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# Attenuation of mechanical vibrations at low frequencies by a nonlinear dynamical absorber

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## Résumé :

*À l'heure actuelle, l'atténuation des ondes acoustiques et des vibrations mécaniques en moyennes et hautes fréquences est bien connue et facilement réalisable, en particulier avec des matériaux dissipatifs. Cependant, cette atténuation est beaucoup plus difficile à réaliser en basses fréquences en raison des grandes longueurs d'onde. Dans le travail présenté ici, nous proposons de réduire les vibrations en basses fréquences sur une large bande de fréquences au moyen d'absorbeurs non-linéaires permettant un transfert et une dissipation de l'énergie. À terme, l'objectif est de répartir aléatoirement de tels absorbeurs non linéaires dans une matrice pour atténuer les ondes acoustiques et les vibrations. L'absorbeur se compose d'une poutre console avec une masse à son extrémité. Il est conçu pour obtenir un comportement dynamique non-linéaire en basses fréquences grâce aux déplacements finis de la poutre. Ce système mécanique est modélisé par un système masse-ressort-amortisseur avec une rigidité et un amortissement non-linéaires. En effet, la non-linéarité permet une atténuation sur une bande de fréquence plus large, contrairement aux systèmes linéaires qui ne génèrent qu'une réduction sur une bande de fréquences étroite autour de la résonance, ce qui permet de réduire le nombre d'absorbeurs nécessaires pour une atténuation donnée. Nous allons d'abord présenter la conception de l'absorbeur non-linéaire optimisé en utilisant une modélisation stochastique afin d'obtenir la réponse non-linéaire la plus forte possible. Ensuite, les résultats expérimentaux seront présentés ainsi que ceux obtenus à partir du modèle proposé pour l'absorbeur.*

## Abstract :

*At the present time, the attenuation of acoustic waves and mechanical vibrations at high and middle frequencies is well known and easily done, especially with dissipative materials. However, this attenuation is much more difficult to realize at low frequencies because of the large wavelengths. In the work presented here, we propose to reduce the vibration at low frequencies over a broad frequency band by means of nonlinear absorbers allowing a transfer and a dissipation of the energy. Ultimately, the objective is to randomly distribute such non-linear absorbers in a matrix to attenuate acoustic waves and vibrations. The absorber consists of a cantilever beam with a mass at its end. It is designed in order to obtain a nonlinear dynamical behavior at low frequencies due to the finite displacements of the beam. This mechanical system is modeled by a mass-spring-damper system with a nonlinear stiffness and a*

*nonlinear damping. Indeed, nonlinearity allows attenuation over a broader frequency band, than for linear systems for which the reduction only works on a narrow frequency band around the resonance, reducing the number of absorbers needed for a given attenuation. We will first present the design of the nonlinear absorber optimized using stochastic modeling in order to obtain the strongest nonlinear response possible. Then, experimental results will be presented as well as those obtained by the proposed model of the absorber.*

**Keywords : vibrations attenuation, nonlinear absorber, homogeneization, metamaterial**

## 1 Introduction

As it is well known, the reduction of acoustic waves and vibration at middle and high frequencies is mainly done by dissipative materials. With these materials, waves are reduced thanks to the pores of the materials. However, for low frequencies, the wavelength are larger than the pores, and dissipative materials are less efficient. To get around this problem at low frequencies, absorbers have been designed, in particular oscillators. Among the first papers devoted to the energy pumping by simple oscillators, the work by Frahm [1] in 1911 can be cited. The author proposed the idea of adding an auxiliary body to a structure to reduce or avoid vibration due to periodic impacts. The resonance vibration of the main body is annulled by the secondary resonance vibration of the smaller auxiliary body. In nearer years, tuned mass dampers have been studied. The principle is to add an oscillator (generally a mass-spring-damper system) to a main structure with a problematic resonance. The resonance frequency of the damper is adjusted in order to be the same as the structure's to attenuate the resonance. With that, the peak is divided into two peaks of low amplitudes. A review made by Gutierrez Soto et al. [2] presents a representative research on tuned mass dampers. Metamaterials have also been used for the reduction of noise and vibration. A metamaterial is a material with properties that can not be found in nature, generally a composite. There are for instance materials with both negative permittivity and negative permeability in optics [3]. In the field of absorption of vibration and noise, numerous papers have been published with metamaterials, as for instance, [4, 5, 6, 7, 8, 9, 10, 11]. In 1952, Roberson [12] have presented the equations of a nonlinear dynamic vibration absorber and highlighted the fact that an auxiliary body with nonlinear dynamical behavior offers significant advantages over a linear absorber. This was confirmed by Soize [13] in 1995 that the transfer of the energy is done over a broader frequency band with a nonlinear auxiliary body than a linear one. Concerning the energy pumping by nonlinear mechanical oscillators in order to attenuate vibration for discrete or continuous systems at macro- or at micro-scales, many works have been published such as [14, 15, 16, 17, 18, 19, 20, 21].

This paper is devoted to the reduction of vibration in structures at macro-scale for low frequencies for which the first structural modes are excited. The final objective of this work is to reduce vibration on a broad low-frequency band by using a microstructured material by inclusions that are randomly arranged in the material matrix. The first step of this work is to design and to analyze the efficiency of an inclusion, which is made up of a cantilever beam with a mass at its end. This inclusion behaves as a nonlinear oscillator which is designed so that the energy pumping is effective on a broad frequency band around its resonance instead of a narrow frequency band as for a linear oscillator. For this first step, the objective

is to develop the simplest mechanical model that has the capability to roughly predict the experimental results. The second step will consist in developing a more advanced nonlinear dynamical system. In this paper, devoted to the first step, it is proved that the nonlinearity induced an attenuation on a broad frequency band around its resonance, whereas the associated linear system applies a reduction only on a narrow frequency band. We will present the design of the inclusion in terms of form, dimension and materials, the experimental manufacturing of this system realized with a 3D printing system, and the experimental measurements that have been performed. The prevision given by the stochastic computational model are compared to the measurements. The results obtained exhibit the physical attenuation over a broad low-frequency band, which were expected.

In Section 2, the model of the inclusion and the related stochastic solver are introduced. Then, the experimental design is presented in Section 3 as well as the experimental measurements and the identification of the model. In Section 4, the conclusions on the results of this work and the perspectives of the future work are given.

## 2 Design of the nonlinear model and stochastic solver

### 2.1 Model of the inclusion

As explained in Section 1, a nonlinear oscillator with one DOF is proposed to model the nonlinear dynamical behavior of the inclusion. The one-DOF nonlinear model is composed of a mass-spring-damper system with a nonlinear spring and a nonlinear damping, subjected to base excitation (see the scheme displayed in Figure 1). Let  $X_{\text{imp}}^{\text{exp}}(t)$  be the displacement imposed at the base in the absolute frame and let  $X_s(t)$  be the relative displacement of the point mass with respect to the base. Let

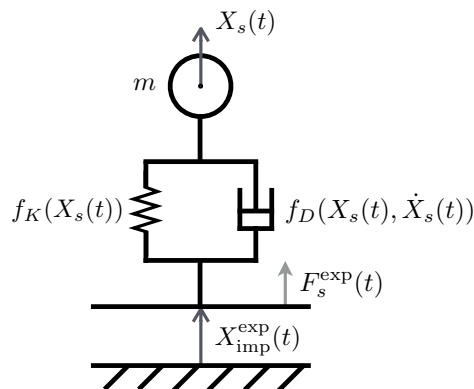


FIGURE 1 – 1D simplified model.

$\{\ddot{X}_{\text{imp}}^{\text{exp}}(t), t \in \mathbb{R}\}$  be the acceleration imposed to the base, which is a Gaussian stationary second-order centered stochastic process, defined on the probability space  $(\Theta, \mathcal{T}, \mathcal{P})$ , for which the power spectral density function is denoted by  $S_{\ddot{X}_{\text{imp}}^{\text{exp}}}(\omega)$ . We aim to find the stationary second-order stochastic solution  $\{X_s(t), t \in \mathbb{R}\}$  (which is not Gaussian) of the following stochastic nonlinear equation  $m(\ddot{X}_s(t) + \ddot{X}_{\text{imp}}^{\text{exp}}(t)) + f_D(X_s(t), \dot{X}_s(t)) + f_K(X_s(t)) = 0$  for  $t$  in  $\mathbb{R}$ , which is rewritten as

$$m\ddot{X}_s(t) + f_D(X_s(t), \dot{X}_s(t)) + f_K(X_s(t)) = F_s^{\text{exp}}(t), \quad t \in \mathbb{R}, \quad (1)$$

with

$$\begin{aligned} F_s^{\text{exp}}(t) &= -m \ddot{X}_{\text{imp}}^{\text{exp}}(t) , \\ f_D(X_s(t), \dot{X}_s(t)) &= (c_1 + c_2 |X_s(t)|) \dot{X}_s(t) , \\ f_K(X_s(t)) &= k_1 X_s(t) + k_3 (X_s(t))^3 , \end{aligned}$$

where  $m$  is the mass of the inclusion introduced before,  $c_1$  and  $c_2$  are the damping coefficients and  $k_1$  and  $k_3$  are the stiffness coefficients. The nonlinear stiffness is written as a cubic nonlinearity because it is the form of nonlinearity due to geometric effects that can be observed experimentally in our case. We did not add quadratic coefficient in order to obtain a centered response as the excitation is a centered stochastic process.

The mean input power  $\Pi_{\text{in}} = E\{F_s^{\text{exp}}(t) \dot{X}_s(t)\}$  (in which  $E$  is the mathematical expectation) and the mean power dissipated  $\Pi_{\text{diss}} = E\{f_D(X_s(t), \dot{X}_s(t)) \dot{X}_s(t)\}$ , which are independent of  $t$  and which are equal (due to the stationarity), can be written as  $\Pi_{\text{in}} = \int_{\mathbb{R}} \pi_{\text{in}}(\omega) d\omega$  and  $\Pi_{\text{diss}} = \int_{\mathbb{R}} \pi_{\text{diss}}(\omega) d\omega$ , in which the density  $\pi_{\text{in}}(\omega)$  and  $\pi_{\text{diss}}(\omega)$  are such that

$$\pi_{\text{in}}(\omega) = S_{F_s^{\text{exp}} \dot{X}_s}(\omega) \quad , \quad \pi_{\text{diss}}(\omega) = S_{f_D \dot{X}_s}(\omega) . \quad (2)$$

In Eq. (2),  $S_{F_s^{\text{exp}} \dot{X}_s}$  is the cross-spectral density function of the stationary stochastic processes  $F_s^{\text{exp}}$  and  $\dot{X}_s$ , and  $S_{f_D \dot{X}_s}(\omega)$  is the cross-spectral density function of the stationary stochastic processes  $f_D$  and  $\dot{X}_s$ . The energy pumping expressed as a function of the frequency is therefore characterized by  $\pi_{\text{in}}(\omega) = \pi_{\text{diss}}(\omega)$ . In order to qualify the efficiency of the energy pumping as a function of the intensity of the nonlinearity, we introduce the normalized quantity,

$$\pi_{\text{in,norm}}(\omega) = \frac{\pi_{\text{in}}(\omega)}{S_{F_s^{\text{exp}}}(\omega)} . \quad (3)$$

Finally, the damping and stiffness coefficients will be experimentally identified by using the frequency dependent function  $\text{FRF}^2(\omega)$  defined on  $B_0$  by,

$$\text{FRF}^2(\omega) = \frac{|S_{\dot{X}_s F_s^{\text{exp}}}(\omega)|^2}{|S_{F_s^{\text{exp}}}(\omega)|^2} \quad (4)$$

It should be noted that if  $f_D(x)$  and  $f_K(x)$  were linear functions of  $x$  (linear oscillator), then  $\text{FRF}^2$  would represent the square of the modulus of the frequency response function of the associated linear filter for which  $F_s^{\text{exp}}$  is the input and  $\dot{X}_s$  is the output.

## 2.2 Stochastic solver and signal processing

*Stochastic solver.* For constructing the stationary stochastic solution of the nonlinear differential equation Eq. (1), the Monte Carlo method (see [22]) is used. Let  $\{F_s^{\text{exp}}(t; \theta_\ell), t \in \mathbb{R}\}$  be a realization of the stochastic process  $F_s^{\text{exp}}$  for  $\theta_\ell \in \Theta$ . Considering  $L$  independent realizations, for each realization  $\theta_\ell$ , we

then have to solve the deterministic nonlinear differential equation with initial conditions,

$$\begin{cases} m\ddot{X}(t; \theta_\ell) + f_D(X(t; \theta_\ell), \dot{X}(t; \theta_\ell)) + f_K(X(t; \theta_\ell)) = F_s^{\text{exp}}(t; \theta_\ell), & t \in [0, t_0 + T], \\ X(0, \theta_\ell) = 0, \quad \dot{X}(0, \theta_\ell) = 0. \end{cases} \quad (5)$$

The part  $\{X(t; \theta_\ell), t \in [0, t_0]\}$  of the non-stationary random response corresponds to the transient signal induced by the initial conditions, that decreases exponentially due to the damping. This part of the response is removed in the signal analyzing of the second-order quantities of the stationary solution. Time  $t_0$  is chosen in order that the transient response be negligible for  $t \geq t_0$ . The part of the trajectory corresponding to the stationary response is  $X_s(t; \theta_\ell) = X(t - t_0; \theta_\ell)$  for  $t$  in  $[t_0, t_0 + T]$ . The time duration  $T$  that is related to the frequency resolution is defined after. The deterministic problem defined by Eq. (5) will be solved with a Störmer-Verlet scheme presented after.

*Time and frequency sampling.* For constructing the second-order quantities of the stationary response  $X_s$ , the signal processing requires a time sampling with a constant time step  $\Delta_t$  that is performed using the Shannon theorem for the stationary stochastic processes [23]. The sampling frequency is thus written as  $f_e = 2 f_{\text{max}}$  where  $f_{\text{max}}$  is the maximal frequency and the time step is  $\Delta_t = 1/f_e$ . The corresponding time sampling is  $t_\alpha = \alpha \Delta_t$  with  $\alpha = 0, 1, \dots, N - 1$  in which the integer  $N$  is chosen in order that the time duration is  $T = 8 s$ , where  $T = N \Delta_t$  yielding the frequency resolution  $\Delta_f = 1/T = 0.125 \text{ Hz}$  and  $N = 16, 384$ . The corresponding sampling points in the frequency domain are  $f_\beta = -f_{\text{max}} + (\beta + 1/2)\Delta_f$  for  $\beta = 0, 1, \dots, N - 1$ .

*Generation of independent realizations of stochastic process  $F_s^{\text{exp}}$ .* The usual second-order spectral representation of the stationary stochastic processes is used [24, 25]. The power spectral density function  $S_{F_s^{\text{exp}}}(\omega)$  of the Gaussian stationary second-order centered stochastic process  $F_s^{\text{exp}}$  is such that  $S_{F_s^{\text{exp}}}(\omega) = m^2 S_{\ddot{X}_{\text{imp}}^{\text{exp}}}(\omega)$ , in which  $S_{\ddot{X}_{\text{imp}}^{\text{exp}}}(\omega) = \omega^4 S_{X_{\text{imp}}^{\text{exp}}}(\omega)$ . The autocorrelation function  $\tau \mapsto R_{\ddot{X}_{\text{imp}}^{\text{exp}}}(\tau)$  of stochastic process  $\ddot{X}_{\text{imp}}^{\text{exp}}$  is such that  $R_{\ddot{X}_{\text{imp}}^{\text{exp}}}(\tau) = E\{\ddot{X}_{\text{imp}}^{\text{exp}}(t + \tau)\ddot{X}_{\text{imp}}^{\text{exp}}(t)\}$  and  $R_{\ddot{X}_{\text{imp}}^{\text{exp}}}(\tau) = \int_{\mathbb{R}} e^{i\omega\tau} S_{\ddot{X}_{\text{imp}}^{\text{exp}}}(\omega) d\omega$ . The generator of realizations of the Gaussian stationary second-order stochastic process  $\ddot{X}_{\text{imp}}^{\text{exp}}$  is based on the usual spectral representation (see [26, 27]). Let  $\Psi_0, \dots, \Psi_{N-1}$  be  $N$  mutually independent uniform random variables on  $[0, 1]$ , and let  $\phi_0, \dots, \phi_{N-1}$  be  $N$  mutually independent uniform random variables on  $[0, 2\pi]$ , which are independent of  $\Psi_0, \dots, \Psi_{N-1}$ . The spectral representation used is,

$$\ddot{X}_{\text{imp}}^{\text{exp}}(t) \simeq \sqrt{2\Delta_\omega} \text{Re} \left\{ \sum_{\beta=0}^{N-1} \sqrt{S_{\ddot{X}_{\text{imp}}^{\text{exp}}}(\omega_\beta)} Z_\beta e^{-i\omega_\beta t} e^{-i\phi_\beta} \right\}, \quad t \in [0, t_0 + T], \quad (6)$$

with  $\Delta_\omega = 2\pi \Delta_f$ , where  $Z_\beta = \sqrt{-\log(\Psi_\beta)}$  and  $\omega_\beta = 2\pi f_\beta$ .

From Eq. (6), it can be deduced that the realization  $\{\ddot{X}_{\text{imp}}^{\text{exp}}(t; \theta_\ell), t \in [t_0; t_0 + T]\}$  is written as

$$\ddot{X}_{\text{imp}}^{\text{exp}}(t; \theta_\ell) \simeq \sqrt{2\Delta_\omega} \text{Re} \left\{ \sum_{\beta=0}^{N-1} g_{\beta, \ell} e^{-i\omega_\beta t} \right\}, \quad t \in [0, t_0 + T], \quad (7)$$

with  $g_{\beta,\ell} = \sqrt{S_{\dot{X}_{\text{imp}}^{\text{exp}}(\omega\beta)}} Z_{\beta}(\theta_{\ell}) e^{-i\phi_{\beta}(\theta_{\ell})}$ . Introducing the FFT  $\{\widehat{g}_{0,\ell}, \dots, \widehat{g}_{N-1,\ell}\}$  of  $\{g_{0,\ell}, \dots, g_{N-1,\ell}\}$ , which is written as  $\widehat{g}_{\alpha,\ell} = \sum_{\beta=0}^{N-1} g_{\beta,\ell} \exp\{-2i\pi\alpha\beta/N\}$  for  $\alpha = 0, 1, \dots, N-1$ , we obtain

$$\ddot{X}_{\text{imp}}^{\text{exp}}(t_{\alpha}; \theta_{\ell}) = \sqrt{2\Delta\omega} \operatorname{Re}\left\{ \exp\left\{-i\pi\alpha\left(\frac{1-N}{N}\right)\right\} \widehat{g}_{\alpha,\ell} \right\}, \alpha = 0, 1, \dots, N-1. \quad (8)$$

*Störmer-Verlet integration scheme.* The Störmer-Verlet integration scheme is well suited for the resolution of dynamical Hamiltonian systems [28, 29] as proposed, for instance, for the dissipative case in [30]. Such a scheme preserves the mechanical energy during the numerical integration. We thus rewrite Eq. (5) in the following dissipative Hamiltonian form as

$$\left\{ \begin{array}{l} \dot{X}(t; \theta_{\ell}) = \frac{1}{m} Y(t; \theta_{\ell}), \quad t \in [t_0, t_0 + T], \\ \dot{Y}(t; \theta_{\ell}) = -f_D(Y(t; \theta_{\ell}) - k_1 X(t; \theta_{\ell}) \\ \quad - k_3 (X(t; \theta_{\ell}))^3 + F_s^{\text{exp}}(t; \theta_{\ell}), \quad t \in [t_0, t_0 + T], \\ X(0; \theta_{\ell}) = 0, \quad Y(0; \theta_{\ell}) = 0. \end{array} \right. \quad (9)$$

We use the notation  $u_{\ell}^{\alpha} = U(t_{\alpha}; \theta_{\ell})$ . The Störmer-Verlet integration scheme for Eq. (9) is then written, for  $\alpha = 0, 1, \dots, N-1$ , as

$$\left\{ \begin{array}{l} x_{\ell}^{\alpha+1/2} = x_{\ell}^{\alpha} + \frac{\Delta t}{2m} y_{\ell}^{\alpha}, \\ y_{\ell}^{\alpha+1} = y_{\ell}^{\alpha} + \Delta t \left[ -\frac{f_D(y_{\ell}^{\alpha}) + f_D(y_{\ell}^{\alpha+1})}{2} \right. \\ \quad \left. - k_1 x_{\ell}^{\alpha+1/2} - k_3 (x_{\ell}^{\alpha+1/2})^3 + F_s^{\text{exp}}(t_{\alpha+1}; \theta_{\ell}) \right], \\ x_{\ell}^{\alpha+1} = x_{\ell}^{\alpha+1/2} + \frac{\Delta t}{2m} y_{\ell}^{\alpha+1}, \end{array} \right. \quad (10)$$

in which  $F_s^{\text{exp}}(t_{\alpha+1}; \theta_{\ell}) = -m\ddot{X}_{\text{imp}}^{\text{exp}}(t_{\alpha+1}; \theta_{\ell})$ .

*Signal processing.* For estimating, the power spectral density functions and the cross-spectral density functions defined in Eqs. (2) and (4), the periodogram method [23] is used.

### 3 Experimental design choice, measurements and identification of the model

In Section 2, we defined the model of the inclusion and the related stochastic solver. In this section, we want to design a experimental structure that can be assimilated to an one-DOF nonlinear oscillator.

Concerning the design of the nonlinear oscillator, we had several constraints. Indeed, the dimension of the inclusion was set at about two centimeters, in order to be of the size of the biggest aggregates

in concrete, supposing that the inclusion can be put in a wall of concrete. In addition, we wanted an oscillator with a strong nonlinear behavior without important displacements to remain in the bulk define previously. Also, we needed an oscillator with a weak damping to absorb the energy on a broad frequency band. After tests on different structures (these tests will be develop in a future paper), we chose to focus on a cantilever beam with a mass at its end.

### 3.1 Presentation of the test structure

The inclusion has been designed at a macro-scale and this inclusion is manufactured using a 3D printing system. The material of the inclusion and of the frame is in ABS, which is commonly used as a material for 3D printing. It is made up of a mass constituted of a cube, embedded at the end of a beam. The other end of the beam is integral with the frame. The beam length is  $0.026\text{ m}$  and its square section is  $0.001 \times 0.001\text{ m}^2$ . The exterior dimensions of the cube are  $0.008 \times 0.008 \times 0.008\text{ m}^3$ . The mass  $m$  of the inclusion

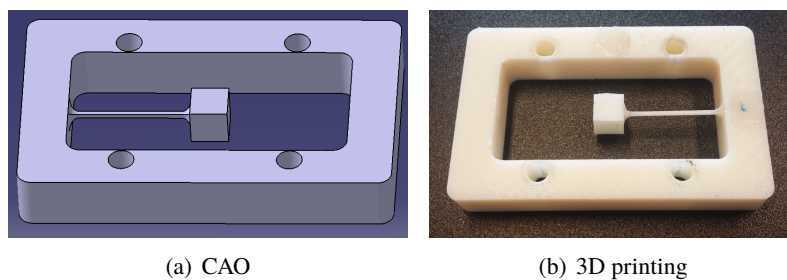


FIGURE 2 – CAO and 3D printing of the test structure.

is approximated by the sum of the mass of the accelerometer attached to it for the measurements, that is  $0.4\text{ g}$ , the mass of its cable  $0.2\text{ g}$  and the mass of the cube  $0.55\text{ g}$ , so the mass  $m$  is  $1.2\text{ g}$  (the mass of the beam is neglected). The mass density of the ABS is  $1,780\text{ kg/m}^3$ . Some experimental traction tests have been carried out to identify the mechanical properties of the ABS material. The experiments give for the Young modulus,  $2.2 \times 10^9\text{ Pa}$  and for the Poisson coefficient  $0.35$ . This inclusion has been designed so that the first eigenfrequency of the frame be around  $1,200\text{ Hz}$  and the first eigenfrequency of the inclusion (point mass, accelerometer and beam) around  $24\text{ Hz}$ . We are interested in analyzing the stationary random response of the inclusion in the frequency band of analysis  $B_a = [0, f_{\max}]$  with  $f_{\max} = 1,024\text{ Hz}$ , induced by the stationary random excitation of the embedded end of the beam. The acceleration of the base of the beam is equal to the acceleration imposed to the frame (considered as rigid in the frequency band), on which a stationary random external force is applied (see Section 3). The observed frequency band is the band  $B_o = [21, 26]\text{ Hz}$ , which contains the resonance frequency for all the amplitudes of the excitation.

### 3.2 Experimental results and identification of the model

The experimental configuration can be viewed in Figure 3. The acceleration  $\ddot{X}_{\text{imp}}^{\text{exp}}$  at a point of the rigid frame fixed to the shaker and the acceleration  $\ddot{X}_S^{\text{exp}}$  of the mass (inclusion) are measured by two accelerometers. The excitation applied to the rigid frame is done by a shaker. The experimental responses have been measured for seven amplitude levels of the acceleration  $\ddot{X}_{\text{imp}}^{\text{exp}}$ . These cases are identified by the ratio  $d/h$  where  $h$  is the thickness of the beam ( $h = 0.001\text{ m}$ ) and  $d$  is defined as the mean of the “



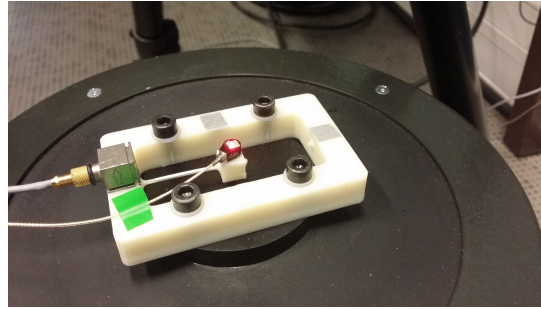
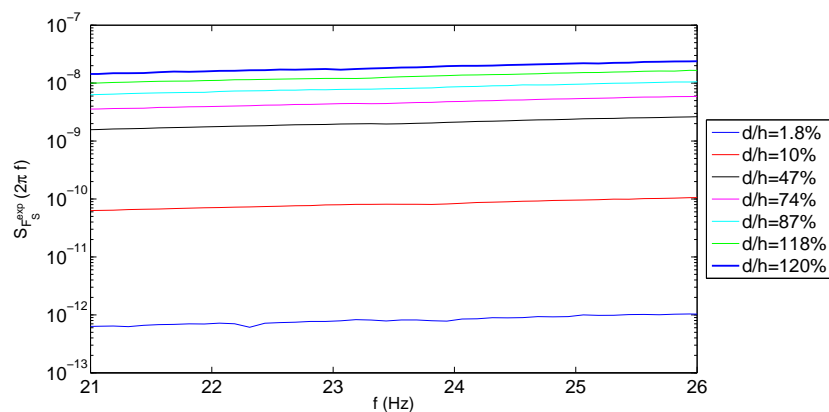


FIGURE 3 – The experimental configuration.

peak-to-peak” deflection amplitudes obtained for each measurement block :

$$d = \frac{100}{2L} \left( \sum_{\ell=1}^L \max(X^{\text{exp}}(t; \theta_{\ell})) - \sum_{\ell=1}^L \min(X^{\text{exp}}(t; \theta_{\ell})) \right) .$$

For instance, if  $d/h = 100\%$ , the displacement of the inclusion is of the order of magnitude of the thickness of the beam. The power spectral density function of the force applied to the oscillator  $S_{F_s^{\text{exp}}}$  is displayed in Figure 4 for each case and for the frequency band  $B_o$ .

FIGURE 4 – Experimental PSD function  $S_{F_x^{\text{exp}}}$  for seven amplitudes of the excitation.

As explained in Section 2.1, for all amplitudes, the experimental identification of the damping and stiffness parameters is performed by minimizing over the frequency band  $B_o$ , the distance between the function  $\text{FRF}^2$  (Eq. (5)) computed with the model and with the experimental measurements.

During the identification process, we have noted that the damping of the system was nonlinear. According to [31], the form chosen to model the damping in order to keep a centered response is  $f_D(X_s(t), \dot{X}_s(t)) = (c_1 + c_2|X_s(t)|)\dot{X}_s(t)$ . The experimental identification gives for the stiffness and damping coefficients

$$\begin{cases} k_1 = 26.8 \text{ N/m} , \\ k_3 = -4 \times 10^6 \text{ N/m}^3 , \\ c_1 = 0.0038 \text{ N s/m} , \\ c_2 = 10 \text{ N s/m}^2 . \end{cases} \quad (11)$$

For each of the seven amplitudes, Figure 5 displays the functions  $\text{FRF}^2$  obtained by the identified model and experimentally. It can be seen a reasonable agreement between the experiments and the computation, knowing that an approximation has been introduced for constructing the model (see the explanations given in Section 2.1).

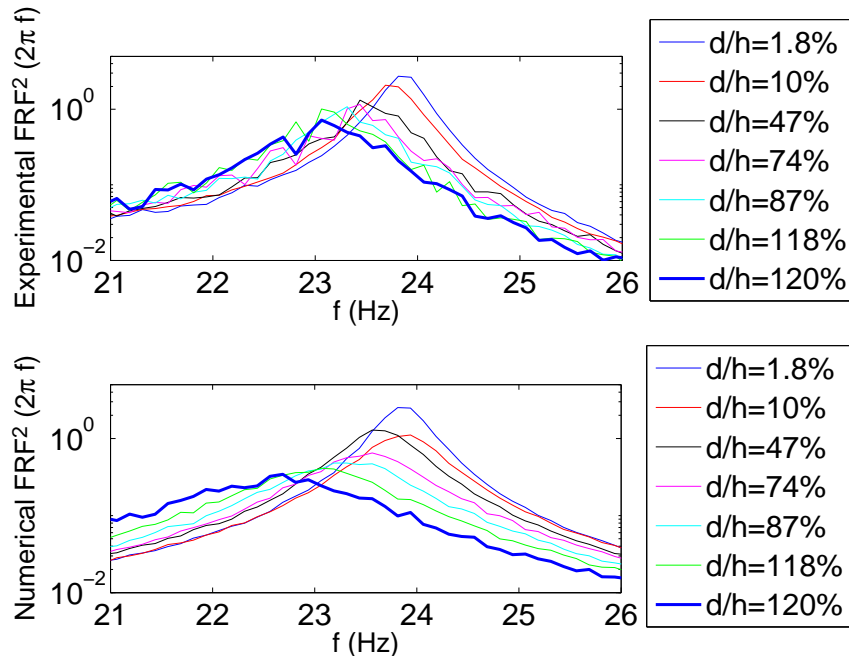


FIGURE 5 – Functions  $\text{FRF}^2$  obtained experimentally and with the identified model for the seven amplitudes of excitation.

Figure 6 displays the experimental and numerical normalized input power density defined by Eq. (3) for seven amplitudes of excitation. A reasonable agreement can also be seen between the model prediction and the experiments. Furthermore, the results presented in this figure confirm a strong effect of the nonlinearity that allows the pumping energy phenomenon to be efficient over a broader frequency band around the resonance frequency than for the linear case, which was the objective of this study.

## 4 Conclusions

In this paper, we have presented the results related to the first step of a work devoted to the design and the analysis of a nonlinear microstructured material to reduce vibrations at low frequencies. We have designed an inclusion at macroscale, which has been manufactured with a 3D printing system. The dimension of this inclusion can easily be reduced with the same technology. A nonlinear dynamical model has been developed and its parameters have been identified with the experiments. Both the predictions given by the model and the experiments confirm that the pumping energy phenomenon is more efficient over a broader frequency band around the resonance frequency than for the linear case. The work in progress is the use of absorbers based on such a technologies for analyzing the attenuation of acoustics waves and vibrations in materials.

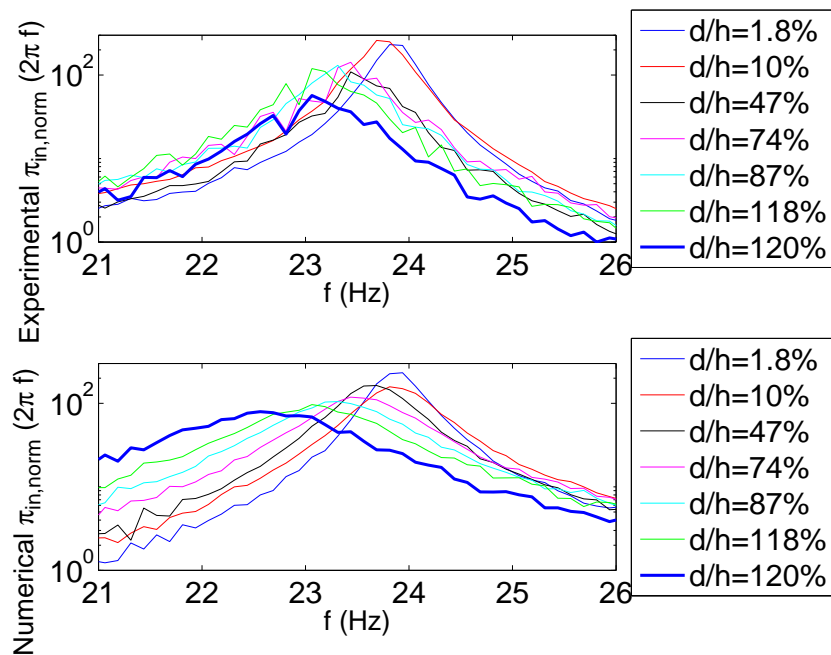


FIGURE 6 – Normalized input power density  $\pi_{in, norm}^{exp}$  obtained experimentally and with the identified model for the seven amplitudes of excitation.

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