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Microscopically informed upscale approach of modelling damage in mortar by considering matrix to-grain interface and grain micro-fracture characteristics

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16 Abstract

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18 Multiscale modelling of damage in cement-based materials is mostly done through a 19 downscale approach and constitutive laws are developed based on quasi-brittleness or cracking process within these materials. However, the microscopic characteristics of each 20 phase in these materials need to be considered in order to accurately predict the durability. 21 22 This article presents an experimentally-validated multiscale approach to model damage in mortar which takes into account the microscale fracture properties of the cement paste, the 23 grain and the interface in-between them. This numerical study, on the one hand, shows that 24 25 the failure is significantly dependent on the interface properties between cement paste and sand grains, which should be modelled as a separate phase with different properties than the 26 bulk matrix. On the other hand, this study reveals that sand grain failure and grain size effect 27 are the key phenomena to consider for the precise prediction of damage in the cement-based 28 29 materials. 30

31 Keywords: micromechanics; grain size effect; mortar; interface, failure; multiscale modelling.

33 **1.** Introduction

34

Mesoscale simulations are more and more used to represent the heterogeneous nature 35 in micromechanical modelling for concrete [1]–[6]. In cementitious materials like concrete or 36 mortar, the heterogeneous material structure ranges from nanometres to millimetres of length 37 scale. In mesoscale modelling, the mesostructure is often represented as a three-phase system 38 consisting of randomly placed granular inclusions embedded inside a homogenous binding 39 cement paste matrix and an interfacial transition zone (ITZ) between aggregates and the 40 matrix. Subsequently, the cement paste is generally modelled as a homogenous material 41 because the representation of its heterogeneous nature requires downscaling to the 42 43 micrometric and sub-micrometric scales and is not the object of much attention compared to the concrete. However, damage and durability loss in cementitious materials is often 44 45 associated with the local properties of the cement paste. In multiscale numerical modelling of 46 cementitious composites, the properties of the different phases are conventionally calibrated through inverse analysis using downscale approach e.g. the properties of cement paste, ITZ 47 and sand grains are calibrated through experiments at the concrete scale. 48

49 While this downscale approach has been successfully used [7]-[13], it raises few questions regarding its robustness. In fact, the calibration of the model parameters of each 50 phase requires extensive experimental tests that can be burdensome and time-consuming. 51 Moreover, calibration and experiments have to be repeated every time the mix-design 52 changes. On top of that, lack of any assessment of the properties found at lower scales renders 53 the approach less robust. Fichant et al. [14] proposed a continuum-based damage model for 54 concrete with parameters linked to the experimentally measured properties. However, these 55 parameters need to be calibrated using experimental results, and require recalibration when 56 57 the concrete composition is no longer the same.

A calibration-free mesoscopic modelling of damage in cement-based materials calls 58 59 for a microscopically-informed approach; i.e. one that takes into account (i) the complex 60 aspects of the hardening or hydration process in cement paste microstructure; (ii) the matrixgrain interface properties which is not the same as of the bulk matrix; and (iii) grain 61 62 properties, their particle size distribution and their physical fracture mechanisms. Once determined, these subscale properties can be validated with experimental measurements to as 63 low as the nanoscale [15]–[18]. Eventually, the upscale approach can be applied without 64 resorting to repetitive calibrations at the upper scales. Bernard et al. [8] proposed an upscale 65 approach using properties of cement paste that are determined using numerical simulations at 66 the microscale. However, due to limitations of the model and the lack of properties regarding 67 68 cement paste's phases, the softening curve of the mortar was not correctly reproduced. Sherzer et al. [5] proposed another upscale modelling method using the Lattice Discrete Particle 69 Model [6] to determine the properties of the cement paste matrix from the microscale. While, 70 the macroscopic behaviour of concrete is correctly reproduced, it is done so by calibrating 71 72 model parameters.

The main goal of this paper is to present an upscale approach for multiscale damage 73 modelling in mortar specimens that is free of parameter recalibration at the microscale. Also, 74 75 a discussion is proposed regarding the influence of the properties of ITZ and the inclusions' micro-fracture on the global behaviour of cementitious materials. The cement paste's 76 77 properties are first determined at the microscopic scale using a hydration model and applying intrinsic properties of hydration products, and then experimentally validated in order to render 78 a calibration-free approach. The properties of hydration products remain the same in case of 79 change in the hydration age or in the mix-design. At the mesoscale, a newly developed 80 random particle generation algorithm is applied to create the mesostructure, which is 81 composed of sand particles, cement paste and ITZ. Full particle size distribution curve of sand 82

is considered. Properties of sand particles not only consist of the elastic properties and failure 83 strength but the physical failure mechanisms due to their grain size effect. ITZ properties are 84 determined by considering the boundary effect on the hydration process and the porosity. 85 Multiscale approach is outlined and the constitutive damage behaviour is presented. Three-86 point-bending tests on mortar specimens are simulated and the influencing parameters, 87 88 particularly the ITZ properties and the grain size effect, are discussed in detail. A parametric study is conducted with the aim of identifying the influence of the fracture properties of the 89 ITZ. 90

91

2. Damage mesoscale modelling in cementitious materials 92 Bridging length scales: from cement paste to mortar

93 94 2.1

A concrete mesostructure (with a scale range from 10^{-3} to 10^{-1} m) can be thought of as 95 a three-phase material that is composed of coarse aggregates embedded in a mortar matrix 96 97 with an ITZ, as shown in Figure 1. The mortar matrix (with a scale range from 10^{-4} to 10^{-3} m) can itself be decomposed further into sand particles, an ITZ and a binding cement paste 98 matrix. The bulk cement paste matrix (with a scale range from 10⁻⁶ to 10⁻⁴m) is a 99 heterogeneous composite made of unhydrated particles (issued from clinker) ingrained in a 100 matrix of different hydrates. To simulate the damage of these materials at each scale, a 101 mesostructure is generated and then converted into a finite element mesh. A damage law is 102 attributed to such phases, using parameters that are linked to either physical properties or 103 upscaled homogenised properties. 104

105 106

The principles of the upscaling approach can be summarised as:

- The mix composition is defined (i.e. type of cement, particle size distribution of 107 clinker and additives, mix proportions, w/c ratio, curing conditions, volume 108 fractions of fine and coarse aggregates, etc.). 109
- The representative elementary volume (REV) of the virtual microstructure of 110 cement paste is generated through a hydration model. The hydration platform 111 Virtual Cement and Concrete Testing Laboratory, or VCCTL [19], is used in this 112 case and converted into a finite element mesh. Simulation of the hydration 113 processes does not require any calibration. 114
- The damage law developed by Fichant et al. [14], [20] is used for damage 115 modelling for all cement phases. A full description of the model and its application 116 to cementitious materials is given in Matallah et al. [21]. 117
- The parameters of the micromechanical damage model for each cement paste 118 _ phase (elastic moduli, tensile strength and fracture energy) are linked to the 119 physical properties of the respective phase. These parameters are considered 120 intrinsic to the model, and can be used for any cement paste composition. 121
- Uniaxial tension and compression simulations of the cement paste's REV are 122 conducted to obtain the macroscopic stress-strain response and fracture properties. 123
- The VCCTL hydration model is used once again to simulate the hydration of 124 cement paste near a fixed boundary. This exemplifies the evolution of cement 125 hydration in the ITZ near the fine aggregates of mortar. Its properties are 126 calculated using analytical homogenisation methods. 127
- At the scale of mortar, the mesostructure is generated via the newly developed 128 zone-of-influence random particle generation method and converted into a FE 129 mesh in the finite element code Cast3M. 130
- Damage model is attributed to each phase of the mortar. The regularisation of the 131 _ damage model follows the energetic approach proposed by Matallah et al. [21] and 132

133the REV length h is taken as 200µm, which the thickness of the finite element134chosen for the mesoscopic simulations. This length also corresponds to the size of135the cement paste's Representative Elementary Volume (REV) at the microscale.136The mechanical properties are already known either at the microscale (cement137paste and ITZ) or from physical properties and failure mechanisms (sand).

- Simulation of damage in mortar at the mesoscale is launched. Stress-strain
 response, failure properties and cracking characteristics can be obtained.
- In order to proceed to the level of concrete, tensile and compressive tests can be simulated in order to determine the stress-strain curve of mortar, which can be used to determine the properties of the mortar matrix at the scale of concrete.



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5 **Figure 1.** Schematization of the multiscale modelling of concrete mesostructure.

147 A damage model [14], [20] is applied to all the phases with model parameters, namely 148 Young's modulus *E*, Poisson's ratio ν , tensile strength f_t and fracture energy G_f , varying from 149 phase to phase. In damage mechanics, the total stress σ is calculated from the effective stress 150 $\tilde{\sigma}$ using a damage tensor. In the isotropic form of the damage model mentioned above, the 151 relationship can be written as:

 $\boldsymbol{\sigma} = (1 - D_T) \left\{ \tilde{\boldsymbol{\sigma}} \right\}_+ + (1 - D_C) \left\{ \tilde{\boldsymbol{\sigma}} \right\}_-$ (1)

where D_T and D_C are respectively the isotropic damage variables in tension and in compression. It is assumed that damage grows only due to the tensile opening mode, with the equivalent strain calculated using:

157

158

$$\varepsilon_{eq} = \sqrt{\sum \{\varepsilon_{ii}\}_{+}^{2}}$$
(2)

where $\{\bullet\}$ are the Macaulay brackets. Given the following damage evolution law: 160

$$D_{T} = 1 - \frac{\kappa_{0}}{\varepsilon_{eq}} \exp\left[-B_{T}\left(\varepsilon_{eq} - \kappa_{0}\right)\right]$$
(3)

161

the damage is linked to the phase properties $(E, v, f_t \text{ and } G_f)$, that is: 163

$$\kappa_0 = \frac{f_t}{E} \tag{4}$$

164

$$B_T = f_t \left(\frac{G_f}{h} - \frac{f_t^2}{2E}\right)^{-1}$$
(5)

165

This study is limited to the scale of mortar. However, it can be easily extended to concrete. The composition studied is made of a 0-4 mm size rolled river sand (44.7% of the mortar volume) and a type I Portland cement with a w/c ratio of 0.45. Three notched beams of $7 \times 7 \times 28$ cm in size are tested under three-point bending at the age of 28 days, and the Force -Crack Mouth Opening Displacement (F-CMOD) curve is used to compare the experimental measurements with the numerical results. The mix-design is given in Table 1 and the experimental F-CMOD curve is shown in Figure 2.



Figure 2. Experimental F-CMOD curve of mortar (thick line represents average behaviour over three beams).

Table 1. Mix design of the studied mortar.							
	Sand	CEM I 52.5 N	Effective water	Added water			
Mass (kg/m ³)	1175	668	300	305			
Density	2.63	3.12	1	1			

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2.2. Microscale properties of cement paste 179

180

In cementitious materials, cement paste is considered as the matrix that binds the 181 aggregate particles. It is composed of hydration products formed by hydration reaction 182 between cement materials and water, as well as unhydrated cement particles and residual 183 water. Cement paste can be represented at two scales: the molecular scale (with a scale range 184 from 10^{-8} to 10^{-6} m) and the microscopic scale (with a scale range from 10^{-6} to 10^{-4} m) [22]-185 [26]. The former can be used to determine the intrinsic properties of the components (i.e. 186

187 hydration products) independently of the type of cement, the hydration degree or the water-tocement (w/c) ratio. The microscopic scale considers an assembly of the components based on 188 their volumetric proportions for a given hydration degree, mix ratio and cement type. If the 189 intrinsic properties of cement paste components are known, any assembly can be generated 190 and modelled. The cement paste assembly should be defined by a REV which should be small 191 192 enough to consider all components explicitly, and big enough to represent the building 193 element at the upper scale (laboratory sample). Various sizes for the REV are proposed in the literature which vary from merely 50 µm up to 400 µm [10], [27]–[31]. This variation is 194 explained by the fact that the REV size depends on the heterogeneities, e.g. clinker particles, 195 which decrease in size with hydration. A parametric analysis is carried out by simulating 196 tensile tests on multiple microstructures varying with REV size, and plotting the average 197 tensile strength, the standard deviation, and the coefficient of variation, as shown in Figure 3. 198 It is observed that the coefficient of variation falls below 5% when choosing a size of 200 µm. 199 This size is therefore best suited for damage computations of mature cement pastes. The 200 choice of this REV size satisfies the condition that it must be at least three to five times the 201 size of the biggest inclusion [32]. 202



Figure 3. influence of the REV size on the results of damage computation.

The microstructure of the cement paste was obtained by the hydration software 207 VCCTL [33] and a mesh algorithm [34] was used to import the virtual microstructure in the 208 finite element code Cast3M [35]. The input parameters include the cement composition 209 $(C_3S=72.2\%, C_2S=9.4\%, C_3A=9.4\%, C_4AF=7.8\%, K\bar{S}=1.3\%, N\bar{S}=0.3\%)$, the added gypsum 210 (4.2%), the particle size distribution of cement (obtained by laser diffraction), the w/c ratio 211 (0.45), the curing conditions (20°C, isothermal and sealed) and the cycle-time conversion 212 curve (calculated from the isothermal calorimetry curve). All the input data are the 213 characteristics of the cement and the mix design and do not require any calibration. The 214 microstructure at 28 days is extracted and converted into a FE mesh. Cement phases are 215 explicitly represented inside the microstructure, including calcium-silicate-hydrates (C-S-H) 216 and the capillary porosity. The C-S-H gel is considered as a single homogenised component 217 representing both low density C-S-H, high density C-S-H and gel porosity [36]. Water-filled 218 porosity is also considered as another "component" regardless of the water content in the 219 capillary voids. The resolution of the REV (the size of a voxel) is $1\mu m^3$ and the volume of the 220 REV is $200 \times 200 \times 200 \ \mu m^3$. The obtained 3D microstructure is shown in Figure 4. 221 222



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Figure 4. 3D virtual cement paste obtained by the VCCTL hydration platform

Uniaxial tensile tests were simulated on cement pastes in order to obtain the homogenised mechanical properties. In the numerical calculation, each step considers a volume with new properties (issue from the last step) and small displacements were considered. So, 2D simulations can be used instead of 3D simulations which were too slow due to the huge number of voxels (equal to 8 million). 2D sections were extracted and simulations were conducted on them. The macroscopic results were averaged over four sections (labelled S50, S100, S150 and S200, as illustrated in Figure 5.



Figure 5. Extraction of sections S50, S100, S150 and S200 from the 3D microstructure (colour code: purple = porosity, red = C_3S , orange = C_2S , blue = C_3A , light blue = C_4AF , dark blue = sulphate phases, white = inert particles, yellow = portlandite, pink = C-S-H, green = hydrogarnet and AFm, light green = ettringite).

If the properties of the cement paste's phases are known, the multiscale approach of modelling 240 damage can be carried out without any calibration, since the micromechanical model can be 241 used for different cement paste compositions and mix designs. The elastic properties used in 242 the model for each cement phase are obtained from the literature (see [37] for example). On 243 244 the other hand, very little literature work can be found on the tensile strength and the fracture energy of individual cement phases. It is not practically possible to determine these fracture 245 parameters for all cement phases. In previous studies [29], [38], the tensile strength was 246 assumed to be proportional to the elastic modulus. However, an inverse analysis scheme is 247 proposed instead to identify the missing properties used to calculate the model parameters. 248 For this reason, the following assumptions are made [39], [40]: 249

250

239

i. Each voxel in the finite element mesh corresponds to a unique homogeneous phase,

- ii. All voxels of the same type have the same mechanical properties,
- 253 iii. The behaviour of the cement paste's phases is considered isotropic,
- iv. All phases obey the damage model presented above,

v. The tensile strength $f_{t,ph}$ is proportional to the micro-hardness, HD_{ph} , of the phase, i.e.

vi. The fracture energy $G_{f,ph}$ of each component is proportional to its elastic energy i.e.

256

$$HD_{ph} = \alpha_{ft} \times f_{t,ph} \tag{6}$$

257

258 259

$$G_{f,ph} = \beta_{Gf} \frac{(1+\nu)f_t^2}{E}$$
(7)

260

where α_{ft} and β_{Gf} are two proportionality constants. The first three assumptions 261 reduce the number of elastic properties needed for the simulations, while the other two reduce 262 the number of missing parameters that need to be identified. A relationship between the 263 tensile strength and the hardness is generally attested for ductile metals, with $\alpha_{ft} = 3$, while 264 the value of this coefficient varies from ~28 to 200 for composites, granular materials and 265 ceramics [41]. The problem is therefore reduced to the only two unknown parameters (α_{ft} and 266 β_{Gf}). To identify them, a reference cement paste has been used to carry out multiple tests, 267 such as bending tests on notched specimens $(40 \times 40 \times 160 \text{ mm}^3)$, compressive tests on cement 268 paste cubes $(40 \times 40 \times 40 \text{ mm}^3)$ and impulse excitation tests on unnotched beams [42]. This 269 allows for the determination of the macroscopic properties of the reference cement paste, i.e. 270 E_{HCP} , v_{HCP} , $f_{t,HCP}$ and $G_{f,HCP}$. The use of an optimisation algorithm, such as the Levenberg-271 Marquardt method [43], for an inverse analysis is time consuming and cannot guarantee the 272 uniqueness of the solution. For this reason, an alternative method based DOE, or the design of 273 experiments method, is chosen. In this case, the parameters α_{ft} and β_{Gf} are fixed in a realistic 274 range, [15; 35] and $[1.25 \times 10^{-5}; 6.25 \times 10^{-5}]$, respectively. Numerically, the cement paste 275 276 composition is introduced in the hydration model and the virtual microstructure generated is 277 used to perform simulations to determine the numerical properties of the cement paste (Figure 6). The average stress-crack opening displacement curve is calculated from the behaviour of 278 279 all the four 2D sections for the values of α_{ft} and β_{Gf} , in order to determine the corresponding $f_{t,HCP}$ and $G_{f,HCP}$. The cement paste properties $f_{t,HCP}$ and $G_{f,HCP}$ are then drawn as a function 280 of α_{ft} and β_{Gf} , as illustrated in Figure 7. In the same figure, the isopleths are drawn, and the 281

- intersection of the contour lines that correspond to the experimental values for $f_{t,HCP}$ and
- 283 $G_{f,HCP}$ show a unique solution for α_{ft} and β_{Gf} .



285 286 287

Figure 6. Microstructure of cement paste under tensile loading.





Figure 7. Identification of the parameters α_{ft} and β_{Gf} using experimental results.

290

Once the parameters (α_{ft} and β_{Gf}) are determined, the fracture properties of each phase of the cement paste remain the same when the mix design changes, and are treated as intrinsic material properties [40]. The properties of the main phases of cement paste are listed in Table 2. Using these properties, it is possible to use the same procedure to estimate the mechanical properties of other cement pastes. Figure 8 shows a comparison between the estimated values and the experimental data, and demonstrate the potential of the micromechanical model to predict properties of cement pastes.

Figure 9 shows the results for the cement paste used in this article. It also shows a comparison between the simulation curve and the idealised behaviour of an isolated finite element of cement paste at the mortar scale with the same mechanical properties. The macroscopic properties of the hardened cement paste (HCP) are obtained: $E_{HCP} = 16$ GPa, $\nu_{HCP} = 0.27$, $f_{t,HCP} = 6.77$ MPa and $G_{f,HCP} = 6.81$ J/m².



 303 f_c - experimental value (MPa)
 304 Figure 8. Comparison of numerical results against experimental data for the compressive 305 and tensile strength of different mix designs (the bars represent 1 S.D.).

307

 Table 2. Properties of the main cement paste phases

Tuble 2. 1 ropernies of the main cement paste phases.							
Phase	E_{ph} (GPa)	ν _{ph} (-)	Refs.	HD _{ph} (GPa)	Refs.	f _{t,ph} (MPa)	$G_{f,ph}$ (J/m^2)
C_3S	137.4	0.30	[15], [28], [44]–[46]	8.7	[15], [46]	430.7	65.8
C_2S	135.5	0.30	[15], [28], [44]–[46]	8.0	[15]	396.0	56.3
C ₃ A	145.2	0.28	[15], [28], [44]–[46]	10.8	[15]	534.6	94.3
C ₄ AF	150.8	0.32	[15], [28], [44]–[46]	9.5	[15]	470.3	72.5
Gypsum	44.5	0.33	[28], [44], [45]	0.6	[47]	29.6	0.98
СН	43.5	0.29	[28], [44], [45]	1.5	[17], [48]	73.8	6.1
C-S-H	23.8	0.24	[49]–[51]	1.1	[17], [52]	55.0	5.9
Ettringite	24.1	0.32	[28], [44], [45]	0.8	[47], [53]	39.6	3.2
AFm	43.2	0.29	[28], [44]	5.3	[25]	262.4	77.3



309 Displacement (μm)
 310 Figure 9. The stress-crack opening displacement curve of the cement paste microstructure
 311 (CEM I, w/c = 0.45) using intrinsic micromechanical parameters (dashed line = idealised
 312 behaviour of a finite element representing cement paste at the scale of mortar).

313 2.3. Interaction between the hardening cement paste and the rigid 314 heterogeneities at mortar scale

315

In cementitious materials, it is generally accepted that the interface between rigid inclusions 316 (sand or aggregate particles) and binding matrix (cement paste) is more porous and possesses 317 different effective properties than the cement paste itself [54]. This interface has been 318 classically modelled as a homogeneous layer that envelops the inclusions and several studies 319 have used this approach to determine the homogenised elastic properties of the mortar 320 mesostructure [55], [56]. This approach was not considered by [2], [57], [58], who proposed 321 322 heterogeneous models by which the elastic properties evolve in the interface according to a power law. Similarly, [59] proposed a model of the interface consisting of several concentric 323 layers of the same thickness and whose elastic properties vary according to the distance from 324 325 the inclusion. In their study, the authors also proposed a method to homogenise the elastic properties of the interface and show that its thickness has little influence on the macroscopic 326 response. On the other hand, it is the fracture properties of the interface which drive the crack 327 328 path and significantly affect the overall behaviour of the mortar. This influence is explained by the weakness of the interface with respect to the cementitious matrix, which causes the 329 cracks to pass through the inclusion-matrix interface, as shown in Figure 10. 330



332 333 334

331

Figure 10. Cracking at the mortar scale [60].

In this study, the hydration model is used to simulate the evolution of the hydration 335 near the surface of sand particle. Figure 11 illustrates the evolution of the Young's modulus 336 and the Poisson's ratio within the ITZ, calculated using differential effective medium theory, 337 or D-EMT [19]. The thickness of the ITZ is taken as 20 µm, which the distance above which 338 the elastic moduli no longer change. To calculate the homogenised elastic moduli, the ITZ is 339 subdivided into 10 layers of the same thickness and then homogenised as proposed in [59]. 340 The effective elastic moduli are $E_{ITZ} = 14.81$ GPa and $v_{ITZ} = 0.279$. Compared to the bulk 341 cement paste, the difference is explained by the porous nature of the ITZ, leading to a lower 342 Young's modulus and a higher Poisson's ratio. Some authors have observed an important 343 influence of the aggregate shape on the properties of ITZ, particularly the diffusivity and the 344 permeability [61], [62]. However, little to no effect is noticed on the degree of hydration, and 345 little change is witnessed regarding the elastic properties, as long as the sphericity is the 346 347 particle is close to 1 [61]. The sphericity of the sand used in this study was not measured, but since sand particles in mortar are typically spherical, with sphericity in the range of 0.7-0.95 348 [63], the exact shape of sand particles was not taken into account. In fact, the integration of 349 complex shapes in the mesostructure generation procedure requires advanced algorithms with 350 additional parameters to calibrate. One of the goals of this study is to provide an upscale 351 methodology that does not depend on additional calibration coefficients at the mesoscale. 352



353 Distance from the aggregate (μm)
 354 Figure 11. Evolution of the elastic moduli in the ITZ as a function of the distance from the
 355 sand inclusion surface.

358

357 2.4. Grain rupture and particle size effect

Granular materials like sand particles, crushed rocks and gravels are crushable 359 materials and generally have brittle behaviour. The effect of grain size distribution on sand 360 grain crushing has been identified as one of the micromechanisms governing the stress-strain 361 behaviour of sand. McDowell et al. [64], [65] assumed that the phenomenon of particle 362 363 crushing does not occur spontaneously when a certain stress state is achieved. Instead, it follows the particle size and the survival probabilities of particles which can be described 364 using the Weibull function, from which it follows that the particle size distribution evolves 365 towards a fractal distribution. The effect of particle size on rupture of individual sand and 366 367 aggregate particles has been studied experimentally [66]–[70] and numerically [71]. Just like with any brittle material, the experimental evidence shows that there is a size effect on the 368 369 crushing strength, expressed as an inverse relation between particle size and strength.

A study by Jaeger [72] proposed an inversely proportional relationship between the characteristic tensile strength of aggregate particles, σ_f , and the square of the particle size d($\sigma_f \propto d^{-2}$). Lee [73] proposed a similar empirical relation, where the power coefficient α varies depending on the nature of the sand studied:

374

$$\sigma_f \propto d^{\alpha} \tag{8}$$

375

Lee [73] reported values of α equal to -0.357, -0.343 and -0.420 for Leighton Buzzard sand, oolitic limestone and carboniferous limestone, respectively, using grains from d =1 to 50 mm. The effect of grain size on its tensile strength can be written from the empirical law in a probabilistic form using Weibull statistical theory [70]:

381

$$\sigma_f \propto d^{-n_d/m} \tag{9}$$

where *m* controls the amplitude of data scatter on crushing strength. Higher *m* values of around 3 to 4 correspond to sound heterogeneous materials such as quartz sands, biotite and ballast. On the other hand, for feldspars, limestones and carbonates, *m* varies between 1 and 3. n_d is the geometric similarity of the mechanical problem [74]. For soil particles and rock aggregates under compression and assuming an isotropic homogeneous material, it has been generally assumed that failure occurs under bulk induced tensile stress, which gives $n_d=3$ [75]. Ratigan [76] proposed geometric similarities of $n_d=2$ for tensile failure. However, many results have shown that $n_d \leq 1$ better fits the experimental findings [70], [77].

In this study, the effect of grain size on fracture of sand particles has been applied according to Weibull statistical theory (Equation (9)) where the diameter of sand particles ranges from 1 to 4 mm. n_d and m were taken equal to 1 and 2.85 respectively. It is admitted that the aggregate size distribution has an influence on the damage of concrete [78]–[80], but no study has been found in the literature about the grain size effect on the concrete failure.

395

396 3. Numerical results of mortar failure

397 **3.1.** A new random particle generation algorithm

398

Multiple random particle generation methods are proposed in the literature. In general, 399 particles or inclusions of different shapes and orientations are generated and randomly 400 distributed in a given space. A binding matrix is then created in between the inclusions to 401 build the virtual composite material. Among these methods, classical algorithms such as the 402 widely-used take-and-place method [1], [78], [89]–[92], [81]–[88], the random-extension and 403 random-walking algorithms [93]–[95], suffer from a numerical sluggishness due to constant 404 overlap-checking between placed particles during the generation procedure. Alternative 405 methods such as the divide-and-fill [96]–[99] and the heuristic method [100] avoid the 406 overlap-checking, but at the expense of the representativeness of the mesostructure. Such 407 408 problems occur notably when mesostructures are dense and contain an important number of particles to be placed. 409

A random particle generation algorithm, designated the zone-of-influence method, is 410 411 proposed for creating a virtual mesostructure of matrix-inclusion type material systems, e.g. mortar and concrete. This method avoids recursive loops used for overlap-detection as well as 412 complicated rules for placing new particles, thus increasing the effectiveness of the method 413 414 and its speed. The algorithm can be easily accommodated for different microstructural shapes (notched beams, cylinders, I and H beams, etc.) and works for both 2D and 3D computations. 415 416 First, particles are subdivided into classes ranging from the biggest to the smallest based on their size, and particles within the same class are considered to have the same size. Second, 417 the REV size and shape are defined. The steps of the placement procedure are the following: 418

1. For each class C_i , a feasible region P_i^{ad} is defined inside the REV (Figure 12-2b). P_i^{ad} corresponds to the set of points where the particle can be potentially placed without worrying about overlap. Since no particles have been placed yet, P_i^{ad} initially takes account only of the wall effect by removing the edges that correspond to the radius R_i of class C_i .

2. The particles are then placed according to their size starting with the particles of class C_1 (Figure 12-2c). For each new particle with radius R^N to be placed, a random position is chosen from P_1^{ad} as a definitive position for the particle. The particle is also placed at the same position in all feasible regions of lower sizes (the architecture of the algorithm ensures that if point *x* exists in P_{α}^{ad} , it also exists in $P_{\beta,\beta>\alpha}^{ad}$). For each particle in class C_i , a zone of influence $Z_{inf,i}^N$ is determined according to the equation:

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$$Z_{\inf,i}^{N} = \{ x \in P_{i}^{ad}, \|x\| < R_{i} + R^{N} + G_{i}^{N} \} \qquad i \in [1, n]$$
(10)

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This zone corresponds to the set of points that would definitely lead to overlap between particles. It is therefore removed from the feasible regions according to size (Figure 12-2c). 3. Once all the particles in C_1 are placed, P_1^{ad} is discarded and the algorithm proceeds to the placement of the C_2 particles in the same manner. In the illustrative example, only one

- particle from C_1 was placed and only one from C_2 is to be placed. In this case, a random 435 position is chosen from P_2^{ad} without the need for overlap-checking (Figure 12-2d). Since 436 there is only one particle in C_2 , there is no need to calculate and remove the zone of 437 influence from P2^{ad}. This is because no further C2 particle needs to be placed and therefore 438 no overlap condition needs to be checked with placed C_2 particles (none in this case). 439
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- 4. P_2^{ad} is then discarded and two particles from C_3 are placed (Figure 12-2e/2f). Here, the first C_3 particle must be placed in P_3^{ad} before including the second particle, otherwise, there is 441 no guarantee that the two particles would not overlap. 442
- 5. The procedure continues with the placement of all particles in the last class C₄ by choosing 443 random positions from P_4^{ad} and removing the corresponding zones of influence after each 444 particle placed (Figure 12-2g). 445
- 6. Finally, the microstructure is retrieved from the last remaining REV box. As shown in the 446 flowchart of the algorithm presented in Figure 12-1, there is no overlap-checking loop, 447 which considerably reduces the time of the generation method. 448
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Figure 12. Zone-of-influence method: (1) algorithm for the random particle generation and placement, and (2) an illustrative step-by-step example for mesostructure generation.

In order to demonstrate the effectiveness of the new zone-of-influence method (NM) 454 against the old take-and-place method (OM), simulations are carried out by varying the filling 455 degree and the REV size of the mesostructure. The grading curve is subdivided into 9 classes, 456 according to Table 3. Similar conditions are used for both simulations in terms of allocated 457 CPUs and memory. Figure 13-1 shows that, up to a filling degree of 40%, the logarithm of the 458 459 elapsed time taken by the old method increases linearly with the filling degree, as attested in earlier studies [96]. For higher filling degrees, the elapsed time sharply increases, as the old 460 method struggles to find appropriate places for new particles. In contrast, the time taken by 461 the new method to generate the same mesostructures increases linearly with the filling degree. 462 Using the new method, it is therefore possible to construct a mesostructures with a 55% filling 463 degree in 10 seconds, instead of 30 hours taken by the old method. The new method can also 464 reach higher filling degrees in a short time, e.g. taking only 11 seconds for a filling degree of 465 73.5%. 466

On the other hand, Figure 13-2 demonstrates the speed of the new method relative to 467 468 the classical algorithm. The time it takes to construct the mesostructure with an REV size of 10mm is reduced sixfold by using the new algorithm (~58s with the OM against 9.5s with the 469 NM). The performance increases with REV size, as it takes ~ 17.1 hours to generate an REV 470 size of 40mm with the OM, but only ~34 minutes with the NM. It was also possible to reach 471 bigger REV sizes with the zone-of-influence algorithm. 472

Table 3. Grain size distribution of sand.									
Class	1	2	3	4	5	6	7	8	9
Diameter (mm)	3.6	3.0	2.4	1.8	1.2	0.8	0.6	0.4	0.2
Volume fraction (%)	3.04	3.8	5.51	8.01	16.11	9.11	11.97	15.76	26.68

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Figure 13. Comparison between the zone-of-influence (NM) and take-and-place (OM) methods: (1) as a function of the filling degree with a fixed REV size = 10mm, (2) as a function of REV size, with a fixed filling degree = 45%.

3.2. 481

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Mortar beam mesh

The mortar specimen presented in section 2.1 was numerically created using finite 483 elements, by decomposing the beam into three parts, as shown in Figure 14a. To reduce 484 computation time, the two lateral parts (one on each side) were macroscopically represented 485 by a homogenous material whose properties are homogenised mortar. Only the central part, 486 where the damage develops, was represented as a three-phase material, with ITZ modelled by 487 a single homogenised layer. Simulations were performed in 2D plane-stress, by considering a 488 thin thickness of 20mm. This assumption is relevant because we have considered small 489 displacements and at each numerical step they are smaller than the thickness, far from the 490 edge, and the damage does not develop in any finite elements of the lateral parts of the beams. 491 In addition to that, the macroscopic and mesoscopic parts are linked by a connection grid, 492 493 considered as homogenous material [21], as shown in Figure 14b. Finally, two elastic rods are considered at the bottom of the beam, near the notch, in order to measure the CMOD the same 494 495 way it was measured experimentally, as illustrated in Figure 14c.

For the mesoscopic part, the new random particle generation method was used to 496 generate the inclusions with their interfaces in the cement paste matrix, respecting the overlap 497 conditions and the boundary limits imposed by the walls and the notch (Figure 14d). The 498 inclusions are approximated by polygons whose number of segments is calculated so as to 499 respect as much as possible a length of 200µm for each segment. In addition, a minimum 500 501 thickness of cement paste is kept in between inclusions. This choice makes it possible to avoid flocculation of the finite elements corresponding to the inclusions, so as not to create a 502 503 very rigid mesostructure.

504 The mesh of the matrix can be created using the 'SURF' operator proposed in Cast3M. 505 However, for complex geometries such as the cement matrix, this process becomes practically

impossible. In order to avoid computational difficulties of creating fine meshing, a multi-layer 506 contour cutting procedure is used. As illustrated in Figure 15, the cement paste matrix in the 507 mesoscopic part is first segmented into smaller parts, with heights $h_1, h_2 \dots h_N$. The layers are 508 meshed separately and then connected in the final assembly. This procedure makes it possible 509 to create the mesh more quickly (only 6 minutes) without causing problems with regard to the 510 finite element calculations. The average characteristic size of the elements of the binding 511 matrix is about 160µm, which is close to the REV size of cement paste. The initial sand 512 elastic properties have been obtained from an inverse analysis of elastic test on a mortar 513 specimen: $E_s = 78$ GPa, $v_s = 0.2$. 514

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Figure 14. Mesoscopic finite element construction of mortar beam specimen: a) full specimen
with dimensions 70 × 70 × 280mm, b) zoom on the top part of beam, c) zoom on the part of
the beam near the notch, d) view of inclusions surrounded by ITZ and binding matrix.





Figure 15. Three-step procedure of creating the finite element mesh of the cement paste matrix in the mesoscopic part of the beam.

527 3.3. Influence of ITZ properties on the mortar damage behaviour

529 The first series of the simulations (SIM1) do not take into account the presence of the 530 ITZ. The numerical F-CMOD curve is compared to the experimental curve (Figure 16). This comparison shows that the mortar is less resistant and more brittle than expected. An analysis 531 of the crack propagation, shown in Figure 17, reveals that the main crack develops at the tip 532 533 of the notch and advances inside the bulk matrix with no contribution from the aggregates (no rupture of sand particles). The brittle behaviour observed numerically is therefore attributed to 534 the brittle nature of the bulk cement matrix. Even if a damage behaviour was affected to the 535 536 sand particles and incorporating the grain size effect (with a variation of the tensile strength from 8 to 15MPa and a variation of the fracture energy from 60 to 120J/m²), no influence was 537 observed on the global response of mortar. These results show the importance of taking into 538 539 account the ITZ in the simulation of damage in cementitious materials, which was already discussed by many authors [59], [61], [101], [102]. 540 541









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Figure 17. Crack opening profile in SIMO simulation - absence of ITZ. (Figure shows only the mesoscopic part).

The second series of the simulations take into account the explicit representation of the ITZ as a separate phase. The provision of the same fracture properties of the bulk cement paste to the ITZ leads to the same behaviour presented earlier. This means that the ITZ with its distinct properties must be the main contributor to the crack arrest mechanisms. A parametric study was therefore conducted to investigate the influence of such properties. First, the tensile strength was fixed at 6.77MPa (the same as the bulk matrix) and the fracture energy was varied between 6.8J/m² and 120J/m². The results show that the influence is limited and the numerical Force-CMOD curve is still far from the experimental curve (Figure 18). The crack profile in Figure 19 shows that the increase is driven by the limited contribution of the ITZ's fracture energy when the crack passes along the interface. However, the main crack mostly advances through the bulk cement paste without much interaction from the ITZ. This is explained by the fact that the damage threshold of the ITZ is bigger than that of the bulk paste, since the elastic modulus of the former is smaller due to its porosity (see Equation (4)).



Figure 18. Influence of the ITZ's fracture energy on the F-CMOD curve ($f_{t, ITZ}$ =6.77MPa). SIM2: $G_{f, ITZ} = 20J/m^2$, SIM3: $G_{f, ITZ} = 50J/m^2$, SIM4: $G_{f, ITZ} = 120J/m^2$.



Figure 19. Crack opening profile in SIM10 simulation – very high fracture energy with the
 same tensile strength for ITZ as for the cement paste.

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571 For the third series of the simulations, the tensile strength was reduced to 6MPa in 572 order to decrease the damage threshold of the ITZ. The fracture energy was again varied 573 within the range 20-120 J/m². The resulting F-CMOD curves, shown in Figure 20, show an 574 important variation due to the contribution of the fracture energy of the ITZ to the global 575 ductility of the material. The curves get closer to the experimental curve as the fracture energy 576 increases, but fall short from of the desired behaviour even with high fracture energy for the 577 ITZ (120J/m²).









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Figure 21. Crack opening profile in SIM13 simulation – very high fracture energy with a lower tensile strength for the ITZ than for the bulk cement paste.

587 3.4. Impact of the sand particle size effect on properties of mortar

The presence of a size effect on individual sand and aggregate particles has been studied for the last series. The properties $f_{t,ITZ} = 6$ MPa and $G_{f,ITZ} = 120$ J/m² were maintained for the ITZ. The grain size effect law was introduced to the fracture behaviour of the sand particles linking the tensile strength to the particle size ranging from 1 to 4mm, according to Equation (9).

The obtained F-CMOD curve, shown in Figure 22, is in good agreement to the 594 595 experimental behaviour, due to the contributions from the ITZ's absorption of cracks and the fracture of large sand particles which act as crack arrest mechanisms. A close investigation of 596 the damage and the crack opening profiles (Figure 23) shows that the crack advances from the 597 tip of the notch through the bulk and reaches a rather large sand inclusion. Damage grows 598 inside and the main crack passes through the sand particle. The main crack then travels along 599 the ITZ of smaller inclusions which remain unbroken. Damage grows in the surroundings of 600 601 the main crack. Occasionally, the crack is arrested due to the presence of a large sand particle or the high fracture energy of the ITZ, provoking the bifurcation of the main crack or forcing 602 its deviation through the bulk cement paste. 603 604



Figure 22. *F-CMOD* curve after the attribution of a size effect to the grain fracture.



Figure 23. Crack opening profile of mortar after the attribution of a size effect to the grain fracture (SIM16, SIM17, SIM18) with three different random particle generation.

Despite obtaining a numerical response for mortar that fits the experimental results and a cracking profile that is characteristic of the material, some questions can be raised relative to the high value found for the fracture energy of the ITZ. While it is true that the presence of more porosity leads to arrest mechanisms and therefore a contribution to the total

fracture energy, test simulations of a porous material with randomly distributed pores under tensile loading show that the total fracture energy can only increase by a small factor (Figure 24). Therefore, the apparent quasi-brittleness of the mortar is unlikely to be explained by the high fracture energy of the ITZ, and more numerical and experimental tests are needed to demonstrate how to fully simulate the damage behaviour of quasi-brittle materials (mortar and concrete) which are composed of a more brittle matrix (cement paste).

This paper does not aim to discuss on the size effect of the structure on the failure of concrete but the above results could be considered in a future work to investigate the influence of the size effect in grains on the size effect of concrete structure. Indeed, recently [79] have showed the influence of the grain-to-structure size ratio on the failure relating to the size effect theory of concrete. It was shown that the inclusion has a significant influence. It will be interesting to analyse the coupling between these two assumptions.



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Figure 24. Evolution of the homogenised fracture properties of a porous microstructure.

635 4 Conclusions

The purpose of this article was the development of a descriptive model to characterise the part of each component on the damage behaviour of mortar. For that, a multi-scale approach was suggested starting at the microscopic scale. It was need the determination of the damage properties of the bulk cement paste, that of the interface between the last one and the sand grains, and that of the sand grains.

First of all, the micromechanical properties of cement paste phases were identified and fixed regardless of the cement paste composition. This was achieved by generating a virtual microstructure of a reference cement paste through a hydration model and implementing it in a FE code to simulate the damage behaviour. The homogenised properties of cement paste were identified by comparing to experimental data. Also, this method was used to calculate the properties of the interface between sand grains and the bulk cement paste at the upper scale.

Second of all, a three-point bending test conducted on mortar specimen was simulated 649 using the homogenised properties from the previous scales. A parametric study was conducted 650 with the aim of identifying the influence of the fracture properties of each phase, particularly 651 that of the ITZ and the sand particles. The numerical results show that taking into account the 652 653 interfacial zone leads to a constitutive behaviour for mortar that is as brittle as that of the bulk cement paste. In addition to that, the simulations also demonstrate the important role of the 654 ITZ properties on the global behaviour of mortar and show that the ITZ must have a smaller 655 656 tensile strength and higher fracture energy.

The significant result was the highlighting of the size effect of the sand grains on the 657 damage of mortar. It leads to contribute to the change of behaviour of cementitious materials 658 from a brittle nature at the microscopic scale to a quasi-brittle nature in the case of mortar or 659 concrete. 660

These results are important for the analysis of special concrete mixtures in which there 661 662 are new materials. For example, the fracture properties of recycled sand grains and recycled aggregates are often discussed because it is difficult to characterise [13], [103]. Also, the 663 influence of fibres in reinforced cementitious materials could be studied using the proposed 664 methodology. In fact, the random particle generation algorithm can be modified in order to 665 account for inclusions with different shapes and orientations, including elliptical particles. 666

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Symbol	Designation	Symbol	Designation		
$\{\cdot\}_{\pm}$	Macaulay brackets	$G_{f,ph}$	Fracture energy of the cement phase		
α	Sand fracture model parameter	$G_{f,s}$	Fracture energy of the sand particles		
α _{ft}	Hardness-tensile strength proportionality constant	G_i^N	Gap between particles of the class C_i when placing new particle with radius R^N (particle generation algorithm)		
β_{Gf}	Elastic energy-fracture energy proportionality constant	h	Regulisation length (damage model)		
B_T	Model parameter controlling the softening behaviour	HD_{ph}	Hardness of the cement phase		
C-S-H	Calcium-silicate-hydrate (cement phase)	ITZ	Interfacial transition zone		
C _i	Sand particle class <i>i</i> with the same size (particle generation algorithm)	κ_0	Damage threshold		
CMOD	Crack mouth opening displacement	т	Sand fracture model parameter		
d	Diameter size of sand particle	ν	Poisson's ratio		
D _C	Damage due to compressive stress	ν _{HCP}	Poisson's ratio of the hardened cement paste		
D_T	Damage due to tensile stress	v_{ITZ}	Poisson's ratio of the ITZ		
DOE	Design of experiments	v_{ph}	Poisson's ratio of the cement phase		
ε _{eq}	Equivalent strain	ν_s	Poisson's ratio of the sand particles		
ε _{ii}	Eigenvalues of the strain tensor	n_d	Sand fracture model parameter		
Е	Young's modulus	NM	New method (new particle generation algorithm)		
E _{HCP}	Young's modulus of the hardened cement paste	ОМ	Old method (classical take-and-place algorithm)		
E_{ITZ}	Young's modulus of the ITZ	P_i^{ad}	Points in the feasible region of class C_i (particle generation algorithm)		
E_{ph}	Young's modulus of the cement phase	REV	Representative elementary volume		
Es	Young's modulus of the sand particles	R _i	Particle radius of the class C_i (particle generation algorithm)		
f_t	Poisson's ratio	R^N	Radius of a new particle to be placed (particle generation algorithm)		
f _{t,HCP}	Tensile strength of the hardened cement paste	σ	Total stresses (damage model)		
$f_{t,ITZ}$	Tensile strength of the ITZ	$\widetilde{\sigma}$	Effective stresses (damage model)		
$f_{t,ph}$	Tensile strength of the cement phase	σ_{f}	Tensile strength of the sand		

Nomenclature

$f_{t,s}$	Tensile strength of the sand particles	t_{NM}	Time elapsed for the new algorithm of particle generation
FE	Finite element	t _{OM}	Time elapsed for the old algorithm of particle generation
G_f	Fracture energy	VCCTL	Virtual Cement and Conrete Testing Laboratory
$G_{f,HCP}$	Fracture energy of the hardened cement paste	w/c	Water-to-cement ratio
$G_{f,ITZ}$	Fracture energy of the ITZ	$Z^N_{inf,i}$	Zone of influence corresponding to the class C_i when placing a new particle with radius R^N (particle generation algorithm)

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671 **6 References**

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