

Oxidative biodegradation of a solid-solid polyether-urethane phase change material by Penicillium and Aspergillus

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OXIDATIVE BIODEGRADATION OF A SOLID-SOLID POLYETHER-1 URETHANE PHASE CHANGE MATERIAL BY PENICILLIUM AND 2 3 **ASPERGILLUS** 4 Lionel Plancher^{a,b,c,d,e}, Giao T. M. Nguyen^{a,e}, Ronan Hébert^{b,e}, Clotilde Maestri ^{b,d,e}, 5 Yannick Mélinge^{c,e}, Béatrice Ledésert^{b,e}, Patrick Di Martino^{d,e}* 6 7 8 ^a Laboratoire LPPI, CY Cergy Paris University, Neuville sur Oise, France 9 ^b Laboratoire GEC, CY Cergy Paris University, Neuville sur Oise, France ^c Laboratoire L2MGC, CY Cergy Paris University, Neuville sur Oise, France 10 11 ^d Laboratoire ERRMECe, CY Cergy Paris University, Neuville sur Oise, France ^e Fédération Institut des Matériaux I-Mat (FD4122), CY Cergy Paris Université, 12 Neuville sur Oise. France 13 14 15 **Abstract** 16 Polyurethane-based polymers are widely used in modern materials and as Phase Change Materials (PCMs) to improve the energy efficiency of buildings. The fungal development in 17 18 buildings is favoured by the degradation of polymeric materials that act as nutritional substrates. 19 In the present study, the fungal biodegradation of a polyether-urethane PCM (PUX1520) was 20 investigated. Two methods of biodegradation by fungal growth on agar and in liquid media were used. Fungal growth on agar plates was monitored by measuring the surface area of each 21 mycelium over a period of 11 days. The degradation products of PUX1520 were analysed by 22 FT-IR and MALDI-TOF. The PUX1520 polymer had no impact on the growth of Aspergillus 23 24 niger, while the growth of Penicillium sp. was increased in the presence of PUX1520. MALDI-25 TOF analysis revealed the existence of different soluble forms of the polymer whose concentration decreased after exposure to the fungal strains. From FT-IR analysis on the 26 residual polymer material, an oxidation process is proposed to describe the dissociation of the 27 28 urethane functions. 29 Keywords: Phase change material, Polyurethane, Polymer biodegradation, Aspergillus, 30 Penicillium 31 * Corresponding author: 32 Laboratoire ERRMECe, CY Cergy-Paris Université, 1 rue Descartes 95031 Cergy-Pontoise 33 cedex, France

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36 Highlights

- 37 Penicillium sp. is able to use PUX1520 as the sole carbon source.
- Biodegradation of the PUX1520 polymer occurs after the growth of *Penicillium* sp. and A.
- 39 *niger* in a liquid medium.
- IR analysis of PUX1520 after mould growth reveals an oxidative degradation process.

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1. Introduction

Phase change materials (PCMs) are technologies able to reduce the energy required for heating and cooling indoor environments [1]. Reversible phase changes are endothermic/exothermic transitions that can be used to store and release thermal energy. This capacity of heating storage has been investigated for several decades because of its potential to passively contribute to the temperature regulation in housing. PUX1520 is a solid-solid PCM that has been developed for this purpose [2]. This material is a semicrystalline, cross-linked polyether-urethane. The cross-linked structure allows (i) to maintain it in a solid-state during phase changes at temperatures below 80°C, and (ii) limit the solubility of the material in water. This PCM has been designed to be incorporated into hydraulic based building materials such as plaster boards, concretes or mortars. The durability of those composites must be the same as that of the building. Microorganisms, which are present in the indoor environment, can damage building materials. Moulds, for example, have the ability to grow onto and/or within building materials and it is common to observe fungal growth on damp walls and roofs [3,4]. Mould colonisation represents a major issue in buildings facing moisture problems. They are unesthetic and unhealthy for inhabitants [5–9]. Fungal development depends on three main parameters: temperature, humidity and the presence of organic nutrients. In nature, biopolymers containing carbon, nitrogen or phosphorus are transformed into more user-friendly raw materials by microorganisms [10]. Thus, microorganisms biodegrade natural organic materials (cellulose starch, lignin) found in wood, paper or certain textile fibres. The degradation processes involve the secretion of microbial extracellular enzymes such as lipases, esterases, cellulases [11]. The degradation products of the polymers can then serve as a nutritional substrate for microbial growth [12-15]. Biodegradation can also occur with synthetic polymers (polyglycolic acid, polylactic acid, and polyurethanes in particular), and their blends. Unlike polyethylene and polystyrene, which have little or no biodegradability, polyurethanes can be vulnerable to microbial attack [16,17]. According to their chemical structure, polyurethanes are more or less sensitive to biodegradation. For example, polyester-urethanes are more susceptible to microbial biodegradation than polyetherurethanes [16], and many examples of polyester-urethane attacked by bacteria or fungi are described in the literature [13,14,18–24]. Biodegradation of polyester-urethanes has been reported for various fungi such as Chaetomium globosum, members of the Cladosporium cladosporioides complex, Alternaria sp., Aspergillus flavus, Aspergillus fumigatus, Aspergillus tubingensis, Penicillium chrysogenum, Curvularia senegalensis, Pestalotiopsis microspore [13,14,18–24]. The mechanism proposed for the degradation of polyester-urethanes involves hydrolysis of the ester bond and/or the urethane group by the action of an esterase enzyme [13,23,25]. The current literature on the biodegradation of polyether-urethanes is more scarce, especially for moulds [13,18,26].

The objectives of this study were to evaluate and characterise the biodegradation of the polyether-urethane PUX1520 by ubiquitous moulds that are commonly found in housing. The growth of moulds on agar media incorporating PCM was measured. By separating the biomass from the polymer using a microfiltration membrane, we performed an FT-IR analysis of the polymer without biomass contamination. FT-IR analysis revealed which functions of the polymer have undergone degradation, providing a better understanding of the biodegradation process. In addition, MALDI-TOF analysis of the soluble fraction of the

polymer revealed its structure and confirmed its degradation during mould growth in liquid media.

2. Materials and methods

2.1. Materials

2.1.1. *PUX1520* synthesis

The PUX1520 polymer was synthetized according to Harlé *et al.* 2019 [2] from Polyethylene glycol (PEG, Mn = 1500g/mol) and glycerol (purity \geq 99%) provided by Carl Roth GmbH + CoTM and hexamethylene diisocyanate (HMDI) provided by VWRTM (purity \geq 99%). Briefly, after PEG melting, HMDI and glycerol were added at 60 °C under argon atmosphere. The reaction, which lasted 45 min, was followed by post-curing for 4 hours at 100 °C. After cooling down, the hardened material was crushed into 300 to 600 μ m size powder using a knife mill in order to be incorporated and scattered in agar media.

2.1.2. Growth media

The different media used for mould growth contained water, a nutritional base in the form of malt extract (ME) at a low concentration (one tenth of the usual concentration), and/or polyether-urethane PUX1520. Agar was added at 1.5% for cultures on petri dishes. Agar and ME were supplied by DifcoTM. PUX1520 powder was scattered into supercooled agar at 55°C and the mixture was poured and solidified at room temperature in 9 cm diameter petri dishes. Four types of agar media with the following compositions were prepared and used for growth tests: (i) 1.5 wt% agar in distilled water (nutrient-free medium named "Agar"); (ii) Agar + 5 wt% PUX1520 (medium with PUX1520 as sole nutrient source); (iii) Agar + 0.5 wt% ME (medium with ME as sole nutrient source); (iv) Agar + 0.5 wt% ME + 5 wt% PUX1520 (medium with ME and PUX1520 as nutrient sources). The broth culture medium for biodegradation tests contained 0.5 wt% ME + 5 wt% PUX1520 (medium with ME and PUX1520 as nutrient sources). The growth medium used to obtain precultures of moulds was Agar + 5 wt% ME.

2.1.3. Mould strains

The *Aspergillus niger* and *Penicillium* sp. strains, previously isolated from a contaminated building, were stored in cryotubes at -20 °C. The moulds were collected from cryogenic tubes, spread on agar media and incubated for 5 days at 24 °C. Samples of mycelium from these precultures were collected, spread again on the same new medium and incubated for 5 days at 24 °C. Finally, calibrated fragments of mycelium were sampled with a circular punch and inoculated into the centre of each of the 4 types of culture media for growth tests. The culture media were then incubated for at least 11 days at 24°C. 9 replicas were realized for each culture medium and each mould strain. Statistical differences in the results were determined by an unpaired t-test. Results were considered statistically significant when P < 5%.

For FT-IR analysis, a 0.45 µm Durapore[®] membrane filter, the same diameter as the petri dishes, was added to the surface of each culture medium before inoculation. This membrane prevents the fungal biomass to blend with the growth medium. After inoculation, mycelia were removed by taking off the membrane and the growth media were dried at 60°C for 48 h before IR analysis.

For MALDI-TOF analysis, suspensions of fungal spores were prepared in a sterile 0.9% NaCl solution by scraping the surface of *Penicillium* sp. or *A. niger* precultures incubated for 20 days at 24°C. After spore collection by centrifugation, the suspensions were calibrated at a concentration of 10³ spores per ml in broth containing ME and PUX1520 at concentrations indicated above and incubated for 4 weeks at 24°C. After growth, the culture supernatant was harvested by centrifugation and sterilised by filtration at 0.45 µm before MALDI-TOF analysis.

2.1.4. Growth measurement and FT-IR analysis

The surface area of each mycelium was measured with the Imagej software from images taken at different times during incubation at 24°C. Each growth experiment was repeated three times for each mould and culture medium. Infrared analyses were performed from spectra obtained using a Tensor 27 IR spectrophotometer with a resolution of 2 cm⁻¹ (Bruker Optics, Marne la Vallée, France). The spectra were normalized to the C-O-C peak at 1100 cm⁻¹.

2.1.5. MALDI-TOF analysis

MALDI-TOF analyses were performed with a Bruker Biflex III equipped with a nitrogen laser ($\lambda = 337$ nm). Mass spectra were recorded in reflection mode with an accelerating voltage of 20 kV. Dithranol was used as matrix and sodium trifluoroacetate was used as dopant. The irradiation targets were prepared from dichloromethane + trifluoro acetic acid solutions.

3. Results and discussion

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3.1. Fungal growth on agar media

The aim of this study was to determine the sensitivity of the polyether-urethane PUX1520, a phase change material developed for thermal regulation in buildings, to the fungal degradation by strains of *Penicillium* sp. and *Aspergillus niger*. To test the effect of PUX1520 on fungal growth, we incorporated it into agar culture media. The evolution of the growth of *Penicillium* sp. and A. niger over time on different growth media with and without the PUX1520 is shown in Fig. 1. The shape of the growth curves varied according to the nutrient medium used and the moulds tested. A. niger grew only on media containing malt extract (ME) whether PUX1520 was present or not (Fig. 1B). This behaviour indicates that A. niger was not able to use PUX1520 as a nutrient. *Penicillium* sp. grew to a greater or lesser extent on all culture media (Fig. 1A). A lag phase was systematically observed for *Penicillium* sp., varying from 24 hours on the richest medium containing agar, ME and PUX1520 to 168 hours on the poorest medium containing only agar. On the growth medium containing only agar, the growth of *Penicillium* sp. was limited as it was observed just around the inoculum. A linear regression of growth curves was used to evaluate the growth rate. The growth rate of *Penicillium* sp. was 0.003 cm²/h, 0.007 cm²/h, 0.013 cm²/h, and 0.054 cm²/h, in agar medium, agar medium containing PUX1520, agar medium containing ME, agar medium containing ME and PUX1520, respectively. The presence of PUX1520 resulted in faster and greater growth of *Penicillium* sp. in the presence or absence of ME, indicating that *Penicillium* sp. was able to use PUX1520 as the sole nutrient source. The growth rate of A. niger was 0.084 cm²/h, and 0.072 cm²/h on agar medium containing ME, and agar medium containing ME and PUX1520, respectively. On the other hand, the presence of PUX1520 did not show any effect on the growth of A. niger.

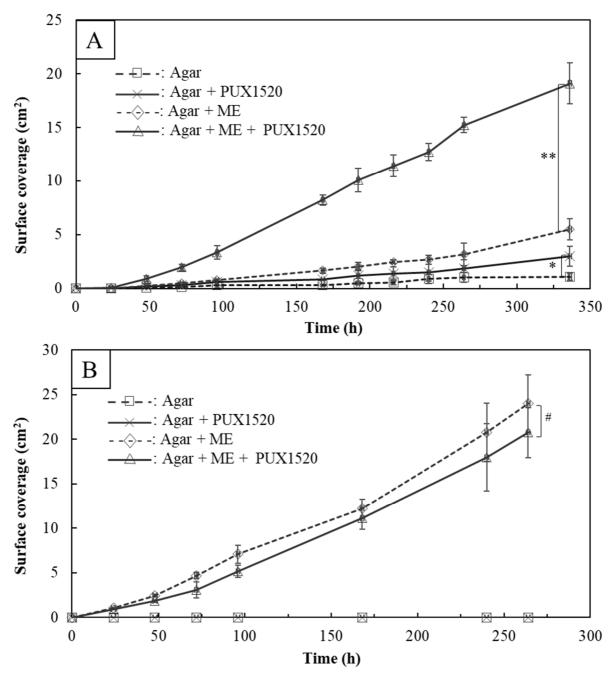


Fig. 1. Growth of *Penicillium* sp. (A) and *Aspergillus niger* (B) on agar plates of different culture media over time. ME, malt extract. PUX1520, polyether-urethane phase change polymer. Statistical differences were determined by an unpaired t-test. * P < 0.05; ** P < 0.0002; # P > 0.18.

3.2. FT-IR analysis
3.2.1. FT-IR spectra of Agar and PUX1520

The FT-IR spectrum of the agar molecule has been extensively reported in the literature [27–33]. Agar is a polysaccharide chain extracted from the class of algae Rhodophyceae. This molecule is composed of repeating units of galactose and has mainly carbon, hydrogen and oxygen atoms in its chemical structure. However, sulphur and nitrogen can be detected as

185 residual elements. The sulphur is known to be present in the form of a monoester sulphate 186 substituted for the C-6, C-4 or C-2 carbons of galactose. The presence of sulphur depends on 187 the species of algae and the extraction method. The reference FT-IR spectrum of the agar used 188 in this study is shown in Fig. 2A and the assignments of the agar signals in the spectrum are 189 listed in Table 1. The signal at 890 cm⁻¹ was attributed to the presence of sulphate-ester bonds. The characteristic peaks present at 1040 and 930 cm⁻¹ came from the 3.6 anhydro-galactose 190 bridges. The bands at 1370 and 1150 cm⁻¹ were also linked to the presence of sulphate-ester 191 bonds. The band around 1630 cm⁻¹ corresponded to a stretching vibration of a peptide bond 192 formed by amine (NH) and acetone (CO) groups. The amine functions were present because of 193 residual proteins. Finally, the signal around 2880 cm⁻¹ was due to the stretching vibration of 194 195 CH_2 .

PUX1520 is a polyether-urethane composed of polyethylene glycol chains polymerized and cross-linked through urethane bonds. Its reference FT-IR spectrum did not show any peak related to the NCO isocyanate functions at 2300 cm⁻¹ (Fig. 2A). The absence of remaining NCO suggested it was completely consumed during the synthesis of the PCM, which means that the reaction was complete. The signal at 1710 cm⁻¹ indicated the presence of a carbonyl group C=O coming from a urethane bond. The band at 1615 cm⁻¹ came from the N-H deformation of urethanes. The bands at 1570 and 1530 cm⁻¹ were induced by urethane N-H bending or urethane CN stretching vibrations. In addition to the bands showing the presence of urethane links, other major peaks were identified. The bands present at 2870, 1465 and 1330 cm⁻¹ were related to CH₂ stretching, bending and wagging vibrations, respectively. The signals at 1275 and 1240 cm⁻¹ were due to a combination of C-O-C asymmetrical stretching, CN stretching and CH₂ twisting. The major band at 1100 cm⁻¹ was related to the C-O-C stretching and at 1080 cm⁻¹ to the C-O stretching in C-O-C=O of urethane. Finally, the bands at 960 and 840 cm⁻¹ corresponded to the aliphatic chains (C-C) vibrations. The transmission bands of PUX1520 interfered very little or not at all with those of the agar and came from different functions.

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3.2.2. FT-IR spectra of agar medium incorporating PUX1520

The FT-IR spectra of the growth medium containing agar and PUX1520 with and without fungal growth are shown in Fig. 2B and 2C. Most of the absorption bands were the same as PUX1520 alone (2870, 1465 and 1330 cm⁻¹ bands related to CH₂ vibrations, 1710 cm⁻¹ from urethane C=O vibration, 1570 and 1530 cm⁻¹ from urethane nitrogen vibrations and bands at 1275, 1240 and 960 cm⁻¹). Two differences were observed at 1080 and 960 cm⁻¹ where bands were larger due to the presence of signals at 1040 and 930 cm⁻¹ related to 3,6- anhydro-galactose vibrations from agar. Thus, in the mixture of agar and PUX1520, agar signals did not mask the FT-IR bands of PUX1520 and did not disrupt analysis of changes in the PUX1520 spectrum due to biodegradation. For the FT-IR analysis of agar media after fungal growth, microfiltration membranes were used to separate the biomass from the media during growth. This allowed to analyse the chemical composition of the growth media without interfering with the IR signals of the biomass. However, fungal metabolites and in particular enzymes are able to pass through the pores of the membrane and diffuse into the growth medium. The presence of fungal enzymes could lead to an increase in the NH bending vibration and the CN stretching vibration at around 1500 - 1600 cm⁻¹, which constitutes in the amide II signal of proteins. The decrease of both signals at 1570 and 1615 cm⁻¹ after *Penicillium* sp. growth showed that this was not the case. Significant differences in the intensities of the 890, 960, 1080, 1240, 1275, 1330, 1465, and 1710 cm⁻¹ bands were also observed after *Penicillium* sp. growth. All these bands were decreased except for the signal at 1710 cm⁻¹ that increased in intensity. The absorption band at 1530 cm⁻¹ showed no variation in intensity. For this reason, the 1530 cm⁻¹ IR signal was used as the internal standard to calculate the ratio corresponding to the relative IR signals of PUX1520 (Table 1). The main modified function of the PUX1520 is the carbonyl group which IR signal was strongly increased. Several other functions of the polymer showed a significant decrease in the relative intensity of their IR band, such as C-C, C-O-C, CH₂, CN, and NH.

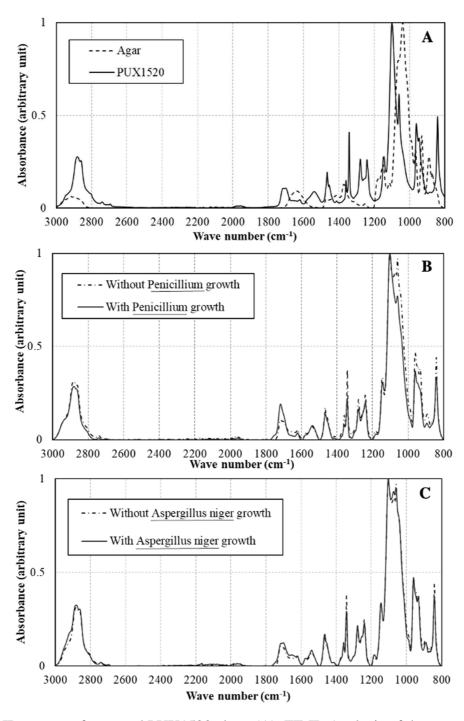


Fig. 2. FT-IR spectra of agar and PUX1520 alone (A), FT-IR Analysis of the agar + PUX1520 medium with and without fungal growth (B and C).

A more detailed spectrum of the absorption band between 1650 and 1770 cm⁻¹ corresponding to the carbonyl group is presented in Fig. 3. The deconvolution of this spectrum highlighted the presence of a band at 1720 cm⁻¹ corresponding to the non-hydrogen-bonded C=O in urethane function and of two bands at 1700 cm⁻¹ and 1660 cm⁻¹ related to the hydrogen-bonded C=O in urethane function. After *Penicillium* sp. growth, the signal at 1720 cm⁻¹ increased and became dominant, and a new signal at 1750 cm⁻¹ corresponding to additional non-hydrogen-bonded C=O carbonyl functions appeared. The chemical changes of the PUX1520 after *Penicillium* sp. growth indicated an oxidative degradation of the polymer [34–37]. This oxidation reaction led to an increase in carbonyl groups, especially those non bonded to hydrogen, and a decrease in the CH₂ band and C-O band in the urethane C-O-C=O (Fig. 2B). The increase in the C=O absorption band has been observed previously during the biodegradation process of Tecoflex® commercial polyether-urethane by Bacillus subtilis, Pseudomonas fluorescens, Pseudomonas denitrificans, and Yarrowia lipolytica [34]. This increase in carbonyl band was associated with a decrease in the intensity of the NH signals indicating urethane-bond hydrolysis. We also observed such a decrease in NH signal and CN bond during the biodegradation process of PUX1520 by Penicillium sp. (Fig. 2B, Table 1). Biodegradation of PEG/castor oil-based polyether-urethane polymers by Chaetomium globosum has also been reported to conduct to increase of carbonyl functions [38]. In this case, the formation of hydrogen bonds occurred after the molecular chain of the urethane bonds was broken. The ether linkage was not degraded unlike the urethane bond upon C. globosum growth. The dissociation of the ether linkage in polyether-urethanes occurs mainly through the formation of vinylic double bond (C=C) and vinylic ether [35]. We did not observe any increase of vinylic functions around 1620 cm⁻¹ in the IR spectrum of the degraded PUX1520, which suggested that ether bonds were not degraded. Ether bonds are the main components of the crystalline domains of PUX1520. The lack of dissociation of ether bonds in PUX1520 is consistent with previously published data showing that crystalline parts of a polyurethane polymer are less prone to biodegradation [39].

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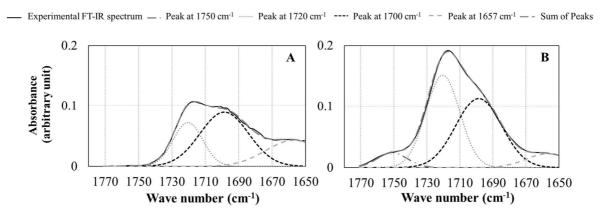


Fig. 3. Deconvolution of the FT-IR spectra of agar + PUX1520 without (A) and with (B) *Penicillium* sp. growth.

The FT-IR spectra of agar media incorporating PUX1520 before and after *Aspergillus niger* growth are shown in Fig. 2C. Only slight differences in the intensities of the 890, 1330, 1530, 1570, and 1710 cm⁻¹ bands were observed between the two conditions. Again, the IR signal of the carbonyl group was increased, and the IR signal of C-C and CH₂ wagging were decreased.

Table 1. Assignments of the agar and PUX1520 signals in the corresponding FT-IR spectra and quantitative evolution of the different signals with *Penicillium* sp. growth.

Wave number (cm ⁻¹)	Agar	PUX1520	Evolution with growth of Penicillium sp. (%) *
2880	CH ₂ stretching	-	
2870	-	CH ₂ stretching	-9
1710	-	C=O urethane H-Bounded	+72
1615	-	Hydrogen bound from NH	-31
1570	-	CN stretching / NH bending from urethane	-24
1530	-	CN stretching / NH bending from urethane	0
1465	-	CH ₂ bending	-21
1330	-	CH ₂ wagging	-42
1275	-	C-O-C asymmetrical stretching/ CN stretching/ CH ₂ twisting	-20
1240	-	C-O-C asymmetrical stretching/ CN stretching/ CH ₂ twisting	-20
1100	-	C-O-C asymmetrical and symmetrical vibrations	0
1080	-	C-O stretch in C-O-C=O from urethane	-21
1040	3,6- anhydrogalactose	-	
960	-	C-C stretching	-22
930	3,6- anhydrogalactose	-	
890	-	C-C stretching	-24

^{*} Evolution of the relative intensity of IR signals after *Penicillium* sp. growth compared to their intensity before fungal growth.

3.3. MALDI-TOF analysis

In addition to unreacted PEG (signal around 1449, corresponding to the weight of PEG + Na⁺), the MALDI-TOF mass spectrum revealed the presence of different polymer structures of PUX1520 in the soluble fraction (Fig. 4 and Fig. 5). The expected structure was present and showed a major signal around 3089. The formation of some complex polymer structures could

be related to a partial hydrolysis of HMDI during synthesis due to residual moisture. The PEG signal at 1449 was used as a reference to calculate the relative signals of the polymer structures (Table 2). Thus, the relative intensity of the polymer form with an m/z of 3089 decreased by 17% after exposure to *Penicillium* and by 49% after exposure to *A. niger*. The relative intensity of the polymer form with an m/z of 4463 decreased by 30% after exposure to *Penicillium* and by 23% after exposure to *A. niger*. No new structures were detected in the MALDI-TOF spectrum after fungal exposure for these molecular weight ranges. This suggests that the degraded soluble molecules were completely degraded, and that the degraded molecules of the insoluble phase remained associated with the polymer particles.

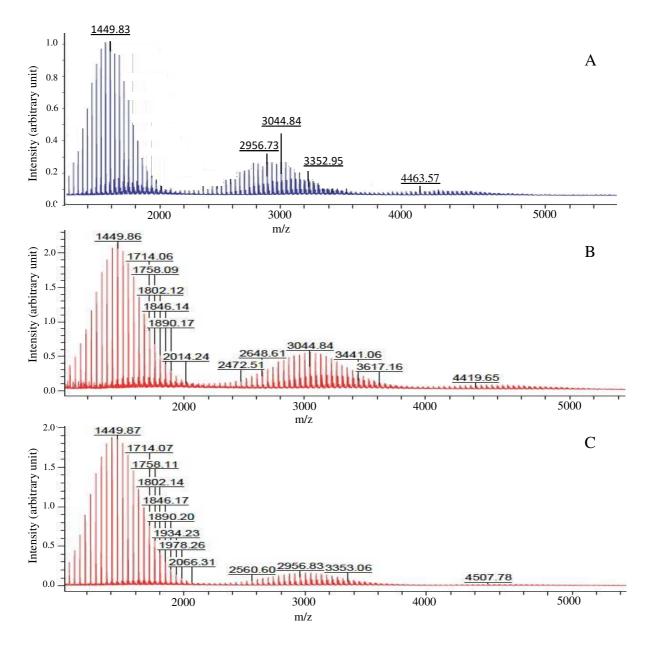


Fig. 4. MALDI-TOF mass spectrum of sodium cationized species $(M + Na)^+$ for polyurethane PUX1520 incubated alone (A), with *Penicillium* sp. (B), or with *Aspergillus niger* (C) for 4 weeks at 24°C.

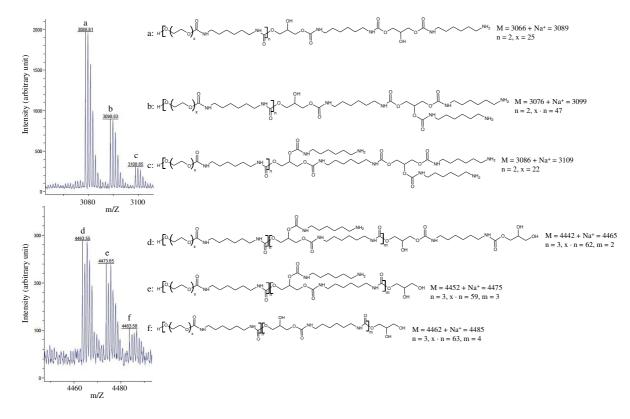


Fig. 5. Zooms of the MALDI-TOF mass spectrum of sodium ionized species $(M + Na)^+$ for PUX1520 and the different corresponding polymer structures.

Table 2. Relative intensity of PUX1520 with and without exposition to moulds in liquid medium containing malt extract (ME). The PEG signal at 1449 was used to calculate ratio corresponding to the relative signals of polymer structures.

	Ratio	Ratio	
	I ₃₀₈₉ / I ₁₄₄₉	I4465/I ₁₄₄₉	
PUX1520 + ME	0.361	0.038	
PUX1520 + ME +	0.300	0.026	
Penicillium sp.	0.300	0.020	
PUX1520 + ME +	0.184	0.029	
Aspergillus niger	0.104		

3.4. Proposed mechanism for the biodegradation of PUX1520

The mechanism for the biodegradation of PUX1520 by *Penicillium* sp. is proposed in Figure 6. The degradation of urethane functions during fungal attack should be linked to the production of a hydroxyl radical by the microorganism, causing the loss of a hydrogen atom at the α -methylene of the chain extender of the urethane bond as described previously [40, 41]. Then another additional hydroxyl radical can combine with the chain radical to form a carbonyl-

hemiacetal. Subsequently, the chain scission and formation of a carbamic acid and carboxylic acid end groups occurs.

Fig. 6. Mechanism of the oxidative degradation of the urethane bond of PUX1520.

4. Conclusions

- Two biodegradation susceptibility tests in solid and liquid media were used to assess the durability of the solid-solid phase change material PUX1520 in the presence of moulds. For this purpose, PUX1520 powder was dispersed in different growth media which were inoculated with moulds. Using these protocols, it was possible to demonstrate that (i) PUX1520 can be used as the sole nutrient for the growth of *Penicillium* sp. but not for the growth of *A. niger*; (ii) biodegradation of the PUX1520 polymer occurs after the growth of *Penicillium* sp. and *A. niger* in a liquid medium; (iii) biodegradation of the polymer after the growth of the moulds occurs through oxidation and loss of urethane bonds.
- For housing applications, it would be relevant to perform this biodegradability test on composite materials consisting of a mineral matrix of cement or plaster and PUX1520. Chemical modifications of the PUX1520 polymer such as grafting of antioxidants could be designed to reduce oxidative degradation by moulds.

5. Acknowledgments

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