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Article Analysis of a Linear Model for Non-Synchronous Vibrations Near Stall[†]

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- + This paper is an extended version of our paper published in the Proceedings of the 14th European Turbomachinery Conference, Gdansk, Poland, 12-16 April 2021.
- ‡ These authors contributed equally to this work.
- Abstract: Non-synchronous vibrations arising near the stall boundary of compressors are a
- ² recurring and potentially safety-critical problem in modern aero-engines. Recent numerical
- ³ and experimental investigations have shown that these vibrations are caused by the lock-in
- of circumferentially convected aerodynamic disturbances and structural vibration modes, and
- 5 that it is possible to predict unstable vibration modes using coupled linear models. This paper
- 6 aims to further investigate non-synchronous vibrations by casting a reduced model for NSV
- 7 in the frequency domain and analysing stability for a range of parameters. It is shown how,
- and why, under certain conditions linear models are able to capture a phenomenon, which has
- traditionally been associated with aerodynamic non-linearities. The formulation clearly highlights
- 10 the differences between convective non-synchronous vibrations and flutter and identifies the
- ¹¹ modifications necessary to make quantitative predictions.
- 2 Keywords: non-synchronous vibration; flutter; aeroelastic instability; compressor

13 1. Introduction

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The drive towards reduced engine weight and fuel burn has pushed compressors towards lighter designs with increased stage loading, leading to a rise of non-synchronous vibrations (NSV) near the stall boundary. The term 'non-synchronous vibration' generally encompasses any vibration at frequencies which are not integer multiples of the shaft frequency, i.e., frequencies not induced by engine-order excitations. This includes buffeting, rotating stall and self-excited vibrations (flutter). In recent literature, however, the term NSV has often been used to describe a subset of non-synchronous vibrations, where circumferentially propagating aerodynamic disturbances lock in with the rotor's natural vibration modes, and this terminology is adapted in this Introduction.

Without extensive instrumentation or detailed numerical analysis, it is often impossible to distinguish between different types of non-integral vibrations. Throughout the history of turbomachines, controversies around vibrations near the stall boundary have been recognised [1]. It has been questioned whether vibrations caused by stall flutter [2], rotating stall [3], unstable/stable stall [4] and 'NSV' [5] have distinct root causes or are simply different terms for one phenomenon. This paper aims to demonstrate the differences between NSV and flutter by explaining the physical mechanisms responsible for NSV and comparing a reduced order model for its prediction against flutter models.

To outline the similarities between the two phenomena, we first review them. Flutter is a self-excited aeroelastic instability, where aerodynamic forces amplify the vibration. It often, but not exclusively, occurs at the stall boundary and its defining criteria are:

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- The aeroelastic system is linearly unstable. 35
- The unsteady aerodynamic forces are generated by the blade vibration, i.e., the 36 instability requires the participation of the structure. 37

Although the aerodynamics involved in flutter are often non-linear, linear theory is 38 used to discriminate between stability and instability. For quantitative predictions of 39 blade amplitudes and stresses during flutter, non-linearities must be taken into account. For a more detailed discussion of flutter the reader is referred to, for example, the work 41 of Sisto [1], Carter and Kilpatrick [6], Corral [7] or Duquesne et al. [8]. 42

Compared to flutter, NSV is less well defined and therefore warrants a summary of 43 recent literature. One frequently cited study on NSV was published by Baumgartner et 44 al. [9] and discusses the excitation of structural vibration modes by so-called 'rotating 45 instabilities', aerodynamic disturbances which propagate around the circumference. The 46 paper has received a lot of attention, but it delivers few physical explanations regarding the nature of these disturbances or the mechanisms by which fluid and structure couple. 48 (In the authors' opinion, the interpretation in this paper is misleading, and an interpretation of the measured data which is consistent with the latest understanding of NSV is 50 possible [10]). Kielb et al. [5] provided a physical explanation of NSV in the front stages 51 of a compressor rig. The vibrations resembled flutter but typical flutter parameters, such 52 as reduced frequency, incidence angle and Mach number, were uncharacteristically high, and the frequency of vibration measured differed from the in-vacuo structural frequency. 54 Subsequent studies indicated that the source of vibration was an aerodynamic instability 55 which locked in with a rotor vibration mode. The conceptual understanding of this study 56 has underpinned many subsequent studies, and, in the majority of these, vibrations occurred close to stall and have been associated with stall precursors (but not with 58 rotating stall). Vo et al. [11] and later Vo [12], for example, reported non-synchronous 59 vibrations after stall criteria, such as leading edge spillage and trailing edge back-flow, 60 were met and short length-scale pre-stall disturbances, known as spikes, developed. 61 Brandstetter et al. [13] used experiments on a transonic research compressor to show 62 how a circumferentially propagating vortical disturbance locked in with rotor vibrations 63 in the first torsional eigenmode. The vortical disturbance which existed before onset of vibration also resembled stall precursors previously identified as 'radial vortices' [14–16]. 65 A subsequent numerical study by Stapelfeldt and Brandstetter [17] investigated the influence of various parameters on the lock-in phenomenon and made it possible to qual-67 itatively and quantitatively relate the circumferentially convected vortical disturbance to the aerodynamic forcing and resulting blade deflections. In this work, we propose 69 the term 'convective NSV' to differentiate this particular type of non-synchronous vibra-70 tion from others, such as flutter or vibrations driven by acoustic resonances or vortex 71 shedding. Using the knowledge gathered during the last 20 years, the characteristics of convective NSV can be summarised as follows: 73

- It occurs near the stall boundary but before rotating stall cells form. 74
- Prior to convective NSV, frequency spectra of unsteady pressure contain broadband .
- frequencies, which result from multi-wave number disturbances propagating at 76 approximately 50% of the rotor speed in the direction opposing rotation (in the rotor frame of reference). 78
- At the onset of vibration, the aerodynamic disturbance locks in with the structural vibration and the broadband spectrum changes to a coherent aerodynamic 80 disturbance with a distinct frequency peak. 81
- Two important criteria must be fulfilled for it to occur: 82
- The mean aerodynamics must promote the circumferential convection of vortic-83 ity, i.e., the blade must react to small changes in incidence by shedding vorticity,
- while the passage must be blocked close to the casing to allow the circumferential 85
- transport. 86

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- The blade vibration must be able to modulate the propagation velocity of the
 aerodynamic disturbance to create a coherent disturbance in resonance with the
- ⁸⁹ vibration pattern.

Following the description of the phenomenon in [17], we present a semi-analytical 90 model based on forced single-degree of freedom oscillators to predict unstable vibration 91 modes. The aerodynamic forcing term in this model is linearly dependent on the blade-92 deflection amplitude, although non-linearities are observed for high blade vibration 93 amplitudes. At first sight, the phenomenon could be mistaken as flutter, satisfying 94 both of the characteristic criteria listed above. This and the similarities in experimental 95 signatures of flutter and NSV renewed doubt on the distinction between the two. The 96 aim of the current paper is to further analyse the reduced order model in order to clearly 97 illustrate why flutter and convective NSV are two different phenomena. 98

99 2. Review of NSV Model

The model presented by Stapelfeldt and Brandstetter [17] uses single-degree of freedom mass oscillators to represent blades on a rigid disk. In its simplest form, the individual blades are tuned and structurally uncoupled but aerodynamically coupled by a forcing term. In the case of convective NSV, the forcing is caused by a circumferentially propagating vortical disturbance. This is schematically shown in Figure 1.



Figure 1. (**a**) Sketch of rotor indicating blade numbering and sign convention and propagation of disturbance and (**b**) schematic of the model.

It has been demonstrated that the behaviour of the 3D rotor blades undergoing torsional motion can be adequately modelled in a quasi-2D analysis, considering the twist of a spanwise section. In this case, the modal force can be approximated by the moment induced by the unsteady lift and the modal displacement *q* can be replaced with twist of the blade α ($\alpha \propto q$). If the changes in the location of the centre of pressure are negligible, the simplified equation of motion for the system becomes:

$$\ddot{\boldsymbol{\alpha}}(t) + D\dot{\boldsymbol{\alpha}}(t) + K\boldsymbol{\alpha}(t) = c_1 L'(t) \tag{1}$$

where c_1 is a constant of proportionality between the 2D unsteady lift, L', and 3D massnormalised modal force. D and K are the diagonal damping and stiffness matrices. respectively. As this is describing a twist motion, the modal force is a moment, but, to align with convention, we refer to it as modal force. Since the aerodynamic disturbance can be quantified in terms of convected vorticity, the modal force term on the right-hand side can be further specified. It can be considered as a superposition of the force induced directly by the blade oscillation and that caused by a circumferentially propagating vortical disturbance, which is also referred to as the aerodynamic disturbance in the following. Assuming that apparent mass effects are negligible and that the twist velocity is small compared to the inlet velocity, we can use the model of Theodorsen [18] to approximate the unsteady lift due to blade twist and the Kutta–Joukowski theorem to approximate the force induced by a travelling disturbance. This results in the following equation of motion [17]:

$$\ddot{\boldsymbol{\alpha}}(t) + D\dot{\boldsymbol{\alpha}}(t) + K\boldsymbol{\alpha}(t) = \underbrace{\frac{1}{2}c_1\rho v_{\infty}^2 c\tilde{\boldsymbol{L}}_{\alpha}\boldsymbol{\alpha}(t)}_{\text{force due to vibration}} + \underbrace{c_1\rho v_{\infty}\tilde{\boldsymbol{L}}_{\Gamma}\boldsymbol{\Gamma}(t)}_{\text{force due to convected disturbance}}$$
(2)

where ρ is the density, v_{∞} is the relative inlet velocity and c is the blade chord. The coefficient \tilde{L}_{α} models the unsteady aerodynamic response of the blade. Similar to Theodorsen's function, it is a function of the reduced frequency k and operating point, but, for simplicity, we assume a constant operating point and tuned system to drop these dependencies. In the second term on the right-hand side, \tilde{L}_{Γ} is a complex constant accounting for the unsteady effects induced by the vortical disturbance $\Gamma(t)$. It models the change in amplitude and phase relative to the quasi-steady force.

The lift coefficient L_{Γ} is a function of reduced frequency and blade deflection amplitude but is assumed to be constant here, since the reduced frequency is kept constant and the blade deflections are assumed to be small ($\alpha < 2^{\circ}$). The convection of circulation around the circumference, $\Gamma(t)$, couples the different rotor blades aerodynamically. Equation (2) clearly shows that the right-hand side of the equation of motion for the NSV problem comprises two terms: the first one models the forces induced by vibration, F_{ν} , and the second one those induced by a circumferentially travelling aerodynamic disturbance, F_a :

$$\ddot{\boldsymbol{\alpha}}(t) + D\dot{\boldsymbol{\alpha}}(t) + K\boldsymbol{\alpha}(t) = \boldsymbol{F}_{\boldsymbol{v}}(t) + \boldsymbol{F}_{\boldsymbol{a}}(t)$$
(3)

At first sight, Equation (3) resembles a forced response problem, where the excitation forces F_a can be linearly superimposed with the vibration forces F_v . In the absence of any vibration-independent aerodynamic unsteadiness ($F_a = 0$), Equation (3) describes the flutter case. In the case of NSV, experimental measurements and simulations indicate that the aerodynamic disturbance is modified by the blade vibration [13]. Furthermore, in the computational model used to study NSV, the aerodynamic disturbance is generated by the oscillating blades ($\Gamma \propto \dot{\alpha}$), such that both terms on the right-hand side depend on the blade vibration:

$$\ddot{\boldsymbol{\alpha}}(t) + D\dot{\boldsymbol{\alpha}}(t) + K\boldsymbol{\alpha}(t) = \boldsymbol{F}_{\boldsymbol{v}}(\boldsymbol{\alpha}(t)) + \boldsymbol{F}_{\boldsymbol{a}}(\dot{\boldsymbol{\alpha}}(t))$$
(4)

From Equation (4) alone, it is impossible to distinguish between NSV and flutter. In the following, we further analyse the nature of the aerodynamic forcing term F_a to demonstrate that there are some key differences between the two phenomena.

3. Frequency Domain Description

In the model shown above, the aerodynamic forcing results only from the blade vibration and is linearly dependent on the blade vibration amplitude. Under some assumptions, it is possible to recast it into the frequency domain and predict stability using eigenvalue analysis.

120 3.1. Derivation of Influence Coefficients

To cast the system into the frequency domain, we derive an expression for the aerodynamic influence coefficients (AICs) based on the assumptions of vibrating blades and circumferentially convected aerodynamic disturbances. AICs are coefficients describing the forcing (amplitude and phase) generated by an oscillating blade on other blades in the assembly. They are normally used to determine the aerodynamic damping in all nodal diameters from a single vibrating blade, in experiments as well as simulations. Detailed explanations can be found in, for example, the work of Crawley [19].

To derive the AICs, we assume that the rotor blades are vibrating at an angular frequency ω_v in the rotor frame of reference, in nodal diameter N_v , such that the struc-

tural inter-blade phase-angle is given by $\sigma_v = 2\pi N_v / N_B$. The aerodynamic disturbance 1 30 has circumferential propagation speed Ω_a^R in the rotor frame of reference. The sign 1 31 convention is such that a positive circumferential direction is in the direction of rotation 1 32 and therefore $\Omega_a^R < 0$, as illustrated in Figure 1. The aerodynamic disturbance is being 133 emitted at frequency ω_a in the rotor frame of reference. This could be, for example, 1 34 vorticity being shed from one blade as a result of an aerodynamic instability, but it could 1 35 also be due to vibration in a structural eigenfrequency ω_v . Since it is difficult to induce 1 36 sufficiently small variations to cause local vortex shedding in numerical simulations, the 137 CFD simulations used to calibrate the model in [17] relied on vibration as a disturbance 1 38 trigger. We therefore consider the special case where the aerodynamic disturbance is 1 3 9 originating from the vibrating blade and $\omega_a = \omega_v$. Since the disturbance is generated 140 by the blade vibration, the distinction between F_v and F_a is not clear (see Equation (141 4)). We now demonstrate why it is nevertheless necessary by deriving an expression of 142 aerodynamic forcing on a single blade in an assembly of N_B blades. For this, it is helpful 143 to distinguish between the situation before lock-in and after lock-in. 144

145 3.1.1. Before Lock-In

To distinguish between F_v and F_a , we consider that it takes a finite time, namely:

$$T = -\frac{2\pi}{N_B \Omega_a^R} \tag{5}$$

for a disturbance emitted from a given blade at the beginning of blade vibration at t = 0 to travel one pitch. Any force experienced by the trailing blade before this is defined as F_v , and the difference between the total force and the force due to blade vibration is the force due to the aerodynamic disturbance F_a .

$$F(t) = \begin{cases} F_v(t) & \text{for } t < T \\ F_v(t) + F_a(t) & \text{for } t \ge T \end{cases}$$
(6)

The force due to the aerodynamic disturbance is a superposition of the forces $F_{a,n}$ caused by N preceding blades. Note that N here is the number of blades that have an influence on a given blade, which is not necessarily equal to N_B . The force becomes:

$$F(t) = \begin{cases} \tilde{F}_v e^{i\omega_v^R t} & \text{for } t < T\\ \tilde{F}_v e^{i\omega_v^R t} + \sum_{n=0}^{N-1} F_{a,n}(t) & \text{for } T < t < NT \end{cases}$$
(7)

with *n* counting against the direction of disturbance propagation. As defined above, in the case analysed here, the forces are periodic with frequency ω_v :

$$F_{a,n} = \tilde{F}_{a,n} e^{i\omega_v t} \tag{8}$$

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We can now derive an expression for $F_a(t)$ in terms of the force experienced by a blade due to the oscillation of its predecessors and inter-blade phase angles.

The aerodynamic inter blade phase angle, i.e., the phase lag of the disturbance between two subsequent blades is given by:

$$\sigma_a = \omega_v T = -\frac{2\pi\omega_v}{N_B \Omega_a^R} \tag{9}$$

The blades are not necessarily vibrating in phase but before lock-in the vibration can be random without a fixed inter-blade phase angle. We therefore define the vibration of individual blades through the inter-blade phase angle $\sigma_{v,n}$:

$$\alpha_0 = \hat{\alpha} e^{i\omega_v t}, \quad \alpha_n = \hat{\alpha} e^{i\omega_v t + \sigma_{v,n}} \tag{10}$$

where $\hat{\alpha}$ is the vibration amplitude, which is assumed to be constant between blades. The aerodynamic disturbance attenuates while travelling around the circumference as vorticity is not convected purely circumferentially but also axially out of the domain. Assuming an exponential decay of the disturbance, the forcing amplitude generated by the *n*th preceding blade is modelled as $\tilde{F}_{a,n} = \tilde{F}_a^* e^{-nr_a}$, where \tilde{F}_a^* is the complex constant representing the force caused by an immediately preceding blade. The expression for $F_a(t)$ becomes:

$$F_{a}(t) = \sum_{n=0}^{N-1} \tilde{F}_{a}^{*} e^{-nr_{a}} e^{i(\omega_{v}t + \sigma_{v,n} - n\sigma_{a})}$$
(11)

$$=\sum_{n=0}^{N-1}\tilde{F}_a^*e^{-nr_a}e^{i(\sigma_{v,n}-n\sigma_a)}e^{i\omega_v t}$$
(12)

It is now possible to compare this to the flutter case, where $F_v(t) = \tilde{F}_v e^{i\omega_v^R t}$. To do this, we set the number of preceding blades to infinity, consistent with a periodic state, and we assume vibration at a fixed inter-blade phase angle given by:

$$\sigma_{v,n} = -n\frac{2\pi N_v}{N_B} = -n\sigma_v \tag{13}$$

Equation (12) then becomes:

$$F_{a}(t) = \tilde{F}_{a}^{*} e^{i\omega_{v}t} \sum_{n=0}^{\infty} e^{-nr_{a}} e^{-in(\sigma_{v}+\sigma_{a})}$$

= $\tilde{F}_{a}^{*} e^{i\omega_{v}t} \left[\frac{1 - e^{-r_{a}} e^{-i(\sigma_{v}+\sigma_{a})}}{1 - 2e^{-r_{a}} \cos(\sigma_{v}+\sigma_{a}) + e^{-2r_{a}}} \right]$ (14)

where the equality $\sum_{k=0}^{\infty} p^k e^{ikx} = \frac{1 - pe^{ix}}{1 - 2p\cos x + p^2}$ is used. The sum of the inter-blade phase angles expressed in terms of nodal diameters and frequencies is:

$$\sigma_v + \sigma_a = 2\pi \left[\frac{N_v + \omega_v / \Omega_a^R}{N_B} \right]$$
(15)

Two differences between convective NSV and flutter become apparent in Equations (12) 155 and (14). There are two distinct time scales in the case of NSV: the vibration time scale 156 and the aerodynamic, or convective, time scale, $n\sigma_a = -n\omega_v/(N_B\Omega_a^R)$. If the convective 157 time scale is not an integer multiple of the vibration period, the phase-lag between the 158 aerodynamic disturbance and vibration modulates the forcing, creating a beating signal. The amplitude of this depends on the decay coefficient r_a . For a given r_a , the amplification 160 in time of the force generated by the aerodynamic disturbance, which we measure here 161 as an amplitude ratio \hat{F}_a/\hat{F}_a^* , reaches a maximum if the frequency is in resonance with 162 the vibration frequency, i.e., $\omega_v^R = N_a \Omega_a^R$, as in a forced response function. This is shown 163 in Figure 2, for different decay coefficients, where the amplification for a fixed vibration 164 frequency and range of propagation speeds Ω_a^R was computed. However, unlike classical 165 forced response, the aerodynamic excitation in this scenario depends on the vibration 166 amplitude. 167



Figure 2. Amplification of disturbance for different decay coefficients.

The other difference results from the decay coefficient r_a . The value of r_a determines how many blades are influenced by the vibration of a given blade. For low values of r_a , it is possible that an aerodynamic disturbance originating from one blade travels around the entire circumference and returns to the original blade.

172 3.1.2. After Lock-In

The numerical studies in [17] showed how lock-in of the disturbance and a vibration pattern is achieved through a phase-modulation of the disturbance when it is interacting with an oscillating blade and the establishment of a nodal diameter pattern such that the phase-speed of the aerodynamic disturbance matches that of the structure. In this case, the resonance condition

$$\omega_v^R = N_a \Omega_a^R \text{ where } N_a = \{1, 2, \dots, n\}$$
(16)

is fulfilled, i.e., an integer number of aerodynamic wave lengths fits into the circumference. Substituting Equation (16) into Equation (15), we then see that:

$$\sigma_v + \sigma_a = 2\pi \frac{N_v - N_a}{N_B} = 2\pi m \text{ where } m = \{1, 2, \dots, n\}$$
 (17)

such that Equation (14) simplifies to:

$$F_{a}(t) = \tilde{F}_{a}^{*} e^{i\omega_{v}t} \frac{1}{1 - e^{-r_{a}}}$$
(18)

Considering a case where the disturbance rapidly decays over the circumference, i.e., $r_a \rightarrow \infty$, recovers the expression for flutter:

$$\lim_{r_a \to \infty} F_a(t) = \tilde{F}_a^* e^{i\omega_v t} \tag{19}$$

In the case of $r_a \rightarrow 0$, the aerodynamic forcing amplitude diverges even in the absence of a coupled fluid–structure instability.

The above analysis examines the relationship between NSV and flutter. Equation (18) shows how, even after lock-in, when it is impossible to distinguish unsteadiness resulting from aerodynamics from that of vibration, the physics governing the system are different. In the case of NSV, the attenuation of a circumferentially propagating disturbance is low, while it is high in the case of flutter. In other words, in the case of NSV, an aerodynamic instability exists, which does not require participation of the structure. This is not the case for flutter.

To further illustrate the difference between NSV and flutter, it is useful to compare the above description to an aerodynamic influence coefficient (AIC) formulation which can then be used to analyse the stability of the system.

185 3.2. Comparison to Classical AIC Approach

When the number of preceding blades considered in the summation is less than the number of blades in the circumference $N \le N_B - 1$, which is a valid choice for rapid decay of the aerodynamic disturbance, Equation (12) becomes:

$$F_{a}(t) = \sum_{n=0}^{N-1} \tilde{F}_{a}^{*} e^{-nr_{a}} e^{i[\omega_{v}t - n(\sigma_{v} + \sigma_{a})]}$$
(20)

Noting that the amplitude of the force is proportional to the blade modal velocity, because vorticity is being generated by the blade oscillation [17], and including the forces resulting from vibration on the vibrating blade itself, $F_v(t)$, this can be rewritten to resemble a classical aerodynamic influence coefficient formulation. In this case, the equation of motion for a given blade and inter-blade phase angle, σ_v , becomes:

$$\ddot{\alpha} + 2\zeta_v \omega_v \dot{\alpha} + \omega_v^2 \alpha = \tilde{C}_v \alpha + \sum_{n=0}^{N-1} \tilde{C}_{a, n_{\sigma_v}} \dot{\alpha}_n$$
(21)

where the first term on the right-hand side represents the aerodynamic influence of the blade on itself and the sum contains the contribution of all other blades. The solution for the modal displacement is assumed to be a complex exponential,

$$\alpha = \hat{\alpha}e^{\lambda t}$$
 where $\lambda = -\omega_v \zeta \pm i\omega_v \sqrt{\frac{\omega^2}{\omega_v^2} - \zeta^2}$ (22)

such that the solution to the eigenvalue problem will give the aeroelastic frequency, ω , and aerodynamic damping, ζ . The blade influence coefficients $\tilde{C}_{a,n_{\sigma_v}}$ and \tilde{C}_v relate to the aerodynamic force coefficient \tilde{F}_a^* as follows:

$$\tilde{C}_{a,n_{\sigma_{v}}} = \frac{\tilde{F}_{a}^{*}}{\omega_{v}\hat{\alpha}}e^{-nr_{a}}e^{-in(\sigma_{v}+\sigma_{a})} = \tilde{C}_{a}^{*}e^{-nr_{a}}e^{-in(\sigma_{v}+\sigma_{a})}$$

$$\tilde{C}_{v} = \frac{\tilde{F}_{v}}{\hat{\alpha}}$$
(23)

In other words, the influence coefficient as derived from AIC simulations auto-186 matically incorporates the phase-lag and decay. It is normally obtained using CFD 187 simulations without any knowledge of the physical mechanisms causing the aerody-188 namic coupling between blades. (Note that, in the typical AIC analysis, the vibration 1 89 inter-blade phase angle σ_v would not feature in the aerodynamic influence from Blade 190 *n* to Blade 0 (as only one blade is vibrating). Instead, the complex blade-individual 1 91 influence coefficient is transferred into the travelling wave space by a Fourier transform.) 192 The comparison to the classical AIC approach clearly shows that, in a locked-in 193 state and for a sufficiently high decay of the disturbance around the circumference, 1 94 the problem is equivalent to flutter and can be analysed using aerodynamic influence 195 coefficients. The problem in the case of NSV is how these influence coefficients are 196 defined. Without sufficient decay, the aerodynamic disturbance would traverse the 197 entire circumference and the coefficients would be time dependent (on the number of 198 revolutions of the disturbance). In this case, they are impossible to obtain using CFD 199 simulations because the AIC paradigm is that the influence decays to zero with distance 200 from the oscillating blade. This is illustrated with examples in the following section. 201

4. Rotor Stability Analysis

To illustrate the use of the model, it is here applied to a transonic rotor exhibiting non-synchronous vibrations near stall in the first torsional mode. The case and experimental procedure is described in detail in [13] but is briefly reviewed here.

206 4.1. Test Case

The test case is a 1.5 stage research compressor representative of modern high-207 pressure compressor front stages. The rotor operating map is shown in Figure 3. In the 208 experiments, high vibration amplitudes in the 1T/8ND mode were measured when the 209 210 compressor was throttled from the last point shown on the map. The CFD simulations used to calibrate the model were performed using the in-house Reynolds-averaged 211 Navier-Stokes solver AU3D. Details about the calibration process are given in the next 212 section. Steady state simulations were performed on single-passage mixing plane models, 213 while unsteady simulations were performed on a five-passage model of the rotor only, 214 with the centre blade vibrating as illustrated in Figure 1. Details regarding the CFD 215 simulations can be found in [17] 216

As seen in Figure 3, the steady state CFD simulations of the 1.5 stages did not reach the near-stall operating point but with simulations of the isolated rotor at increased back-pressure the stall mass flow was reached. On this rotor-only characteristic, two operating points are labelled. OP1 presents the point of maximum pressure rise in the rotor and OP2 presents the last point for which convergence in the steady simulation could be reached. Using unsteady simulations, the operating point shifts as indicated in the picture.



Figure 3. Constant-speed characteristic and flow field at 92% span.

A validation of the CFD is shown in Figure 3, where the flow field measured at 2 2 4 the near stall operating point is compared to CFD simulations at OP1 and OP2. The 225 flow field at OP2 matches that of the experiment well. As a result of the tip leakage 226 flow, the passage is almost completely blocked by low velocity fluid downstream of the 227 shock. At this operating point, a vortical disturbance is transported predominantly in 228 the circumferential direction. It was previously shown that this is the main contributor 229 to forcing on the blades during NSV. In the formulation above, this corresponds to a low 230 decay coefficient r_a . At the higher mass flow operating point (OP1), the majority of the 2 31 vorticity is convected axially out of the passage and r_a takes a high value. 232

233 Validation of Frequency Model

The frequency domain model is now applied to the transonic rotor for the two operating points of interest. The coefficients, listed in Table 1, were previously calibrated using reduced-domain CFD simulations at OP1 and OP2, where a central blade (Blade 0) was oscillated in the torsional mode and the resulting forces on the other blades were recorded (see Figure 1). The force coefficients \tilde{F}_a^* and \tilde{F}_v are determined from the time histories of modal forces on Blade 1 and the oscillating Blade 0, respectively, while the decay rate was found by comparing forcing amplitudes on all five blades in the domain.

	OP1	OP2
Decay rate, r_a	1.0	0.075
Propagation speed, $\Omega_{aN}^R = \Omega_a^R / \Omega_r^R$	-0.44	-0.44
Force coefficient $\tilde{F}_a^* = \tilde{C}_a^* \hat{\alpha}$	$12e^{i(-0.50\pi)}$	$12e^{i(-0.375\pi)}$
Force coefficient $\tilde{F}_v = \tilde{C}_v \hat{\alpha}$	$50e^{i(0.25\pi)}$	$50e^{i(0.25\pi)}$
Number of blades N_B	21	21
Vibration frequency ω_v^R/Ω_r	5.81	5.81

Table 1. Coefficients and parameters used to represent OP1 and OP2.

Due to the low decay rate of the aerodynamic disturbance, a periodic solution does not exist at the NSV operating point (OP2), and the force coefficients are time dependent. The present analysis uses rounded values following calibration during the first few cycles of blade vibration.

Figure 4a shows the aerodynamic damping curves at the two operating points. 24 While OP1 is stable, OP2 shows significant negative aerodynamic damping in nodal 246 diameter $N_v = 8$. The associated shift in frequency of the aeroelastic system relative to 247 the in-vacuo frequency ω_v is shown in Figure 4b. This shift in frequency shows how 248 the fluid-structure coupling modifies the phase-speed of the aerodynamic disturbance. 249 At the unstable nodal diameter, the aerodynamic disturbance and structural vibration 250 are close to resonance and the shift in frequency is minimal. For $N_v = 7$, on the other 251 hand, the frequency shifts by 3%. This lock-in effect was also seen in the experiment and 252 numerical simulations [13,17]. The results at OP1 (stable) and OP2 (instability at N_v = 253 8) are in agreement with the experimental measurements and validate the frequency 254 domain model. 255



Figure 4. Aerodynamic damping (a) and aeroelastic frequency ratio (b) versus nodal diameter for the experimentally tested operating points.

256 4.2. Application to Cases from Literature

To test the general applicability of the model and these results, we applied it to a 257 number of cases from the literature, as listed in Table 2. The forcing coefficients \vec{F}_v and \vec{F}_a 258 were not changed from the calibrated values (Table 1), but the non-dimensional vibration 259 frequency ω_v / Ω_r and propagation speed Ω_a^R / Ω_r were adjusted for each case, based on 260 information from the literature. Using these settings, the model was able to correctly 2.61 predict the unstable nodal diameter for all the cases in Table 2. This indicates that the 262 critical (unstable) nodal diameter for a case can be correctly predicted knowing only 263 the number of blades, frequency of vibration and propagation velocity. The former two 2 64 are known, while the latter can be approximated from the swirl velocity in the leading 265 edge plane. The model predicts the resonance condition, and as such the critical nodal 266 diameter can also be identified using simple algebra. The interesting outcome of this 267 experiment is that the same set of values for the coefficients \tilde{F}_a^* and \tilde{F}_v gives good results 268 for all cases. This implies that either all cases and their force coefficients are comparable 269 or the amplitude and phase of the coefficients plays a minor role. The latter would imply 270 that it is not necessary to recalibrate coefficients to assess the stability of a compressor at 271

different operating points. The sensitivity to the coefficients is therefore studied in thefollowing section.

Table 2. Cases from the literature successfully captured by the model, listing model inputs (number of blades, propagation speed and vibration frequency), experimentally measured nodal diameter $N_{v,exp}$ and nodal diameter predicted by the reduced order model $N_{v,model}$.

	NB	Ω_a^R/Ω_r	ω_v/Ω_r	$\sigma_{v,exp}$	N _{v,exp}	$N_{v,model}$
Baumgartner et al. [9]	27	-0.36	7.56	80°	6	6
Kameier and Neise [20]	24	-0.6	22.2	165°	11	11
Brandstetter et al. [13]	21	-0.44	5.8	137°	8	8
Rodrigues et al. [21]	16	-0.42	5.46	67.5°	3	3

274 5. Parametric Investigation

The influence of the decay rate, rotational speed and force coefficients on the stability of the system is now analysed. The baseline parameters are listed in Table 1, where the values are representative of those determined at OP1 and OP2.

278 5.1. Influence of Decay Rate

The effect of the decay rate r_a on aerodynamic damping is shown above in Figure 4. The only difference between OP1 an OP2 in this analysis is the decay rate, which is another indicator that the key difference between NSV and flutter lies in the propagation behaviour of the aerodynamic disturbance. Further sensitivity studies are not shown here because a variation in r_a is equivalent to including more blades in the influence coefficient sum, which is known to change the shape of the aerodynamic damping curve (Figure 4a) by adding higher harmonics as the number of blades in increased.

286 5.2. Influence of Propagation Speed

²⁸⁷ We continue by studying the influence of propagation speed of the aerodynamic ²⁸⁸ disturbance $\Omega_a^R / \Omega_r = \Omega_{aN}^R$ on aerodynamic damping. The speed was varied between ²⁸⁹ 0.2 and $0.8\Omega_R$ because this range of speeds is associated with NSV in the literature.

Figure 5 plots the least damped nodal diameter against propagation speed. It 290 therefore shows which nodal diameter would be responding when the swirl velocity is 291 changed, reproducing the familiar 'stair case' plots seen during acceleration manoeuvres 292 or re-scheduling of inlet guide vanes (e.g. [22,23]). The size of the markers in Figure 293 5 corresponds to the magnitude of aerodynamic damping. To explain the trends seen 294 here, the aerodynamic damping curves for four selected values close to the measured 295 propagation speed are plotted in Figure 5b. At the operating speed corresponding to 296 OP2 ($\Omega_{aN}^{R} = -0.44$), we see large negative aerodamping at $N_{v} = 8$, indicating that the 297 aerodynamic disturbance is in resonance with the vibration mode. When the relative 298 speed is increased sightly to $\Omega_{aN}^R = -0.42$, $N_v = 8$ is marginally unstable. A slightly 299 lower speed ($\Omega_{aN}^{R} = -0.46$) still shows instability at $N_{v} = 8$ but a reduced magnitude 300 compared to the OP2 operating point. 301



Figure 5. (a) Critical (unstable) nodal diameter as function of propagation speed. Symbol size proportional to amplitude of ζ . (b) Damping coefficient for variation of propagation speed.

From the results in Figures 4 and 5, it is clear that fluid–structure lock-in is possible because the aerodynamic wave number and (to a smaller extent) the phase speed of the disturbance are parameters that are determined by the coupled system, such that the phase-speed of the disturbances matches that of the structure.

306 5.3. Influence of Amplitude and Phase of Aerodynamic Coefficients

The two aerodynamic force coefficients, \tilde{F}_v and \tilde{F}_a^* , are taken as constants in the 307 model. However, their magnitude and phase in reality depend on not only the geometry 308 and operating point but also the reduced frequency. To test the sensitivity of the sys-309 tem's stability on these coefficients, the phase and amplitude are varied independently. 310 Figure 6 shows the effect of the magnitude of the force coefficients on aerodynamic 311 damping. A change in the blade influence on itself, \tilde{F}_v , simply shifts the damping 312 curve, with a larger amplitude resulting in a higher mean aerodynamic damping. This 313 is consistent with flutter in turbomachinery and shows that the blade's influence on 314 itself is stabilising. A change in the amplitude of the aerodynamic disturbance alters 315 the shape of the curve, showing a larger variation between nodal diameters, N_v . This 316 is also consistent with flutter. This behaviour is much more noticeable at OP1 than at 317 OP2. While at OP1 the mean damping is comparable to its variation, damping at OP2 is 318 dominated by the contribution from the aerodynamic disturbance and damping values 319 are an order of magnitude larger than at OP1. 320



Figure 6. (a) OP1 and (b) OP2, variation of amplitude \tilde{F}_a^* and \tilde{F}_v .

The phase of the vibration-associated coefficient \tilde{F}_v has a similar effect as its amplitude and influences the mean aerodynamic damping as expected (see Figure 7). The phase of the force induced by the aerodynamic disturbance \tilde{F}_a^* has a significant effect at OP1. A small shift in the response of the blade results in a shift of minimum aerodynamic damping to another nodal diameter. At OP2, the shift in phase reduces the magnitude of negative damping but does not change the nodal diameter of the instability.



Figure 7. (a) Variation of phase of \tilde{F}_v and (b) variation of phase of \tilde{F}_a^* .

327 6. Discussion

The analysis and application showed that the linear model developed for convective NSV can predict the correct vibration mode, and that the results depend significantly on the disturbance attenuation over the circumference, which is determined by the blockage in the tip region and therefore depends on the operating point. The model as developed above relies on a number of assumptions, namely: 3 34

- ³³³ 1. The forcing due to multiple disturbances can be linearly superposed.
 - 2. The amplitude of the aerodynamic disturbance and therefore the forcing coefficient,
- $\tilde{F}_{a,0}$, depend linearly on vibration amplitude.
- 336 3. The forcing coefficient $\tilde{F}_{a,0}$ does not change with blade oscillation phase.
- 4. All blades are aerodynamically and structurally identical.

While the last one is valid for a tuned bladed disk or blisk, the first three need to be improved to allow quantitative predictions of the vibration amplitudes. Parameter studies [17] have shown that the forcing coefficient behaves non-linearly at high vibration amplitudes and varies with phase. Similarly, the disturbance becomes saturated, which makes it possible for the compressor to operate aerodynamically stable at the NSV operating point.

344 7. Conclusions

This paper derives aerodynamic influence coefficients for compressor non-synchronous 345 vibrations near the stall boundary, which are caused by the circumferential propagation of 346 a vorticity disturbance. The influence coefficients are used in a linear frequency-domain 347 model to predict the stability of the aeroelastic system. Unlike classical AICs, the present 348 influence coefficients are derived from physical principles and are functions of the 349 system's structural and aerodynamic properties. This makes it possible to study the 350 sensitivity of NSV to parameters such as propagation speed and circumferential decay 351 rate of the disturbance. It is shown that the model correctly predicts the experimentally 352 measured unstable nodal diameters when calibrated with unsteady CFD simulations. 353

The results and comparison of the AIC formulation to that for flutter demonstrate 354 that the phenomenon described is distinct from flutter. In the case of convective NSV, the 355 system becomes unstable because an aerodynamic disturbance propagates circumferen-356 tially with little attenuation. The result is an instability which locks-in with the structural 357 vibration frequency. In reality, the aerodynamic and aeroelastic behaviour becomes 358 non-linear at large amplitudes, limiting aerodynamic disturbance and blade oscillation 359 amplitudes. The modifications necessary to model this non-linearity are identified in 360 this paper. 361

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