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Improving cycling stability of lithium anode by spincoated high-purity Li₃PS₄ artificial SEI layer

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Highlight

1. The high-purity Li₃PS₄ SEI prepared by spin-coating for the first time has a controllable nanometer thickness and good electrical conductivity.

2. Li_3PS_4 -protected Li can be stably cycled for 800 h at 1 mA cm⁻² and 1 mAh cm⁻².

3. Li₃PS₄-protected Li improves capacity retention and rate performance of batteries.

ABSTRACT: Controlling the composition and microstructure of the solid electrolyte interphase (SEI) layer is critical to improving the cycling stability of the high-energydensity lithium-metal electrode. It is a quite tricky task to control the properties of the SEI layer which is conventionally formed by the chemical reactions between a Li metal and the additives. Herein, we develop a new route to synthesize a lithium-compatible sol of the sulfide electrolyte Li₃PS₄, so that a Li₃PS₄ artificial SEI layer with a controllable nanoscale thickness and high phase purity can be prepared by spin-coating. The layer stabilizes the lithium/electrolyte interface by homogenizing the Li-ion flux, preventing the parasitic reactions, and alleviating concentration polarization. Consequently, a symmetrical cell with the Li₃PS₄-modified lithium electrodes can achieve stable lithium plating/stripping for 800 h at a current density of 1 mA cm⁻². The Li-S batteries assembled with the Li₃PS₄-protected Li anodes show better capacity retention than their bare Li counterparts, whose average decay rate from the 240th cycle to the 800th cycle is only 0.004%/cycle. In addition, the Li₃PS₄ layer improves the rate

capacity of the batteries, significantly enhancing the capacity from 175 mAh g^{-1} to 682 mAh g^{-1} at a 2 C rate. The spin-coated Li₃PS₄ artificial SEI layer provides a new strategy to develop high-performance Li metal batteries.

KEYWORDS: lithium anode, Li₃PS₄, spin-coated, artificial SEI layer, sulfide solid electrolyte, cycle stability, lithium–metal batteries.

INTRODUCTION

Lithium (Li) has received widespread attention because of its high theoretical capacity of 3860 mAh g^{-1} and low electrochemical potential (-3.04 V vs standard hydrogen electrode).¹⁻⁴ However, there are still some problems that hinder the application of Li anode. The unstable solid electrolyte interphase (SEI) formed on the lithium-metal electrode is one of the important issues.^{5, 6} Owing to the extremely low redox potential, the Li electrode inevitably reacts with the electrolyte to form the heterogeneous SEI. Usually, the SEI is fragile and suffers a vicious cycle of formation, rupture and reformation. This will not only lead to the formation of dead Li and electrode powdering, but also aggravates the uneven deposition of Li which induces dendrite growth.⁷⁻⁹ Unstable SEI will cause a sharp drop in battery performance. Then, electrolyte additives are widely used to stabilize the SEI. The electrolyte additives change the composition of the SEI by participating in the formation reaction of the SEI. It is revealed that the additives such as lithium bisfluorosulfonimide (LiFSI)¹⁰, lithium hexafluorophosphate (LiPF₆)¹¹, lithium nitrate (LiNO₃)¹², and polysulfide¹³ can increase the inorganic contents such as LiF, Li₃N and Li₂S in the SEI, improving its ionic conductivity and toughness. This promotes the stable cycling of the Li electrode. The SEI modified by the electrolyte additives still exhibits a multi-phase heterogeneous mosaic structure, which harms the deposition uniformity of Li and the toughness against the stress caused by the volume change of the Li anode.¹⁴⁻¹⁸ Moreover, with the continuous consumption of the additives, the protection ability of the modified SEI is gradually weakened during the long-term cycling.

Recently, the artificial SEIs are constructed on the surface of the Li anode before battery assembling, whose microstructure can be better controlled in comparison with the additive-modified SEI.^{19, 20} Li et al.²¹ reported that an artificial SEI layer of Li₃PO₄ could be formed by the reaction of polyphosphoric acid with lithium, which suppressed parasitic reactions between lithium anode and electrolyte. More attention has been appealed to the Li₃PS₄-based SEI layers, viewing that the high ionic conductivity of the SEI layer improves the lithium deposition/plating homogeneity. Pang et al.²² used Li₂S₆ and P₂S₅ as additives which in-vivo reacted with Li anode to form Li₃PS₄ SEI layer. The strategy improved the cycle performance of lithium symmetrical cells and inhibited the formation of lithium dendrites. The thickness and composition of the in-vivo formed Li₃PS₄ SEI layer were somehow difficult to control due to the complex reaction condition within the battery, which resulted in a relatively large hysteresis voltage of lithium symmetrical cells during long-term cycling. Liang et al.²³ reacted P₄S₁₆ and lithium to prepare Li₃PS₄-protected Li anodes. Benefitting from the good controllability of the reaction out of the batteries, the thickness of the protective layer could be controlled to nanoscale so that excellent cycling performance in lithium symmetrical cells and Li-S batteries were obtained. These studies show that high phase purity and nanoscale thickness are essential to achieve good Li-protection ability of the Li₃PS₄-based SEI layer.

Since the complexity of the reaction between lithium and the phosphor-sulfur compounds, the thickness and phase purity of these ex-situ Li₃PS₄ SEI layers are still difficult to control.²⁴ Here, a new strategy is proposed to prepare a nanoscale Li₃PS₄ artificial SEI layer with good phase purity for lithium anode. This strategy includes the synthesis of a lithium-compatible Li₃PS₄ sol and a following spin-coating of the sol to form a 650-nm thick Li₃PS₄ layer on the Li electrode. With the protection of the Li₃PS₄ layer, the lithium symmetrical cells can stably cycle for 800 h under 1 mA cm⁻² with a low hysteresis voltage of about 25 mV, showing great advantages over the cells with

the bare lithium electrodes, whose stable cycling lasts only 200 h. The improved electrochemical performance of the Li₃PS₄-protected Li electrode is also demonstrated in Li-S batteries and Li-LiFePO₄ (LFP) batteries. At 1 C rate, the Li-S battery with the protected Li anode shows a quite low average capacity decay rate of 0.004%/cycle from 240th cycle to 800th cycle. For the Li-LFP battery, the Li₃PS₄ artificial SEI layer guarantees stable operation of the batteries over 145 cycles, while the battery with the bare Li anode fails in 100 cycles.

EXPERIMENTAL SECTION

Preparation of Li₃PS₄ sol

The chemicals used were sulfur powder (99.5%, Alfa Aesar), tetrahydrofuran (\geq 99.5%, Aladdin), LiEt₃BH (1 M, Innochem), Li₂S (99.9%, Alfa Aesar), P₂S₅ (99%, Aladdin), poly(1,1-difluoroethylene) (Macklin), N-methyl-2-pyrrolidone (99.9%, Aladdin), 1.0 M LiN(CF₃SO₂)₂ (LiTFSI) in 1,3-dioxolane/dimethyl ether (DOL/DME, 50–50 vol.%) with 1.0 wt.% LiNO₃ and 1.0 M LiPF₆ in ethylene carbonate/diethyl carbonate (EC/DEC, 50–50 vol.%) were used as electrolytes, which were purchased from Do Do Chem. All the chemicals were used as is, without further purification.

Dual-precursor liquid phase synthesis method was applied to prepare Li₃PS₄ sol. First, 4 mmol sulfur powder was added into 8 mL of tetrahydrofuran (THF) solution containing LiEt₃BH. After stirring for 3 h, the Li₂S sol was obtained. The sol was further purified by centrifugation and then redispersed in THF. Second, a certain amount of Li₂S and P₂S₅ (molar ratio 1:1) was added into 3 mL of THF, and stirred for 40 min to obtain a Li₂S·P₂S₅ solution. Finally, the Li₂S·P₂S₅ solution was added to the Li₂S sol to get the Li₃PS₄ sol, and the molar ratio of Li₂S and P₂S₅ was 3:1. The concentration of the Li₃PS₄ sol was controlled to be 0.1, 0.08, 0.06, 0.04 and 0.02 M, respectively, by adjusting the concentration of the two precursors. All the operations were conducted in an argon-filled glovebox (O₂ < 0.5 ppm, H₂O < 0.5 ppm).

Preparation of Li₃PS₄ artificial SEI layer

The Li₃PS₄ artificial SEI layer was prepared by spin-coating. First, 100 μ L of the Li₃PS₄ sol was dropped on the Li sheet. Then the Li sheet spun at 4000 rpm to spread the sol. After drying at room temperature for 2 min, a thin layer of Li₃PS₄ formed on the Li sheet. This operation could be repeated several times to achieve the desired thickness. The Li₃PS₄ sols with different concentrations (0.1, 0.08, 0.06, 0.04 and 0.02 M) were used for spin-coating, so that the quality of the Li₃PS₄ artificial SEI layer can be optimized. The obtained Li₃PS₄-protected lithium electrode is denoted as Li/LPS-0.1, Li/LPS-0.08, Li/LPS-0.06, Li/LPS-0.04 and Li/LPS-0.02 respectively. The spin-coating was conducted in an argon-filled glovebox (O₂ < 0.5 ppm, H₂O < 0.5 ppm).

Material Characterizations

The morphology of the samples was characterized by a field-emission scanning electron microscope (SEM, SU8010, Hitachi Inc., Japan). An energy-dispersive X-ray microanalyzer (EDS) integrated with the scanning electron microscope was used to characterize the composition of the samples. The phase structure of the samples was characterized by X-ray diffraction (XRD, D8 Advance, Bruker AXS GmbH, Germany). Raman spectra were recorded by a Raman spectrometer (in Via, Renishaw Inc., UK) with a 532-nm diode-pumped solid-state laser as the excitation source. The samples for XRD and Raman spectroscopy were sealed by a polyimide film to protect them from air humidity. The interfacial chemistry of the Li electrodes was analyzed by X-ray photoelectron spectroscopy (XPS, ESCALAB 250Xi, Thermo Scientific Inc., US) with Al K_g-radiation.

Electrochemical Measurements

Lithium symmetrical cells were assembled with Li/LPS or bare Li as the electrodes. A Celgard 2300 membrane was used as the separator. 1 M LiN(CF₃SO₂)₂ (LiTFSI) in 1,3-dioxolane/dimethyl ether (DOL/DME, 50–50 vol.%) with 1 wt.% LiNO₃ additive was used as the electrolyte. The components were packaged into CR2032 coin-type cells. Lithium plating/stripping cycles were monitored by a battery tester (CT2001, Wuhan Land Electronics Co. Itd., China). The impedance spectra of the cells were recorded by an electrochemical workstation (CHI660E, CH Instruments Ins., China).

The CR2032 coin-type Li-S batteries were assembled using S@C electrode as the cathode, Li₃PS₄-protected Li or bare Li as the anode, Celgard 2300 membrane as the separator and 1 M LiTFSI dissolved in DOL/DME (50–50 vol.%) with 1 wt.% LiNO₃ as the electrolyte. The S@C electrode was prepared as follows: First, the S@C composite was prepared by vacuum-heating the premixed sulfur and ketjen black (7:3) at 155°C for 12 h. Then a slurry of S@C, poly(1,1-difluoroethylene), and acetylene black with a mass ratio of 8:1:1 was mixed in N-methyl-2-pyrrolidone (NMP). The slurry was blade-coated onto an aluminum foil. After drying in an oven at 60°C for 12 h, the aluminum foil was cut into Ø13-mm discs. The sulfur loading of the S@C electrode was 0.9–1.2 mg cm⁻². Galvanostatic charge/discharge cycles of the Li-S batteries were conducted with a voltage range of 1.6–2.7 V.

The CR2032 coin-type Li-LFP batteries were assembled using LFP electrode as the cathode, Li₃PS₄-protected Li or bare Li as the anode, Celgard 2300 membrane as the separator and 1.0 M LiPF₆ in ethylene carbonate/diethyl carbonate (EC/DEC, 50– 50 vol.%) as the electrolyte. Commercial LFP (Guangdong Card New Energy Technology Co. Ltd, China) electrode was used in this study. The active material loading was 11.5 mg cm^{-2} . The voltage cutoffs of the batteries were 2.10 and 4.20 V.

RESULTS AND DISCUSSION

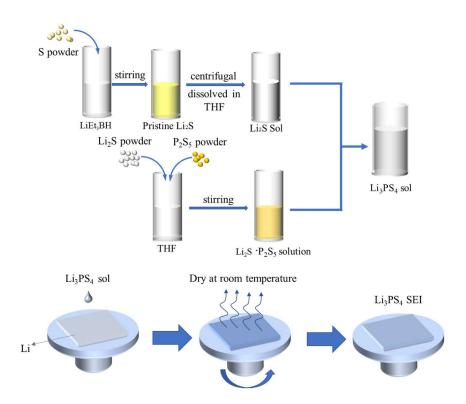
Characterization of Li₃PS₄ artificial SEI layer

Traditional liquid-phase synthesis method by adding a stoichiometric ratio of Li₂S and P₂S₅ in THF can only produce Li₃PS₄ suspension with micron-sized particles.²⁵ This Li₃PS₄ suspension cannot form continuous film by spin-coating owing to the large particles size. Therefore, a novel synthesis route of nano-sized Li₃PS₄ has been developed here. The preparation of the Li₃PS₄ artificial SEI layer is described in Schematic 1. This work uses the reaction of LiEt₃BH and S to prepare a THF sol containing Li₂S nanoparticles (Figure S1a). Then, a THF solution containing P₂S₅·Li₂S is prepared, and it is added dropwise to the Li₂S sol to trigger the reaction $2Li_2S+P_2S_5\cdot Li_2S = 2Li_3PS_4$. Benefiting from the nanoscale particle size of Li₂S, the reaction completes within 1 h, resulting in a transparent sol containing Li₃PS₄ nanoparticles (Figures S1b, c). Finally, the sol was spin-coated onto the Li sheet and dried at room temperature to form the artificial SEI layer.

The phase structure of the as-prepared high-purity Li₃PS₄ is identified by XRD (Figure 1a). After drying the sol at 60°C, the diffraction peaks attributed to

Li₃PS₄·3THF can be clearly seen.²⁵ When the sample is heat-treated at 140°C, the signal of Li₃PS₄·3THF disappears and that of β-Li₃PS₄ appears. This indicates that the asprepared Li₃PS₄ in the sol is solvated by THF, while the de-solvation can be achieved by 140°C heat treatment. The conclusion is further supported by the Raman results in Figures 1b, c. A single peak at about 423 cm⁻¹ dominates the low-wavenumber region of the Raman spectra, which is assigned to PS_4^{3-26} . The slight shift of the peak to 421 cm⁻¹ is observed in the 60°C-dried sample, associated with the solvation effect of THF. The absence of the signals of $P_2S_6^{2-}$ (380 cm⁻¹) and $P_2S_7^{4-}$ (410 cm⁻¹) excludes the impurity such as Li₂P₂S₆ and Li₄P₂S₇.^{22, 27} In the high-wavenumber region, C-H stretching signal from THF (2900–3000 cm⁻¹) is observed in the 60°C-dried sample, which disappears after 140°C heat treatment, confirming the de-solvation of THF at 140°C.

At low magnification, the top-view SEM image of Li₃PS₄-protected Li shows a flat surface without observable graininess (Figure 1d). Comparing the smooth surface morphology of the Li₃PS₄-protected Li (Figure 1e) with the textured surface morphology of bare Li (Figure 1g) at high magnification, it can be further confirmed that the spin-coated Li₃PS₄ homogeneously covers the surface of Li, forming a dense and smooth layer. The thickness of the protective layer is measured from its crosssectional SEM image in Figure 1f, and it turned out to be about 650 nm. Then, in Figure 1h, the elemental analysis of the Li₃PS₄ film is carried out. As shown by the EDS spectrum in Figure S2, evident signals of P and S are observed, which come from the Li₃PS₄ artificial SEI layer. The O element may come from THF (Figure 1i). Quantitative analysis results listed in Table S1 reveal that the atomic ratio of P and S elements is about 1:3.4, closing to the stoichiometric ratio of Li₃PS₄. The homogeneous distribution of S and P on the lithium surface can be seen in the EDS mapping (Figures 1j, k), further confirming that the lithium surface is evenly covered by the Li₃PS₄ artificial SEI layer.



Schematic 1. Synthesis route of the Li₃PS₄ sol and the preparation of the Li₃PS₄ artificial SEI layer

on Li by a spin-coating process.

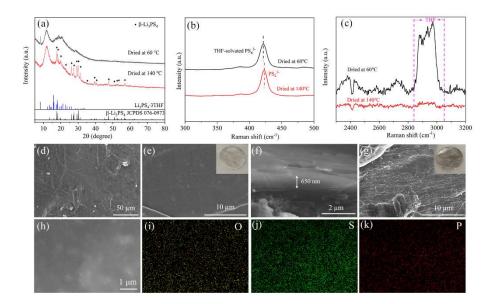


Figure 1. (a) XRD patterns of Li₃PS₄ prepared at different drying temperatures. (b, c) Raman spectra of Li₃PS₄ prepared at different drying temperatures in the low-wavenumber region and high-wavenumber region, respectively. SEM images of the Li₃PS₄-modified Li (Li/LPS-0.06M) and bare Li. (d, e) Top-view image and (f) cross-sectional image of Li/LPS-0.06M. (g) Top-view image of bare Li. (h) EDS mapping of (i) oxygen, (j) sulfur and (k) phosphor of the surface of Li/LPS-0.06M.

Lithium symmetrical cell test

The Li symmetrical cells are assembled with the bare Li electrode and the Li/LPS-0.06M electrode. Their lithium plating/stripping performance is compared. Here we focus the discussion on the LPS-0.06M electrode. While the Li₃PS₄ layer prepared with other concentrations of the precursor sol exhibit considerable Li protective ability (Figures S3–S10), the optimized Li/LPS-0.06M electrode has the most compact protective layer and shows the best cycling stability in the symmetrical cells. The as-assembled cells firstly stand for 24 h, during which the evolution of their electrochemical impedance spectra (EIS) is monitored (Figures 2a, b). The initial interfacial resistance of the Li/LPS-0.06M symmetrical cell is 25 Ω , slightly greater than 13 Ω of the bare Li symmetrical cell. This additional resistance comes from the Li₃PS₄ layer. With the standing time increasing, the interfacial resistance of the bare Li symmetrical cell increases significantly. This reflects that the SEI layer grows continuously owing to the parasitic reactions between the Li electrode and the electrolyte.^{28, 29} In contrast, the interfacial resistance of the Li/LPS-0.06M symmetrical cell increases slowly, and even decreases in 15–24 h. The stable interfacial resistance benefits from the suppression of the side reactions by the Li₃PS₄ protective layer.

The lithium plating/stripping voltage profiles of the symmetrical cells at a current density of 1 mA cm⁻² and a capacity of 1 mAh cm⁻² are presented in Figure 2c. The initial voltage of the Li/LPS-0.06M symmetrical cell is -0.062 V, which is smaller than -0.080 V of the bare Li symmetrical cell. This is due to the larger interfacial resistance of the bare Li electrode. Once the cycling starts, the hysteresis voltage of both cells decreases due to the activation of lithium-ion-conduction in the SEI layers.³⁰ In Figure 2c, the bare Li symmetrical battery stably cycles for 200 h and then its hysteresis voltage increases rapidly. In contrast, the stable cycling of the Li/LPS-0.06M symmetrical cell

greatly extends to more than 800 h. The lithium plating/stripping at a high current density of 3 mA cm⁻² is also tested. The voltage of the Li/LPS-0.06M symmetrical cell has been demonstrated to operate stably for 350 hours. In contrast, the voltage of the bare Li symmetric cell increased rapidly after 200 h (Figure S11).

The details of the voltage profiles of the two symmetrical cells at 1 mAh cm^{-2} are compared in Figures 2d–f. During the first 20 h, both cells exhibit voltage fluctuation. This voltage fluctuation is associated with the concentration polarization of the liquid electrolyte near the lithium electrodes.³¹ With the plating/stripping cycling continues, the voltage fluctuation of the Li/LPS-0.06M symmetrical cell gradually attenuates, while the voltage fluctuation of the bare Li symmetrical cell is still obvious, as shown by the profile during 200–220 h. Finally, the voltage of the Li/LPS-0.06M symmetrical cell keeps very stable at 480-500 h, while the hysteresis voltage of the bare Li symmetrical cell dramatically increases and becomes unstable. Compared with the fragile spontaneous SEI layer, the Li₃PS₄ artificial SEI layer has better toughness and more stable morphology so that the transfer number of Li⁺ within the SEI layer can be effectively augmented to close unity. Consequently, concentration polarization can be alleviated by the artificial SEI layer.

Alleviating concentration polarization not only stabilizes the plating/stripping voltage, but also suppresses the pulverization of lithium electrodes and the growth of dendrites. As shown by the morphology of the lithium electrodes after 500 h cycling, the bare Li electrode shows the porous and dendritic structure (Figures 3a, b), and the pulverized layer is as thick as 122 µm (Figure 3c). In contrast, the surface of the cycled Li/LPS-0.06M electrode is smooth (Figures 3d, e). The cross-sectional SEM image shows that the deposited lithium layer is constructed by micron-sized lithium grains and the thickness is only 26 µm (Figure 3f). These morphological characteristics are consistent with the voltage curves in Figure 2c, that is, the dendritic structure intensifies the parasitic reaction between lithium and the electrolyte, resulting in poor morphological stability of the lithium electrode and large fluctuation of the cell voltage, while the dense structure of the LPS film promotes the homogenous plating/stripping of lithium to achieve a stable voltage platform.

To further reveal the mechanism beneath the cycling stability of the Li/LPS-0.06M electrode, the impedance of the symmetrical cell after 10 cycles is measured (Figure S12 and Table S2). The resistance of the Li₃PS₄ artificial SEI layer is revealed by the high-frequency semicircle and turns to be 0.8 Ω , which is much smaller than the resistance 2.9 Ω of the spontaneously formed SEI layer on the bare Li, showing the

good ion-conduction ability of the artificial SEI layer.³² It has been demonstrated previously that the ether-solvated Li₃PS₄ has high ionic conductivity when contacted with ether-based liquid electrolytes.³³ Moreover, compared with the complex composition and microstructure of the spontaneous SEI, the microstructure of the Li₃PS₄ artificial SEI layer can be effectively controlled by the spin-coating process, forming a stable lithium-ion transport pathway. The good ion-conduction ability of the SEI layer favors homogeneous Li⁺ flux within it, which is an important factor for the stable plating/stripping of the Li/LPS-0.06M electrode.

Besides the good ion-conduction ability which homogenizes the Li⁺ flux, the Li₃PS₄ artificial layer effectively suppresses the parasitic reactions between the lithium electrode and the electrolyte, which is studied by XPS of the bare Li and Li/LPS-0.06M electrodes after 500 h cycling. For the Li/LPS-0.06M electrode, the S $2p_{3/2}$ peak is near 161.4 eV is assigned as PS4³⁻ (Figure 4a), which corresponds to the P $2p_{3/2}$ peak at 132.9 eV in the P 2p spectrum (Figure 4b). The signals of PS4³⁻ are absent in the S 2p and P 2p spectra of the bare Li electrode.³⁴ It can be concluded that Li₃PS₄ still exists on the Li/LPS-0.06M electrode after 500 h cycling. The S $2p_{3/2}$ peaks at 169.0 eV and 167.1 eV are attributed to $-SO_2CF_3$ and $-SO_2CF_2^+$, from LiTFSI and its reduction products.^{22, 24, 35, 36} Compared with the Li/LPS-0.06M electrode, the proportion of -

SO₂CF₂⁺ to -SO₂CF₃ has increased for the bare Li electrode, indicating that LiTFSI has been deeply reduced and decomposed. The over-reduced LiTFSI on the Li anode leads to high resistance and an unstable interface.^{10, 37-39} In contrast, the Li₃PS₄ layer can alleviate the over-reduction of LiTFSI and promote the cycle stability of the Li/LPS-0.06M symmetrical cells.

For the Li 1s spectra in Figure 4c, the signals of Li-F (56.1 eV), Li-O (55.6 eV), Li-S (54.8 eV), ROCO₂Li (54.6 eV) and Li-N (54.2 eV) are detected.^{19,40} The Li-F and Li-N peaks of the Li/LPS-0.06M electrode are lower than that of the bare Li electrode. Correspondingly, the N 1s and F 1s spectra of the Li/LPS-0.06M electrode also show weak intensity. It indicates that the reaction of Li with LiTFSI and LiNO3 is suppressed by the Li₃PS₄ layer. As shown in Figure 4d, the N 1s peaks attributed to TFSI⁻ (399.0 eV) and Li₃N (397.2 eV) exist in both electrodes. The formation of Li₃N is due to the decomposition of LiNO₃ and TFSI.^{36, 41, 42} The F 1s spectra (Figure 4e) are predominated by the peaks attributed to -CF₂ (687.5 eV) and LiF (684.8 eV).⁴³ The higher relative intensity of the Li₃N and LiF peak can be observed for the bare Li electrode, indicating that the lithium salt is reduced more deeply. From Figures 4c-e, we can conclude that compared with bare Li electrodes, Li/LPS-0.06M electrodes can alleviate the decomposition of LiTFSI and change the component content of the SEI layer.

The Li₃PS₄ artificial SEI layer protects the lithium electrode from two aspects (Schematic 2). First, the good lithium-ion conductivity and high lithium transfer number promote the homogenous plating and stripping of lithium, which alleviates the local concentration of Li-ion flux and suppresses the formation of lithium dendrites. Second, the robust artificial SEI layer provides enough mechanical strength to reduce the contact as well as the parasitic reactions between Li anode and the organic liquid electrolytes, so that a highly resistive pulverized lithium layer can keep thin. To simultaneously achieve the two aspects, the artificial layer should have a proper composition with high ion conductivity, dense microstructure to keep the robust and optimized thickness to balance the ion-conduction ability and the mechanical strength.

Benefitting from the high phase purity and well-controlled nanoscale thickness of the spin-coated Li₃PS₄ layer, the lithium symmetrical cell of this work has a longer cycle life under high current densities than those with the Li₃PS₄ layers generated by the direct reaction on the lithium surface (Table S3).^{23, 24, 35} The thickness and phase structure of the Li₃PS₄ SEI generated by the reaction between lithium and phosphorsulfur compounds are difficult to control, limiting the cycling performance of the lithium electrode at a current density higher than 1 mA cm⁻². For example, the SEI formed by reacting P₄S₁₀ with lithium makes the lithium symmetrical cell cycles for 270 h at 1 mA cm⁻².²⁴ In this study, the spin-coating route of the sulfide artificial SEI layer provides an effective way to control the thickness and phase purity, and consequently, the Li/LPS-0.06M symmetrical cell can stably cycle at 1 mA cm⁻² for 800 h with a voltage hysteresis of less than 25 mV. The protected lithium electrode can even cycle for 300 h at 3 mA cm⁻², which is competitive with the high-rate performance of the lithium electrodes stabilized by other strategies, such as lithiophilic coating and 3D-structured electrode.^{44, 45}

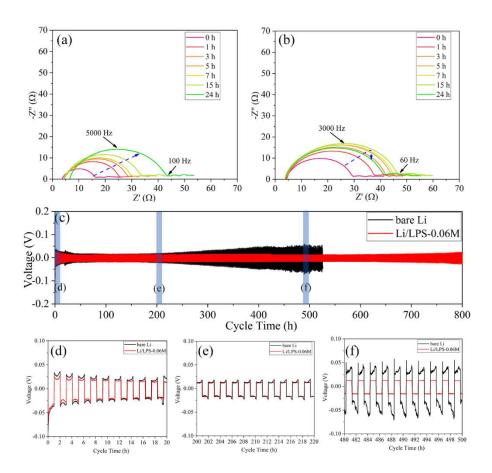


Figure 2. Evolution of the electrochemical impedance spectroscopy of (a) the bare Li symmetrical cell and (b) the Li/LPS-0.06M symmetrical cell during 24 h standing. Electrochemical characterization of the Li/LPS-0.06M and bare Li electrodes. (c) Comparison of the long cycle life of the bare Li and Li/LPS-0.06M symmetrical batteries at 1 mA cm⁻² and 1 mAh cm⁻². Detailed plating/stripping voltage profiles of the Li/LPS-0.06M and bare Li symmetrical cells at different periods, (d) 0–20 h, (e) 200–220 h (f) 480–500 h.

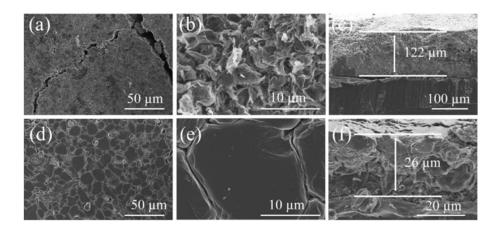


Figure 3. Morphology of the symmetrical cells with the bare Li and Li/LPS-0.06M electrodes after 500 h cycling at 1 mA cm⁻² and 1 mAh cm⁻². (a, b) Top-view and (c) cross-sectional SEM images of the bare Li electrode. (d, e) Top-view and (f) cross-sectional SEM images of the Li/LPS-0.06M electrode.

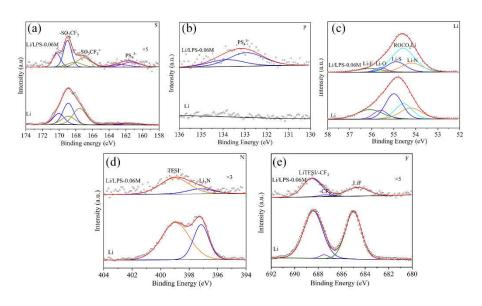
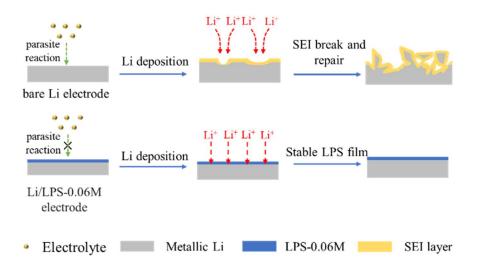


Figure 4. (a) S 2p, (b) P 2p, (c) Li 1s, (d) N 1s and (e) F 1s XPS spectra and the fitting results of the

bare Li and Li/LPS-0.06M electrodes after 500 h cycling at 1 mA cm⁻² and 1 mAh cm⁻².



Schematic 2. Schematic of the bare Li and the Li/LPS-0.06M electrodes during the Li stripping and plating process.

Li-S and Li-LFP battery test

To test the practical application, the Li/LPS-0.06M electrode and bare Li were evaluated in Li-S full batteries. When the battery is operated at a rate of 0.2 C, the initial capacity of the Li/LPS-0.06M electrode is 1270 mAh g⁻¹, while the initial capacity of the bare lithium electrode is only 1090 mAh g⁻¹ (Figure S13a). In Figure 5a, when the current density is increased to 1 C, the battery with the Li/LPS-0.06M anode has an initial discharge capacity of 910 mAh g⁻¹, which is 1.2 times higher than that of 750 mAh g⁻¹ with the bare Li anode. Remarkably, from the 240th cycle to the 800th cycle. The capacity of the battery with the Li/LPS-0.06M anode first increases, reaching its maximal capacity at the 576th cycle, and then decreases. By comparing the discharge curves at the 320th cycle and 640th cycle in Figure 5c, it can be observed that the latter

has a longer and flatter second discharge plateau, indicating that the increased capacity is mainly attributed to the more thorough conversion of the low-order polysulfides to Li₂S/Li₂S₂. According to relevant literature reports, ^{46, 47} this phenomenon of abnormal capacity increase can be explained by the activation of the S@C cathode during highrate cycling. During the activation of the S@C cathode, the capacity will increase to a certain extent. After the S@C cathode is fully activated, the capacity will normally decay. The anormal trend of cycling performance results in a very low-capacity loss at the 800th cycle (551 mAh g^{-1}) in comparison with that at the 240th cycle (564 mAh g^{-1}). The average capacity decay rate from 240th to 800th cycle is only 0.004%/cycle. In contrast, the capacity of the Li-S battery with the bare Li anode begins decaying rapidly after the 267th cycle, and only 346 mAh g⁻¹ are left after the 800th cycle. Additionally, the second discharge plateau of the battery with the Li/LPS-0.06M anode well keeps at 2.0 V during the long-term cycling (Figure 5b), while the one with the bare Li anode decreases from 2.0 V to 1.96 V after 640 cycles (Figure 5c). Figures S13b and c show the charge-discharge profiles of the Li-S batteries with the bare Li anode and Li/LPS-0.06M anode, at a 0.2 C rate. Similarly, the battery with the Li/LPS-0.06M anode exhibits smaller potential polarization and higher specific capacity than those of the battery with the bare Li anode, at a low current density (0.2 C). During standing or discharging of the Li-S cells, the long-chain polysulfide formed in the cathode diffuses to the surface of the Li anode and is reduced to short-chain polysulfide. Then the shortchain polysulfide moves back to the cathode and is oxidized to long-chain polysulfide.²⁴ Such reactions continue to proceed in the batteries, reducing the full utilization of active materials and accelerating the capacity decay. As mentioned above, the Li₃PS₄ artificial SEI layer suppresses the parasitic reactions which include the reactions between the polysulfides and the lithium anode. Therefore, the Li-S batteries with the Li₃PS₄protected Li anode have better capacity retention than those with the bare Li anode.

Besides the capacity retention, the Li₃PS₄ artificial SEI layer can also improve the rate performance of the Li-S batteries. As shown in Figure 5d, when operating at a 2 C rate, the battery capacity with a bare Li anode drastically decreases to 175 mAh g^{-1} , while the battery capacity with a Li/LPS-0.06M anode remains at 682 mAh g^{-1} . Comparing the 2 C galvanostatic charge-discharge curves of the two batteries, it can be seen that the one with the bare Li anode shows a much larger overpotential than the one with the Li/LPS-0.06M anode (Figure 5e). A major factor that limits the high-rate performance of the battery with liquid electrolytes is the concentration polarization.³¹ Increasing the Li⁺ transfer number by substituting liquid electrolyte with solid electrolyte has been demonstrated to be an effective strategy to alleviate the

concentration polarization.⁴⁸ In this case, the Li_3PS_4 artificial SEI layer increases the local Li^+ transfer number near the Li anode, where the concentration polarization is the most severe. This helps to lower the overpotential of the batteries when cycling at a high current density.

The Li₃PS₄-protected Li anode is also applied in Li-LFP batteries, to demonstrate the adaptability of this artificial SEI layer for the ester-based electrolytes. The cycling performance of the Li-LFP battery with the Li/LPS-0.06M anode and bare Li anode at 1 C is shown in Figures 6a-c. It can be seen that the capacity of the Li/LPS-0.06M/LFP battery decreased by about 36% during the first 145 cycles, while the capacity of the bare Li/LFP battery decreased by as high as 60%. Moreover, a soft short circuit occurs in the bare Li/LFP battery after 100 cycles, leading to a sharp drop in the coulombic efficiency. In contrast, the coulombic efficiency of the Li/LPS-0.06M/LFP battery can stabilize at about 98% over 145 cycles. The morphology of the protected Li anode and the bare Li anode after 145 cycles at 1 C are characterized by SEM (Figure S14). It can be clearly seen that the surface of the cycled bare Li anode presents a dendritic appearance, indicating that the corrosion reaction and powdering are serious. Generally, the formation of dendritic Li causes excessive volume expansion during the lithium deposition process, increases the charge transfer resistance, and leads to low lithium utilization and failure of the battery.^{15, 49} On the contrary, the surface of the Li₃PS₄protected Li anode is still smooth after 145 cycles, corresponding with the stable coulombic efficiency of the battery. As well known, different from the ether-based electrolyte, the ester-based electrolyte (1.0 M LiPF₆ in EC/DEC, 50–50 vol.%) used for Li/LPS batteries cannot spontaneously form stable SEI with the Li anode, so the corrosion of the Li anode is more serious.⁵⁰ The results show that the Li₃PS₄ artificial SEI layer can effectively suppress the formation of an unstable SEI layer between the Li anode and the ester-based electrolyte, so that the Li/LPS-0.06M/LFP batteries can operate stably.

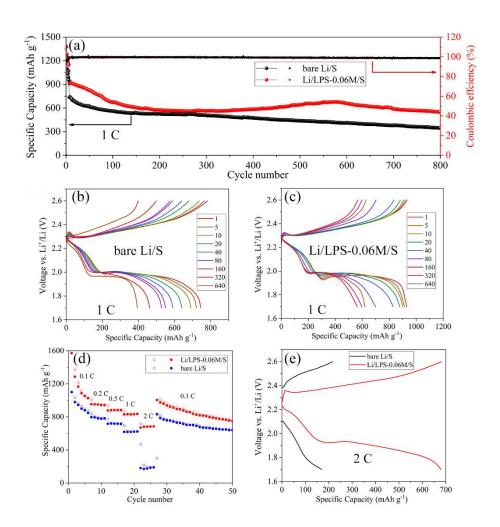


Figure 5. Electrochemical performance of the Li/S batteries with the Li/LPS-0.06M and bare Li anode. (a) Discharge capacity and coulombic efficiency at 1 C. Charge–discharge profiles at 1 C of (b) the bare Li/S and (c) Li/LPS-0.06M/S batteries. (d) Rate performance of the Li/LPS-0.06M/S and bare Li/S batteries; (e) Charge–discharge profiles at 2 C of the bare Li/S and Li/LPS-0.06M/S

batteries. (1 C = 1675 mA g^{-1})

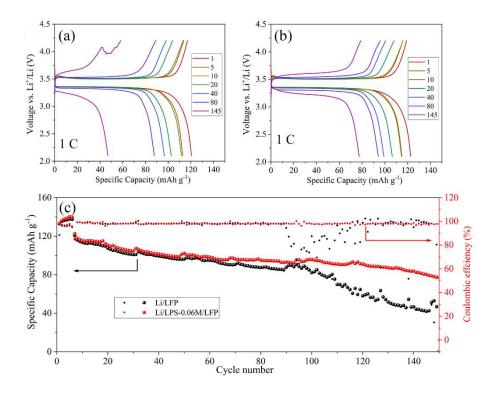


Figure 6. Electrochemical performance of the Li/LFP batteries with the bare Li and Li/LPS-0.06M anode. Charge–discharge profiles of (a) the bare Li/LFP and (b) Li/LPS-0.06M/LFP cells. (c) Discharge capacity and corresponding coulombic efficiency at 1 C. (1 C = 170 mA g^{-1})

CONCLUSIONS

In this work, 650-nm-thick high-purity Li₃PS₄ film is directly spin-coated onto the lithium electrode with a lithium-compatible Li₃PS₄ sol, to serve as an artificial SEI layer. The modification of the lithium electrodes by Li₃PS₄ limits the parasitic reactions between Li and the organic electrolyte, makes the Li-ion flux uniform, and stabilizes the SEI layer to inhibit Li dendritic growth. As a result, the lithium symmetrical cells with Li₃PS₄-modified lithium electrodes can be cycled stably for 800 h at 1 mA cm⁻². Using the Li₃PS₄-modified lithium anode, the Li-S full battery exhibits an initial

capacity of 910 mAh g⁻¹, and a low-capacity decay rate of 0.004% per cycle from 240th to 800th cycles at 1 C. In addition, the Li₃PS₄ layer significantly enhances the stability of the lithium anode in ester-based electrolytes, so the Li-LiFePO₄ battery with an active material loading of 11.5 mg cm⁻² show stable operation over 145 cycles at 1 C. These results demonstrate that with the spin-coating route developed in this work, the structure of the sulfide-electrolyte-based artificial SEI layer can be well controlled, so that the spin-coated SEI layer effectively improves the stability of the lithium electrodes.

ASSOCIATED CONTENT

*si Supporting Information

Additional Figures S1–S14: SEM images of Li₂S nanoparticles, Li₃PS₄ nanoparticles and photograph of as-prepared Li₃PS₄ sol; EDS spectrum of the Li/LPS-0.06M electrode; morphologies and electrochemical performance of Li/LPS-0.1M, Li/LPS-0.08M, Li/LPS-0.04M and Li/LPS-0.02M symmetric cells; EIS test of the bare Li and Li/LPS-0.06M symmetric cell after 10 cycles; electrochemical performance and SEM of the Li/LPS-0.06M and the bare Li anodes; additional Tables S1–S3: elemental analysis of the Li/LPS-0.06M electrode; fitting the EIS test; comparison of the Li symmetrical batteries with sulfurized SEI and other SEI strategies.

Author Contributions

Hongjiao Wang: Conceptualization, Methodology, Writing-Original Draft.

Lilin Wu and Bai Xue: Validation, Investigation and Data curation.

Fang Wang, Zhongkuan Luo, Xianghua Zhang and Laurent Calvez:

Formal analysis, Software, Visualization and Writing-Review & Editing.

Ping Fan and Bo Fan: Resources, Supervision and Funding acquisition.

Notes

There are no conflicts of interest to declare.

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By spin-coating of a Li_3PS_4 sol, a Li_3PS_4 artificial SEI layer is prepared on the lithium electrode, which uniformizes the Li^+ flux and isolates the parasite reaction. The modified electrode cycles for 800 h at 1 mA cm⁻².

