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# Small $\text{CoFe}_2\text{O}_4$ magnetic nanoparticles in ferrofluids, influence of the synthesis on the magnetic anisotropies

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**Abstract** — The magnetic properties of cobalt ferrites nanoparticles prepared using three different processes (thermal decomposition, polyol and co-precipitation synthesis routes) are investigated by X-ray Absorption Spectroscopy and X-ray Magnetic Circular Dichroism. The repartition of cobalt and iron ions amongst the interstitial sites of the spinel structure is determined and correlated with their magnetic properties. The study reports on the influence of the synthesis method on the crystallographic order within a nanoparticle, and hence, on the magnetic anisotropy.

**Keywords:** anisotropies, XMCD,  $\text{CoFe}_2\text{O}_4$ , spinel ferrite, nanoparticles.

## 1 Introduction

Nanoparticles composed of ferrite nanospinels are used in various applications ranging from medicine to optical devices [1,2]. Among these nanospinels, cobalt ferrite ( $\text{CoFe}_2\text{O}_4$ ) is a promising material because in the nanosize range it presents a high magneto-crystalline anisotropy energy and a high magnetization saturation. These appealing properties are particularly necessary for hard record devices [3]. For such applications, overcoming the so-called superparamagnetic limit [4] is one of the current biggest challenges. In this direction, various strategies have been developed such as multi-shell structuration [5,6], particle doping [7,8], or coordination of molecules to nanoparticles surfaces [9,10]. However, it is well-known that the preparation route of magnetic nanoparticles can influence in many ways the morphology, their chemical composition or the crystallographic structure which in turn strongly impact the magnetic properties. Among all possible synthesis routes, soft chemical synthesis has become a very convenient way to obtain magnetic ferrite nanospinels. Various synthesis processes have been developed to obtain ferrofluids with long-term stable nanoparticles. In this study we choose three different synthesis that are very common in the preparation of ferrofluids: (i) the co-precipitation process is a cost-effective and versatile synthesis that allows to obtain a large amount of nanomaterial [11], (ii) the polyol process allows original structures of flower-shaped nanoparticles with enhanced magnetic properties but allows less control on the crystallographic structure [12] and (iii) the thermal decomposition route is found to be a very effective method to prepare monodisperse nanoparticles with controlled morphology, although involving higher temperature and more expensive reactants [13]. In the present paper, we investigate the magnetic properties of  $\text{CoFe}_2\text{O}_4$  nanoparticles with diameter ranging between 6 and 7 nm and that have been synthesized by the three different pathways. Correlations between the original effects of a synthesis process on the magnetic properties of  $\text{CoFe}_2\text{O}_4$  nanoparticles obtained has been established by several groups [14–19]. In particular, small spherical  $\text{CoFe}_2\text{O}_4$  nanoparticles synthesized in polyol medium were found to have a saturation magnetization comparable to that of the bulk structure [20,21]. Large coercive field were measured at 5 K on small  $\text{CoFe}_2\text{O}_4$  nanoparticles prepared through high temperature decomposition route: Song and Zhang measured coercive field of 1.1 T on 6 nm  $\text{CoFe}_2\text{O}_4$  nanoparticles [22] and Torres and co-workers measured a coercive field of 1.4 T on 5.7 nm large  $\text{CoFe}_2\text{O}_4$  nanoparticles [23]. In this study, we want to emphasize the fact that magnetic anisotropies of  $\text{CoFe}_2\text{O}_4$  nanoparticles with similar sizes are strongly modulated by the synthesis process. We propose hereby to relate the synthesis routes (co-precipitation, polyol, thermal decomposition) route with the cationic reorganization of the nanoparticles and yielding the observed magnetic properties. Bulk  $\text{CoFe}_2\text{O}_4$  crystallizes in an inverse spinel structure that belongs to the  $\text{Fd}\bar{3}\text{m}$  space group. All  $\text{Co}^{2+}$  ions occupy octahedral symmetry sites while  $\text{Fe}^{3+}$  ions are equally distributed between octahedral and tetrahedral symmetry sites [24]. X-ray Magnetic Circular Dichroism (XMCD) at the  $L_{2,3}$  edges is a unique tool to probe the 3d magnetic orbitals of the transition elements [25,26]. The method provides a chemical selectivity used to disentangle the magnetic signatures of the cobalt and iron ions. In addition, XMCD is also sensitive to the site symmetry of the absorbing element. The

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cationic distribution of cobalt and iron between octahedral ( $O_h$ ) symmetry sites and tetrahedral ( $T_d$ ) symmetry sites in the nanospinels structures is determined with the investigation of the 6 nm  $CoFe_2O_4$  nanoparticles with XMCD. The influence of the synthesis on the crystallographic structure and the magnetic properties of the nanoparticles is thus revealed.

## 2 Experimental

### 2.1 Synthesis

**Co-coprec sample.** The cobalt-iron nanospinels Co-coprec were obtained by using a modified Massart process [27]. It consists in precipitating  $Co^{2+}$  and  $Fe^{3+}$  hydroxydes followed by a heating at boiling temperature to obtain nanoparticles with a meansize of 11 nm. In order to obtain smaller nanoparticles, the Massart process was slightly modified by adding complexing species (tartrate ions) in the mixture of cobalt and ferric nitrates before the addition of sodium hydroxide. The different steps of the synthesis are reported elsewhere [28].

**Co-acac sample.** Following the route of thermal decomposition of metal precursors developed by Sun *et al.* [13], we have synthesized a second set of small nanoparticles of  $CoFe_2O_4$  named Co-acac. The different steps of the so-called “acac” synthesis are reported elsewhere [29].

**Co-polyol sample.** The third set of small particles of Cobalt-Iron nanospinels is obtained by using the polyol process [30] which consists in a forced hydrolysis of  $Fe^{3+}$  and  $Co^{2+}$  mixture in a polyol solution. Depending on the polyol used for the synthesis, the morphology of the nanoparticles obtained differs. When the reaction is realized in diethylene glycol (DEG) small spherical nanoparticles are obtained [20].

### 2.2 Methods

Chemical composition of cobalt and iron of the nanoparticles was measured by Atomic Absorption Spectrometry using Perkin Elmer Analyst 100 with an air-acetylene flame at a mean temperature of 2300° C. Table 1 present the ratio of the cationic concentrations of each sample calculated using the molar ratio  $X_M$  as detailed in equation (1) below:

$$X_M = [Co]/([Co]+[Fe]) \quad (1)$$

Nanospinels morphology and size were determined by Transmission Electron Microscopy (TEM) using a JEOL-100 CX2 microscope (UPMC). The analysis of the micrographs of more than 2000 particles leads to size histograms fitted with a log-normal distribution presented in Figure 1.

X-ray Diffraction (XRD) patterns were recorded on the nanoparticles powders using a PANALYTICAL X'Pert Pro MPD diffractometer with the Co  $K\alpha$  radiation ( $K_{\alpha 1} = 1.79 \text{ \AA}$ ). The size of crystallites domains were calculated on the mean peak (311) using the Scherrer equation [31]. The XRD patterns are presented in Figure 2.

Magnetizations vs. magnetic field at 4 K and 300 K have been recorded with a Vibrating Sample Magnetometer (VSM) using a Quantum Design PPMS. Magnetization vs. magnetic field measurements at 4 K were performed on frozen diluted ferrofluid dispersions (Figure 3.) while magnetization curves at 300 K were measured on the nanoparticles powders. The magnetization at saturation ( $M_s$ ) at 300 K was determined and normalized by the mass of the sample corrected after ThermoGravimetric Analysis. Mass losses of organic species of about 10 % were determined for the Co-acac and Co-polyol samples, and 20 % for the Co-coprec sample. The magnetization at saturation of the nanoparticles at 300 K and the coercive field of the nanoparticles measured at 4 K are presented in Table 1.

X-ray Absorption Spectroscopy (XAS) and XMCD measurements were recorded on the DEIMOS beamline at the French synchrotron facility SOLEIL [32]. XAS and XMCD signals were recorded at the Co and Fe  $L_{2,3}$  edges at 4 K under ultra-high vacuum ( $10^{-10}$  mbar) in the presence of a 6.4 Tesla magnetic induction. The circularly polarized x-rays are provided by an Apple-II HU52 undulator. The XMCD signals were recorded by flipping both the circular polarization (left and right helicity) and the external magnetic field (either  $H^+ = + 6.4 \text{ T}$  or  $H^- = - 6.4 \text{ T}$ ). Each XMCD spectra was thereby acquired by taking the difference:

$$\sigma_{XMCD} = \sigma^- - \sigma^+ \quad (2)$$

$$\text{where} \quad \sigma^- = [\sigma_R(H^+) + \sigma_L(H^-)] \quad (3)$$

$$\text{and} \quad \sigma^+ = [\sigma_R(H^-) + \sigma_L(H^+)] \quad (4)$$

where  $\sigma_L$  (respectively  $\sigma_R$ ) is the absorption cross section measured with left (respectively right) helicity. The measurements were performed on magnetic nanoparticles powders, therefore the XAS spectra were obtained by taking the isotropic absorption cross-section as:

$$\sigma_{XAS} = \frac{\sigma^- + \sigma^+}{2} \quad (5)$$

XAS and XMCD spectra were normalized by the maximum of the absorption at the  $L_3$  edge.

To extract quantitative determinations of the cationic distributions of the iron-cobalt nanospinels, simulations of the XAS and

XMCD signals were performed using the Ligand Field Multiplet theory developed by Theo Thole [33]. The parameters used for the calculations were reported in Hochepied *et al.* [34] for the  $\text{Co}^{2+}$  ions in  $\text{CoFe}_2\text{O}_4$  and in Carvallo *et al.* [35] for the  $\text{Fe}^{2+}$  and  $\text{Fe}^{3+}$  ions in magnetite. The weighted sums of the calculated spectra were fitted to the experimental ones in order to obtain quantitative sites distributions of the  $\text{Co}^{2+}$  and  $\text{Fe}^{3+}$  ions among  $\text{O}_h$  and  $\text{T}_d$  sites.

### 3 Results and discussion

#### 3.1 Size, morphology and chemical composition

Cobalt-iron nanospinels from the different synthesis routes present similar mean sizes: 6.8 nm for the Co-coprec nanoparticles, 6.7 nm for the Co-acac nanoparticles and 5.6 nm for the Co-polyol nanoparticles and. TEM micrographs show the dependence of the nanoparticles morphology with the synthesis process (Figure 1.). The co-precipitation synthesis leads to non-spherical nanoparticles with a high polydispersity ( $\sigma = 0.43$ ). Nanospinels obtained with the polyol process are spherical but the nanoparticles are highly polydisperse ( $\sigma = 0.55$ ). Cobalt-iron nanospinels synthesized with the acac process are also spherical but the process allows to obtain monodisperse nanoparticles with narrower size distribution ( $\sigma = 0.28$ ). Nanoparticles sizes were also determined by XRD measurements (Figure 2.). The samples present between  $30^\circ$  and  $80^\circ$  ( $2\theta$ ) five peaks that correspond to a spinel structure indexed for  $\text{CoFe}_2\text{O}_4$  (reference code pattern 96-5941-0064) with mean size for coherent domain of 5.4 nm for the Co-coprec nanoparticles, 6.5 nm for the Co-acac nanoparticles and 5.5 nm for the Co-polyol nanoparticles.

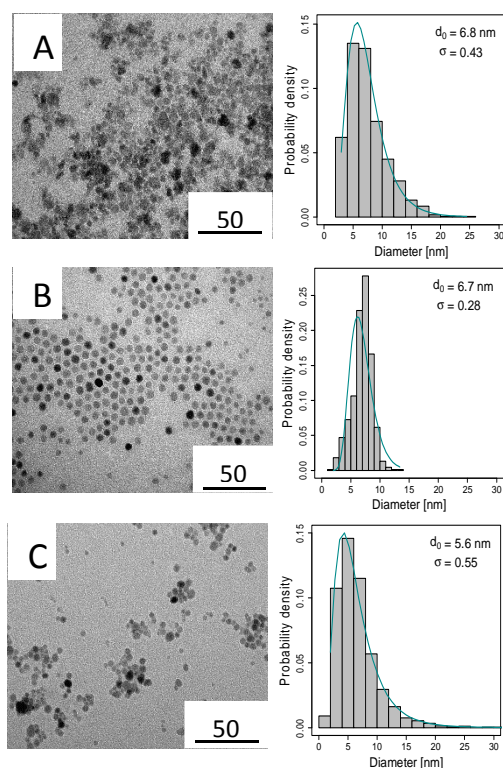


Figure 1. TEM micrographs and size distribution histograms of A) Co-coprec (6.8 nm), B) Co-Acac (6.7 nm) and c) Co-Polyol (5.6 nm) nanoparticles

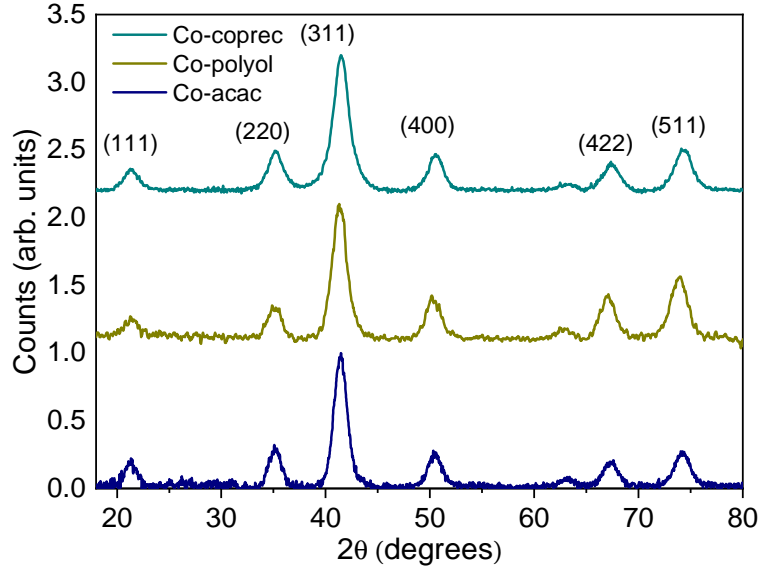


Figure 2- XRD patterns of the Co-acac (blue line), Co-Polyol (dark yellow line) and Co-Coprec (dark cyan line) samples

The  $X_M$  value expected for a stoichiometric crystallographic structure of  $\text{CoFe}_2\text{O}_4$  is equal to 33%. From the absorption atomic spectroscopy measurements of Co and Fe concentrations, we obtain lower values of  $X_M$  for all cobalt-iron nanospinels obtained. The Co-coprec and Co-acac samples have similar composition with  $X_M = 26.9\%$  for the Co-coprec nanoparticles and of  $X_M = 27.0\%$  for the Co-acac, while the Co-polyol nanoparticles exhibit a very low molar ratio with  $X_M = 8.2\%$ . From XAS at the Fe  $L_{2,3}$  edges measured for Co-coprec and Co-polyol, one sees that there is no ferrous iron so that the nanoparticles have to present Vacancies (V) on the octahedral sites. From the values of  $X_M$ , the structure of the cobalt-iron nanospinels can be formulated as  $\text{Co}_{0.79}\text{Fe}_{2.14}\text{V}_{0.07}\text{O}_4$  for the Co-coprec,  $\text{Co}_{0.81}\text{Fe}_{2.19}\text{O}_4$  for the Co-acac and as  $\text{Co}_{0.22}\text{Fe}_{2.52}\text{V}_{0.26}\text{O}_4$  for the Co-polyol nanoparticles.

### 3.2 Magnetometry measurements

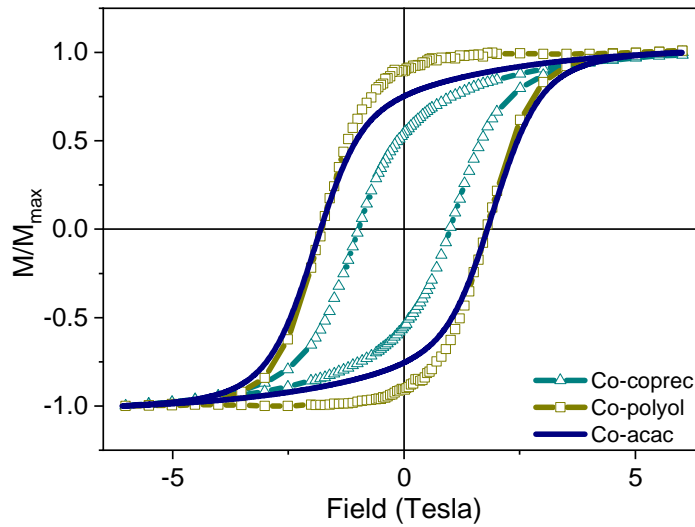


Figure 3. Bulk Magnetization curves measured on ferrofluids samples of Co-acac (blue line), Co-Polyol (dark-yellow square) and Co-Coprec (Dark cyan triangle) at 4 K.

We compare the magnetic properties of the Co-coprec, Co-acac and Co-polyol nanoparticles. The nanoparticles from the different synthesis pathways do not exhibit the same saturation magnetization values  $M_s$  (Table 1). The saturation magnetization of the Co-coprec nanoparticles is  $66 \text{ emu.g}^{-1}$  at 300 K, while the Co-acac and Co-polyol nanoparticles possess lower saturation magnetization of  $59 \text{ emu.g}^{-1}$  and  $51 \text{ emu.g}^{-1}$  respectively. The discrepancies of the saturation magnetizations values between the three samples are not surprising considering the different stoichiometries and shapes exhibited by the nanoparticles. The larger value obtain for the Co-coprec can be attributed to the difference of the shape of the nanoparticles which are non-spherical for this sample. Cobalt-iron nanospinels of Co-polyol sample ( $X_M = 8 \%$ ) contain much less cobalt than the Co-acac sample ( $X_M = 27 \%$ ). In addition cobalt-iron nanospinels from the Co-acac contain  $\text{Fe}^{2+}$  ions which contribute to a higher magnetization. Figure 3 shows the magnetization as a function of the applied magnetic field performed on the frozen phase of the ferrofluid samples (4 K) in zero field cooled. The temperature at which the measurements were performed is well below the blocking temperature of the nanoparticles and the magnetization vs applied magnetic field measurements result in magnetic hysteresis curves. The hysteresis curve of the Co-coprec nanoparticles shows a coercive field value of 0.99 T that is twice smaller than that of the Co-acac and Co-polyol nanoparticles. Magnetic coercivities of Co-acac (1.77 T) and Co-polyol (1.8 T) samples are quite similar, but the Co-polyol nanoparticles show a more pronounced remanence ratio than the Co-acac nanoparticles. The remanent magnetization normalized by magnetization at the saturation varies a lot; it is 91% for the Co-polyol, 75% for the Co-acac and 54 % for the Co-coprec sample.

Sample	$d_{\text{XRD}}$ nm	$d_{\text{TEM}}$ nm	$\sigma_{\text{TEM}}$ nm	$X_M$ %	$M_s$ $\text{emu.g}^{-1}$	$H_c$ T	$M_r/M_s$	$\text{Co}^{2+}$ $T_d$	$\text{Co}^{2+}$ $O_h$	$\text{Fe}^{3+}$ $T_d$	$\text{Fe}^{3+}$ $O_h$	$\text{Fe}^{2+}$ $O_h$
Co-coprec	5.4	6.7	0.43	26.9	66	0.99	0.54	0.10	0.69	0.86	1.28	-
Co-polyol	5.5	5.6	0.55	8.2	51	1.8	0.91	0.00	0.22	1.00	1.52	-
Co-acac	6.5	6.9	0.27	27	59	1.77	0.75	0.02	0.79	0.98	1.03	0.18

Table 1. Physico-chemicals characteristics of Co-coprec, Co-polyol and Co-acac nanoparticles.  $d_{\text{XRD}}$  is the particles diameter determined in XRD,  $d_{\text{TEM}}$  the mean diameter of the nanoparticles measured from TEM micrographs,  $\sigma_{\text{TEM}}$  the size distribution,  $X_M$  the cationic molar ratio,  $M_s$  the saturation magnetization measured at 300 K on the powders nanoparticles,  $H_c$  the coercive field measured at 4K on the frozen phase of ferrofluids,  $M_r/M_s$  the normalized remanent magnetization, and  $\text{Co}^{2+} T_d$ ,  $\text{Co}^{2+} O_h$ ,  $\text{Fe}^{3+} T_d$ ,  $\text{Fe}^{3+} O_h$  and  $\text{Fe}^{2+} O_h$  the occupation of the  $T_d$  and  $O_h$  sites by the different cations.

### 3.3 XAS and XMCD measurements

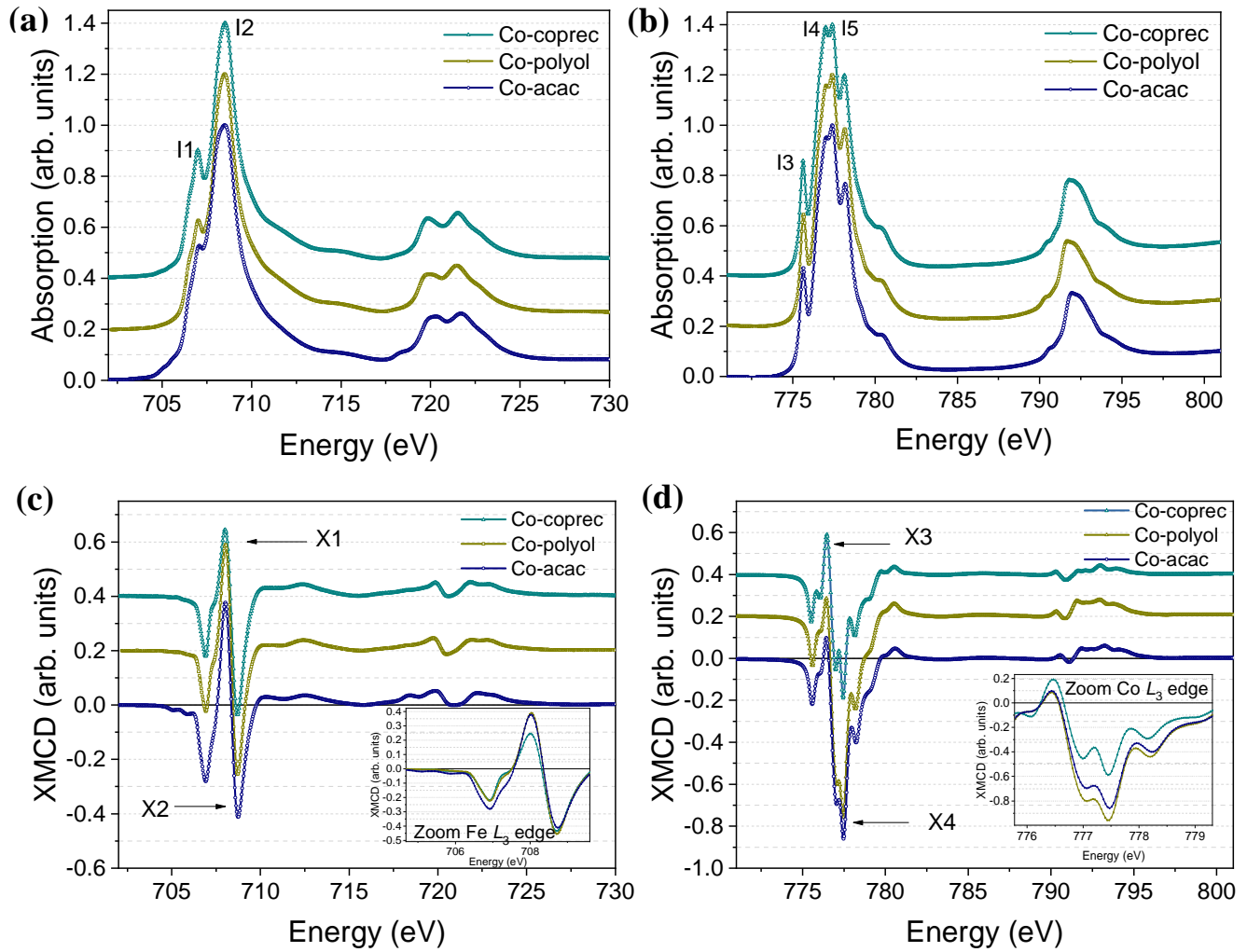


Figure 4. XAS and XMCD spectra measured at 4 K on the dried nanoparticles of Co-coprec (dark cyan triangle), Co-polyol (dark yellow square) and Co-acac (blue circle) samples at the (a) Fe  $L_{2,3}$  edges ( (a) and (c) panels) and Co  $L_{2,3}$  edges ((b) and (d) panels)

Figure 4. shows the XAS spectra measured at 4 K for the nanoparticles at the Fe  $L_{2,3}$  edges (a) and at the Co  $L_{2,3}$  edges (b). The XAS spectra are very sensitive to the cationic distribution among the  $T_d$  and  $O_h$  sites. The magnetic properties investigated with bulk magnetometry measurements can be correlated to the magnetic contributions of the Co and Fe ions in  $T_d$  and  $O_h$  symmetry sites to the magnetization thanks to element specific XMCD measurements. Indeed, the  $L_3$  edge of the XMCD signals is site sensitive and consists of a positive peak (X1 at 707.98 eV or X3 at 776.41 eV) which can be related to the occupancy of  $T_d$  symmetry sites in the case of  $Fe^{3+}$  and  $Co^{2+}$  respectively, and a negative peak (X2 at 708.69 eV or X4 at 777.51 eV) originating from the cations occupation of the  $O_h$  sites symmetry. XMCD spectra measured at the Fe  $L_{2,3}$  edges in the Co-coprec and Co-polyol samples are very similar to the one measured in maghemite  $\gamma$ - $Fe_2O_3$  [36], which contains fully oxidized iron ions  $Fe^{3+}$ , while the Fe  $L_{2,3}$  edges spectrum for the Co-acac nanoparticles exhibit more intense feature at 705 eV characteristic of the presence of  $Fe^{2+}$  ions traces in  $O_h$  sites [9] (Figure 4 (c)). At the  $L_3$  edge, XMCD signals display a negative peak when the atomic magnetic moment are parallel to the external magnetic field and a positive peak when the spins are anti-parallel to the external magnetic field. The Fe  $L_3$  edge signals exhibit a X1 peak opposite in sign to the X2 peak, This implies that the magnetic moments of the  $Fe^{3+}$  ions in  $T_d$  symmetry are coupled antiferromagnetically with the  $Fe^{3+}$  ions in  $O_h$  symmetry sites. One observes the same trend at the Co  $L_3$  edge where the X3 peak is opposite in sign to the X4 peak.



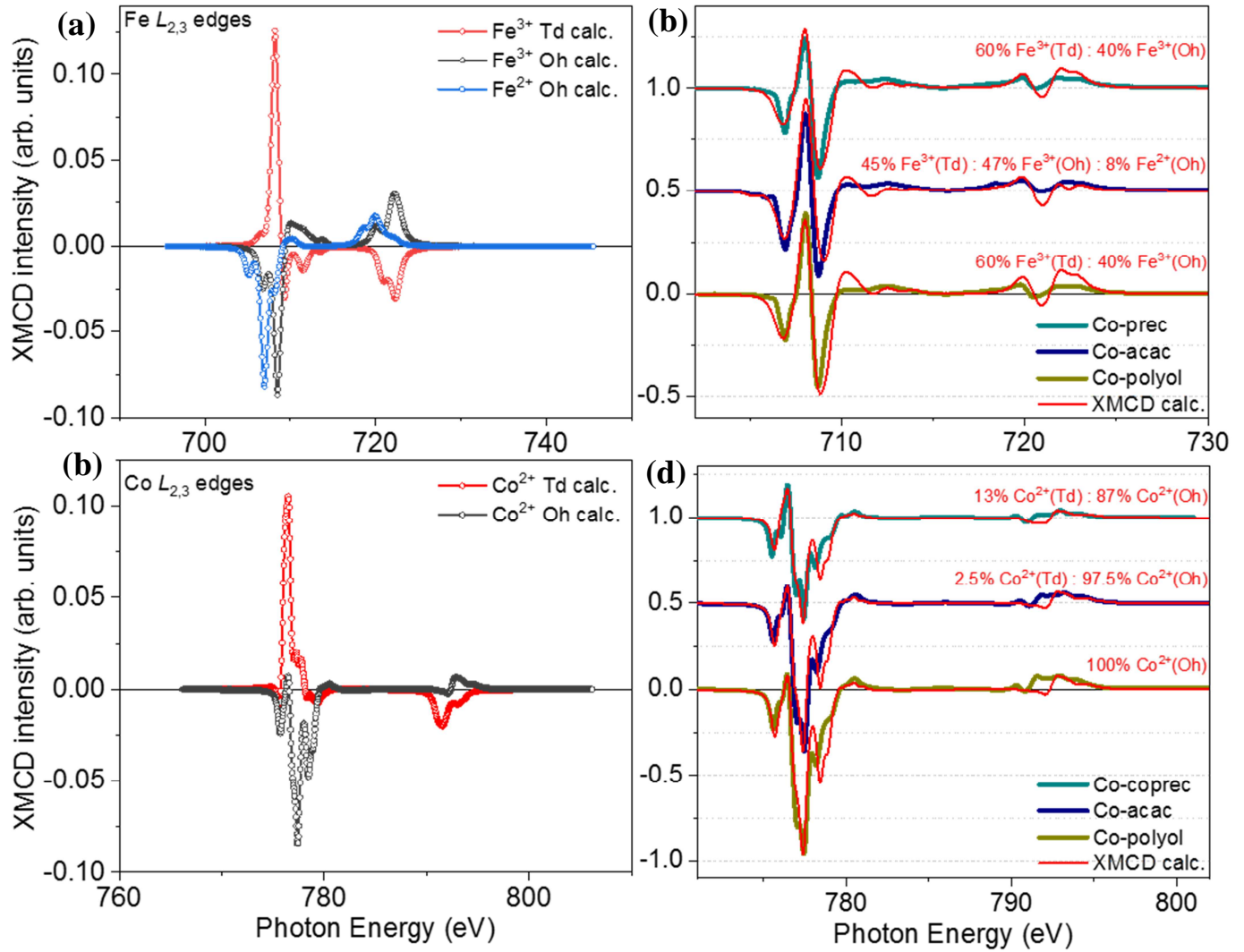


Figure 5. Multiplet calculations of XMCD for  $\text{Fe}^{3+}(\text{Td})$ ,  $\text{Fe}^{3+}(\text{Oh})$  and  $\text{Fe}^{2+}(\text{Oh})$  ions (panel (a)) and for  $\text{Co}^{2+}(\text{Oh})$  and  $\text{Co}^{2+}(\text{Td})$  ions (panel (b)), along with the weighted averages fitting the experimental XMCD signal at the Fe  $L_{2,3}$  edges (panel (b)) and the Co  $L_{2,3}$  edges (panel (d)) for the Co-coprec, Co-polyol and Co-acac samples.

From the linear combinations of the calculated XMCD spectra of  $\text{Fe}^{3+}(\text{Oh})$  and  $\text{Fe}^{3+}(\text{Td})$  in the case of the Co-polyol and Co-coprec, and of the  $\text{Fe}^{2+}(\text{Oh})$ ,  $\text{Fe}^{3+}(\text{Td})$  and  $\text{Fe}^{3+}(\text{Oh})$  in the case of the Co-acac, one determine the quantitative distribution of the iron in the crystallographic structure (Figure 5 (a) and (b)). The calculated ratio of  $\text{Fe}^{3+}(\text{Td})$ : $\text{Fe}^{3+}(\text{Oh})$ : $\text{Fe}^{2+}(\text{Oh})$  is 0.98:1.03:0.18 for the Co-acac sample and the calculated ratio of  $\text{Fe}^{3+}(\text{Td})$ : $\text{Fe}^{3+}(\text{Oh})$  is 0.86:1.28 for the Co-coprec nanospinels and 1:1.52 for the Co-polyol nanospinels. The ratio  $\text{Fe}^{3+}(\text{Td})$ : $\text{Fe}^{3+}(\text{Oh})$  expected for a stoichiometric  $\text{CoFe}_2\text{O}_4$  is 1:1. Computational simulations performed in the LFM theory at the  $\text{Fe}^{3+}$   $L_3$  edges demonstrates that the distribution of the  $\text{Fe}^{3+}$  among  $\text{O}_h$  and  $\text{Td}$  symmetry sites is very similar in Co-polyol and Co-coprec samples with 60 % of  $\text{Fe}^{3+}$  in  $\text{O}_h$  (40% in  $\text{Td}$ ) occupation. For the Co-acac nanoparticles, the occupancy of the  $\text{Fe}^{3+}$  is very close to that of the bulk  $\text{CoFe}_2\text{O}_4$  with 51% of the  $\text{Fe}^{3+}$  that occupied  $\text{O}_h$  sites (49% in  $\text{Td}$  sites). However, for the Co-acac nanospinels the ratio of the  $\text{Fe}^{2+}$  ions occupying  $\text{O}_h$  sites is 8% of the total concentration of iron in the structure. One can observe that this value corresponds approximately to the difference of the  $\text{O}_h$  occupation of the  $\text{Fe}^{3+}$  ions between the Co-acac sample and the two others Co-coprec and Co-polyol samples. The lower occupancy of the  $\text{O}_h$  sites by the  $\text{Fe}^{3+}$  ions in the Co-acac nanospinels is compensated by the occupation of the  $\text{O}_h$  sites by the  $\text{Fe}^{2+}$  ions. The Co  $L_{2,3}$  edges spectrum measured in the Co-coprec nanoparticles is typical of a compound containing a mixture of  $\text{Td}$  and  $\text{O}_h$   $\text{Co}^{2+}$  [34]. The XMCD signals measured at the Co  $L_{2,3}$  edges in the Co-acac and Co-polyol nanoparticles show that in both samples,  $\text{Co}^{2+}$  ions are predominantly in  $\text{O}_h$  symmetry with a very intense X4 peak signal (Figure 4 (d)). The XMCD spectra measured fit with the simulated spectra obtained in LFM calculations (Figure 5 (c) and (d)) for a ratio  $\text{Co}^{2+}(\text{Td})$ : $\text{Co}^{2+}(\text{Oh})$  that corresponds to 0.02:0.79 for the Co-acac samples, 0:0.22 for the Co-polyol sample and 0.1:0.69 for the Co-coprec sample. The  $\text{Co}^{2+}$  ions are all located in  $\text{O}_h$  sites in the Co-polyol sample, while 2.5% of the  $\text{Co}^{2+}$  occupied  $\text{Td}$  sites in the Co-acac sample. The



inversion degree of the spinel structure of the Co-coprec nanospinels is much lower with 87% of the divalent ion occupancy of  $O_h$  symmetry sites (13% of the  $T_d$  sites). The magnetic anisotropy of the nanospinels that governs the coercive field measured on the hysteresis loops is consistent with the  $Co^{2+}$  ions occupation of the  $O_h$  sites. Indeed, the larger occupancy of  $O_h$  sites by  $Co^{2+}$  coincides with the greater values of coercive field observed with bulk magnetometry measurements (Figure 5.). In the case of nanoparticles prepared with acac and polyol synthesis, the obtained inverse spinel structure with all  $Co^{2+}$  ions in  $O_h$  symmetry can be interpreted as the result of the high temperature ( $>200^\circ C$ ) conditions used for the decomposition of the metal precursors in both processes, while the co-precipitation synthesis is carried out at lower temperature ( $100^\circ C$ ) and the  $CoFe_2O_4$  obtained with such softer conditions are metastables.

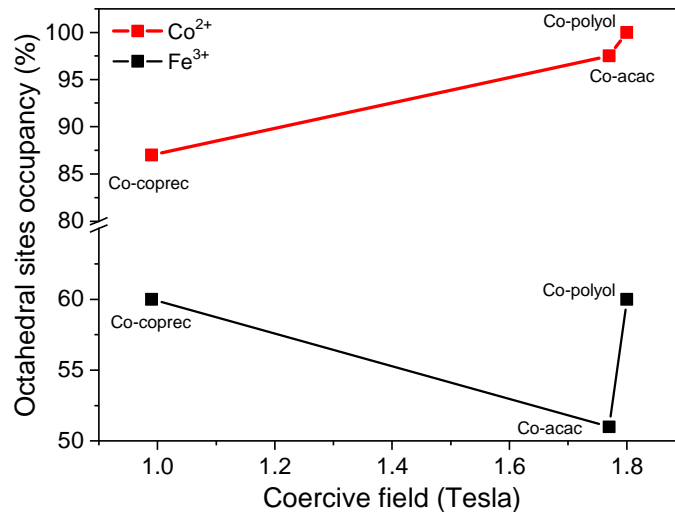


Figure 6. Evolution of the octahedral symmetry sites occupation of  $Co^{2+}$  (red square) and  $Fe^{3+}$  (black square) with the coercivity. The occupancy of the  $O_h$  sites by the metal  $M$ , where  $M$  is either  $Co^{2+}$  or  $Fe^{3+}$  is calculated with  $M(O_h)/M(total)$ .

#### 4 Summary and conclusion

Small magnetic nanoparticles of cobalt-iron nanospinels were obtained through three different synthesis processes. The nanospinels obtained were found to have different chemical compositions, stoichiometries, and shapes. The coercivity measured in the three samples show that the acac and polyol processes allow to obtain nanoparticles with twice larger coercive fields compared to those obtained from the co-precipitation process. XMCD investigations of the nanospinels have provided a quantitative determination of the cationic distribution in the spinel structures. The coercivity is directly related to the presence of  $Co^{2+}$  in  $O_h$  interstitial sites explaining the enhanced magnetic properties exhibited by the nanoparticles from acac and polyol synthesis. Indeed, on the  $O_h$  site  $Co^{2+}$  is a Jahn-Teller ion where the spin-orbit coupling and the crystal-field split efficiently the lowest lying levels whereas on the  $T_d$  site it is much more symmetrical with minority spin completely occupying the 2-fold degenerated level. Acac and polyol syntheses lead to an increased chemical order, with nanoparticles that have a structure more similar to the bulk structure of  $CoFe_2O_4$ . In addition, during the acac synthesis some  $Fe^{2+}$  ions are formed that also contribute to the magnetic anisotropy.

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## CONFLICT OF INTEREST

The authors declare no conflict of interest.

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