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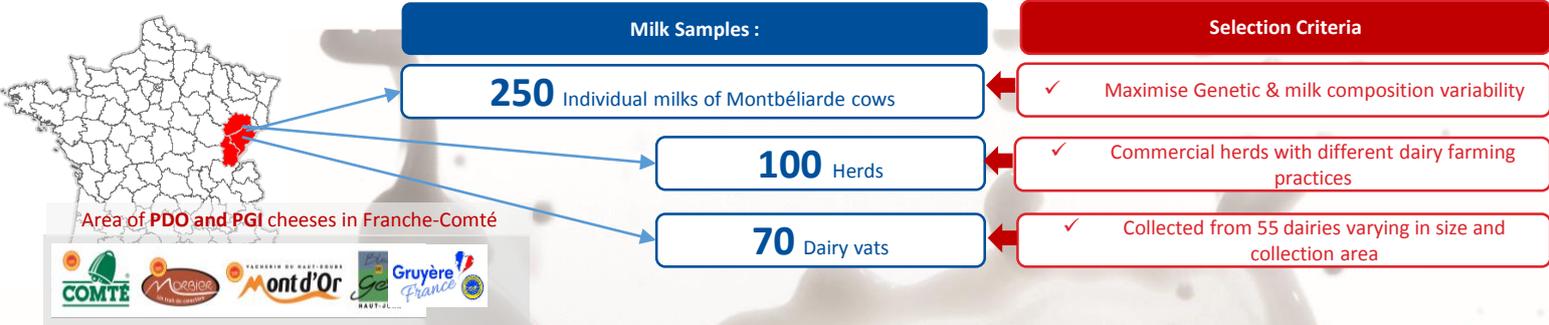
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Cheese Making Properties variability decreases from individual to herd and dairy vat milks: A case study in PDO/PGI cheeses area in Franche-Comté (France)

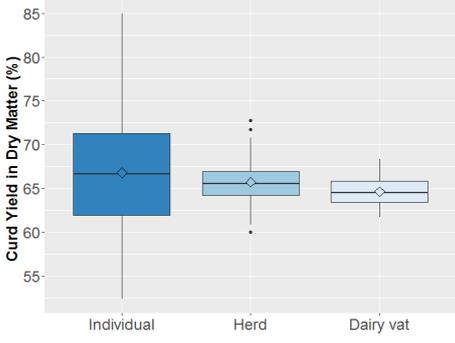
V. Wolf^{1*}, A. Delacroix-Buchet², M. El Jabri³, P. Trossat⁴, S. Gavoye⁴, D. Pourchet¹, P. Grosperin¹, E. Beuvier⁵, O. Rolet-Répécaud⁵, Y. Gaüzère⁶, O. Belysheva⁶, E. Notz⁷, C. Laithier³

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Laboratory Curd Yield in Dry Matter (%)

Renneted milk at pH 6.6 was centrifuged (2700g, 15min). Milk and whey dry matter (DM) were measured for calculation of curd yields in DM. (Adapted from Hurtaud *et al.*, 1995¹)



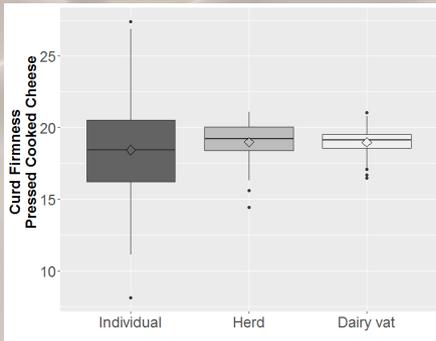
Level	N	Mean	Sd	CV
Ind.	250	67.0	6.6	9.9
Herd	100	65.7	2.3	3.5
Dairy Vat	70	64.6	1.6	2.4

¹Hurtaud C., Rulquin H., Delaite M., Vérité R., 1995. Ann. Zootech. 44: 385-398.

Milk Coagulation Properties

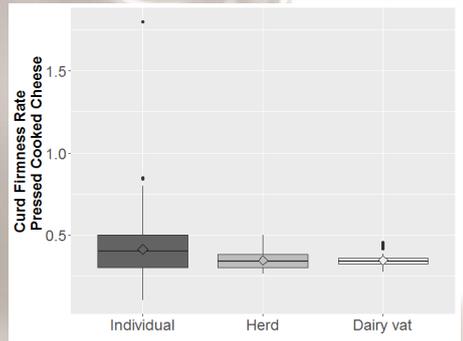
Curd Firmness at clotting time and Curd Firming rate were measured with the Formoptic, a computerised adaptation of the Formagraph. Two protocols were used following two models of cheese technology (soft and pressed cooked) with different rennet extract and pH standardisation (6.45 or 6.6, respectively).

Curd Firmness at clotting time (Firmness Index)



	Level	N	Mean	Sd	CV (%)
Pressed Cooked Cheese	Ind.	245	18.4	3.2	17,3
	Herd	96	19.0	1.4	7.2
	Dairy Vat	68	19.0	1.0	5,0
Soft Cheese	Ind.	246	18.8	3.2	17,3
	Herd	92	19.4	1.4	7.0
	Dairy Vat	68	19.6	1.2	6.2

Curd Firmness Rate



	Level	N	Mean	Sd	CV (%)
Pressed Cooked Cheese	Ind.	245	0.41	0.16	38,2
	Herd	96	0.34	0.05	14,9
	Dairy Vat	68	0.34	0.04	10,6
Soft Cheese	Ind.	246	0.40	0.13	33,4
	Herd	92	0.33	0.05	14,4
	Dairy Vat	68	0.33	0.04	13,0

Conclusion : In our study, a significant decrease was observed in the variability of all cheesemaking parameters from individual to herd milks and even more to dairy vat milks.

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