



**HAL**  
open science

## A coupling model for solid-state anaerobic digestion in leach-bed reactors: Mobile-Immobile water and anaerobic digestion model

A. Coutu, M.A. Hernández-Shek, S. Mottelet, S. Guérin, V. Rocher, A. Paus, T. Ribeiro

### ► To cite this version:

A. Coutu, M.A. Hernández-Shek, S. Mottelet, S. Guérin, V. Rocher, et al.. A coupling model for solid-state anaerobic digestion in leach-bed reactors: Mobile-Immobile water and anaerobic digestion model. Bioresource Technology Reports, 2022, 17, pp.100961. 10.1016/j.biteb.2022.100961 . hal-03594356

**HAL Id: hal-03594356**

**<https://hal.science/hal-03594356>**

Submitted on 22 Jul 2024

**HAL** is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.



Distributed under a Creative Commons Attribution - NonCommercial 4.0 International License

# 1 **A coupling model for solid-state anaerobic digestion in leach-bed reactors:** 2 **Mobile-Immobile water and anaerobic digestion model**

3 A. Coutu<sup>a</sup>, M. A. Hernández-Shek<sup>a</sup>, S. Mottelet<sup>b</sup>, S. Guérin<sup>c</sup>, V. Rocher<sup>c</sup>, A. Paus<sup>b</sup>, T. Ribeiro<sup>a\*</sup>

4 <sup>a</sup>Institut Polytechnique UniLaSalle, Université d'Artois, ULR 7519, 19 Rue Pierre Waguët, BP 30313, 60026 Beauvais, France.

5 <sup>b</sup>Université de Technologie de Compiègne, ESCOM, TIMR (Integrated Transformations of Renewable Matter), Centre de  
6 recherche Royallieu - CS 60 319 - 60 203 Compiègne Cedex

7 <sup>c</sup>Direction Innovation SIAAP – Service public pour l'assainissement francilien, 82 avenue Kléber 92 700 Colombes, France

8 \*Corresponding author: Thierry Ribeiro; Tel.: +33 (0) 344 06 76 11; E-mail: [thierry.ribeiro@unilasalle.fr](mailto:thierry.ribeiro@unilasalle.fr)

## 9 **Abstract**

10 A coupling distributed solid-state anaerobic digestion model was developed and performed  
11 considering a simplified AM2 model and a saturated Mobile-Immobile water Model (MIM). This  
12 model allows considering both microporosity and macroporosity evolutions as well as the impact  
13 on biological kinetics. This model was adapted, implemented and validated on cattle manure in  
14 mesophilic conditions and carried out in a solid-state leach-bed reactor. Three 60L sacrificial leach-  
15 bed reactors were used to determine hydrodynamics and kinetic parameters in a calibration-  
16 validation approach. A sensitivity analysis was conducted and has shown a high value of hydrolysis  
17 kinetics on outputs variables (until 92% for accumulated methane yield and 72% for volatile fatty  
18 acids accumulation) which confirmed the necessity to identify accurately the hydrolysis parameter  
19 before calibration step. Finally, the solutes present inside each mobile and immobile region  
20 evolved in a different way confirming the model relevance.

## 21 **Keywords**

22 Biogas; Mathematical modeling; Sensitivity analysis; Porosity; kinetic parameters

## 23 **1 Introduction**

24 Anaerobic digestion (AD) is a biological process which consists of biodegradation of one or several  
25 organic substrates by a microbial consortium to produce biogas and digestate. This biogas is mainly  
26 composed of methane, carbon dioxide with few hydrogen sulfides. This biomethane is a renewable  
27 energy that can be valorized by injection or by cogeneration of heat and electricity. The digestate is  
28 a mixture of compounds of difficult degradation and mineral substances ([Deublein, 2010](#)). For 30  
29 years, the global warning consciousness and increased energy prices have stimulated development  
30 of AD technology to produce energy from different substrates. In Europe, more than 18 200 units  
31 were recorded at the end of 2018. Electricity generated by cogeneration from biogas reached 63.5  
32 TWh and the biomethane injected into the natural gas network represented 22.78 TWh ([EBA,](#)  
33 [2019](#)). This process has many advantages: production of renewable energy through the  
34 fermentable waste treatment, with a double valorization of organic matter and energy ([Kamali et](#)  
35 [al., 2016](#)) and a reduction in greenhouse gas emissions by substituting fossil fuels and chemical  
36 fertilizers. Two types of AD process exist depending on the total solid content (TS): the liquid AD  
37 and the solid-state anaerobic digestion (SS-AD). The SS-AD is defined by a solid content higher than  
38 15 % and is more appropriate for degradation of substrates with varying composition and high solid  
39 content ([Degueurce et al., 2016](#); [André et al., 2018](#); [Rocamora et al., 2020](#)). This last one allows a  
40 reduced need of water and a higher production rate ([Brummeler et al., 2000](#)) but only represents 9  
41 % of the installed agricultural units and the main substrates are pig and cattle manure, cereals  
42 waste, corn silage, vegetables and plants wastes ([ADEME, 2013](#); [André et al., 2018](#)). Numerous  
43 scientific and technological hurdles are present in SS-AD and limit the development of the process:  
44 biochemical methane potential, monitoring tools, Inoculum properties, hydrodynamics, rheology,  
45 codigestion and inhibition, pretreatments, dynamic of populations and conception ([André et al.,](#)  
46 [2018](#)).

47 A mathematical model is a tool that mainly represents the biological kinetics and physical behavior  
48 using equations. Several objectives are reachable: quantifying and simulate the system ([Pastor-  
49 Poquet et al., 2019](#)), understanding of the phenomenon ([Fdez-Güelfo et al., 2011](#); [Du et al., 2021](#))  
50 or prediction and control tool ([Donoso-Bravo, 2011](#); [Zhou et al., 2020](#)). Many modified and  
51 advanced SS-AD model exist respecting essentially 3 ways of proceeding. The first way (1) is the  
52 modeling of perfectly mixed systems using “macro” parameters to consider the modulation of  
53 kinetic parameters with respect to the spatialization of the phenomena. In this first category are  
54 the simplest models for anaerobic digestion modeling: the first-order kinetics. These models  
55 consider the evolution of each component with a first-order kinetic to quickly modeling methane  
56 production or hydrolysis step ([El-Mashad and Zhang, 2010](#); [Kafle and Kim, 2011](#); [Dennehy et al.,  
57 2016](#); [Kouas et al., 2018](#)). These models are easy to implement with few parameters to identify.  
58 More developed models like Gompertz model or dual-pooled first order kinetic model exist in  
59 literature considering several substrates, high volatile fatty acids content ([Rao et al., 2000](#); [Xie et  
60 al., 2011](#); [Dennehy et al., 2016](#)) or acclimatization and growth rate of biomass ([Velázquez-Martí et  
61 al., 2019](#)). A wide range of other models dealing with anaerobic digestion exist. More detailed and  
62 extended models using ordinary differential equation systems were developed to consider the  
63 complexity of anaerobic digestion phenomenon considering reaction network, physical and  
64 chemical equilibria, and hydrodynamics such as ADM1, AM2, AM2HN and their variants ([Bernard et  
65 al., 2001](#); [Batstone et al., 2002](#); [Federovich et al., 2003](#); [Ramirez et al., 2009](#); [Sbarciog et al., 2010](#);  
66 [Bollon et al., 2011](#); [Abbassi-Guendouz et al., 2012](#); [Benyahia et al., 2012](#); [Donoso-Bravo et al., 2015](#);  
67 [Liotta et al., 2015](#)). The two-particle model consider SS-AD to be heterogeneous and postulate the  
68 existence of two particles types inside the solid matter named “seed” and “waste” particles  
69 ([Kalyuzhnyi et al., 2000](#)). Seed particles represent inoculum and waste particles are substrates. This  
70 model includes diffusion of solutes phenomenon between particles using the Fick law. The reaction  
71 front model ([Martin et al., 2003](#)) allows to describe poor seeding situations when there are spatial

72 separations between acidogenic and methanogenic zones considering a “reaction front” composed  
73 by layers. While these models are usually adequate to describe anaerobic digestion in perfectly  
74 stirred tank reactors or plug-flow reactors, the spatialization is not considered inside the reactor.  
75 The second way (2) of proceeding is to approximate spatialization using a set of simple models  
76 interconnected. It is the case of gradostat models essentially consisting of a set of two or more  
77 interconnected steady-state reactors called chemostats ([Smith and Waltman, 1995](#); [Harmand et  
78 al., 2017](#); [Rapaport, 2018](#)) with two-way flow between them and input and output at either end  
79 ([Lovitt and Wimpenny, 1981](#)). The design of chemical reactors has been studied for decades  
80 ([Froment et al., 2010](#)) and many optimizations were done on the design and operations of  
81 chemostats and gradostats ([Zambrano and Carlsson, 2014](#); [Zambrano et al., 2015](#); [Bayen and  
82 Gajado, 2019](#); [Crespo and Rapaport, 2020](#); [Taylor and Rapaport, 2021](#)). Finally, the last way (3) to  
83 describe anaerobic digestion is to write down complex systems of partial differential equation  
84 system (PDES) following mass balance. These distributed models are much less chosen by authors  
85 to describe SS-AD probably due to mathematical difficulty and identification issues. However,  
86 several promising research directions for SS-AD were developed and resumed by [Xu et al \(2015\)](#).  
87 The main PDES models for SS-AD are the distributed model ([Vavilin et al., 2003](#); [Vavilin et al., 2004](#);  
88 [Vavilin et al., 2005](#); [Vavilin et al., 2007](#); [Vavilin et al., 2008](#)), the spatio-temporal model and the  
89 diffusion-limitation model considering mass transfer by leachate flow and diffusion. These models  
90 use partial differential equations and include both time and spatial variations. The diffusion  
91 limitation model is combining the reaction front and the two-particle model ([Xu et al., 2014](#)) and  
92 the spatial-temporal model is a mathematical generalization of the distributed model and the  
93 reaction front in a 3-D regime ([Eberl et al., 2003](#); [Eberl et al., 2005](#)). Numerous physical phenomena  
94 have been considered in those models but there is still a lack of knowledge of the cohesion  
95 between the porosity modification, hydric transfers and the dynamic of microbial populations, in  
96 particular with SS-AD model. In fact, recent studies ([André et al., 2015](#), [Shewani et al., 2015](#)) have

97 shown that permeability, bulk and dry density evolution during SS-AD induced waste structure  
98 changes impacting the recirculation flow and biogas production.

99 In the present work, the first objective was to mathematically develop an innovative 1-D  
100 distributed model with leachate recirculation considering the macroporosity and the microporosity  
101 evolution during SS-AD. For this purpose, a simplified three-reaction mechanistic model kinetic  
102 model ([Donoso-Bravo et al., 2015](#)) and a saturated Mobile-IMmobile water model (MIM) ([van  
103 Genuchten and Wierenga, 1976](#)) were combined to consider respectively biokinetics and porosity  
104 hydrodynamics. The second objective was to adapt, implement and validate this model on cattle  
105 manure in mesophilic conditions in a homogeneous leach-bed reactor with a calibration-validation  
106 method.

## 107 **2 Materials and methods**

### 108 *2.1 Physicochemical characterization of substrate and inoculum used*

109 Cattle manure (CM) was chosen as substrate to compare hydrodynamic parameters obtained with  
110 existing data ([André et al., 2015](#)). CM was sampled from the farm of the UniLaSalle Polytechnic  
111 Institute (Beauvais, France). Used CM did not undergo any preliminary treatment. The liquid part of  
112 the manure (i.e. liquid bovin manure (LM)) was used as *inoculum* to bring the microbial  
113 consortium.

114 All the analyses were carried out in triplicate. The total solid content (TS), the volatile solid (VS) of  
115 the *inoculum*, CM and DG were determined by a 105°C drying for 24h and a combustion at 550°C  
116 for 2h ([APHA, 1988](#)). The pH of the *inoculum* was determined using a pH meter (Mettler Toledo,  
117 Switzerland). The total volatile fatty acid content (VFA) and the buffer capacity (TAC) were  
118 determined by two titrations using sulfuric acid with an automatic titrator (Mettler Toledo,  
119 Switzerland). The VFA value allowed to determine the volatile fatty acids quantity inside the

120 inoculum. Finally, the biochemical methane potential (BMP) was measured using an AMPTS I  
121 device (Automatic Potential Test System, Bioprocess Control, Sweden) according to [Holliger et al.](#)  
122 [\(2016\)](#). These tests were conducted at the beginning the experiments and the results are  
123 illustrated in **Table 1**.

## 124 *2.2 Experimental set-up*

125 Three leach-bed reactors (LBR) made of polyethylene with a total volume of 60 L (considering a 50  
126 cm height and a 39 cm diameter) were used. These reactors were divided into two parts: the upper  
127 part containing the solid phase and the bottom part containing the liquid phase. These parts were  
128 separated by a mesh performed with holes of 5 mm diameter to avoid solid blockages in the  
129 recirculation pipe. Each reactor had a liquid recirculation. Approximately 40 L of liquid phase were  
130 daily recirculated during 2 min each 2 h with a 100 L.h<sup>-1</sup> flow rate using peristaltic pumps  
131 (Masterflex, USA). Thus, the liquid phase was spread out across the top of the solid phase in the  
132 LBR and percolated to drop back into the bottom part. The top of the reactor was directly  
133 connected with biogas flow counters (Drum gas meter TG5 Ritter, Germany) and biogas production  
134 was continually measured. The biogas composition (CH<sub>4</sub>, CO<sub>2</sub>, H<sub>2</sub>) was daily monitored by a biogas  
135 analyzer (MGA300 multi-gas analyser ADC gas analysis Ltd., Hoddesdon United Kingdom).

136 At the beginning of the experiment, three LBR were simultaneously launched in the same  
137 experimental conditions as illustrated in **Fig 1**. 21 kg of CM were placed inside each reactor with 22  
138 kg of *inoculum* (LM) to obtain a ratio *inoculum*/substrate (I/S) of VS content equal to 0.05. The I/S =  
139 0.05 ratio was chosen to increase methane productivity with a very low risk of reactor failure due  
140 to VFA accumulation ([Rouches et al., 2019](#)). Moreover, it is a standard order of magnitude used in  
141 solid-state anaerobic digestion ([André et al., 2019](#); [Hernandez-Shek et al., 2020](#)). These reactors  
142 were then hermetically sealed and the temperature was held at a constant value of 37°C with a  
143 thermostatically controlled water bath for each reactor. These LBR were then sacrificed at different

144 stages of SS-AD. The first reactor was sacrificed during the first methane production peak on the  
145 10th day after launching (R1), the second was sacrificed after the second methane production peak  
146 during the 21th day (R2), and the last one at the end of SS-AD (R3) (when biogas flow is lower than  
147 a 1% variation). At the end of each experiment, mass balances were determined for the three LBR.  
148 The first 15 days were used to calibrate and the last 15 days were used to validate the kinetic  
149 parameters. LBR were sacrificed to determine the raw material degradation as a function of time  
150 and the experimental standard deviation on accumulated methane yield and VFA production.

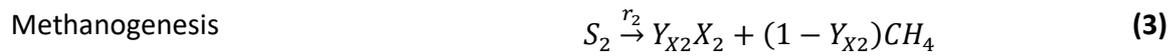
### 151 *2.3 Mathematical model implementation*

152 A simplified biological kinetic three-reaction mechanistic model scheme was used for this study,  
153 updated with hydric transfers equations of the MIM model.

#### 154 *2.3.1 Anaerobic digestion model and reaction kinetics*

155 The simplified three-reaction mechanistic model used was inspired by the model described in  
156 [Donoso-Bravo et al. \(2015\)](#). Some assumptions have been done to guarantee the model usefulness.  
157 The following hypothesis were considered: (1) All the variables were measured on a COD basis. (2)  
158 The main macromolecular compounds (carbohydrates, proteins and lipids) were grouped into one  
159 generic compound. (3) Instead of a pool of volatile fatty acids, only a generic equivalent acetic acid  
160 was considered ([Bernard et al., 2001](#)). These considerations were convenient for reducing the  
161 number of parameters to be determined. As a consequence, the acetogenesis was suppressed  
162 from the model. (4) Ammonia was not considered. (5) Hydrogen was not considered in the model.  
163 (6) the methane solubility was neglected. The three following biochemical equations (1), (2) and (3)  
164 represent this model:





165 The CO<sub>2</sub> does not appear in these equations because it represents obviously a COD zero balance. S<sub>0</sub>  
 166 represents the raw substrate, S<sub>1</sub> the hydrolyzed substrate, S<sub>2</sub> the generic equivalent of volatile fatty  
 167 acids and CH<sub>4</sub> is the accumulated methane yield. X<sub>1</sub> and X<sub>2</sub> are respectively the acidogenic and  
 168 methanogenic biomasses and Y<sub>X1</sub> and Y<sub>X2</sub> the associated growth rate. Concerning the reaction  
 169 kinetics, the hydrolysis was represented by a classic first-order equation to decrease the number of  
 170 parameters (Vavilin et al., 2008; Batstone et al., 2009). A Monod kinetic was used for acidogenesis  
 171 and a Haldane kinetic for methanogenesis, allowing to consider an inhibition parameter concerning  
 172 the acid concentration for the accumulated methane yield. A Peterson matrix summarizes these  
 173 kinetics **Table 3**.

### 174 2.3.2 Hydrodynamics modeling

175 Several mass transfer experimental studies in sorbing porous media (Coats and Smith, 1964; van  
 176 Genuchten and Wieranga, 1976; Abulaban et al., 1998; Zhou and Selim, 2001; Kolchanova et al.,  
 177 2022) indicated that liquid percolation is modified when the pore water porosity changes. The first  
 178 model of a solute in porous media considering diffusion and dispersion phenomena in 1-D  
 179 dimension was the convective-dispersive equation (Lapidus and Amundson, 1952). This model is  
 180 described by the following equation (4).

$$\frac{\partial C(z, t)}{\partial t} = D \frac{\partial^2 C(z, t)}{\partial z^2} - \vartheta_0 \frac{\partial C(z, t)}{\partial z} \quad (4)$$

181 Where C is the solute concentration inside the sorbing porous media (kg.m<sup>-3</sup>), D is the diffusion  
 182 coefficient (m<sup>2</sup>.h<sup>-1</sup>), z is the distance (m) and  $\vartheta_0$  is the pore-water velocity (m.h<sup>-1</sup>). This model was  
 183 modified to include transfer by diffusion from dynamic flowing regions to immobile zones with the

184 model described by [Coats and Smith \(1964\)](#) and [expanded Deans' \(1963\)](#) model illustrated in  
 185 equations (5) and (6). This model is called two-region model, known as MIM (M-mobile/IM-  
 186 immobile water).

$$\theta_m \frac{\partial C_m(z, t)}{\partial t} + \theta_{im} \frac{\partial C_{im}(z, t)}{\partial t} = \theta_m D \frac{\partial^2 C_m(z, t)}{\partial z^2} - \vartheta_m \theta_m \frac{\partial C_m(z, t)}{\partial z} \quad (5)$$

$$\theta_{im} \frac{\partial C_{im}(z, t)}{\partial t} = \alpha (C_m(z, t) - C_{im}(z, t)) \quad (6)$$

187 Where  $\theta_m$  and  $\theta_{im}$  are the fractions of solid matter filled with mobile and immobile water ( $\text{m}^3$   
 188  $\text{solute} \cdot \text{m}^{-3}$ ).  $C_m$  and  $C_{im}$  are the solute concentrations in mobile and immobile regions ( $\text{kg} \cdot \text{m}^{-3}$ ),  $\vartheta_m$  is  
 189 the average pore-water velocity in the mobile part and  $\alpha$  is the mass transfer coefficient between  
 190 mobile and immobile regions. These equations do not consider any chemical or biological  
 191 reactions. Moreover, some simplifications were done to adapt the transfer between the two  
 192 regions with current equations. Following the general transport equation ([van Genuchten and](#)  
 193 [Wieranga, 1976](#)), it was possible to adapt these equations for SS-AD for each region as represented  
 194 in equations (7) and (8):

$$\begin{aligned} \frac{\partial}{\partial t} (\theta_m(t) C_m(z, t)) + \frac{\partial}{\partial t} (\theta_{im}(t) C_{im}(z, t)) + \frac{\partial}{\partial t} (f \rho S_m(z, t)) + \frac{\partial}{\partial t} (1 - f) \rho S_{im}(z, t) \quad (7) \\ = \frac{\partial}{\partial z} \left( \theta_m(t) D \frac{\partial C_m(z, t)}{\partial z} \right) - \frac{\partial}{\partial z} (q C_m(z, t)) \end{aligned}$$

$$\frac{\partial}{\partial t} (\theta_{im}(t) C_{im}(z, t)) + (1 - f) \rho \frac{\partial S_{im}(z, t)}{\partial t} = \alpha (C_m(z, t) - C_{im}(z, t)) \quad (8)$$

195 Where  $f$  is the fraction of sorption sites which are in contact with the mobile region,  $q$  is the  
 196 darcian velocity ( $\text{m} \cdot \text{h}^{-1}$ ) and  $\rho$  is the bulk density ( $\text{kg} \cdot \text{m}^{-3}$ ).  $S_m$  and  $S_{im}$  are the sorbed concentrations  
 197 of solute ( $\text{kg}_{\text{solute}} \cdot \text{kg}^{-1}$ ). In the model considered, sorption phenomenon was not considered.  
 198 Therefore, the equations (7) and (8) became the following equations (9) and (10):

$$\frac{\partial}{\partial t}(\theta_m(t)C_m(z, t)) + \frac{\partial}{\partial t}(\theta_{im}(t)C_{im}(z, t)) = \frac{\partial}{\partial z}\left(\theta_m(t)D\frac{\partial C_m(z, t)}{\partial z}\right) - \frac{\partial}{\partial z}(qC_m(z, t)) \quad (9)$$

$$\frac{\partial}{\partial t}(\theta_{im}(t)C_{im}(z, t)) = \alpha(C_m(z, t) - C_{im}(z, t)) \quad (10)$$

199 The concentrations were expressed in  $\text{kg}_{\text{COD}}\cdot\text{m}^{-3}$  for the model used. It was assumed that fractions  
 200 of solid matter filled with mobile and immobile water were function of time. Moreover, the  
 201 diffusion coefficient  $D$  and the water flux represented by the darcian velocity were considered  
 202 constants over time and space. The fraction of solid matter in each region was supposed  
 203 independent of the distance  $z$ . The equations (9) and (10) became (11) and (12):

$$\begin{aligned} \theta_m(t)\frac{\partial}{\partial t}C_m(z, t) + C_m(z, t)\frac{\partial}{\partial t}\theta_m(t) + \alpha(C_m(z, t) - C_{im}(z, t)) & \quad (11) \\ = \theta_m(t)D\frac{\partial^2 C_m(z, t)}{\partial z^2} - q\frac{\partial C_m(z, t)}{\partial z} & \end{aligned}$$

$$\theta_{im}(t)\frac{\partial}{\partial t}C_{im}(z, t) + C_{im}(z, t)\frac{\partial}{\partial t}\theta_{im}(t) = \alpha(C_m(z, t) - C_{im}(z, t)) \quad (12)$$

204 The equations (11) and (12) were used to describe the movement of each solute through the leach  
 205 bed. It was also necessary to add a production term considering the biological kinetics of each  
 206 solute that finally led to the model used. The hydrodynamics considerations for the model used are  
 207 represented in **Fig 2**.

### 208 2.3.3 Model used

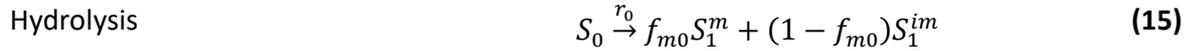
209 To obtain a functional model, kinetics terms had to be added to the previous equations for each  
 210 solute in accordance with equations (11) and (12) and with the Hydrolysis consideration. The  
 211 equations are presented for each solute considering each reaction respecting a global template in  
 212 equations (13) and (14).

$$\begin{aligned} \theta_m(t) \frac{\partial}{\partial t} C_m^i(z, t) + C_m^i(z, t) \frac{\partial}{\partial t} \theta_m(t) + \alpha (C_m^i(z, t) - C_{im}^i(z, t)) \\ = \theta_m(t) D(t) \frac{\partial^2 C_m^i(z, t)}{\partial z^2} - q \frac{\partial C_m^i(z, t)}{\partial z} + \theta_m(t) \sum_{j=1}^M \sigma_j r_m^j(z, t) \end{aligned} \quad (13)$$

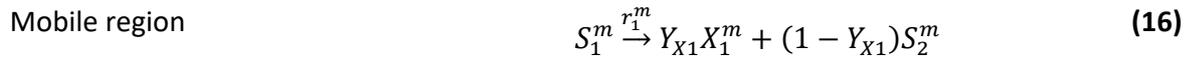
$$\theta_{im}(t) \frac{\partial}{\partial t} C_{im}^i(z, t) + C_{im}^i(z, t) \frac{\partial}{\partial t} \theta_{im}(t) = \alpha (C_m^i(z, t) - C_{im}^i(z, t)) + \theta_{im}(t) \sum_{j=1}^M \sigma_j r_{im}^j(z, t) \quad (14)$$

213 Where  $i$  represents each solute,  $\sigma_j$  is the stoichiometric coefficient of each solute considered in the  
 214  $M$  reactions ( $j$  is the discrete variable for each reaction considered). The reaction rate for each  
 215 reaction is  $r_m^j$  ( $\text{kg}_{\text{COD}} \cdot \text{m}^{-3} \cdot \text{d}^{-1}$ ). Moreover, in these equations  $\theta_m$  and  $\theta_{im}$  are time-dependents and  
 216 each reaction rate was depending on the region considered. The kinetics coefficients were still  
 217 constant and the Peterson matrix is illustrated in **Table 4**.  $f_{m0}$  is the raw substrate degradation rate  
 218 into the mobil region and  $(1-f_{m0})$  is the raw substrate degradation rate into the immobile region.  
 219 The model equations are presented in biochemical equations (15-19).

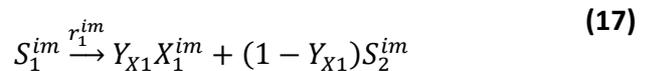
220



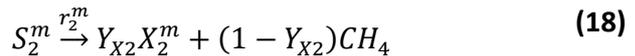
Acidogenesis



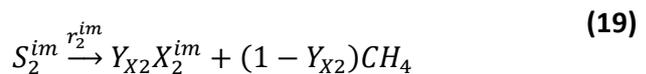
Immobile region



Methanogenesis



Mobile region



Immobile region

221  $f_{m0}$  was considered equal to 0 because raw substrate was supposed hydrolyzed only in the  
 222 immobile region. In fact, only raw substrate directly in contact with leachate could be hydrolyzed

223 and the immobile region is considered as the liquid part directly in contact with raw substrate.  
 224 Equations (13) and (14) consider spatial and temporal variations and represented the simplified  
 225 three-reaction mechanistic model and MIM distributed model for each solute. In this study, the  
 226 LBR content was supposed homogeneous and depended exclusively on time as only one substrate  
 227 was used and the LBR size was too small to have a compaction effect on cattle manure. Then  
 228 equations (13) and (14) become (20) and (21).

$$\theta_m(t) \frac{\partial}{\partial t} C_m^i(t) + C_m^i(t) \frac{\partial}{\partial t} \theta_m(t) + \alpha(C_m^i(t) - C_{im}^i(t)) = \sum_{j=1}^M \sigma_j r_m^j(t) \quad (20)$$

$$\theta_{im}(t) \frac{\partial}{\partial t} C_{im}^i(t) + C_{im}^i(t) \frac{\partial}{\partial t} \theta_{im}(t) = \alpha(C_m^i(t) - C_{im}^i(t)) + \sum_{j=1}^M \sigma_j r_{im}^j(t) \quad (21)$$

#### 229 2.3.4 Differential equations system

230 The system was composed of 10 differential equations (ODE) and 10 state variables  
 231 ( $S_0, S_1^m, S_1^{im}, S_2^m, S_2^{im}, X_1^m, X_1^{im}, X_2^m, X_2^{im}, CH_4$ ). All the kinetics rates were studied in mesophilic  
 232 conditions and expressed supra. Now considering each solute:

- 233 • Raw substrate  $S_0$ :

$$\frac{d}{dt} S_0(t) = -r_0 \quad (22)$$

234 The raw substrate was in a solid form only and its degradation was supposed homogeneous. This is  
 235 a first order equation and it could be directly solved to obtain  $\mu_0$  :

$$\frac{d}{dt} S_0(t) = -\mu_0 S_0(t) \Leftrightarrow \mu_0 = \frac{-1}{\Delta t} \ln \left( \frac{S_0^f}{S_0^0} \right) \quad (23)$$

236  $\Delta t$  is the experiment duration,  $S_0^0$  is the initial raw substrate concentration and  $S_0^f$  the final raw  
 237 substrate concentration.

238 • Hydrolyzed substrate  $S_1$ :

$$\theta_m(t) \frac{d}{dt} S_1^m(t) + S_1^m(t) \frac{d}{dt} \theta_m(t) + \alpha (S_1^m(t) - S_1^{im}(t)) = -\theta_m(t) r_1^m(t) \quad (24)$$

$$\theta_{im}(t) \frac{d}{dt} S_1^{im}(t) + S_1^{im}(t) \frac{d}{dt} \theta_{im}(t) = \alpha (S_1^m(t) - S_1^{im}(t)) + r_0(t) \quad (25)$$

239 The hydrolyzed substrate was produced by a hydrolysis step and consumed by an acidogenesis  
240 step. Hydrolysis was supposed to be a contact reaction and considered in the immobile region only.  
241 Reaction rates for the other reactions were considered in the mobile region only. This assumption  
242 was done in accordance with literature ([Abbassi-Guendouz et al., 2012](#); [Shewani et al., 2015](#);  
243 [Hernandez-Shek et al., 2020](#)): assuming that the intrinsic activity of the microbial consortium was  
244 considered inversely proportional to the TS content.

245 • Volatile fatty acids  $S_2$ :

$$\theta_m(t) \frac{d}{dt} S_2^m(t) + S_2^m(t) \frac{d}{dt} \theta_m(t) + \alpha (S_2^m(t) - S_2^{im}(t)) = \theta_m(t) [(1 - Y_{X1}) r_1^m(t) - r_2^m(t)] \quad (26)$$

$$\theta_{im}(t) \frac{d}{dt} S_2^{im}(t) + S_2^{im}(t) \frac{d}{dt} \theta_{im}(t) = \alpha (S_2^m(t) - S_2^{im}(t)) \quad (27)$$

246 The volatile fatty acids were produced by acidogenesis step and consumed by methanogenesis  
247 step. The reactions were considered in each region separately and the mass transfer was supposed  
248 not to be affected by other solutes.

249 • Acidogenic biomass  $X_1$ :

$$\theta_m(t) \frac{d}{dt} X_1^m(t) + X_1^m(t) \frac{d}{dt} \theta_m(t) + \alpha (X_1^m(t) - X_1^{im}(t)) = \theta_m(t) Y_{X1} r_1^m(t) \quad (28)$$

$$\theta_{im}(t) \frac{d}{dt} X_1^{im}(t) + X_1^{im}(t) \frac{d}{dt} \theta_{im}(t) = \alpha (X_1^m(t) - X_1^{im}(t)) \quad (29)$$

250 The acidogenic biomass was produced by the acidogenesis step but the biomass decay was not  
251 considered to simplify and minimize the number of parameters.

252 • Methanogenic biomass  $X_2$ :

$$\theta_m(t) \frac{d}{dt} X_2^m(t) + X_2^m(t) \frac{d}{dt} \theta_m(t) + \alpha (X_2^m(t) - X_2^{im}(t)) = \theta_m(t) Y_{X_2} r_2^m(t) \quad (30)$$

$$\theta_{im}(t) \frac{d}{dt} X_2^{im}(t) + X_2^{im}(t) \frac{d}{dt} \theta_{im}(t) = \alpha (X_2^m(t) - X_2^{im}(t)) \quad (31)$$

253 The methanogenic biomass was produced by the methanogenesis step but the biomass decay was  
254 still not considered.

255 • Accumulated methane yield  $CH_4$ :

$$\frac{d}{dt} CH_4(t) = (1 - Y_{X_2}) (\theta_m(t) r_2^m(t)) \quad (32)$$

256 The methane was produced by methanogenesis step and in each mobile and immobile region. The  
257 methane solubility was neglected. As a consequence, the gaseous methane was directly considered  
258 in this equation. The differential equations systems to solve were equations (22-32). Concerning  
259 initial conditions, the volatile fatty acids, hydrolyzed solute and biomasses were supposed to be  
260 present only in the mobile region, because these compounds were added by *inoculum* presence.  
261 The raw substrate was considered uniform across the LBR length. These initial conditions are  
262 represented by the following equations (33):

$$S_0(t_0) = S_0^0, S_1^m(t_0) = 0, S_1^{im}(t_0) = 0, S_2^m(t_0) = \frac{S_2^0}{\theta_m}, S_2^{im}(t_0) = 0, \quad (33)$$
$$X_1^m(t_0) = \frac{X_1^0}{\theta_m}, X_1^{im}(t_0) = 0, X_2^m(t_0) = \frac{X_2^0}{\theta_m}, X_2^{im}(t_0) = 0, CH_4(t_0) = 0$$

263 All solute components were initially supposed being in the mobile region only.

264

## 2.4 Hydrodynamic parameters used

265 Hydrodynamic parameters  $\theta_m, \theta_{im}$  representing the fractions of solid matter filled with mobile and  
266 immobile water inside the leach-bed ( $\text{m}^3_{\text{solute}} \cdot \text{m}^{-3}$ ) were obtained from other SS-AD experiments on  
267 cattle manure. The measurement method used was following the method proposed by [Hernandez-](#)  
268 [Shek \(2020\)](#): the water retention curve (WRC) analysis. Each studied sample was immersed and  
269 saturated with water. The sample was then drained during 2 hours and residual water was  
270 evaporated using thermogravimetry. The different volumetric fractions obtained represented  
271 microporosity and macroporosity evolution over time. Each sample was studied in triplicates to  
272 ensure representativeness of proposed methodology. These fractions were measured weighing  
273 total and added water from CM. These parameters were obtained at day 0, day 9, day 13, day 19  
274 and day 31.  $\alpha$  was found in the literature ([André et al., 2015](#)). The results obtained are illustrated in  
275 **Table 2**.

276 The biological kinetics occurred in liquid part so the total dry porosity  $\theta$  was considered constant  
277 and equal to 100 % in the model. The mobile and immobile dry porosity  $\theta_m$  and  $\theta_{im}$  were modified  
278 considering these hypotheses. The solute exchange rate  $\alpha$  was supposed to be constant and equal  
279 to  $3.78 \cdot 10^{-2} \text{ min}^{-1}$  according to [André et al. \(2015\)](#). Regarding the mobile and immobile dry  
280 porosities, a linear regression was done to obtain an estimation of the parameters time  
281 dependencies. These regressions allowed to describe the time dependencies of  $\theta_m, \theta_{im}$  and  $\alpha$   
282 during the SS-AD as equations (34-35).

$$\text{Mobile dry porosity} \quad \theta_m = -1.02 \cdot 10^{-2}t + 0.3208 \quad R^2 = 0.987 \quad \text{(34)}$$

$$\text{Immobile dry porosity} \quad \theta_{im} = 1.02 \cdot 10^{-2}t + 0.6792 \quad R^2 = 0.987 \quad \text{(35)}$$

283

284

## 2.5 Computational aspects

## 285 2.5.1 Model calibration and validation

286 The model resolution, calibration and validation, and the sensitivity analysis were performed with  
 287 Matlab R2019b. The optimization procedure to determine parameters values was done with the  
 288 fmincon function. This function computes the minimum of a given function to perform the  
 289 optimization of a non-linear optimization problem with constraints. Model calibration and  
 290 validation were conducted on 2 different sets of data. The parameters determined by calibration  
 291 part had to be validated with different data to ensure the model robustness. For parameters  
 292 estimation, three experimental data were used: accumulated  $CH_4$  yield,  $CH_4$  flow and VFA  
 293 concentration. The simulated  $CH_4$  flow expression is described in equation (36). The parameters  
 294 were estimated using a least-squares criterion minimizing the equation (37).

$$Q_{CH_4}^{sim}(d) = \frac{(CH_4(t_d) - CH_4(t_{d-1}))}{(t_d - t_{d-1})} \quad (36)$$

$$J(\theta_c) = \sigma_1 abs(CH_4^{exp} - CH_4^{sim}) + \sigma_2 abs(FOS_{exp} - \theta_m S_2^m - \theta_{im} S_2^{sim}) + \sigma_3 abs(Q_{CH_4}^{exp} - Q_{CH_4}^{sim}) \quad (37)$$

295 With  $Q_{CH_4}^{sim}$  the  $CH_4$  flow simulated ( $kg_{COD} \cdot m^{-3} \cdot d^{-1}$ ),  $Q_{CH_4}^{exp}$  the experimental  $CH_4$  flow ( $kg_{COD} \cdot m^{-3} \cdot d^{-1}$ ),  
 296  $FOS_{exp}$  the experimental volatile fatty acids measurement ( $kg_{COD} \cdot m^{-3}$ ),  $CH_4^{sim}$  and  $CH_4^{exp}$  the  
 297 accumulated methane yield measurement ( $kg_{COD} \cdot m^{-3}$ ).  $\sigma_1, \sigma_2, \sigma_3$  are impact coefficients and  
 298 represent the fraction of the objective function for each fitted variable, arbitrarily fixed and  
 299 respectively equal to 0.5, 0.5 and 1. J is the objective function and  $\theta_c$  the kinetic parameters to be  
 300 determined.

## 301 2.5.2 Initialization

302 The kinetic parameters were initialized according to literature. **Table 5** describes all the values used  
303 for kinetic parameters initialization. Initialization values were obtained from [Rakotoniaina \(2012\)](#)  
304 and interval values from [Müller et al. \(2002\)](#) and [Zaher et al. \(2009\)](#) using the same substrate in  
305 mesophilic conditions ([Simeonov et al., 1996](#)).

## 306 2.5.3 Model verification

307 To validate the model used, a mass balance and a first simulation were led. The mass balance is  
308 expressed in (38) and verified in (39) with kinetics. Considering only liquid regions in this model,  
309 the total porosity was raised to 1. This is why the sum of  $\theta_m$  and  $\theta_{im}$  was considered equal to 1 to  
310 ensure the mass conservation in this mass balance. The fractions of solid matter filled with mobile  
311 and immobile water  $\theta_m$  and  $\theta_{im}$  were considered to conserve a common unit ( $\text{kg}_{\text{COD}}\cdot\text{m}^{-3}$ ):

$$\text{Mass balance} = S_0 + \theta_m(S_1^m + S_2^m + X_1^m + X_2^m) + \theta_{im}(S_1^{im} + S_2^{im} + X_1^{im} + X_2^{im}) + CH_4 \quad (38)$$

$$\begin{aligned} \frac{dS_0}{dt} + \frac{d\theta_m S_1^m}{dt} + \frac{d\theta_m S_2^m}{dt} + \frac{d\theta_m X_1^m}{dt} + \frac{d\theta_m X_2^m}{dt} + \frac{d\theta_{im} S_1^{im}}{dt} + \frac{d\theta_{im} S_2^{im}}{dt} + \frac{d\theta_{im} X_1^{im}}{dt} \\ + \frac{d\theta_{im} X_2^{im}}{dt} + \frac{dCH_4}{dt} = 0 \end{aligned} \quad (39)$$

312 The mass balance calculation was done respecting hydrodynamics assumptions described in **Fig 2**.  
313 The verification was done with initialization parameters. The different solute concentration  
314 behaviors between mobile and immobile regions legitimated the model benefit.

## 315 2.5.4 Sensitivity analysis

316 The state variable vector  $x$  (40) depended on time, on variables concentration and on model  
317 parameters  $p$  (40) as illustrated in equation (41). The model sensitivity is described by equation  
318 (42) and the equation to be solved was the equation (43).

$$x = (S_0, S_1^m, S_1^{im}, S_2^m, S_2^{im}, X_1^m, X_1^{im}, X_2^m, X_2^{im}, CH_4) \quad (40)$$

$$\text{and } p = (Y_{x1}, Y_{x2}, \mu_0, \mu_1^{max}, \mu_2^{max}, K_{S1}, K_{S2}, K_I)$$

$$\frac{\partial x}{\partial t} = f(t, x, p) \quad (41)$$

$$S(t) = \frac{\partial x}{\partial p} \quad (42)$$

$$\frac{\partial S(t)}{\partial t} = \frac{\partial f(t, x, p)}{\partial x} S + \frac{\partial f(t, x, p)}{\partial p} \quad (43)$$

319

320 The f function was known. Once the equation (41) was solved and the sensitivity matrix S was  
 321 obtained, the sensitivity was known for each state variable against each parameter. These  
 322 calculations were performed on the model using the kinetic parameters obtained from the  
 323 calibration step and the hydrodynamics parameters obtained from experimental data. Calculations  
 324 were done using complex-step derivative approximation method ([Martin et al., 2003](#)).

### 325 **3 Results and discussion**

#### 326 *3.1 Leach-bed reactor performance*

327 For each experiment, mass balances were calculated. Mass balances were determined within a  
 328 value range of 98.06% to 99.62% between the three LBR attesting the absence of local failures. The  
 329 VS removal ranged from 25.76% to 52.29%. Results have shown optimal conditions with a great  
 330 substrate accessibility. The accumulated methane yield, methane flow and VFA concentration are  
 331 represented in **Fig 3**. The standard deviation between LBR were determined as a function of time  
 332 between day 1 and day 21. After day 21 there was no more standard deviation calculation as only  
 333 one LBR was still producing methane. 2 production peaks were observed at day 10 and day 15 and

334 a valley between these 2 production peaks represented a slack of methane production. This  
335 behavior was similar to the results commonly found in literature concerning SS-AD (André et al.,  
336 2015; Degueurce et al., 2016; Riggio et al., 2017). The accumulated methane yield reached 98.66%  
337 of the BMP measurement on day 28 and the volatile fatty acid content monitoring did not show  
338 any inhibition problems during these experiments. Experimental results have shown a great  
339 repeatability between each LBR, allowing to obtain representative results during calibration and  
340 validation steps.

### 341 *3.2 Model calibration*

342 The calibration of the kinetic parameters aimed to obtain the best fitting with the experimental  
343 results. Two different datasets were used for parameter estimation and validation: the average  
344 methane flow, the average accumulated methane yield and the average volatile fatty acid  
345 concentration before and after 15 days. The model calibration was carried out by trial and error in  
346 order to obtain a possible dataset. The first step was to determine the hydrolysis constant  $\mu_0$  with  
347 equation (132) using a linear regression on experimental solid phase COD measurements. A mean  
348 value of  $0.04 \text{ d}^{-1}$  was measured with  $R^2=0.97$  and was the selected value for calibration step. LBR  
349 simulation results were close to the experimental data as represented in **Fig 3** until day 15.  
350 Experimental data are represented as red dots and simulated data are the blue lines. The  
351 calibrated parameters values obtained from the minimization procedure are presented in **Table 6**.  
352 Moreover, results were not obviously implausible: 9.28% of acidogenesis step COD consumption  
353 was used to feed acidogenic biomass and 23.76% of methanogenesis step COD consumption was  
354 used to feed methanogenesis biomass. This parameters combination was assumed not to be the  
355 unique possible combination.

356

### 3.3 Model validation

357 The developed model and parameters obtained during calibration step had to be validated with  
358 another dataset. The simulation obtained with calibration parameters correctly reproduced the  
359 behavior of the system for the complete period of 28 days as represented in **Fig 3**. The main quality  
360 of this model is its ability to predict the accumulated methane yield and VFA concentration  
361 behaviors with simple data, considering the porosity differences. However, the calibration is a very  
362 sensitive step and any process disturbance could modify the set of determined parameters.  
363 Asymptotic observers (Dochain et al., 1992) could not be used on this model as only global  
364 concentrations could be determined but not mobile and immobile regions concentrations. This is  
365 why each kinetic parameter was not identifiable but the global set of parameters could be  
366 approached. Moreover, the calibration step was sensitive to the initialization step. This is why a  
367 sensitivity analysis was necessary.

368

### 3.4 Sensitivity analysis

369 The global approach used for the minimization procedure posed 2 issues: a structural identifiability  
370 issue and a practical identifiability issue. In fact, the uniqueness of the parameters found could not  
371 be proved and local minima of the minimization of the global criterion in equation (37) could exist.  
372 This is why initialization step is very important and a sensitivity analysis was needed in this study.  
373 The sensitivity analysis was done considering accumulated methane yield, VFA concentration and  
374 methane flow rate as state variables. The studied parameters were kinetic parameters. The same  
375 curve shapes could be found for different of parameters. Monod and Haldane kinetic parameters  
376 sensitivities are illustrated in **Fig 4** for the methane flow.  $\mu_1^{max}$  and  $K_{S1}$  (red curve and orange  
377 curve) have the same sensitivity behavior as well as  $\mu_2^{max}$ ,  $K_{S2}$  and  $K_I$  (green, purple and blue  
378 curves). This behavior was observed for each state variable. This meant that kinetic parameters  
379 were not identifiable with the available experimental data and the set of parameters obtained

380 during calibration step is assumed not to be the unique possible combination. **Fig 5** shows the  
381 absolute sensitivity of each output. The hydrolysis constant  $\mu_0$  was by far the most influential  
382 parameter for each output (until 92% for CH<sub>4</sub> yield (A) and 72% for VFA concentration (C) on **Fig 5**).  
383 This result confirmed that hydrolysis was considered as the limiting step in the reaction scheme  
384 and hydrolysis was a very important step for anaerobic digestion of cattle manure. Moreover, the  
385 acidogens and methanogens yields presented a high sensitivity for outputs, until 15% for  
386 accumulated CH<sub>4</sub> yield (A), 16% for CH<sub>4</sub> flow (B) and 77% for VFA concentration (C).

### 387 *3.5 Hydrodynamics behavior of solutes*

388 Solutes concentrations inside mobile and immobile regions are represented in **Fig 6**. These solutes  
389 present inside mobile and immobile regions evolved in a different way. Mobile region solutes had a  
390 higher concentration, probably due to the kinetic assumptions. Acidogenesis and methanogenesis  
391 biomasses seemed to accumulate faster and faster inside the immobile region, and were slower  
392 produced inside the mobile region. At the beginning of the experiment, solutes in mobile region  
393 quickly moved into the immobile region. This behavior was due to initial conditions hypothesis  
394 which consider no biomass in the immobile region before anaerobic digestion. This difference of  
395 solute behaviors between mobile and immobile regions spotlights the model relevance and could  
396 partially explain results observed in the literature concerning physical changes in the leach-bed  
397 during SS-AD of cattle manure ([André et al., 2015](#); [Shewani et al., 2015](#)).

398

## 399 **4 Conclusions**

400 A distributed solid-state anaerobic digestion model considering the macroporosity and  
401 microporosity was mathematically developed and tested for a homogeneous leach-bed reactor  
402 using a simplified AM2 and a saturated Mobile-IMmobile water model. This model was adapted

403 and implemented for cattle manure SS-AD. This study provided a new understanding of  
404 hydrodynamics and macroporosity and microporosity differences impact on biokinetics. This model  
405 considered that microporosity increased proportionally to the macroporosity decrease inside the  
406 leach-bed as observed in literature. It could be very interesting to adapt this model for codigestion  
407 or implement this model for other substrates to observe the spatial heterogeneity effect.

## 408 **5 Acknowledgments**

409 The authors gratefully thank the program MOCOPEE ([www.mocopee.fr](http://www.mocopee.fr)) and the FEDER fund  
410 (FEDER PO Picardie / MOCOPEE PI0012581) for the support provided for this work and the PhD  
411 grant of Arnaud Coutu. The authors want to thank also Denis Dochain for his help, Laura André and  
412 Edvina Lamy for their technical help ; and Pauline Louis for her carefully reading of the manuscript.

## 413 **6 References**

- 414 Abbassi-Guendouz, A., Brockmann, D., Trably, E., Dumas, C., Delgenès, J.-P., Steyer, J.-P., Escudié, R., 2012. Total  
415 solids content drives high solid anaerobic digestion via mass transfer limitation. *Bioresource Technology*  
416 111, 55–61. <https://doi.org/10.1016/j.biortech.2012.01.174>
- 417 Abulaban, A., Nieber, J.L., Misra, D., 1998. Modeling plume behavior for nonlinearly sorbing solutes in saturated  
418 homogeneous porous media. *Advances in Water Resources* 21, 487–498.  
419 [https://doi.org/10.1016/S0309-1708\(97\)00007-9](https://doi.org/10.1016/S0309-1708(97)00007-9)
- 420 ADEME, 2013. Estimation des gisements potentiels de substrats utilisables en méthanisation. Available at  
421 [https://www.ademe.fr/sites/default/files/assets/documents/88252\\_gisements-substrats-](https://www.ademe.fr/sites/default/files/assets/documents/88252_gisements-substrats-methanisation.pdf)  
422 [methanisation.pdf](https://www.ademe.fr/sites/default/files/assets/documents/88252_gisements-substrats-methanisation.pdf)
- 423 André, L., Durante, M., Pauss, A., Lespinard, O., Ribeiro, T., Lamy, E., 2015. Quantifying physical structure changes  
424 and non-uniform water flow in cattle manure during dry anaerobic digestion process at lab scale:  
425 Implication for biogas production. *Bioresource Technology* 192, 660–669.  
426 <https://doi.org/10.1016/j.biortech.2015.06.022>
- 427 André, L., Pauss, A., Ribeiro, T., 2018. Solid anaerobic digestion: State-of-art, scientific and technological hurdles.  
428 *Bioresour Technol* 247, 1027–1037. <https://doi.org/10.1016/j.biortech.2017.09.003>
- 429 André, L., Zdanevitch, I., Pineau, C., Lencauchez, J., Damiano, A., Pauss, A., Ribeiro, T., 2019. Dry anaerobic co-  
430 digestion of roadside grass and cattle manure at a 60 L batch pilot scale. *Bioresource Technology* 289,  
431 121737. <https://doi.org/10.1016/j.biortech.2019.121737>

432 APHA, 1998. Standard Methods for the Examination of Water and Wastewater. American Public Health  
433 Association, 20th ed. American water works association and water environment federation,  
434 Washington, USA.

435 Batstone, D.J., Keller, J., Angelidaki, I., Kalyuzhnyi, S.V., Pavlostathis, S.G., Rozzi, A., Sanders, W.T.M., Siegrist, H.,  
436 Vavilin, V.A., 2002. The IWA Anaerobic Digestion Model No 1 (ADM1). *Water Science and Technology*  
437 45, 65–73. <https://doi.org/10.2166/wst.2002.0292>

438 Batstone, D. j., Tait, S., Starrenburg, D., 2009. Estimation of hydrolysis parameters in full-scale anerobic digesters.  
439 *Biotechnology and Bioengineering* 102, 1513–1520. <https://doi.org/10.1002/bit.22163>

440 Bayen, T., Gajardo, P., 2019. On the steady state optimization of the biogas production in a two-stage anaerobic  
441 digestion model. *J. Math. Biol.* 78, 1067–1087. <https://doi.org/10.1007/s00285-018-1301-3>

442 Benyahia, B., Sari, T., Cherki, B., Harmand, J., 2012. Bifurcation and stability analysis of a two step model for  
443 monitoring anaerobic digestion processes. *Journal of Process Control* 22, 1008–1019.  
444 <https://doi.org/10.1016/j.jprocont.2012.04.012>

445 Bernard, O., Hadj-Sadok, Z., Dochain, D., Genovesi, A., Steyer, J.-P., 2001. Dynamical model development and  
446 parameter identification for an anaerobic wastewater treatment process. *Biotechnology and*  
447 *Bioengineering* 75, 424–438. <https://doi.org/10.1002/bit.10036>

448 Bollon, J., Le-hyarc, R., Benbelkacem, H., Buffiere, P., 2011. Development of a kinetic model for anaerobic dry  
449 digestion processes: Focus on acetate degradation and moisture content. *Biochemical Engineering*  
450 *Journal* 56, 212–218. <https://doi.org/10.1016/j.bej.2011.06.011>

451 Brummeler, E., 2000. Full scale experience with the BIOCEL process. *Water Science and Technology* 41, 299–304.  
452 <https://doi.org/10.2166/wst.2000.0084>

453 Coats, K. H., and Smith, B. D., 1964. Dead-end pore volumeEnd Pore Volume and Dispersion in Porous Media.  
454 *Society of Petroleum Engineers Journal* 4, 73–84. <https://doi.org/10.2118/647-PA>

455 Crespo, M., Rapaport, A., 2020. Analysis and dispersion in porous media. Soc. Pet. Eng.Optimization of the  
456 Chemostat Model with a Lateral Diffusive Compartment. *J. 4:73-84 Journal of Optimization Theory and*  
457 *Applications* 185, 597–621. <https://doi.org/10.1007/s10957-020-01665-2>

458 Deans, H. HA., 1963. A mathematical modelA Mathematical Model for dispersionDispersion in the direction of  
459 flow direction of flow in porous media. *Porous Media. Society of Petroleum Engineers Journal* 3, 49–52.  
460 <https://doi.org/10.2118/493-PA>

461 Degueurce A., Tremier A., Peu P., 2016. Dynamic effect of leachate recirculation on batch mode solid state  
462 anaerobic digestion: Influence of recirculated volume, leachate to substrate ratio and recirculation  
463 periodicity. *Bioresource Technology* 216, 553–561. <https://doi.org/10.1016/j.biortech.2016.05.113>

464 Dennehy, C., Lawlor, P.G., Croize, T., Jiang, Y., Morrison, L., Gardiner, G.E., Zhan, X., 2016. Synergism and effect of  
465 high initial volatile fatty acid concentrations during food waste and pig manure anaerobic co-digestion.  
466 Waste Management 56, 173–180. <https://doi.org/10.1016/j.wasman.2016.06.032>

467 Deublein D, Steinhauser A., 2010. Digested Residue in Biogas from Waste and Renewable Resources. John Wiley &  
468 Sons, Ltd, pp. 321–324. <https://doi.org/10.1002/9783527632794.ch29>

469 Dochain, D., Perrier, M., Ydstie, B.E., 1992. Asymptotic observers for stirred tank reactors. Chemical Engineering  
470 Science 47, 4167–4177. [https://doi.org/10.1016/0009-2509\(92\)85166-9](https://doi.org/10.1016/0009-2509(92)85166-9)

471 Donoso-Bravo, A., Mailier, J., Martin, C., Rodríguez, J., Aceves-Lara, C.A., Wouwer, A.V., 2011. Model selection,  
472 identification and validation in anaerobic digestion: A review. Water Research 45, 5347–5364.  
473 <https://doi.org/10.1016/j.watres.2011.08.059>

474 Donoso-Bravo, A., Pérez-Elvira, S., Fdz-Polanco, F., 2015. Simplified mechanistic model for the two-stage  
475 anaerobic degradation of sewage sludge. Environmental Technology 36, 1334–1346.  
476 <https://doi.org/10.1080/09593330.2014.988186>

477 Du, M., Liu, X., Wang, D., Yang, Q., Duan, A., Chen, H., Liu, Y., Wang, Q., Ni, B.-J., 2021. Understanding the fate and  
478 impact of capsaicin in anaerobic co-digestion of food waste and waste activated sludge. Water  
479 Research 188, 116539. <https://doi.org/10.1016/j.watres.2020.116539>

480 EBA (2019), Annual Statistical Report of the European Biogas Association – European Overview 2019.  
481 <https://www.europeanbiogas.eu/eba-statistical-report-2019> (accessed 03.10.20).

482 Eberl, H.J., 2003. Simulation of chemical reaction fronts in anaerobic digestion of solid waste, in: Proceedings of  
483 the 2003 International Conference on Computational Science and Its Applications: Part I, ICCSA'03.  
484 Springer-Verlag, Berlin, Heidelberg, pp. 503–512.

485 Eberl, H.J., 2005. The role of spatio-temporal effects in anaerobic digestion of solid waste. Nonlinear Analysis:  
486 Theory, Methods & Applications, Invited Talks from the Fourth World Congress of Nonlinear Analysts  
487 (WCNA 2004) 63, e1497–e1505. <https://doi.org/10.1016/j.na.2005.01.045>

488 El-Mashad, H.M., Zhang, R., 2010. Biogas production from co-digestion of dairy manure and food waste.  
489 Bioresource Technology 101, 4021–4028. <https://doi.org/10.1016/j.biortech.2010.01.027>

490 Fdez.-Güelfo, L.A., Álvarez-Gallego, C., Sales Márquez, D., Romero García, L.I., 2011. Dry-thermophilic anaerobic  
491 digestion of simulated organic fraction of Municipal Solid Waste: Process modeling. Bioresource  
492 Technology 102, 606–611. <https://doi.org/10.1016/j.biortech.2010.07.124>

493 Fedorovich, V., Lens, P., Kalyuzhnyi, S., 2003. Extension of Anaerobic Digestion Model No. 1 with processes of  
494 sulfate reduction. Appl Biochem Biotechnol 109, 33–45. <https://doi.org/10.1385/abab:109:1-3:33>

495 Froment, G.F., Bischoff, K.B., Wilde, J.D., 2010. Chemical Reactor Analysis and Design, 3rd Edition. John Wiley &  
496 Sons, Incorporated.

497 Harmand, J., Lobry, C., Rapaport, A., Sari, T., 2017. The Chemostat: Mathematical Theory of Microorganism  
498 Cultures, Chemical Engineering series / Chemostat and bioprocesses. John Wiley and Sons, Ltd.

499 Hernández-Shek, M.A., Mathieux, M., André, L., Peultier, P., Paus, A., Ribeiro, T., 2020. Quantifying porosity  
500 changes in solid biomass waste using a disruptive approach of water retention curves (WRC) for dry  
501 anaerobic digestion. Bioresource Technology Reports 12, 100585.  
502 <https://doi.org/10.1016/j.biteb.2020.100585>

503 Holliger, C., Alves, M., Andrade, D., Angelidaki, I., Astals, S., Baier, U., Bougrier, C., Buffière, P., Carballa, M., de  
504 Wilde, V., Ebertseder, F., Fernández, B., Ficara, E., Fotidis, I., Frigon, J.-C., de Lacroix, H.F., Ghasimi,  
505 D.S.M., Hack, G., Hartel, M., Heerenklage, J., Horvath, I.S., Jenicek, P., Koch, K., Krautwald, J., Lizasoain,  
506 J., Liu, J., Mosberger, L., Nistor, M., Oechsner, H., Oliveira, J.V., Paterson, M., Paus, A., Pommier, S.,  
507 Porqueddu, I., Raposo, F., Ribeiro, T., Rüscher, F., Strömberg, S., Torrijos, M., van Eekert, M., van  
508 Lier, J., Wedwitschka, H., Wierinck, I., 2016. Towards a standardization of biomethane potential tests.  
509 Water Sci. Technol. 74, 2515–2522. <https://doi.org/10.2166/wst.2016.336>

510 Kalyuzhnyi, S., Veeken, A., Hamelers, B., 2000. Two-particle model of anaerobic solid state fermentation. Water  
511 Sci Technol 41, 43–50. <https://doi.org/10.2166/wst.2000.0054>

512 Kamali, M., Gameiro, T., Costa, M.E.V., Capela, I., 2016. Anaerobic digestion of pulp and paper mill wastes – An  
513 overview of the developments and improvement opportunities. Chemical Engineering Journal 298,  
514 162–182. <https://doi.org/10.1016/j.cej.2016.03.119>

515 Kolchanova, E.A., Kolchanov, N.V., 2022. Onset of solutal convection in layered sorbing porous media with  
516 clogging. International Journal of Heat and Mass Transfer 183, 122110.  
517 <https://doi.org/10.1016/j.ijheatmasstransfer.2021.122110>

518 Kouas, M., 2018. Caractérisation cinétique de la biodégradation de substrats solides et application à l'optimisation  
519 et à la modélisation de la co-digestion (PhD Thesis). Université Montpellier ; Université de Sfax. Faculté  
520 des sciences.

521 Liotta, F., Chatellier, P., Esposito, G., Fabbricino, M., Frunzo, L., Hullebusch, E.D. van, Lens, P.N.L., Pirozzi, F., 2015.  
522 Modified Anaerobic Digestion Model No.1 for dry and semi-dry anaerobic digestion of solid organic  
523 waste. Environmental Technology 36, 870–880. <https://doi.org/10.1080/09593330.2014.965226>

524 Lovitt, R.W., Wimpenny, J.W.T.Y. 1981, n.d. Physiological Behaviour of Escherichia coli Grown in Opposing  
525 Gradients of Oxidant and Reductant in the Gradostat. Microbiology 127, 269–276.  
526 <https://doi.org/10.1099/00221287-127-2-269>

527 Martin, D.J., Potts, L.G.A., Heslop, V.A., 2003. Reaction Mechanisms in Solid-State Anaerobic Digestion: 1. The  
528 Reaction Front Hypothesis. Process Safety and Environmental Protection, Solid Waste Management 81,  
529 171–179. <https://doi.org/10.1205/095758203765639870>

- 530 Müller, T.G., Noykova, N., Gyllenberg, M., Timmer, J., 2002. Parameter identification in dynamical models of  
531 anaerobic waste water treatment. *Mathematical Biosciences* 177–178, 147–160.  
532 [https://doi.org/10.1016/S0025-5564\(01\)00098-0](https://doi.org/10.1016/S0025-5564(01)00098-0)
- 533 Pastor-Poquet, V., Papirio, S., Harmand, J., Steyer, J.-P., Trably, E., Escudié, R., Esposito, G., 2019. Assessing  
534 practical identifiability during calibration and cross-validation of a structured model for high-solids  
535 anaerobic digestion. *Water Research* 164, 114932. <https://doi.org/10.1016/j.watres.2019.114932>
- 536 Rakotoniaina, V.A., 2012. Co-méthanisation des déchets fermiers et alimentaires : expérimentation et  
537 modélisation (PhD Thesis). La Réunion.
- 538 Ramirez, I., Volcke, E.I.P., Rajinikanth, R., Steyer, J.-P., 2009. Modeling microbial diversity in anaerobic digestion  
539 through an extended ADM1 model. *Water Research* 43, 2787–2800.  
540 <https://doi.org/10.1016/j.watres.2009.03.034>
- 541 Rao, M.S., Singh, S.P., Singh, A.K., Sodha, M.S., 2000. Bioenergy conversion studies of the organic fraction of MSW:  
542 assessment of ultimate bioenergy production potential of municipal garbage. *Applied Energy* 66, 75–87.  
543 [https://doi.org/10.1016/S0306-2619\(99\)00056-2](https://doi.org/10.1016/S0306-2619(99)00056-2)
- 544 Rapaport, A., 2018. Some non-intuitive properties of simple extensions of the chemostat model. *Ecological  
545 Complexity* 34, 111–118. <https://doi.org/10.1016/j.ecocom.2017.02.003>
- 546 Riggio, S., Torrijos, M., Debord, R., Esposito, G., van Hullebusch, E.D., Steyer, J.P., Escudié, R., 2017. Mesophilic  
547 anaerobic digestion of several types of spent livestock bedding in a batch leach-bed reactor : substrate  
548 characterization and process performance. *Waste Management* 59, 129–139.  
549 <https://doi.org/10.1016/j.wasman.2016.10.027>
- 550 Rocamora, I., Wagland, S.T., Villa, R., Simpson, E.W., Fernández, O., Bajón-Fernández, Y., 2020. Dry anaerobic  
551 digestion of organic waste: A review of operational parameters and their impact on process  
552 performance. *Bioresource Technology* 299, 122681. <https://doi.org/10.1016/j.biortech.2019.122681>
- 553 Rouches, E., Escudié, R., Latrille, E., Carrère, H., 2019. Solid-state anaerobic digestion of wheat straw: Impact of S/I  
554 ratio and pilot-scale fungal pretreatment. *Waste Management* 85, 464–476.  
555 <https://doi.org/10.1016/j.wasman.2019.01.006>
- 556 Sbarciog, M., Loccufier, M., Noldus, E., 2010. Determination of appropriate operating strategies for anaerobic  
557 digestion systems. *Biochemical Engineering Journal* 51, 180–188.  
558 <https://doi.org/10.1016/j.bej.2010.06.016>
- 559 Shewani, A., Horgue, P., Pommier, S., Debenest, G., Lefebvre, X., Gandon, E., Paul, E., 2015. Assessment of  
560 percolation through a solid leach bed in dry batch anaerobic digestion processes. *Bioresource  
561 Technology* 178, 209–216. <https://doi.org/10.1016/j.biortech.2014.10.017>
- 562 Simeonov, Iv., Momchev, V., Grancharov, D., 1996. Dynamic modeling of mesophilic anaerobic digestion of animal  
563 waste. *Water Research* 30, 1087–1094. [https://doi.org/10.1016/0043-1354\(95\)00270-7](https://doi.org/10.1016/0043-1354(95)00270-7)

- 564 Smith, H.L., Waltman, P., 1995. *The Theory of the Chemostat: Dynamics of Microbial Competition*. Cambridge  
565 University Press. <https://doi.org/10.1017/cbo9780511530043>
- 566 Taylor, J.A., Rapaport, A., 2021. Second-order cone optimization of the gradostat. *Computers & Chemical*  
567 *Engineering* 151, 107347. <https://doi.org/10.1016/j.compchemeng.2021.107347>
- 568 van Genuchten, M.Th., Wierenga, P.J., 1976. Mass transfer studies in sorbous porous media I. Analytical solutions.  
569 *Soil Science Society of America Journal Vol* 40.
- 570 Vavilin, V.A., Rytov, S.V., Lokshina, L.Y., Pavlostathis, S.G., Barlaz, M.A., 2003. Distributed model of solid waste  
571 anaerobic digestion: effects of leachate recirculation and pH adjustment. *Biotechnology and*  
572 *Bioengineering* 81, 66–73. <https://doi.org/10.1002/bit.10450>
- 573 Vavilin, V.A., Lokshina, L.Ya., Jokela, J.P.Y., Rintala, J.A., 2004. Modeling solid waste decomposition. *Bioresource*  
574 *Technology* 94, 69–81. <https://doi.org/10.1016/j.biortech.2003.10.034>
- 575 Vavilin, V.A., Angelidaki, I., 2005. Anaerobic degradation of solid material: Importance of initiation centers for  
576 methanogenesis, mixing intensity, and 2D distributed model. *Biotechnology and Bioengineering* 89,  
577 113–122. <https://doi.org/10.1002/bit.20323>
- 578 Vavilin, V.A., Lokshina, L.Y., Flotats, X., Angelidaki, I., 2007. Anaerobic digestion of solid material:  
579 Multidimensional modeling of continuous-flow reactor with non-uniform influent concentration  
580 distributions. *Biotechnology and Bioengineering* 97, 354–366. <https://doi.org/10.1002/bit.21239>
- 581 Vavilin, V.A., Fernandez, B., Palatsi, J., Flotats, X., 2008. Hydrolysis kinetics in anaerobic degradation of particulate  
582 organic material: An overview. *Waste Management* 28, 939–951.  
583 <https://doi.org/10.1016/j.wasman.2007.03.028>
- 584 Velázquez-Martí, B., Meneses-Quelal, O.W., Gaibor-Chavez, J., Niño-Ruiz, Z., 2018. Review of Mathematical  
585 Models for the Anaerobic Digestion Process. *Anaerobic Digestion*.  
586 <https://doi.org/10.5772/intechopen.80815>
- 587 Xie, S., Lawlor, P.G., Frost, J.P., Hu, Z., Zhan, X., 2011. Effect of pig manure to grass silage ratio on methane  
588 production in batch anaerobic co-digestion of concentrated pig manure and grass silage. *Bioresource*  
589 *Technology* 102, 5728–5733. <https://doi.org/10.1016/j.biortech.2011.03.009>
- 590 Xu, F., Wang, Z.-W., Li, Y., 2014. Predicting the methane yield of lignocellulosic biomass in mesophilic solid-state  
591 anaerobic digestion based on feedstock characteristics and process parameters. *Bioresource*  
592 *Technology* 173, 168–176. <https://doi.org/10.1016/j.biortech.2014.09.090>
- 593 Xu, F., Li, Y., Wang, Z.-W., 2015. Mathematical modeling of solid-state anaerobic digestion. *Progress in Energy and*  
594 *Combustion Science* 51, 49–66. <https://doi.org/10.1016/j.peccs.2015.09.001>
- 595 Zaher, U., Li, R., Jeppsson, U., Steyer, J.-P., Chen, S., 2009. GISCOD: General Integrated Solid Waste Co-Digestion  
596 model. *Water Research* 43, 2717–2727. <https://doi.org/10.1016/j.watres.2009.03.018>

597 Zambrano, J. , Carlsson, B. , 2014. Optimizing zone volumes in bioreactors described by Monod and Contois  
598 growth kinetics. In: Proceeding of the IWA World Water Congress & Exhibition, Lisbon, Portugal, p. 6.

599 Zambrano, J., Carlsson, B., Diehl, S., 2015. Optimal steady-state design of zone volumes of bioreactors with  
600 Monod growth kinetics. Biochemical Engineering Journal 100, 59–66.  
601 <https://doi.org/10.1016/j.bej.2015.04.002>

602 Zhou, L., Selim, H.M., 2001. Solute Transport in Layered Soils. Soil Science Society of America Journal 65, 1056–  
603 1064. <https://doi.org/10.2136/sssaj2001.6541056x>

604 Zhou, H., Ying, Z., Cao, Z., Liu, Z., Zhang, Z., Liu, W., 2020. Feeding control of anaerobic co-digestion of waste  
605 activated sludge and corn silage performed by rule-based PID control with ADM1. Waste Management  
606 103, 22–31. <https://doi.org/10.1016/j.wasman.2019.12.021>

607

## 608 **Figure captions**

609 **Fig 1.** Schematic representation of the experimentation set up

610 **Fig 2.** Schematic representation of the hydrodynamics used in the model

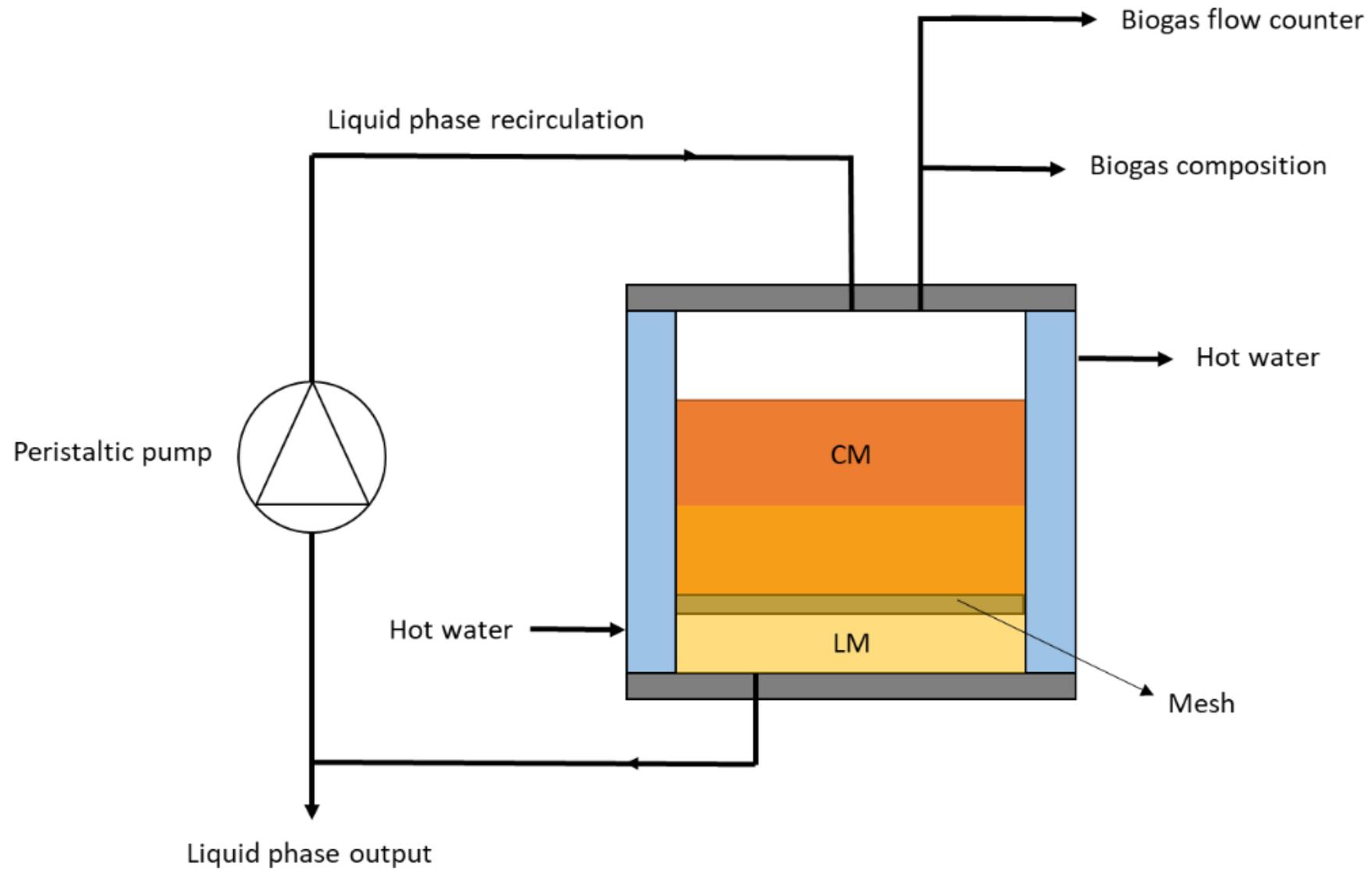
611 **Fig 3.** LBR performance on A : accumulated methane yield, B: methane flow and C: VFA  
612 concentration for each LBR. Calibration and Validation step on D: accumulated methane yield, E:  
613 methane flow and F: VFA concentration; **red dots for average experimental values**, **blue lines for**  
614 **simulated values**

615 **Fig 4.** A: Monod Kinetic parameters sensitivity for methane flow, B: Haldane Kinetic parameters  
616 sensitivity for methane flow

617 **Fig 5.** Absolute sensitivity of kinetic parameters as a function of time for A : accumulated methane  
618 yield, B: methane flow, and C: VFA concentration.

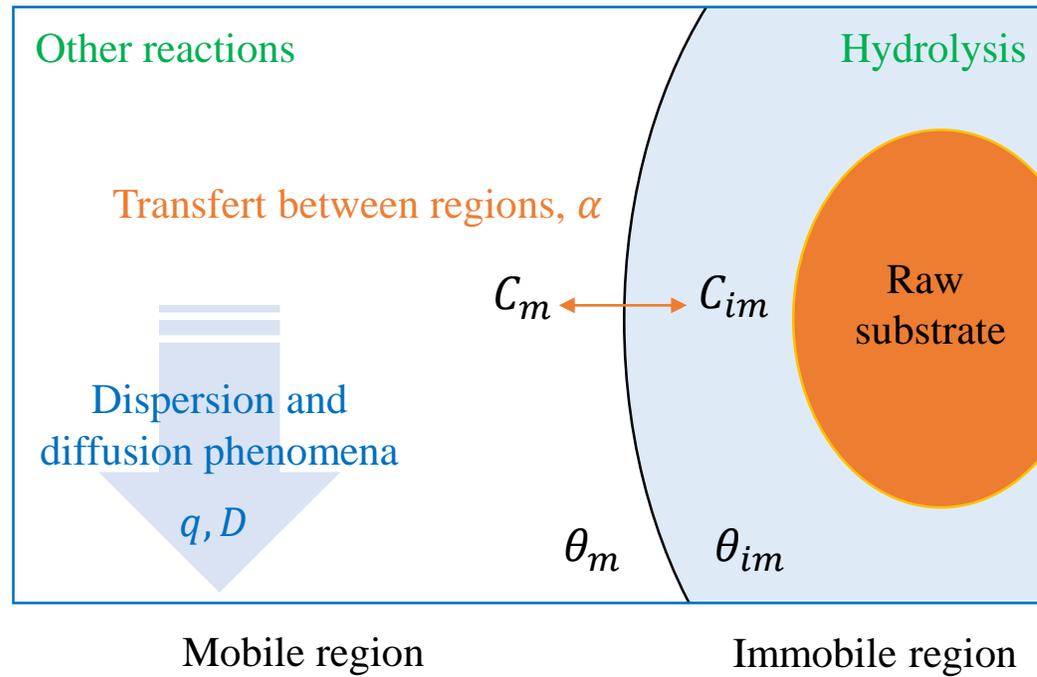
619 **Fig 6.** Solutes concentrations inside mobile (A) and immobile (B) regions

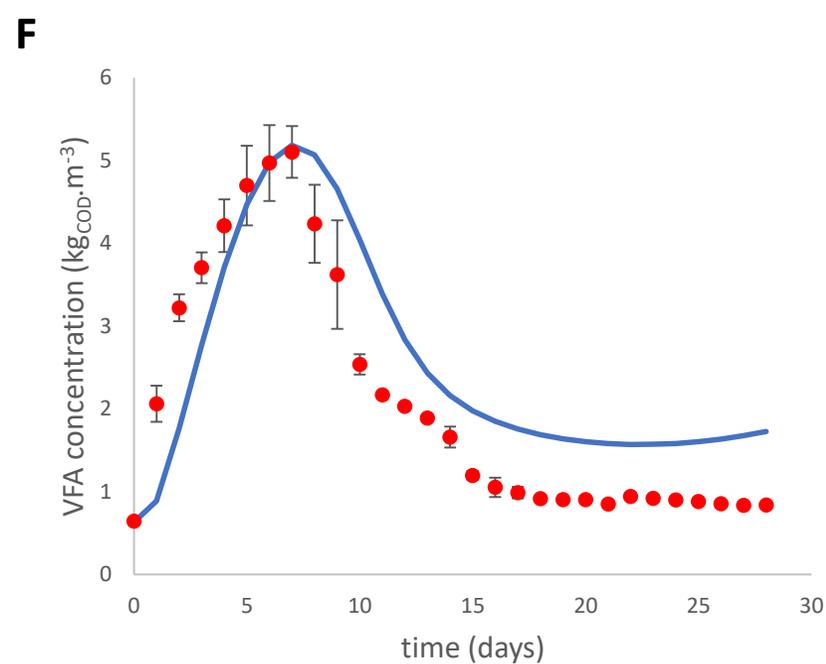
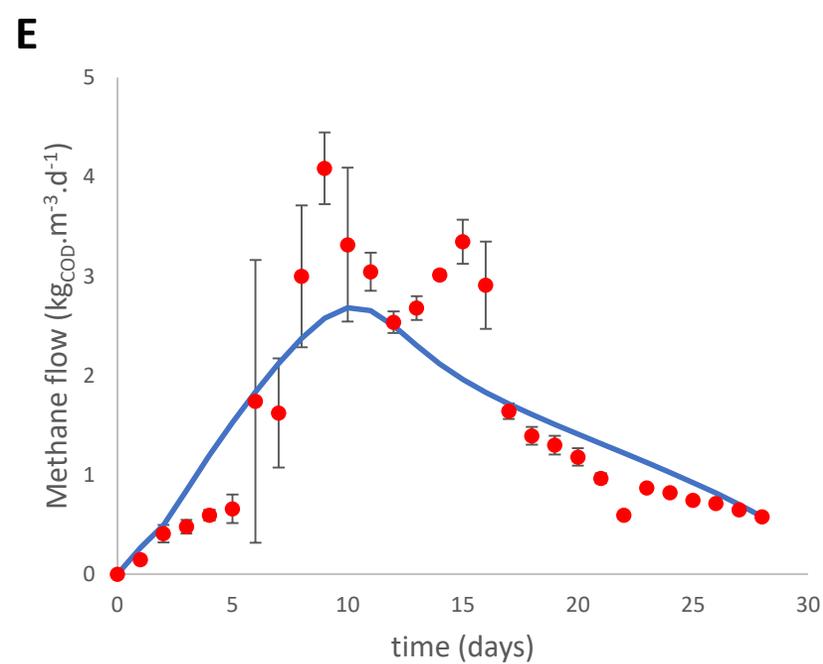
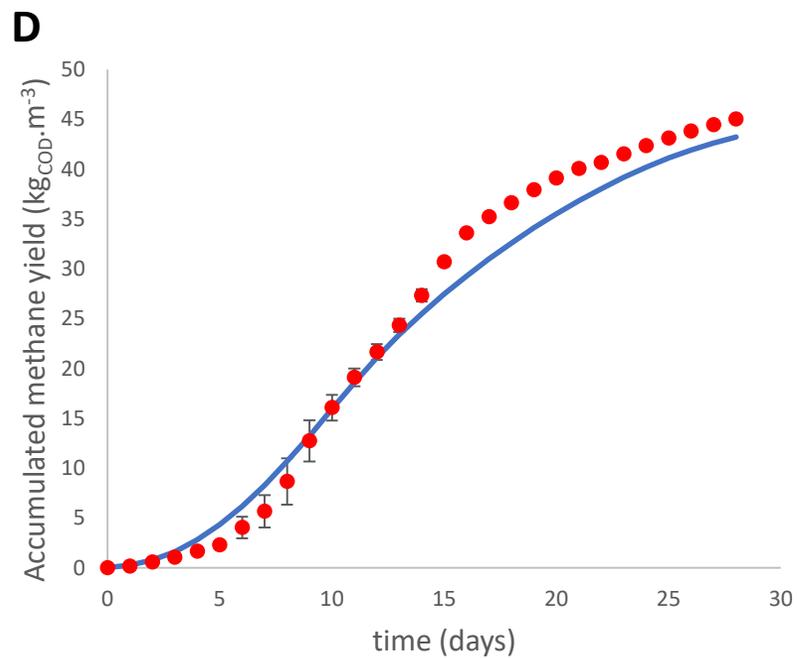
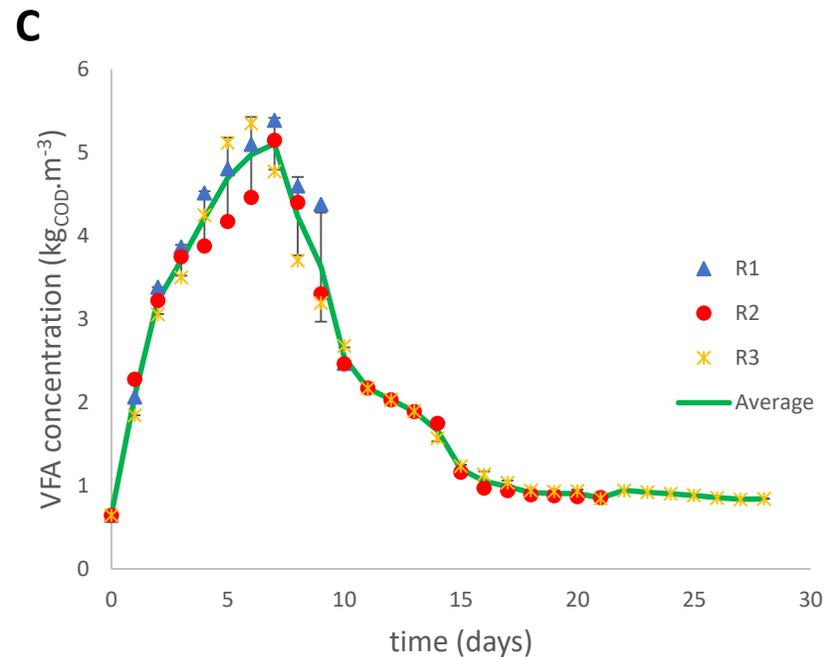
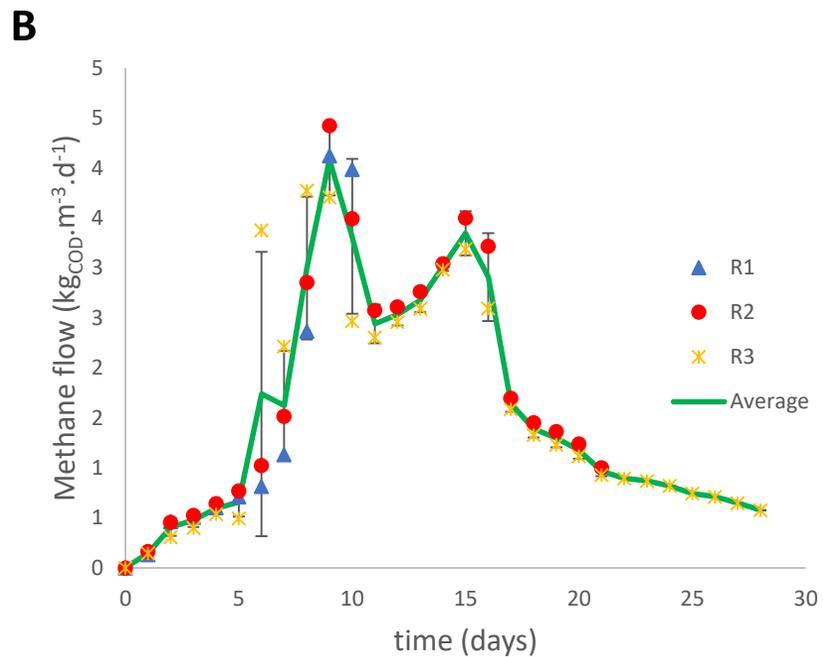
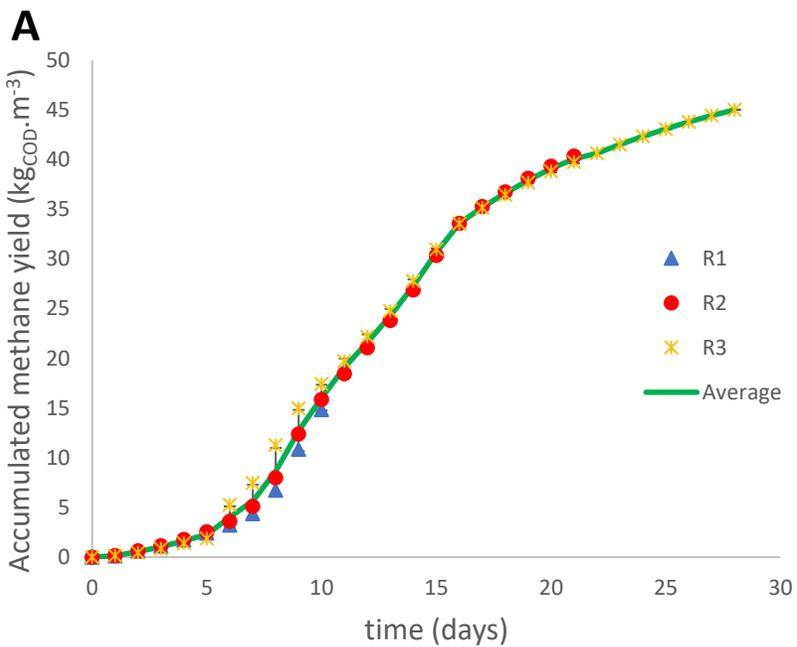
620

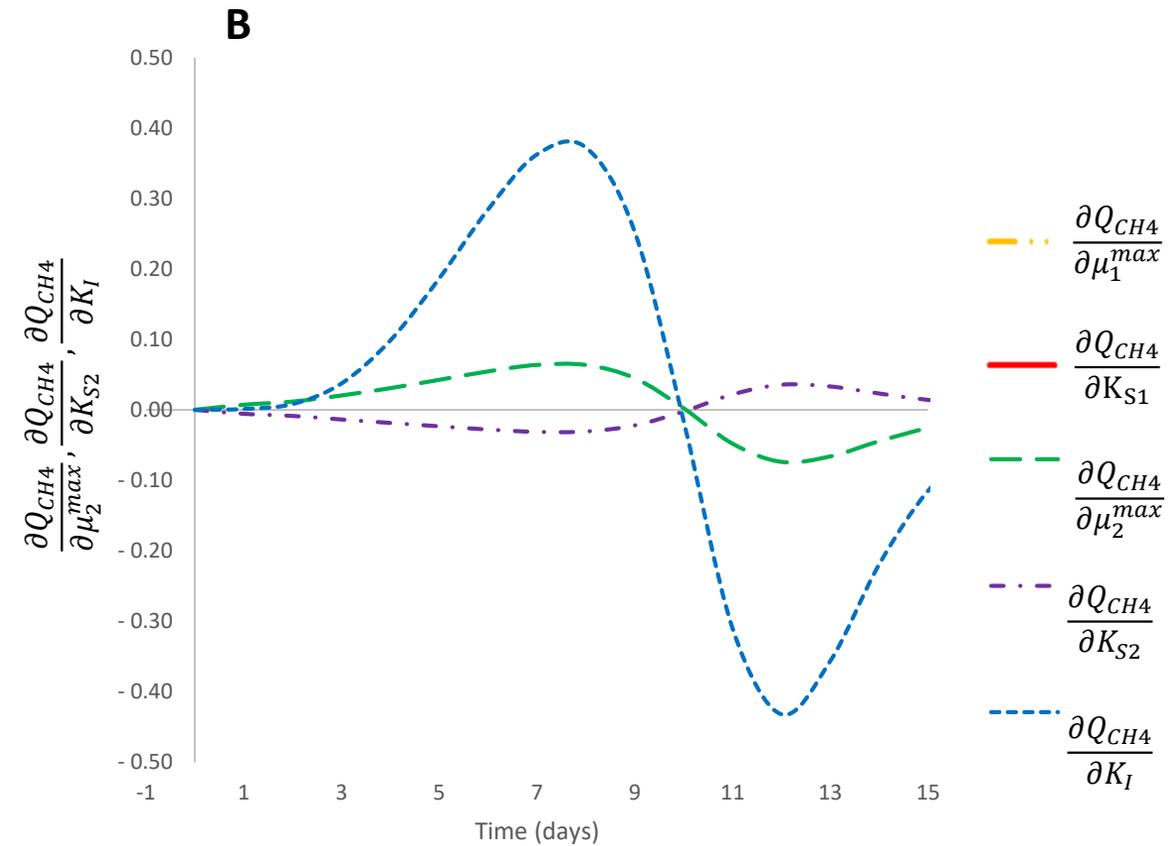
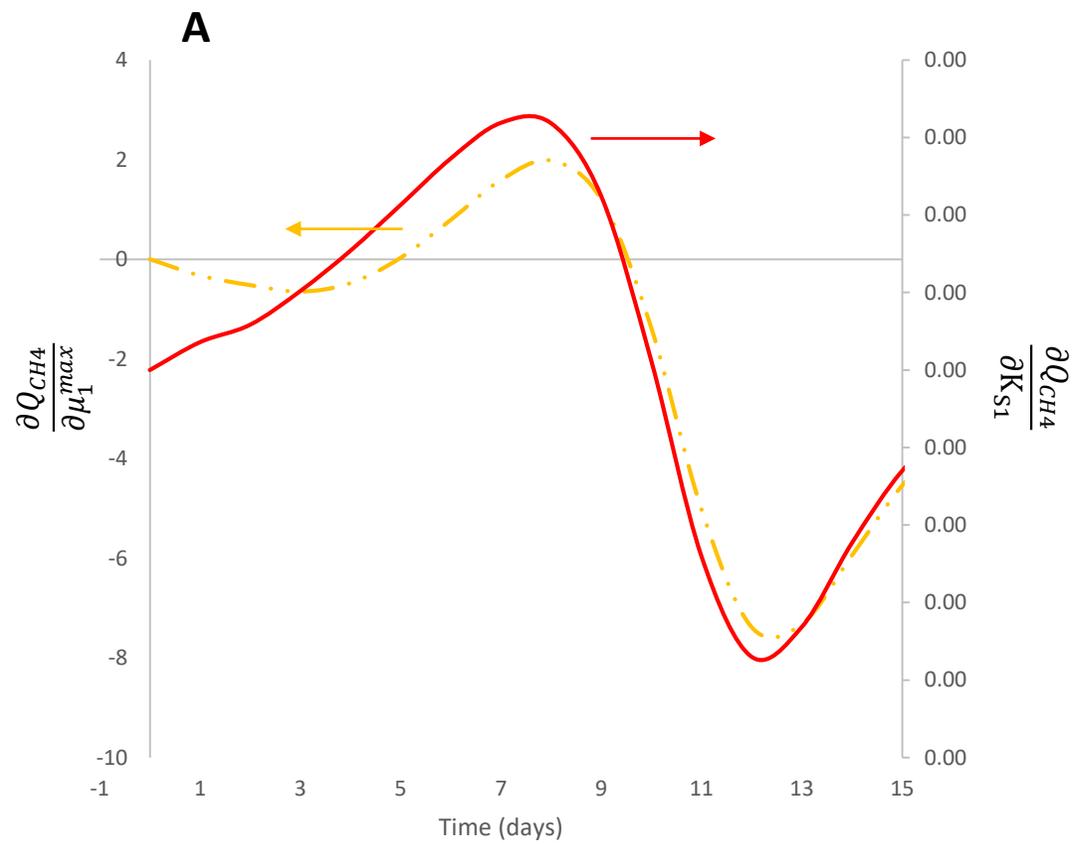


Mobile-Immobile water model

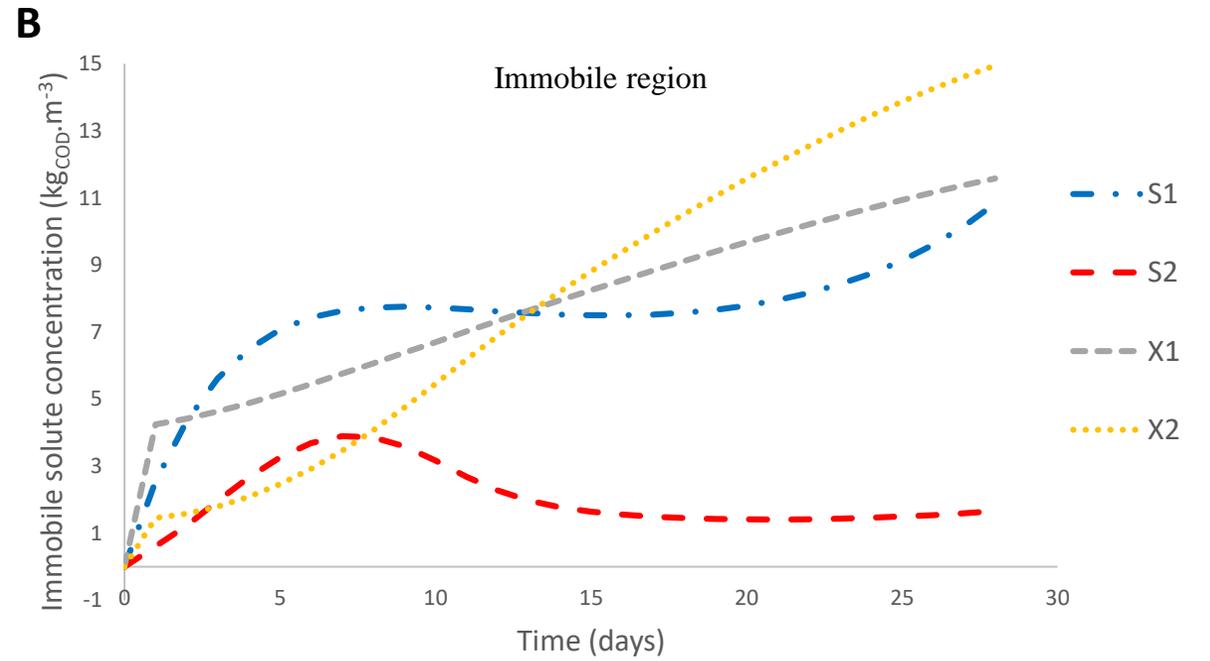
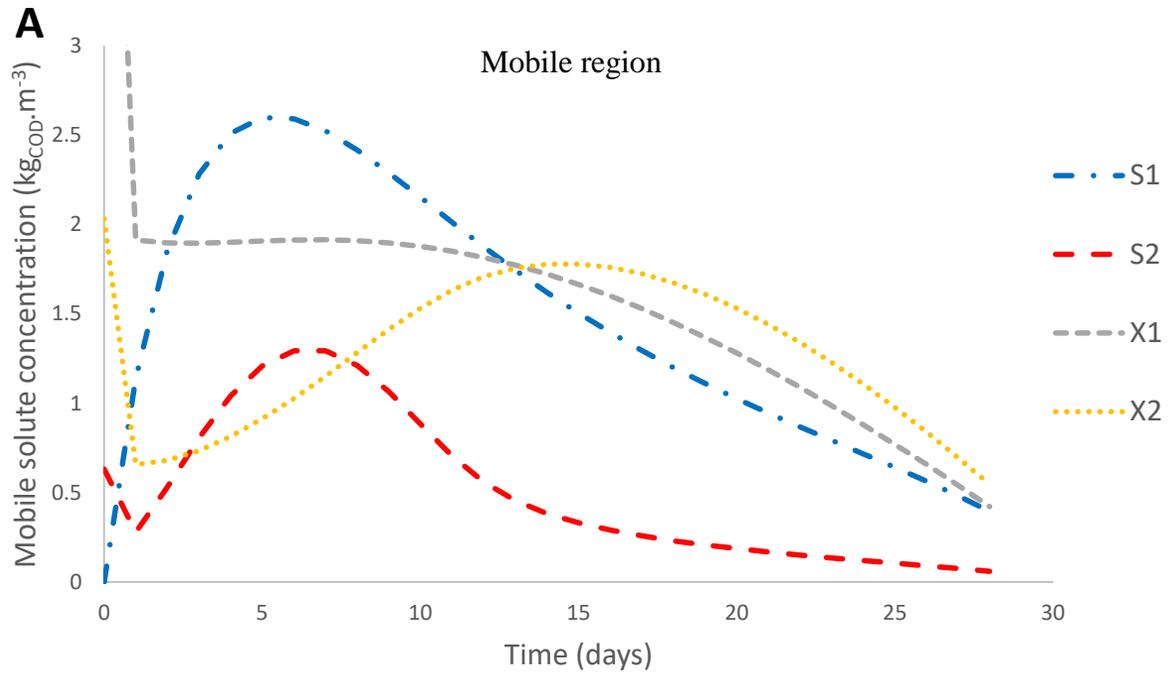
$$\theta_m + \theta_{im} = 1$$











**Table 1** Chemical characteristics of inoculum and initial substrate used

	<b>TS</b>	<b>VS</b>	<b>pH</b>	<b>FOS</b>	<b>TAC</b>	<b>BMP*</b>
	%	% <sub>TS</sub>	-	mg.L <sup>-1</sup>	mg.L <sup>-1</sup>	NL.kgvs <sup>-1</sup>
Initial CM	22.0 ± 0.01	87.7 ± 0.01	7.51 ± 0.01	-	-	222.8 ± 4.4
Initial LM	1.61 ± 0.01	62.7 ± 0.01	7.92 ± 0.01	96.81 ± 5.5	3460 ± 62	10.4 ± 0.01

\*grinded and mixed with GM 200 Retsch, Germany

**Table 2** Hydrodynamic parameters

Time (day)	$\theta$ (%)	$\theta_m$ (%)	$\theta_{im}$ (%)
0	91.02±0.23	30.53±2.49	60.49±2.29
10	91.83±0.38	18.86±2.76	72.97±2.38
15	90.02±0.03	14.80±2.75	75.22±2.78
21	91.99±0.11	08.64±0.84	83.35±0.96
31	90.03±0.17	01.62±0.28	88.41±0.45

**Table 3** Peterson matrix of the simplified three-reaction mechanistic model

Step	$S_0$	$S_1$	$S_2$	$X_1$	$X_2$	$CH_4$	Reaction rate
Hydrolysis	-1	1					$r_0 = \mu_0 S_0$
Acidogenesis		-1	$(1 - Y_{X1})$	$Y_{X1}$			$r_1 = \mu_1^{\max} \frac{S_1 X_1}{S_1 + K_{S1}}$
Methanogenesis			-1		$Y_{X2}$	$(1 - Y_{X2})$	$r_2 = \mu_2^{\max} \frac{S_2 X_2}{S_2 + K_{S2} + \frac{S_2^2}{K_I}}$

**Table 4** Peterson matrix of the model used

Step	$S_0$	$S_1^m$	$S_1^{im}$	$X_1^m$	$X_1^{im}$	$S_2^m$	$S_2^{im}$	$X_2^m$	$X_2^{im}$	$CH_4$	Reaction rate
<b>Hydrolysis</b>	-1	$f_{m0}$	$(1 - f_{m0})$								$r_0 = \mu_0 S_0$
<b>Acidogenesis</b>											
Mobile region		-1		$Y_{X1}$	$(1 - Y_{X1})$						$r_1^m = \mu_1^{\max} \frac{S_1^m X_1^m}{S_1^m + K_{S1}}$
Stagnant region			-1	$Y_{X1}$	$(1 - Y_{X1})$						$r_1^{im} = \mu_1^{\max} \frac{S_1^{im} X_1^{im}}{S_1^{im} + K_{S1}}$
<b>Methanogenesis</b>											
Mobile region						-1		$Y_{X2}$	$(1 - Y_{X2})$		$r_2^m = \mu_2^{\max} \frac{S_2^m X_2^m}{S_2^m + K_{S2} + \frac{(S_2^m)^2}{K_1}}$
Stagnant region							-1	$Y_{X2}$	$(1 - Y_{X2})$		$r_2^{im} = \mu_2^{\max} \frac{S_2^{im} X_2^{im}}{S_2^{im} + K_{S2} + \frac{(S_2^{im})^2}{K_1}}$

**Table 5** Initialization values for kinetic parameters

Parameter	Initialization value	Interval	Unit
$Y_{X1}$	0.0264	[0.01 – 0.3]	–
$Y_{X2}$	0.0264	[0.01 – 0.3]	–
$\mu_1^{max}$	0.4	[0.1 – 30]	$d^{-1}$
$\mu_2^{max}$	0.4	[0.1 – 30]	$d^{-1}$
$K_{S1}$	160	[10 – 1000]	$g_{COD} \cdot L^{-1}$
$K_{S2}$	0.82	[0.1 – 120]	$g_{COD} \cdot L^{-1}$
$K_I$	41.85	[0.1 – 50]	$g_{COD} \cdot L^{-1}$

**Table 6** Kinetic parameters estimation

Parameter	Unit	Value
$Y_{X1}$	-	0.0928
$Y_{X2}$	-	0.2376
$\mu_1^{max}$	d <sup>-1</sup>	29.998
$\mu_2^{max}$	d <sup>-1</sup>	29.959
$K_{S1}$	gCOD.L <sup>-1</sup>	165.41
$K_{S2}$	gCOD.L <sup>-1</sup>	37.883
$K_I$	gCOD.L <sup>-1</sup>	1.5385
iterations	-	150
SD	gCOD.L <sup>-1</sup>	77.777

