

# Cathodic control using cellular automata approach

Mariem Zenkri, Dung Di Caprio, Fayçal Raouafi, Damien Féron

## ▶ To cite this version:

Mariem Zenkri, Dung Di Caprio, Fayçal Raouafi, Damien Féron. Cathodic control using cellular automata approach. Materials and Corrosion / Werkstoffe und Korrosion, 2022, 73, pp.1631-1643. 10.1002/maco.202213054 . hal-03725090

# HAL Id: hal-03725090 https://hal.science/hal-03725090v1

Submitted on 14 Nov 2022

**HAL** is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers. L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.

## Cathodic control using cellular automata approach

M. Zenkri<sup>a,b,c</sup>, D. di Caprio<sup>b,\*</sup>, F. Raouafi<sup>a,c</sup>, D. Féron<sup>d</sup>

<sup>a</sup>LPC2M, IPEST, Route Sidi Bou Said, B.P:51 2075 La Marsa, Tunisie

<sup>b</sup>Chimie ParisTech, PSL Research University, CNRS, Institut de Recherche de Chimie Paris (IRCP), Paris <sup>c</sup>Faculté des Sciences de Bizerte, 7021 Jarzouna, Université de Carthage, Tunisie

<sup>d</sup>Den-Service de la Corrosion et du Comportement des Matériaux dans leur Environnement (SCCME), CEA, Université Paris-Saclay, Gif-sur-Yvette, France

### Abstract

We present a stochastic three dimensional cellular automata model of aqueous corrosion. We consider the cathodic reaction with dissolved oxygen and different concentrations of the oxidizer. We study the role and the stability of the passive layer and its effect on the kinetics, surface morphology and roughness of the metallic surface. The model considers balanced spatially separated anodic and cathodic reactions and is capable of illustrating the cathodic control of the corrosion rate. Besides the electrochemical reactions, we take into account ionic diffusion, acido/basic neutralization. Results are compared to aqueous corrosion of Fe in near neutral solution. *Keywords:* corrosion, cathodic control, dissolved oxygen, cellular automata, passivation

#### 1 1. Introduction

The evaluation of the damage of a material, due to the action of corrosion, represents an important challenge on both economic and scientific levels, [1, 2]. Limiting the degradation of metals will enhance their durability leading to financial gain and avoiding costs which can reach 4 4% of international GDP [1, 3]. Corrosion Engineering is mainly focused on practical advances 5 and relies on collecting existing data about corrosion in view of improving corrosion protection [4]. In contrast, experimental or theoretical scientific studies aim at modelling for understanding and 7 predicting corrosion rates in order to adjust and optimize materials composition and resistance. 8 In this article, we focus on aqueous corrosion. Aqueous corrosion occurs as a result of a q combination of chemical and electrochemical reactions on a metal surface including electronic 10 transfer between two regions associated to the anodic and cathodic reaction, plus an ionic diffu-11 sion between the different species in the solution surrounding the metal. 12

Preprint submitted to Elsevier

<sup>\*</sup>Corresponding author

Anodic reactions are generally related to metal oxidation. Cathodic reactions depend on 13 the type of the oxidant present in the solution. For aqueous corrosion and anaerobic systems, 14 only a reduction of  $H^+$  or the reduction of the water molecules takes place. In the case of 15 aerobic systems, called also aerated systems, the reduction reaction is set by the amount of 16 dissolved oxygen (DO) present in the electrolyte. As shown in many works, DO in solution has 17 an important effect on the corrosion rate. For an example, in the case of carbon steel, it has been 18 reported that the corrosion rates of the material are higher in solutions with the presence of DO 19 independently of the type of the solution like hydrolic acid, sulphyric acid or sodium chloride 20 (3.5% NaCl) [5]. 21

During corrosion, the metal can be covered by an oxide layer formed by the metal itself as 22 a consequence of the anodic reaction [6]. The formation of the passive layer or its dissolution 23 taking place at random locations over the surface leads to an heterogeneous morphology of the 24 surface and the appearance of surface roughness. This roughness is considered often to have 25 as a major influence on the kinetics of the deterioration of a metal. Many studies have been 26 completed to evaluate the relationship between the surface roughness and the kinetics of the 27 corrosion process using several methods. For magnesium alloy AZ91 [7], stainless steels [8, 9], 28 copper [10], aluminum or titanium-based alloys [11] an increase in the surface roughness, increases 29 the susceptibility to localized corrosion. Typically, the general and localized corrosion behaviour 30 of alloys would depend on their passivation properties. Hence, it is important to know the 31 passivation behaviour of alloys with different surface finish to correlate the surface roughness to 32 their general corrosion and pitting tendency [12, 7]. For metals with the ability to form a passive 33 layer, a decrease in surface roughness increases the corrosion resistance but for the ones with no 34 passive film, the opposite trend has been observed e.g. mild steel [13] and AE44 magnesium alloy 35 [12]. In fact, the surface roughness increases the specific area of the metal surface in contact 36 37 with the electrolyte.

In this work, we have considered cellular automata modelling. The cellular automata mod-38 elling is a powerful and successful method in modelling the evolution of a system modelled by a 39 discrete lattice decomposed into cells which evolve according to a set of rules and depending on 40 the cells' neighborhood. This type of modelling is based on a discretization in both space, time 41 and consideration of physical states and chemical species as different states of the cell. Cellular 42 automata modelling of corrosion started with P. Meakin et al. in 1993, [14] and after that, 43 different algorithms have been developed using cellular automata in the framework of corrosion 44 processes studies. An overview of cellular automata modelling of the corrosion processes can be 45

found in [15, 16]. In the present work, we use a three dimensional corrosion model with spa-46 tially separate anodic and cathodic reactions and accounting of acido-basic species in solution 47 [17, 18, 19]. A new feature is introduced with accounting for cathodic reaction taking place with 48 dissolved oxygen DO. 49 The paper is organised as follows. We first present the model and its cellular automata im-50 plementation, in particular concerning the representation of small oxygen concentrations. Then 51

we present the differents results concerning the corrosion rate and the roughness as a function of 52 different effects like passivation or oxygen concentration. Then a small section compares model 53 results to experimental values for the corrosion rate. Finally, summary and conclusions are given.

#### 2. Model 55

54

67

#### 2.1. Cellular automata model 56

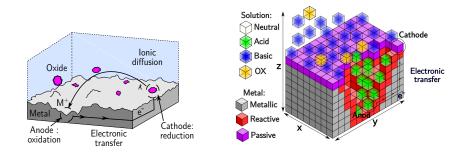


Figure 1: Cellular automata model (right) based on the corrosion scenario (left)

Cellular automata (CA) modelling is based on a simplified reality where the system is mod-57 elled on a lattice by regular cells which can take a finite number of states representing in our 58 case chemical species in possibly different physical states, see figure 1. In the present model we 59 take for simplicity a cubic lattice. The states in this model are the following. For solid sites, we 60 have metal sites which are subdivided into reactive sites of the metallic surface R and bulk metal 61 M and also oxide or passive sites P. Metallic R sites can host anodic and cathodic reactions, 62 whereas oxide sites can only host cathodic reations. The solid material is immersed in an elec-63 trolyte. For the solution states, we distinguish acid A (i.e.  $H^+$ ), basic B (i.e.  $OH^-$ ), neutral N 64 solution sites and for this aerated system we also take into account dissolved oxygen sites DO. 65 In the CA, the evolution of the cells is given by rules in relation with the neighbourhood 66

of the evolving cell. In this work, Moore neighbourhood is taken with 26 neighbours in the

three dimensional space. This extended neighbourhood allows for detailed accounting of a cell's neighbourhood. Here, the evolution rules for the cells account for two processes: diffusion and chemical/electrochemical reactions. In particular, we will consider the possibility of having anodic and cathodic electrochemical half-reactions in spatially separated sites. We make sure when executing a pair of half-reactions, that they are paired i.e. the anodic and cathodic sites are connected by metal to ensure the electronic connectivity between those sites. This is achieved by using the burning algorithm detailed in [20].

For comparison with the literature, we will now consider experimental systems and results taken from [21, 22].

#### 77 2.2. Diffusion

We first express diffusion in terms of the CA. The diffusion of species in solution follows a random walk which verifies [23]:

$$\langle r^2 \rangle = 2 \, d \, D \Delta t_{\rm diff} \tag{1}$$

 $\langle r^2 \rangle$  is the average of the square of the distance traveled in a time  $\Delta t_{\text{diff}}$ , d = 3 is the space dimension and D is the diffusion coefficient. In the CA, a site in solution site diffuses by swapping content with an other solution type cell in it's neighbourhood, this rules has an exception detailed below in the case an acidic and basic cell are adjacent, in this case a reaction takes place. In the Moore neighborhood, the average distance of an elementary displacement in all possible directions gives [17]

$$\langle r^2 \rangle = 2.0769 \, a^2 \tag{2}$$

where a is the characteristic length of a cell, we will hereafter take  $a = 10 \,\mu m$ .

For comparison with results in [22], we consider systems at 50° C. In these conditions, diffusion 79 coefficient for DO is  $4.50 \, 10^{-5} cm^2 s^{-1}$  [24]. For H<sup>+</sup>, OH<sup>-</sup> we have diffusion coefficients of the 80 order  $7.3 \, 10^{-5} cm^2 s^{-1}$  [17, 25]. To simplify the simulation and keep the same diffusion algorithm 81 for all the species in solution, we will take the identical value for corresponding to the diffusion 82 of DO. In this paper, we will focus on the effect of DO. With the above diffusion coefficient 83 and a characteristic size of a cell of  $10 \,\mu m$ , and according to equation (1), we have the value 84 of a single diffusion time step  $\Delta t_{\text{diff}} = 1.54 \, 10^{-2} s$ . Relation with the corrosion time step, is set 85 by the parameter  $N_{\text{diff}}$  as  $\Delta t_{\text{corr}} = N_{\text{diff}} \Delta t_{\text{diff}}$ . We considered simulations with typically 2.10<sup>5</sup> 86 corrosion time steps, and study the cases with  $N_{\text{diff}} = 100, 250, 500$  and 1000. This corresponds, 87

respectively to 85.3, 212, 427, 853 hours of a macroscopic real simulated time. In the following, 88 we choose to represent time in number of corrosion time steps units. From a computational point 89 of view, the size of the cellular automata being of the order  $\approx 10^8$  sites, simulations can take 90 from several days to several weeks with parallel algorithms in CUDA environment on NVIDIA 91 TESLA K80 cards. 92

2.3. Chemical, electrochemical reactions 93

As mentionned above, a reaction occurs when diffusing acidic  $A(H^+)$  and basic  $B(OH^-)$ 94 sites meet in solution and react by annihilating and are replaced by a neutral sites. Note that 95 in the initial state, at time t = 0, the metal is immersed into a neutral solution, when corrosion 96 takes, acidic and basic sites can be produced as detail in the following. 97

Besides diffusion, sites can react and change chemical or electrochemical state depending 98 on the neighbourhood. In table 1, we present the possible electrochemical reactions which we 99 consider to contribute to the corrosion process. They occur on the metallic surface. The elec-

Table 1: Electrochemical reactions							
Chemical reactions	Cellular automata rules	Environnement	Probabilities				
Anodic							
$\rm M + H_2O \longrightarrow \rm MOH_{aq} + \rm H^+ + e^-$	$\mathbf{Metal} \longrightarrow \mathbf{Acid}$	Acid, Neutral	$P_{\rm sse}$				
$\mathrm{M} + \mathrm{OH}^- \longrightarrow \mathrm{MOH}_{\mathrm{solid}} + \mathrm{e}^- \qquad \qquad \mathrm{Metal} + \mathrm{Basic} \longrightarrow \mathrm{Passif} + \mathrm{Neutral}$		Basic	$P_{\rm sse}$				
Cathodic							
$O_2 + 4H^+ + 4e^- \longrightarrow 2H_2O$	$Surf + DO + Acid \longrightarrow Surf + Neutral$	Acid, Neutral	$P_{\rm sse}$				
$O_2 + 2H_2O + 4e^- \longrightarrow 4OH^-$	$Surf + DO + Neutral \longrightarrow Surf + Basic$	Basic	$P_{\rm sse}$				
Spatially Joint (SJ) reactions							
$M + \frac{1}{2}H_2O + \frac{1}{4}O_2 \longrightarrow MOH_{aq}$	$\underline{\text{Metal}} + \underline{\text{DO}} \longrightarrow \text{Neutral}$	Acid ou Neutral	$P'_{\rm oxi}, P_{\rm oxi}$				
$M + \frac{1}{2}H_2O + \frac{1}{4}O_2 \longrightarrow MOH_{solid}$	$Metal + DO \longrightarrow Passive$	Basic	1				
$\mathrm{MOH}_{\mathrm{solid}} \longrightarrow \mathrm{MOH}_{\mathrm{aq}}$	$Passif \longrightarrow Neutral$	Acid ou Neutral	$P'_{\rm oxi}, P_{\rm oxi}$				

Surf = Metal or Oxide (passive metal)

100

trochemical reactions for the metal involve a single electron, however the model can easily be 101 generalized to any number of electrons. 102

The program accounts for cathodic reaction with oxygen in different environments depending 103 on the presence and number of a  $H^+$  sites in the neighbourhood. 104

For Acidic and neutral environment, we have metal oxidation and cation hydrolysis. In basic 106 environment, an insoluble hydroxide is formed and precipitates on the surface. In both environ-107

ments, we have either a production of  $H^+$  or a consumption of  $OH^-$  which corresponds to a 108

decrease of the value of the pH thus acidification of the solution. 109

<sup>•</sup> Anodic reactions: 105

• Cathodic reactions:

<sup>111</sup> We have reduction of DO presented differently according to the environment: acidic, neutral or <sup>112</sup> basic. We have respectively either a consumption of  $H^+$  ions or a production of  $OH^-$  ions. In <sup>113</sup> both cases there is an increase in pH i.e. basification of the solution locally.

#### 114 2.4. Representing DO concentration in the CA

In oxygenated water, hematite  $(Fe_2O_3)$  or ferric hydroxydes  $(Fe(OH)_3 \text{ or FeOOH})$  are the main corrosion products. But in water without dissolved oxygen or low oxygen concentration, magnetite  $(Fe_3O_4)$  or ferrous hydroxydes  $(Fe(OH)_2)$  are the corrosion products. To simplify the modelling, we choose to form the same oxide, magnetite  $Fe_3O_4$  whatever is the oxygen concentration and compare with experimental results in [22] and consider the following chemical reaction:

$$\operatorname{Fe} + \frac{2}{3}\operatorname{O}_2 \longrightarrow \frac{1}{3}\operatorname{Fe}_3\operatorname{O}_4.$$
 (3)

In this article 50°C systems are considered. The observed oxygen concentrations are approximately from 1 to 8 ppm (ppm = mg/kg). In the following, we will take a typical value of 6 ppmof *DO* in solution. We present hereafter how to represent this small concentration within the cellular automata.

For quantitative evaluation in the CA, two steps have to be considered. First we need to evaluate the quantity of DO in a site considering that in the CA there is stoechiometric reaction of a single DO site with a single metal site according to the cellular automata rules in table 1. Second given the quantity of DO in a single site, we have to estimate the number of DO sites to represent on average the 6 ppm concentration of DO in solution.

To evaluate the first step, we use the molar volume of iron at room temperature is  $v_m^{\text{Fe}} =$   $7.09 \, 10^{-6} m^3 mol^{-1}$ . The numbers of moles of iron in a cell is then  $n_{\text{Fe}} = \frac{a^3}{v_m^{\text{Fe}}}$  which reacts with  $n_{\text{O}_2} = \frac{2}{3} n_{\text{Fe}}$  of *DO* according to equation (3). This gives us the *DO* content of a cell.

We now consider the second step, to estimate the concentration of DO sites to represent the 6 ppm = 6 mg/kg concentration. Considering the molar mass of dissolved oxygen is  $32gmol^{-1}$ , a site in these conditions will hold  $n_{DO} = 6 \times \frac{(10^{-4})^3}{32.10^3}$  moles. The dilution rate of 6 ppm corresponds to a dilution in number of sites of

$$\frac{n_{DO}}{n_{O_2}} = 1.987 \, 10^{-6} \approx 2 \, 10^{-6} \tag{4}$$

 $_{127}$  In the simulation, the DO concentration is fixed by imposing a fixed concentration on the last top

<sup>128</sup> plane of the simulation boxwitch is parallel to the metallic surface, figure 2. Systems simulated

have lattice size (1024, 1024, 128) sites along x, y, z directions. The last top plane has dimensions 1024 × 1024 sites, therefore the dilution rate corresponds to approximately keeping two sites in the last top plane as shown in figure 2 at each simulation step. This plane is furthest from the reacting surface and allows to simulate the diffusive layer effect. By diffusion i.e. random walk, the oxygen sites are then free to leave this plane and diffuse in the rest of the volume to reach the reactive surface and a cathodic reaction can take place. Being consumed at the metallic surface there concentration is not fixed in the volume, there is profile.

Note that the above representation of a low DO concentration from few highly concentrated DO cells may appear unusual. We recall this is the consequence of the CA representation with a one to one cell reaction between metal and DO. It must be emphasized that only the average collective effect of the DO sites over a large number of time steps has a meaning. The small number of events due to the low DO concentration is compensated by a large simulation time for which the accumulation of corrosion events spread over the entire surface leads to an average effect which is representative.

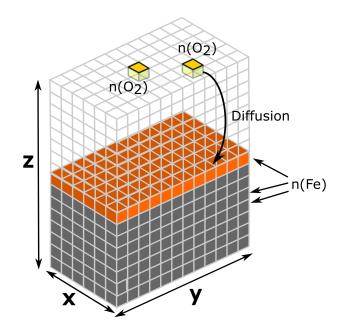


Figure 2: Cellular automata with fixing a density of two sites of oxygen in the last plane  $n(O_2)$  and n(Fe) refers to, respectively, the number of moles of oxygen and iron in one site.

<sup>143</sup> Finally, also note that due to the low *ppm* concentration of *DO*, anodic corrosion half-reactions

occur very seldom, we are in a cathodic controlled corrosion. In this case, no accumulation of 144 acidic and basic sites is expected. Indeed, after having been produced by the anodic or cathodic 145 reactions, acidic and basic sites have sufficient time to diffuse away from the metallic surface 146 where they are produced. This is contrast with conditions investigated in previous papers, 147 where the absence of cathodic control allowed for much faster corrosion rates [17, 18, 19]. Thus 148 with a small amount of DO the transition to the localized corrosion regime presented in these 149 papers is more difficult to occur. We therefore focus on studying the corrosion and passivation 150 phenomena only in neutral medium with a probability  $P_{\text{oxi}}$  which controls the dissolution of 151 oxides in this environment. 152

#### 153 2.5. Studied quantities

<sup>154</sup> In what follows, we will calculate different quantities:

• The corrosion rate  $v_{corr}$ : equal to the derivative of the corrosion height loss  $\Delta h_{loss}$  in a units divided by the corrosion elementary time  $\Delta t_{corr}$ , quantity of interests for engineers. As for each corrosion step, we execute a number  $N_{diff}$  of diffusion steps, the corrosion rate is calculated using :

$$v_{corr} = \frac{a\Delta h_{loss}}{\Delta t_{corr}} = \frac{a\Delta h_{loss}}{N_{diff}\Delta t_{diff}}$$
(5)

where a is the lattice site characteristic size.

• The chemical roughness  $\sigma_{chem}$ : equal to the number of surface reactive R and P sites, which represent also the number of cathodic sites  $N_c$ , divided by the surface sites in a plane [17, 26, 27]

$$\sigma_{chem} = \frac{N_c}{N_x \times N_y} \tag{6}$$

For a rough surface, this quantity becomes larger than one and being related to the number of reactive sites, as it is the interface between the metal and the solution, it is directly related to the kinetics of corrosion.

For both quantities, we will study the effect of the parameter  $N_{\text{diff}}$  given in the equation (5). We will also study the effect of the dissolution probability in neutral environment:  $P_{\text{oxi}}$  on the corrosion regime.

#### 162 3. Results

<sup>163</sup> 3.1. Oxide stability and corrosion rate

In this section we investigate the relationship between the oxide stability and the corrosion kinetics by varying the dissolution probability:  $P_{\text{oxi}}$ .

In figure 3, we present the evolution of the corrosion rate for different values of the dissolution 166 probability and for given values of diffusion step  $N_{\text{diff}}$ . We observe that the corrosion rate 167 increases at the beginning of the process, until it reaches a stable state (stationary regime) for all 168 given values of  $N_{\text{diff}}$ : 100, 250, 500 and 1000. This can be understood if account for the increase 169 of chemical roughness which is presented below and reflects the increase in the available number 170 of reacting sites. Also, the higher the value of  $P_{\text{oxi}}$  the more we dissolve oxide sites on the surface 171 limiting the passivation effect of the oxide leading to a faster corrosion rate. For  $P_{\text{oxi}} = 0.01$  and 172 0.1, the difference is insignificant the dissolution of the oxide being for both values quantitative, 173 there is no passivation. The system reaches a limiting corrosion rate fixed only by the cathodic 174 reaction controled by the diffusion of DO. 175

#### 176 3.2. Stationary corrosion rate and diffusion

In the previous paragraph, we have seen that the kinetic of the corrosion process varies with 177 the dissolution rate of the oxide  $P_{\rm oxi}$  in a similar way for all values of the diffusion rate  $N_{\rm diff}$ . In 178 the differents plots, it appears that the value of the corrosion rate decreases with increasing the 179 value of  $N_{\text{diff}}$  as expected as the diffusion time is constant and  $N_{\text{diff}}$  sets the corrosion time which 180 increases linearly with this parameter. In other words the corrosion rate is inversely proportional 181 to  $N_{\text{diff}}$ . This is verified in figure 4 where we plot for different values of  $P_{\text{oxi}}$ , the corrosion rate of 182 the stationary regime as a function of  $\frac{1}{N_{\text{diff}}}$  where we observe a linear behavior for all values of 183  $P_{\text{oxi}}$ . But we also note that the linear behaviour corresponds to different slopes, showing the effect 184 of  $P_{\rm oxi}$  on the corrosion kinetics. This is also expected as low values of  $P_{\rm oxi}$  imply passivation 185 therefore lower corrosion kinetics. Again, the cases  $P_{\text{oxi}} = 0.01$  and 0.1 corresponding to high 186 oxide dissolution exhibit no passivation and cathodic control from DO diffusion. 187

#### 188 3.3. Chemical roughness

During the corrosion process, the reactive surface in contact with the solution evolves with the surface roughness. This roughness is due to both: corroded sites and sites protected by passivation preventing corrosion. Both type of sites being stochastically distributed on the surface contribute to an inhomogeneous corrosion of the surface. In figure 5, we note that

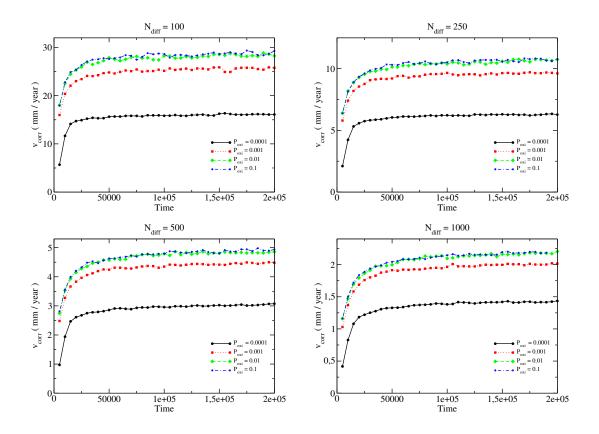


Figure 3: Corrosion rate for  $N_{\rm diff}=100,250,500$  and 1000 and different values of  $P_{\rm oxi}$ .

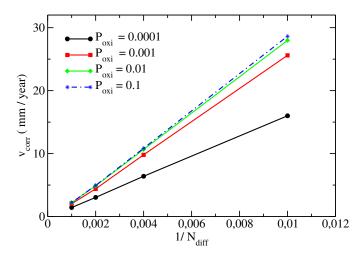


Figure 4: Corrosion rate as a function of  $1/N_{\rm diff}$  and different values of  $P_{\rm oxi}.$ 

this roughness  $\sigma_{chem}$  follows the same evolution than the corrosion rate as a function of time although the magnitude of the change is different. There is a transition to a steady state for times comparable to those of the corrosion rate. Note that the stationary value of the roughness

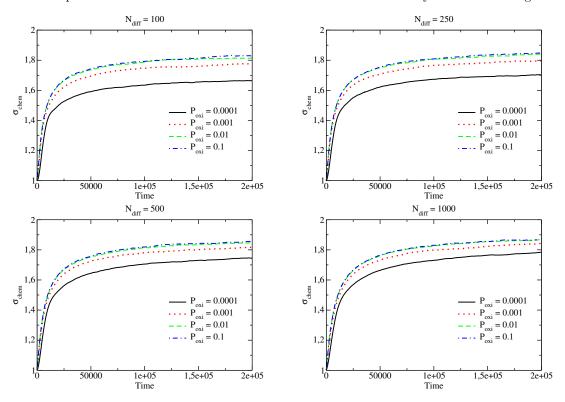


Figure 5: Chemical surface roughness  $\sigma_{chem}$  with  $N_{\text{diff}} = 100, 250, 500$  and 1000 and different values de  $P_{\text{oxi}}$ .

<sup>196</sup> is weakly influenced by the diffusion time step  $N_{\text{diff}}$ , so it has a small dependence to the corrosion <sup>197</sup> rate. Whereas increasing the probability of dissolution of the oxide  $P_{\text{oxi}}$ , the chemical roughness <sup>198</sup> is slightly increased. Nonetheless, both effects remain relatively weak and in all cases there is an <sup>199</sup> increase in number of reacting sites which can be correlated to an increase in corrosion. In the <sup>200</sup> absence of passivation  $P_{\text{oxi}} = 0.01$  and 0.1, the roughness reaches a limit as shown before for the <sup>201</sup> corrosion rate.

#### 202 3.4. Passivation

195

During the simulation, at each time step the number of anodic and cathodic sites are recorded. From Table 1, we recall that anodic reactions can occur only on the metal sites whereas cathodic reactions can take place on both the metal and the oxide sites. The difference between cathodic and anodic sites is then equal to  $n_{\rm ox}$  the number of oxide sites on the surface and provides information on the passivation state of the surface.

The evolution of  $n_{\text{ox}}$  is presented first in plots at fixed  $N_{\text{diff}}$  and different values of  $P_{\text{oxi}}$ , then at fixed  $P_{\text{oxi}}$  for different values of  $N_{\text{diff}}$ . Figure 6 shows the evolution of the number of oxide

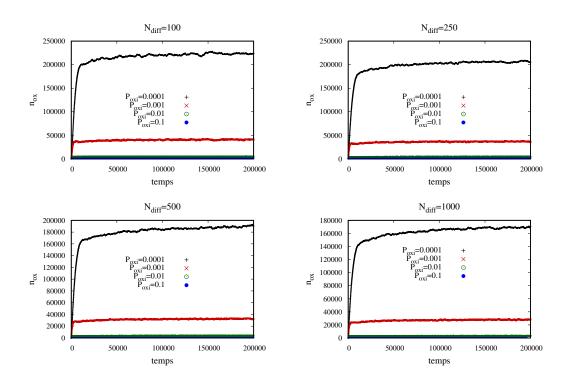


Figure 6: Evolution of oxide number for  $N_{\text{diff}} = 100, 250, 500$  and 1000 and different values of  $P_{\text{oxi}}$  indicated at each plot

209

sites for fixed values of  $N_{\text{diff}}$  and different values  $P_{\text{oxi}} = 0.0001, 0.001, 0.01$  and 0.1. As expected 210 the dissolution probability  $P_{\text{oxi}}$  of the oxide has a direct strong effect on  $n_{\text{ox}}$ . The higher the 211 dissolution rate, the fewer the number of oxides on the surface. Figure 7 shows the evolution of 212 the number of oxide sites for fixed values of  $P_{\text{oxi}}$  and different values of  $N_{\text{diff}} = 100, 250, 500$  and 213 1000. For instance for  $P_{\text{oxi}} = 0.0001$  and  $N_{\text{diff}} = 100$ , there are  $\approx 2.25 \, 10^5$  oxide sites formed on 214 the metal which represents a coverage ratio of about 22% with respect the planar surface. For 215 a variation of an order of magnitude of  $N_{\text{diff}} = 1000$ , the number of oxides in stationary regime 216 varies only of 25%, the effect is more limited. For all values of  $P_{\text{oxi}}$  presented, the variation is 217 less than 50%. For  $P_{\text{oxi}} = 0.01$  and 0.1, when dissolution is quantitative, there are respectively 218 only a few thousand and a few hundred sites of oxides negligible compared to the  $10^6$  sites on the 219

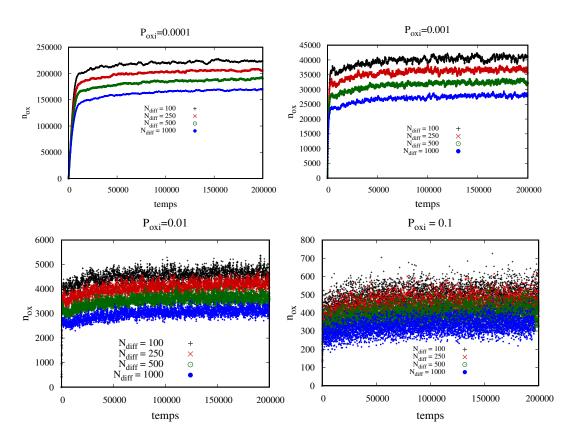


Figure 7: Number of oxide sites for  $P_{\text{oxi}} = 0.0001, 0.001, 0.01$  and 0.1 and different values of  $N_{\text{diff}}$  indicated at each plot

<sup>220</sup> surface. Typically 500 sites correspond to a coverage rate of 0.05%, so the surface can hardly be
<sup>221</sup> considered passivated. The fluctuation of this number are in this case large.

Second, we present the stationary values of  $n_{\text{ox}}$  as a function of the parameters  $N_{\text{diff}}$  and  $P_{\text{oxi}}$ . Figure 8, we plot the stationary value of  $n_{\text{ox}}$  as a function of  $N_{\text{diff}}$  for different values  $P_{\text{oxi}}$ . A low dependence of the number of oxides with  $N_{\text{diff}}$  is noted in contrast to the effect of  $P_{\text{oxi}}$  which is clearly visible in figure 9. We consider on the plots that a coverage of less than 1 % corresponds to a no passivation regime. Figure 9 shows in a log – log scale, the  $P_{\text{oxi}}$  dependence for different  $N_{\text{diff}}$  values. In this representation, we observe an almost a linear behavior with  $P_{\text{oxi}}$ . The linear fit of  $\log(n_{\text{ox}})$  with the function  $f(x) = a_1 x + a_2$  is shown in Table 2. The standard error on the coefficients is around 3 - 4% for  $a_1$  and 5% for  $a_2$ . As a first approximation, we observe that  $a_1$  is close to -1, which corresponds to a behavior in inverse of the value of  $P_{\text{oxi}}$ . This behavior can be understood from a simple model. In the stationary state, we have a balance between production of oxide sites that we note  $\delta n_{\text{ox}}$  and their dissolution with a kinetic proportional to

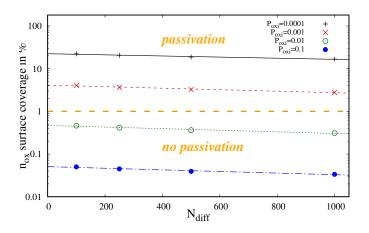


Figure 8: Coverage of the surface with oxide sites in % in stationary regime as a function of  $N_{\text{diff}}$  for different values of  $P_{\text{oxi}}$ . Orange dotted line separates passivated (above) and non passivated regimes (below).

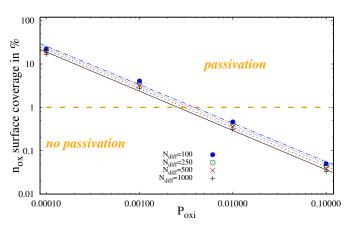


Figure 9: Coverage of the surface with oxide sites in % in stationary regime in a function of  $P_{\text{oxi}}$  for different values of  $N_{\text{diff}}$ . Orange dotted line separates passivated (above) and non passivated regimes (below).

their number  $n_{\text{ox}}$  and their probability of dissolution  $P_{\text{oxi}}$ . We recall that we study the effect of the dissolution parameter only in neutral medium due to slow corrosion. Always as a first approximation, we can assume that  $P_{\text{oxi}}$  parameter does not directly affect the corrosion thus  $\delta n_{\text{ox}}$  is independent of this parameter in this approximation. So, in the stationary state, we have an equilibrium between production  $\delta n_{\text{ox}}$  and dissolution  $n_{\text{ox}}P_{\text{oxi}}$  of oxide sites which gives the relation

$$n_{\rm ox} \approx \frac{\delta n_{\rm ox}}{P_{\rm oxi}}$$
 (7)

This justifies the inverse depence of  $n_{\rm ox}$  with  $P_{\rm oxi}$ . In reality, for the different values of  $N_{\rm diff}$ , on

	$N_{\rm diff}$	$a_1$	error	$a_2$	error
	1000	-0.90575	3.4%	1.6566	5.2%
	500	-0.89865	3.8%	1.7377	5.4%
ĺ	250	-0.89260	4.1%	1.8046	5.5%
ĺ	100	-0.88875	4.3%	1.8584	5.6%

Table 2: Fits for the function f(x) function corresponding to figure 9.

average coefficient  $a_1$  is closer to -0.89. This is so because the amount of oxide sites produced 223 in the stationary state is not independent of  $P_{\text{oxi}}$ . Oxide sites are produced at metal reactive 224 sites, the number of these sites depends on chemical roughness, on the dissolution rate of oxide 225 sites therefore depends partly on the parameters  $P_{\text{oxi}}$  and  $N_{\text{diff}}$ . For small  $P_{\text{oxi}}$ , the number of 226 oxide sites is larger on the surface, therefore the number of reactive sites is lower, which produce 227 a smaller number of oxide sites  $\delta n_{ox}$ . In contrast, in the case of a fast dissolution,  $\delta n_{ox}$  increases 228 as a function of  $P_{\text{oxi}}$ . Assuming that it can be written as a law of power, by putting such an 229 expression in equation 7, we would obtain a lower exponent in absolute value of -1. 230

#### 231 3.5. Oxygen concentration Effect

Previous studies on the corrosion of iron showed that corrosion is faster with increasing 232 DO concentration [28]. However, the iron release in solution decreases with increasing the DO233 concentration [29]. The combined effects of corrosion, oxide production and dissolution and 234 roughness may lead to complicated effects. In this part, we study the effect of the oxygen 235 concentration on the kinetics of the corrosion process. An important point, in this paper, is to 236 show that the limited flux of DO reaching the metal surface induces a slow corrosion rate due 237 to a cathodic control of the corrosion. Corrosion rates for three oxygen concentrations will be 238 presented. They do not correspond precisely to real systems because in normal pressure and 239 temperature DO is already saturated for a few ppm. Such concentrations could be reached at 240 higher pressures and temperatures like supercritical systems. The solubility of oxygen changes by 241 4 orders of magnitude in supercritical water at  $500^{\circ}C$  in [30, 31]. But we should also reconsider 242 the values of other parameters such as diffusion coefficients. In [32], Xiao Ji et al., using molecular 243 dynamic simulation, calculated the diffusion coefficient of oxygen, nitrogen and sodium chloride 244 in supercritical water. They demonstrated that the diffusion coefficient of oxygen increases 245 with the temperature. X. Zhao et al. used molecular dynamic simulation to calculate diffusion 246 coefficient of  $O_2$  [33] and water [34], at 300 K, 1 atm and in supercritical conditions. Respectively 247

their diffusion coefficients at normal conditions are equal to  $2.0 \, 10^{-5} cm^2/s$  and  $2.1 \, 10^{-5} cm^2/s$ . Whereas in supercritical conditions, they predict  $811.2 \, 10^{-5} cm^2/s$  at  $973 \, K$  and  $250 \, atm$  for oxygen and  $741.9 \, 10^{-5} m^2/s$  for water.

However a comparison with such systems is made difficult by the fact that besides *DO* concentration other parameters like diffusion coefficients also change. In the following, we consider three different *DO* concentrations assuming to simplify that all other parameters, like diffusion coefficients, remain identical. The aim is to focus on *DO* effects on corrosion only.

255

We present in figure 10, snapshots of the surface for  $P_{\text{oxi}} = 0.0001$  and we choose the value of  $N_{\text{diff}} = 250$ . Snaphots for other values of  $N_{\text{diff}}$  are qualitatively similar. We see that with

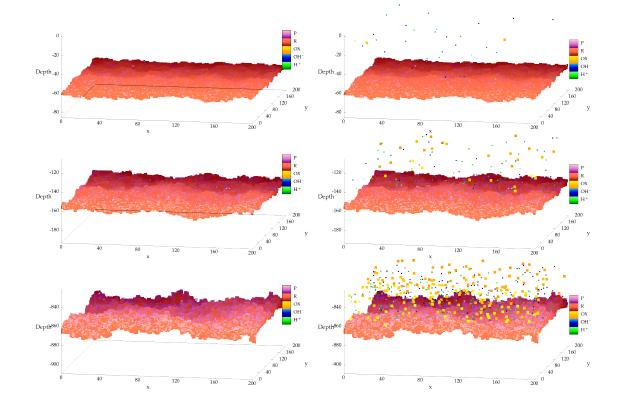


Figure 10: Corroded metallic surface, lines correspond to different *DO* concentration, from the top to the bottom:  $c_{O_2} = 2.10^{-6}, 2.10^{-5}, 2.10^{-4}$  number of sites of the last plan that remain constant (2.10<sup>-6</sup> sites corresponds to 6*ppm* of *DO* (*OX* on the figure)). The left column only shows the metallic surface with *R* and *P* sites, the right column also *DO*, H<sup>+</sup> and OH<sup>-</sup> sites.

256

the increase in the number of DO in solution, there is also an increase in the number of  $H^+$ and  $OH^-$  sites and an increase in the surface roughness. This relates to the fact that when

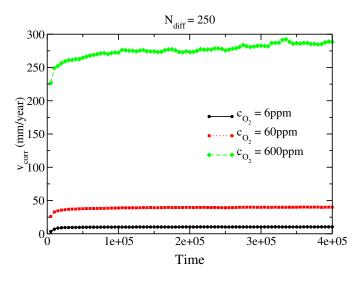


Figure 11: Corrosion rate for  $N_{\text{diff}} = 250$ ,  $P_{\text{oxi}} = 0.0001$  and different concentrations of oxygen.

we increase the oxygen concentration, we increase the number of electrochemical reactions with production of  $H^+$  and  $OH^-$  ions. Also, with fixed  $P_{\text{oxi}}$  parameter, the number of oxide sites on the surface increases with DO in solution. Since the process is stochastic the formed oxide number are randomly distributed on the metallic surface, corrosion can occur only between the passivated sites contributing to an increase in surface roughness.

Figure 11 shows the evolution of the corrosion rate for given values  $N_{\text{diff}} = 250$  and  $P_{\text{oxi}} = 0.0001$  and different values of the oxygen concentration. We notice that the kinetic of the stationary state varies significantly with the oxygen concentration. For instance for  $c_{\text{O}_2}$  from 6ppm to 60ppm the corrosion rate is multiplied by 5. The precise dependence will be detailed below.

Figure 12 shows the corrosion rate of the stationary regime for  $N_{\text{diff}} = 250$  and for the values  $P_{\text{oxi}} = 0.0001, 0.001, 0.01$  and 0.1 as a function of the oxygen concentration in log – log scale. We can see that we have approximately a scaling law with the concentration of oxygen, especially for large values of  $P_{\text{oxi}}$ . If we adjusts the log – log scale with the linear function  $f(x) = b_1 x + b_2$ we obtain results in table 3 for the coefficients  $b_1$  and  $b_2$  for the different values of  $P_{\text{oxi}}$ . We can see that the regression is better for large values of  $P_{\text{oxi}}$  when the dissolution of the oxide leads to a few passivated regions of the metallic surface.

For small dissolution rate (small  $P_{\text{oxi}}$ ), the oxide remains stable on the surface and thus protects the metal and slows its corrosion rate, which is visible of the corrosion rate figure 12. As

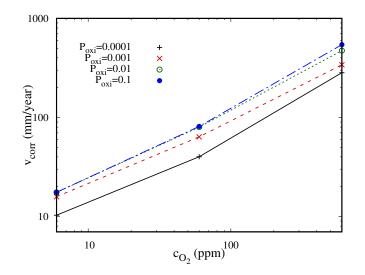


Figure 12: Corrosion rate in stationnary regime for different values of  $P_{\text{oxi}} = 0.0001, 0.001, 0.01$  and 0.1 in a function of oxygen concentration Points corresponds to the adjustment of straight lines in log – log scale.

$P_{\rm oxi}$	$b_1$	error	$b_2$	error
0.0001	0.71926	10%	5.069	7%
0.001	0.66584	5.4%	4,974	3.4%
0.01	0.71560	4.6%	$5,\!303$	3.0%
0.1	0.74529	6.2%	5.465	4.0%

Table 3: Parameters  $b_1$  and  $b_2$  for f(x) to fit the corrosion rates of 12.

mentionned earlier, the effect is negligible in the case of  $P_{\text{oxi}} = 0.01$  and 0.1, for which there is a strong dissolution, the behavior is almost identical for small concentrations  $c[O_2] = 2.10^{-6}$  and  $2.10^{-5}$ . Since the amount of *DO* is low, few oxide sites are produced and for these two values of  $P_{\text{oxi}}$ , they are immediately dissolved. In the case of  $c[O_2] = 2.10^{-4}$ , there is a slight difference because the oxide production starts to be quantitative.

It can be seen that the corrosion rate depends on the concentration of oxygen. But the behavior is not linear with the oxygen concentration, it increases more slowly with a weaker exponent between 0.66 and 0.74. The corrosion rate with cathodic control from DO is modified due to the formation of the oxide. The corrosion rate is slowed down due to passivation. This effect increases with the concentration of DO. For a given  $P_{\text{oxi}}$ , the dissolution rate is fixed, but at the same time a larger DO concentration increases the production rate of oxides.

#### <sup>289</sup> 4. Comparison with experimental kinetics

In this Section, we compare the results of the model to experimentally measured weight loss 290 of Fe<sub>3</sub>O<sub>4</sub> in water in  $50^{\circ}C$  in experiences performed by D.C. Smith and B. McEnaney in [22]. 291 For the weight loss and 4 ppm of DO at  $50^{\circ}C$ , they found a corrosion rate around 1.1mm/year. 292 In previous sections, we have shown how it is possible to model small oxygen concentrations like 293  $6\,ppm$  and at the same time account for stoichiometric reactions. Here we aim for approximate 294 comparison with experimental results. For computational reasons, to avoid fractional number of 295 lattice sites in the last plane, we have made the calculations with a DO concentration of 6 ppm. 296 In the future a fractional number of sites can be considered by introducing a probability of 297 having 1 or 2 DO sites on the last plane. However, this solution has been ruled out here because 298 of lengthy simulation times. With 6 ppm of DO, diffusion step  $N_{\text{diff}} = 1000$  and a dissolution 299 probability in neutral solution  $P_{\rm oxi} = 0.001$  our simulations predicts a corrosion rate around 300  $2.04 \, mm/year$ . For this value of  $P_{\text{oxi}} = 0.001$ , the coverage corresponds approximately to 2.6%, 301 this value is consistent with the fact that iron does not strongly passivate. If we linearly rescale 302 the 6 ppm concentration results for 4 ppm concentration, we would obtain a  $1.36 \, mm/year$  which 303 is comparable to the 1.1mm/year value measured experimentally although higher. A lower value 304 of current could mean a lower value of  $P_{\rm oxi}$ . Another hypothesis is that we have neglected the 305 Pilling Bedworth factor [35, 36] accounting for the fact that the oxide has a larger molar volume 306 than the metal. The efficiency of the oxide to passivate the surface would then be greater. This 307 effect is similar to a smaller value of  $P_{\rm oxi}$  which also leads to a smaller current. For simplicity, 308 this correction has not been accounted for in this work as simulation for one set of parameters are 309 already long but will be considered in the future. Finally, note that in the absence of roughness 310 the corrosion rate would be  $0.75 \, mm/year$  for a flat surface. This is smaller than the experimental 311 value, which seems to confirm the role of roughness. 312

### 313 5. Conclusion

In this paper, we investigate a cellular automata model for aqueous corrosion accounting for 314 spatially separate and balanced anodic and cathodic half reactions. In comparison to previous 315 similar models, we account here for a cathodic reaction with dissolved oxygen. Cathodic control 316 of corrosion is shown in relation with the flux of dissolved oxygen reaching the metallic surface. 317 To our knowledge this is the first model providing an explicit mechanism accounting for this 318 process. For low DO concentration, whether there is or not passivation, we remain in cathodic 319 control regime determined by DO diffusion. On the contrary, for higher DO concentration there 320 is a stronger effect of the passive layer on the kinetics. 321

To reach quantitative results, we have shown how to compel both stoechiometric corrosion reactions and small dissolved oxygen concentrations as those found in aqueous solutions within in the framework of a cellular automata approach. The scarcity of corrosion events requires long simulation times and intensive use of computational resources which have been implemented in parallel GPU simulations. Results of the model are comparable to experimental results and can be improved in the future by avoiding some approximations introduced for computational reasons.

The study shows the important role of the surface roughness, in relation to stochastic passivation on the metallic surface, on corrosion kinetics. This justifies the choice for stochastic cellular automata modelling in contrast to continous deterministic models like finite element approches [37, 38, 39, 40]. Different scaling laws have been obtained demonstrating the role of passivation on corrosion kinetics, both from a direct passivation effect of the surface or through a modification of the surface roughness.

#### 335 Acknowledgment

M. Zenkri, F. Raouafi and D. di Caprio acknowledge the financial support by the *PHC Utique* program of the French Ministry of Foreign Affairs and Ministry of higher education and research and the Tunisian Ministry of higher education and scientific research in the CMCU project number 17G1207.

### 340 Data availability statement

The data that support the findings of this study are available from the corresponding author upon reasonable request

#### 343 **References**

- G. Jacobson. International measures of prevention, application, and economics of corrosion
   technologies study. http://impact.nace.org/economic-impact.aspx, 2016.
- [2] Iso 8044:2015, corrosion des mtaux et alliages. https://www.iso.org/obp/ui/#iso:std:iso:8044:ed 4:v1:en, 2015.
- <sup>348</sup> [3] F. Moulinier. Combien coûte la corrosion ? TSM, 7/8:26–38, 2010.
- [4] ASM International. Handbook Committee. ASM Handbook. Number v. 13, pt. 2 in ASM
   Handbook. ASM International, 1990.
- [5] A. Ismail and NH. Adan. Effect of oxygen concentration on corrosion rate of carbon steel
   in seawater. American Journal of Engineering Research, 3(1):64–67, 2014.
- [6] N. Sato. Some concepts of corrosion fundamentals. *Corrosion science*, 27(5):421–433, 1987.
- [7] R. Walter, M. Bobby Kannan, and M Bobby. Influence of surface roughness on the corrosion
   behaviour of magnesium alloy. *Materials & Design*, 32(4):2350–2354, 2011.
- [8] T. Hong and M. Nagumo. Effect of surface roughness on early stages of pitting corrosion of
   type 301 stainless steel. *Corrosion science*, 39(9):1665–1672, 1997.
- [9] Y. Zuo, H. Wang, and J. Xiong. The aspect ratio of surface grooves and metastable pitting
   of stainless steel. *Corrosion Science*, 44(1):25–35, 2002.
- [10] W. Li and DY. Li. Influence of surface morphology on corrosion and electronic behavior.
   Acta materialia, 54(2):445-452, 2006.
- [11] M. Cabrini, A. Cigada, G. Rondell, and B. Vicentini. Effect of different surface finishing and
   of hydroxyapatite coatings on passive and corrosion current of Ti6Al4V alloy in simulated
   physiological solution. *Biomaterials*, 18(11):783–787, 1997.
- R. B. Alvarez, Holly J. Martin, MF. Horstemeyer, Mei.Q. Chandler, N. Williams, Paul T.
   Wang, and A. Ruiz. Corrosion relationships as a function of time and surface roughness on a structural AE44 magnesium alloy. *Corrosion Science*, 52(5):1635–1648, 2010.
- <sup>368</sup> [13] L. Abosrra, Ashraf Ashour, S. Mitchell, and Mansour Youseffi. Corrosion of mild steel and
   <sup>369</sup> 316L austenitic stainless steel with different surface roughness in sodium chloride saline
   <sup>370</sup> solutions. In *EUROCORR 2009*, volume 65, pages 161–172, 06 2009.

- [14] P. Meakin, T. Jøssang, and J. Feder. Simple passivation and depassivation model for pitting
   corrosion. *Physical Review E*, 48(4):2906, 1993.
- [15] C. F. Pérez-Brokate, D. Di Caprio, D. Féron, J. de Lamare, and A. Chaussé. Overview of
   Cellular Automaton Models for Corrosion. In *Cellular Automata*, number 8751 in Lecture
   Notes in Computer Science, pages 187–196. Springer International Publishing, January 2014.
- [16] M. Zenkri, D. Di Caprio, C. F. Pérez-Brokate, D. Féron, J. de Lamare, A. Chaussé, ,
  F. Larbi, and F. Raouafi. Contribution of cellular automata to the understanding of corrosion
  phenomena. *Condens. Matt. Phys.*, 20:33802:1–13, 2017.
- [17] C.F. Pérez-Brokate, D. di Caprio, D. Féron, J. de Lamare, and A. Chaussé. Three dimensional discrete stochastic model of occluded corrosion cell. *Corrosion Science*, 111:230 241, 2016.
- [18] C.F. Pérez-Brokate, D. di Caprio, D. Féron, J. de Lamare, and A. Chaussé. Probabilistic
   cellular automata model of generalized corrosion, transition to localized corrosion. *Corrosion Engineering, Science and Technology*, 52–51:186–193, 2017.
- [19] C.F. Pérez-Brokate, D. di Caprio, D. Féron, J. de Lamare, and A. Chaussé. Pitting corrosion
   modelling by means of a stochastic cellular automata-based model. *Corrosion Engineering*,
   *Science and Technology*, 52(8):605-610, 2017.
- [20] D. Stauffer and A. Aharony. Introduction to percolation theory. Taylor & Francis, London,
   2nd edition, 1994.
- <sup>390</sup> [21] E. Schaschl and G.A. Marsh. The effect of dissolved oxygen oon corrosion steel and on <sup>391</sup> current required for cathodic protection. *Corrosion*, 13(4):35–43, 1957.
- <sup>392</sup> [22] D.C. Smith and B. McEnaney. The influence of dissolved oxygen concentration in the <sup>393</sup> corrosion of grey cast iron in water at 50° C. *Corrosion Science*, 19:379–394, 1979.
- [23] C.F. Pérez-Brokate, D. di Caprio, E. Mahé, D. Féron, and J. de Lamare. Cyclic voltam metry simulations with cellular automata. *Journal of Computational Science*, 11:269–278,
   November 2015.
- R. T. Ferrell and D. M. Himmelblau. Diffusion coefficients of nitrogen and oxygen in water.
   Journal of Chemical & Engineering Data, 12(1):111–115, 1967.

- <sup>399</sup> [25] G. Engelhardt, M. Urquidi-Macdonald, and D. D. Macdonald. A simplified method for estimating corrosion cavity growth rates. *Corrosion Science*, 39(3):419–441, March 1997.
- [26] D. di Caprio and J. Stafiej. Effect of low oxygen concentration on the oxidation behavior
   of Ni-based alloys 625 and 825 in supercritical water. *Electrochimica Acta*, 54:3884–3890,
   2010.
- <sup>404</sup> [27] D. di Caprio and J. Stafiej. Effect of low oxygen concentration on the oxidation behavior
   <sup>405</sup> of Ni-based alloys 625 and 825 in supercritical water. *Electrochimica Acta*, 56:3963–3968,
   <sup>406</sup> 2011.
- 407 [28] G. Gedge. Corrosion of cast iron in potable water service. In Proc. corrosion and related
   408 aspects of materials for potable water supplies, proceedings of the institute of materials con 409 ference. London, UK, 1992.
- [29] Laurie S McNeill and Marc Edwards. Iron pipe corrosion in distribution systems. Journal American Water Works Association, 93(7):88–100, 2001.
- [30] X. Tang, S. Wang, L. Qian, Y. Li, Z. Lin, D. Xu, and Y Zhang. Corrosion behavior of nickel
  base alloys, stainless steel and titanium alloy in supercritical water containing chloride,
  phosphate and oxygen. *Chemical Engineering Research and Design*, 100:530–541, 2015.
- [31] J. Yang, S. Wang, X. Tang, Y. Wang, and Y. Li. Effect of low oxygen concentration on the
  oxidation behavior of Ni-based alloys 625 and 825 in supercritical water. *The Journal of Supercritical Fluids*, 131:1–10, 2018.
- [32] Xiao Ji, Lu Jiu-Fang, Chen Jian, and Li Yi-Gui. Molecular dynamics simulation of diffusion
   coefficients of oxygen, nitrogen and sodium chloride in supercritical water. *Chinese Physics Letters*, 18(7):847, 2001.
- <sup>421</sup> [33] Xiao Zhao, Yuanxue Liu, Jian Zou, Qiuxia Wang, Hao Liu, Hua Zhang, and Hui Jin.
   <sup>422</sup> Determining diffusion coefficients of oxygen in supercritical water with molecular dynamics.
   <sup>423</sup> Thermal Science, 23:781–787, 2019.
- <sup>424</sup> [34] Xiao Zhao and Hui Jin. Investigation of hydrogen diffusion in supercritical water: A molec<sup>425</sup> ular dynamics simulation study. *International Journal of Heat and Mass Transfer*, 133:718–
  <sup>426</sup> 728, 2019.

- 427 [35] D. Di Caprio, C. Vautrin-Ul, J. Stafiej, J. Saunier, A. Chaussé, D. Féron, and J.P. Badiali.
- Morphology of corroded surfaces: Contribution of cellular automaton modelling. Corrosion
   Science, 53(1):418-425, 2011.
- [36] C. Xu and W. Gao. Pilling-bedworth ratio for oxidation of alloys. Material Research
   Innovations, 3(4):231-235, 2000.
- [37] D. R. Gunasegaram, M. S. Venkatraman, and I. S. Cole. Towards multiscale modelling of
   localised corrosion. *International Materials Reviews*, 59(2):84–114, 2014.
- [38] Digby D. Macdonald. The history of the Point Defect Model for the passive state: A brief
  review of film growth aspects. *Electrochimica Acta*, 56(4):1761–1772, January 2011.
- [39] F. Thébault, B. Vuillemin, R. Oltra, C. Allely, and K. Ogle. Modeling bimetallic corrosion
  under thin electrolyte films. *Corrosion Science*, 53(1):201 207, 2011.
- <sup>438</sup> [40] F. Thébault, B. Vuillemin, R. Oltra, C. Allely, and K. Ogle. Reliability of numerical models
  <sup>439</sup> for simulating galvanic corrosion processes. *Electrochimica Acta*, 82(Supplement C):349 –
- <sup>440</sup> 355, 2012. Electrochemical frontiers in global environment and energy.