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Determination of ultrahigh molar mass of polyelectrolytes by Taylor dispersion analysis

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ABSTRACT

Taylor dispersion analysis (TDA) was successfully applied to obtain broadly distributed, ultrahigh molar masses of industrial anionic polyacrylamides (IPAMs) up to 25×10^6 g/mol, far beyond the detection limit of SEC (about 7.3×10^6 g/mol for anionic polyacrylamides standards). Two protocols of TDA differing in capillary surface and rinsing procedure were employed: (i) bare fused silica capillaries under intensive between-run rinsing with 1M NaOH, and (ii) capillaries coated with polyelectrolyte multilayers composed of polydiallyldimethylammonium chloride polycation and sodium polystyrenesulfonate polyanion under simple rinsing with background electrolyte. Both cases led to similar results and in agreement with those obtained by static light scattering, the rinsing capillary step being much shorter in the second case (8 min instead of 30 min). The data processing of the obtained taylorgrams was realized using multiple-Gaussian fitting of the overall taylorgrams, by separating the contribution of low molar mass impurities from the polymeric profiles, and by determining the mean hydrodynamic radii and diffusion coefficients of the polymers. The molar masses of ultra-high molar mass industrial anionic polyacrylamides were derived from the hydrodynamic radii according to $\log R_h$ versus $\log M_w$ linear correlation established with APAM standards. Compared to capillary gel electrophoresis for which the size separation was only feasible up to $M_w \sim 10 \times 10^6$ g/mol due to field induced polymer aggregation, TDA largely extended the range of accessible molar mass with easy-to-run and time saving assays.

Keywords: Taylor dispersion analysis, size-based separations, ultrahigh molar mass determination, polyacrylamides

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37 **Highlights**

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39 • Linear $\log R_h$ vs $\log M_w$ correlation obtained by TDA on a broad range of molar masses

40 • Analysis of ultrahigh molar mass polyacrylamides up to 25×10^6 g/mol by TDA

41 • TDA results were consistent with those obtained by static light scattering

42 • TDA offers a straightforward, absolute, easy-to-run and rapid method for size-based
43 characterization

44 1. Introduction

45

46 In numerous industrial applications such as wastewater treatment and enhanced oil
47 recovery, high to ultrahigh molar mass (above 1×10^6 g/mol) anionic poly(acrylic acid-co-
48 acrylamide)s have been playing an important role as media thickener for decades [1-3].
49 However, characterization of unusually high molar mass polyelectrolytes remains challenging
50 and laborious. Due to inherent separation limits of conventional SEC, such as abnormal
51 elution due to polymer adsorption or chain breakage in the column packing, polyacrylamide
52 copolymers with molar masses higher than 7.5×10^6 g/mol cannot be analyzed by SEC [4-7].
53 It was found that higher molar mass polyelectrolytes, when passing through a porous medium,
54 are sensible to mechanical degradation based on coil-stretch transition of polymer chains
55 above a critical extension rate, leading to central scissions of polymers in diluted regime and
56 random scissions in semi-diluted regime [5]. Moreover, largely polydisperse polymers usually
57 elute in abnormal overlapped peaks that cannot be resolved by SEC. Other techniques are
58 pursued with certain success including in-batch multi-angle laser light scattering (MALLS)
59 [9, 10] and asymmetric field-flow fractionation [11, 12]. In a previous study [13], we reported
60 the performance of capillary gel electrophoresis (CGE) with 2-hydroxyethyl cellulose (HEC)
61 as sieving polymer for the characterization of ultrahigh molar mass industrial polyacrylamides
62 (IPAMs) up to 10×10^6 g/mol, in agreement with the results obtained by static light scattering
63 (SLS). However, the limit of CGE lied in the problem of aggregation of the IPAMs under
64 action of electric fields [14], as well as field-dependent biased reptation of the polyelectrolyte
65 chains.

66 To alleviate the problem of aggregation, Taylor dispersion analysis (TDA) is an interesting
67 alternative that applies a mobilizing pressure instead of an electric field as driving force in the
68 capillary. TDA is based on the dispersion of sample plug injected in narrow capillary
69 (typically 50 μ M i.d.) under a Poiseuille-like flow. The Taylor dispersion is due to the
70 combination of the convective parabolic velocity profile with molecular diffusion. TDA is an
71 absolute method (no calibration is required) allowing to determine the determine diffusion
72 coefficients (D) from the dispersion (temporal variance) of the elution profile. D and
73 hydrodynamic radii (R_h) of large varieties of solutes were determined by TDA including
74 macromolecules [15-18], nanoparticles [19-21], proteins [22, 23] and more recently, vaccine
75 antigens and/or adjuvants [24]. Regarding the limits of analysis of TDA, it is predicted that R_h
76 should be smaller than 210 nm on a 50 μ m i.d. capillary to keep the relative error ε of
77 diffusion coefficient D below 5%. For higher solute sizes, convective and hydrodynamic

78 chromatography (HDC) regimes would occur, leading to non-Gaussian elution profiles (see
79 e.g. Fig. SII to visualize the different regimes) [22].

80 In this work, we investigated the potential of TDA for the size (hydrodynamic radius) and
81 molar mass characterization of high to ultrahigh molar mass industrial anionic poly(acrylic
82 acid-co-acrylamide)s (IPAMs). Due to the concern of maintaining the ultrahigh molar mass
83 IPAMs within Taylor regime, the increase of the background electrolyte ionic strength has
84 been investigated to get more compact polymer conformations. To check the impact of the
85 capillary wall surface on the TDA results, two experimental protocols using (i) bare
86 capillaries combined with rigorous between-run rinsing with 1M NaOH and (ii) SMIL
87 (Successive Multiple Ionic Layers)-coated capillaries based on
88 polydiallyldimethylammonium chloride as a polycation and sodium polystyrene sulfonate as a
89 polyanion with simple rinsing with background electrolyte.

90

91

92 **2. Experimental**

93

94 *2.1. Chemicals*

95 Tris(hydroxymethyl)aminomethane (TRIS) and polydiallyldimethylammonium chloride
96 (PDADMAC) 20%, $M_w = 400,000-500,000$ g/mol, 4-(2-Hydroxyethyl)piperazine-1-ethane
97 sulfonic acid (HEPES), tris(hydroxyméthyl) aminométhane (Tris), sodium hydroxide, lithium
98 chloride anhydrous, and lithium hydroxide were purchased from Sigma-Aldrich (Saint
99 Quentin Fallavier, France), sodium polystyrenesulfonate (PSS), $M_w=70,000$ g/mol, from
100 Acros (Illkirch, France), hydrochloric acid and potassium chloride from VWR (Fontenay-
101 sous-Bois, France), and finally sodium chloride from Fluka (Illkirch, France).

102

103 *2.2. Samples*

104 The anionic poly(acrylic acid-co-acrylamide)s industrial samples (IPAMs) and standard
105 samples (APAMs) were provided by SNF Floerger (Andrézieux, France). APAMs were
106 synthesized from monomers of sodium acrylate and acrylamide by controlled radical
107 polymerization (CRP) with narrowly distributed molar mass and anionicity [26]. IPAMs were
108 obtained by hydrolysis of polyacrylamide in a NaOH medium to the defined anionicity. The
109 molar mass and polydispersity index (PDI) of the APAMs were determined by SEC-MALS
110 [7], and the molar mass of the IPAMs by batch-SLS (see Table 1).

111 Stock solutions of APAMs and IPAMs were prepared in small scale by dissolving 50 mg
112 sample in 10 mL background electrolyte (BGE) under magnetic stirring at 500 rpm for 6 h.
113 The BGE was composed of 20 mM Tris/HCl buffer at pH 8.0 containing 35.5 mM LiCl (total
114 ionic strength $I = 46.5$ mM). For the study of the impact of ionic strength, BGE of the same
115 Tris/Cl buffer containing 1M NaCl or 1M KCl were used. The stock solutions were kept at
116 5°C before and after use. The test solutions were then prepared by dilution of the stock
117 solutions with BGE to the injected concentration of 2 g/L and homogenized using an orbital
118 mixer for 3 min. All samples were used non-filtered.

119

120 *2.3. Size-Exclusion Chromatography (SEC-MALS)*

121 Weight and number average molar mass, PDI, and radius of gyration of APAMs were
122 obtained by a SEC-MALS Agilent 1260 Infinity I system (Agilent Technologies, Les Ulis,
123 France). It consisted of an on-line degasser, a high-pressure pump, an automatic sampler, a 8
124 × 300 mm SEC column packed with polyhydroxymethacrylate-based gel (OHpak Shodex
125 columns, Showa Denko, Munich, Germany), a multi-angle light scattering (MALS) detector
126 (Dawn Heleos II, Wyatt Technology, Toulouse, France) and a refractive index (RI) detector
127 (Optilab, Wyatt Technology, Toulouse, France). Experimental conditions were given in [7].
128 Buffer containing 0.5 M sodium nitrate and 55 mM HEPES (pH 8) was used as the eluent that
129 was filtered through a 0.1 μm cellulose membrane before use. The flow rate was set at 0.3
130 mL/min. Samples of 0.02% (w/V) concentration in the eluent were filtered through a 1.2 μm
131 cellulose membrane before injection. The injection volume was 100 μL. The detectors of
132 MALS and RI were kept at room temperature. The refractive index increment (dn/dc) of the
133 samples were measured by using the Optilab detector. Data acquisition and processing were
134 achieved by the ASTRA software (version 6.1, Wyatt Technologies).

135

136 *2.4. SLS*

137 SLS batch analysis was carried out on the Dawn Heleos II equipment (see 2.3). Polymer
138 solutions were prepared in 0.5 M sodium nitrate at 0.5 wt % and mixed under mechanical
139 stirring (at 400 rpm) at room temperature for 2 h till dissolution. The 0.5 wt % polymer
140 solutions were further diluted to 0.01 wt % under stirring with a magnetic stirrer at 200 rpm
141 for 1 h, then filtered through 1.2 μm syringe filters to remove dusts and other large particle
142 contaminants. The filtered solutions were diluted sequentially to 4-5 different concentrations
143 by two syringe pumps before injection into the MALS detector. The MALS cell temperature

144 was set at 30°C, the flow rate at 0.3 mL/min. The scattering data were collected at 17 different
145 angles with an incident laser wavelength of 664 nm. Calibration of the MALS detector was
146 performed using HPLC grade toluene. The data analysis was conducted using the Astra 6.1
147 software (see 2.3). In a batch MALS measurement, the angular and concentration dependent
148 light scattering data were fitted with Ornstein-Zernick equation:

$$149 \quad \frac{R}{KC} = M_w \left(1 + \frac{2q^2 R_g^2}{3D_f} \right)^{\frac{D_f}{2}} \quad (1)$$

150 where R is the excess Rayleigh ratio, K is the optical constant, C is the polymer concentration,
151 M_w is the weight-average molar mass, D_f is the fractional size, q is the scattering factor and R_g
152 is the radius of gyration.

153

154 2.5. Taylor dispersion analysis (TDA)

155 TDA experiments were performed on a Beckman P/ACE MDQ apparatus (AB Sciex Life
156 Sciences Holding, Villebon-sur-Yvette, France). Capillaries were prepared from a fused silica
157 tubing (Photonlines, St Grégoire, France) with dimensions of 60 cm (50 cm to the detector) ×
158 50 μm ID. Capillaries were first activated by successive flushing at 20 psi with 1 M NaOH for
159 30 min, 0.1 M NaOH for 10 min, Milli-Q water for 10 min, and finally background electrolyte
160 (BGE) for 10 min. BGE was 20 mM Tris/HCl with 35.5 mM LiCl, $I = 46.5$ mM, pH 8.0. For
161 the study of the impact of ionic strength on hydrodynamic radii, BGE was also prepared by
162 adding 1M NaCl or 1M KCl instead of 35.5 mM LiCl.

163 Protocol of intensive between-run rinsing consisted of successively flushing the bare
164 capillary with 1 M NaOH at 35 psi for 10 min, 0.1 M NaOH at 20 psi for 5 min, Milli-Q water
165 at 20 psi for 5 min and BGE at 20 psi for 10 min, leading to total rinsing time of 30 min.

166 In a second approach, capillaries were coated as following: (i) activation with 1 M NaOH
167 for 20 min at 20 psi, (ii) flushing with a solution of PDADMAC polycation at 3 g/L in 20 mM
168 HEPES pH 7.4 at 20 psi for 7 min, (iii) rinsing with 20 mM HEPES pH 7.4 at 20 psi for 3
169 min, (iv) flushing with a solution of PSS polyanion at 3 g/L in 20 mM HEPES pH 7.4 at 20
170 psi for 7 min, (v) rinsing with 20 mM HEPES pH 7.4 at 20 psi for 3 min, and (vi) repetition of
171 the (ii) to (v) steps. (PDADMAC/PSS)₂ SMIL coated capillary was finally rinsed with BGE
172 for 8 min before sample injection. Between-run rinsing was carried out with BGE at 20 psi for
173 8 min.

174 Samples were injected hydrodynamically at 0.5 psi for 7 s. The mobilizing pressure was
 175 0.4 psi. UV absorption was detected at 200 nm. Temperature was set at 25°C.

176

177 2.6. Theoretical aspects

178 In TDA [27-29], when a solute plug is injected into a fluid flowing under laminar
 179 Poiseuille profile through a capillary, it spreads out under the combined action of molecular
 180 diffusion and the variation of velocity over the cross-section. The distribution of
 181 concentration thus generated is centred on a point which moves with the mean speed of flow.
 182 The elution profile is recorded at a certain distance from the injection point, via UV
 183 absorbance of the polymer solute through the capillary tube. For a single size population, the
 184 elution profile is normally distributed (Gaussian), as far as two conditions are satisfied: (i) the
 185 axial diffusion should be negligible compared to convection (*i.e.* the Péclet number $P_e =$
 186 $R_c u/D > 40$) where R_c is the capillary radius, u is the linear velocity and D is the molecular
 187 diffusion coefficient, and (ii) the average elution time t_0 should be longer than the
 188 characteristic diffusion time τ of the solute (*i.e.* $\tau = t_0 D/R_c^2 > 1.25$) [25].

189 For polydisperse samples, the taylorgram is a sum of Gaussians [17]:

$$190 S(t) = \sum_{i=1}^n S_i(t) = \sum_{i=1}^n \frac{A_i}{\sigma_i \sqrt{2\pi}} \exp \left[\frac{-(t-t_0)^2}{2\sigma_i^2} \right] \quad (2)$$

191 where $S(t)$ is the elution signal at time t , $S_i(t)$ the Gaussian of the component i and σ_i is the
 192 temporal variance of the component i . The temporal variance σ^2 of the overall taylorgram is
 193 calculated by integration of the taylorgram using Eq. 3:

$$194 \sigma^2 = \frac{\int S(t)(t-t_0)^2 dt}{\int S(t) dt} \quad (3)$$

195 From the overall temporal variance, an average diffusion coefficient $\langle D \rangle$ can be deduced
 196 from Eq. 4:

$$197 \langle D \rangle = \frac{R_c^2 t_0}{24 \sigma^2} = \frac{R_c^2 t_0}{24} \frac{\int_0^\infty S(t) dt}{\int_0^\infty S(t)(t-t_0)^2 dt} \quad (4)$$

198 Finally, the average hydrodynamic radius $\langle R_h \rangle$ (a weight-average value for mass
 199 concentration sensitive detector) is derived from Stokes-Einstein equation (Eq. 5):

$$200 \langle R_h \rangle = \frac{k_B T}{6\pi\eta\langle D \rangle} \quad (5)$$

201 In this work, data processing of taylorgrams including Gaussian fitting (up to 3 Gaussians
 202 using Excel solver), calculation temporal variances, diffusion coefficients and hydrodynamic
 203 radii of the polymers were achieved with a lab-made Excel spreadsheet.

204

205 3. Results and discussion

206

207 The objective of this work was to develop and apply a TDA methodology to characterize
208 the size (hydrodynamic radius) and molar mass of ultrahigh molar mass industrial samples
209 (IPAM). All samples possess an anionicity between 27 and 33%. Since TDA gives access to
210 the diffusion coefficient (and hydrodynamic radius) instead of molar masses, $\log R_h$ vs $\log M_w$
211 correlation was experimentally determined by TDA using 6 standard samples (APAMs) of
212 molar mass ranging between 2.2 kDa and 7.3 MDa. These APAM standards were fully
213 characterized by SEC with relatively narrow PDI ranging between 1.1 and 1.5 (see Fig. SI2
214 for the molar mass distributions). The molar masses of 5 IPAM samples were obtained by
215 SLS and found between 6.5 MDa and 25 MDa (see Fig. SI3 for the molar mass determination
216 by SLS). All APAM and IPAM predetermined characteristics are provided in Table 1.

217 Efforts to improve the robustness of TDA data was emphasized on minimizing the
218 adsorption of anionic polyacrylamides onto the capillary surface that is governed by an
219 equilibrium between attractive interactions (H-bonding between silanol groups present at the
220 capillary wall surface and amide groups of the polymer) and electrostatic repulsion,
221 depending on several parameters including pH, molar mass and dispersity of the polymer and
222 ionic strength of BGE [31-33]. In this study, pH of the background electrolyte (BGE) was set
223 at 8.0, at which the capillary surface was negatively charged and the anionic polyacrylamides
224 remained stable without remarkable hydrolysis. To keep the capillary wall under 'steady-state
225 conditions' to achieve good intra-capillary repeatability, two different protocols were
226 employed for comparison. In the first case, an intensive between-run rinsing process using 1
227 M NaOH at 35 mbar for 10 min followed by 0.1 M NaOH at 20 psi for 5 min, Milli-Q water
228 at 20 psi for 5 min and BGE at 20 psi for 10 min, was undertaken in order to eliminate
229 previous history of the fused silica capillary before a new run, especially when ultrahigh
230 molar mass polymers were assayed, with the expense of re-equilibration time (for a total
231 rinsing time of 30 min). In the second case, the capillary surface was coated with SMIL [34,
232 35], namely two PADMAC/PSS bilayers, to enhance electrostatic repulsion between the
233 capillary wall and the analytes, using simple between-run rinsing with BGE for 8 min only.
234 The reproducibility of TDA in R_h determination was checked by intra-capillary repeatability
235 by repeating 3 assays per sample on the same capillary and inter-capillary reproducibility by
236 running all samples successively on 3 different capillaries.

237

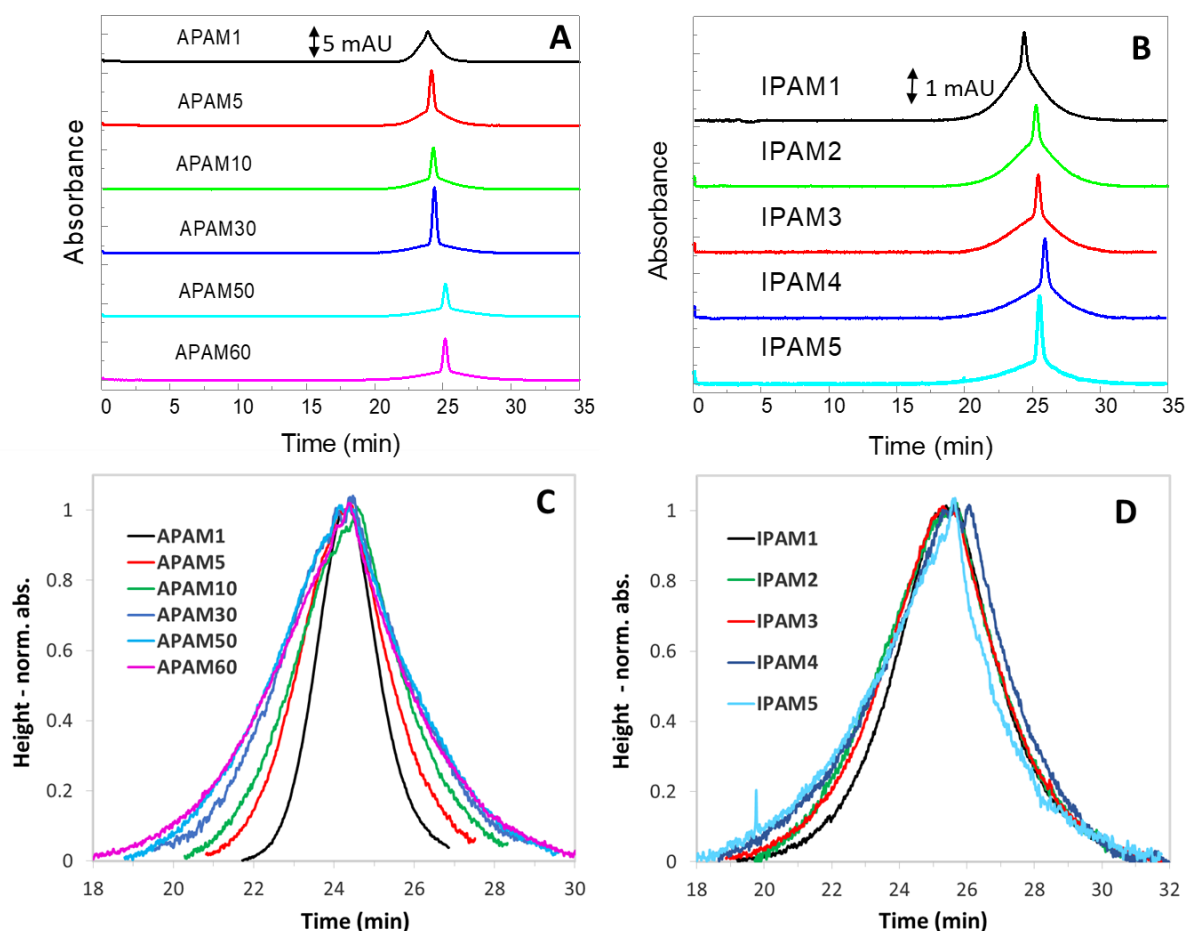
238 3.1. TDA on bare fused silica capillary

239 In TDA, the original taylorgrams (Fig. 1A for APAMs and Fig. 1B for IPAMs) were
240 bimodal and contained an additional sharp peak that is due to the residual monomers and
241 dimers as well as UV absorbing impurities such as urea, according to the provider. To extract
242 hydrodynamic information of the polymer, each taylorgram was deconvoluted into 2 to 3
243 Gaussian profiles using Excel Solver according to eq. (2). After subtraction of the small
244 molecule contribution that corresponded to sizes between 0.38 nm and 0.60 nm, the remaining
245 polymer profile was obtained and shown in Fig. 1C (for APAMs) and Fig. 1D (for IPAMs)
246 with normalization at the maximum intensity for better interpretation. Narrowly distributed
247 APAMs appeared relatively symmetric, and peak widths broadened systematically with
248 increasing the molar mass, as expected according to Taylor dispersion. Slight distortion of the
249 elution profile could be observed for the IPAM samples and was likely due to some polymer
250 adsorption on the capillary wall that was not observed with APAMs. To avoid any bias in the
251 average size determination, Gaussian fitting and calculation of the peak variance σ^2 were only
252 operated on the left half part of the taylorgram relative to the peak apex (t_0).

253 All the hydrodynamic radius values obtained by TDA are presented in Table 1. To get a
254 better insight about the repetability / reproducibility of the TDA measurements, $n = 3$
255 repetitions on $m=3$ fused silica capillaries were performed. RSD on the average R_h
256 determination were always below 10% for both repeatability and reproducibility. Fig. 2 shows
257 the $\log R_h - \log M_w$ correlations lines obtained for the APAM standards (see plain blue dots
258 and triangles for 20 mM Tris/HCl pH 8.0 with 35.5 mM LiCl eluent ($I = 46.5$ mM)). Inter-
259 capillary mean hydrodynamic radii are presented in this Figure with inter-capillary RSD as
260 error bars. The molar masses used for this representation were obtained by SEC-MALS for
261 APAM samples and by SLS for IPAM samples (see sections 2.3 and 2.4 for experimental
262 conditions and see Table 1 for the data). The least squared regression displays good
263 correlation ($\langle R_h \rangle = 31.020 \times M_w^{0.5346}$, $R^2 = 0.9926$, with M_w in 10^6 g/mol and R_h in nm) and
264 extended into the data range of IPAMs with very good agreement, on a range of R_h reaching
265 up to 183.7 nm for IPAM5. This result proves that the experimental TDA conditions allows a
266 true (non-biased) determination of large polymer sizes, even at moderate ionic strength (46.5
267 mM). It is worth noting that the conditions of validity of the Taylor regime were always
268 fulfilled (i.e. $P_e = R_c u / D > 40$ and $\tau = t_0 D / R_c^2 > 1.25$) for all polymer samples, even for the
269 largest IPAM5 ($P_e \sim 4400$; $\tau \sim 4.5$). This was ensured by relatively low mobilization pressure
270 to let the time to the large polymer solutes to average the parabolic velocity profile during the
271 analysis time. Using the $\log R_h - \log M_w$ correlation obtained with the APAM samples, it was

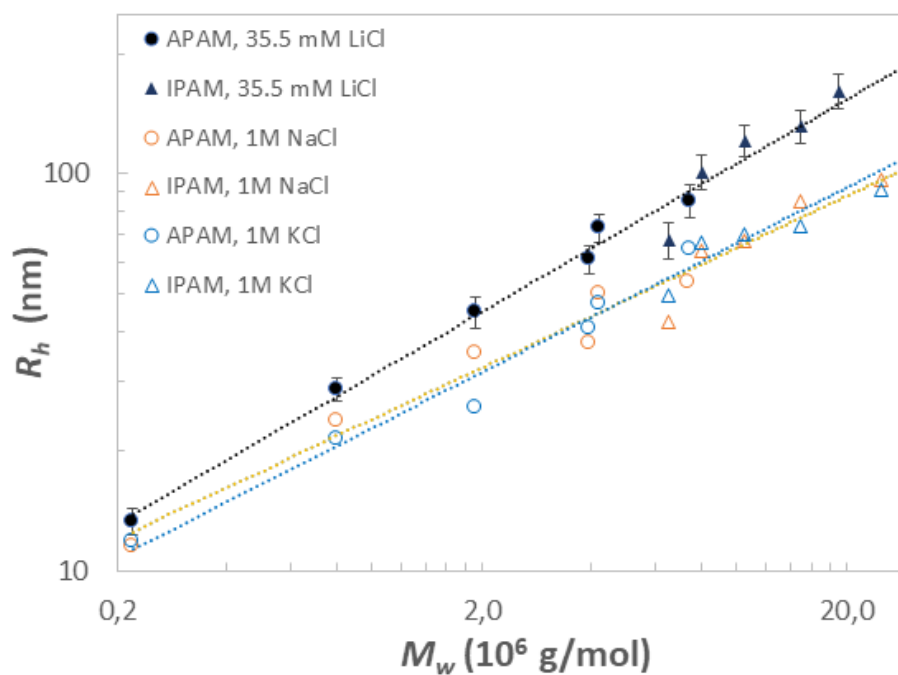
272 possible to determine the TDA molar masses ($M_{wI, TDA}$) by using the reciprocal of the $R_h - M_w$
 273 correlation ($M_w = 0.00162 \times \langle R_h \rangle^{1.8706}$, for bare fused silica capillary (case 1) and $M_w =$
 274 $0.00195 \times \langle R_h \rangle^{1.7986}$, for PDADMAC/PSS SMIL-coated capillary (case 2), with M_w in 10^6
 275 g/mol and R_h in nm). Regarding the limit in size that can be determined by TDA due to
 276 occurrence of the hydrodynamic chromatography regime that can affect the accuracy of the R_h
 277 determination, a maximum R_h value of 212 nm is expected as the upper limit in size if we
 278 accept a maximum relative error of 5% (as calculated by $R_h \leq 0.17 \times R_c \times \varepsilon$, where ε is the
 279 relative error [22]).

280



281

282 **Figure 1.** Original taylorgrams of poly(acrylic acid-co-acrylamide) standards (APAMs) (A) and industrial
 283 samples (IPAMs) (B), and the corresponding height normalized taylorgrams subtracted from small molecules
 284 contribution (C and D, respectively). Experimental conditions: fused silica capillary 50 μ m ID \times 60 cm (50 cm to
 285 the detector). Eluent: 20 mM Tris/HCl with 35.5 mM LiCl, $I = 46.5$ mM, pH 8.0. Mobilization pressure: 0.4 psi.
 286 Injection: 0.5 psi, 7 s. Injected sample concentration: 2 g/L in eluent. UV detection at 200 nm. Temperature:
 287 25°C. Between-run rinsing: 1 M NaOH at 35 psi for 10 min, 0.1 M NaOH at 20 psi for 5 min, Milli-Q water at
 288 20 psi for 5 min, and eluent at 20 psi for 10 min.



289

290 **Figure 2.** $\log R_h - \log M_w$ correlations obtained for poly(acrylic acid-co-acrylamide)s standards (APAMs) and
 291 industrial samples (IPAMs) using 20 mM Tris/HCl pH 8.0 eluents containing 35.5 mM LiCl, 1 M NaCl or 1 M
 292 KCl. Least-squared regressions are, with M_w in 10^6 g/mol and R_h in nm: $\langle R_h \rangle = 31.020 \times M_w^{0.5346}$, $R^2 = 0.9926$ for
 293 35.5 mM LiCl, error bar = ± 1 RSD ($n = 3$); $R_h = 24.398 \times M_w^{0.4546}$, $R^2 = 0.9609$ for 1 M NaCl and $R_h =$
 294 $18.328 \times M_w^{0.5109}$, $R^2 = 0.9251$ for 1 M KCl, $n = 1$. Injected sample concentration in the eluent: 1 g/L. Other
 295 experimental conditions: see Fig. 1.

296

297

298 **Table 1.** Hydrodynamic radius (R_h) and molar mass (M_w) determination by TDA using bare fused silica capillary (case 1) or PDADMAC/PSS SMIL-coated capillary (case 2) with
 299 eluents of various ionic strengths. Eluent as indicated on the Table. Other TDA experimental conditions as in Fig. 1 or Fig. SI4 (case 1) or Fig. SI5 (case 2). RSD (%) or error bars
 300 are calculated based ± 1 SD. Intra-capillary values based on $n = 3$ determinations; inter-capillary values based on $m = 3$ capillaries and $n = 3$ repetitions per capillary. Eluant: 20 mM
 301 Tris/HCl with 35.5 mM LiCl, pH 8. ^aData given by the provider: anionicity by ¹H NMR, M_w and PDI by SEC-MALS for APAMs, M_w by SLS for IPAMs. ^bTDA molar masses were
 302 obtained using the reciprocal of the least-squared regressions given in Fig. 2 (with M_w in 10^6 g/mol and R_h in nm) $M_w = 0.00162 \times \langle R_h \rangle^{1.8706}$ (case 1) and $M_w = 0.00195 \times \langle R_h \rangle^{1.7986}$
 303 (case 2).

304
305

	Anionicity (by ¹ H NMR) ^a	M_w (by SEC- MALS) ^a $\times 10^6$ g/mol)	PDI (by SEC-MALS) ^a	M_w (by SLS) ^a $\times 10^6$ g/mol	Case 1 Bare-fused silica capillary			Case 2 SMIL-coated capillary		
					Intra-cap $\langle R_h \rangle_{\text{intra}}$ (nm)	Inter-cap $\langle R_h \rangle_{\text{inter}}$ (nm)	$M_{w, TDA}^b$ (10^6 g/mol)	Intra-cap $\langle R_h \rangle_{\text{intra}}$ (nm)	Inter-cap $\langle R_h \rangle_{\text{inter}}$ (nm)	$M_{w, TDA}^b$ (10^6 g/mol)
APAM1	26%	0.22±0.02	1.1±0.1		14.0 (3.0%)	13.4 (3.7%)		13.4 (3.0%)	13.5 (3.7%)	
APAM5	25%	0.80±0.1	1.2±0.2		30.0 (3.3%)	28.4 (7.0%)		28.0 (3.1%)	29.0 (3.2%)	
APAM10	29%	1.92±0.3	2.5±0.1		45.0 (4.0%)	43.0 (7.7%)		48.7 (5.4%)	47.0 (6.8%)	
APAM30	25%	3.93±0.5	1.4±0.2		55.0 (8.0%)	61.8 (8.9%)		68.7 (11%)	64.0 (7.8%)	
APAM50	30%	4.18±0.4	3.0±0.2		70.2 (12%)	80.6 (9.7%)		78.0 (7.3%)	80.0 (8.8%)	
APAM60	26%	7.34±0.7	1.5±0.2		104.0 (11%)	92.6 (8.9%)		103.0 (5.5%)	92.0 (8.5%)	
IPAM1	27%	4.3±0.4		6.5±0.7	70.0 (8.0%)	70.5 (3.5%)	4.3±0.4	75.5 (6.6%)	74.5 (4.8%)	4.7±0.2
IPAM2	28%			8±0.8	100.1 (9.1%)	91.2 (7.9%)	8.4±0.6	96.3 (2.4%)	93.7 (5.9%)	7.2±0.4
IPAM3	29%			10.5±1.1	114.2 (7.0%)	109.2 (8.7%)	12.3±1.1	106.6 (3.0%)	110.5 (6.8%)	9.7±0.7
IPAM4	33%			15±1.5	127.9 (8.1%)	131.9 (9.9%)	14.1±1.4	136.8 (2.9%)	138.4 (7.2%)	15.0±1.1
IPAM5	27%			25±2.5	167.0 (9.7%)	159.0 (9.5%)	20.8±2.0	191.3 (6.0%)	183.7 (7.0%)	25.2±1.8

306

307 **3.2. Impact of BGE ionic strength using fused silica capillary**

308 To possibly extend the range of molar masses that can be analyzed by TDA; higher eluent
309 ionic strengths were used to get more compact polyelectrolyte conformations by screening of
310 the electrostatic repulsions between charged monomers in the polyelectrolyte chain.
311 Accordingly, the BGE (20 mM Tris/HCl) was completed by adding 1 M NaCl or 1 M KCl
312 (instead of 35.5 mM LiCl) in order to investigate the impact of high ionic strength on the R_h
313 determined by TDA for APAM and IPAM samples. Open symbols in Fig. 2 shows the $\log R_h$
314 – $\log M_w$ correlations obtained at 1 M NaCl and 1 M KCl on bare fused silica capillaries. As
315 expected lower R_h values were obtained at 1 M NaCl (or KCl) with a decrease by a factor ~
316 1.5 compared to 35.5 mM LiCl, while the correlation was slightly lower at high ionic strength
317 ($R^2 = 0.9926$ at 35.5 mM LiCl compared to $R^2 = 0.9613$ at 1M NaCl, and $R^2 = 0.9686$ at 1 M
318 KCl). The expected decrease in hydrodynamic radii of the polymers at high ionic strengths
319 was similar in 1 M KCl and in 1 M NaCl.

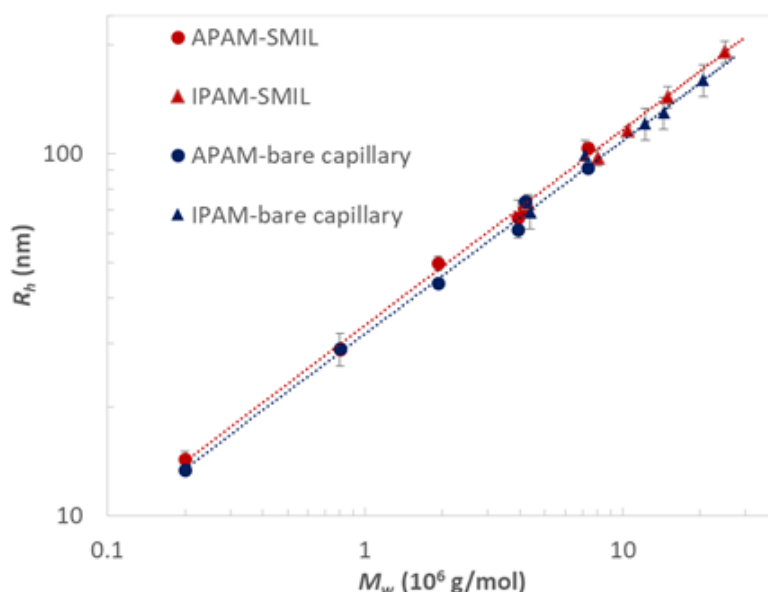
320

321 **3.3. SMIL-coated capillary**

322 Fig. 3 compares the $\log R_h$ – $\log M_w$ correlations achieved with APAMs and IPAMs using a
323 bare-fused silica capillary and a SMIL coated capillary (20 mM Tris/HCl with 35.5 mM LiCl
324 eluant). Two PADMAC/PSS bilayers were deposited on the silica capillary by simple flushes
325 (see section 2.5 for experimental protocol), to enhance electrostatic repulsion between the
326 capillary wall and the polyelectrolyte analytes. The purpose of this SMIL coating was to
327 decrease the consuming rinsing time between runs (30 min on fused silica capillary vs 8 min
328 on SMIL coated capillary), and possibly to get better reproducibility in the taylorgrams, and
329 consequently lower RSD in the R_h determination. The correlation lines were very close to
330 each other on the two type of capillaries with similar scaling laws and correlation coefficients:
331 $\langle R_h \rangle = 32.145 \times M_w^{0.5560}$, $R^2 = 0.9910$ (SMIL-coating) and $\langle R_h \rangle = 31.020 \times M_w^{0.5346}$, $R^2 =$
332 0.9926 (bare fused silica capillary), with M_w in 10^6 g/mol and R_h in nm. The molar masses of
333 IPAMs were then derived from $\langle R_h \rangle$ using the reciprocal of the scaling laws and reported in
334 Table 1. The TDA results with RSD in the range of 3-12% are in good agreement with the
335 SLS-ones (~ 10% discrepancies). Comparing the two protocols, SMIL-coating method is
336 advantageous over fused silica capillary for time-saving (8 min rinsing time between runs
337 instead of 30 min) and more symmetric taylorgrams (see Fig. SI4/SI6 and Fig. SI5/SI7).
338 SMIL coating also provided better intra and inter capillary RSD for the polydisperse IPAM
339 samples. It is worth noting that the stability of SMIL coated capillaries sustained throughout
340 the repeatability assay of all the samples. Compared to the upper limit in molar mass obtained

341 in CGE ($M_w < 10$ MDa [13]), TDA extended the accessible molar mass range up to 25 MDa
342 for IPAM copolymers.

343



344

345 **Figure 3.** $\log R_h - \log M_w$ plots for poly(acrylic acid-co-acrylamide)s standards (APAMs) and industrial samples
346 (IPAMs) obtained using a bare fused silica capillary (blue) or a SMIL-coated capillary (red). Experimental
347 conditions: capillary dimensions, 50 μm ID \times 60 cm (50 cm to the detector). Eluent: 20 mM Tris/HCl with 35.5
348 mM LiCl, $I = 46.5$ mM, pH 8.0. Mobilization pressure: 0.4 psi. Injection: 0.5 psi, 7 s. Injected sample
349 concentration: 2 g/L in eluent. SMIL consisted of two bilayers of PDADMAC/PSS at a polymer concentration of
350 3 g/L (see experimental part for more details). Rinsing between runs: fused silica capillary, 1 M NaOH at 35 psi
351 for 10 min, 0.1 M NaOH at 20 psi for 5 min, Milli-Q water at 20 psi for 5 min and BGE at 20 psi for 10 min.
352 SMIL coated capillary: BGE at 20 psi for 8 min. UV detection at 200 nm. Temperature: 25°C. The calibration
353 lines established with APAMs read with M_w in 10^6 g/mol and R_h in nm: $\langle R_h \rangle = 32.145 \times M_w^{0.5560}$, $R^2 = 0.9910$
354 (SMIL coated capillary); $\langle R_h \rangle = 31.020 \times M_w^{0.5346}$, $R^2 = 0.9926$ (bare fused silica capillary). Error bars are \pm one
355 SD. Other experimental conditions: see Fig. 1.

356

357 4. Conclusion

358 TDA was proven straightforward and powerful for size determination of a wide range of
359 anionic polyacrylamides of hydrodynamic radii from 10 to 190 nm. The molar mass of the
360 industrial samples were deduced from these hydrodynamic radii and found between 4.3 MDa
361 and 25 MDa. The data processing of the taylorgrams comprised Gaussian fitting with
362 subtraction of the contribution from small impurities, determination of hydrodynamic radii of
363 the polymers, calibration using $\log R_h - \log M_w$ correlation with standards characterized by
364 SEC-MALS, and thereafter calculation of molar masses of industrial samples. Two protocols
365 were employed and compared, aiming at improving $R_h - M_w$ correlation and repeatability /
366 reproducibility. A first protocol was based on bare fused silica capillaries and intensive

367 between-run rinsing (30 min), the other was based on SMIL-coated capillaries and simple
368 rinsing (8 min). Both cases led to consistent results that are in agreement with those
369 determined by SLS within relative error deviation. So far, TDA provided a new, reliable
370 methodology of sized-based molar mass determination far beyond the detection limits of SEC
371 (< 7.3 MDa) and also a convenient alternative to SLS. Last but not least, the concern of high
372 polymer aggregation under action of electric fields encountered in CGE was fully alleviated
373 in TDA due to orthogonal techniques based on completely different principles. As a
374 perspective, it would be interesting to investigate the polyelectrolyte polydispersity by TDA
375 using constraint regularized linear inversion approach for the fitting of the taylorgrams. To
376 that respect, improving the signal to noise ratio could be of interest.

377

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