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Ice particle impact on solid walls: size modeling of reemited fragments

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Abstract

The present work deals with ice particle fragmentation resulting from impact on a solid wall. First, a semi-empirical model to predict the size of the largest reemited fragment is presented. It is based on the energy-horizon theory of fragmentation developed by Grady (*J. Mech. Phys. Sol.*, 36(3), 353-384, 1988) in combination with a strain rate scaling based on the indentation radius formed upon impact. Model predictions are in good agreement with experimental data from six different sources.

In addition, an empirical fit to the ice fragment volume distribution is sought. Different candidate fits, namely power law, Weibull and lognormal are proposed and evaluated both qualitatively and quantitatively. The fragment volume distributions appear to exhibit different trends for impact conditions representative of ice crystals and hailstones. For this reason, a less

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accurate yet more robust power law fit is proposed to model the available fragment volume distribution data.

Keywords: ice crystal icing, impact, fragmentation, energy-horizon theory, maximum fragment diameter, fragment volume distribution

1 1. Introduction

Ice crystal icing of civil aircrafts generally occurs in the vicinity of deep 2 convective clouds at cruise altitudes [1]. Ice crystals, whose diameters range 3 between $5 \,\mu\text{m}$ and $2 \,\text{mm}$ approximately, may adhere to the surfaces they impinge on when the latter are heated or when the crystals themselves are par-5 tially melted [2]. Thus, ice crystal icing necessarily occurs within the engine, 6 where significant fragmentation occurs as impact velocities are comprised between $50 \,\mathrm{m \, s^{-1}}$ to $250 \,\mathrm{m \, s^{-1}}$ approximately. The associated size reduction enhances melting, enabling the sticking of ice fragments on engine walls and 9 favoring ice accretion. The latter may cause aerodynamic blockage, mechan-10 ical damage due to ice block detachment or even flameout. For this reason, 11 ice crystal icing still represents a serious threat to aviation safety [3, 4, 5] and 12 the characterization of reemited fragment properties is a necessary ingredient 13 to improve the predictive capabilities of numerical icing tools [6, 7]. 14

¹⁵ Several experiments reproducing impact conditions representative of ice ¹⁶ crystal icing were recently conducted. Hauk *et al.* [8] characterized the im-¹⁷ pacts of both spherical and nonspherical ice particles within a large size ¹⁸ ($30 \,\mu\text{m} - 3.5 \,\text{mm}$) and a moderate normal impact velocity range (5 - $70 \,\text{m s}^{-1}$). ¹⁹ Considering the portions of the crystal volumes shattered into fragments as ²⁰ well as the distinct disintegration patterns in their experiments, Hauk *et* *al.* [8] proposed to classify fragmentation into minor, major and catastrophic
regimes.

Vargas et al. [9] carried out spherical ice particle impacts on a flat glass plate. The authors characterized ice particle diameters and velocities before impact. In addition, they placed a high resolution camera under the glass plate to capture the fragment contours and reported that the resulting fragment number distributions could be well approximated by lognormal laws.

Experiments dedicated to the characterization of hailstone fragmenta-28 tion [10, 11] consider normal impact velocities up to $200 \,\mathrm{m \, s^{-1}}$ and ice parti-29 cle diameters ranging from 5 to $27.5 \,\mathrm{mm}$. In order to determine the validity 30 limits of the models proposed in the current work, measurements from hail-31 stone impact experiments are added to the validation database. Pan and 32 Render [10] examined the fragmentation of hailstone sized ice particles on a 33 flat plate. Among others, they derived empirical correlations to determine 34 the fragments' maximum diameter and proposed to model the reemited frag-35 ment volume distribution with a Weibull law. Guégan et al. [11] performed 36 impact experiments of hailstone sized ice particles on a glass plate. They 37 found the ratio of the average radial fragment velocity to the normal impact 38 velocity to be approximately constant. From the same experiments, Guégan 39 et al. [11] also provided unpublished size distribution data to the authors [12], 40 which will be used for validation purposes. 41

Tippman *et al.* [13] performed detailed numerical simulations of the impact of a hailstone sized ice particle on a rigid surface to reproduce their own experimental measurements for the force history resulting from such impact. They propose to distinguish between two main impact phases:

elastic-dominated structural response followed by cracking/ fragmentation. 46 Performing numerical simulations of the impact of brittle spheres using the 47 Discrete Element Method (DEM), Carmona et al. [14] reported that cracks 48 formed within the particle in the region above a compressive cone delimited 49 by the indentation radius formed upon impact. They also found the largest 50 radial and circumferential stresses to occur in a ring shaped area delimiting 51 the outer contact zone between particle and substrate, leading to the prop-52 agation of meridional cracks. Hauk et al. [8] also conclude that meridional 53 cracks drive major and catastrophic fragmentation, while they assume lateral 54 crack formation to dominate at lower impact velocities. 55

Despite the numerous insights gained from these research efforts, current 56 models predicting the properties of the reemited fragments remain essentially 57 empirical. Villedieu et al. [15] proposed an empirical model yielding size and 58 velocity properties of the reemited fragments based on regression fits to var-59 ious experimental data. Guégan et al. [11] provide correlations for the radial 60 and normal velocities of the reemited fragments while Pan and Render [10] 61 propose a Weibull fit for the reemited fragment volume distribution. On 62 the contrary, Weiss [16] reports that ice fragment size distributions follow 63 power-laws. 64

The present work aims at deriving a model for the size of the largest reemited fragment based on a simple energy principle. First, a semi-empirical model relying on the energy-horizon theory of fragmentation [17, 18] is used to predict the maximum fragment size. The current model is closed via a strain rate scaling from the literature [19, 20] based on the indentation radius formed upon impact. The consistency of the model predictions is ⁷¹ demonstrated by comparison with a large experimental database. Then, the
⁷² available fragment volume distribution data is examined. Different fits to the
⁷³ fragment volume distribution are proposed, namely power, lognormal and
⁷⁴ Weibull law. These fits are compared both qualitatively and quantitatively.
⁷⁵ The main findings and outlooks are summarized in the conclusion.

⁷⁶ 2. Maximum fragment size modeling

77 2.1. Energy based fragmentation model

The main assumptions governing the choice of the current model, which 78 will be further justified below, were those of a dynamic and brittle frag-79 mentation process. Furthermore, a simple and tractable model suitable for 80 application purposes, hence based on a limited set of global impact parame-81 ters, was sought. In particular, the current model for the maximum reemited 82 fragment size relies on an energy conservation principle between the initial 83 and end states of fragmentation [17, 18]. It states that the energy con-84 tributions fuelling fragmentation, namely elastic and kinetic energies, must 85 exceed the energy required to create new fracture surface at the local scale. 86 The modeling framework is completed using two additional hypotheses: 87

first, a correlation distance set by the product of the crack propagation
 speed, taken as the speed of sound, and the characteristic time scale
 of fragmentation is defined. This correlation distance sets the upper
 bound on the fragment size.

second, a uniform dilatational expansion within the body under con sideration is assumed

⁹⁴ The resulting equation system then writes:

$$s \leq 2ct$$
 (1)

$$\frac{1}{2}\frac{P_s^2}{\rho c^2} + \frac{1}{120}\rho \dot{\varepsilon}^2 s^2 \ge \frac{6G_c}{s}$$
(2)

$$P_s = \rho c^2 \dot{\varepsilon} t \tag{3}$$

In eq. 1, s denotes the characteristic correlation distance/ fragment size, t the time variable, while the crack propagation velocity is given by the speed of sound c. The latter is evaluated as:

$$c = \sqrt{\frac{E}{\rho}} \tag{4}$$

with $E = 10.5 \times 10^9$ Pa the Young modulus and $\rho = 917 \, \mathrm{kg \, m^{-3}}$ the mate-95 rial density of ice¹, which may both be assumed constant [21]. The resulting 96 crack propagation speed appears to exceed the value reported by Tippman et 97 al. [13], i.e. approximately $2000 \,\mathrm{m \, s^{-1}}$, by almost 70% and should thus rather 98 be considered as providing the correct order of magnitude. Equation 2 rep-99 resents the energy balance between the contributions fuelling fragmentation, 100 namely the elastic and kinetic energies on the left-hand side, which must 101 exceed the energy required to create new fracture surface on the right-hand 102 side. In eq. 2, P_s denotes the tensile pressure, $\dot{\varepsilon}$ the strain rate and G_c 103 the energy per unit area required to create new fracture surface. While the 104 latter is assumed constant in the standard formulation of the model, with 105 $G_c = G_{c,0} = 0.12 \,\mathrm{J}\,\mathrm{m}^{-2}$ [22], a relation allowing to account for its temper-106 ature dependency is provided in Appendix A. Finally, eq. 3 describes the 107 time history of tensile pressure leading to failure. 108

¹all physical parameters/ constants are written in SI units

Writing eqs. 1 and 2 as equalities, the characteristic fragment size follows a power law on the strain rate when combining eqs. 1-3:

$$s = K\dot{\varepsilon}^{\alpha} \tag{5}$$

with $K = (45G_c/\rho)^{1/3}$ and $\alpha = -2/3$, a result characteristic of highly dynamic fragmentation [23]. In addition, the lower bound $\alpha = -1$ may be derived for quasi-static loadings [18].

Following Glenn and Chudnovsky [23], two normalization parameters are defined for the fragment size and the strain rate:

$$s_0 = 12 E G_c P_{s,0}^{-2} \tag{6}$$

$$\dot{\varepsilon}_0 = \frac{1}{6} P_{s,0}^3 c^{-3} \rho^{-2} G_c^{-1}$$
(7)

with the constant reference tensile pressure set to $P_{s,0} = 1 \times 10^6$ Pa. Using these expressions, eq. 5 may be rewritten in the following dimensionless form:

$$\frac{s}{s_0} = C_f \left(\frac{\dot{\varepsilon}}{\dot{\varepsilon}_0}\right)^{\alpha} \tag{8}$$

where C_f is a dimensionless parameter to be adjusted to available experimental data. The characteristic strain rate required for closure is presented in the following.

117 2.2. Strain rate estimate

A sketch of the envisioned fragmentation mechanism is shown in fig. 1. It is assumed that the early instants of impact are characterized by a rigid body motion of the particle while the latter is plastically deformed/ crushed in the contact area with the solid surface (top view of fig. 1). The assumption

of plastic deformation within the contact area is in line with the constitutive 122 laws used to model the mechanical behavior of ice [24] and numerical sim-123 ulations of ice particle impact [13, 25]. Furthermore, it is assumed that the 124 strong compressive deformation of the crystal remains restricted to the imme-125 diate vicinity of the contact area with the solid wall, whereas the remaining 126 part of the crystal is subject to significant strain, eventually leading to its 127 fragmentation via crack propagation (bottom view of fig. 1). This assump-128 tion is consistent with the respective impact and crack propagation speeds, 129 the latter corresponding to the speed of sound and thus being an order of 130 magnitude larger than the former. It also seems in line with the numerical 131 simulations of brittle sphere impacts reported by Carmona *et al.* [14] as they 132 observe crack initiation due to increasing tensile radial and circumferential 133 stresses in a ring shaped region above the strongly compressive contact area. 134 Contrary to compression, the tensile failure of ice shows brittle behavior and 135 a negligible influence of strain rate [21], in agreement with the interpretation 136 of the fragmentation process outlined in section 2.1. 137

Following Hutchings [19], the characteristic strain driving fragmentation is assumed to scale as the ratio of the indentation radius a to the initial particle diameter D_0 :

$$\varepsilon \sim \frac{a}{D_0}$$
 (9)

Assuming plastic deformation in the contact area, Roisman and Tropea [20] found the indentation radius a to scale as:

$$a \sim U_{n,0}^{1/2} D_0 \rho^{1/4} Y_c^{-1/4} \tag{10}$$

with $U_{n,0}$ being the normal impact velocity and Y_c the compressive yield strength of ice. Hutchings [19] obtained the same result as in eq. 10 but used



Figure 1: Sketch of the envisioned two main fragmentation steps. Above: early instants of impact, where the area of contact between the crystal and the surface is plastically deformed /crushed. Below: the tensile strain level within the crystal is determined by the indentation radius, leading to crack formation, propagation and eventually fragmentation.

a quasi-static indentation hardness to characterize the material's compressive resistance. The strain scaling in eq. 9 is then divided by the time necessary to form the indentation [20]:

$$t_i \sim D_0 \,\rho^{1/2} \, Y_c^{-1/2} \tag{11}$$

Combining eqs. 9-11 finally yields:

$$\dot{\varepsilon} \sim U_{n,0}^{1/2} D_0^{-1} \rho^{-1/4} Y_c^{1/4}$$
 (12)

In the standard formulation, a constant quasi-static value is used for the compressive yield strength, $Y_c = Y_{c,0} = 5.2 \times 10^6$ Pa. Relations allowing to account for the strain rate and temperature dependency of this parameter are provided in Appendix A.

142 2.3. Validation

The model predicting the size of the largest fragment given by eq. 8 143 in conjunction with eq. 12 is evaluated using a large experimental dataset 144 compiling data of Karpen et al. [26], Reitter et al. [27], Hauk et al. [8], Vargas 145 et al. [9], Pan and Render [10] and previously unpublished data of Guégan 146 et al. [12]. For the experiments of Hauk et al. [8] and Karpen et al. [28], 147 data characterizing impacts without fragmentation were discarded. Also, 148 size measurement data is only available for a subset of the fragment velocity 149 data published by Guégan et al. [11]. Finally, the raw experimental data 150 was not accessible for the experiments of Pan and Render [10] and was hence 151 retrieved by digitizing the curves from their article. 152

The resulting ranges for the normal impact velocities, initial diameters and initial particle temperatures of each experiment are summarized in table 1. In addition, the ranges spanned by two nondimensional numbers commonly used to characterize ice particle fragmentation thresholds in the literature are also provided. The nondimensional parameter ξ was introduced by Hauk *et al.* [8] to estimate the probability of fragmentation:

$$\xi = \frac{U_{n,0} D_0^{2/3}}{\beta} \tag{13}$$

with $\beta = 0.14 \,\mathrm{m}^{5/3} \,\mathrm{s}^{-1}$. The probability of fragmentation approaches zero for $\xi \to 0$ while the probability of catastrophic fragmentation tends to one for $\xi > 1.1$ [8]. Vidaurre and Hallet [22] define a nondimensional impact parameter relating the kinetic energy upon impact to the surface energy:

$$\mathcal{L} = \frac{1}{12} \frac{\rho U_{n,0}^2 D_0}{G_c} \tag{14}$$

Variable	$U_{n,0}$	D_0	T_0	ξ	$\mathcal{L} \times 10^3$
Units	$(\mathrm{ms^{-1}})$	(mm)	(K)	(-)	(-)
Karpen et al. [26]	[5-75]	[0.02 - 0.45]	255	[0.3-2.2]	[0.06-0.8]
Reitter et al. [27]	[7-74]	[1.3-4.5]	[258-263]	[0.9-9.3]	[0.07-6.0]
Hauk et al. [8]	[15-70]	[0.08-3]	248	[0.5 - 3.5]	[0.08-2.9]
Vargas <i>et al.</i> [9]	[22-65]	[2.3-2.6]	266	[2.8-8.7]	[2.3-21.4]
Pan and Render [10]	[60-150]	[12.7-19]	233	[23.3-76.3]	[48.9-457]
Guégan et al. [12]	[40-203]	6.2	255	[9.7-31.6]	[7.7-124.1]

Table 1: Main impact parameter ranges of the experimental data used for validation. For different reasons exposed in the present section, the data used for validation consists of a subset of the original data for the experiments of Karpen *et al.* [26], Hauk *et al.* [8] and Guégan *et al.* [12] (previously unpublished data for the latter).

The threshold for major/ catastrophic fragmentation is generally set to $\mathcal{L}_2 =$ 153 90 [15]. Considering the orders of magnitude of ξ and \mathcal{L} in table 1, all 154 impact experiments performed by Vargas et al. [9], Pan and Render [10] 155 and Guégan *et al.* [12] lie well within the catastrophic fragmentation regime. 156 On the contrary, impact outcome classifications performed by Karpen et157 al. [28] and Hauk et al. [8] confirm that their experiments also comprise 158 minor and major fragmentation impacts. Thus, the present experimental 159 data covers all fragmentation regimes according to the classification of Hauk 160 et al. [8]. 161

First, the correlation of the maximum fragment diameter with the proposed strain rate estimate is examined. For this purpose, the scaling in eq. 12 is interpreted as an equality with a unitary constant. In order to validate the assumption that the maximum fragment diameter and strain rate are linked by a power law relation, the data is plotted on a log-log scale. Because they



Figure 2: Experimental normalized maximum fragment diameter over the normalized strain rate for the experimental data of Karpen *et al.* [26], Reitter *et al.* [27], Hauk *et al.* [8], Guégan *et al.* [12] (previously unpublished data) and Pan and Render [10] on a log-log scale. For the experimental dataset of Karpen *et al.* [26], the impact data was split into initially spherical ("sph.") and non-spherical ("non sph."). The regression curve to the entire dataset ($\ln (D_{max}/s_0) \approx -0.896 \ln (\dot{\varepsilon}/\dot{\varepsilon}_0) + 3.175$) is displayed as a black dashed line.

contain significantly more datapoints, only one out of respectively six and ten datapoints is plotted for the experiments of Reitter *et al.* [27] and Karpen *et al.* [26]. The result is displayed in fig. 2 and illustrates an excellent correlation as all experimental datapoints approximately collapse on the linear regression curve. From a regression to the entire experimental dataset, the exponent α and the multiplicative constant C_f of the semi-empirical model are obtained as:

$$\alpha \approx -0.896 \tag{15}$$

$$C_f \approx 23.936 \tag{16}$$

¹⁷⁴ Note that these model parameters are obtained assuming both the fracture ¹⁷⁵ surface energy per unit volume and the compressive yield strength to be con-¹⁷⁶ stant, respectively $G_c = G_{c,0} = 0.12 \text{ Jm}^{-2}$ and $Y_c = Y_{c,0} = 5.2 \times 10^6 \text{ Pa}$. ¹⁷⁷ Modeling the variations of G_c with temperature and of Y_c with both temper-¹⁷⁸ ature and strain rate, see Appendix A, yields:

$$\alpha_v \approx -0.885 \tag{17}$$

$$C_{f,v} \approx 42.824 \tag{18}$$

Thus, variations of G_c and Y_c mostly affect the value of the multiplicative constant of the model, but not its exponent. Further analysis shows that the temperature dependencies of these material properties have a negligible influence on the increase of $C_{f,v}$ with respect to C_f . Thus, this significant raise is mostly due to the nonlinear dependency of the compressive yield strength Y_c on the strain rate, see eqs. A.2 and A.3, as well as the choice of a quasi-static reference value for the latter in the model formulation based on constant material properties. While the value for the exponent α lies within the expected bounds, i.e. -1 (quasi-static loading) and -2/3 (dynamic loading), see section 2.1, it was expected to lie somewhat closer to the upper bound characteristic of highly dynamic loadings. Despite this fact, the quantitative agreement with the different experimental data appears very satisfactory, as may be seen in table 2, which provides the average modeling errors for each dataset. As for the plot in fig. 2, the experimental data of Karpen *et al.* [26] was split into initially spherical and non spherical particles to assess the influence of the initial shape on modeling accuracy. In order to further assess the accuracy of the present model, average errors are also computed for the models of Villedieu *et al.* [15] and Pan and Render [10]. The model of Villedieu *et al.* [15] expresses the maximum fragment diameter as a power of the Vidaurre number (eq. 14) to its threshold value for fragmentation with a constant exponent:

$$D_{max}^{v}/D_{0} = \left(\frac{\mathcal{L}_{2}}{\mathcal{L}}\right)^{2/11}$$
(19)

The model of Pan and Render [10] reads:

$$D_{max}^{pr}/D_0 = 0.437 - 0.922 \left(\frac{U_{n,0}}{a_L}\right)$$
(20)

with a nondimensionalization constant taken as the speed of sound in air at ambient temperature, i.e. $a_L = 340 \,\mathrm{m \, s^{-1}}$. Since eq. 20 is only meaningful for $U_{n,0} < 161 \,\mathrm{m \, s^{-1}}$, it becomes invalid for the largest impact velocity experiments of Guégan *et al.* [12]. Finally, the average errors obtained with varying fracture surface energy and compressive yield strength are given in parenthesis. The values of the latter indicate that uncertainties on material properties do not significantly affect the precision of the present model.

The accuracy of the present model appears good for all datasets, the 186 lowest average error amounting to 12.6 % (both Pan and Render [10] and 187 Vargas et al. [9]) and the largest to 26.3 % for the nonspherical impact data 188 of Karpen et al. [26]. Error levels between the present model and the model 189 of Villedieu et al. are comparable for the datasets of Hauk et al. [8] and 190 Guégan et al. [12]. On the contrary, the present model performs better than 191 the model of Villedieu et al. [15] for the datasets of Karpen et al. [26], Vargas 192 et al. [9] and Pan and Render [10], with error reductions ranging between 193 5 and 11 %. As expected, the model of Pan and Render [10] performs best 194 for their own experimental data and its error levels with respect to the other 195 models remain similar for the data of Reitter *et al.* [27] and Guégan *et al.* [12]. 196 For the remaining data, the model of Pan and Render [10] displays much 197 larger average error levels. For the current model, the average errors do not 198 seem to correlate with the main impact parameters as it performs similarly 199 well for ice crystal and hailstone sized particles. On the contrary, it displays 200 a significant increase in error levels when considering impacts of nonspherical 201 particles. Such behavior could be expected as impacts of irregular particles 202 are more difficult to model due to contact area variations and associated 203 rotation effects. A more visual illustration of the present model accuracy 204 is provided in fig. 3, where the modeled maximum fragment diameters are 205 directly compared to experimental data in a scatterplot. While the model 206 appears accurate on average, significant errors may be noted for single impact 207 events. 208



Figure 3: Experimental maximum fragment diameter normalized by the initial diameter plotted over the current model values for the different experimental data. For the experimental dataset of Karpen *et al.* [26], the impact data was split into initially spherical ("sph.") and non-spherical ("non sph.") particles.

Experiment	Particle	Current	Villedieu	Pan
	shape	model	et al. [15]	and Render [10]
		avg. error $[\%]$	avg. error $[\%]$	avg. error [%]
Karpen <i>et al.</i> [26]	sph.	17.1 (17.2)	28.2	44.7
Karpen et al. [26]	non sph.	26.3(26.4)	31.6	46.4
Reitter et al. [27]	sph.	16.1 (16.1)	14.7	19.2
Hauk et al. [8]	mixed	23.0(23.0)	26.5	45.7
Vargas et al. [9]	sph.	12.6(12.8)	20.9	27.0
Pan and Render [10]	sph.	12.6(7.9)	21.3	7.8
Guégan et al. [12]	sph.	23.6(23.1)	24.1	24.2

Table 2: Average errors of the maximum fragment diameter obtained with the current model (the numbers in parentheses correspond to the average errors obtained with varying material parameters, see Appendix A), the model of Villedieu *et al.* [15] and the model of Pan and Render [10], each compared with data from the different experimental datasets.

209 3. Fragment size distribution

Fracture in brittle solids is weakly dissipative and may thus proceed on successively finer scales to dissipate the excess energy [29]. If the fragmentation process is further considered scale invariant, it may be described using fractal theory. Size distributions resulting from fractal fragmentation processes follow power laws [30], also known as Dinger-Funk distributions [31], and the latter were reported to accurately reproduce fragment size distributions in many experiments [16, 32].

Considering ice fragmentation more specifically, size distributions indicat-217 ing fractal behavior were reported for uniaxial compression creep, crushing 218 and indentation experiments [16]. On the other hand, the numerical simula-219 tions of brittle sphere impacts of Carmona et al. [14] indicate that only the 220 smaller fragments follows a power law distribution. Thus, the authors chose a 221 Weibull law to model their numerical fragment mass distributions, as do Pan 222 and Render [10] for their hailstone impact experiments. Finally, Vargas et 223 al. [9] report that the fragment number distributions are well approximated 224 by lognormal laws in their ice particle impact experiments, indicating that 225 the fragmentation process could be interpreted as the production of large 226 fragments successively and randomly split into smaller fragments [33]. From 227 the above discussion, it appears that the best candidate fit to the present 228 size distribution data is unknown a priori. 229

Following a brief description of the available experimental size distribution data, the method used to derive power, Weibull and lognormal fits to the latter is presented. The predictions of these fits are then compared qualitatively and quantitatively.

234 3.1. Experimental data

Within the present dataset, three experiments provide information on the 235 fragment size distribution resulting from impact, namely Reitter et al. [27], 236 Vargas et al. [9] and previously unpublished size fragment data [12] from the 237 experiments of Guégan et al. [11]. Vargas et al. [9] and Guégan et al. [12] 238 obtain their size distribution measurements via high resolution images of the 239 fragments once they have come to rest on the impinged surface. Reitter 240 et al. [27, 34] detect the contour of the reemited fragments in motion and 241 track each fragment separately. The raw experimental data is not available 242 for the experiments of Guégan *et al.* [12], but only the number and volume 243 size distributions discretized over 80 bins. For the experiments of Reitter 244 et al. [27] and Vargas et al. [9], the raw data consists of approximately 200 245 and 2000 fragment size measurements per impact experiment. The impact 246 parameter ranges are identical to those reported in table 1 in section 2.3. 247 Hence, the data of Vargas et al. [9] and Guégan et al. [12] entirely lie in the 248 catastrophic fragmentation regime. While the experimental data of Reitter 249 et al. [27] also cover minor and major fragmentation, only a few data of 250 their data points lie in the latter regimes, which is insufficient to warrant 251 meaningful conclusions. Thus, the analysis presented in the following only 252 applies to the catastrophic fragmentation regime. 253

²⁵⁴ 3.2. Candidate fitting distributions

When considering ice accretion, impact dynamics are driven by particle inertia as larger particles are more likely to impinge on solid walls within the engine. Further assuming broad size distributions, smaller particles may be expected to carry a negligible amount of mass and thus not to significantly contribute to the accretion process. For this reason, a fit to the fragment
volume distribution is sought.

The definitions of the fragment diameter moments in the literature are generally based on the number distribution p_n :

$$D_{ij}^n = \left(\frac{\int_0^\infty p_n(D)D^i dD}{\int_0^\infty p_n(D)D^j dD}\right)^{\frac{1}{i-j}}$$
(21)

with i and j integer numbers. As the focus lies on statistical quantities characteristic of the largest fragments, a fit accurately matching the Sauter mean diameter D_{32}^n and the mean volume diameter D_{43}^n is sought. In addition, the volume median diameter D_{50}^v separating 50% of the fragment volume from the 50% remaining, is used. Similarly, the D_{10}^v and D_{90}^v diameters are also employed.

Power, Weibull and lognormal laws are examined as candidate fits to the present fragment volume distribution data in the following. They are respectively defined as:

$$p_{p,v}(D) = \frac{\gamma + 1}{D_{max}^{\gamma + 1} - D_{min}^{\gamma + 1}} D^{\gamma}$$
(22)

$$p_{ln,v}(D) = \frac{1}{\sqrt{2\pi}D\sigma_{ln}} \exp\left(-\frac{(\ln(D) - \mu_{ln})^2}{2\sigma_{ln}^2}\right)$$
(23)

$$p_{wb,v}(D) = \frac{\beta}{\lambda} \left(\frac{D}{\lambda}\right)^{\beta-1} \exp\left(-\left(\frac{D}{\lambda}\right)^{\beta}\right)$$
 (24)

with γ , D_{min} , D_{max} respectively representing the exponent, lower and upper bound of the power law in eq. 22, where the upper bound D_{max} is deduced from the model presented in section 2. In eq. 23, μ_{ln} and σ_{ln} denote the logarithmic mean and variance of the lognormal law while λ and β respectively represent the scale and shape parameters of the Weibull law in eq. 24. The power law, Weibull and lognormal laws have analytical expressions for their (volume based) moments:

$$D_{ij,p}^{v} = \left[\frac{\gamma+j+1}{\gamma+i+1} \frac{(D_{max}^{\gamma+i+1} - D_{min}^{\gamma+i+1})}{(D_{max}^{\gamma+j+1} - D_{min}^{\gamma+j+1})}\right]^{\frac{1}{i-j}}$$
(25)

$$D_{ij,ln}^{v} = \exp(\mu_{ln}) \left[\exp\left(\frac{\sigma_{ln}^{2}}{2}(i+j)\right) \right]^{\frac{1}{i-j}}$$
(26)

$$D_{ij,wb}^{v} = \lambda \left[\left(\frac{\Gamma(1+\frac{i}{k})}{\Gamma(1+\frac{j}{k})} \right) \right]^{\frac{1}{i-j}}$$
(27)

Noting that volume and number distributions are linked as $p_v(D)dD \sim p_n(D)D^3dD$, their repective diameter moments may be related as:

$$D_{i-3\,j-3}^v = D_{ij}^n \tag{28}$$

277 3.3. Parameter evaluation of the candidate fitting distributions

The most accurate fits to the present fragment volume distribution data 278 were obtained when using the current strain rate estimate to model the Sauter 279 mean and mean volume diameters of the fragments first and then computing 280 the associated distribution parameters. This is because no clear correlation 281 of the parameters driving the shapes of the distributions, namely γ, σ_{ln} and 282 β , could be found with respect to the impact parameters. On the contrary, 283 the Sauter mean and mean volume diameters of the fragments appear to 284 correlate rather well with the current strain estimate (based on constant 285 material properties), as may be seen from figs. 4 and 5. 286

While the regression curves indicate a somewhat poorer correlation compared to the maximum diameter, reasonably accurate fits to these quantities may be proposed for the data of Reitter *et al.* [27] and Vargas *et al.* [9]. On



Figure 4: Left: regression curve $(\ln (D_{32}^n/s_0) \approx -0.872 \ln (\dot{\varepsilon}/\dot{\varepsilon}_0) + 2.237)$ displayed as a dashed black line on a log-log scale of the Sauter mean diameter over the strain rate estimate given by eq. 12. Right: Evolution of the Sauter mean diameter over the strain rate estimate and proposed fit (dash-dotted black line).



Figure 5: Left: regression curve $(\ln (D_{43}^n/s_0) \approx -0.912 \ln (\dot{\epsilon}/\dot{\epsilon}_0) + 2.831)$ displayed as a dashed black line on a log-log scale of the volume mean diameter over the strain rate estimate given by eq. 12. Right: Evolution of the volume mean diameter over the strain rate estimate and proposed fit (dash-dotted black line).

Fun onim ont a	D_{32}^n average	D_{43}^n average		
Experiments	fitting error $[\%]$	fitting error $[\%]$		
Reitter et al. [27]	13.87	20.42		
Vargas et al. [9]	14.89	14.54		
Guégan et al. [12]	35.09	48.17		

Table 3: Average errors on the Sauter mean diameter D_{32} and volume weighted mean diameter D_{43} for the different experiments using the fits given in eqs. 29 and 30

the contrary, poor agreement is obsverved for the data of Guégan *et al.* [12] 290 which displays significantly larger values for both the Sauter mean diameter 291 and mean volume diameter in comparison to the data of Reitter et al. [27] 292 and Vargas *et al.* [9] for comparable strain rates. It is interesting to note 293 that the regression slopes obtained for these quantities, respectively -0.872294 for the Sauter mean diameter and -0.912 for the mean volume diameter, 295 are close to the value obtained for the maximum diameter, i.e. $\alpha \approx -0.896$ 296 for constant material properties. In addition, an asymptotic behavior seems 297 visible for these quantities at the largest strain rates, such that a constant is 298 added to the current fits. In order to further minimize the average error of 299 the fits, it is chosen not to constrain their exponents, yielding: 300

$$\frac{D_{32}^n}{s_0} = C_{f,32} \left(\frac{\dot{\varepsilon}}{\dot{\varepsilon}_0}\right)^{\alpha_{32}} + a_{0,32} \tag{29}$$

$$\frac{D_{43}^n}{s_0} = C_{f,43} \left(\frac{\dot{\varepsilon}}{\dot{\varepsilon}_0}\right)^{\alpha_{43}} + a_{0,43} \tag{30}$$

with respectively, $C_{f,32} \approx 58.682$, $\alpha_{32} \approx -1.266$, $a_{0,32} \approx 0.020$ and $C_{f,43} =$ 29.997, $\alpha_{43} = -1.051$, $a_{0,43} \approx 0.171$. The average error levels with respect to the experimental values of these parameters are provided in table 3.

³⁰⁴ The parameters of the lognormal and Weibull distributions are separable

in eqs. 26 and 27 and may thus be directly determined from relations 29 and 305 30. On the contrary, the parameters of the power law fit D_{min} and γ are not separable in eq. 25 and the dedicated method used to determine the latter is 308 presented below. Note that all distributions are renormalized when necessary 309 to prevent the prediction of fragment volume beyond the maximum diameter 310 estimate presented in section 2.

311 3.4. Determination of the power law exponent

Regression fits on a log-log scale may produce inaccurate estimates of power law exponents. For this reason, Clauset *et al.* [35] proposed the following maximum likelihood estimator to determine both the exponent γ and minimum diameter D_{min} of powerlaws more accurately:

$$\gamma = 1 + n \left[\sum_{i=1}^{n} \ln \left(\frac{D_i}{D_{min}} \right) \right]^{-1}$$
(31)

where D_i and n represent the diameter of the *i*-th fragment and the total number of fragments, respectively. The value of D_{min} is chosen so as to minimize the Kolmogorov Smirnov statistic with respect to the input dataset [35]. In the current work, the dedicated python package [36] *power law* is used to evaluate eq. 31.

³¹⁷ Unfortunately, the number of fragment size samples provided by Reitter ³¹⁸ et al. [27] for each of their impact experiments (about 200) appears insuffi-³¹⁹ cient to apply the methodology described above. On the contrary, consistent ³²⁰ results could be obtained for the experiments of Vargas et al. [9] as their data ³²¹ comprises about 2000 samples per impact. Finally, the use of the statisti-³²² cal tools of Clauset et al. [35] requires access to the raw fragment size data, ³²³ which is not available for the experiments of Guégan et al. [12]. Therefore, this method may only be applied for the experiments of Vargas *et al.* [9], while a less precise regression approach must be employed for the datasets of Reitter *et al.* [27] and Guégan *et al.* [12].

The uncertainty on power law exponent estimates obtained from regres-327 sions on a log-log scale may be reduced by fitting cumulated volume dis-328 tributions as they generally display lower statistical fluctations [35, 36]. In 329 addition, a regression method adapted to the presence of outliers and im-330 plemented in python's scikit-learn library and known as 'RANdom SAmple 331 Consensus' (RANSAC) is used [37]. The use of such method appears nec-332 essary as the fragment volume data does not follow a power law for the 333 smallest fragment sizes, possibly due to resolution limitations inherent to 334 such experiments. 335

The exponent of the cumulated volume distribution function $\delta = \gamma + 1$ 336 deduced for the different experiments is shown in fig 6. Considering the 337 data of Vargas et al. [9], it appears that either estimates of the exponent, 338 namely the RANSAC regressor [37] or the maximum likelihood estimator of 330 Clauset *et al.* [35], yield very similar results. Since each impact experiment 340 was repeated about 10 times in the experiments of Vargas *et al.* [9], an 341 average over the repetitions could be performed to evaluate the exponent γ . 342 This probably explains the low dispersion for the data of Vargas et al. [9] as 343 the exponents cluster within the range [1.1 - 1.4]. More generally, no clear 344 trend regarding the evolution of the exponent with normal impact velocity 345 seems visible for any of the data sets and the same remark holds for the 346 impact diameter (not shown). Therefore, an average value is used for the 347 power law exponent, yielding $\delta \approx 1.27$, close to the value reported for glass 348



Figure 6: Exponent of the cumulated volume size distribution as a function of the normal impact velocity for the different experimental datasets. For the experimental data of Vargas *et al.* [9], results are computed with both the maximum likelihood estimator of Clauset *et al.* [35] and the RANSAC regressor [37].

fragmentation in Kolsky torsion bar experiments [38]. Similarly, the ratio between the minimum diameter and the initial diameter is approximately constant on average, $D_{min}/D_0 \approx 0.052$.

352 3.5. Fit evaluation

The quality of the proposed fits is illustrated by comparison to experimental cumulated volume distributions for moderate, intermediate and large impact velocities in figs. 7, 8 and 9. The data respectively correspond to distributions obtained from the experiments of Reitter *et al.* [27] (moderate impact velocity), Vargas *et al.* [9] (intermediate) and Guégan *et al.* [12] (large). In each case, distributions obtained for two almost identical impact conditions are shown to illustrate their variability. Finally, the cumulated volume distributions predicted by the model of Pan and Render [10] are shown for comparison. Pan and Render [10] assume the fragment volume distribution to follow a Weibull distribution, see eq. 24. They express the parameters of their Weibull distribution as:

$$\frac{\lambda^{pr}}{D_0} = 0.3 - \left(\frac{U_{n,0}}{a_L}\right)^2 \tag{32}$$

$$\beta^{pr} = 3.512 - 4\left(\frac{U_{n,0}}{a_L}\right)$$
(33)

with $a_L = 340 \,\mathrm{m \, s^{-1}}$ a reference value for the speed of sound. The strict positivity constraint on these parameters limits the validity of relations 32-366 33 to $U_{n,0} < 186 \,\mathrm{m \, s^{-1}}$ approximately.

The cumulated volume distributions are either found to be "s-shaped", 367 see fig. 7a, or "upward concave", see fig. 7b. The "s-shaped" may best be 368 reproduced with the lognormal law for the present fits. On the contrary, they 369 are not well reproduced by the current Weibull fit because of the truncation 370 performed at the predicted maximum fragment diameter. The fit proposed 371 by Pan and Render [10] predicts comparatively larger shape parameters and 372 results in cumulated volume distributions that are not truncated, hence "s-373 shaped". Finally, the current power law fit may only reproduce "upward 374 concave" cumulated volume distributions. It appears from all figures that 375 there is significant variability in the distributions, apparently resulting in 376 different best fit candidates, even for almost identical conditions, see for 377 instance figs. 7a and 7b. Since the current fits are all normalized by the 378 current maximum fragment diameter estimate, they are inherently sensitive 370 to errors of the latter, as may be seen from fig. 9a. 380



Figure 7: Experimental and model cumulated volume distributions from the experiments of Reitter *et al.* [27], comprising the power law, Weibull and lognormal fits of the present work as well as the Weibull law proposed by Pan and Render [10]. The impact parameters are provided above each plot.



Figure 8: Experimental and model cumulated volume distributions from the experiments of Vargas *et al.* [9], comprising the power law, Weibull and lognormal fits of the present work as well as the Weibull law proposed by Pan and Render [10]. The impact parameters are provided above each plot.



Figure 9: Experimental and model cumulated volume distributions from the experiments of Guégan *et al.* [12] (previously unpublished data), comprising the power law, Weibull and lognormal fits of the present work as well as the Weibull law proposed by Pan and Render [10]. The impact parameters are provided above each plot.

In order to provide a more quantitative analysis, the average errors for 381 the Sauter mean diameter D_{32}^n , volume mean diameter D_{43}^n as well as the D_{10}^v , 382 D_{50}^{v} and D_{90}^{v} diameters are given in tables 4, 5 and 6, respectively for the 383 data of Reitter et al. [27], Vargas et al. [9] and Guégan et al. [12]. The trends 384 are somewhat similar for the data of Reitter *et al.* [27], Vargas *et al.* [9], 385 both in terms of error levels and candidate fits. For these experiments, the 386 current Weibull fit seems the best approximation to the fragment volume 387 data. While this behavior is expected for the D_{32}^n and D_{43}^n diameters given 388 the fitting strategy exposed in section 3.2, the low error levels observed on 389 the D_{10}^v , D_{50}^v and D_{90}^v diameters confirm its ability to reproduce the experi-390 mental distributions with good accuracy. These conclusions do not apply for 391 the data of Guégan *et al.* [12]. First, the fitting strategy proposed for the 392 lognormal and Weibull laws suffers from the inability to accurately predict 393

the experimental D_{32}^n and D_{43}^n diameters for the data of Guégan *et al.* [12] 394 using relations 29 and 30. The associated error levels may then be either mit-395 igated or further enhanced given the maximum diameter estimate used for 396 normalization. The lognormal and Weibull laws predict excessively "upward 397 concave" shapes for the data of Guégan et al. [12], resulting in huge errors on 398 the D_{10}^v , while recovering satisfactory error levels for the remaining quanti-399 ties. More generally, no clear trend in favor of any distribution seems visible 400 for the data of Guégan et al. [12]. Because of a much more simple design, 401 namely a maximum diameter estimate that seems accurate on average and 402 a constant exponent obtained via averaging the entire size distribution data, 403 the power law appears as the most robust distribution over the three exper-404 imental datasets, at the cost of larger error levels, in particular on the D_{32}^n 405 diameter. While the Weibull fit of Pan and Render [10] also shows remarkable 406 accuracy for the data of Reitter et al. [27] and Vargas et al. [9], it may not 407 be extrapolated towards the largest normal impact velocities representative 408 of engine ice crystal icing. 400

Experiments of Reitter <i>et al</i> [27]	Average errors [%]					
	D_{32}^{n}	D_{43}^{n}	D_{10}^{v}	D_{50}^{v}	D_{90}^{v}	
Pan and Render [10], Weibull law	16.07	19.71	22.52	18.61	20.95	
Current, power law	30.78	24.95	26.49	17.45	17.03	
Current, Weibull law	12.62	12.14	19.84	17.08	16.31	
Current, lognormal law	14.05	13.39	19.22	13.27	14.38	

Table 4: Average errors on the Sauter mean diameter D_{32}^n , volume weighted mean diameter D_{43}^n , the D_{10}^v , D_{50}^v and D_{90}^v diameters for the model of Pan and Render [10] as well as the present power, Weibull and lognormal laws for the experimental data of Reitter *et al.* [27]. The minimum average error in each column is displayed in bold.

Experiments of Vargas <i>et al</i> [9]	Average errors [%]					
	D_{32}^{n}	D_{43}^{n}	D_{10}^{v}	D_{50}^{v}	D_{90}^{v}	
Pan and Render [10], Weibull law	15.68	28.45	37.02	24.37	28.48	
Current, power law	32.06	15.03	16.89	13.93	15.07	
Current, Weibull law	12.22	17.02	22.46	13.91	15.59	
Current, lognormal law	13.16	23.67	20.01	22.53	17.66	

Table 5: Average errors on the Sauter mean diameter D_{32}^n , volume weighted mean diameter D_{43}^n , the D_{10}^v , D_{50}^v and D_{90}^v diameters for the model of Pan and Render [10] as well as the present power, Weibull and lognormal laws for the experimental data of Vargas *et al.* [9]. The minimum average error in each column is displayed in bold.

Experiments of Guégan <i>et al</i> [12]	Average errors [%]					
	D_{32}^{n}	D_{43}^{n}	D_{10}^{v}	D_{50}^{v}	D_{90}^{v}	
Pan and Render [10], Weibull law	56.82	46.85	34.05	26.92	21.52	
Current, power law	37.87	29.33	42.55	18.21	17.59	
Current, Weibull law	20.07	21.64	91.16	21.85	14.96	
Current, lognormal law	17.87	23.30	105.89	18.52	14.80	

Table 6: Average errors on the Sauter mean diameter D_{32}^n , volume weighted mean diameter D_{43}^n , the D_{10}^v , D_{50}^v and D_{90}^v diameters for the present fits as well as the model of Pan and Render [10] for the experimental data of Guégan *et al.* [12]. The minimum average error in each column is displayed in bold.

410 4. Conclusion

The fragmentation of ice particles resulting from their impact on solid 411 walls was examined in an attempt to model size characteristics of the reemited 412 fragments. First, a new semi-empirical model predicting the diameter of the 413 largest reemited fragment was proposed. The strong compression result-414 ing from impact is assumed to remain limited to the vicinity of the contact 415 area, while inducing increasing tensile strain elsewhere, resulting in crack 416 formation and eventually fragmentation. Accordingly, an energy formalism 417 considering fragmentation to be driven by the conversion of tensile and ki-418 netic energies into fracture surface energy was applied. The tensile strain 419 causing fragmentation was related to the indentation radius in the contact 420 area assuming plastic deformation. The resulting model may incorporate 421 strain rate and temperature dependent compressive yield strength as well 422 as a temperature dependent surface fracture energy. Model predictions ap-423 pear in good agreement with all considered experimental data, thus covering 424 broad normal impact velocity $([20-200 \,\mathrm{m \, s^{-1}}])$ and initial particle diameter 425 $([30 \,\mu\text{m}-20 \,\text{mm}])$ ranges. 426

Modeling of the fragment volume distribution was then considered. In 427 particular, the respective accuracy of power, lognormal and Weibull laws 428 was evaluated to determine the best fitting candidate to the present frag-429 ment volume data. For the lognormal and Weibull laws, the fitting strategy 430 is based on an estimate of the Sauter mean diameter and the mean volume 431 diameters using the previously derived strain rate estimate. For the power 432 law, a maximum likelihood estimator was used to determine its exponent 433 when possible. Alternatively, a regression method adapted to the presence 434

of outliers on a log-log scale was applied. The current Weibull fit seems best 435 suited to approximate the impact data up to moderate impact velocities, i.e. 436 up to $80 \,\mathrm{m \, s^{-1}}$. However, this fit yields huge errors in the low diameter range 437 of the fragment volume distributions at higher normal impact velocities. In 438 particular, average errors on the D_{10}^v diameter are unacceptably large for the 439 current Weibull and lognormal fits. This is mainly due to the fact that the 440 current Sauter mean and mean volume diameter estimates, which the current 441 Weibull and lognormal fits are based on, exhibit large errors when extrapo-442 lated to higher impact velocities. Due to these uncertainties, a simple power 443 law fit based on a constant exponent seems to yield higher yet more sta-444 ble average error levels over the entire available fragment volume data. The 445 fragment volume distribution fit proposed by Pan and Render [10] performs 446 almost as well as the current Weibull fit for the moderate impact velocity 447 fragment data. As for the current fits, the accuracy of Pan and Render's fit 448 deteriorates when considering fragment distribution data at higher impact 440 velocities, in particular for the Sauter mean and volume mean diameters. 450 Moreover, the fragment volume distribution model of Pan and Render may 451 not cover the entire normal impact velocity range representative of ice crys-452 tal icing $(50-250 \,\mathrm{m \, s^{-1}}$ approximately) as it loses validity for normal impact 453 velocities exceeding $186 \,\mathrm{m \, s^{-1}}$. 454

Considering the outlooks, it seems worthwhile to further confirm the main underlying assumption of a link between the indentation radius and the tensile strain magnitude causing fragmentation. Detailed numerical simulations of ice particle impact seem best suited for such purpose. Regarding the fragment volume distributions, it seems important to gather additional fragment data for high velocity impacts to assess whether the resulting volume distributions follow significantly different trends. More generally, a better characterization and understanding of the statistical variability of experimental
impact data with respect to impact parameters seems crucial to improve
modeling accuracy.

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470 Appendix A. Accounting for varying material properties

The energy per unit area required to create new fracture surface G_c is assumed to depend on the material temperature [15]:

$$G_c = G_{c,0} \exp\left(\frac{Q_s}{\mathcal{R}T} - \frac{Q_s}{\mathcal{R}T_0}\right) \tag{A.1}$$

with $G_{c,0} = 0.12 \,\mathrm{J}\,\mathrm{m}^{-2}$ representing the reference surface energy per unit area [22], $T_0 = 253 \,\mathrm{K}$ the reference temperature, $Q_s = 4.82 \times 10^4 \,\mathrm{J}\,\mathrm{mol}^{-1}$ the reference activation energy [39] and $\mathcal{R} = 8.314 \,\mathrm{J}\,\mathrm{mol}^{-1}\,\mathrm{K}^{-1}$ the universal molar gas constant.

Regarding the compressive yield strength, experimental evidence suggests that it depends on both strain rate and temperature [13, 21]. Regarding strain rate dependency, a polynomial fit to the average curve given by Tippmann [13] and gathering experimental measurements from several sources is used. The temperature dependency of the quasi-static compressive yield strength of ice is described with the experimental data compiled by Petrovic [21]. It appears that a simple linear fit yields a satisfactory accuracy for the latter quantity. The resulting expression reads:

$$Y_c(T,\dot{\varepsilon}) = Y_{c,0} f_{y_c}(\dot{\varepsilon}) g_{y_c}(T) \tag{A.2}$$

475 with:

$$f_{y_c}(\dot{\varepsilon}) = \exp\left(3.595 \times 10^{-4} \ln^3(\dot{\varepsilon}/\dot{\varepsilon}_0) - 7.470 \times 10^{-3} \ln^2(\dot{\varepsilon}/\dot{\varepsilon}_0) + 1.118 \times 10^{-1} \ln(\dot{\varepsilon}/\dot{\varepsilon}_0) + 1.062\right)$$
(A.3)

$$g_{y_c}(T) = -28.70 \left(T/T_{c,0}\right) + 30.21$$
 (A.4)

with $Y_{c,0} = 5.2 \times 10^6$ Pa representing a reference value for the quasi-static compressive yield strength at $T_{c,0} = 273$ K [13, 21]. The maximum error remains below 2% for the strain rate dependency with respect to the numerized data of Tippmann [13] and below 0.5% for the temperature dependency with respect to the numerized data of Petrovic [21]. Note that the use of eq. A.2 requires an iterative procedure to determine the characteristic strain rate in eq. 12.

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