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## Localization and modeling of reaction and diffusion to explain folate behavior during soaking of cowpea

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25 **Abstract**

26 A first modelling approach was used to understand the behaviour of folate in cowpea seeds during  
27 soaking at different temperatures (30 °C, 60 °C and 95 °C). Folic acid, 10-formylfolic acid, 5-  
28 methyltetrahydrofolate, and 5-formyltetrahydrofolate were quantified in both the seeds and the soaking  
29 water during the process. A 2D-axisymmetric seed soaking simulator was then built considering these 4  
30 folate vitamers to simultaneously describe diffusion, oxidation and interconversion of the single vitamers.  
31 The model adjustments revealed the predominance of folate diffusion at 60 °C and 95 °C (apparent  
32 diffusivity  $2\text{-}3\times 10^{-11}\text{ m}^2\cdot\text{s}^{-1}$ ) whereas at 30 °C enzymatic interconversions of all vitamers into 5-  
33 methyltetrahydrofolate were observed (reaction rate of  $8.0\times 10^{-5}\text{ s}^{-1}$  for 5-formyltetrahydrofolate). The  
34 results of this study allow us to recommend a preliminary soaking step to retain folate in seeds and to  
35 improve the bioavailability of folates for human nutrition.

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43 **Keywords**

44 Folates; legume; diffusion; reaction kinetics; soaking; interconversion.

45 **1. Introduction**

46 Today, the growing world population together with climate change threaten global food security  
47 (Tscharntke et al., 2012). In this context, consuming legumes rather than meat would be more sustainable  
48 for the environment (De Boer and Aiking, 2011) thanks to their capacity to fix nitrogen in the soil  
49 (Graham and Vance, 2003) and their lower water requirements for growth (Crews and Peoples, 2004). In  
50 terms of nutritional value, legumes are rich in essential nutrients including proteins (around 25%) which  
51 contain several essential amino acids (lysine, leucine, and phenylalanine), starch (50-60%), but also  
52 minerals (potassium, calcium, zinc, iron) and vitamins (lutein, niacin, thiamine, pyridoxine, folate,  
53 ascorbic acid) (Iqbal, Khalil, Ateeq, & Khan, 2006; El-Adawy, 2002; Gonçalves et al., 2016).

54 In this study, we focus on folate content (B9 vitamin) in cowpea, a legume widely grown and  
55 consumed in West Africa. Folates are present in different forms in the seeds, mainly polyglutamates  
56 partially bound to starch and protein (Arcot and Shrestha, 2005) and/or being methylated or formylated  
57 (Scott, Rébeillé, & Fletcher, 2000; Rébeillé et al., 2006). Folates play an important role in the synthesis  
58 of purine and methionine in plants (Gorelova et al., 2017). Depending on the country, the daily  
59 recommended folate intake is varies between 200 and 300 400 µg for adults (Krawinkel et al., 2014).  
60 Hoppner & Lampi, (1993) showed that cowpea seeds represent a significant source of folates since they  
61 contain 367.1 µg/100 g (db), compared to other legumes such as pea seeds (282.0 µg/100g (db))  
62 (Ringling & Rychlik, 2012). Since folate bioavailability strongly depends on food structure and  
63 composition, synthetic folic acid which is fully bioavailable has been chosen as a reference, allowing to  
64 define a dietary folate equivalent (DFE, expressed in µg) (Suitor and Bailey, 2000). Therefore, the  
65 consumption of 120 g of cowpea seeds could almost fulfil the daily requirement for adults with a DFE of  
66 about 260 µg.

67 For consumption, legume seeds often require a long soaking step prior to cooking. A soaking-  
68 cooking process can destroy sensitive nutrients including folates and hence needs to be controlled.  
69 Indeed, Hefni & Witthöft, (2014) showed a 32% reduction in total folate content in *Faba* bean after  
70 boiling for 30 min, 90% of which was lost in the soaking water. Nevertheless, the same authors reported  
71 a 50% increase in folate content after a soaking at room temperature for 12 h, probably due to  
72 germination. Combining a soaking step at room temperature for 16 h and a boiling step for 2 h caused a  
73 53% reduction in total folate in chickpea and a 46% reduction in pea (Dang et al., 2000). Clearly, the  
74 choice of an appropriate soaking-cooking temperature is determinant in preserving or promoting total  
75 folate content in the seeds. Since they have different bio-availability (5-methyltetrahydrofolate (5-CH<sub>3</sub>-  
76 H<sub>4</sub>folate) being the most bioavailable for the human organism), the different folate vitamers need to be  
77 quantified separately which has only been done by a few authors (Rucker et al., 2001).

78 There are only a few models in the literature that mechanistically describe the way the folate behaves  
79 during the soaking-cooking of legumes. Delchier et al., (2014) used the Fick equation to describe the  
80 diffusion of folates during the cooking of spinach and green beans. Oey et al., (2006) and Viberg et al.,  
81 (1997) modelled 5-CH<sub>3</sub>-H<sub>4</sub>folate oxidation assuming a first order kinetic reaction in a liquid medium.  
82 However, to the best of our knowledge, no available model describes folate oxidation and conversion  
83 coupled to diffusion. Many authors already reported the enzymatic interconversion between the different  
84 forms in plants (Rébeillé et al., 2006; Jägerstad and Jastrebova, 2013), but the possible presence of this  
85 reaction scheme during the soaking process has not yet been studied.

86 The aim of this study was thus to elaborate a mass balance of the different forms of folates in cowpea  
87 seed and in the soaking water during soaking at 30 °C, 60 °C and 95 °C and to establish the diffusive and  
88 reactive (degradation or production) fractions. The diffusion of folates was observed by immunostaining  
89 the 5-CH<sub>3</sub>-H<sub>4</sub>folate in seeds during soaking-cooking process. Our results will make it possible to  
90 recommend how to retain folate in cowpea seeds during the soaking-cooking process.

## 91 **2. Materials and methods**

### 92 ***2.1. Material***

93 The cowpea cultivar used in the study was the *Wankoun* brownish variety provided by IITA Benin. It  
94 was purchased in September 2017. The seeds were kept in a vacuum pack and stored at 4 °C in the dark  
95 until use.

96 2-(N-morpholino)-ethanesulfonic acid (MES) (purity ≥ 99.5%), DL-Dithiothreitol (DTT) (purity ≥  
97 98%), and the sodium acetate trihydrate (purity ≥ 99.0%) were purchased from Sigma-Aldrich  
98 (Germany). Disodium hydrogen phosphate dehydrate (purity 99.5%) was purchased from Merck  
99 (Germany) and potassium dihydrogen phosphate (purity ≥ 98%) from AppliChem (Germany). L(+)-  
100 Ascorbic acid (purity 99.1%), sodium chloride (purity 99.9%), acetonitrile (purity 99.9%) and Ultrapure  
101 water came from VWR (Germany). Freeze-dried chicken pancreas was purchased from Pel-Freez  
102 Biologicals (USA), rat serum came from Biozol (Germany). The unlabeled reference compounds: folic  
103 acid; 10-formylfolic acid; (6R,S)-5-formyl-5,6,7,8-tetrahydrofolic acid, calcium salt (5-formyl-  
104 tetrahydrofolate); (6R,S)-5-methyl-5,6,7,8-tetrahydrofolic acid, calcium salt (5-methyl-tetrahydrofolate);  
105 (6S)-5,6,7,8-tetrahydrofolic acid (tetrahydrofolate) were purchased from Schircks Laboratories  
106 (Switzerland). The internal standards [<sup>13</sup>C<sub>5</sub>]-folic acid, [<sup>13</sup>C<sub>5</sub>]- (6S)-tetrahydrofolate, [<sup>13</sup>C<sub>5</sub>]- (6S)-5methyl-  
107 tetrahydrofolate, calcium salt, [<sup>13</sup>C<sub>5</sub>]- (6S)-5-formyl-tetrahydrofolate and calcium salt were purchased  
108 from Schircks Laboratories (Switzerland). Phosphate buffer (PBS), bovine serum albumin (BSA),  
109 paraformaldehyde (PFA), and agarose were purchased from Euromedex (France). The monoclonal anti5-

110 methyltetrahydrofolic acid from mouse (first antibody) and Mowiol was purchased from Sigma-Aldrich  
111 (France). The anti-mouse Alexa 488 from goat (second antibody) was purchased from Invitrogen (USA).

## 112 ***2.2 Soaking experiments***

113 Soaking was performed as described by Coffigniez et al., (2018). Different soaking conditions were  
114 tested with a water-to-seed ratio of 4:1 (w/w) in a water bath. The following temperature-time values  
115 were investigated: 30 °C /3 h-6 h-14 h, 60 °C/1 h-2 h-4 h and 95 °C/0.5 h-1 h-1.5 h-2 h. After being  
116 processed, the seeds were freeze-dried and stored, like the soaking water, at – 80 °C for a maximum of  
117 two weeks before folate quantification. For the localization of the folate, after soaking, the seeds were  
118 immediately immersed in a 70% (v/v) ethanol solution. Each soaking experiment was performed in  
119 duplicate.

## 120 ***2.3 Folate quantification***

121 Folate was quantified as described by Striegel et al., (2018).

### 122 ***2.3.1 Preparation of the solution***

123 MES buffer was made of 21.3 g of MES hydrate and 10.0 g of ascorbic acid in 500 mL of MilliQ  
124 water, with the pH adjusted to 5.0. Phosphate buffer was made of 1.41 g of Na<sub>2</sub>HPO<sub>4</sub> and 1.36 g of  
125 KH<sub>2</sub>PO<sub>4</sub> in 100 mL of MilliQ water, with the pH adjusted to 7.0. The elution buffer was made of 5.0 g of  
126 NaCl, 1.36 g of sodium acetate trihydrate, 1.0 g of ascorbic acid and 0.1 g of DTT in 100 mL of MilliQ  
127 water. The chicken pancreas was prepared by dissolving 30 mg and 0.3 g of ascorbic acid in 30 mL of  
128 phosphate buffer with the pH adjusted to 7.0. Rat serum was used as obtained from Biozol.

### 129 ***2.3.2 Folate extraction***

130 The freeze-dried seeds were ground in a coffee grinder (Rommelsbacher, Germany). In some cases,  
131 grinding was continued using a mortar. The folates were extracted from 100 mg of soaked-cooked  
132 cowpea flour in 10 mL of MES buffer. To the samples, solutions of the internal standards were added in  
133 amounts to fall within the given range of calibration. The samples were boiled for 10 min to facilitate  
134 extraction and then cooled down on ice. To obtain complete deconjugation, 2 mL of chicken pancreas  
135 suspension and 400 µL of rat serum were added and the samples were incubated overnight in a shaking  
136 water bath at 37 °C. Next, the samples were boiled again for 10 min and cooled on ice to inactivate the  
137 enzymes. Acetonitrile (10 mL) was added and the samples were centrifuged for 20 min at 4000 rpm and  
138 4 °C. The supernatant was decanted. The extract was purified by solid phase extraction (SPE) on strong  
139 anion exchange (SAX, quaternary amine, 500 mg, 3 mL) (Phenomenex, Germany) and finally  
140 concentrated in 2 mL of elution buffer. The samples were filtered through a 0.22 µm membrane filter.

### 2.3.3 Folate quantification

Folates were then separated by liquid chromatography coupled with tandem mass spectrometry (LC-MS-MS). The separation was carried out on a Shimadzu Nexera X2 UHPLC system with a model DGU-20ASR degassing unit (Shimadzu, Japan). The folates were separated at 30 °C on a 2.7 µm, 100 × 2.1 mm C18-LC column (Restek, Germany), coupled with a PDA Nexera SPD-M30A diode array detector (Shimadzu, Japan). The ionization mode was positive electrospray. The injection volume was 10 µl. The mobile phases were a gradient constituted of 0.1% formic acid in water and 0.1% formic acid in acetonitrile. The flow rate was 0.4 µL/min. Both extraction and measurements were done in duplicate for each soaking experiment.

The concentration of unlabeled analytes was determined before each extraction. Quantification was performed using a calibration curve with external standards. Separation was performed by High-performance Liquid Chromatography (HPLC), coupled with a SPA-M20A diode array detector (Schimadzu, Japan). The folates were separated at room temperature on a nucleosil 100-5 C18 EC, 250 × 3 mm column (Macherey-Nagel, Germany). The injection volume was 10 µl. The mobile phases were a gradient comprising of 0.1% of acetic acid in water and methanol. The flow rate was 0.4 µL.min<sup>-1</sup>.

### 2.4 Folate distribution in seeds by immunostaining

After soaking, the seeds were immersed in 4% paraformaldehyde in PBS (phosphate buffer) (pH=7.0, 0.01M) for 48 h. The seeds were then rinsed for 15 min in a solution of PBS/Glycin 0.1 M and two times for 15 min in PBS. The cotyledon and embryonic axis of the seeds (Figure 1) were separated using a razor blade. The embryonic axis was embedded in 5% agarose and cut using a vibratome (Microm, France) while the cotyledon was directly cut using a vibratome. The thicknesses of the resulting cross sections samples were 50 µm and 30 µm for cotyledon and embryonic axis respectively. The sliced tissues then were immersed for 2 h in a blocking solution composed of 5% BSA in PBS. The first antibody: 5-methyltetrahydrofolic acid, was diluted 1/500 in blocking solution and left on the samples for one night at 4 °C with agitation. The samples were then rinsed three times for 10 min in a solution of PBS at room temperature. Next, the samples were immersed in the second antibody: Alexa 488 2 mg/ml (Invitrogen, France) diluted 1/500 in blocking solution, then rinsed three times for 10 min in a solution of PBS at room temperature. The cross sections were collected on microscopic slides with Mowiol. Each immunostaining experiment was performed in duplicate. The microscopic analyses were performed using a Droit Zeiss 880 Laser Coherent Chameleon Ultra II Multiphoton microscope and a confocal Zeiss LSM880 Airyscan microscope. The excitation wavelength was 488 nm and the emission wavelength was 523 nm.

### 173 3. Multi-response modeling

#### 174 3.1 Assumptions

175 Cowpea seed is assumed to be pseudo-ellipsoidal with a 2D-symmetric axis ( $\Gamma_2$  boundary) as  
176 described by Coffigniez et al., (2018) (fig. 1). Two domains are considered here: the single cowpea seed  
177 ( $\Omega_s$ ) and the soaking water medium ( $\Omega_{sw}$ ). These two domains are separated by an interface ( $\Gamma_1$ ).  
178 While the cowpea is soaking, folate vitamers are interconverted or metabolized within the cowpea seeds  
179 but also diffused out of it. Folic acid, 5-formyl-tetrahydrofolate and 10-formylfolic acid can be  
180 enzymatically or chemically converted into 5-methyl-tetrahydrofolate. The 5-methyl-tetrahydrofolate can  
181 be thermally degraded into pyrazino-s-triazin by oxidation.

182 Concerning the model, the following assumptions were formulated:

183 (A1) Folate vitamer concentrations are homogeneous in the seeds, and the seed matrix is also considered  
184 to be homogeneous and non-porous, with folate already being in soluble form in cytosol.

185 (A2) The soaking water is considered as perfectly stirred, with no solute gradients.

186 (A3) The seed volume remains constant during soaking (no swelling).

187 (A4) Except for folates, no dry matter is lost into the soaking water during soaking.

188 (A5) The concentration of tetrahydrofolate is negligible.

189 (A6) Fick's laws of diffusion describe the transport of folates.

190 (A7) The folate interconversion, metabolization and oxidation follow first-order kinetics in the seeds and  
191 are not considered in the soaking water.

192 The eight state variables considered in our study were the concentrations ( $\text{kg m}^{-3}$ ) both in seed  
193 ( $\Omega_i = \Omega_s$ ) and soaking water ( $\Omega_i = \Omega_{sw}$ ) of folic acid (PteGlu) ( $C_1$ ), 10-formylfolic acid ( $C_2$ ),  
194 5-formyl- $\text{H}_4$ folate ( $C_3$ ) and 5-methyl- $\text{H}_4$ folate ( $C_4$ ) concentrations. Concentrations are also expressed in  
195  $\mu\text{g}/100\text{g}$  (db).

#### 196 3.2. The unsteady-state diffusion-reaction model

197 The mass-balance equations for folates in cowpea seeds ( $\Omega_s$ , Eq. (1)) and soaking water  
198 ( $\Omega_{sw}$ , Eq. (2)) can be written as:



$$\left. \begin{aligned}
199 \quad & \frac{\partial C_{1,\Omega_s}}{\partial t} - \nabla(D_1 \nabla C_{1,\Omega_s}) = -k_{1,\Omega_s} C_{1,\Omega_s} \\
& \frac{\partial C_{2,\Omega_s}}{\partial t} - \nabla(D_2 \nabla C_{2,\Omega_s}) = -k_{2,\Omega_s} C_{2,\Omega_s} \\
& \frac{\partial C_{3,\Omega_s}}{\partial t} - \nabla(D_3 \nabla C_{3,\Omega_s}) = -k_{3,\Omega_s} C_{3,\Omega_s} \\
& \frac{\partial C_{4,\Omega_s}}{\partial t} - \nabla(D_4 \nabla C_{4,\Omega_s}) = -k_{4,\Omega_s} C_{4,\Omega_s} + k_{1,\Omega_s} C_{1,\Omega_s} + k_{2,\Omega_s} C_{2,\Omega_s} + k_{3,\Omega_s} C_{3,\Omega_s}
\end{aligned} \right\} \quad (1)$$

$$200 \quad V_{\Omega_{sw}} \frac{\partial C_{i,\Omega_{sw}}}{\partial t} = J_x \quad (2)$$

201 With  $C_{i,\Omega_{sw}}$  (eq.(2)) being the concentration of any considered folate species in soaking water and  $D_i$   
202 ( $i = 1, \dots, 4$ ) are the apparent diffusivities ( $\text{m}^2 \cdot \text{s}^{-1}$ ) of PteGlu, 10-CHO-PteGlu, 5-CHO-H<sub>4</sub>folate and 5-  
203 CH<sub>3</sub>-H<sub>4</sub>folate respectively. The overall reaction scheme is displayed in figure 2.

204 Equations (1), and (2) have the following initial and boundary conditions:

$$205 \quad C_{i,\Omega_s} = C_{i,\Omega_s,0} \quad \text{in } \Omega_s \text{ for } t = 0 \quad (3)$$

$$206 \quad C_{i,\Omega_{sw}} = 0 \quad \text{in } \Omega_{sw} \text{ for } t = 0 \quad (4)$$

$$207 \quad C_{i,\Omega_s} = C_{i,\Omega_{sw}} \quad \text{on } \Gamma_1 \quad (5)$$

$$208 \quad \nabla C_{i,\Omega_s} \cdot \vec{n} = 0 \quad \text{on } \Gamma_2$$

$$209 \quad (6)$$

210 where  $C_{i,\Omega_s,0}$  are the initial content ( $\text{kg} \cdot \text{m}^{-3}$ ) of component  $i$  in  $\Omega_s$ . The outgoing mass flux  $J_i$  ( $\text{kg s}^{-1}$ )  
211 of folate  $i$  through the cowpea seed/soaking water interface ( $\Gamma_1$ ) is expressed as:

$$212 \quad J_i = -AD_i \nabla C_{i,\Omega_s} \quad (7)$$

213 where  $A$  is the surface area of the seed in contact with the soaking water ( $\text{m}^2$ ), and  $C_{i,\Omega_i}$  are the  
214 concentrations of component  $X$  ( $\text{kg} \cdot \text{m}^{-3}$ ). Model input parameters are listed in table 1. As already  
215 performed on alpha-galactosides by Coffigniez et al. (2018), a mass balance analysis of the diffusion-

216 reaction processes inside the seed was performed. The produced fractions of folates  $i$  induced by reaction  
 217 ( $m_{i,prod}$ ), the degraded fractions induced by reaction ( $m_{i,degr}$ ), the transferred fractions induced by  
 218 diffusion ( $m_{i,diff}$ ) and the residual fraction ( $m_{i,res}$ ) expressed in relation to the initial mass ( $m_{i,0}$ ), were  
 219 obtained by solving the following integral equations:

$$220 \quad \frac{m_{i,prod}}{m_{i,0}} = \int_t \left( \iint_{\Omega_s} k_{i,\Omega_s} C_{i,\Omega_s} dV_{\Omega_s} \right) dt \quad (8)$$

$$221 \quad \frac{m_{i,degr}}{m_{i,0}} = \int_t \left( \iint_{\Omega_s} -k_{i,\Omega_s} C_{i,\Omega_s} dV_{\Omega_s} \right) dt \quad (9)$$

$$222 \quad \frac{m_{i,diff}}{m_{i,0}} = \int_t J_i dt \quad (10)$$

$$223 \quad \frac{m_{i,res}}{m_{i,0}} = \frac{m_{i,0} + m_{i,prod} - m_{i,diff} - m_{i,deg}}{m_{i,0}} \quad (11)$$

### 224 **3.3. Numerical solution**

225 The numerical solution was obtained in the same way as described by Coffigniez et al., (2018), with the  
 226 initial conditions given by Eqs. (3) and (4), and the boundary conditions given by Eqs. (5) and (6) using  
 227 the FEM-based commercial Comsol Multiphysics™ (version 5.2a, Comsol Inc., Stockholm, Sweden). A  
 228 5 000-element mesh was created in Comsol. The linearized problem was solved by the MUMPS  
 229 time-dependent solver (Multifrontal Massively Parallel Solver) which implements a parallel  
 230 distributed LU factorization of large sparse matrixes. The maximum time step was 0.05 s and the  
 231 Jacobian was updated at each iteration. The typical simulation time was five minutes using a 3.25 Gb  
 232 free memory (RAM) and 3-GHz Intel core Duo CPU computer (32 bits).

### 233 **3.4. Parameter identification**

234 Both apparent diffusivities ( $D_i$ ) and rate constants ( $k_{i,\Omega}$ ) were identified using the method described by  
 235 Coffigniez et al., (2018). In this multi-response modeling approach, the model parameters were  
 236 iteratively adjusted to the goodness-of-merit (determinant of dispersion matrix between experimental and  
 237 predicted data) using a minimization procedure of the Nelder-Mead simplex with the “fminsearch”

238 function of Matlab software. The standard deviation of each adjusted parameter was determined by  
239 Monte Carlo simulations with 200 draws.

## 240 **4. Results and discussion**

### 241 ***4.1. Folate concentration in raw seeds***

242 Table 2 shows the initial concentrations of folic acid (PteGlu,  $C_{1,0}$ ), 10-formylfolic acid (10-  
243 CHO- PteGlu,  $C_{2,0}$ ), 5-formyltetrahydrofolate (5-CHO- $H_4$ folate,  $C_{3,0}$ ), 5-methyltetrahydrofolate (5- $CH_3$ -  
244  $H_4$ folate,  $C_{4,0}$ ) and tetrahydrofolate ( $H_4$ folate) in raw cowpea seeds and more specifically in cotyledons  
245 and in the embryonic axis. In raw seeds, 5-CHO- $H_4$ folate represented 54% of the total folate content. The  
246 latter vitamer is probably the storage form of folates and is more stable than the active form 5- $CH_3$ -  
247  $H_4$ folate (Saini et al., 2016). 5- $CH_3$ - $H_4$ folate, PteGlu and 10-CHO- PteGlu represented 12%, 16% and  
248 16% of the total folate content, respectively, and the  $H_4$ folate concentration was negligible. Strandler et  
249 al., (2015) also showed that the formyl forms were the most abundant forms in chickpea (49%).  
250 However, other studies reported that the majority form was 5- $CH_3$ - $H_4$ folate or  $H_4$ folate in legumes (in  
251 pea, mung bean, lentil, cowpea and soybean) (Rychlik et al., 2007; Delchier et al., 2016). For example, 5-  
252  $CH_3$ - $H_4$ folate was reported to represent 75% of total folate in pea (Ringling and Rychlik, 2012).

253 As can be seen in table 2 all vitamers were more concentrated in the embryonic axis than in the  
254 cotyledons. For example, the concentrations of 5- $CH_3$ - $H_4$ folate and 5-CHO- $H_4$ folate were two to three  
255 times higher in the embryonic axis than in the cotyledon. However, the embryonic axis represented only  
256 2.3% of the total seed mass, which explains why the concentration in raw seeds was similar to the  
257 concentration in cotyledons (around 400  $\mu$ g/100 g db). These observations were confirmed by  
258 immunostaining of 5-methyltetrahydrofolate in cowpea seeds (figure 3). Indeed, a relatively larger  
259 quantity (i.e. fluorescence signal here) of folates was observed in the embryonic axis (root meristem) (fig.  
260 3a) than in the cotyledons (fig. 3b), which seems to be consistent with the results of quantification  
261 (table 4). These results are also comparable with results in the literature. For instance, Hoppner and  
262 Lampi, (1993) reported a concentration of  $367.1 \pm 28.6$   $\mu$ g/100 g db in cowpea seeds, and Gambonnet et  
263 al., (2001) also reported that the concentration of folates in pea was 5 to 10 times higher in the embryonic  
264 axis than in cotyledons. However, the embryonic axis accounts for only 2% of the seeds, so the majority  
265 of folate was located in the cotyledons (Gambonnet et al., 2001). Folate synthesis is high in the root  
266 meristem because folate is largely consumed in the dividing cells to synthesize thymidylate and purine  
267 (Rébeillé et al., 2006; Gorelova et al., 2017). In cells,  $H_4$ folate and 5-CHO- $H_4$ folate are mostly present in  
268 mitochondria, whereas 5- $CH_3$ - $H_4$ folate is most abundant in cytosol (Gorelova et al., 2017). Folate synthesis is high in the root  
269 meristem because folate is largely consumed in the dividing cells to synthesize thymidylate and purine  
270 ( $H_4$ folate concentration in raw seed was observed to be lower than described by others authors (Gorelova

271 et al., 2017) and the PteGlu concentration was found to be higher than described by others authors. This  
272 might be due to H<sub>4</sub>folate oxidization into PteGlu during sample transport and/or storage.

## 273 *4.2. Folate kinetics during soaking*

### 274 *4.2.1. Experimental changes in folates contents during soaking*

275 Figure 4 shows the folate content kinetics both in the seeds and soaking water at 95 °C. After 2 h,  
276 the concentrations of PteGlu, 10-CHO- PteGlu, 5-CHO-H<sub>4</sub>folate and 5-CH<sub>3</sub>-H<sub>4</sub>folate were reduced by  
277 33%; 54%; 53% and 69%, respectively, in seeds representing a 50% loss of total folates. The respective  
278 fractions of 10-CHO-PteGlu and 5-CHO-H<sub>4</sub>folate were entirely transferred to the soaking water with  
279 constant net contents (i.e. sum in the seeds and in the soaking water). However, the net content of 5-CH<sub>3</sub>-  
280 H<sub>4</sub>folate was 21% lower than the initial amount in raw seeds. The decrease in this vitamer was probably  
281 due to thermal oxidation. Indeed, the chromatograms revealed the appearance of pyrazino-s-triazin (also  
282 called MeFox; not quantified), the oxidation product of 5-CH<sub>3</sub>-H<sub>4</sub>folate in both seeds and soaking water.  
283 The net content of PteGlu was 22% higher after soaking at 95 °C for 2 h than in raw seeds. This can be  
284 explained by the fact that PteGlu can be produced by oxidation of H<sub>4</sub>folate. These results are consistent  
285 with those reported in the literature. Hefni and Witthöft, (2014) reported a 32% reduction in folate in faba  
286 bean after boiling for 30 min using a water-to-seed ratio of 5:1 (w/w). About 90% of this loss was due to  
287 diffusion into the soaking water. Hoppner and Lampi, (1993) also reported an average 28% reduction in  
288 total folates after a short period (1 h) of soaking at room temperature followed by boiling for 90 min in  
289 different legume seeds steeped with a water-to-seed ratio of 3:1 (w/w). Similarly, Dang et al., (2000)  
290 found a of 53% reduction in total folates in chickpea and a 46% reduction pea, after soaking for 16 h at  
291 room temperature followed by boiling for 2 h in a water to seed ratio of 3:1 (w/w).

292 After soaking at 60 °C for 4 h (Figure 5), the PteGlu, 10-CHO-PteGlu, 5-CHO-H<sub>4</sub>folate and 5-  
293 CH<sub>3</sub>-H<sub>4</sub>folate concentrations were reduced in seeds by 63%, 60%, 50% and 39%, respectively. The loss  
294 of 10-CHO-PteGlu and 5-CHO-H<sub>4</sub>folate in the seeds were fully explained by mass transfer into the  
295 soaking water. However, the net content of PteGlu was 33% lower than its initial content, and the net  
296 content of 5-CH<sub>3</sub>-H<sub>4</sub>folate was 41% higher than its initial concentration. We thus assumed that this was  
297 due to the chemical conversion of PteGlu into 5-CH<sub>3</sub>-H<sub>4</sub>folate, as proposed in the reaction scheme in  
298 figure 2.

299 After soaking at 30 °C for 14 h (Figure 6), the PteGlu, 10-CHO-PteGlu, and 5-CHO-H<sub>4</sub>folate  
300 concentrations in the seeds were reduced by 54%, 54%, and 82%, respectively, whereas the  
301 5-CH<sub>3</sub>-H<sub>4</sub>folate concentration increased by 344%. The fraction transferred into the soaking water was  
302 only 25% for 10-CHO-PteGlu, and even less (5%) for the other vitamers. This marked reduction in  
303 PteGlu, 10-CHO-PteGlu and 5-CHO-H<sub>4</sub>folate can be explained by the conversion of all these vitamers

304 into the active form (5-CH<sub>3</sub>-H<sub>4</sub>folate) as proposed in the reaction scheme (figure 2). This conversion  
305 usually occurs when the seed physiologically prepare to germinate. Indeed, after the soaking process  
306 (14 h), the net total folate concentration decreased only by 13% in seeds, which is in the same order of  
307 magnitude as the folate losses (12%) found by Hoppner and Lampi, (1993) in cowpea and in the same  
308 soaking conditions. The remaining folate content can be used for the development of the seed.  
309 Nevertheless, the behavior of folate during soaking also depends to a great extent on the legume species  
310 considered. For instance, Xue et al., (2011) reported a 31% reduction in 5-CH<sub>3</sub>-H<sub>4</sub>folate in navy bean  
311 after soaking at room temperature for 12 h with a water-to-seed ratio of 3:1 (w/w), whereas Hefni and  
312 Withhöft, (2014) found a 50% increase in folate content in faba beans in the same soaking conditions.  
313 These differences could be due to the germination capacity of the seeds under given conditions.

#### 314 ***4.2.2. Transport properties of folates***

315 Table 3 shows the adjusted apparent diffusivity of folates (m<sup>2</sup>.s<sup>-1</sup>) in cowpea seeds with the three  
316 different soaking temperatures (30 °C, 60 °C and 95 °C). The model fitted the experimental data  
317 satisfactorily with a mean RMSE of 10% (db). The different vitamers have a similar molar mass  
318 (between 441 g.mol<sup>-1</sup> and 473 g.mol<sup>-1</sup>). As a consequence, we expected the same order of magnitude for  
319 the apparent diffusivity of all the vitamers at each temperature. However, apparent diffusivity was  
320 significantly higher for 10-CHO-PteGlu than for the other forms. This difference could be explained by  
321 the fact that the folates were not similarly distributed in the seeds and the distribution could vary  
322 depending on the vitamer considered (Gorelova et al., 2017).

323 Apparent diffusivity increased with temperature for all the vitamers. For example, the adjusted  
324 apparent diffusivity of 5-CHO-H<sub>4</sub>folate was 1.5 fold higher at 95 °C than at 60 °C, and 82 fold higher at  
325 60 °C than at 30 °C. Folate diffusion also depends on both food matrix structure and composition.  
326 Although the literature on folate transport properties is quite poor, for the sake of comparison, Delchier et  
327 al., (2014) obtained almost constant folate apparent diffusivity of  $7.4 \pm 2.1 \times 10^{-12} \text{ m}^2 \text{ s}^{-1}$  in the case of  
328 green beans soaked in the 25 °C to 65 °C temperature range. In the case of soaked cowpea, adjusted  
329 folate apparent diffusivity was of the same order of magnitude as that found for alpha-galactosides in the  
330 same cowpea cultivar (Coffigniez et al., 2018). For instance, for stachyose, apparent diffusivity of  
331  $0.02 \times 10^{-11} \text{ m}^2 \cdot \text{s}^{-1}$ ,  $3.0 \times 10^{-11} \text{ m}^2 \cdot \text{s}^{-1}$  and  $4.3 \times 10^{-11} \text{ m}^2 \cdot \text{s}^{-1}$  respectively, were identified at 30 °C, 60 °C  
332 and 95 °C. This marked increase in molecular diffusion with temperature can be linked with dramatic  
333 changes in seed structure that take place during soaking. Indeed, the cell wall may be degraded and  
334 solubilized by  $\beta$ -elimination during heating (Waldron et al., 2003). Cell walls and teguments probably  
335 rupture between 30 °C and 60 °C, thus facilitating folate diffusion. This underlying structural mechanism  
336 was confirmed by the immunostaining of 5-CH<sub>3</sub>-H<sub>4</sub>folate in cowpea seeds after different soaking  
337 treatments. As shown in figure 7, raw seeds (pictures (a) and (b)) had concentrated folates inside the

338 cells. In contrast, immunostaining of 5-CH<sub>3</sub>-H<sub>4</sub>folate in the meristem roots of seeds soaked at 95 °C  
339 showed folate diffusing into the intercellular spaces (pictures (e) to (h)). The shape of cells was lost,  
340 which confirmed the possibility of pectin degradation that facilitated folate diffusion. At 60 °C, one part  
341 of folate was still inside the cells while another part had already diffused outside the cell. The cell walls  
342 probably started breaking down.

343 Image analysis of the pictures shown in figure 7 allowed us to estimate the relative concentration (%)  
344 in 5-CH<sub>3</sub>-H<sub>4</sub>folate from the surface covered (dots) by the fluorescence signal. The concentration  
345 calculated using this method was lower than absolute 5-CH<sub>3</sub>-H<sub>4</sub>folate quantification (Table 4). This could  
346 be due to the fact part of the folate had diffused outside the embryonic axis, but had not yet left the seed.  
347 The 5-CH<sub>3</sub>-H<sub>4</sub>folate immunostain biomarker showed no cross reactivity with folic acid, but cross  
348 reactivity with 5-CHO-H<sub>4</sub>folate is nevertheless conceivable. However, the larger difference in the results  
349 of image quantification and 5-CHO-H<sub>4</sub>folate quantification led us think that there was no cross reactivity  
350 with 5-CHO-H<sub>4</sub>folate in this case.

#### 351 *4.2.3 Thermal degradation and conversion of folates*

352 Thermal degradation rates ( $k$ , s<sup>-1</sup>) were adjusted to experimental data assuming first order kinetics  
353 (table 3). Results showed that thermal degradation increased with temperature. Thermal degradation was  
354 clearly visible in the case of 5-CH<sub>3</sub>-H<sub>4</sub>folate at 95 °C as described above (figure 4). Its increasing  
355 intensity in the respective MRM transition indicated that pyrazino-s-triazin was generated by oxidation of  
356 5-CH<sub>3</sub>-H<sub>4</sub>folate (Ringling and Rychlik, 2017). In the literature, 5-CH<sub>3</sub>-H<sub>4</sub>folate oxidation has already  
357 been reported and modeled (assuming first-order kinetics) but only in the case of standard solutions (Oey  
358 et al., 2006; Verlinde et al., 2010; Munyaka et al., 2010). For example, Oey et al., (2006) estimated the  
359 thermal degradation rate of 5-CH<sub>3</sub>-H<sub>4</sub>folate to be in the range [ $7.8 \times 10^{-6}$ – $4.3 \times 10^{-4}$  s<sup>-1</sup>] for temperatures  
360 ranging from 25 °C to 80 °C. These results are in agreement with those of Viberg et al., (1997). However,  
361 the latter authors showed that the thermal degradation rate decreased with increasing initial folate  
362 concentration and decreasing oxygen concentration. Our model was simplified by assuming that the  
363 whole oxidation process only takes place in the seeds and not in the soaking water. Due to the high  
364 diffusion of 5-CH<sub>3</sub>-H<sub>4</sub>folate at high temperature (60 °C and 95 °C), the oxidation of 5-CH<sub>3</sub>-H<sub>4</sub>folate  
365 could also occur in the soaking water. However, it was not possible for us to distinguish between the  
366 oxidation contributions from the two compartments.

367 The increase in PteGlu concentration after soaking at 95 °C could be explained by oxidation of  
368 H<sub>4</sub>folate ( $k = 2.42 \pm 0.04 \times 10^{-4}$  s<sup>-1</sup>, data not shown) as already reported in the literature (Strandler et al.,  
369 2015). Due to the low concentration in H<sub>4</sub>folate and the low rate of thermal degradation of folates at both  
370 30 °C and 60 °C (decrease in H<sub>4</sub>folate less than 5 µg/100g bs), the production of PteGlu at 60 °C and

371 30 °C was consequently negligible. PteGlu, 10-CHO-PteGlu and 5-CHO-H<sub>4</sub>folate were found to be stable  
372 at 95 °C with no thermal degradation. At lower soaking temperatures (30 °C), the reduction of PteGlu,  
373 10-CHO-PteGlu and 5-CHO-H<sub>4</sub>folate was due to enzymatic conversion into 5-CH<sub>3</sub>-H<sub>4</sub>folate. The  
374 conversion rate constant (*k*) was adjusted to experimental data (table 3). All conversions mainly occurred  
375 at 30 °C in seeds and can therefore be attributed to enzyme action. The enzymatic conversion was  
376 assumed to be negligible in the soaking water because the diffusion of enzymes from the seed to soaking  
377 water was assumed to be negligible due to their high molar mass (section 4.2.2). The enzymatic  
378 conversion within the seed was 2.7 times higher for PteGlu than for 10-CHO-PteGlu and 3.6 times higher  
379 for 5-CHO-H<sub>4</sub>folate than for PteGlu. These interconversions are shown in the folate reaction scheme in  
380 figure 2. This scheme was simplified for the purpose of modeling. Indeed, we assumed that PteGlu, 10-  
381 CHO-PteGlu and 5-CHO-H<sub>4</sub>folate were converted into 5-CH<sub>3</sub>-H<sub>4</sub>folate without taking any intermediary  
382 products in account. In the literature, with the exception of 10-CHO-PteGlu, interconversions of the  
383 different folate vitamers have already been reported. PteGlu can be reduced into H<sub>4</sub>folate by  
384 dihydrofolate reductase (Jägerstad and Jastrebova, 2013). Then, H<sub>4</sub>folate can be converted into 5-CH<sub>3</sub>-  
385 H<sub>4</sub>folate by serinehydroxymethyltransferase and 5,10-methylenetetrahydrofolate reductase (Rébeillé et  
386 al., 2006). H<sub>4</sub>folate can also be converted into 5-CH<sub>3</sub>-H<sub>4</sub>folate via intermediate 10-CHO-H<sub>4</sub>folate by 10-  
387 formyltetrahydrofolate synthase (Rébeillé et al., 2006) followed by 10-CHO-H<sub>4</sub>folate conversion into 5-  
388 CH<sub>3</sub>-H<sub>4</sub>folate by 5,10-methylenetetrahydrofolate dehydrogenase and 5,10-methylenetetrahydrofolate  
389 reductase (Rébeillé et al., 2006; Jägerstad and Jastrebova, 2013). Finally, 5-CHO-H<sub>4</sub>folate can be  
390 converted into 5-CH<sub>3</sub>-H<sub>4</sub>folate by 5,10-methenyltetrahydrofolate synthetase, 5,10-methylene-  
391 tetrahydrofolate dehydrogenase and 5,10-methylenetetrahydrofolate reductase (Jägerstad and Jastrebova,  
392 2013). Moreover, 10-CHO-H<sub>4</sub>folate can also be chemically converted into 5-CHO-H<sub>4</sub>folate besides  
393 being the direct precursor for 10-CHO-PteGlu formed by oxidation (Jägerstad and Jastrebova, 2013).  
394 Therefore, 5-CHO-H<sub>4</sub>folate may also be an intermediate in the interconversion of PteGlu.

395 The enzymatic reactions are usually modeled using the Michaelis-Menten equation. However, in the  
396 case of folates, the overall enzymatic conversion scheme is complex since it involves too many enzymes  
397 and substrates that would each need to be quantified. That is why we modeled the enzymatic conversions  
398 assuming first order kinetics that are equivalent to a Michaelis-Menten approach if the concentration of  
399 substrate is low compared to the Michaelis constant  $K_m$ .

400 The decrease in total folate concentration at 30 °C can be explained by the oxidation of 5-CH<sub>3</sub>-  
401 H<sub>4</sub>folate (generation of pyrazino-s-triazin, see section 4.2.4). However, under these conditions, this  
402 decrease could also be partly due to the metabolic activity of the seeds, i.e. the integration of the formyl  
403 group into DNA and the use of 5-CH<sub>3</sub>-H<sub>4</sub>folate in methylation reactions and in the methionine synthesis  
404 (Scott et al., 2000; Gorelova et al., 2017).

405 At 60 °C, it can be assumed that the enzymes were partly thermally degraded and hence that the  
406 enzymatic interconversion did not occur. Consequently, only the chemical interconversion of PteGlu into  
407 5-CH<sub>3</sub>-H<sub>4</sub>folate, hypothesized from our experiments (figure 5), was modeled. The net concentration of  
408 10-CHO-PteGlu (sum of the concentration in the seeds and that in the soaking water) was quite low after  
409 soaking at 60 °C for 4 h (loss of 7 µg/100g), but this loss was disregarded in the model.  
410 5-CHO-H<sub>4</sub>folate remained constant during the soaking process at 60 °C and, therefore, the  
411 interconversion of 5-CHO-H<sub>4</sub>folate was disregarded. However, like at 30 °C, it is possible that 5-CHO-  
412 H<sub>4</sub>folate was an intermediate or by-product of 5-CH<sub>3</sub>-H<sub>4</sub>folate production.

#### 413 ***4.3 Folates: reaction vs. diffusion during soaking***

414 Figure 8 shows changes in the predicted diffused, degraded (oxidation or interconversion), produced  
415 (enzymatic) and the residual folate fractions in cowpea seeds during soaking at different temperatures. At  
416 both 95 °C and 60 °C, the diffused fraction predominated, whereas at 30 °C, the degraded and produced  
417 fractions were predominant, especially 5-CHO-H<sub>4</sub>folate and 5-CH<sub>3</sub>-H<sub>4</sub>folate. After soaking at 95 °C for  
418 2 h, the diffused fraction of folate vitamers represented between 43.7% (5-CH<sub>3</sub>-H<sub>4</sub>folate) and 65.9% (10-  
419 CHO-PteGlu) of their initial concentrations. Only a degraded fraction of 5-CH<sub>3</sub>-H<sub>4</sub>folate was detected  
420 that represented 27.6% (oxidation to pyrazino-s-triazin). Only the production of PteGlu was significant  
421 and represented 19.4 % (oxidation of H<sub>4</sub>folate). After soaking at 60 °C for 4 h, the diffused fraction also  
422 predominated for all vitamers with a proportion ranging between 32.2% (PteGlu) and 69.6% (5-CH<sub>3</sub>-  
423 H<sub>4</sub>folate). The degraded fraction represented around 29% for PteGlu (interconversion into 5-CH<sub>3</sub>-  
424 H<sub>4</sub>folate) and 5-CH<sub>3</sub>-H<sub>4</sub>folate (oxidation to pyrazino-s-triazin). Production was only detectable of 5-CH<sub>3</sub>-  
425 H<sub>4</sub>folate and represented 40.3% (interconversion of PteGlu). In the two latter, the produced and degraded  
426 fractions resulted in an even total folate balance. Soaking at 95 °C for 2 h or at 60 °C for 4 h led to the  
427 diffusion of 50% of total folate into the soaking water.

428 For all vitamers and after soaking at 30 °C for 14 h, the diffused fraction was much lower than after  
429 soaking at 60 °C and 95 °C. This difference was due to the high production of 5-CH<sub>3</sub>-H<sub>4</sub>folate (by folate  
430 interconversions) at 30 °C and the high diffusion coefficient in the case of 10-CHO-PteGlu at higher  
431 temperatures. Indeed, after soaking for 14 h, the produced fraction of 5-CH<sub>3</sub>-H<sub>4</sub>folate was about 572.8%  
432 while in parallel the degraded fraction represented 65.8%, 31.7% and 93.3% of PteGlu, 10-CHO-PteGlu  
433 and 5-CHO-H<sub>4</sub>folate, respectively. This high percentage of 5-CH<sub>3</sub>-H<sub>4</sub>folate production was because the  
434 initial quantity of 5-CHO-H<sub>4</sub>folate in the seeds was higher than that of 5-CH<sub>3</sub>-H<sub>4</sub>folate. As a result, the  
435 final net concentration in seeds (i.e. the residual fraction) of 5-CHO-H<sub>4</sub>folate decreased to 2.8% of the  
436 initial concentration after soaking at 30 °C for 14 h and the 5-CH<sub>3</sub>-H<sub>4</sub>folate concentration increased to  
437 429.8%. During this process, oxidation or the use of 5-CH<sub>3</sub>-H<sub>4</sub>folate in methylation reactions resulted in a  
438 degraded fraction representing 218.4%.



439 In this model, two phenomena were simultaneously taken into account, (i) mass transport and (ii)  
440 first-order reactions that both affected the concentrations of folates in the seeds. In any case, the mutual  
441 correlation coefficient between the different model parameters (Eq. (1)) was lower than 0.21, confirming  
442 that minimizing the determinant of dispersion matrix between experiments and predicted concentrations  
443 is a reliable method to identify the parameters, as recommended by Van Boekel, Martinus A.J.S, (2008).  
444 A sensitivity study has been performed and showed that a variation of  $\pm 15\%$  of any model  
445 parameter induced a mean overall deviation of about 22% compared to the model adjustment that  
446 provides the best fitting performance (minimal RMSE).

#### 447 ***4.4 Soaking recommendations***

448 In West Africa, cowpea seeds are usually prepared using two different methods. The first consists in  
449 directly boiling the seeds in water for 1 h (Madodé, 2012), and the second involves a pre-soaking step at  
450 room temperature (about 30 °C) for one night followed by boiling in water for 25 min (Madodé, 2012).  
451 After soaking at 95 °C for 1 h (figure 8) the model showed a residual concentration of total folates of  
452 62% (260  $\mu\text{g}/100\text{g}$  bs), whereas an 8 h pre-soaking step (residual concentration of 77%) followed by  
453 boiling for 25 min (residual concentration of 74%) resulted in a residual concentration of total folate of  
454 57% (242  $\mu\text{g}/100\text{g}$  bs). Therefore, these two different methods resulted in a similar decrease in total  
455 folate concentration. However, this is not the case if each vitamer is considered separately. Indeed, after  
456 direct boiling (first method), the 260  $\mu\text{g}/100\text{g}$  of total folate were composed of 59.1% of 5-CHO-  
457 H<sub>4</sub>folate, 19.7% of PteGlu, 12.9% of 10-CHO-PteGlu and 8.3% of 5-CH<sub>3</sub>-H<sub>4</sub>folate. After soaking  
458 combined with boiling (second method), the 242  $\mu\text{g}/100\text{g}$  of total folate consisted of 67.5% of 5-CH<sub>3</sub>-  
459 H<sub>4</sub>folate, 12.1% of PteGlu, 11.2% of 5-CHO-H<sub>4</sub>folate and 9.2% of 5-CHO-H<sub>4</sub>folate. Of all the vitamers  
460 present in seeds, 5-CH<sub>3</sub>-H<sub>4</sub>folate is considered to be the most bioavailable (Striegel et al., 2018).  
461 Therefore, a pre-soaking step at 30 °C leads to interconversion of folates into this vitamer and, hence,  
462 increases folate bioavailability.

463 The daily recommendations for folate intake are 120-300  $\mu\text{g}$  for children and 300  $\mu\text{g}$  for adults  
464 (Krawinkel et al., 2014). Therefore, 100 g bs of cowpea, which corresponded to 160 g after soaking-  
465 cooking (Coffigniez et al., 2018) would be sufficient in terms of FDE to fulfil the daily requirements of  
466 both children and adults.

#### 467 **5. Conclusion**

468 Our study advanced our knowledge on the contrasted behavior of folate vitamers in cowpea seeds as  
469 a function of the soaking conditions. The folates were mainly composed of 5-CHO-H<sub>4</sub>folate (storage  
470 form) and were more concentrated in the embryonic axis than in the cotyledons. For the first time, a 2D

471 axi-symmetric model was built, considering a single cowpea seed being soaked in soaking water and  
472 taking into account the diffusion, conversion, and oxidation of folates. The model fitted the data  
473 satisfactorily and the results showed the predominant transport of folate out of the seeds after a soaking  
474 process at 60 °C or 95 °C. Immunostaining experiments on cowpea seed cross sections underlined these  
475 phenomena. At lower temperature (30 °C), PteGlu, 10-CHO-PteGlu and  
476 5-CHO-H<sub>4</sub>folate were mainly interconverted into 5-CH<sub>3</sub>-H<sub>4</sub>folate (active form) while diffusion of all  
477 vitamers was very slow. At all temperatures, 5-CH<sub>3</sub>-H<sub>4</sub>folate was oxidized into pyrazino-s-triazin. The  
478 model was then used to predict losses due to diffusion and degradation during soaking-cooking process.  
479 The two traditionally used soaking-cooking methods in West Africa resulted in a similar loss of folates in  
480 seeds. Concerning folate bioavailability for human consumption, a pre-soaking step is recommended to  
481 promote enzymatic conversion into 5-CH<sub>3</sub>-H<sub>4</sub>folate. To advance further, germination could be tested for  
482 even better folate preservation and production.

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**Fig 1:** (a) Microtomography of cowpea seed. (b) Simplified geometrical representation of cowpea seed ( $\Omega S$ ) assuming a pseudo-ellipsoidal and symmetrical shape with specific dimensions (unit: 10-3m).  $\Omega SW$  represents the soaking water domain. (c) Micrograph showing the gross morphology of cowpea seeds and (d) a magnified embryonic axis. C, cotyledon; E, embryonic axis; LM, leaf meristem; RM: root meristem. Scale bars = 1733  $\mu\text{m}$  (c) and 831  $\mu\text{m}$  (d).

**Fig 2:** Folate reaction scheme of the cowpea soaking-cooking process. Blue, green and orange lines represent enzymatic interconversion, chemical interconversion and thermal oxidation, respectively. Solid lines represent the reactions taken into account in the model and dashed lines the reactions that are not taken into account in the model.

**Fig 3:** (a) Immunostaining (highlighted by fluorescence) of 5-methyltetrahydrofolate in (a) root meristem of embryonic axis and (b) in the cotyledon. The diffuse background fluorescence is due to the autofluorescence of cells. Scale bars = 72  $\mu\text{m}$ .

**Fig 4:** Predicted (lines) and experimental data (dots) concerning folic acid [PteGlu], 10-formylfolic acid [10-CHO-PteGlu], 5-formyltetrahydrofolate [5-CHO-H<sub>4</sub>folate], 5-methyltetrahydrofolate [5-CH<sub>3</sub>-H<sub>4</sub>folate] and total folate [Total] concentrations ( $\mu\text{g}/100\text{g db}$ ) in cowpea seeds and in the soaking water during soaking at 95 °C. Error bars represent standard deviations ( $n = 4$ ).

**Fig 5:** Predicted (lines) and experimental data (dots) concerning folic acid [PteGlu], 10-formylfolic acid [10-CHO-PteGlu], 5-formyltetrahydrofolate [5-CHO-H<sub>4</sub>folate], 5-methyltetrahydrofolate [5-CH<sub>3</sub>-H<sub>4</sub>folate] and total folate [Total] concentrations ( $\mu\text{g}/100\text{g db}$ ) in cowpea seeds and in the soaking water during soaking at 60 °C. Error bars represent standard deviations ( $n = 4$ ).

**Fig 6:** Predicted (lines) and experimental data (dots) concerning folic acid [PteGlu], 10-formylfolic acid [10-CHO-PteGlu], 5-formyltetrahydrofolate [5-CHO-H<sub>4</sub>folate], 5-methyltetrahydrofolate [5-CH<sub>3</sub>-H<sub>4</sub>folate] and total folate [Total] concentrations ( $\mu\text{g}/100\text{g db}$ ) in cowpea seeds and in the soaking water during soaking at 30 °C. Error bars represent standard deviations ( $n = 4$ ).

**Fig 7:** Immunostaining of 5-methyltetrahydrofolate (fluorescent dots) in root meristems using Drait Zeiss 880 Laser Coherent Chameleon Ultra II Multiphoton microscope (left column) and using a confocal Zeiss LSM880 Airyscan microscope (right column). (a, b) Raw seeds (control), (c, d) after soaking at 60 °C for 1 h, after soaking at 95 °C for 0.25 h (e, f) and for 0.5 h (g, h). The

diffuse background fluorescence is due to the autofluorescence of cells. Arrows identify the location of 5-methyltetrahydrofolate in the intercellular spaces (f), and diffused outside the roots (g). Scale bars = 95  $\mu\text{m}$  (left column) and 12.7  $\mu\text{m}$  (right column).

**Fig 8:** Predicted algebraic residual, produced, diffused and degraded mass fraction kinetics for folic acid [PteGlu], 10-formylfolic acid [10-CHO-PteGlu], 5-formyltetrahydrofolate [5-CHO-H<sub>4</sub>folate], 5-methyltetrahydrofolate [5-CH<sub>3</sub>-H<sub>4</sub>folate] and total folate [Total] in cowpea seed during the soaking-cooking process at 95 °C, 60 °C and 30 °C.

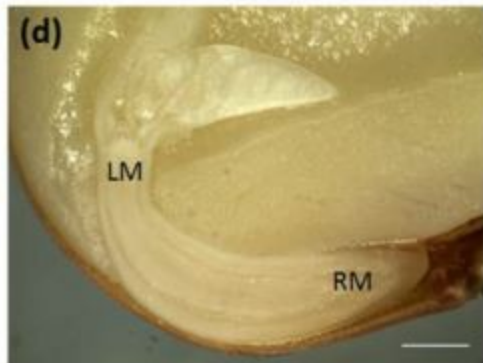
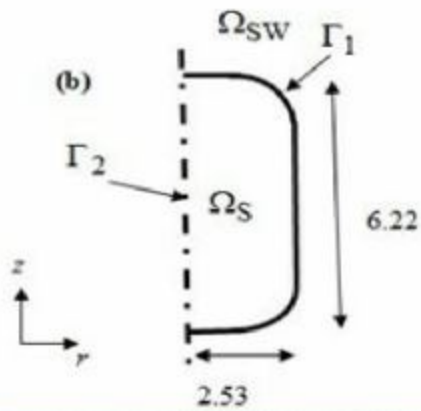
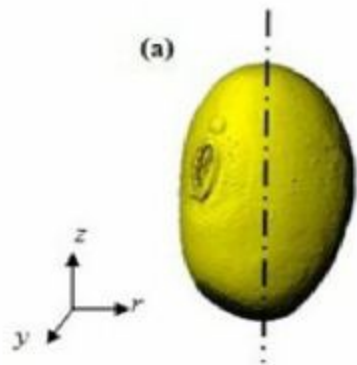
**Table 1.** Input parameters used in the 2D-axisymmetric reaction-diffusion model.

**Table 2.** Initial concentrations ( $\mu\text{g}/100\text{g}$  db) of folic acid [PteGlu] ( $C_1$ ), 10-formylfolic acid [10-CHO-PteGlu] ( $C_2$ ), 5-formyltetrahydrofolate [5-CHO-H<sub>4</sub>folate] ( $C_3$ ), 5-methyltetrahydrofolate [5-CH<sub>3</sub>-H<sub>4</sub>folate] ( $C_4$ ), tetrahydrofolate [H<sub>4</sub>folate] and total folate [Total] in whole seeds, in cotyledons and in the embryo. The embryo represents 2.3% of seed total mass.

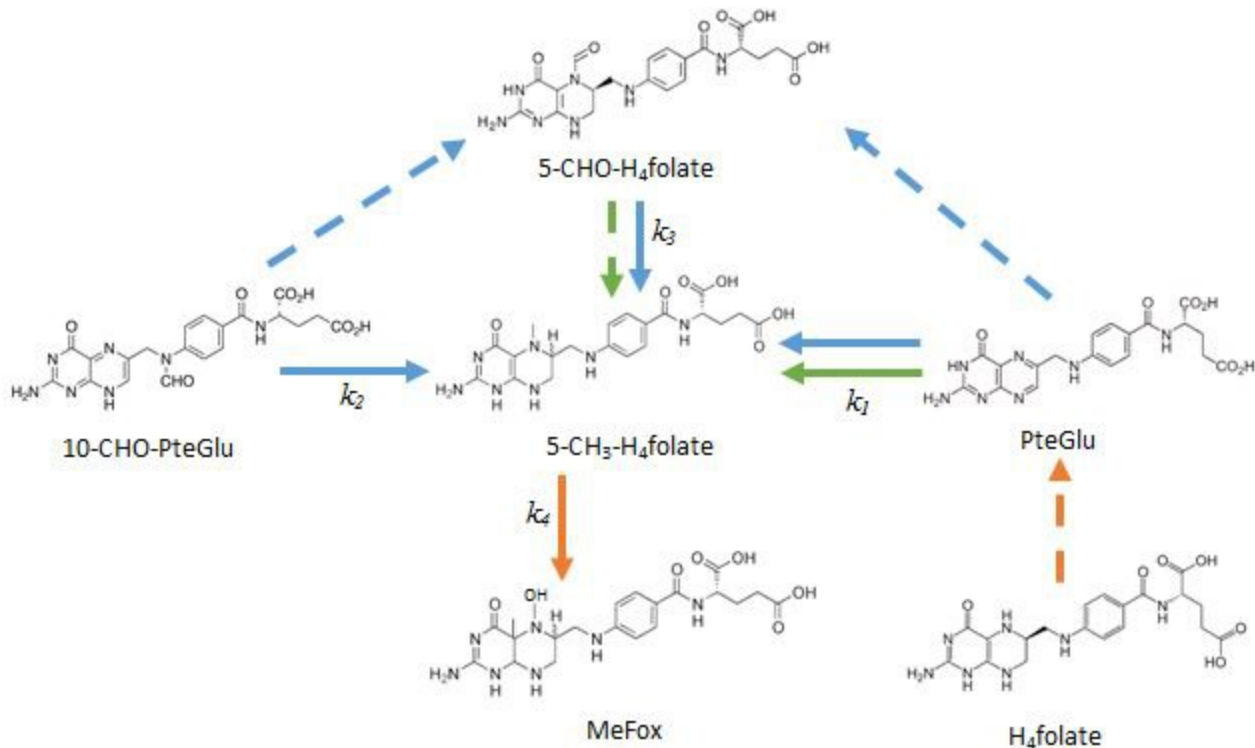
**Table 3.** Estimated apparent diffusion coefficients ( $D_i$ ,  $\text{m}^2\cdot\text{s}^{-1}$ ) and enzymatic or thermal degradation (*italics*) rate constants ( $k_{i,\Omega_s}$ ,  $\text{s}^{-1}$ ) for each folate vitamer in cowpea seeds ( $\Omega_s$ ) and at different soaking-cooking temperatures ( $T$ ) (mean values  $\pm$  standard deviations determined with Monte-Carlo simulations: 200 sets).

**Table 4.** Absolute concentration of 5-methyltetrahydrofolate (5-CH<sub>3</sub>-H<sub>4</sub>folate) and 5-formyltetrahydrofolate (5-CHO-H<sub>4</sub>folate (as a % of the initial concentration) in cowpea seeds by LC-MS/MS quantification (n=4) and image quantification (only 5-CH<sub>3</sub>-H<sub>4</sub>folate, n=2) after soaking at 60 °C for 1 h and cooking at 95 °C for 0.5 h.

**Supplementary Table1:** Nomenclature.







— Enzymatic conversion

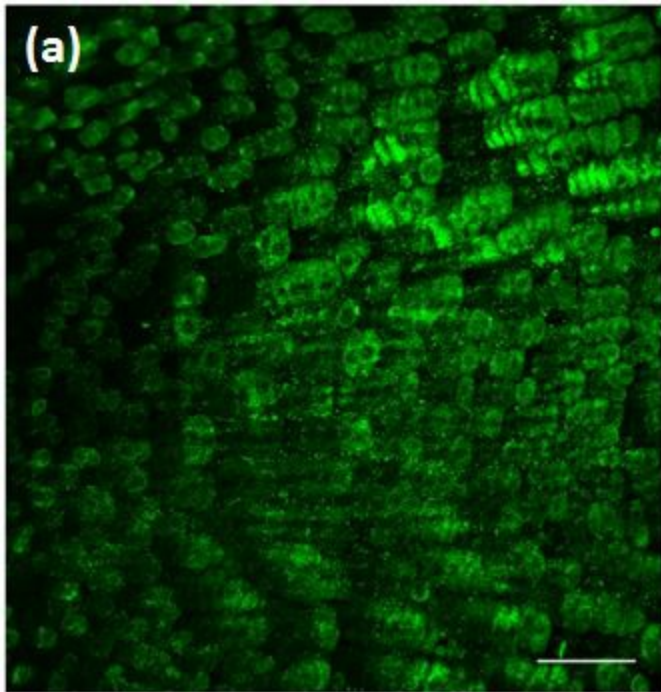
— Chemical conversion

— Thermal oxidation

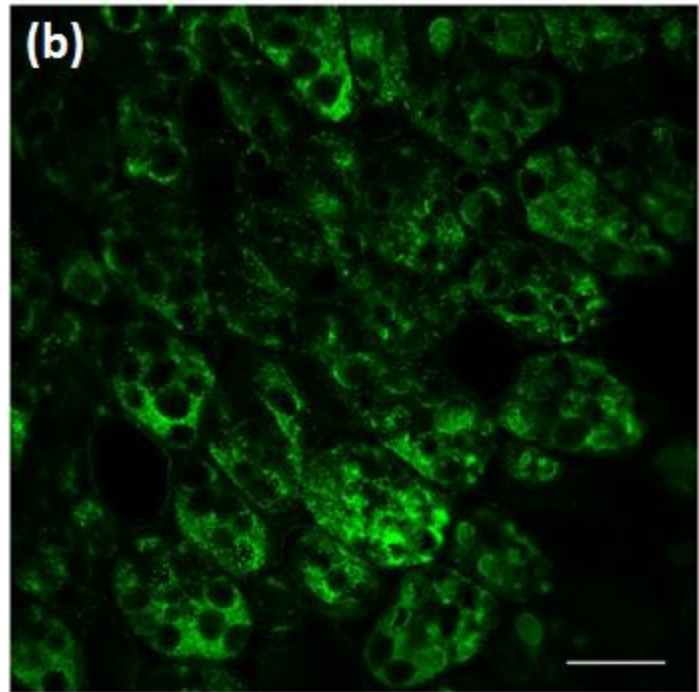
**Solid lines** : modeled

**Dashed lines** : Not modeled

**(a)**

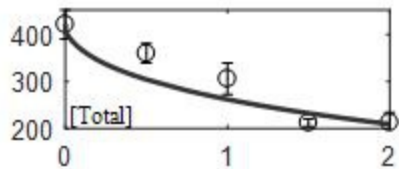
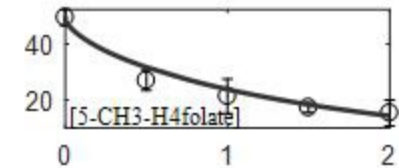
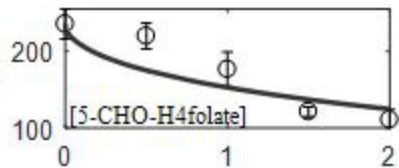
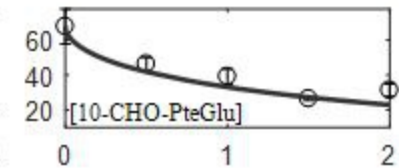
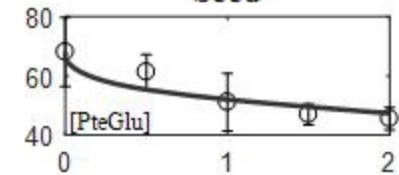


**(b)**



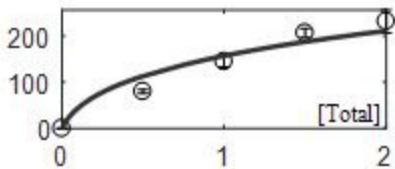
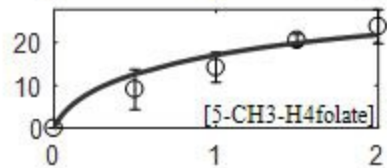
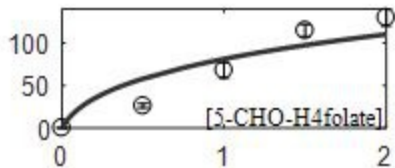
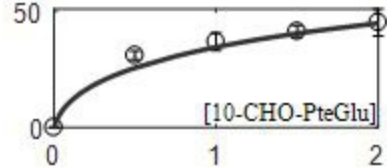
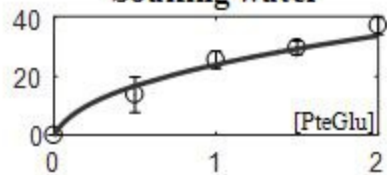
Concentration ( $\mu\text{g}/100\text{g dry basis}$ )

### Seed



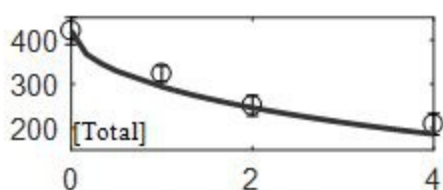
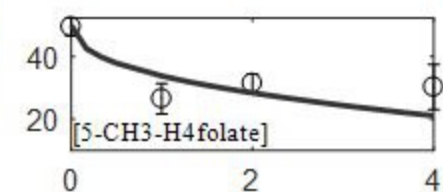
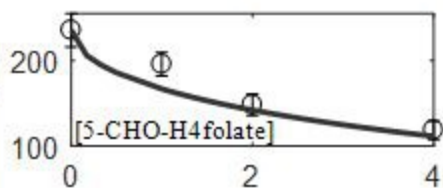
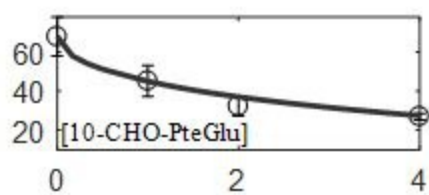
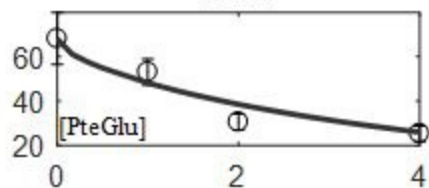
Time (h)

### Soaking water

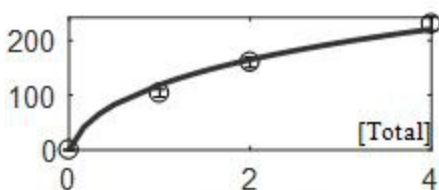
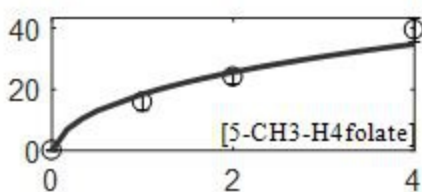
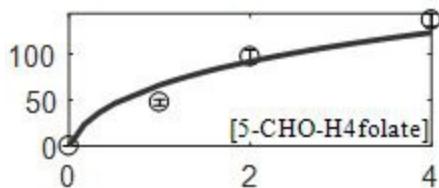
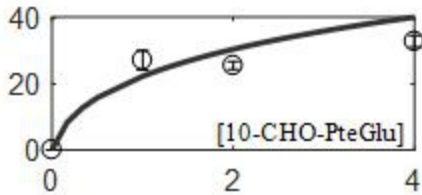
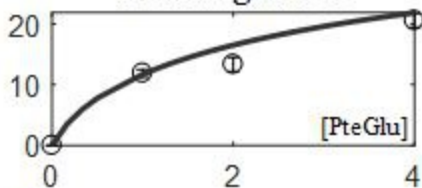


Time (h)

## Seed



## Soaking water



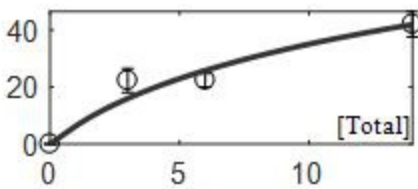
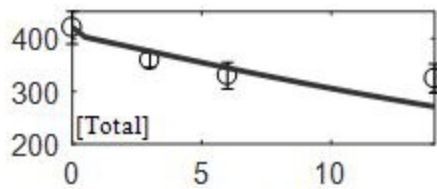
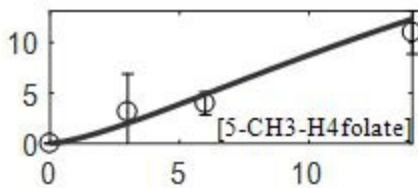
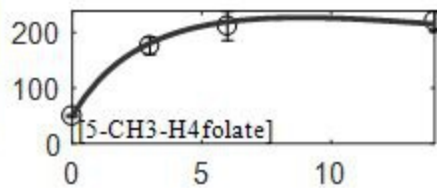
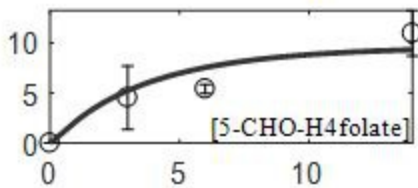
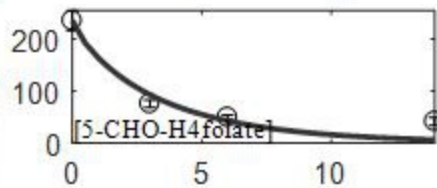
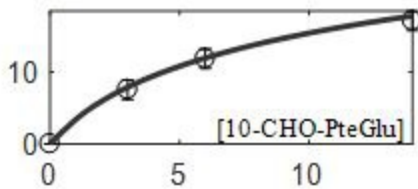
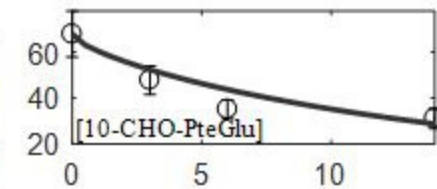
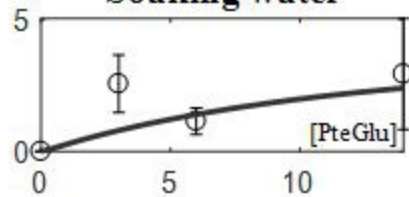
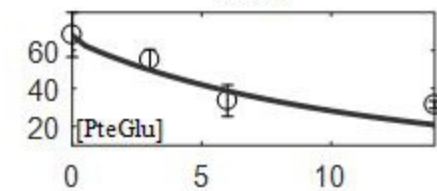
Concentration (µg/100g dry basis)

Time (h)

Time (h)

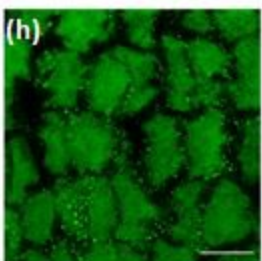
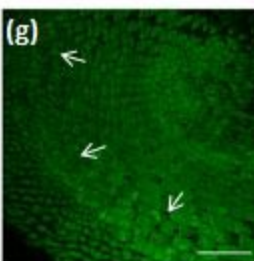
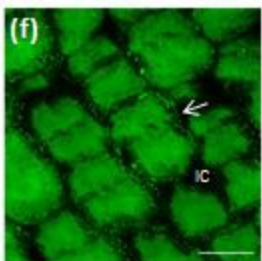
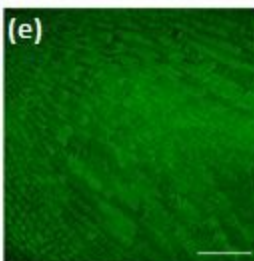
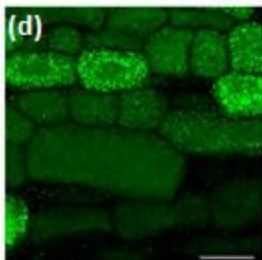
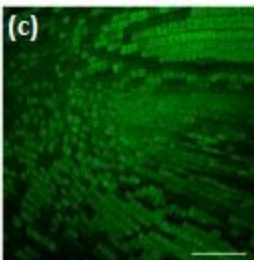
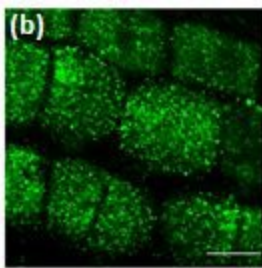
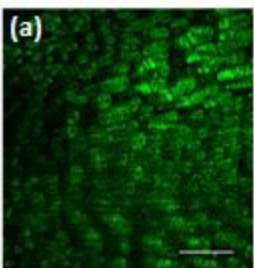
## Seed

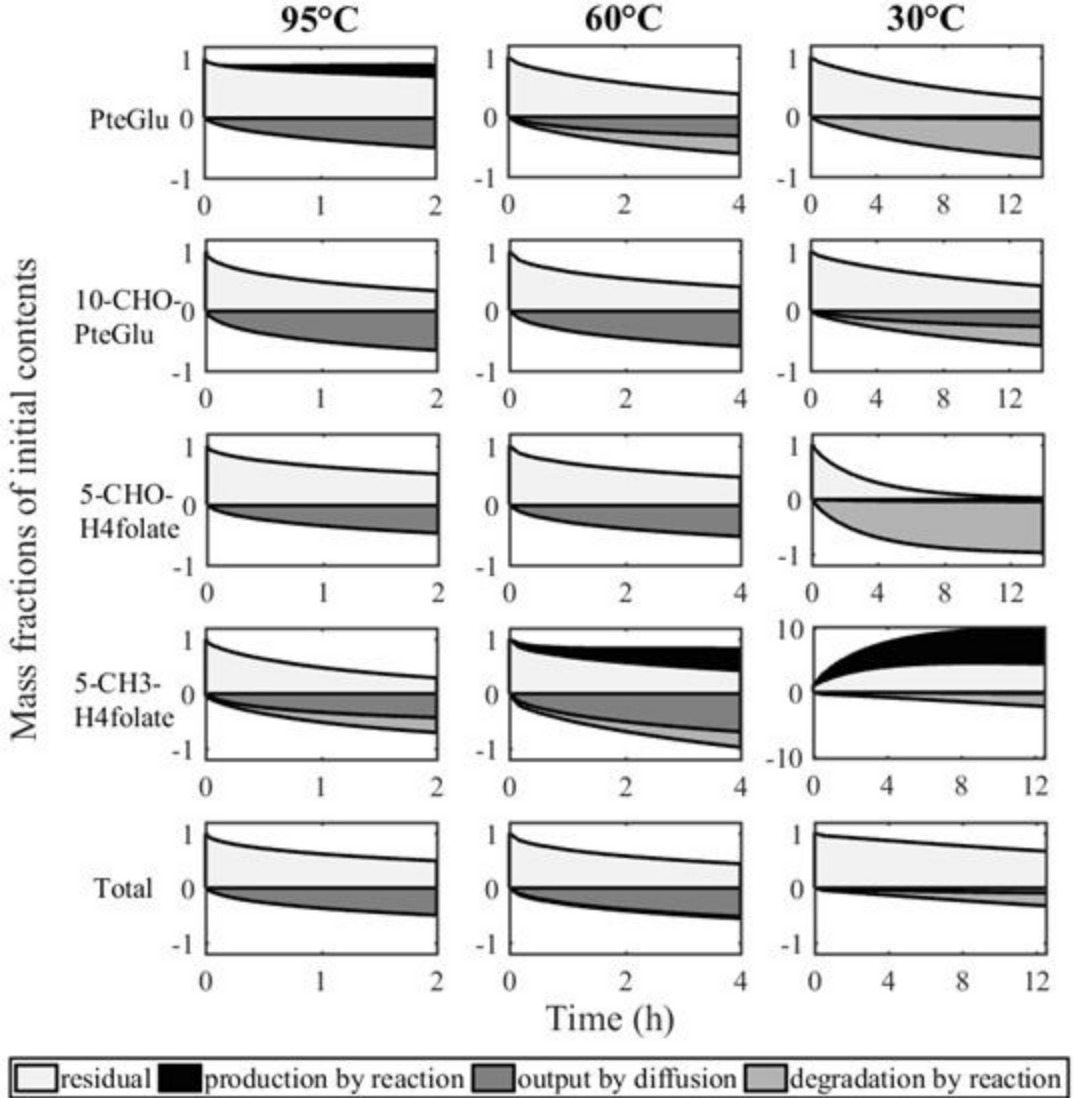
## Soaking water

Concentration ( $\mu\text{g}/100\text{g}$  dry basis)

Time (h)

Time (h)





Parameter	Value	Unit
$C_{1,\Omega_{S,0}}$	$0.79 \times 10^{-3}$	$\text{kg.m}^{-3}$
$C_{2,\Omega_{S,0}}$	$0.79 \times 10^{-3}$	$\text{kg.m}^{-3}$
$C_{3,\Omega_{S,0}}$	$2.76 \times 10^{-3}$	$\text{kg.m}^{-3}$
$C_{4,\Omega_{S,0}}$	$0.58 \times 10^{-3}$	$\text{kg.m}^{-3}$
$\rho_{DM}^0$	1302	$\text{kg.m}^{-3}$
$V_{\Omega_S}$	$1.09 \times 10^{-7}$	$\text{m}^3$



Vitamers	Initial concentrations ( $\mu\text{g}/100\text{g db}$ )		
	Seeds	Cotyledons	Embryonic axis
[ <i>PteGlu</i> ]( <i>C</i> <sub>1</sub> )	68.1 $\pm$ 11.7	70.8 $\pm$ 7.2	98.4 $\pm$ 11.0
[10- <i>CHO</i> - <i>PteGlu</i> ]( <i>C</i> <sub>2</sub> )	67.9 $\pm$ 10.0	69.7 $\pm$ 3.4	64.0 $\pm$ 2.9
[5- <i>CHO</i> - <i>H</i> <sub>4</sub> <i>folate</i> ]( <i>C</i> <sub>3</sub> )	235.6 $\pm$ 19.4	239.4 $\pm$ 11.9	752.9 $\pm$ 33.8
[5- <i>CH</i> <sub>3</sub> - <i>H</i> <sub>4</sub> <i>folate</i> ]( <i>C</i> <sub>4</sub> )	49.5 $\pm$ 2.9	28.4 $\pm$ 2.4	71.9 $\pm$ 2.7
[ <i>H</i> <sub>4</sub> <i>folate</i> ]	13.8 $\pm$ 2.2	3.1 $\pm$ 0.7	24.4 $\pm$ 1.8
Total	434.9 $\pm$ 20.8	411.3 $\pm$ 7.2	1012 $\pm$ 35.0

Vitamers	$T(^{\circ}\text{C})$	$D_i \times 10^{11} (m^2 s^{-1})$	$k_{i,\Omega_s} \times 10^5 (s^{-1})$	RMSE*	
				In seed (S)	In soaking water (SW)
Folic acid ( $i = 1$ )	30	0.010 $\pm$ 0.001	2.21 $\pm$ 0.04	8.9	1.3
	60	0.81 $\pm$ 0.02	3.73 $\pm$ 0.06	7.2	1.4
	95	3.12 $\pm$ 0.06	0	7.3	3.5
10-formyl-folic acid ( $i = 2$ )	30	0.181 $\pm$ 0.003	0.81 $\pm$ 0.01	8.3	1.3
	60	2.93 $\pm$ 0.05	0	6.3	5.2
	95	7.94 $\pm$ 0.16	0	6.6	4.4
5-formyl-H <sub>4</sub> folate ( $i = 3$ )	30	0.026 $\pm$ 0.001	8.0 $\pm$ 0.12	23.0	2.4
	60	2.12 $\pm$ 0.04	0	20.1	12.4
	95	3.23 $\pm$ 0.05	0	29.3	19.9
5-methyl-H <sub>4</sub> folate ( $i = 4$ )	30	0.014 $\pm$ 0.002	1.11 $\pm$ 0.02	17.1	1.4
	60	3.52 $\pm$ 0.07	3.39 $\pm$ 0.06	7.1	3.3
	95	3.63 $\pm$ 0.06	7.73 $\pm$ 0.14	4.2	3.4

\*RMSE: Root mean square error between experimental and predicted concentrations in

(mg / 100kg db).

Technic of quantification	Vitamer	Quantification in %	
		60°C_1h	95°C_30min
By immunostaining	5-CH <sub>3</sub> -H <sub>4</sub> folate	52 ± 26	43 ± 8
By LC/MS	5-CH <sub>3</sub> -H <sub>4</sub> folate	54 ± 19	55 ± 13
	5-CHO-H <sub>4</sub> folate	83 ± 7	93 ± 8