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Quantification of MWCNTs incorporated into PBTh matrix composite obtained by
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Abstract

This paper describes the use of elemental combustion analysis for the simple quantification 13 14 of multiwalled carbon nanotubes (MWCNT's) inside a composite of polybithiophene (PBTh) matrix obtained by electrochemical polymerization. The obtained percentage in 15 weight of MWCNT's inside PBTh composites prepared was found between 15% and 32 % 16 17 depending on the different electropolymerization scan rates and CNTs proportion present at the polymerization solution. PBTh and PBTh/MWCNT composite properties were 18 evaluated by in-situ electrochemical conductance method. The presence of the MWCNT's 19 causes a decrease in the hysteresis value ($\Delta E_G \approx 100 \text{mV}$), and a faster charge exchange 20 mainly in the charged-discharged transition, improving the conducting and electron transfer 21 22 properties. Atomic force microscopy (AFM) scanning electronic microscopy (SEM) and Xray diffraction (XRD) analysis let to distinguish unambiguously the presence of CNT's and 23 in the composite a nano fibrous structure was observed, which may explain the 24 25 improvement of the electrochemical properties.

26

27 Keywords: MWCNT, Polybithiophene, electrochemical polymerization, *in-situ*28 electrochemical conductance

Polybithiophene (PBTh) is one of the most interesting conducting polymers in the past 31 years due to its easy chemical and electrochemical synthesis and a good chemical and 32 electrochemical stability [1]. In order to improve the mechanical, physical and electrical 33 properties of conducting polymers, different types of composites have been synthesized by 34 35 incorporation of carbon nanotubes (CNT's) [2,3] Several examples of these type of composites formed by the mixture of single walled carbon nanotubes (SWCNT's) [4] and 36 37 multiwalled carbon nanotubes (MWCNT's) [5,6] with different polythiophenes have been studied in the last years. These materials present a considerable increase on the 38 electroactive area and conductivity [7,8], allowing their use for electrochemical sensing 39 40 [9,10], as supercapacitors [11,12] and in organic solar cells [3] Incorporation of CNT's commonly occurs during the chemical [13] or electrochemical polymerization in a 41 suspension mixture formed by the monomer of interest, electrolyte (electrochemical 42 oxidation), oxidative agent (chemical oxidation) and different percentages in weight of 43 CNT's. Since the mechanical, physical and electric properties of these materials are 44 strongly linked to the amount of CNT's present inside the polymer matrix their efficient 45 quantification is needed. Most of the reports that involve conducting polymer (CP) 46 composites which incorporate CNT's (CP/CNTs) does not quantify the amount of this 47 carbon species that have been incorporated into the polymeric matrix, and limit the 48 composition description to the percentages in weight used of CP and CNT's in the 49 polymerization suspension [9,11] Commonly these works assume that the incorporation of 50 the carbon species is proportional to the quantity present during the polymerization. Other 51 studies present the mass percent of MWCNT's in a composite by dividing the total mass of 52

the composite by the mass of the MWCNT's used [14], or simply polymerizing in the same 53 54 conditions with and without CNT's and weighting the obtained samples [15]. Since elemental combustion analysis is a simple and accurate method to verify the percentage of 55 56 elements present in an organic sample, some recent and scarce investigations describe it use to follow the MWCNT's incorporation into the CP obtained by chemical oxidation with 57 FeCl₃ (PTh [6] and PEDOT [13]) composite matrix. As far as we know, this method has 58 not been applied to composites obtained by electrochemical polymerization, therefore, in 59 60 this work we present the use of elemental combustion analysis for the simple quantification 61 of MWCNT's inside PBTh matrix composites prepared at different scan rate and concentration of MWCNT present in the polymerization solution. Finally, in order to 62 evaluate the properties of the PBTh/MWCNT composite obtained, in-situ electrochemical 63 conductance analysis and atomic force microscopy (AFM) scanning electronic microscopy 64 (SEM) and X-ray diffraction (XRD) studies were carried out. These studies demonstrate an 65 66 improved electrochemical response and an interesting change in the morphology of the 67 composite.

68 2. Experimental

LiClO₄ (Aldrich, 99.9%), 2,2'-bithiophene (Aldrich, 97%), anhydrous ACN (Fermont
HPLC grade 99.9%) and multiwall carbon nanotubes (Sunnano®, ≥ 99%, OD, 10 ~ 35 nm;
L, 1~10µm) were used.

73 2.2. Electrochemical synthesis and characterization of PBTh/MWCNT composites

^{69 2.1.} Reagents

Cyclic voltammetry, for analyzing bithiophene (BTh) and the working media, was 74 75 performed in a classic three-electrode cell (WE: 3 mm Pt disk) containing anhydrous acetonitrile (ACN, 5 mL) as solvent and LiClO₄ as supporting electrolyte (0.1 M) by means 76 77 of a BAS 100B potentiostat. The BTh concentration used for all experiments was 0.015 M. Potentiodynamic macro-electropolymerizations were carried out using a three-electrodes 78 79 cell (Figure SI-1) fitted with an alumina 0.03 µm polished Pt foil (0.48 cm² of electroactive area), a Pt mesh (0.6 cm²) and Ag/AgNO₃ used as working, counter and reference 80 81 electrodes respectively. The electropolymerizations were carried out at 25 °C and at three 82 different scan rates (v = 0.1, 0.05 and 0.02 V/s) under gentile constant stirring in order to avoid CNT's sedimentation. 83

After the macro-electropolymerizations, the films were wash-out with HPLC grade ACN pealed-off from the electrode and vacuum dried. The elemental combustion analysis of all the films was carried out by using an Elementar® Vario Micro cube. Since from the elemental combustion analysis the percentage of carbon (%C) and sulphur (%S) inside the sample is obtained, the total mass of carbon and sulphur ($m_{T,Carbon}$ and $m_{T,sulphur}$ respectively) can be calculated by equation 1 and 2.

90
$$\% C \left[\frac{1g_{Total}}{100\%_{Total}} \right] = m_{T,carbon}$$
 (1)

91
$$\% S\left[\frac{1g_{Total}}{100\%_{Total}}\right] = m_{T,sulphur}$$
 (2)

92 Knowing that the only source of sulphur is the PBTh and per each mol of sulphur 4 mol of 93 carbon belongs to a thiophene molecule, the amount of carbon coming from PBTh 94 $(m_{PBTh,carbon})$ may be calculated by equation (3).

95
$$m_{T,sulphur} \left[\frac{1mol_{sulphur}}{32.06g_{sulphur}} \right] \left[\frac{4mol_{carbon}}{1 mol_{sulphur}} \right] \left[\frac{12.01g_{carbon}}{1 mol_{carbon}} \right] = m_{PBth,carbon}$$
(3)

96 If the total amount of carbon ($m_{Tcarbon}$) is equal to the sum of carbon present in PBTh and 97 MWCNT, the difference between the carbon of the PBTh and the total amount of carbon is 98 equal to the amount of carbon coming from the MWCNT ($m_{MWCNT,carbon}$) (equation 4).

99
$$m_{MWCNT,carbon} = m_{T,carbon} - m_{PBTh,carbon}$$
 (4)

100 With this value the percentage in weight of MWCNT (%*MWCNT_T*) inside the composite 101 can be calculated (equation 5).

102
$$\left[\frac{m_{MWCNT,carbon}}{m_{T,carbon}}\right] X100 = \% MWCNT_T$$
(5)

In-situ electrochemical-conductance measurements were carried out using a HEKA CIP 2 103 104 bipotentiostat system specially built for this application. As working electrodes were used 105 interdigital microarrange electrodes (IDMAE) of 1 cm x 0.5 cm, featuring separated Pt bands (10 µm) deposited on it (Figure SI-2). A three-electrode electrochemical cell fitted 106 with a Pt foil counter electrode separated 0.5 cm from the working electrode (parallel and 107 108 of the same size of the working electrode), an Ag/AgNO3 reference electrode and the IDMAE where used for the studies. A constant potential difference of 10 mV provided by 109 one potentiostat was applied between the IDMAE branches to generate the drain current 110 111 that circulates through the polymer during conductance determinations. The electropolymerizations were carried out at the same temperature mentioned previously. 112 Conductance was calculated according to Ohm law, which is directly related with specific 113 conductivity. Even though without an exact thickness value it is not possible to determine 114 115 the polymer conductivity, conductance behavior is generally accepted to get a first indirect insight of the conductivity changes with the redox change (see supporting information for
details) [16]. More details about this technique and examples of the use of conductance
measurements in conducting polymers can be found elsewhere in the literature [17].

For the morphology, surface and structure characterization, atomic force microscopy 119 120 (AFM) scanning electronic microscopy (SEM) and X-ray diffraction (XRD) experiments 121 were carried out. An atomic force microscope model MFP-3D Origin from the Asylum Research brand of Oxford Instrument was used. Image acquisition was in AC Air 122 123 Topography mode and image processing and data acquisition was done with Igor Pro 6.34A software. The probes used for the analysis are AC 240-TS (70 kHz and 2 N/m), 124 reporting an average drive frequency of 74.8 kHz. The images corresponding to the PBTh 125 126 and MWCNT/PBTh samples were obtained directly on the Pt foil covered with the material, scanning with a drive amplitude value of 0.240, 1.03, 0.996 V, a scan rate of 0.30, 127 0.18 and 0.22 Hz respectively and a final image of 416 points and lines in all cases. SEM 128 experiments were carried out using a Hitachi TM-1000 tabletop microscope. Powder 129 Diffractometer Bruker D8 Advance using CuKa radiation and equipped with a Linxeye 130 131 detector was used.

132 3. Results and discussion

133 The cyclic voltammetry of BTh (Figure SI-3) and the experiments in the presence of 134 different concentrations of MWCNT (Figure SI-4) using an inversion potential (E_{λ}) at the 135 peak potential of the monomer oxidation (1.20 V vs Ag/AgNO₃) present an irreversible 136 oxidation process on the surface of the Pt electrode in the ACN/LiClO₄ system, showing in 137 the first reverse cycle of the voltammogram the typical trace-crossing effect observed

during the electrochemical polymerization of π -conjugated systems [18]. This monomer 138 oxidation process generates a PBTh/MWCNT composite [19]. A current increase of the 139 anodic and cathodic signals, which is characteristic of the growth of this type of polymers, 140 141 was observed (Figure 1). During the potentiodynamic macro BTh polymerization in the presence of the different amount of MWCNT it was observed a higher current (ca. two -142 143 three times) in the associated voltammetric curves, which is indicative of its incorporation into the PBTh matrix (Figure SI-4). Similar changes have been reported for PPy-MWCNT 144 145 composites growth electrochemically [20]. The current observed in the cyclic voltammetry 146 curves of BTh in the presence of different amounts of MWCNT, seems at first sight to show some indications of current increase with the MWCNT content, but unfortunately not 147 logical trend of this tendency was possible to confirm. A large dispersity of current values 148 was observed during the electrodeposition experiments carried out to construct table 1. 149 SI-4 this 150 Consequently, figure shows only examples of curves. Macroelectropolymerization of BTh and the composites were performed by cyclic voltammetry 151 $(Q_{a,Total} = 100 \text{ mC})$, sweeping between -0.40 V and 1.2 V vs Ag/AgNO₃ and 1.25 V vs 152 Ag/AgNO₃ respectively at different scan rates (Figure 1). No change on the oxidation onset 153 potential of the charge/discharge process in the presence of the MWCNT at different scan 154 rates was observed. 155

156 Figure 1 here

The weight percentage of MWCNT's inside the different PBTh composites was obtained from the macro-electropolymerizations films using equations 1-5 at different concentrations of MWCNT's and scan rates (Table I). As it can be seen from these results the highest weight percentage of MWCNT's was obtained at low scan rates values. Since, during the

macro-electropolymerization, MWCNT's are attracted to the charged oligomers of 161 162 bithiophene, low scan rates values allow a longer residence time in potentials where these oligomers are in an oxidized state, therefore, the amount of MWCNT's inside the PBTh 163 164 matrix increase. The amount of MWCNT's in suspension does not influence in an important way in the weight percentage of MWCNT inside the PBTh matrix. This 165 166 observation is important because reports sometimes assume that the quantity of carbon species inside of the matrix, could be related with the material added to the polymerization 167 168 solution and this is not the reality as shows the present study. Since the amount of 169 MWCNT's that PBTh can insert in the matrix strongly depends on the polymerization kinetics and this depends on the scan rate and temperature, thus at constant scan rate and 170 temperature the incorporated material is almost the same. However higher concentration of 171 172 MWCNT's in suspension, improves the reproducibility of the experiment. This probably indicates that the interface concentration tends to be constant all along the experiment 173 because polymerization is carried out under gentile stirring. By this method a real 174 evaluation of the quantity of MWCNT's inside of the PBTh matrix was obtained, in 175 comparison with other studies where only the amount of NT's in suspension is indicated 176 [6,9,11]. The amount found to be incorporated agrees with the weight percentage found in 177 other CP/CNTs (PEDOT) composites, value that oscillates between 19-43% depending on 178 179 the experimental conditions used, determined by a similar method [13]. From this literature antecedent where PEDOT was used, seems that CNTs incorporation might be controlled by 180 181 the polymer backbone structure (thiophenes in both cases). In this moment of our study the real answer is not clear. Properties of the composite materials, CP/carbon species, strongly 182 depend on the quantity of carbon species incorporated into the polymeric matrix. Therefore, 183

this method could help to determine precisely the quantity of material that modulates thedesired properties for example electrochemical conductivities.

186 Table I here

In order to verify this proposal, *in-situ* electrochemical-conductance measurements were 187 performed (Figure 2) during the potentiodynamic electropolymerization of both, BTh and 188 BTh/MWCNT's. From the current values obtained in all our samples we can propose that 189 190 the thickness of the polymerizations of BTh without and with MWCNT are in the same 191 order of magnitude. If this characteristic is fulfilled, then makes sense to propose that conductance value gives information of the specific conductivity behavior of the composite 192 193 films. These studies showed the classical current increase of the anodic and cathodic signals 194 and interestingly almost no difference was observed in the presence of the carbon species in the cyclic voltammetry behavior. On the other hand, conductance response showed fast 195 196 electropolymerization kinetics for both experiments where the maximal conductance value 197 is higher in the presence of the CNT's (47 mS for PBTh and ca. 63 mS for the PBTh/MWCNT's composite). The maximal value showed that the incorporation of the 198 CNT's into the PBTh matrix increases the electrical performance; therefore, electrical 199 transport in the composite is facilitated with the presence of the MWCNT's as has been 200 201 previously reported [6,7,8]. The conductance curve tailing observed at the end of the 202 conducting to isolating state transition, can be related to the kinetics evolution between both 203 states. In the case of PBTh, tailing is long and ends at -0.70 V vs Ag/AgNO₃, whereas the PBTh/MWCNT's composite shows a shorter tailing that ends at -0.25 V vs Ag/AgNO₃. 204 This behavior let to propose that the presence of the CNT's increases the kinetics of the 205 charge/discharge process. A second argument that reinforces this statement is the 206

observation that as the scans evolve, an increase of the hysteresis value (ΔE_G) can be 207 observed for both films. The hysteresis value for the charge-discharge conductance curve 208 (ΔE_G) can be used to characterize the easiness of switching between the insulating-209 210 conducting states giving also indirectly information about the internal organization of the polymer matrix [21]. In the presence of the MWCNT's ΔE_G decreases ca. 100 mV 211 compared to the observed with PBTh showing that the transition between the conductive 212 213 thin film region and insulating regions is faster and less energetically demanding when 214 MWCNT's are present in the polymeric matrix. Therefore, an improvement in the transition 215 between the insulating-conducting states is confirmed and is caused by a better internal organization of the polymer matrix and higher conductivity of the composite. These two 216 217 phenomena can be attributed to the additional possibility of extracting charged species that the presence of the incorporated material causes (Figure 2) [19]. 218

219 Figure 2 here

220 The presence of carbon nanotubes inside the PBTh matrix was verified by SEM, AFM and XRD experiments. The morphology of PBTh present a granular shape, whereas the 221 PBTh/MWCNT's composite shown a more typical nano fibrous morphology (Figure SI-5). 222 This is attributed to a templating growth of the polybithiophene coating the MWCNT's 223 224 surface. AFM experiments show, in the case of the polymer deposit (Figure 3a) a surface 225 with globular structures with sizes of 833.24 nm in length and a Z value of 0.8 µm is observed. These structures are superimposed and at the same time present ultra-structure, 226 causing that their percentage of surface is higher (44.25%) than in the case of the 227 MWCNT's coated with the polymer (10.35%, Figure 3b). The ultrastructure of PBTh has 228 an RMS value ranging from 774.562 to 966.183 nm (average value 870.3 nm), considering 229

an area of 1 μ m². In the case of the composite material, the incorporation of the NT was 230 verified by phase analysis images (Figure SI-6), since the NT coated with the polymer have 231 an increase in density, this analysis let to distinguish unambiguously from the rest of the 232 CNT's-free polymeric material. This composite material follows the longitudinal structure 233 234 of the MWCNT (Figure 3b), which allowed the measurement of roughness (RMS) and the generation of a topographic profile (Figure SI-6a). The amplitude and phase analysis 235 (Figure SI-6b and c, respectively) shows the typical granular growth of polybithiophene 236 237 whose width corresponds to a polymer coating of ca. 250 nm towards both sides in the 238 thickest part. The CNT's covering is similar to a core-shell structure described previously when the chemical oxidation (FeCl₃) of thiophene is carried out in the presence of sodium 239 bis(2-ethylhexyl) sulfosuccinate [6]. The micrograph also shows an interesting variation of 240 241 the polythiophene surface, clearly identified by the phase analysis of the deposited material. Finally, XRD analysis of the PBTh/MWCNT's composite shows two characteristic broad 242 diffraction peaks centered at $2\theta = 17.7^{\circ}$ and 26° indicating the presence of PBTh and 243 244 CNT's in the composite matrix (Figure SI-7) [22,23]. In fact, it has been described [6] that the characteristic broad peak observed in powder XRD at 2θ values ranging between 12° 245 and 25° with its maximum is centered at 18.23° attributed to the amorphous domains of the 246 PBTh chains obtained by chemical oxidation, disappears when polymerization is carried 247 out in the presence of MWCNT's and a new sharp peak observed at a 2θ value of 26.48° is 248 249 observed in the composite material. We agree with the authors of this work, were their proposal for rationalize this observation is that aromatic rings of carbon nanotubes and 250 251 polythiophene would have undergone good solid-state ordering via π - π packing, that would 252 let to explain the templating growth of the polybithiophene. This nano fibrous structure also explains the better conductivity and fast transition between the isolating and conducting 253

states previously described and also attributed to a better arrangement of the compositemacrostructure.

256 Figure 3 here

257 4. Conclusions

258 Elemental combustion analysis is presented as a simple and efficient method for the quantification of multiwalled carbon nanotubes (MWCNT's) inside of macro-259 electropolymerized conducting polymers such as PBTh. The obtained percentage in weight 260 261 of MWCNT's inside the PBTh composites was found between 15% and 32%, such values 262 are in agreement with the ones reported for other CP/CNTs composites obtained chemically 263 [13]. Low scan rates allow a longer residence time in potentials where the oligomers are in 264 an oxidized state, this causes an increase in the amount of MWCNT's inside the PBTh matrix. Although high concentration of MWCNT's in suspension improves the 265 reproducibility of the experiments, it does not influence in the weight percentage of 266 MWCNT inside the PBTh matrix. Incorporation of CNT's into the PBTh matrix causes an 267 268 improvement in the electrical transport of the composite, due to an increase of the maximal 269 conductance value (47 mS for PBTh and ca. 63 mS for the PBTh/MWCNT's composite). In addition, an improvement in the transition between the insulating-conducting states due 270 271 to a better internal organization of the polymer matrix was observed. SEM, AFM and XRD analysis let to distinguish unambiguously the presence of CNT's in the PBTh composite. A 272 granular growth of polybithiophene covering along the CNT's structure was observed. This 273 274 nano fibrous structure allows to explain he improvement on the conductivity and the fast

- transition between the isolating and conducting states observed for the PBTh/MWCNTcomposite.
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- 281

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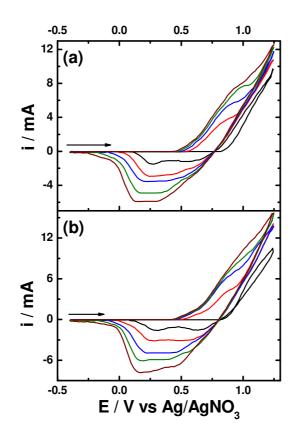
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- 361

Table 1. Percentage weight of MWCNT's incorporated in PBTh matrix composites
obtained by elemental combustion analysis, for different scan rates and mass content of
MWCNT in the electropolymerization suspension. The results shown are the average of
three independent experiments.

MWCNT's		
10 mg	20 mg	40 mg
27.66 % ± 5.07	28.25 %± 5.54	31.48 % ± 0.56
19.17 % ± 4.63	21.34 % ± 0.03	21.58 % ± 1.63
15.53 %± 1.91	15.16 % ± 3.87	16.59 % ± 1.39
	27.66 % ± 5.07 19.17 % ± 4.63	10 mg 20 mg 27.66 % ± 5.07 28.25 % ± 5.54 19.17 % ± 4.63 21.34 % ± 0.03



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Figure 1. Macro-electropolymerization of BTh/MWCNT mixture in a ACN/LiClO₄ 0.1 M, 0.015 M BTh, 40 mg MWCNT solution under constant stirring, $T = 25^{\circ}$ C, WE=Pt sheet (0.48 cm²), CE=Pt foil (0.6 cm²), $E_i = -0.40$ V vs Ag/AgNO₃, $E_{\lambda}=1.20$ V vs Ag/AgNO₃, 5 cycles, (a) v = 0.02 V s⁻¹ and (b) v = 0.1 V s⁻¹.

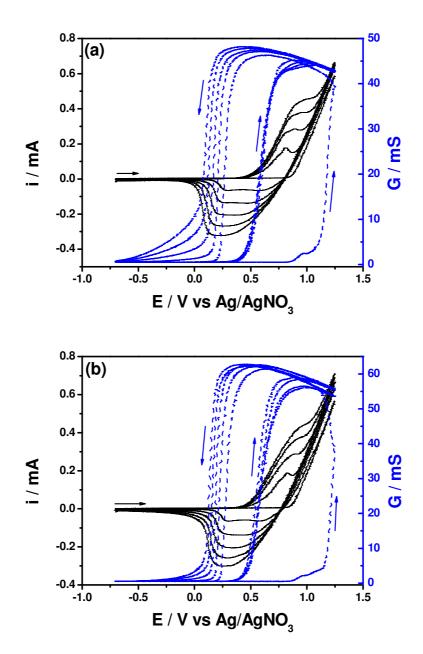
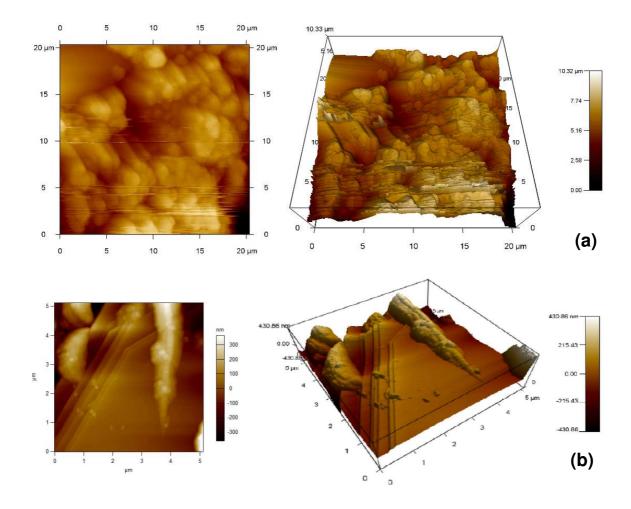


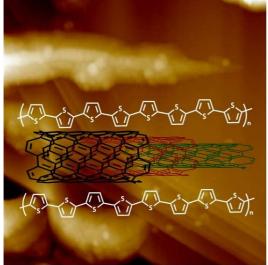


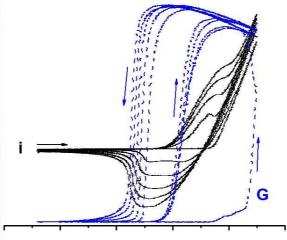
Figure 2. Electrochemical (left axis) and conductance (right axis) simultaneous study for the electropolymerization of (a) BTh and (b) BTh/MWCNT mixture in a ACN/LiClO₄ 0.1 M, 0.015 M BTh, 40 mg MWCNT solution, $T = 25^{\circ}$ C, v = 0.02 V s⁻¹, WE=Pt IDMAE 10 μ m (1 cm x 0.5 cm), CE=Pt foil, $E_i = -0.70$ V vs Ag/AgNO₃, $E_{\lambda}=1.20$ V vs Ag/AgNO₃, 5 cycles and Δ V=10 mV.



381 Figure 3. AFM micrographs of (a) PBTh and (b) PBTh/MWCNT composite obtained in

ACN/LiClO₄ 0.1 M, 0.015 M BTh, $T = 25^{\circ}$ C, v = 0.02 V s⁻¹, WE=Pt foil (A = 0.48 cm²), CE=Pt foil, $E_i = -0.70$ V vs Ag/AgNO₃, $E_{\lambda}=1.2$ V vs Ag/AgNO₃, 5 cycles. (b) same conditions as (a) but in the presence of 40 mg MWCNT.





E / V vs Ag/AgNO $_{_3}$