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## Energy performance enhancement of a collective hot water production process equipped with a centralized storage tank

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## Abstract



This paper investigates the thermal performance of a forced circulation collective solar water heater (SWH) equipped with a centralized storage tank, throughout hourly dynamic simulations. The main purpose of this study is to identify the parameters affecting the overall efficiency of the collective process, because the literature review focuses on individual SWHs, rather than collective hot water systems that are extensively integrated in the tertiary sector, such hotels, hospitals, university residences, etc. Hence, being able to suggest general recommendations that would be helpful to guide hot water system designers. A typical residence located in Fez city (Morocco) that shelters 60 occupants was considered as a realistic case study, for which the thermal performances of the collective hot water production system were simulated. Several performance indicators were defined and miscellaneous dynamic simulations were carried out to enhance the process's efficiency. For instance, the incident energy on the solar collector panel, the supplementary consumptions for different storage tank volumes and load profiles, the useful energy gain from the collector's field and the solar fraction of the collective hot water process. The results showed that the Evacuated Tube Technology (*ETC*) is suitable for this collective hot water production application, because the solar fraction of the process remains higher with *ETC*, as opposed to the use of Flat Plate Collectors (FPC). Moreover, increasing the centralized storage tank volume enhances the annual solar fraction of the collective hot water process. Last but not least, the maximal annual averaged solar fraction was achieved by the ETC technology (78%). However, it is equal to 68% for (FPC) while maintaining 3000 liters as a centralized storage capacity.

 $Keywords:\;$  Collective SWH process; Centralized storage; Hourly dynamic simulations; Efficiency enhancement.

## 1 Highlights

- An energetic comparative study for *SWHs* integration in a collective Moroccan building
- Thermal performance assessment of a collective hot water system
- Optimization of the collective hot water process for low energy consumption
- The tank's volume and the collector's configurations affect the yield of the process
- The solar fraction of the collective process is enhanced with *ETC* technologies

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## 7 Nomenclature

$a_0$	zero loss effciency [-]	Tout	outlet temperature [K]
$a_1$	first order heat loss coefficients [W/K.m <sup>2</sup> ]	T <sub>load</sub>	temperature to load [K]
<i>a</i> <sub>2</sub>	second order heat loss coefficients [W/K <sup>2</sup> .m <sup>2</sup> ]	$T_{top}$	top tank temperature [K]
$A_c$	collector area [m <sup>2</sup> ]	$T_u$	useful temperature [K]
A	lateral surface of the tank [m <sup>2</sup> ]	$U_T$	heat exchange coefficient [W/K.m <sup>2</sup> ]
$C_p$	specific heat at constant pressure [J/kg.K]	V	storage tank volume [l]
CFN	correction factor corresponding to N collectors connected in series		Greek symbols
C <sub>2</sub>	is the slope $(F_R U_L)$ of a single collector efficiency curve	ρ	density [kg. $m^{-3}$ ]
$(\mathrm{GC}_p)$	the fluid capacitance rate for a single collector	η	collector efficiency [-]
f	solar fraction [-]	$\phi_{tank}$	diameter of the tank [m]
$I_T$	the total solar irradiance on the titeld surfaces of the collectors $[W/m^2]$		abbreviations
$m_T$	storage tank's mass [kg]	AM	Arab Maghreb
$\dot{m}_{load}$	mass flow rate to load [kg/s]	CFD	Computational Fluid Dynamics
N	number of collectors	CPC	Compound Parabolic Collector
Qauxiliary	energy of the booster system [W]	CSTB	Centre Scientifique et Technique du Bâtiment
Qload	hot water energy to load [W]	DHW	Daily Hot water
$Q_{loss}$	convection losses to the sur rounding environment [W]	DSHW	Domestic Solar Water heating
$\dot{m}_u$	useful mass flow rate [kg/s]	ETC	Evacuated Tube Collector
$Q_u$	the useful energy to heat the water mass [W]	FPC	Flat Plate Collector
$Q_t$	the flow module into the test circuit $[l/h.m^2]$	HTF	Heat Transfer Fluid
$Q_{tank}$	stored energy inside the tank [W]	ICSSWH	Integrated Collector Storage Solar Water Heater
t	time [s]	IRESEN	Institut de Recherche en Energie Solaire et Energies Nouvelles
Т	temperature [K]	ISFH	Institute for Solar Energy Research
$T_a, T_{amb}$	ambient temperature [K]	PTC	Parabolic Trough Collector
$T_{in}$ $T_m$	inlet temperature [K] mean temperature [K]	SWHs	Solar Water Heaters
<u>+</u> m	mean temperature [11]		

## 8 1. Introduction

## 9 1.1. Background research

Nowadays, the building sector consumes more than 40% of the primary energy, which is con sidered as the main contributor to the world energy consumption [1]. Moreover, the requirements
 for thermal comfort are increasing, which has involved a considerable energy consumption leading
 to environmental issues, such as emissions, pollution and global warming [2].

SWHs have become a challenging solar thermal application in Morocco [3]. The Moroccan gov-14 ernment is aware of the socio-economic impact of Domestic Hot Water (DHW) production systems. 15 Therefore, an important financial support is provided to research and development universities to 16 promote research activities on SWHs, such as "SOL'R SHEMSY" project funded by IRESEN-17 Morocco [4], which aims to design and commercialize the first SWH, made in Morocco, and which 18 is going to be accessible to a large social scale of users. Currently, collective hot water production 19 in residential buildings is an important issue, which must be taken seriously while applying energy 20 efficiency in the building sector regulations [5]. Solar water heaters (SWHs) are useful solar en-21 ergy systems that help to achieve this purpose, due to their technological feasibility and economic 22 attraction compared to other energy devices commonly used to heat water. It should be noted 23

that the main components of any solar hot water system are the stratified storage tank, besides to the collectors that absorb the radiation from the sun and transform it to heat. Three types of collectors are widely used in *SWHs* systems namely, Flat Plate Collectors (*FPC*) [6], Evacuated Tube Collectors with heat pipes (*ETC*) [7] and Compound Parabolic Collectors (*CPC*) [8].

#### 28 1.2. State of the art research

As reported in the literature, experimental and simulation studies were performed by the sci-29 entific community on individual SWHs to assess and enhance their performances. For instance, in 30 Canada, Evarts and his team [9] conducted a survey to evaluate the consumed hot water volume, 31 which is necessary to design SWHs. In addition, in Saudi Arabia, Rehman et al. [10] conducted 32 a techno-economic feasibility study on the integration of SWHs for the domestic sector through 33 an optimum selection criteria. Their findings showed that the payback period would be decreased 34 with a higher cost-ratio benefit, if the number of residents is important. In China, He et al. [11] 35 reviewed the policy, the potential and the recommendations followed in the urbanized areas to 36 promote the buildings that are integrating SWHs. 37

Ayompe et al. [12] validated a TRNSYS model for forced circulation SWHs under two collec-38 tor's types, namely FPC and ETC. In addition, Too et al. [13] evaluated the thermal performance 39 of SWHs with narrow mantle heat exchangers using TRNSYS. They developed heat transfer corre-40 lations, in order to model the mantle sides of the storage tank, while Colle et al. [14] analyzed the 41 performances of SWHs, which are controlled by weather forecast information. The authors used 42 hourly dynamic simulations to decrease the electric energy peak demand due to the extensive use 43 of electric showerheads (ESH) in households. Moreover, Passos et al. [15] studied the feasibility 44 of using domestic SWHs as alternative solution to decrease the electricity peak demand in Brazil. 45 Their simulations were performed on an hourly basis. 46

Martinez et al. [16] elaborated different design approaches and specifications to enhance the 47 thermal performances of SWH's solar network structure. The authors concluded that the number 48 of the collectors in a row and the number of rows in parallel connection would affect the ther-49 mal performances of SWHs. Similarly, Abdunnabi et al. [17] carried out numerical simulations 50 to predict with accuracy the performances of forced circulation SWHs. Meanwhile, in Yunnan 51 province-China, Zhou et al. [18] analyzed the performance of a collective solar domestic water-52 heating system. They defined several thermal performance indicators to conduct this performance 53 analysis. More than that, Li et al. [19] presented an integrated approach to evaluate the perfor-54 mance of SWH in the urban environment, because the effect of nearby buildings on their behavior 55 is currently not yet well characterized. 56

A review regarding the integration of solar water heating system in the building sector has been recently released [20]. Various collectors' types were studied and their efficiencies were compared. The collector's integration possibilities in the building sector were also investigated. Moreover, the review covered important issues concerning the system design, implementation and architectural barriers. Jamar et al. [21] presented a review on different commercial collectors. Their review focused on three principal collectors technologies (*FPC*, *ETC* and *PTC*), comparing the working fluid and the optical characteristics, in order to enhance their thermal performances.

Vasquez et al. [22] worked on residential and hotel buildings as a case study to assess the environmental effect of *SWHs*. As for, Chao et al. [23], they identified the characteristics of hot water consumption at a sustainable residential building with rainwater-sourced hot water supply. Moreover, Koroneos et al. [24] assessed the impact of *SWHs* on the environmental life cycle. Furthermore, Kordana et al. [25] set up a strategy to rationalize water and energy consumption in shower systems of a single-family dwelling houses. On the one hand, Tanha [26] investigated experimentally and simulated the performance of two domestic SWHs. Two collector's types were used in their analysis (FPC and ETC). On the other hand, Benoni et al. [27] conducted an optimization analysis of a thermal storage tank and a FPC used by a single-family households, in order to ensure an economic efficiency.

Recently, an experimental study has been carried out by Reza et al. [28] to assess the destruc-74 tion of thermal stratification occurring inside the storage tank of a conventional thermosyphon 75 SWH. Thermal stratification destruction is considered as one of the main causes that would affect 76 the performance of the solar collector panel [29]. The main author's result indicated that decreas-77 ing the tank's bottom temperature layer would increase the performance of the solar collector 78 panel. Consequently, the overall efficiency of the individual SWH system is enhanced. Besides, 79 Alfaro et al. [30] conducted CFD simulations to optimize the thermal yield of a commercial so-80 lar collector based on the ETC technology. The authors performed 3D CFD simulations, taking 81 into consideration the laminar case and the steady state assumption to design and construct 259 82 different collector geometries that were simultaneously modeled and assessed. This research team 83 identified the parameters that affect the thermal performance of the solar collector. They listed 84 them as follows: the internal diameter of the ETC tubes, the absorber area and the mass flow rate. 85 Moreover, their optimization's results showed that the minimum absorber area has to be  $2.49m^2$ . 86 besides the internal diameter of the tubes should be increased by 30%, while their length have to 87 be decreased by 40%. To conclude with, Alfaro et al. [30] enhanced the thermal yield of ETCs 88 using CFD simulations with a notable decrease in their cost evaluated at 38.9%. 89

Furthermore, Garnier et al. [31] carried out numerical and empirical assessments of a novel 90 integrated collector storage solar water heater (ICSSWH), which can be used in individual house-91 hold applications. For instance, their *CFD* simulations showed that high draw-off rate result in 92 increased outlet temperatures from the storage tank, which ensure an improved efficiency. The 93 authors showed that the suggested design of the ICSSWH is integrating a submerged heating el-94 ement that would provide the necessary energy to meet the heating requirements of the user, if 95 solar radiations are not sufficient. Moreover, according to this research team, the ICSSWH can 96 easily be embedded within a structural insulated roofing panel system. 97

Last but not least, several strategic studies were carried out SWHs. Firstly, Yan et al. [32] presented in their study a simplified method, which is based on a life-cycle energy analysis to optimize the design of SWHs. Secondly, Rezvani et al. [33] used Monte Carlo Analysis to estimate the techno-economic and reliability assessment of SWHs lifetime in Australia. Finally, Bessa et al. [34] assessed the importance of integrating SWHs as a passive technologies in social housing to decrease pollution and global warming.

## 104 1.3. Aim of the research paper

Heating water for various domestic applications is performed by using electric or gas devices, 105 and this work opens up a new perspective of water heating using solar energy, an abundant resource 106 in Morocco throughout the year [35]. In fact, the aim of this paper is to take profit from the recent 107 climatic zoning in Morocco to assess the thermal performance of a dynamic solar collective system 108 applied to a residency in Fez. The paper maps out the collective domestic hot water consumption 109 throughout one state of Morocco and hints at the benefit of using solar collective heating devices 110 as energy saver in domestic building, respectively. The literature presents a significant state of 111 the art on individual SWHs, which deals with the improvement of their energy efficiency. This 112 enhancement could be achieved through the optimization of the storage tanks, or through the 113

adjustment of the physical properties of the selective materials used as a coating on the solar 114 collectors, or through the integration of the phase change materials as a latent component to 115 increase the thermal storage of the individual solar systems. However, it should be noted that few 116 studies have been conducted so far on a collective process of hot water production for the tertiary 117 sector, including hotels, hospitals, university residences, restaurants etc. Therefore, up to now, it 118 is difficult to determine the parameters that are likely to affect the solar fraction of the collective 119 process that aims to produce hot water. Thus, this is a prime motivation for our research team to 120 conduct hourly dynamic simulations, in order to determine the set of parameters that can affect 121 its performance. 122

Two different solar devices were compared towards their thermal efficiency throughout the 123 whole year, namely FPC and ETC. Individual personal preferences and habits regarding hot water 124 usage were taken into account as well. The current analysis is carried out using hourly dynamic 125 simulations, which are based on the computing platform of TRNSYS, in order to investigate the 126 combined effect of load profiles, collective thermal storage tank volume, collectors technologies 127 on the overall performances of a forced collective solar water heating system. This numerical 128 study highlights the effect of the parameters cited above on the annual solar fraction saving of the 129 collective hot water production process. 130

## 131 2. Description of the studied case

The energy performance of the collective *SWH* system, schematically presented in Fig. 1, has been assessed in a Moroccan residence located in Fez city [34°03'N 4°58'W]. The residence shelters 60 occupants and the individual consumption was estimated to 80 liters of hot water per person. Hence, the overall daily hot water need is 6000 liters.



Figure 1: Simplified scheme of the collective hot water process [36].

It should be noted that the distribution of the assessed hot water volume depends on the behavior and the consumption pattern of the inhabitants [37]. The allocation of the consumed daily hot water among the various months has been taken into account for the considered household as shown in Fig. 5. Additional details will be provided and discussed further in the subsection 2.2.2 *"Load profile"*.

#### 141 2.1. Description of the collective hot water process

The collective system is composed of a solar thermal stratified storage tank, which is connected 142 to an internal heat exchanger [38], besides to an auxiliary system which is an internal heat exchanger 143 connected to a thermostatic temperature control valve. The SWH collective system consists of 144 a set of solar thermal collectors that supply energy to the DHW stored in the tank (Fig. 2). 145 Moreover, the internal heat exchanger is submerged inside the bottom zone of the tank. The 146 energy provided to the solar tank is ensured with hydraulic or electrical auxiliary heating system, 147 using a heat exchanger located in the top tank zone. In addition, the collective system is equipped 148 with a recirculation circuit, in order to produce the desired DHW temperature by the users, using 149 a three-way thermostatic valve, which mixes the loop's recirculation water to the warm water 150 previously stored inside the tank. This device decreases the hot water flow from the auxiliary 151 flask. 152



Figure 2: (a)- Centralized storage tank equipped with internal coil heat exchanger. (b)- Centralized storage tank equipped with external plate heat exchanger. (c)- Decentralized storage tank equipped with internal heat exchanger.

The auxiliary system operates if the storage tank temperature is below the set temperature 153 defined by the consumer. This set point temperature value must be higher than the DHW tem-154 perature that is required for the consumption. The accurate design of the auxiliary heating system 155 aims to ensure the hot water service in all the climatic circumstances. Consequently, to get as 156 much benefit from solar energy. Furthermore, the control of the primary circuit is carried out by 157 measuring the amount of the incident solar radiations or by measuring the temperature differential 158 [12]. The pumps operate according to the radiation reaching the collectors, while the temperature 159 differential is integrated between the collectors and the bottom side of the tank. The secondary 160 loop can be cross-checked with the primary loop or independently by comparing the temperature 161 of the hot side of the exchanger with the bottom temperature of the tank. In this case, the flow 162 rate of the pumps can be fixed or variable (match-flow system). In fact, the system stops the 163 circulation if the temperature of the storage tank or the temperature of the collector is higher than 164 the respective maximum safety temperatures [15]. 165

The collector technologies used during this study, in order to carry out the forced hot water 166 collective system optimization for low energy consumption and energy storage enhancement, are 167 presented in detail in both Tabs. 1 and 2. For instance, general information such as the manu-168 facturer's signature, the technology's type, the test laboratory as well as technical characteristics, 169 for example optical and thermal efficiencies are presented. Further, Tab. 3 shows the arrangement 170 of the collector field that has been used in this hourly dynamic simulations to meet the heating 171 requirements of hot water. Thirty-one collectors were used to constitute the solar field. They 172 were distributed on 3 rows oriented towards the south. The first and the second rows included 173 10 collectors respectively, while the third row included 11 collectors. The tilt angle that has been 174 used was  $30^{\circ}$ . According to Agrouaz et al. [39], this tilt angle value helps to enhance the efficiency 175 of the collectors, especially in Fez city. The total apparent area covered by the collector fields is 176  $62.124 m^2$ . The arrangement suggested in Tab. 3 was used as a basic and initial configuration to 177 evaluate the annual solar fraction of the collective process intended to produce hot water. Subse-178 quently, a sensitivity study on the effect of the collector coupling and arrangement is proposed in 179 the sub-section 4.1.2 "Effect of the collector field arrangement on the annual solar fraction". 180

		Manufacturer	Viessmann Werke GmbH & Co	Jingsu Sunrain Solar Energy	Baxi Calefaccin	Thermomax-Inygen	
ETC	Product	VITOSOL 300-T SP3A 2 m2	Sunrain TZ58/1800-25R2	AR 20	Thermomax 20		
	<b>E</b> 10	Laboratory	ISFH	ISE	ISFH	CSTB	
		Averaged price		$284 \$ [40]			
		Manufacturer	Junkers	Chaffoteau & Maury Rendamax-MT	Energie Solaire S.A.	J. Giordano Industries	
	FPC	Product	FKT-1s	2.3 V	XX-SEL Vertical	C8 modeles C8/8. S.U	
FPC	Laboratory	Fraunhofer	CSTB	CSTB	CSTB		
		Averaged price		227 \$ [40]			

Table 1: Database of the solar collector panel [36]

Additional technical information about the heat transfer fluid's names and types (HTF) used by the certification laboratories to assess the energy performance of various collector's technologies are available in the *Transol's* manual references [36].

	Manufacturer	$a_0$	$\begin{array}{c} a_1 \\ (W/K.m^2) \end{array}$	$\overset{a_2}{(W/K^2.m^2)}$	Height (m)	$\begin{array}{c} Q_t \\ (l/h.m^2) \end{array}$	$C_p$ (kJ/ kg.K)	Surface area $(m^2)$
	Viessmann Werke GmbH & Co	0.809	1.370	0.0068	2.030	64.80	8.4830	2.004
FTC	Jingsu Sunrain Solar Energy	0.734	1.529	0.0166	2.008	70.50	15.60	2.039
EIC	Baxi Calefaccin	0.800	1.530	0.0063	1.996	72.00	10.029	2.004
	Thermomax-Inygen	0.750	0.550	0.0153	1.415	72.00	10.78	2.000
	Junkers	0.821	3.699	0.0148	2.080	72.20	10.78	2.230
FDC	Chaffoteau & MauryRendamax-MT	0.820	3.310	0.0181	2.099	72.00	10.78	2
FI C	Energie Solaire S.A.	0.816	3.804	0.0176	2.40	72.00	10.78	2.020
	J. Giordano Industries	0.760	4.003	0.015	2.002	72.00	10.78	2

Table 2: Technical characteristics of the solar collectors panel [36].

Number of rows	Length of rows (m)	Number in series	Distance between rows (m)
3	15.6291	10	3.347

Table 3: Characteristics of the solar collectors field [36].

Fig. 2 represents two categories of the industrial process for the production of solar hot water. The first category is characterized by the centralized hot water storage, as shown in Figs. 2-(a) and (b). The stored hot water volume is important in this case and it can be sized to store 3000 liters. The second category is described in Fig. 2-(c) where the storage is individualized, in other words, it is distributed over a set of consumers having a storage tank of reduced volume compared to the centralized storage tank. The centralized production of *DHW* helps to cover the specific needs of the consumer with important volumes during short period. The configuration presented in Fig. 2-(a) allows the use of reduced auxiliary systems power according to daily hot water load profile pattern. This result is discussed further in this paper through the parametric studies that were performed on the storage tank volume of the collective process.

The benefits of a collective hot water process equipped with a centralized storage tank are the low cost of the storage solution and the enhanced performance of the process due to the use of submerged heat exchangers and large storage tank volumes, which leads to lower heat losses compared to the configuration of several tanks. Fig. 2- (c) presents a decentralized storage of a collective hot water production process.

## 199 2.2. Weather data and load profiles

#### 200 2.2.1. Weather data

The Moroccan climate is both Mediterranean and Atlantic, with a dry and hot season coupled 201 with a cold and wet season, the end of the warm period being marked by October rains. The 202 presence of the sea attenuates the differences in temperature, tempers the seasons and increases 203 the humidity of the air (400 to 1000 mm of rains on the coast). In the interior, the climate varies 204 according to the altitude. Summers are hot and dry, especially when blowing the hot sirocco or 205 the chergui, summer wind coming from the Sahara (Fig. 3). At this season, average temperatures 206 are 22°C to 24°C. Winters are cold and rainy with frost and snow. The average temperature then 207 varies from  $-2^{\circ}C$  to  $14^{\circ}C$ . In the mountainous regions, the precipitation is very important (more 208 than 2000 mm of rainfall in the Rif or 1800 mm in the Middle Atlas). Pre-Saharan and Saharan 209 Morocco has a dry desert climate. 210



Figure 3: Various solar radiation intensities in Morocco [41].

The meteorological data of Fez city [34°03'N 4°58'W] are defined as the ambient temperature and the incident solar radiation. Moreover, the cold-water temperature refers to the cold water, which fills the tank from the bottom and goes through the hydraulic network of the residence, before it is heated by the solar radiations (Fig. 4-(a)). The incident solar radiation and the total radiation on horizontal correspond to the overall area of the solar collector field of the collective process, which is equal to 62.124 m<sup>2</sup>.



Figure 4: (a)- Fez weather data [36]. (b)- The total radiation on the collector's horizontal [36].

The weather characteristics of the climatic zone 3 (Fez) is continental [42]. Meteonorme software was used to generate the weather data that corresponds to Fez city, because the hourly dynamic simulations require a representative hourly climatic data [43]. It should be noted that the North African climate is common and can be considered as a reference for the Arab Maghreb (AM) countries. The total radiation on the solar collector is independent from the load profile as presented in Fig. 4-(b).

#### 223 2.2.2. Load profiles

The daily hot water consumption and the heating load profile are considered as the most 224 affecting parameters of the SWH's overall efficiency [44]. In the Moroccan residence, hot water 225 is consumed according to various profiles, which are not well defined up to now, because the 226 consumption of hot water presents a probabilistic pattern that depends on several factors. Hence, 227 the design of the collective SWH remains a complicated issue. Five realistic load profiles were 228 developed based on literature surveys that we have carried out, in order to compensate for this 229 lack of information. The considered profiles per day are listed as follows: Diario-DTIO, Diurno-230 Day, Europeo-European, Matinal-Morning and Tarde-Afternoon as shown in Fig. 5. The hot water 231 temperature commonly required by the consumer is equal to  $45^{\circ}$ C and Fig. 6 is presenting the 232 DHW consumption flow rate, which is corresponding to each load profile throughout the first five 233 days of January (120 hours). In addition, it should be noted that the considered load profiles 234 present the same consumed volume of 6000 liters per day at the set temperature of 45  $^{\circ}$ C. 235

For example, the Matinal-Morning profile is characterized by a collective consumption of hot water in the morning and evening.



Figure 5: Typical hot water loading profiles used during the hourly dynamic simulations (daily profiles/single monthly profile) [36].



Figure 6: *DHW* consumption flow rate corresponding to each load profile for the first five days of January [36]. This profile is more suitable for institutions and residences. On the other hand, the profile

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Tarde-Afternoon presents an accentuated consumption during the afternoon and the evening. In addition, the *Diurno-Day* profile describes a high consumption during the morning between 10 am and 5 pm. The profile *Europeo-European* corresponds to the countries of the European Union, where the consumer tends to use hot water between 5 am and 7 am and then in the evening between 5 pm and 7 pm. The *Diario-DTIE* has a general consumption pattern, because it describes a consumption that is spread over the whole day and it does not follow a particular trend.

#### 245 3. Equation setting

#### 246 3.1. Thermal collector

The thermal efficiency of a single collector is expressed in Eq. 1 [45]. Where  $Q_u$  is the useful energy to heat the water's mass  $\dot{m}$  at the inlet side of the collector's field. In addition,  $T_{in}$  is the inlet and  $T_{out}$  is the outlet temperature from the solar collector.  $A_c$  is the area of the collector, while  $I_T$  is the total solar irradiance on the tilted surfaces of the collectors. It is noted that a quadratic relation is used to define the efficiency of one single solar thermal collector as expressed in Eq. 2 [35].

$$\eta = \frac{Q_u}{A_c I_T} = \frac{\dot{m}C_p(T_{out} - T_{in})}{A_c I_T} \tag{1}$$

$$\eta = a_0 - a_1 \frac{(T_m - T_a)}{I_T} - a_2 \frac{(T_m - T_a)^2}{I_T}$$
(2)

where  $a_0$  indicates the zero loss efficiency of the collector which represents its optical conversion coefficient. Moreover,  $a_1$  and  $a_2$  represent the first and second order heat loss coefficients by conduction and convection of the collector, respectively. The numerical values of those parameters are presented in Tabs. 1, 2.  $T_m$  is the average temperature for a single collector given by Eq. 3, where  $T_{out}$  and  $T_{in}$  are the outlet and the inlet temperatures respectively from one single collector, and  $T_a$  is the ambient temperature.

$$T_m = \frac{T_{out} + T_{in}}{2} \tag{3}$$

Our hourly dynamic simulations involve a set of collectors connected either in series or in parallel. Hence, the heated water at the outlet of the first collector module is injected slightly higher at the inlet of the adjacent collector [46]. The collective solar collectors are arranged so that the *HTF* flows through the collectors in a combined parallel and series pattern. Let us consider twelve collectors, which constitute the collector field of the collective process. In fact, as presented in Fig. 7, the *HTF* flows in a series behavior through each collector in the first row 1, 5 and 9. Moreover, the *HTF* flows in a parallel pattern between the first and the subsequent row.

As shown in Tab. 2, the data supplied by a collector manufacturer are useful to determine the 266 performance of a single collector. However, for a large number of possible array configurations, it is 267 required to develop an accurate method to calculate the array efficiency based on the performance 268 data of a single collector. The first four collectors (1, 2, 3 and 4), presented in Fig. 7, are in parallel 269 and their performance is going to be the equal to the efficiency value assessed by their manufacturer, 270 if the flow throughout each collector is the same as the flow used in the test laboratory. In addition, 271 the second set of the collectors (5, 6, 7 and 8) would also operate according to the manufacturer's 272 data. However, the inlet temperatures of these collectors are equal to the outlet temperatures 273

of the first four collectors. Therefore, their yield would be lower than the collectors 1, 2, 3 and 4. Besides, the collectors 9, 10, 11 and 12 are going to operate at a lower performance than the previous set of collectors, since the inlet temperature is increasing [46].



Figure 7: Combined series and parallel flow through a collector array.

An extended method, which is based on the slope/intercept test data of a single collector panel has been developed by Oonk et al. [46] to predict the performance of (N) solar collectors in series (Eq. 4). It should be noted that Eq. 4 can only be used when the fluid Reynold's Number (Re) flowing through the collector is the same as during the laboratory's tests.

$$\eta = (F_R(\tau\alpha)_e)CFN - (F_RU_L)CFN\frac{T_i - T_a}{I_T}$$
(4)

$$CFN = \frac{1}{N\psi} (1 - (1 - \psi)^{N})$$
(5)

$$\psi = \frac{C_2}{GC_p} \tag{6}$$

where  $\eta$  is the performance of N panels in series.  $F_r U_L$  is slope of the efficiency plot of a single collector. CFN is a correction factor corresponding to N collectors connected in series.  $(T_i)$  is the inlet temperature and  $(T_a)$  is the ambient temperature. In addition,  $I_T$  is the solar radiation,  $GC_p$ is the fluid capacitance rate for a single collector, which is defined by the collector's test labs [36].  $C_2$  is the slope and  $\psi$  is defined as the ratio between the slope and the fluid capacitance rate of a single collector.

#### 287 3.2. Storage tank

A single centralized storage tank was used for this collective application. Its volume effect on the annual solar fraction was investigated as presented in Tab. 4. Moreover, the filling and the loading tank's nozzles, besides to the inlet and the outlet positions of the exchanger are presented in Fig. 8 and in Tab. 5.

Volume (l)	$H_{tank}$ (m)	$\phi_{tank}$ (m)	Internal heat exchanger area $(m^2)$
1000	2.21	0.76	3.25
2000	1.77	1.2	5.61
3000	2.66	1.2	7.97

Table 4: Dimensions of the centralized tank for each storage capacity [36].

Solar system inlet	Cold water inlet	Solar system outlet	Solar hot water outlet
$50\% L_{tank}$	tank bottom (0% $L_{tank}$ )	tank bottom (0% $L_{tank}$ )	top tank (100% $L_{tank}$ )

Table 5: Location of water injection nozzles (Solar and hot water circuits)

The unsteady energy balance in the tank takes into account the amount of the useful energy gained by the solar collectors  $Q_u$ , the hot water energy to load  $Q_{load}$ , and the convection losses to the surrounding environment  $Q_{loss}$ .



Figure 8: Schematic of the thermal storage tank's energy balance.

The energy balance is expressed using Eq. (7) [47]:

$$Q_{tank} = m_T C_p \frac{dT}{dt} = Q_u - Q_{load} - Q_{loss} \tag{7}$$

The mass stored in the tank  $m_T$  is expressed as  $m_T = \rho V$ . Where  $\rho$  is the water's density and V refers to the volume contained inside the centralized tank. Finally,  $C_p$  is the specific heat of water. The useful energy  $Q_u$  is calculated by Eq. (8). Where  $T_{collector}$  is the outlet temperature from the collector, while T represents the temperature of a specific node of the stratified storage tank at the instant t.

$$Q_u = \dot{m}_u C_p (T_{collector} - T) \tag{8}$$

<sup>301</sup> The draw load energy  $Q_{load}$  is written in Eq. (9)

$$Q_{load} = \dot{m}_{load} C_p (T_{top} - T_{load}) \tag{9}$$

where  $T_{top}$  refers to the top tank's temperature and  $T_{load}$  is the temperature of the hot water to load for the consumer. The heat losses from the tank  $(Q_{loss})$  are calculated as mentioned in Eq. (10):

$$Q_{loss} = U_T A (T - T_{amb}) \tag{10}$$

where  $U_T$  represents the heat exchange coefficient from water to ambient. In addition,  $T_{amb}$  is the ambient temperature, and A is the lateral surface of the tank.

#### 307 3.3. Solar fraction of the collective process

Solar fraction can be defined as the total energy provided by the solar collective system to produce hot water. It is calculated using Eq. (11) [48]. The solar fraction is the most important indicator, which is used to assess the performance of SWHs systems, because it takes into account the overall performance of the entire solar system and not only one single device or component [49].

$$f = 1 - \frac{Q_{Auxiliary}}{Q_{load}} \tag{11}$$

Where  $Q_{load}$  is the total energy transferred by the collective system to satisfy the heating requirements, and  $Q_{Auxiliary}$  is the total auxiliary energy provided to the collective system to support the portion of the total solar energy load, which is not sufficient to produce hot water.

#### 316 4. Results and discussion

In this paper, two major parametric studies were carried out to assess the energy performance of the *SWH* collective system equipped with the centralized storage tank.

To begin with, the volume of the storage tank was varied as a first study, and its effect on several performance indicators was analyzed such as: the energy recovered by the solar collectors, the outlet temperature from the collectors, the solar top tank's temperatures, the supplement consumption and the overall solar fraction of the collective process. Furthermore, the effect of the collector field arrangement on the solar fraction for different load profiles was also investigated. We emphasize that the *ETC* collector, derived from the brand *Viessmann Werke GmbH & Co* has been used to constitute the solar collector panel for the first parametric study.

The second parametric study focuses on the assessment of the collector's technology effect on the solar fraction of the collective *SWH* system. The system's efficiency was compared by using two different technologies of solar collectors, namely *ETC* and *FPC*.

#### 329 4.1. First parametric study: effect of the storage tank volume

The total volume consumed per day in the collective building is equal to 6000 liters and it is 330 divided according to the load profiles, which are previously presented in Fig. 5. The maximum 331 volume that is consumed and recorded during a specific period of the day does not exceed 1650 332 liters. Hence, it is important to study the effect of the centralized tank volume on the evolution 333 of the annual solar fraction of the collective heating water process. Three storage volumes were 334 considered, namely V = 1000 liters, V = 2000 liters and V = 3000 liters. The effect of the storage 335 tank volume for the adopted load profiles on the energy recovered by the ETCs panel is presented 336 in Fig. 9. 337

The energy recovered by the solar collector is maximal over the year for the highest volume of the stratified storage tank volume (V = 3000 liters) [50]. Moreover, this recovered energy by the solar panel is affected by the load profiles, as it is shown in Fig. 9.

The energy recovered by the solar collector is enhanced, if hot water's demand is high, for 341 example during the cold period of the year, such as February, March and April. The primary circuit 342 pump is switched on and the heat transfer fluid is pumped from the internal exchanger located 343 in the lower part of centralized collective storage tank towards the manifolds of the collectors. In 344 addition, the storage tank temperature with a minimal assigned volume increases quickly compared 345 to a higher storage volume, to finally reach the set point temperature. Therefore, the primary 346 circuit pump is switched off, and even if the collector's field is exposed to solar radiations, the heat 347 transfer fluid of the primary circuit loop does not pass through the series of manifolds. Hence, it 348 is not receiving energy from the solar field panel. 349



Figure 9: Effect of load profiles and storage tank volumes on the energy recovered by the solar collector.

For instance, the outlet temperature evolution from the solar collector field over the first five 350 cold days of January is presented in Fig. 10. The outlet temperatures from the collector field are 351 below  $60^{\circ}$ C. As can be observed, the maximal temperature at the solar collector field outlet reaches 352 different values as time progresses. Indeed, the outlet temperature from the collector reaches its 353 maximum peak, when the solar radiations are important. For the Europeo-European profile, it is 354 noticed that during the afternoon (15h), the collector outlet temperature is  $56^{\circ}C$  and it decreases 355 over time, to reach a minimal temperature's value of 10°C in the evening or very early in the 356 morning (6h). 357

As presented in Fig. 10, the maximum temperatures occur only three times, namely at 16h, 62h and 106h for the first five considered and simulated days of January. A local maximum has been reached independently from the load profile during the second and fourth days of the first week of January. Therefore, the outlet temperatures of the solar collectors were  $12^{\circ}C$  and  $22^{\circ}C$  for the *Europeo-European* profile. Since the solar radiations were insufficient to set off the operation of the primary circuit's pump, which is involved in the heating of the heat transfer fluid, thus, the outlet temperature from the collectors was not as important as the first, third and fifth days of the first week of January.



Figure 10: Outlet temperature evolution from collector over the first five days of January.



Figure 11: Solar top tank temperature evolution for three different centralized storage tank volumes and for five load profiles on a range of the first 15 cold days of January.

As shown in Fig. 5, the Europeo-European load profile is characterized by high DHW consump-366 tion between 5h and 7h (1750 liters) and between 17h and 19h (1500 liters). On the other hand, the 367 Tarde-Afternoon load profile is characterized by hot water demands that varies between 200 liters 368 and 400 liters before 17h, reaching 650 liters at 19h and 500 liters at 20h. The difference between 369 these two profiles clearly affects the temperature at the outlet of the storage tank as shown in Fig. 370 11, especially if the effect of the stratified storage tank volume is taken into account. Therefore, 371 to serve the needs of the consumer whose consumption follows the Europeo-European profile, the 372 use of a large storage tank volume (3000 liters) would be the most appropriate because it would 373 ensure the production of a hot water volume of 1750 liters without affecting the efficiency of the 374 solar collector field, hence, improving the solar fraction of the collective process. 375

The supplementary consumption was assessed for different storage tank volumes and for the five considered load profiles as presented in Fig. 12. The hydraulic booster as an auxiliary energy source was used to meet the consumers' needs, which are represented by the loading profiles when solar radiations are insufficient, notably during the cold periods of the year. The technical characteristics of the hydraulic booster that has been used during the hourly dynamic simulation are presented in the Tab. 6.

	Manufacturer	Chaffoteaux
Hudraulia auviliary gystom	Manufacturer	PHAROS Green 18
	P <sub>nominal</sub>	18 kW
Hydraune auxiliary system	Set-point temperature	$55~^{\circ}\mathrm{C}$
	Static differential	5 °C
	Supplement position	$90\% \ L_{tank}$

Table 6: Technical features of the auxiliary booster [36].

The effect of the tank design is clearly noticeable, because the fact of adding an auxiliary 382 heating source directly affects the overall efficiency of the collective system. Obviously, using a 383 diminished volume of the tank, in this case V = 1000 liters, leads to the continuous operation of 384 the auxiliary booster, even if the solar radiations are significant, because the continuous loading of 385 the hot water at 45° C with relatively important flow rates cannot only be ensured by solar energy. 386 Consequently, an optimized volume V = 3000 liters of the storage tank would stores an important 38 solar thermal energy, which helps to fill the consumers' needs even in the case of peak demand [51]. 388 The effect of the centralized storage tank volumes on the solar fraction of the collective process 389 for the suggested loading profiles is presented in Fig. 13. The collective system's solar fraction 390 was assessed for five different storage tank volumes varying from V = 1000 liters to V = 3000391 liters, with an incremental volume of 500 liters. For the *Diario-DTIE* profile, the average solar 392 fraction of November, December, January and February is equal to 50%. For April, May, June, 393 September and October the average solar fraction is equal to 80%. The contribution of solar energy 394 compared to the auxiliary booster is clearly enhanced for V = 3000 liters volume [52]. This result 395 was generalized for the five applied load profiles. Moreover, for the Europeo-European profile, the 396 solar fraction was significantly improved from a storage volume of V = 1000 liters to V = 3000397 liters. An enhancement of (20% to 37% for December), (27% to 37% for January), (23% to 44%398 for February), (25% to 48% for March). 399



Figure 12: Effect of the load profile on the consumption of the auxiliary booster for different storage tank volumes.



Figure 13: Effect of different storage tank volume on the solar fraction for the considered loading profiles.

## 400 4.1.1. Effect of ETC technologies on the annual solar fraction

The effect of the ETC collectors on the solar fraction of the collective system for different volumes of the tank are investigated in this section, according to previous defined load profiles. Four ETCs from different manufacturers (Tab. 2) such as Viessmann Werke GmbH & Co, Jingsu Sunrain Solar Energy, Baxi Calefaccin and Thermomax-Inygen were integrated into the collector field. Each collector product is characterized by the three intrinsic coefficients  $a_0$ ,  $a_1$  and  $a_2$ , which affect its operating efficiency.

It has been shown that *Jingsu Sunrain Solar Energy's ETC* collector maximizes the solar fraction of the collective hot water process. Indeed, it allows reaching a significant solar fraction average over the cold period when the hot water need is high. An average for the months of September, October, November, December, January, February, March, April and May which equals 75.23% for *Diario-DTIE*, 78.22% for *Diurno-Day*, 70.88% for *Europeo-European*, 74.15% For *Matinal-Morning* and 73.77% for *Tarde-Afternoon*.



Figure 14: Effect of the ETC collectors designed from different manufacturers on the annual solar fraction of the collective system for a storage tank volume of 3000 liters.

The specific heat capacity  $(C_p)$  of the *HTF* used by the manufacturer "Jingsu Sunrain Solar Energy" is higher than that of the other manufacturers of the *ETC* collectors that have been considered in the different parametric studies (Tab. 2). As a result, the *HTF* transfers more energy at the integrated coil heat exchanger integrated at the bottom node the collective thermal storage tank. Consequently, the contribution of the auxiliary heating system is decreased and the solar fraction of the collective process is enhanced. The effect of the *ETC* technologies on the annual solar fraction over the year using the considered load profiles is presented in Tab. 7. In this

Load Profiles		January	February	March	April	May	June	July	August	September	October	November	December
Diario-DTIE	Viessmann Werke Gmbh & Co	57	61	74	79	85	95	96	95	90	82	68	57
	Jiangsu Sunrain Solar Energy	56	62	79	83	86	98	98	99	96	84	68	56
	Baxi Calefaccin	50	57	71	77	81	97	97	96	92	79	61	49
	Thermomax-Inygen	51	58	73	77	81	97	98	97	92	80	62	51
	Viessmann Werke Gmbh & Co	61	64	77	78	82	89	95	92	89	83	71	61
Diurno-Day	Jiangsu Sunrain Solar Energy	62	68	83	85	88	99	99	99	97	86	73	61
	Baxi Calefaccin	54	61	77	79	83	98	97	96	92	80	65	54
	Thermomax-Inygen	54	62	77	79	84	98	98	97	93	80	66	55
	Viessmann Werke Gmbh & Co	53	55	70	76	82	92	94	94	88	81	64	53
Europeo - European	Jiangsu Sunrain Solar Energy	53	57	73	78	84	97	98	98	94	81	64	53
	Baxi Calefaccin	48	52	66	72	78	94	96	96	89	76	59	49
	Thermomax-Inygen	49	53	68	73	79	95	97	96	90	77	60	50
	Viessmann Werke Gmbh & Co	56	59	74	79	85	96	97	96	92	82	68	57
Matinal - Morning	Jiangsu Sunrain Solar Energy	55	61	78	83	86	99	98	98	96	84	67	55
	Baxi Calefaccin	49	56	70	76	80	97	97	97	91	79	60	49
	Thermomax-Inygen	50	56	71	77	81	97	97	97	92	79	62	50
	Viessmann Werke Gmbh & Co	56	58	73	78	85	95	96	94	90	82	68	56
Tarde - Afternoon	Jiangsu Sunrain Solar Energy	55	61	78	82	86	98	98	98	96	84	67	55
	Baxi Calefaccin	49	56	70	76	80	97	97	97	91	78	60	49
	Thermomax-Inygen	50	56	71	76	81	97	98	97	92	79	61	50

 $_{420}$  case the volume of the storage tank was V = 3000 liters.

Table 7: ETCs collectors technologies effect on the annual solar fraction (%) for the considered load profiles.

#### 421 4.1.2. Effect of the collector field arrangement on the annual solar fraction

Depending on the consumers' hot water needs and the incident solar radiation of the site, several collectors could be connected, in order to increase the collecting area of the solar field. The current parametric study was carried out for a centralized storage tank volume of 3000 liters and using *ETC*. The collector arrangement used to meet the collective hot water production has a considerable effect on its efficiency, in other words on its solar fraction (Fig. 15). Several coupling configurations between the collectors, which constitute the solar collector field, are possible. For instance, serial, parallel or mixed coupling.

If several collectors are connected in parallel, the temperature of the HTF at the outlet of the 429 collector field is increased. Otherwise, an installation with several collectors connected in series 430 has the effect of decreasing the temperature of the HTF at the outlet of the collector field. Parallel 431 and serial configurations were used in this study to enhance the overall efficiency of the collective 432 hot water production process. Thirty one ETC collectors, based on the manufacturer Viessmann 433 Werke GmbH & Co, were spread over 2, 4, 6, 8 and 10 rows to constitute five configurations. 434 The effect of these arrangements on the solar fraction was assessed for the considered applied load 435 profiles. The improvements recorded regarding the system's solar fraction during the cold season 436 are presented in Tab. 8. 437

L and mucfles		Diario-DTIE	Diurno-Day	Matinal-Morning	Europeo-European	Tarde-Afternoon
Load	promes	(Solar fraction $(\%)$ )	(Solar fraction (%))	(Solar fraction $(\%)$ )	(Solar fraction $(\%)$ )	(Solar fraction $(\%)$ )
Decembre	2 rows	37	44	40	40	40
Decembre	6 to 8 rows	58	60	54	54	56
Ionuory	2 rows	43	48	44	44	42
January	6 to 8 rows	57	62	56	54	56
February	2 rows	52	42	38	36	38
rebruary	6 to 8 rows	65	68	62	68	62
March	2 rows	68	44	42	40	40
March	6 to 8 rows	80	86	78	78	80

Table 8: Effect of ETC arrangement on the collective process solar fraction during the cold season.

Currently, the manufacturer "Viessmann Werke" conquers the Moroccan market of solar ther-438 mal collectors [35]. It has become a leader in the Moroccan market since it sells its ETC collectors 439 for individual and collective solar applications, such as the production of DHW for households, 440 hot water production for swimming pool centers and for other thermal applications, such as indoor 441 space conditioning throughout integrated solar central heating and absorption cooling systems. It 442 is for this reason that the ETC collectors produced from this manufacturer were used to carry out 443 the parametric study on the arrangement of the collectors and their effect on the solar fraction of 444 the collective process, instead of the ETC brand manufactured by "Jingsu Sunrain". 445



Figure 15: Effect of the collector field arrangement on the solar fraction for different load profiles.

As shown in Fig. 15, the trend of the system's solar fraction for 2 rows is below the other trends which characterize 4, 6, 8 and 10 rows. As a result, the annual solar fraction is improved by increasing the row's number. Six and eight rows enhanced the collective system's solar fraction for almost the five considered load profiles.

Increasing the number of the collectors' rows enhances the solar fraction of the DHW production 450 process (Fig. 15). Above a specific number of rows, in our case 6 to 8 rows, the solar fraction 451 does not improve by adding a new series of collectors, because the HTF has already received the 452 corresponding maximum energy to its heat capacity. On the contrary, if more rows are integrated 453 in the collector field, greater than 8 rows in this case, pressure drops in the pipes as well as thermal 454 losses by conduction and convection could be generated, and therefore, the fraction of the process 455 is decreased. As a conclusion, for a similar collective application of hot water production, the 456 constitution of a solar collector field where the parallel configuration is predominant would enhance 457 the solar fraction of the collective process. However, additional attention should be addressed to 458 the thermal insulation of the pipes connecting the collectors. 459

## 460 4.2. Second parametric study: Collector effect on the annual solar fraction

The second parametric study focuses on the assessment of the collector's technology effect on the solar fraction of the collective SWH system. The system's efficiency was compared by using two different technologies of solar collectors, namely ETC and FPC.

#### 464 4.2.1. Effect of the collector technologies on the incident energy on the solar collector plane

This section is intended to study the effect of different solar collector technologies on three 465 performance indicators, namely the solar fraction of the collective hot water process, the useful 466 energy gain from the collectors and the incident energy on the solar collector field. The collector's 467 characteristics are presented in the Tabs. 1 and 2. The incident energy on the solar collector plane 468 was assessed for the *Diario-DTIE* profile and for a centralized thermal storage tank with a volume 469 capacity of V = 2000 liters. The effect of several collectors' brands, which belong to the same 470 technology on the incident energy on the solar collector plane, is presented in Fig. 16. Tab. 9 471 presents the evolution of the incident energy on the solar collector plane for the cold period of the 472 year. It is noted that the apparent solar collector surface affects the incident energy on the solar 473 collector panel. 474



Figure 16: Effect of different collector technologies designed from different manufacturers on the incident energy on the solar collector plane for V = 2000 l (Diario-DTIE load profile). (a)- *ETC* technologies. (b)- *FPC* technologies.

Incident energy on the solar collector plane (kWh)	November	December	January	February	Mars	April
ETC (Viessmann Werke GmbH & Co)	8735	7790	8300	8790	12490	13000
FPC (Junkers)	8350	7360	7900	8400	11900	12400
Gap in the the incident energy between ETC and FPC	385	430	400	390	590	600

Table 9: Incident energy on the solar collector plane for the cold period of the year.

## 475 4.2.2. ETC effect on the useful energy gain from the collector

Two collector technologies were considered in the second parametric study to improve the thermal performance of the collective hot water process. Although the total area of the two variants of ETC and FPC collectors is equal to 2 m<sup>2</sup>, but the apparent surface that is exposed

to the solar radiations is different, due to the sun's momentum. The geometry of the ETCs that 479 is exposed to the solar radiations is tubular [53], while the geometry of the FPCs exposed to the 480 solar rays is flat [54]. It should be noted that the ETCs enhance the conversion of solar energy into 481 thermal energy because of their geometrical shape that does not require a solar radiation tracking 482 system, which is not the case for the FPCs. Therefore, the second parametric study has been 483 carried out to evaluate the gains that ETCs technology would bring to the collective production 484 process of domestic hot water compared to FPCs, while testing several certified manufacturers of 485 solar thermal collectors. 486

The effect of *ETC* on the useful energy gain from the collector is presented in Fig. 17. The useful energy gain from the collectors was assessed for four products of the *ETC* collectors. Moreover, *Diario-DTIE* profile was used as a load profile input for the simulations during the first cold week of January. It has been found that the product of the *Jingsu Sunrain Solar Energy* brand maximizes this indicator to achieve the values presented in Tab. 10. Further, the useful energy gain from the collectors becomes lower in the lack of the solar radiations.

Time (h)	11	36	85	110
Useful energy gain from collector (MJ/h)	112.410	38.714	60.358	154.590

Table 10: Useful energy gain from the collector for Jingsu Sunrain Solar Energy product.



Figure 17: Effect of the ETC technology on the useful energy gain from collector for V=2000 l (Diario-DTIE load profile).

493 4.2.3. Effect of ETC technology on the annual solar fraction of the collective hot water process

Figs. 18 were presented to compare the energy performance of two different technologies of solar 494 collectors, in order to justify the selection of the collector technology, which would help to meet 495 the requirements of the present solar collective hot water production application. As a first step, 496 a comparison between the energy performance of the ETC (Viessmann Werke GmbH & Co) and 497 the energy performance of the other FPCs collectors was carried out (Fig. 18). The present study 498 belongs to the project entitled SOL'R SHEMSY [4], which aims to manufacture and market on 499 the national Moroccan scale the first SWH equipped with ETC with heat pipes using as collectors 500 the Viessmann product (a choice required by the project's specifications). For this reason, the 501

Viessmann Werke GmbH & Co ETC was selected as a reference product instead of other ETC
 collectors' products.

From one hand, the effect of the ETC technology on the annual solar fraction of the collective 504 process is presented in Fig. 18. Further, the solar fraction of the collective system was assessed for 505 three storage capacities, namely V = 1000 liters, V = 2000 liters and V = 3000 liters. Moreover, 506 different products of the ETC collectors were compared with the ETC collector, notably through 507 the integration of the Viessmann Werke GmbH & Co collector product. From the other hand, it has 508 been shown that the solar fraction of the collective process, which uses Junkers brand, is enhanced 509 compared to the collective process that uses other FPC products. However, the achieved solar 510 fractions remain lower than that of the ETC Viessmann Werke GmbH & Co, especially during the 511 cold period of the year i.e. months: October, November, December, January, February, March and 512 April as shown in Tab. 11. 513

The effect of the collectors' technologies ETC and FPC on the annual solar fraction of the SWH collective system for three volumes of the centralized storage tank is presented in Fig. 18. The collector effect is not predictable for a small tank volume, namely V = 1000 liters, however it becomes noticeable as it increases to a volume of V = 3000 liters. In addition, the solar fraction of the collective hot water process with a solar collector field constituted with the ETC technology is higher than the other configuration of the collective SWH system with a solar field based on FPC(Tab. 11).



Figure 18: Effect of the ETC technology on the solar fraction gains for V=3000 l (*Diario-DTIE* load profile). (a)-Comparison between the annual solar fractions of the Viessmann brand (ETC) and four different FPC brands. (b)-Comparison between the annual solar fractions of the Viessmann brand (ETC) and Chaffotaux brand (FPC).

The collectors' technologies effect on the annual solar fraction for a centralized storage tank with a volume of V = 3000 liters is presented in Tab. 11. The maximal annual averaged solar fraction is achieved by Viessmann (*ETC*) 78%. In contrast, it is equal to 68% for the Chaffoteau & Maury (*FPC*).

Solar fraction (%)	October	November	December	January	February	March
FPC (Junkers)	78	56	46	46	54	68
FPC (Chaffoteaux & Maury)	72	51	40	41	48	64
ETC (Viessmann Werke GmbH & Co)	85	70	58	58	61	74
The relative gains regarding	7	14	12	12	7	6
FPC technology (Junkers)						
The relative gains regarding <i>FPC</i>	13	19	18	17	13	10
technology (Chaffoteaux & Maury)						

Table 11: The solar fraction of the collective process during the cold periode of the year and the relative gains in terms of energy if ETC collectors (*Viessmann Werke GmbH & Co*) are used.

The solar fraction of the DHW production process largely depends on the availability of solar 525 energy, which is captured and converted by the collector field. It is for this reason that designing 526 properly the collective system to ensure a solar fraction higher than 50%, during the period of the 527 year when the need for hot water is increased, remains a good achievement. As shown in Fig. 18, 528 the solar fraction of the DHW process reaches important values between 80% and 95% during the 529 summer period of the year, especially in Mai, June, July, August and September. This result is 530 explained by the fact that during this period of the year, the contribution of solar energy is greater 531 than that of the hydraulic/electrical booster. 532

It is possible to ensure a stability of the solar fraction of the collective process relative to seasonal periods of the year, which are characterized almost by similar magnitude of solar radiation. On the other hand, ensuring stability of the solar fraction throughout the year remains a very complicated issue, because the amount of solar radiation incident on the collector field is uncontrollable (it is a weather data input), unless technical devices and systems are used to hide the surface of the collector during summer periods.

## 539 5. Conclusion

In the present study, the thermal performance of a forced circulation collective *SWH* process equipped with a centralized storage tank is assessed, in order to enhance its energy efficiency. A realistic case study has been considered to carry out this analysis. Miscellaneous parametric studies were conducted to meet the collective hot water production need for a social housing (case of multiple apartment blocks) located on the city of Fez, which belongs to the climatic zone 3 in Morocco. Five typical hot water load profiles were used to assess the energy performance of this collective process.

This paper presents two main parametric studies. The first study focused on the effect of the centralized storage tank volume on the solar fraction of the process. An undersized volume generates a high consumption rate of the auxiliary system. Hence, the energy efficiency of the process decreases. Moreover, the load profile affects the energy recovered by the solar collector, the outlet temperature from the collector field, the solar top tank temperature and the solar fraction of the collective process. It was found that the parallel connection ensures enhanced solar fraction compared to the series configuration of the collectors.

The second study aimed to shed light on the effect of the collector's technology on the thermal yield of the collective process. The collector's technology affects the amount of the incident energy on the solar collector, besides to the useful energy gained. Besides, the solar collectors derived from the same technology with  $a_0$  coefficient slightly equal to 1 and with low values of  $a_1$  and  $a_2$ , ensure enhanced annual solar fractions of the collective process. Finally, the fact of using a storage tank volume V = 3000 liters, connected to ETCs is a suitable choice for this process, because its solar fraction remains higher compared to the use of *FPCs*.

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