

Enhanced near-ambient temperature energy storage and electrocaloric effect in the lead-free BaTi0.89Sn0.11O3 ceramic synthesized by sol–gel method

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1	Enhanced near-ambient temperature energy storage and
2	electrocaloric effect in the lead-free BaTi _{0.89} Sn _{0.11} O ₃ ceramic
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16 Abstract

17 Lead-free perovskite materials with high performance have high potential in clean energy storage applications and 18 developments of electrocaloric devices. In this work, we report structural, dielectric, ferroelectric properties, 19 energy storage and electrocaloric effectnear the ambient temperature in barium stannate titanate (BaTi_{0.89}Sn_{0.11}O₃, 20 BTS₁₁) ceramic prepared by a sol-gel method. The formation of a single perovskite structure was confirmed using 21 the X-ray diffraction analysis. An average grain size of 18.5µm was found by the mean of the SEM micrograph 22 with a density of 5.91 g/cm³. The presence of the multiphase at very near ambient temperature was proved using 23 temperature-dependent micro-Raman measurements and differential scanning calorimetry. The BTS₁₁ ceramic 24 exhibits a high dielectric constant of 15460and a low dielectric loss (<0.055) with considerable temperature 25 stability. Moreover, a high energy storage density of 122mJ/cm³was showed with an efficiency of 79%, and a 26 maximum value of ECE (ΔT) of 0.86 K and finally, an electrocaloric responsivity ($\Delta T/\Delta E$) of 0.24 K.mm/kV under 27 the external electric field of 35 kV/cm near ambient temperature. The enhanced dielectric, ferroelectric and 28 electrocaloric properties in BTS₁₁ ceramic makes it a great potential candidate for its uses in solid-state cooling 29 technology and high-energy storage applications near ambient temperature. 30

Keywords: Lead-free, sol-gel process, energy storage, electrocaloric effect, ambient temperature, barium stannate
 titanate.

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51	Consent to participate
52	We confirm that all authors mentioned in the manuscript have participated in, read and approved the manuscript
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54	
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56	We confirm that all the authors mentioned in the manuscript have agreed to publish this paper.
57	
58	Relevance Summary
59	In the submitted manuscript, I am reporting, the successful synthesis of barium stannate titanate ceramics by sol-
60	gel method, and the study of their structural, dielectric, ferroelectric, energy storage, and electrocaloric properties.
61	In addition, we confirm that this work is original and has not been published elsewhere, nor is currently under
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69	
70	1. Introduction:
71	Earlier studies and applications using ferroelectric properties of perovskite structural materials were carried out
72	with lead-based materials such as lead-titanium zirconate (PZT)[1] and magnesium niobate-lead-titanate (PMN-
73	PT)[2]. Unfortunately, due to lead toxicity[3], these lead-based materials can be harmful to the environment or
74	human health, hence the need to develop clean and environmentally friendly lead-free material with improved
75	ferroelectric properties.
76	Barium titanate (BaTiO3, BT) and its derivatives were the first lead-free perovskite materials studied and used for

- dielectric capacitors since 1950 [4]. These materials are eco-friendly and can be used to develop new lead-free
 materials with high piezoelectric, electrocaloric and energy storage properties[5]. When doped with isovalent
- cations, the electrical and dielectric properties of BT tend to improve. Many systems have been studied over the

- A site and zirconium cation substitution on the B site [6], and BST ($Ba_{1-x}Sr_xTiO_3$) where the strontium is doped in
- 82 the A site [7]. The BTS ($BaTi_{1-x}Sn_xO_3$) system, on the other hand, is designed by inserting tin cations Sn^{4+} in the B
- 83 site[5],[8],[9],[10]. Nonetheless, most of these materials tend to achieve significant energy storage and
- 84 electrocaloric properties only around the Curie temperature when the ferroelectric to paraelectric transition occurs,
- i.e. in a narrow temperature range, limiting their applications. The emphasis is primarily on lead-free materials
 with diffuse phase transition that leads to a wider temperature range near ambient temperature, where the energy
- 87 storage and the electrocaloric properties are improved [11].
- 88 In this regard, the Curie temperature has been reported to decrease from 120°C for the undoped BT system, to
- 89 40°C, 41°C and 37°C in the BTS systems [5,9,12]. As a result of the coexistence of the four phases, cubic,
- tetragonal, orthorhombic, and rhombohedral (R, O, T, and C) at the quadruple point near the ambient temperature
- 91 (AT), defined as 25 °C by the International Union of Pure and Applied Chemistry (IUPAC), the BTS_{11} could
- achieve an extremely high dielectric constant, a high piezoelectric coefficient, enhanced energy storage, and a
 significant electrocaloric effect [9]. However, the dielectric peak remained noticeably sharp in all studied
- 93 significant electrocaloric effect [9]. However, the dielectric peak remained noticeably sharp in all studied 94 compositions. Gao et al. [12] conducted the study of the $Ba(Ti_{1-x}Sn_x)O_3$ ferroelectric material system with various
- 95 compositions, and came to the conclusion that one aspect that requires to be addressed further is the poor
- 96 temperature stability of the BTS system properties.
- 97 The most commonly used method for elaborating dense and performant BTS ceramics is the solid-state method,
- 98 which produces non-homogeneously doped powders with a high risk of contamination and agglomeration, it also
- 99 necessitates a high calcination temperature (1250 °C) [8]. However, the sol-gel method, which is also commonly
- used in thin film synthesis [13][14][15][16], is a simple and precise method that can produce a more uniform and
- 101 fine powder with better stoichiometry control, resulting in improved dielectric and ferroelectric properties. and it
- also requires lower heating temperatures [17].
- 103 In the present study, structural, dielectric, ferroelectric and electrocaloric properties were investigated in 104 BaTi_{0.89}Sn_{0.11}O₃ceramic (BTS₁₁) and found to be enhanced around ambient temperature in a broad temperature 105 range. Therefore, the BTS₁₁ceramic can be a suitable candidate for ambient temperature energy storage and 106 frigorific applications.
- 107 **2.** Experimental details:

108 *2.1. Chemicals:*

- 109 In order to prepare the BTS_{11} ceramics, barium acetate $Ba(CH_3COO)_2$, titanium isopropoxide ($C_{12}H_{28}O_4Ti$) and 110 tin chloride ($SnCl_2.2H_2O$) were used as raw materials, whereas acetic acid and 2-Methoxyethanol were used as the 111 solvents. All reagents and solvents were of chemical grade were and used without any further purification.
- 112
- 113 114

2.2. Experimental methods:

115 The XRD patterns were obtained by X-ray diffraction using the Panalytical X-Pert Pro with Cu-K α radiation (λ = 116 1.54059 Å) at room temperature ranging from 20° to 80°, while the surface morphology of the ceramic was 117 examined using a scanning electron microscope (SEM, VEGA 3-Tescan). The density of the ceramic sample was 118 determined by the Archimedes method. The micro-Raman Raman spectra were excited by the polarized radiation

- 119 of an argon laser with $\lambda = 514$ nm and were measured using a Renishaw in Via Reflex Raman spectrometer 120 equipped with an Edge-filter. Temperature-dependent micro-Raman measurements were performed by aLinkam 121 THMS600heating and freezing stage with a temperature stability of 0.1 K. The dielectric properties temperature 122 dependence was measured using an impedance analyzer (HP 4284A) in the temperature range of 20to 80°C, and 123 at frequency ranges of 20 Hz-100 kHz. Differential scanning calorimetry (Perkin Elmer Jade DSC) was used to 124 point out the different phase transitions in a temperature range of -20 to 100°C. The polarization-electric field (P-125 E) hysteresis loops were performed by CPE1701, PloyK, USA, with a high voltage power supply (Trek 609-6, 126 USA) in a silicone oil bath at 100 Hz in the temperature range of 5-120 °C. Finally, the electrocaloric study was 127 carried out by the indirect method using the previously recorded P-E hysteresis loops. A silver paste was used to 128 electrode the BTS₁₁ ceramic pellet for the dielectric and ferroelectric measurements.
- 129

2.3. Synthesis procedure:

130 131

132 BaTiSn₁₁ ceramic was prepared via a sol-gel route. A suitable amount of barium acetate (Ba(CH₃COO)₂) was 133 dissolved in glacial acetic acid, while tin chloride (SnCl₂.2H₂O) was dissolved separately in 2-methoxyethanol. 134 The two solutions were then mixed at room temperature. The mixture was then stirred for 1 hour after a 135 stoichiometric volume of titanium isopropoxide was added. The solution was then poured drop by drop with 136 ammonia until it formed a clear gel, which was dried overnight before being calcined at 1000 °C for 4 hours. The 137 resulted powder was then pressed under uniaxial compression in pellets of 8 mm diameter and 0.4mmthickness 138 that were sintered at 1350°C for 7h.All chemicals are of analytical grade and used without further purification.

139

140 3. Results and discussion:

141

3.1. Structural and microstructural analysis:

142

143 The XRD of the BTS₁₁ calcined powder and the sintered ceramic are displayed in figure 1(a, b). Both spectra show a pure perovskite structure with no heterogeneous peaks, indicating that Ti^{4+} has been completely replaced by Sn^{4+} 144 in the BTS₁₁ solid solution. The enlarged view of the calcined powder's 45° peak reveals a distinct splitting, 145 146 indicating the presence of the tetragonal phase (Figure 1-c). The presence of the orthorhombic phase is indicated 147 by the formation of a triplet at 65° (Figure 1-d)[18][19][20]. However, the enlarged views of the XRD peaks centred 148 at $2\theta = 45^{\circ}$ and $2\theta = 65^{\circ}$ of the sintered BTS₁₁ ceramicpresented in figure 1-e and figure 1-f respectively, indicate 149 the presence of a single characteristic peak with a small shoulder towards lower angles. The merger of (200) and 150 (002) peaks at $2\theta=45^\circ$, and (202) and (220) peaks at $2\theta=65^\circ$ indicates the dominant cubic phase in the BTS₁₁ 151 ceramic at room temperature. Given the similarity of the total energies between the cubic phase (nonpolar phase) 152 and the tetragonal, rhombohedral, and orthorhombic phases (polar phases), polar phases can be randomly 153 generated, formed and embedded in the cubic phase matrix [21]. Thus, the Rietveld refinement of the dominant 154 cubic phase with the space group Pm3m was performed using Fullprof suite software (figure 2-a).Table 1 compares 155 the refined structural parameters of BTS₁₁ ceramic at room temperature to those reported in the literature. As one 156 can see in the table 1, the BTS_x ceramics exhibit different phase structures depending on the tin composition(x), 157 usually the cubic phase is remarked when x exceeds 10%[13],[19],[17], and the tetragonal or the 158 orthorhombicphase is remarked when x takes a value below 10% [24],[25],[10]. Thus, a dominant phase of cubic





Fig.1 XRD patterns of (a) the calcined BTS₁₁ powder and its the enlarged views of 45° XRD peak (c) and 65° peak (d), (b) XRD patterns of the sintered BTS₁₁ ceramic, and its enlarged views of 45° XRD peak (e) and 65° peak (f).



Fig.2 (a) Refined XRD patterns of the sintered BTS₁₁ ceramic and (b) SEM micrograph the BTS₁₁ sintered
 ceramic.

164

Table 1 Refined structural parameters for the BTS_{11} ceramic at room temperature in comparison with other BTS_x ceramics.

Peparation	Com		Calcinatio	Sintering	Cell	Densit	Refe
method of	opsit	64	n	temperat	volum	У	renc
BTS _x	ion	Structure	Temperat	ure (°C)	e(Å ³)		es
	(x)		ure	and time			
			T°C/time	(h)			
			(h)				
Sol-gel	11	Cubic	1000/4	1350/7	65.122	5.91	This
		Pm-3m			4		work
Low-	13	Cubic	800/2	1300/2	-	-	[23]
temperatur							
e aqueous							
synthesis							
Solid-state	5	Tetragonal	1130/2	1330/2	-	5.7	[24]
		P4mm					
Solid-state	6.5	Orthorhom	1050/4	1350/4	-	5.2	[25]
		bic Amm2					
Solid state	10	Tetragonal	1100/4	1350/4	64.68	-	[10]
		P4mm					
Sol-gel	20	Cubic	1000	1350/2	-	5.43	[17]
Solid state	12	Cubic	1100/2	1370/5	64.76	-	[22]

The SEM micrograph of the sintered BTS₁₁ ceramic is presented in figure 2-b. The sintered ceramicexhibits coarse
and large grains along with some smallparticles,resulting ina high density of 5.91g/cm³ and an averagegrain
distrubution of 18.5 μm. The small particles found in the BTS₁₁ ceramic fill the gaps between the larger grains,
improving densification and,eventualy,enhancing the dielectric and ferroelectric properties[26].

The DSC and the temperature dependence of Raman spectroscopy were performed for the BTS₁₁sintered ceramic
 to acquire more information about the phase transitions.

174 The DSC curve of our sample presented in figure 3-b shows a unique, small and large endothermic peak near

ambient temperature between 28°C and 41°C.Indeed, as reported by Gao et al.[12], when the composition xof Sn

176 dopant increases in BTS_x, the transition enthalpy at the Curie temperature decreases gradually, and when it changes

- to the multi-phase point (x=10.5), the heat flow peak becomes nearly invisible, indicating that first-order transition changes to the near second order. Thus, the presence of only one small endothermic peakindicates that the three phase transitions (T_{R-O} , T_{O-T} and T_{T-C}) are all overlapped in this large temperature range. Hence,due to the characteristics of the multi-phase boundary, highdielectric constant and ultra-high piezoelectric properties can be expected in this temperature range [9,12].
- 182 Raman spercroscopy is a versatile method to probe the short range modes since its structural informations refers to 183 a single TiO₆ octahedra, whereas the symmetry from XRD is due to a group of unit cells of more than 10 nm^3 [27]. 184 Thus, to confirm the multiphase co-existence in the BTS_{11} , the temperature dependence of Raman spectroscopy 185 was performed and presented in figure 3-a.Note that at 0 °C, the spectral response contains the polar modes with 186 E and A₁-symmetries typical for the tetragonal phase of the BaTiO₃ ceramics. Although the spectra change rather 187 gradually with temperature, we observe several important features that are interpreted as the coexistence of 188 different phases characteristic for the BaTiO₃ in a narrow temperature range. Below 30 °C, we note the presence of both bandsA₁(TO₁) at 150cm⁻¹ and A₁(TO₃) at 250cm⁻¹, characteristic of the tetragonal and cubic 189 190 symmetries. Moreover, the relative intensities of E(TO₂) and A₁(LO₂)/E(LO) bands at 305 and 715 cm⁻¹, 191 respectively, which are more intense below 30°C, indicate the presence of the tetragonal phase. The band at 190 192 cm^{-1} assigned to the orthorhombic phase is also visible up to 30°C[28]. Besides, the three modes A₁(TO₁), A₁(TO₃) 193 and $E(TO_1)$ that identify the rhombohedral structure are also present up to 30°C. The disappearance of the characteristicmodes of all ferroelectric phases at 180cm⁻¹ A₁(TO₁), 305cm⁻¹ E(TO₂), and 715cm⁻¹ A₁(LO₂)/E(LO) 194 195 above 30°C confirms that the ferroelectric-paraelectric phase transition happens around this temperature. Thus, the BTS₁₁ ceramic above 30°C startstransitinginto cubic paraelectric phase. 196
- 197 For additional support of the latter conclusion, the thermal variation of FWMH of the A₁(TO₃) Raman mode has 198 also been investigated and displayed in figure 3-b. This figure shows only one abrupt variation observed at a 199 temperature range of 25-40°C, which can be associated with the three phase transitions, and confirmed the 200 existence of the multiphase at near ambienttemperature[29].



Fig.3 (a) Temperature dependence of Raman spectra (b) FWMH of the A1(TO3) Raman mode and the DSC curve of the sintered BTS₁₁ ceramic.

202 *3.2. Dielectric analysis*

203

Figure 4 illustrates the temperature dependence of the dielectric constant ε_r and the dielectric loss tan δ at various frequencies in the BTS₁₁ sample from 20 to 80°C. For example, the dielectric constant at 1kHz reaches a maximum value of ε_{rmax} =15460 and a dielectric loss of tan δ =0.055 at the Curie temperature that happens to be at very nearambienttemperature (T_c=28°C) which is far less from the temperature reported in other works of BTS elaborated by the classicsolid-state method[30][31](Table2). The high value of ε_r may be due to the tricritical phenomenon occuring at the multi-phase point (x=11%) as well asthe elaboration method, the sol-gel method, which results in homogeneous powder particles and higher density BTS₁₁ ceramic (Table 1).

211 The presence of only one anomaly, centered at 28 °C, suggests the existence of the multiphase (R-O-T-C) in the 212 large temperature range of 20-42°C as predicted by the differential scanning calorimetry and the Raman 213 spectroscopy.



214

Fig.4 Temperature dependence of dielectric constant and the dielectric loss at various frequencies of the BTS_{11} ceramic sintered at 1350 °C / 7h.

215

216 The critical behavior of our BTS_{11} sample was quantified using the three equations below:

217
$$\frac{1}{\varepsilon_r} = \frac{T - T_0}{C} (T \succ T_0) (\text{Eq.1})$$

218
$$\Delta T_m = T_{dev} - T_m (\text{Eq.2})$$

219
$$\frac{1}{\varepsilon_r} - \frac{1}{\varepsilon_m} = \frac{(T - T_m)^{\gamma}}{C} (1 \prec \gamma \prec 2) \text{ (Eq. 3)}$$



220 Where T_0 is the Curie temperature, C is the Curie-Weiss constant, ε_m is the maximum dielectric constant and T_m is 221 the corresponding temperature, and γ is the degree of relaxation.

222 The degree of relaxation γ determines the type of the phase transition, it takes 1 as value when the material is a 223 normal ferroelectric, and 2 when it is a relaxor, while it takes a value in between $(1 \le \gamma \le 2)$ when there is the presence 224 of an incomplete-diffused phase or relaxor-type phase transition[30,32]. The fitting results of the third equation 225 (Eq.3) displayed in figure 5-b were used to quantify the value of the degree of relaxation. The summary of the 226 dielectric results of our BTS₁₁ is displayed in Table2 with a comparison of the dielectric properties at 1 kHz of 227 other BTS_x ceramics. As we can see in Table 2, our BTS₁₁ ceramic exhibits a high dielectric constant and a broad 228 diffuse peak. In BTS₁₁and BTS_{10.5}ceramics prepared by solid-state and reported S. by Merselmiz et al.[5] and Z. 229 Luo [33] respectively, a high dielectric constants (17390) at T_m of 41 °C for BTS₁₁ and (72000) at T_mof28 °C for 230 $BTS_{10.5}$ were reached. Those enhanced dielectric properties are explained by the fast thermodynamic energy 231 provided by the presence of (C+R+T+O) multiple phase boundaries in the BTS ceramics. However, despite their 232 high dielectric constant, sharp dielectric peaks were observed. The relaxation degree γ of our ceramic reached 233 1.428 which shows a rather broad (diffuse) dielectric constant peak compared to 1.34 reported by Merselmiz et al. 234 [5] in a BTS₁₁ elaborated by solid-state. However, M. Cernea et al, M. Kumari et al. and Md. J. Ansaree et al. 235 reported important γ values of 1.536, 1.44 and 1.5 for a BTS₁₃, BTS₅ and BTS₁₀ respectively but the dielectric 236 constants were relatively low[23],[30],[34]. Hence, the enhanced dielectric properties found in our BTS₁₁ ceramic 237 synthesized by a sol-gel process is mainly due to the quasi quadruple point where all phases coexist.

238

Table3Comparison of the dielectric properties at 1 kHz of the BTS_x ceramics.

Method	Comp	Em	Tanð	To	C×10 ⁵	Tm	Tdev	ΔTm	γ	References
	osition (x)			(°C)	(K)	(°C)	(°C)	(°C)		
Sol-gel	11	15469	0.055	36	1.15	28	45	32	1.428	This work

Solid- state	11	17390	0.055	51	1.44	41	80	39	1,34	[5]
Solid- state	10.5	72000	-	-	-	28	-	-	-	[33]
Sol-gel	10	2510	-	-	-	85	-	-	-	[17]
Low temperat ure aqueous synthesis	13	4800	0.23	-	-	31	-	-	1.536	[23]
Solid- state	5	4182	0.034	-	-	140	-	-	1.44	[30]
Solid-	10	4610	-	-	-	-	-	-	1.5	[34]
state	20	1296	-	-	-	-	-	-	2.01	
Solid- state	5	1230	0.055	81	1.48	77	-	2	1.1	[35]
Solid- state	10	5324	-	-	-	49	-	-	-	[31]

240 3.3. Ferroelectric properties and Energy storage performances:

241 The electric field dependent polarization performed at different temperatures from 10 to 100 °C under the applied field of 35kV/cm and a frequency of 100 Hz are shown in figure 6. The maximum value of the polarization 242 $(P_{max}=14.72\mu C/cm^2)$, the remanent polarization $(P_r=2.99\mu C/cm^2)$, the charge storage density $(Q_c=P_{max}-P_r)$ 243 244 =11.73 μ C/cm²) and the coercive field (E_c= 1.01 kV/cm) of the BTS₁₁ ceramic arefound near ambient temperature 245 in the range of 10 to 40 °C. Meanwhile, the P-E hysteresis loop is observed to be slim and gets even slimmer with 246 the increase of the temperature from 10 to 100 °C due to the ferroelectric-paraelectric phase transition. The 247 ferroelectric behavior can be noticed in a broad temperature range, even above the Curie temperature $(T_c=28^{\circ}C)$ 248 up to 60°C, due to the diffuse phase transition confirmed by the dielectric measurements.







Fig.6 P-E hysteresis loops of the BTS₁₁ ceramic from 10 $^{\circ}$ C to 100 $^{\circ}$ C.

The temperature-dependent variation of P_{max} , P_r , Q_c and E_c is shown in figure 7-a. P_{max} and P_r decrease with increasing the temperature due to the ferroelectric-paraelectric phase transition, whilst the coercive field takes a minimum value at 20°C, then stays approximately the same up to 80°C, after which it increases quickly with the increase of the temperature due to the conductive mechanism usually observed at high temperature and low frequencies [8].

The energy storage performance of the BTS_{11} ceramic was further investigated using three equations 4, 5 and 6. The total energy density W_{tot} was calculated by integrating the electric field from 0 to P_{max} , whilst the recovered energy density W_{rec} was determined from the integral of the electric field from P_r to P_{max} . Finally, the lost energy density W_{loss} was the difference between W_{tot} and W_{rec} .

261
$$W_{tot} = \int_0^{P_{max}} EdP \qquad (Eq. 4)$$

262
$$W_{rec} = \int_{P_r}^{P_{max}} EdP \text{ (Eq. 5)}$$

$$W_{loss} = W_{tot} - W_{rec}$$
(Eq. 6)

At ambient temperature, W_{tot} , W_{rec} and W_{loss} are 169.8 mJ/cm³, 110.3 mJ/cm³, and 59.5mJ/cm³, respectively. The thermal evolution of the energy storage properties is shown in figure 7-b. As we can observe from the figure, W_{tot} decreases with the temperature increase, whereas W_{rec} keeps an approximately constant value of 120 mJ/cm³ in the temperature range of 30 °C-70 °C, and then it starts decreasing gradually with increasing temperature. It is worthy to note that the enhanced thermal stability in the BTS₁₁ ceramic makes our quasi quadruple ferroelectric material a solid candidate for energy storage applications in a large temperature domain from the ambient to 80 °C [12].

271 The efficiency is also estimated using equation 7.

272
$$\eta(\%) = \frac{W_{rec}}{W_{tot}} \times 100 = \frac{W_{rec}}{W_{rec} + W_{loss}} \times 100 \, (Eq.7)$$

273 The efficiency is a crucial parameter that helps determine the energy storage performance of the sample, as shown 274 in figure 7-a. Initially, η increases quickly with increasing the temperature to78% at the ambient temperature (25 275 °C), then it increases very slowly to reach a maximum value of 84% at 60°C, and finally it starts decreasing 276 gradually at 90 °C proving significant thermal stability of the BTS₁₁ ceramic.



Table 3 sums up some energy storage properties of other barium titanate based ceramics. The results concerning the BTS, BST and BCZT ceramics reported in previous works (Table 3)are conducted under a high electric field and/or at high temperature, which is not a requirement for energy storage devices, the main goal is to obtain a slim hysteresis loop preferably at very near ambient temperature which is the case of our material, which makes it a good candidate for energy storage applications[12],[36],[5],[20].

Wrec T E Ceramic Method Wtot References η (mJ/cm^3) (mJ/cm³) (%) (kV/cm) (°C) 117 78 35 This work BaTio.89Sno.11O3 Sol gel 151 30 104.9 25 This work BaTio.89Sno.11O3 Sol gel 71.3 67.9 28 BaTio.895Sno.105O3 Solid 31 10 37 [12] state 92.7 91.04 BaTio.89Sno.11O3 Solid 84.4 25 60 [5] state

Table 4 Comparison of the energy storage properties of our BTS₁₁ ceramic with other barium titanate based ceramics.

Ba0.95Ca0.05Ti0.89 Sn _{0.11} O3	Sol-gel	208.83	107.25	51.36	31	30	[37]
Ba0.4Sr0.6TiO3	oxalate co- precipitat ion	530	-	96.4	136	-	[38]
Ba0.85Ca0.15Zr0.10 Ti0.90O3	Solvothe rmal	-	14	80	6.5	120	[20]

289 3.4. Indirect electrocaloric measurements

290 The electrocaloric measurements in the BTS_{11} sample were done indirectly using the maxwell equation (Eq. 8),

which exploits the hysteresis loops' thermal evolution.

292
$$\Delta T = -\int_{E_2}^{E_1} \frac{T}{\rho C_p} \left(\frac{\partial P}{\partial T}\right) E dT \ (Eq. 8)$$



different applied electric fields.

293 The evolution of the polarization P as a function of the temperature is shown in figure 8-a.P reaches a maximum 294 value at 10 °C then decreases with a further increase in temperature due to the transition from the ferroelectric

295 phase to the paraelectric phase, as previously mentioned. Figure 8-b depicts the thermal evolution of the adiabatic 296 temperature of the BTS₁₁ sample. The one thermally stable curve observed also confirms the existence of the

- 297 multiphase as predicted by the DSC and Raman and confirmed by the dielectric measurements and shows the
- thermally stable electrocaloric performance in BTS₁₁. The maximum value of ΔT_{max} under 12 kV/cm is reached
- at 30 °C, whereas under 35 kV/cm, ΔT_{max} is attained at 41 °C, which is commonly observed in ferroelectric materials[39].
- 301 The enhanced ΔT values of 0.86 and 0.64 K are obtained at 41 and 37 °C under 35 and 25 kV/cm respectively. As
- 302 commonly reported in the literature, interesting electrocaloric response is usually observed at the quasi quadruple
- 303 point where the total number of polar states is significant (12 polar states in an O phase, 8 polar states in a R phase,

- 304 and 6 polar states in a T phase), given that the entropy of an electrocaloric materiel depends on the total number of the polar states[39]. Thus, in the quasi quadruple BTS reported in our work and also in the results reported by 305 306 Z. Luo et al. [33], high adiabatic temperature is noticed under low electric field at low temperature. When the tin 307 content is slightly below the quasi quadruple point (x<10.5), higher temperature is required to reach a high ΔT_{max} . For instance, in BTS₈ and BTS₁₀ systems reported by W. Kayaphan et al. and S. Qiet al., a ΔT_{max} of 0.52 and 308 309 0.48K were reached under an applied field of 20 and 15 kV/cm at 58 and 64 °C respectively [40], [41]. Furthermore, 310 H. Zaitouni et al. yielded an adiabatic temperature of 0.14 K in a BST system but at 108 °C [42], which is quiet 311 comparable with what has been reported by H. Mezzourh et al. in the BCZT system[43]. Meanwhile, in 312 Ba_{0.95}Sr_{0.05}(Ti_{0.95}Zr_{0.05})_{0.75}Sn_{0.25}O₃, Δ T reaches only 0.1 K under 10 kV/cm at 90 °C [44], and in $Ba_{0.85}Ca_{0.15}Ti_{0.90}Hf_{0.10}O_3$, the adiabatic temperature attains 0.74K under 35 kV/cm but at high temperature (123°C) 313 [45]. Therefore, the BTS₁₁ is a promising ambient temperature electrocaloric material compared with other lead 314
- 315 free system.

Furthermore, the electrocaloric responsivity ζ calculated by equation 9 (Figure 9) is used for further analysis of the electrocaloric behavior of the BTS₁₁ceramic. The maximum value of ζ (0.24K.mm/kV) is obtained at near ambient temperature, and its evolution as a function of the temperature in a broad temperature range is similar to the adiabatic temperature evolution. These results make our BTS₁₁ material a potential candidate for practical nearambient temperature frigorific applications.

321
$$\xi = \Delta T / \Delta E (Eq. 9)$$

0.30

0.25

0.20

0.15

0.10

0.05

0.00

10

20

ξ(K.mm/kV)







326

327



329

Fig.9 Temperature dependence ξ at different applied electric fields.

30

50

Temperature (°C)

60

70

80

40

12 kV/cm

21 kV/cm 25 kV/cm 30 kV/cm

35 kV/cm

. 90 100

Table 4 summarizes the electrocaloric properties in our sample in comparison with similar and other lead-freematerials at different applied electric field values.

Ceramics	Method	T(°C)	$\Delta T_{max}(K)$	ΔΕ	ξ(Κ	References
				(kV/	mm	
				cm)	kV ⁻¹)	
BaTi _{0.89} Sn _{0.11} O ₃	Sol-gel	41	0.86	35	0.24	This work
$BaTi_{0.89}Sn_{0.11}O_3$	Sol-gel	37	0.64	25	0.17	This work
$BaTi_{0.895}Sn_{0.105}O_{3}$	Solid state	28	0.61	20	0.31	[33]
$BaTi_{0.92}Sn_{0.08}O_3$	Solid state	58	0.52	20	0.26	[40]
$BaTi_{0.9}Sn_{0.1}O_3$	Solid state	64	0.48	15	0.32	[41]
$Ba_{0.9}Sr_{0.1}TiO_3$	Semi wet	108	0.14	7	0.2	[42]
$Ba_{0.95}Ca_{0.05}Ti_{0.89}Sn_{0.11}O_3$	Sol-gel	62	0.807	30	0.268	[37]
$Ba_{0.85}Ca_{0.15}Zr_{0.10}Ti_{0.90}O_3$	Sol-gel	100	0.15	6	0.25	[43]
0.7BaZr _{0.2} Ti _{0.8} O ₃ 0.3Ba _{0.7} Ca _{0.3} TiO ₃	Solid state	55	0.3	20	0.15	[46]
$Ba_{0,95}Sr_{0,05}(Ti_{0,95}Zr0,05)_{0.75}Sn_{0.25}O_3$	Solid state	101	0.095	10	0.095	[44]
$Ba_{0.85}Ca_{0.15}Ti_{0.90}Hf_{0.10}O_{3}$	Solid state	123	0.74	35	-	[45]

 Table5 Comparison of the electrocaloric properties of our BTS11 sample with other barium titanate based ceramics.

336 4. Conclusion

To summarize, we have investigated the structural, dielectric, ferroelectric, and energy storage and electrocaloric properties at very near ambient temperature in the eco-friendly BTS₁₁ ceramic synthesized by the sol-gel method. As a result, a high dielectric constant of 15460, high recovered energy of 122 mJ/cm³ with 79% efficiency and a significant electrocaloric effect (Δ T=0.86 K, ζ =0.24K.mm/kV under 35 kV/cm)are obtained near ambient temperature with remarkable thermal stability due to the overlap of the three phases transition. Hence, the BTS₁₁ ceramic can be considered an excellent candidate for energy storage and frigorific applications near ambient temperature.

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