Figure 4: Tuning of σ_2 and σ_3 relative to σ_1 , effect of θ and ϕ on RPE.

shown in Figure 2. We fix the value of $\Delta_{Dev} = 0.1\%$ for the record-deviation increment. It is the smallest value for which the average RPE value is minimum.

We then proceed to the tuning of δ for $Iter_D$, the number of iterations without improvement before the deviation increase. In Figure 3, three good values of δ can be chosen; the first is 0.12. If $Iter_D$ is small, the allowed deviation rapidly increases and the algorithm accepts poor quality solutions. On the other hand, if $Iter_D$ is large, the deviation does not increase as much and the algorithm will be trapped in a local optimum. We chose $\delta = 0.12$.

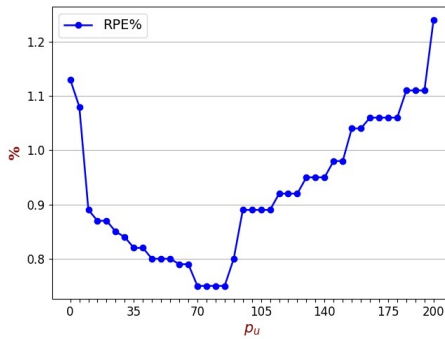


Figure 5: Effect of p_u on RPE.

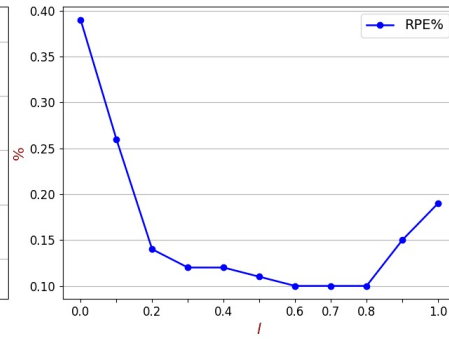


Figure 6: Effect of l on RPE.

Adaptive weight adjustment parameters; tuning of $\sigma_1, \sigma_2, \sigma_3, p_u$ and l

We first tune the weight adjustment parameters $\sigma_1, \sigma_2, \sigma_3$, the scores added after the use of a destruction or repair operator. Given that $\sigma_1 > \sigma_2 > \sigma_3$ according to the usual reward of operators relative to the quality of the incumbent

solution S_i , the current solution S_{cur} , and the best solution found so far, S_{best} , we chose to first set σ_1 to 50 and we compute $\sigma_2 = \theta \cdot \sigma_1$ and $\sigma_3 = \phi \cdot \sigma_2$ such that $\theta, \phi \in [0, 1]$.

Figure 4 shows the beginning of the curve that we obtain to better focus on the interesting values. We chose $\theta = 0.3$ and $\phi = 0.2$, the first value giving the best performance relative to the average RPE.

To tune p_u , the number of iterations before adjusting the weights of operators, we vary it between 0 and 200 iterations with a step of 5. Figure 5 shows that the RPE is better when p_u is between 70 and 85, and we chose to set p_u to 70.

To find the best value of l , the reaction factor that controls the influence of the recent success of an operator on its weight, we vary it between 0 and 1 with an increment of 0.1. The average *RPE* values shown in Figure 6 reveal that good solutions are achieved when l is between 0.6 and 0.8. The previous iteration seems to have a little influence on the weight calculation. We chose to fix l at 0.7.

Maximum number of iterations without improvement; tuning of $Iter_{max}$

Finally, we proceed to the tuning of $Iter_{max}$, the maximum number of iterations without improvement. The processing time needed to find a good quality solution varies according to the instances and this parameter has an important impact. We chose to formulate $Iter_{max}$ as $\gamma^{\frac{|P/\tilde{P}|}{|R|}+1} \cdot \frac{|\tilde{P}|}{|R|}$ where $\alpha \in [1, 10]$, $|\tilde{P}|$ is the number of scheduled interventions, $|P/\tilde{P}|$ is the number of unscheduled ones and $|R|$ is the number of resources.

As would be expected, the average RPE decreases as γ increases, and, the processing time increases with the γ value. Therefore, for the sake of compactness, we do not show curves for the γ tuning. For RPE, the shape of the curve has an asymptotic behavior like a $1/x$ one. The larger the values of γ are, the greater the processing times are, which is ineffective. We chose $\gamma = 11$, which is a good trade-off between solution quality and processing time and that generally remains lower than 250 s.

The final calibration results are $\alpha = 0.3$, $\Delta_{Dev} = 0.1\%$, $\delta = 0.1$, $\sigma_1 = 50$, $\theta = 0.5$, $\phi = 0.2$, $p_u = 70$, $l = 0.7$ and $\gamma = 11$. The values of the parameters are used in the sequel for our experiments on all the benchmark instances. They were chosen to obtain a good trade-off between solution quality and processing time.

6.4. Evaluation of the ALNS components

We evaluate here the effectiveness of the destruction/repair operators and of the adaptive mechanism for destruction/repair by disabling each of them one at a time. This allows us to discuss the results to show whether a component contributes to obtaining good solutions by also considering the processing time.

In Table 4, we show the results for the four destruction operators (see Section 5.2). Under each heading, we show the minimum values (*Min* column) and the average processing times in seconds (*t(s)* column) that we obtain within 10 runs.

For comparison purposes, we tabulate under the *ALNS* heading the values that we obtain running the ALNS with all of components activated (also in Table 5).

	ALNS		No RR		No WR		No RDR		No WDR	
	Min	t(s)	Min	t(s)	Min	t(s)	Min	t(s)	Min	t(s)
a_01	20.64	116.25	20.89	85.09	20.69	193.74	20.65	168.87	20.69	183.92
a_02	19.41	119.86	19.59	109.17	19.50	132.04	19.44	120.89	19.50	159.37
a_03	22.13	117.25	22.58	120.99	22.21	196.98	22.22	190.22	22.18	226.77
a_04	20.37	129.81	20.49	94.58	20.46	139.49	20.37	135.38	20.43	264.55
a_05	23.77	1109.92	6027.92	301.24	24.00	4045.17	24.05	4624.39	24.58	3268.68
a_06	22.30	72.59	22.44	53.26	22.34	81.75	22.39	161.33	22.39	100.86
a_07	21.44	93.54	21.56	107.37	21.50	113.31	21.44	123.28	21.45	182.66
a_08	22.59	548.21	3025.79	147.91	22.61	1980.98	22.85	1655.09	22.74	1560.71
a_09	20.52	77.80	20.57	69.03	20.55	95.83	20.57	118.73	20.52	137.31
a_10	20.33	78.33	20.36	122.60	20.35	117.41	21.82	109.47	20.34	131.32

Table 4: Impact of destruction operators RR, WR, RDR and WDR.

The ALNS without **R**andom **R**emoval (*No RR* column) obtains results that are below those of ALNS using all of the components. The **RR** destruction operator is necessary, and the patients' interventions chosen at random make it possible to avoid being stuck in a local optimum. This is especially the case for the instances a_05 and a_08 for which we cannot schedule all the interventions if **RR** is disabled. The processing times are shorter but we experimentally observe that the ALNS with no **RR** stops because we perform $Iter_{max}$ iterations without any improvement.

The ALNS without **W**orst **R**emoval (*No WR* column) obtains results that are below those of ALNS using all of the components. For all instances, all the interventions can be scheduled but at the expense of larger processing times. The **WR** destruction operator is necessary. It is a performance-oriented destruction operator that aims at minimizing the objective function, which is necessary to obtain better overall performances.

The **R**andom **D**ay **R**emoval (RDR) and **W**orst **D**ay **R**emoval (WDR) are day oriented destruction operators that make it possible to reallocate resources within one day. The ALNS without **R**andom **D**ay **R**emoval (*No RDR* column) obtains results that are below those of ALNS using all of the components except for instances a_04 and a_07 for which we attain the same best results. The **RDR** destruction operator is necessary, although for all instances for which all the interventions can be scheduled we, observe that it is at the expense of larger processing times.

The ALNS without **W**orst **D**ay **R**emoval (*No WDR* column) obtains results that are below those of ALNS using all components except for instance a_09 for which we attain the same best result. For all instances, all the interventions can be scheduled but at the expense of larger processing times, so **WDR** is necessary too.

To summarize, the four destruction operators are necessary. They are beneficial for exploring the neighborhood of a solution either by obtaining better results or by shortening the processing time.

	ALNS		No UIF		No NRM		No AC		No Adaptive	
	Min	t(s)	Min	t(s)	Min	t(s)	Min	t(s)	Min	t(s)
a_01	20.64	116.25	20.70	226.27	20.76	141.14	20.75	149.44	20.85	238.43
a_02	19.41	119.86	19.42	259.44	19.49	117.86	19.45	120.27	19.59	240.48
a_03	22.13	117.25	22.43	363.59	22.18	256.03	22.21	284.99	22.27	216.09
a_04	20.37	129.81	20.41	187.91	20.38	144.80	20.43	161.11	20.37	532.06
a_05	23.77	1109.92	24.35	3777.95	24.28	3680.23	24.55	4328.10	28.37	5999.34
a_06	22.30	72.59	22.39	188.19	22.39	71.11	22.39	119.32	22.42	92.27
a_07	21.44	93.54	21.52	188.27	21.52	133.41	21.52	182.70	21.57	163.06
a_08	22.59	548.21	22.73	1681.28	23.34	1733.85	22.83	1739.60	25.61	2310.89
a_09	20.52	77.80	20.56	171.90	20.60	79.87	20.53	125.69	20.55	230.76
a_10	20.33	78.33	20.34	188.63	20.35	115.90	20.37	104.35	20.35	236.90

Table 5: Impact of repair operators UIF, NRM and AC, and, impact of adaptive mechanism.

In Table 5, we show the results for the three repair operators (see Section 5.3) and for the adaptive mechanism (see Section 5.4) that manages the choice of destruction and repair operators.

Overall, for the three repair operators, **U**nscheduled **I**nterventions **F**irst (UIF), **N**umber of **R**equested **M**odes (NRM) and **A**ggregation of **C**riteria (AC), we first observe that none succeeded in attaining the results of the ALNS approach using all of the components, and, second, that processing times are generally larger. This is especially the case for the instances a_05 and a_08.

To summarize, the three repair operators are necessary, and are beneficial for exploring the neighborhood of a solution either by obtaining better results or by shortening the processing time.

The last experiment was conducted to highlight how efficient the adaptive mechanism is. We disabled this mechanism by fixing the same probability for every destruction operator (1/4) and the same probability for every repair operator (1/3).

As can be seen in *No Adaptive* column, we obtain results that are below those of ALNS that uses this component, and the processing times are greater. This is particularly evident for instances a_05 and a_08 for which without this adaptive mechanism we obtain the worst processing times of these series of experiments. The adaptive mechanism that manages the choice of destruction and repair operators during the course of the ALNS is necessary to achieve good results within good processing time for the elective patient admission planning problem that we address here.

6.5. Comparison of ALNS with the literature

In Table 6, for each instance under the *ACI* heading, we show the results obtained by ACI (see Riise et al. (2016)). Column *UB* shows the best known value, or upper bound, and columns *Min*, *Max*, *Avg* show the minimum value, the maximum value and the average value. Under the *ALNS* heading, we also show the *Min*, *Max* and *Avg* values that we obtained. Column *t(s)* shows the average processing times in seconds. We show the results that are better than *UB* in bold print.

	ACI							ALNS						
	UB	Min	Max	Avg	Mi2Av%	Mi2UB%	t(s)	Min	Max	Avg	Mi2Av%	Mi2UB%	Mi2Mi%	t(s)
a_01 *	21.58	21.85	22.23	22.06	0.95	-1.25	600	20.64	20.94	20.77	0.63	4.36	5.54	116.25
a_02 *	22.83	23.25	23.56	23.4	0.64	-1.84	600	19.41	19.60	19.53	0.61	14.98	16.52	119.86
a_03 *	24.52	24.58	24.88	24.74	0.65	-0.24	600	22.13	22.49	22.28	0.67	9.75	9.97	117.25
a_04 *	21.97	22.28	22.66	22.48	0.89	-1.41	600	20.37	20.48	20.45	0.39	7.28	8.57	129.81
a_05	5113.88	6341.85	9397.78	7987.31	20.60	-24.01	600	23.77	4024.46	1425.0	98.33	99.54	99.63	1109.92
a_06 *	23.56	23.56	24.03	23.82	1.09	0.00	600	22.30	22.44	22.41	0.49	5.35	5.35	72.59
a_07 *	22.73	23.26	23.57	23.39	0.56	-2.33	600	21.44	21.62	21.54	0.46	5.68	7.82	93.54
a_08	2086.32	3148.49	4244.57	3407.31	7.60	-50.91	600	22.59	4023.4	423.21	94.66	98.92	99.28	548.21
a_09 *	24.83	24.99	25.98	25.37	1.50	-0.64	600	20.52	20.64	20.60	0.39	17.36	17.89	77.80
a_10 *	24.47	24.75	25.1	24.9	0.60	-1.14	600	20.33	20.42	20.36	0.15	16.92	17.86	78.33
for **					0.86	-1.11					0.47	10.21	11.19	100.67

Table 6: ALNS compared to ACI

For comparison purposes, we use $(Min - Avg)/Avg$ denoted in column headings as $Mi2Av$ and $(UB - Min)/UB$ denoted in column headings as $Mi2UB$. The $Mi2Mi$ column shows the $(Min(ACI) - Min(ALNS))/Min(ACI)$ values. The first allows us to show how close to the minimum the average results of ACI or of ALNS (for ten runs) are for each instance, whereas the second shows how far the results are from the best known UB value. The first is only really significant for instances for which all interventions can be scheduled. As a matter of fact, the objective function (see Equation (1a)-(1c)) is a weighted sum of normalized terms. The weight W_{un} used for the term that assesses the interventions left unscheduled is the largest compared to the others. This clearly shows that unscheduled interventions are a key issue of great concern. It is not fair to compare the results of instances for which all interventions are scheduled to those for which some are left unscheduled because the highest term is null in the first case. We added an asterisk to the instance names for which both ACI and ALNS succeeded in scheduling all the interventions. For these instances, the last row then shows the average values of $Mi2Av$, $Mi2UB$ and $Mi2Mi$, and the average value of processing time of ALNS.

For the eight instances in which both ACI and ALNS succeeded in scheduling all the interventions, the ALNS outperforms the ACI approach. The averaged $Mi2Av$ is about halved, the $Mi2UB$ is improved by about 10.2%, and the $Mi2Mi$ is improved by about 11.2%. The processing times are shorter than the timeout fixed in Riise et al. (2016). For the two instances for which the ACI approach failed to schedule all the interventions the ALNS succeeded. For the a_08 instance, it takes about five minutes and, for the a_05 instance, it takes about 20 minutes. Better results are obtained for each instance, all the patients' interventions are scheduled which had not been done using the ACI algorithm.

7. Conclusions and future work

In this paper, we address the patient admission problem for which surgical interventions of hundreds of patients have to be scheduled within a horizon based on several months. The issue faced by hospital planners is to schedule all

the interventions while considering operating room and surgeon availability, in
1155 addition to the constraints related to each patient’s surgical intervention. We
introduce a two-phase 2PSC-EM heuristic and an Adaptive Large Neighborhood
Search (ALNS) approach, both dedicated to the patient admission problem. The
ALNS makes use of the adaptive mechanisms for destruction, construction and
1160 acceptance procedures that we investigate for the patient admission problem. A
good trade-off between an adaptive diversification mechanism and an adaptive
acceptance mechanism is needed so as not to waste processing time by exploring
unnecessary low quality solutions.

Computational experiments are conducted on benchmark instances from the
literature. Computational results show that the 2PSC-EM heuristic achieved
1165 better results than a general purpose approach not dedicated to the admission
problem, whereas both heuristics fail in scheduling all interventions for some
instances. The experiments concerning the parameter tuning of the ALNS ap-
proach can be easily conducted to obtain a good trade-off between solution
quality and processing time. Computational experiments are to evaluate the
1170 effectiveness of each component of the ALNS approach, and all the components
are necessary to obtain good solutions within good processing times.

The ALNS approach obtains better results for each instance, i.e, all the
interventions are scheduled and the patients’ health constraints for interventions
are better respected.

1175 One instance required about 20 minutes, all other instances are processed in
a hundred seconds. It would be interesting to investigate new solution methods
to reduce processing time. One possible research trail is to experiment other
approaches based on other metaheuristics or by integrating learning methods as
overviewed in Karimi-Mamaghan et al. (2022), Bengio et al. (2021) and Queiroz
1180 dos Santos et al. (2014).

A future research direction would be to consider additional objectives and
constraints on minimum and/or maximum workloads for surgeons or on operat-
ing rooms use to obtain balanced schedules with regard to the use of resources.
Fairness between surgeons is a sensitive issue for a hospital organization and
1185 load balancing of the rooms may also be useful.

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Disclosure statement

The authors report there are no competing interests to declare.

Data availability statement

- 1195 The data that support the findings of this study are openly available in "Generalised Surgery Scheduling Data" at <http://www.sintef.no/projectweb/healthcare-optimization/testbed>.
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