

Plasma sputtering synthesis of nanocatalyst for fuel cells: Experiments and molecular dynamics simulations

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- About fuel cell catalysts and electrodes
- Plasma sputtering insights
- DC magnetron sputtering of catalyst for fuel cells
- HiPIMS deposition
- Magnetron gas aggregation nanocluster source
- Molecular dynamics simulation of plasma sputtering catalysts growth

Perspectives







- Proton exchange Membrane Fuel Cell
- Electrochemical DC current generator
- GES free $H_2 + 1/2 O_2 \rightarrow H_2O + electrical current + heat (90% efficiency!!)$
 - Issues:
 - Reducing noble metal catalysts content
 - Increasing performances



PEMFC: Active phase



GREMi 🖊



PEMFC: Electrode before adding catalyst



Carbon cloth : 250 m²/g

Porous carbon : Commercial E-TEK 50 μm diffusion layer →Ink : 80% carbon particles with 20% PTFE (-CF₂-)_n painted on carbon cloth.

> Porosity = 50% ϕ_p = 30 – 100 nm ϕ_{PTFE} = 100-300 nm





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Low loading issue:

- Working on appropriate catalysts concentration profile in the porous GDL
- Alloying with non-noble or low cost metal
- Catalyst stability issue in acidic PEMFC medium
 - Pt alloying
 - New corrosion resistant catalyst
- New synthesis ways for solving this issue : plasma sputtering deposition



P. Brault, Plasma deposition of catalytic thin films: Experiments, Applications, Molecular modeling, Surf. Coat. Technol. 205 (2011) S15-S23

P. Brault, A. Caillard, A. L. Thomann, *Polymer electrolyte fuel cell electrodes grown by vapor deposition techniques*, Chemical Vapor Deposition **17** (2011) 296-304

P. Brault, *Review of low pressure plasma processing of proton exchange membrane fuel cell electrocatalysts*, Plasma Process. Polym. **13** (2016) 10-18



Plasma sputtering insights



Sputtering control (at the target) Ion kinetic energy, mass, flux

Deposition Control (at the substrate)

 Kinetic energy, mass, flux of ions
 Kinetic energy, mass, flux and state of active
 species impinging the substrate

Control of: "cluster" morphology, organization, density, adhesion,

Sputtered Pt atom Energy Distribution Function





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Plasma sputtering insights



Conventional magnetron or ICP

HiPIMS

Magnetron gas aggregation nanocluster source







- DCMS acts as an atom source
- Deposition in porous carbon electrode
 - Concentration profil management
 - Cluster size control
- Improved performances (V and W(j) plots)
- Limitations





DC Magnetron sputtering of catalyst for fuel cells







PEMFC: Pt profile analyzed by RBS

Ar pressure effect



At low pressure, high superficial Pt amount and large diffusion depth

At High pressure, low constant superficial Pt amount over a large depth, more efficient diffusion pocess



PEMFC: Pt profile analyzed by RBS

C cloth (substrate) bias effect



C cloth negative bias leads to profile with high Pt amount at the surface and below, over a large depth

Diffusion is assisted by attracted Ar⁺ ions

- A. Caillard et al, Deposition and diffusion of platinum nanoparticles in porous carbon assisted by plasma sputtering, Surf. Coatings Technol. 200 (2005) 391
- A. Caillardet al, *Plasma based platinum nano-aggregates deposited on carbon nano-fibres improve fuel cell efficiency*, Appl. Phys. Lett. 90 (2007) 223119
- A. Caillard et al, Integrated plasma synthesis of efficient catalytic nanostructures for fuel cell electrodes, Nanotechnology 18 (2007) 305603
- P. Brault et al, Anomalous diffusion mediated by atom deposition into a porous substrate, Phys. Rev. Lett. 102 (2009) 045901



Pt loading is significantly decreased

PVD (here magnetron) deposition allows better catalyst use.



M. Cavarroc et al, Performance of plasma sputtered Fuel Cell electrodes with ultra-low Pt loadings, Electrochemistry Communications 11 (2009) 859 – 861



Pd_9Pt_1 catalyst deposition : 10 $\mu g_{Pd9Pt1}cm^{-2}$ at both electrodes



M. Mougenot et al, High Performance Plasma Sputtered PdPt Fuel Cell Electrodes with Ultra Low Loading, International Journal of Hydrogen Energy 36 (2011) 8429-8434



DC Magnetron sputtering of catalyst for fuel cells

But



For low Pt amount:

- 3 nm in diameter Pt nanoclusters

- The aggregation of the nanoclusters starts!



The size of the nanoclusters increase with the Pt amount





For high Pt amount:

-The agglomeration of the nanocluster induce the formation of a Pt thin film.

- This dense thin film separates the GDL and the membrane.





Hipims

HiPIMS : High Power Impulse Magnetron Sputtering

Interest : High sputtered metal ion fraction





- Larger Pt incorparation.: comparable to DCMS 400°C
- Improved FC performances, when adding bias (-600 V) on carbon electrode



- S. Cuynet et al, *Influence of the HiPIMS voltage on the time resolved platinum ions energy distributions*, IEEE transaction on Plasma Science 42 (2014) 2818-2819.
- S. Cuynet et al, High Power Impulse Magnetron Sputtering deposition of Pt inside fuel cell electrodes, J. Phys. D 47 (2014) 272001
- S. Cuynet et al, An efficient way to evidence and to measure the metal ion fraction in high power impulse magnetron sputtering (HiPIMS) post-discharge with Pt, Au, Pd and mixed targets, Journal of Plasma Physics 82 (2016) 695820601



- Goal: Deposition of on-flight formed nanocatalyst
- Issues to be solved: Size distribution, deposition rate
- Principle: Sputtering in a « high » pressure (10 to 100 Pa) condensation chamber followed by transport in a differentially pumped chamber through a hole/nozzle



Magnetron gas aggregation nanocluster source



The size of the nanoclusters mainly depends on:

- The gas pressure in the aggregation area
- The length of the aggregation area

Residence time

- The amount of the nanoclusters mainly depends on:
- The gas flow carrying the nanoclusters to the extraction area
- The power applied on the target
- The pressure drop between the two chambers (in the extraction area)
- The hole/skimmer/nozzle size



Magnetron gas aggregation nanocluster source

■ Growth of porous Pd thin films: nm sized Pd NPs stacking → Hydrogen storage ?





Magnetron gas aggregation nanocluster source

Pd_{0.95}Pt_{0.05} nanocatalyst deposition



ARCH



Porous carbon (gas diffusion layer)

Nafion membrane coated by PdPt nanoclusters

Porous carbon (gas diffusion layer)







Pd_{0.95}Pt_{0.05} @ Pt Core-Shell nanoclusters prepared by co-deposition (CBD & DCMS)





Suitable for direct deposition on the polymer electrolyte membrane (CCM)







Fuel cell tests

Name	PdPt Dep. time (min)	Pt dep. Time (min)
PdPt@Pt_GAS10_MS1	10	1
PdPt@Pt_GAS10_MS2	10	2
PdPt@Pt_GAS10_MS4	10	4





- Growth of NPs in a reactive atmosphere: O_2 here.
- Effects of reactive atmosphere on: NP size distribution
 NP structure



OFR: Oxygen Flow Rate





Mass spectrometric measurement of the NP size distribution





Grazing Incidence XRD results of deposited NPs on Si(100)





HRTEM pictures and size distributions vs OFR







OFR = 0 sccm

OFR = 5 sccm

GREM

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Molecular dynamics simulation of sputtering plasma catalysts growth

- Calculate all trajectories of a set of atoms, molecules, ...
 via the Newton equation of motion
 - \rightarrow Suitable for processes at nanoscale (up to 10⁹ atoms)



 A rigourous approach requires the use of robust interaction potentials and initial conditions (positions, velocities) preferably matching experimental conditions

 \rightarrow appropriate velocity distribution functions can be derived from experimental conditions.

✓ Proper energy dissipation:

- Energy release during bond formation : deposition, bond formation/breaking
- Annealing
- → via friction term(s), thermostat(s)







Molecular dynamics simulation of sputtering plasma catalysts growth

Relevance/significance of MD Simulations

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Flux :
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Exp. 1 \ 10^{15} cm<sup>-2</sup> s<sup>-1</sup> = 10 species / nm<sup>2</sup> / s - MD 1 specie /10x10 nm<sup>2</sup> / 2 ps
Prohibit long time diffusion, except if including specific strategies
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Pressure/simulation box size Solid density : Pt 65 nm⁻³ Liquid density: water 33 nm-3

→ Can be treated. Diffusion coefficients can be calculated without additional approximation(s)

Gas density : 1 atm = 2.4 10⁻² nm⁻³ \rightarrow Not enough species in box of size d at pressure P Solution: relevant parameter = Collision number \propto P.d $\rightarrow \uparrow P \downarrow d$ should work.

Thermal relaxation

- Choose a relevant specie release time: i.e. greater than thermalisation time
- Choose a relevant thermostat (region i.e. what should be thermostated) within this relevant time
- For interactions with surface, one can guess that only the substrate should be thermostated





Molecular dynamics simulation of sputtering plasma catalysts growth: Interactions potentials

Metals : Embedded Atom Method (EAM)

- \Rightarrow energy of a solid is a unique functional of the electron density.
- \Rightarrow uses the concept of electron (charge) density to describe metallic bonding:
- ⇒ each atom contributes through a spherical, exponentially-decaying field of electron charge, centered at its nucleus, to the overall charge density of the system.
- ⇒ Binding of atoms is modelled as embedding these atoms in this "pool" of charge, where the energy gained by embedding an atom at location r is some function of the local density.
- \Rightarrow The total energy thus writes:

$$E_{pot} = \sum_{i=1}^{N} E_i = \frac{1}{2} \sum_{i=1}^{N} \sum_{i,j,i\neq j}^{N} \phi_{ij}(r_{ij}) + \sum_{i=1}^{N} F_i(\rho_i) \quad \rho = \sum_{j,j\neq 1}^{N} f_i(r_{ij}) \quad f(r) = \frac{f_e \exp\left[-\beta\left(\frac{r}{r_e} - 1\right)\right]}{1 + \left(\frac{r}{r_e} - \lambda\right)^{20}}$$

With pairwise function:

and mixing rule:

$$\phi(r) = \frac{A \exp\left[-\alpha \left(\frac{r}{r_e} - 1\right)\right]}{1 + \left(\frac{r}{r_e} - \kappa\right)^{20}} - \frac{B \exp\left[-\beta \left(\frac{r}{r_e} - 1\right)\right]}{1 + \left(\frac{r}{r_e} - \lambda\right)^{20}} \quad \phi^{ab}(r) = \frac{1}{2} \left[\frac{f^b(r)}{f^a(r)}\phi^{aa}(r) + \frac{f^a(r)}{f^b(r)}\phi^{bb}(r)\right]$$

S.M. Foiles, M.I. Baskes Contributions of the embedded-atom method to materials science and engineering, MRS Bulletin, 37 (2012) 485-491. X. W. Zhou et al, Misfit-energy-increasing dislocations in vapor-deposited CoFe/NiFe multilayers, Phys. Rev. B 69 (2004) 144113



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 $\langle r_e \rangle$



Molecular dynamics simulation of sputtering plasma catalysts growth: Interactions potentials

ReaxFF allows for computationally efficient simulation of materials under realistic conditions, *i.e.* bond breaking and formation with accurate chemical energies. It also includes variable partial charges.

Due to the chemistry, ReaxFF has a complicated potential energy function: $E_{system} = E_{bond}$



Overview of the ReaxFF total energy components

TP Senftle et al, The ReaxFF reactive force-field: development, applications and future directions, npj Computational Materials 2, (2016) 15011





Molecular dynamics simulation of sputtering plasma catalysts growth: Supported Pt₂PdAu nanocatalyst growth on porous carbon

Potentials used in the system: Pt-Pd-Au: EAM potentials C – C: Tersoff potential -> thermostat Metal – C: LJ potential (Steele)





Table 1 – EAM and average experimental surface energies of the low index faces of Pt, Pd, Au in Jm^{-2} [40].					
	Pt	Pd	Au		
(111)	1.44	1.22	0.79		
(100)	1.65	1.37	0.92		
(110)	1.75	1.49	0.98		
Experimental, face averaged	2.49	2.00	1.5		

Gold surface segregation



Molecular dynamics simulation of sputtering plasma catalysts growth: Supported Pt₂PdAu nanocatalyst growth on porous carbon



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Molecular dynamics simulation of sputtering plasma catalysts growth: Supported Pt₂PdAu nanocatalyst growth on porous carbon

Correlations between cluster temperature evolution and morphology transform in the course of deposition of core-shell PdAu@Pt₂ nanocatalyst



- L. Xie, P. Brault, C. Coutanceau, A. Caillard, J. Berndt, E. Neyts Appl. Cat. B, 62 (2015) 21 - 26

- P. Brault, C. Coutanceau, P. C. Jennings, T. Vegge, J. Berndt, A. Caillard, S. Baranton, S. Lankiang, International Journal of Hydrogen Energy 41 (2016) 22589-22597

- E. Neyts, P. Brault, Plasma Processes and Polymers 14 (2017) 1600145 (Review article)

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Molecular dynamics simulation of sputtering plasma catalysts growth: Free Pt₃NiAu nanocatalyst growth

Gas aggregation source: simulation principles



Matching experimental and simulation conditions

Metal vapor density in the aggregation chamber
 N_M= (Y_{Ar} I /q) / (Φ(Ar).P_{at} /P_{Ar})
 → will give the proper ratio of N_M/N_{Ar} in the simulation box

- Collision number identical in experiments and in simulation i.e. P_{exp}.d_{exp} = P_{sim}.d_{sim}

A. Caillard et al, *PdPt catalyst synthesized using a gas aggregation source and magnetron sputtering for fuel cell electrodes*, J. Phys. D: Appl. Phys. 48 (2015) 475302 E Quesnel et *al Modeling metallic nanoparticle synthesis in a magnetron-based nanocluster source by gas condensation of a sputtered vapor*, J. Appl. Phys. 107 (2010) 054309



Molecular dynamics simulation of sputtering plasma catalysts growth: Free Pt₃NiAu nanocatalyst growth



Tricks :

NVE ensemble for Pt, Ni and Au NVT ensemble for Ar : surrounding gas is the thermostat

Ratio of N_{Ar} to N_{metal} estimated from experiments: depends on discharge current, Ar pressure, ... here: N_{Ar} =128000; N_{Pt} =19200; N_{Ni} =6400; N_{Au} =6400 Box size 64x64x64 nm³



Temperature evolution of the vapor and of the metal vapor and then clusters display the cluster growth and coalescence : breaks in the plot (green vertical sticks)



Molecular dynamics simulation of sputtering plasma catalysts growth: Free Pt₃NiAu nanocatalyst growth





Molecular dynamics simulation of sputtering plasma catalysts growth: Pt_xB_y nanocatalyst growth





Snapshot of the final clusters at 20 ns. Argon atoms (4000) are not represented for clarity. $n_{Pt} + n_{Bi} = 500$. (a) Pt alone (b) Pt_9Bi_1 (c) Pt_8Bi_2 . Box size 16x16x16 nm³ Plots of the pair part of the EAM interaction potentials: $V_{PtPt}(r)$, $V_{BiBi}(r)$, $V_{PtBi}(r)$.

- Cluster atomic arrangements are typical of a crystalline structure of the Pt cores, with numbers of 1st nearest neighbors between 10 and 12 (i.e. consistent with fcc arrangement)

- Bi composition < 20% leads to cluster surfaces with both Pt and Bi, allowing catalytic activity enhancement.

- Pt/Bi atomic composition is not only globally preserved, but is also verified for each cluster



Molecular dynamics simulation of sputtering plasma catalysts growth: Reactive PdO nanocatalyst growth

ReaxFF reactive variable charge potentials for Pd sputtering in Ar-O₂ gas mixture



Snapshot of (a-b) the overall Pd and PdO clusters at 25 ns simulation time (b-c) of the detailed PdO clusters. First results: O addition -> no more free Pd, more PdO than Pd clusters

Ratio of N_{Ar} to N_{metal} estimated from experiments = 40 here; N_{Ar} = 20000; N_{Pd} = 500; N_O = 1000; Box size : 40 x 40 x 40 nm³ Integration time 0.25 fs \rightarrow 1. 10⁸ iterations



Potential ReaxFF : T. Senftle et al, J. Chem Phys 139 (2013) 044109

P. Brault et al, Molecular Dynamics simulations of initial Pd and PdO nanocluster growths in a magnetron gas aggregation source, Frontiers in Chemical Science and Engineering (2018) accepted.



Conclusions

- Magnetron sputtering deposition techniques are very powerful for designing nanocatalysts.
- GAS is a very promising variant for depositing preformed well defined nanocatalysts. Deposition rate can be high.
- (Reactive) molecular dynamics simulations are very attractive for describing/predicting sputter deposited/ grown NPs.



Perspectives Towards full MD description of plasma processing: Principles

New reactive and including electron interaction potential allow targeting multiscale MD simulations of operating plasma reactor

1/ recovering/scaling experimental conditions Hypothesis : Collision number are the same in experiments and simulations so, $P_{exp}d_{exp} = P_{sim}d_{sim}$ thus $N_{sim} = \frac{P_{exp}}{k_BT_g} \cdot S_{sim} \cdot d_{exp}$ and if rcut is the largest cutoff radius : $d_{sim} > \frac{N_{sim}}{S_{sim}} \cdot r_{cut}^3$ (S_{sim} is the chosen smallest area of the simulation box)

2/ combine improved force fields

Plasma factor	Possible?	Example
electric field	yes	CNT growth
atoms and hyperthermal species	yes	Si-NW oxidation
radicals	yes	a-C:H growth
ions	yes	sputtering
electronically excited states	yes	etching
vibrationally excited states	yes / no (reaxFF)	/
photons	implicit	(polymer degradation)
electrons	Yes (eFF, e-reaxFF)	/

E. Neyts, P. Brault (Review article), Molecular dynamics simulations for plasma surface interactions, Plasma Processes and Polymers 14 (2017) 1600145



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Perspectives: Towards full MD description of plasma processing. Application to nanocluster growth in plasma sputtering



P. Brault, Multiscale Molecular Dynamics Simulation of Plasma Processing: Application to Plasma Sputtering, Front. Phys. 6 (2018) 59



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