Reduced Order Modeling of Cyclically Symmetric Bladed Disks with Geometric and Contact Nonlinearities

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15th World Congress on Computational Mechanics

August 2022





### Context Single blad Full bladed

Conclusion

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# By 2050...

- $\blacktriangleright$  75% reduction in CO<sub>2</sub>
- ▶ 90% reduction in NO×
- ▶ 65% reduction of noise



Context Full bladed d

# Consequences on bladed disks design



- Designing lighter and more flexible blades
- Geometric nonlinearities



- Reducing clearances between the rotating blades and the casing
- Contact nonlinearities

Bladed disks dynamics fundamentally nonlinear

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# Numerical modeling

# Full order model

 $\mathbf{M}\ddot{\mathbf{u}} + \mathbf{C}\dot{\mathbf{u}} + \mathbf{K}\mathbf{u} + \mathbf{g}_{nl}(\mathbf{u}) = \mathbf{f}_{e}(t) + \mathbf{f}_{c}(\mathbf{u}, \dot{\mathbf{u}})$ 



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# Numerical modeling

# Full order model

$$\mathbf{M}\ddot{\mathbf{u}} + \mathbf{C}\dot{\mathbf{u}} + \mathbf{K}\mathbf{u} + \mathbf{g}_{nl}(\mathbf{u}) = \mathbf{f}_e(t) + \mathbf{f}_c(\mathbf{u},\dot{\mathbf{u}}) \qquad - \mathbf{M}_e^{-1} \mathbf{u}_e^{-1} \mathbf{u}_e$$

 $u = \Phi a$ 

# Reduced order model

$$ilde{\mathsf{M}}\ddot{\mathsf{q}}+ ilde{\mathsf{C}}\dot{\mathsf{q}}+ ilde{\mathsf{K}}\mathsf{q}+ ilde{\mathsf{g}}_{\mathsf{nl}}(\mathsf{q})= ilde{\mathsf{f}}_{e}(t)+ ilde{\mathsf{f}}_{c}(\mathsf{q},\dot{\mathsf{q}})$$

- Projection basis \$\$\phi\$?
- Reduced nonlinear internal forces g̃<sub>nl</sub>?
- Treatment of contact in the reduced space  $\tilde{f}_c(q, \dot{q})$ ?



#### Context

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# **Objectives**

# Previous work<sup>1</sup>

- Development of a methodology to study the contact interactions of a single rotating blade with geometric nonlinearities
- Validation on an industrial compressor blade model

 $^{1}\mathsf{E}.$  Delhez et al. Journal of Sound and Vibration (2021). doi: 10.1016/j.jsv.2021.116037.

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# **Objectives**

# Previous work<sup>1</sup>

- Development of a methodology to study the contact interactions of a single rotating blade with geometric nonlinearities
- Validation on an industrial compressor blade model

#### This presentation

- In-depth contact analyses to characterize the influence of geometric nonlinearities
- Generalization of the methodology to full bladed disks

<sup>&</sup>lt;sup>1</sup>E. Delhez et al. Journal of Sound and Vibration (2021). doi: 10.1016/j.jsv.2021.116037.

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# Methodology

## Full order model

 $\begin{aligned} \mathsf{M}\ddot{\mathsf{u}} + \mathsf{C}\dot{\mathsf{u}} + \mathsf{K}\mathsf{u} + \mathsf{g}_{\mathsf{nl}}(\mathsf{u}) &= \mathsf{f}_{e}(t) + \mathsf{f}_{c}(\mathsf{u}, \dot{\mathsf{u}}) \\ \end{aligned}$   $\begin{aligned} \mathsf{Reduced order model} \\ \tilde{\mathsf{M}}\ddot{\mathsf{q}} + \tilde{\mathsf{C}}\dot{\mathsf{q}} + \tilde{\mathsf{K}}\mathsf{q} + \tilde{\mathsf{g}}_{\mathsf{nl}}(\mathsf{q}) &= \tilde{\mathsf{f}}_{e}(t) + \tilde{\mathsf{f}}_{c}(\mathsf{q}, \dot{\mathsf{q}}) \end{aligned}$ 

- ▶ Projection basis: Craig-Bampton modes and a selection of their modal derivatives<sup>2</sup>
- ▶ Reduced nonlinear internal forces: evaluation with the stiffness evaluation procedure (STEP)<sup>3</sup>
- Contact: explicit central finite difference time integration scheme with Lagrange multipliers<sup>4</sup>

<sup>2</sup>L. Wu et al. Proceedings of the 27th International Conference on Noise and Vibration Engineering. Leuven (Belgium), 2016.
 <sup>3</sup>A. Muravyov et al. Computers & Structures (2003). doi: 10.1016/s0045-7949(03)00145-7.

<sup>4</sup>N. J. Carpenter et al. International Journal for Numerical Methods in Engineering (1991). doi: 10.1002/nme.1620320107.

#### .....

Test case

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- NASA rotor 37 blade (transonic compressor blade) clamped at its root<sup>5</sup>
- Open and industrial test case
- ▶ 8 boundary nodes distributed between *LE* and *TE* (contact interface)
- Reduction basis: 189 modes = 24 static modes + 15 fixed interface linear normal modes + 150 modal derivatives





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# **Contact scenario**

- Blade rotating at a constant speed Ω around  $e_z$
- Direct contact with rigid casing sliding friction
- Contact initiated by deformation of the casing with two lobes
- No aerodynamic loading, no gyroscopic or centrifugal effects, no thermal effects



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# Interaction maps of the radial displacement at LE

# Interaction between the first bending mode (1B) and the fourth engine order $(e_{o4})$



▶ Interaction maps, predicted linear (●) and nonlinear (▲) resonances.

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Single blade

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# Nonlinear frequency response curve



NFRC without (- -) and with (---) geometric nonlinearities. ► predicted linear  $(\bullet)$  and nonlinear  $(\blacktriangle)$  resonances.

- Contact stiffening
- Amplitude jumps
- Influence of geometric nonlinearities
  - Smoother interactions
  - Additional contact stiffening

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# Nonlinear frequency response curve



▶ NFRC without (--) and with (---) geometric nonlinearities, predicted linear (●) and nonlinear (▲) resonances.

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# **Clearance consumption**

### Definition

Evolution of the clearance between the blade and the casing when the blade vibrates along 1 mode

$$\Delta(\delta) = c_0 - c(\delta)$$

Possible key parameter for the design of blades subjected to contact interactions<sup>6</sup>



<sup>&</sup>lt;sup>6</sup>A. Batailly et al. Proceedings of the ASME Turbo Expo (2016). doi: 10.1115/gt2016-56721.

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# **Clearance consumption**

- Reduced clearance consumption with geometric nonlinearities
- Justify that the blade with geometric nonlinearities features lower vibration response to contact
- ▶ Linear model valid for  $\delta \in [-0.25, 0.2]$



▶ Clearance consumption at *LE* without (- -) and with (---) geometric nonlinearities.

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# Nonlinear frequency response curve



▶ NFRC without (--) and with (---) geometric nonlinearities, predicted linear (●) and nonlinear (▲) resonances.

- Contact stiffening
- Amplitude jumps
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  - Additional contact stiffening?

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# Nonlinear frequency response curve with continuation



▶ NFRC without (- -/---) and with continuation (+/ O), without geometric nonlinearities (above) and with geometric nonlinearities (below).

### Numerical procedure

- NFRC built with a sequential continuation procedure
- Upward (+) and downward (O) angular speed sweeps

- Without continuation, nonlinear resonance (
   not correctly captured
- Contact stiffening similar with and without geometric nonlinearities

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# Generalization of the methodology with CMS techniques



Projection basis: for each sector, Craig-Bampton modes and a selection of their modal derivatives + second reduction of the cyclic boundary



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# Generalization of the methodology with CMS techniques



- Projection basis: for each sector, Craig-Bampton modes and a selection of their modal derivatives + second reduction of the cyclic boundary
- ▶ Reduced nonlinear internal forces: STEP, assumption of linear coupling between the sectors



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# Generalization of the methodology with CMS techniques



- Projection basis: for each sector, Craig-Bampton modes and a selection of their modal derivatives + second reduction of the cyclic boundary
- ▶ Reduced nonlinear internal forces: STEP, assumption of linear coupling between the sectors
- ► Contact: explicit central finite difference time integration scheme with Lagrange multipliers



Test case

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- NASA rotor 37 bladed disk with 36 sectors
- ▶ 133,605 degrees-of-freedom per sector
- Sectors clamped at disk lower surface



# Verification without contact

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Blade excited by a harmonic excitation of amplitude A = 400 N and pulsation  $\omega = 4,500$  rad/s in the  $\mathbf{e}_z$  direction



▶ Reference linear (- -) and nonlinear (---) solutions, reduced order model nonlinear solution (- -).

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▶ Interaction maps, predicted linear (●) and nonlinear (▲) resonances.

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# Nonlinear frequency response curve



▶ NFRC without (- -) and with (---) geometric nonlinearities, predicted linear (●) and nonlinear (▲) resonances.

- Contact stiffening
- Amplitude jumps
- Influence of geometric nonlinearities
  - Smoother interactions (see clearance consumption analysis)
  - 'Additional contact stiffening' (continuation procedure required for accurate quantification)

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Von Mises stress fields

(a) Without geometric nonlin- (b) With geometric nonlineariearities.

▶ Von Mises stress fields at the resonance.

# Comparison

 $\geq \sigma_Y$ 

0

- Zones of maximal stresses not at the same locations
- Non-negligible stresses in the disk for the case without geometric nonlinearities
- Smaller stresses predicted with geometric nonlinearities (in line with predicted displacements)

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# Conclusion

- Methodology to study the rubbing interactions of full bladed disks with geometric nonlinearities
  - Projection basis: Craig-Bampton reduction basis and selection of their modal derivatives + second reduction of cyclic boundary
  - Geometric nonlinearities: STEP
  - Contact nonlinearities: Lagrange multipliers
- Reduced order models are an efficient alternative to full order models
- Influence of geometric nonlinearities not negligible
- > Parametric reduced order models can be built to account for gyroscopic and centrifugal effects
- Methodology also compatible with the introduction of mistuning

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# Conclusion

- Methodology to study the rubbing interactions of full bladed disks with geometric nonlinearities
  - Projection basis: Craig-Bampton reduction basis and selection of their modal derivatives + second reduction of cyclic boundary
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- Parametric reduced order models can be built to account for gyroscopic and centrifugal effects
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Thank you for your attention