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Further Extending the Dilution Range of the "water-in-DES" Regime upon the Replacement of Water by an Organic Solvent with Hydrogen Bond Capabilities

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Abstract

Aqueous dilutions of deep eutectic solvents (DESs) have lately allowed exploring new and more demanding applications where neat DESs are not capable to perform well. However, the use of DES dilutions with non-aqueous H-bond-forming solvents remains basically unexplored. It is worth noting the obvious interest of using organic solvents in those cases where any reagent or by-product is non-soluble, non-miscible or unstable in water, the presence of water might alter the reaction kinetics (for instance, when water is a by-product), or a co-solvent with low vapour pressure allows exploring reaction processes (high temperatures or solvothermal conditions, among others) not suitable for water. Herein, we investigated benzyl alcohol (BA) dilutions of DES composed of resorcinol (R), urea (U) and choline chloride (ChCl). In particular, neutron scattering, nuclear magnetic resonance and Brillouin experiments revealed how BA was accommodated within the H-bond complex structure of the original DES for BA contents of up to 67 wt% whereas this H-bond complex structure basically disappeared for higher BA contents. This behaviour somehow resembled that found in aqueous solutions, with two well differentiated regimes - e.g., the "solvent-in-DES" and the "DES-in-solvent" - depending on the DES content. However, the "solvent-in-DES" regime was preserved for much higher solvent contents of BA than $H_2O - e.g.$, 60-65 versus 18-20 wt%, respectively. Interestingly, the specific BA dilution where transition from one regime to the other occurs was particularly well suited to develop a spinodal decomposition process when used as the precursor for the preparation of polymer resins (by polycondensation between resorcinol and *para*-phthalaldehyde).

Introduction

With increasing pressure to improve the eco-friendly features of many chemical processes, the design (and use) of more sustainable solvents is by no means trivial. Within this context, deep eutectic solvents $(DESs)^1$ gained particular relevance as they share some interesting properties with ionic liquids $(ILs)^2 - e.g.$, low flammability, stability against air and moisture, excellent solvation potential, chemical and thermal stability, high heat capacity, density and conductivity, and low vapour pressure – whose negative environmental impact has been lately a matter of concern.

DESs are obtained by combination between a hydrogen-bond donor (HBD) and a hydrogen-bond acceptor (HBA) in a proper molar ratio.^{3, 4, 5} With the aim of obtaining even less-toxic and more biodegradable DESs, König's and Kroon's groups promoted the design of eutectic mixtures using either sugars^{6, 7} or natural organic acids,^{8, 9} whereas Choi *et al.* described the so-called NADESs (natural DESs)¹⁰ containing sugars, natural organic acids and/or amino acids as HBDs and ChCl (an essential nutrient extracted from biomass and often regarded as a part of the B-complex vitamins¹¹) as the HBA. NADESs further improved the environmental sustainability of regular DESs, opening the path to their use in the field of green chemistry and sustainable processes.¹²

It is worth noting that H-bonds governing components interactions in most of these eutectic mixtures make them quite compatible with water. Thus, further improvement of the greenness aspects of DESs and NADESs has been achieved by dilution with water. In this regard, water addition allows decreasing the typically high viscosity of DESs/NADESs.^{13, 14, 15, 16} It is worth noting that high viscosities are a serious drawback that, in many cases, has limited the ultimate performance of DESs/NADESs.^{17, 18} Nonetheless, attention to the dilution range has to be paid so that H-bond complexes between DES/NADES components are yet preserved, this is, within the "water-in-DES" regime. Otherwise, at pseudo-high dilutions in the so-called DES-in-water regime, a simple dilution of the individual DES/NADES components would be obtained.^{19, 20, 21, 22, 23}

While mixing water in controlled amounts – e.g., within the so-called water-in-DES regime²⁴ – has been widely accepted as a simple and practical way of altering DES chemical and thermodynamic properties (with viscosity and conductivity exhibiting an exponential evolution along with water content), ^{14, 19, 25, 26, 27, 28, 29, 30, 31} the study of DES dilutions with non-aqueous H-bond-forming solvents remains basically unexplored. It is worth noting the obvious interest of using organic solvents in those cases where any reagent or by-product is non-soluble, non-miscible or unstable in water, ^{32, 33, 34, 35, 36} the presence of water might alter the reaction kinetics (for instance, when water is a by-product), ^{37, 38, 39, 40, 41, 42} or a co-solvent with low vapour pressure allows exploring reaction processes (high temperatures or solvothermal conditions, among others) not suitable for water.^{43, 44, 45}

Herein, we investigated the dilution with benzyl alcohol (BA) of a ternary DESs composed of resorcinol and urea (R and U, respectively, as the HBDs) and choline chloride (ChCl, as the HBA) in a 3:2:1 molar ratio. DES dilutions with different BA contents were named as RUChClnBA, with n being moles of BA per mole of DES in the different samples. Brillouin and ¹H NMR spectroscopies, neutron scattering with isotopic substitution together with empirical potential structure refinement (NDIS-EPSR), and molecular dynamic (MD) simulations were used to study both the neat form of RUChCl and the different BA dilutions. RUChCl and aqueous dilutions thereof have been recently studied by similar means thus providing an interesting background for the discussion of the results obtained in this work.⁴⁶ In this case, BA was chosen because of its natural occurrence (produced naturally by many plants and commonly found in fruits and teas, as well as in a variety of essential oils) and low acute toxicity (the median lethal dose, LD_{50} , is 1.2 g/kg in rats). Moreover, the aromatic nature, the polarity (the dipole moment is 1.67 D) and the low vapor pressure (0.18 kPa at 60 °C) of BA provide this solvent some capabilities not provided by water.^{47, 48} Finally, we explored the suitability of RUChClnBA to obtain polymeric resins by polycondensation of R with para-phthalaldehyde (pPA, benzene-1,4-dicarboxaldehyde) as an alternative to DES-assisted polycondensations carried out in aqueous dilutions.^{49, 50, 51, 52, 53, 54, 55}

Results and Discussion

We first studied RUChClOBA, RUChCl5.4BA, RUChCl11BA and RUChCl22BA using NDIS-EPSR (see experimental part for details and Table S1).^{56, 57} Details of the different isotopic substituted samples measured using NDIS and the atom labels assigned to R,

U, Ch, Cl and BA in the EPSR simulation of the diffraction data are provided in Tables S2 and S3, and Fig. 1, respectively. MD simulations were also performed with the aim of gaining further insights into the properties of these systems at a molecular level. Moreover, it is worth noting how the density of DES dilutions with different BA contents obtained by MD simulations correlated well with the experimentally data (Fig. S1).

The agreement between experimental total diffraction data and their corresponding EPSR fits (Fig. S2) revealed the goodness of this approach to investigate our samples (i.e., in all the simulations, *R*-factors were 0.001 after ca. 5000 iterations). The evolution of the solvents structure was followed by representing the total diffraction patterns of the fully deuterated samples (Fig. S3). As in previous results found in aqueous dilutions of DESs (both this one and others),^{22, 23, 46, 58} the absence of small-angle scattering features (i.e., in the range of Q=0.01–0.5 Å⁻¹, d=1.2–60 nm) demonstrated that RUChCl*n*BA mixtures were not classically phase-separated.^{22, 23} It is worth noting some minor divergences in the region Q ≤ 2 Å⁻¹ coming from the typical inelastic scattering corrections for ¹H nuclei in non-fully deuterated compounds (Fig. 1). Fig. S3 also revealed a nanostructure transition on the intermolecular level from sample RUChCl0BA (i.e., with two primary scattering features at *Q* = 1.39 and 2 Å⁻¹, the former greater than the latter) to RUChCl22BA (i.e., with just one primary scattering features at *Q* = 2 Å⁻¹ typical of BA can we say this??).

Fig. 2 and Fig. S4-S13 display both centre-of-mass to centre-of-mass radial distribution functions (RDFs) as well as partial atom-to-atom radial distribution functions (pRDFs) obtained from EPSR. Coordination numbers (N_{coord}) and spatial density function (SDF) plots were also obtained by the combination of NDIS and EPSR (Table S4, Fig. S14-S17). Interestingly, the evolution of N_{coord} along with BA dilution was similar to that happening along with aqueous dilution,⁴⁶ although not exactly the same. As for aqueous dilution, pRDFs obtained from both NDIS-EPSR and MD simulations corroborated the capital role played by the chloride anion (CI) in the HB interactions of the neat DES (e.g., RUChCl0BA) was preserved upon the addition of BA in certain contents (e.g., RUChCl5.4BA and RUChCl11BA) (Fig. 3a). Actually, the N_{coord} values found for HB interactions established by CI with R, U and Ch in RUChCl5.4BA and RUChCl11BA just experienced a slight decrease as compared to those in

RUChClOBA as consequence of the new HB interactions established by Cl with BA for the accommodation of the latter into the HB complex structure. It was only for high BA contents (e.g., RUChCl22BA) that the HB interaction between Cl and Ch became quite weak (e.g., N_{coord} of Cl-Hco was only 0.12 in RUChCl22BA) (Fig. 3a). This low value of N_{coord} was indicative of the rupture of the HB complexes characteristic of DESs. For instance, in our previous work dealing with aqueous dilutions of the same DES, N_{coord} of Cl-Hco was even a bit higher (e.g., 0.19) in RUChCl32W, a dilution range where the system was defined as a simple aqueous solution of the individual components R, U and ChCl.⁴⁶ Moreover, BA was capable to self-correlate into the HB complex structure of RUChCl5.4BA and RUChCl11BA as water did in RUChCl11W (see Os-Hs in Fig. 3b, with "s" being either W or BA). Nonetheless, it is worth noting that self-correlation in RUChCl5.4BA and RUChCl11BA experienced a dramatic decrease as compared to neat BA or even to RUChCl22BA, as revealed by the plot of cluster probability versus cluster size as well as the MD simulation snapshots depicted in Fig. S18.

A closer analysis of the evolution of N_{coord} along with BA dilution allowed distinguishing significant differences with aqueous dilutions. Thus, the $N_{\rm coord}$ values between BA and DES components other than Cl (e.g., R, U and Ch) in RUChCl5.4BA and RUChCl11BA were well below those found in RUChCl11W (see Ou-Hs, Oc-Hs, Or-Hs, Os-Hco and Os-Hrp in Fig. 3b). Actually, the N_{coord} values found for Oc-Hb, Or-Hb, Ob-Hco and Ob-Hrp were too low to consider the occurrence of effective HB interactions between BA and both R and Ch. It is worth noting that neither the size nor the aromatic nature of BA favoured strong HB interactions with all DES components as it happened with water. Moreover, the number of HBs capable to be formed by water and BA (e.g., 4 and 2, respectively) was also a limiting factor for BA (Fig. 4a, left). This is reflected in the linear fashion in which HB networks are formed in BA (Fig. 4b). Actually, despite the average number of HB per water molecule (n_{HB}) decreased along with dilution for both water and BA (Fig. 4c), the plot of the percentage of solvent molecules that engage in n HBs (fi) was just 1 in the "BA-in-DES" regime (for RUChCl5.4BA and RUChCl11BA) (Fig. 4d) whereas it was 3 in the "water-in-DES" regime (for RUChCl11W).⁴⁶ Interestingly, the molar ratio of solvent to DES in the "solvent-in-DES" regime was basically the same in aqueous and BA dilutions of RUChCl. Nonetheless, it is worth noting that the water content in RUChCl11W was only 18-20 wt% whereas the BA content in RUChCl11BA was ca. 60-67 wt%. Moreover, this extended dilution range of the "BA-in-DES" regime where BA was yet successfully accommodated into the HB complex structure originally formed by R, U and ChCl was also reflected in the evolution of π - π interactions that are characteristic in neat BA (Fig. 4a, right). The tendency of π - π interactions changed for DES contents of ca. 35 wt%, when transitioning from the "DES-in-BA" regime into the "BA-in-DES" regime (Fig. 4c). It seems that accommodation into the HB complex structure by HB interactions of BA with Cl and with U, as well as by self-correlation between BA molecules (Fig. S13) avoided the proper emplacement between BA molecules for π - π interactions.

The preservation of the "solvent-in-DES" regime even at extremely low DES contents was indeed an intriguing result that merits further investigation. Unfortunately, DSC scans of BA dilutions of RUChCl displayed neither a melting point (T_m) nor a crystallization temperature (T_c) (Fig. S19). This behaviour is typical of noneasily crystallizable ILs and DESs⁵⁹ and limits the capability of DSC to study the formation of certain eutectic mixtures. As an alternative, we have been lately using Brillouin and ¹H NMR spectroscopy given their capability to study different co-solvents mixtures,^{60, 61, 62, 63, 64} including DESs.^{24, 27-29, 65} Actually, Brillouin spectroscopy is a reliable technique to study non-ideal liquid binary mixtures. Brillouin scattering results from the inelastic interaction between light and thermal acoustic excitations in dielectric materials. Interestingly, the deviation from linearity experienced by these interactions at the eutectic composition of liquid binary mixtures where water is one of the main components allowed the certain assignment of the eutectic composition in different liquid binary mixtures^{66, 67} including aqueous DES solutions. Actually, we have observed this deviation in the evolution along with the DES content of both the hypersonic velocity (v_H) and the opto-acoustic dispersion function (D^{180} -function).^{24, 27-} ^{29, 65} In this work, we found that v_H deviated from the linear pattern followed by the ultrasound velocity (v_{U} , not accounting for acoustic dispersions) at a DES content of ca. 35 wt% (Fig. 5a).

We also studied by ¹H NMR the evolution of the chemical shifts of the different DES components along with the DES content (in wt%) (Fig. S20, Table S5). In particular, the protons at the aromatic ring of R experienced the most significant changes, with protons at 2-, 4- and 6-positions up-field shifting for DES contents of 40 wt% and

above. It is well known that hydroxyl groups of R donate some of its electron density into the conjugated π system via resonance so the protons at 2-, 4- and 6-positions are upfield shifted, more so as the electron donating capability increases (Fig. 5b). This was actually our case with the hydroxyl group participating more and more actively in HB complexes as the DES content increases within the "BA-in-DES" regime.

Moreover, the self-diffusion coefficients of the different DES components (D_R , D_U and D_{Ch}) as well as of deuterated BA (D_{BA}) (Fig. S21, Table S6) followed the pattern observed for aqueous dilutions of RUChCl, this is, the self-diffusion coefficient of the solvent (either water or BA) is similar to those of all DES components at high DES contents and diverge at low DES contents, mainly from the DES content at which transition occurs from the "solvent-in-DES" regime to the "DES-in-solvent" one.^{24, 28, 46} It is worth reminding the above-mentioned peculiarities of BA (molecular size and aromatic nature) to understand why the self-diffusion coefficient of water diverged further than that of BA in the "DES-in-solvent" regime. Interestingly, self-diffusion coefficients obtained from MD simulations agreed with those obtained experimentally (Fig. S21). Actually, previous works using MD simulations in heterogeneous liquid mixtures correlated changes in the slope of the diffusion-concentration plot to local structure rearrangements.⁶⁸

Finally, we also investigated the relaxation dynamics in BA dilutions of RUChCl by the determination of the spin-lattice relaxation time, T_1 . T_1 for R, U and ChCl were obtained as the averaged value from the different protons of the respective molecules (e.g., T_{1_R} , T_{1_U} , and T_{1_ChCl}). The plots of $1/T_{1_R}$, $1/T_{1_U}$, and $1/T_{1_ChCl}$ versus DES content and versus viscosity exhibited a deviation at a DES content of ca. 35 wt% (Fig. 5c and 5d). Interestingly, the similarities between both plots pointed to the intrinsic features of "BA-in-DES" and "DES-in-BA" regimes as the origin of the observed changes in T_1 .^{24,}

As mentioned in the introduction, we aimed to promote the polycondensation of resorcinol in some of the above BA solutions of RUChCl to obtain resins, the carbonization of which is one of the most common synthetic processes used for preparation of porous carbon materials.^{70, 71, 72} The polycondensation reaction is typically carried out in aqueous media, using formaldehyde as the cross-linker agent, and in the presence of either acid or basic catalysts as well as of soft or hard templates to finally obtain porous carbon materials. Introducing some textural properties in the resulting carbons is by no means trivial as it ultimately determines the field of application of these carbons – e.g., from water and air purification, adsorption, or catalysis, to electrodes and energy storage.^{73, 74} Unfortunately, the design of predictable process (not based on trial and error) is difficult when playing around with so many reagents (e.g., acids, bases, templates, and solvents). Minimizing the number of reagents would indeed help to rationalize the process. Previous DES-assisted polycondensations carried out using water as co-solvent have allowed to obtain carbon materials with co-continuous porous structures without the use of templates. In order to avoid any eventual uncontrolled evaporation of water (that would make difficult to control the reaction kinetic, note water is a byproduct of the reaction), the temperature used at the initial stages of the polycondensation is typically around 60-70 °C. This low temperature explains why renouncing to the use of catalysts in aqueous media is difficult.

RUChClnBA-assisted polycondensations opened interesting perspectives in this regard. As mentioned in the introduction, BA has some suitable solvent features (e.g., polarity and the low vapor pressure) to succeed as an alternative to water. Thus, polycondensation was carried out by addition of pPA to RUChCl3.6BA, RUChCl5.4BA, RUChCl8.2BA, RUChCl10BA, and RUChCl13BA with a fixed pPA to R molar ratio of 2 (Table S5) without the aid of any further catalyst and/or template. FTIR and solid-state ¹³C CPMAS NMR spectroscopies revealed that the resulting resins (e.g., R_{RUChCl3.6BA}, R_{RUChCl3.4BA}, R_{RUChCl3.4B}, R_{RUChCl3.4D}, R_{RUChCl3.4D}, R_{RUChCl3.4D}, R_{RUChCl3.4D}, R_{RU}

R_{RUChCl3.6BA}, R_{RUChCl5.4BA}, R_{RUChCl8.2BA}, R_{RUChCl10BA}, and R_{RUChCl13BA} exhibited different morphologies, from interconnected with either aggregate-of-particles or co-continuous morphologies to open-cell pore morphologies. This sort of morphologies is typical of materials obtained via chemically induced phase separation (CIPS)^{75, 76}

processes where the formation of a rich-polymer phase is accompanied by the segregation of the non-condensed matter (creating first a poor-polymer phase that, ultimately, becomes a depleted-polymer phase), the elimination of which (in our case, either before carbonization by washing or during carbonization by thermal decomposition) results in the formation of the above-mentioned porous structures.^{77,} 78, 79, 80, 81, 82 CIPS processes can be illustrated on the phase diagram obtained by representing the reaction time versus composition with two unsymmetrical parabolic curves, an upper and a lower known respectively as the binodal and spinodal curves, meeting at the point of common curvature of both curves also known as the critical point (Fig. 6a). In particular, the spinodal curve demarcates the two-phase region into metastable and unstable regions, with the metastable region being defined between the binodal and spinodal curves, and the unstable region being defined below the spinodal curve.^{78, 83, 84} The polymerization starts in the region defined above the binodal curve where the polymer solution exists as a stable single-phase system. When reaction proceeds, transitioning into either the metastable or unstable region occurs depending on the composition of the original solution. Entering into the metastable region provides for spheroidal domains through a nucleation and growth mechanism. In these cases, polymers exhibit either an open-cell pore morphology^{75, 76} if the spherical domains correspond to the poor-polymer phase or an interconnected structure of aggregate-of-particles⁸⁵ if the spherical domains correspond to the richpolymer phase. Meanwhile, entering into the unstable region provides for cocontinuous domains through a spinodal decomposition mechanism.^{78, 86} For this purpose, anticipating the composition that allows entering into the unstable region (e.g., that of the critical point) is by no means trivial.

In our case, morphologies were open-cell like for $R_{RUChCl3.6BA}$ and $R_{RUChCl5.4BA}$ and aggregates-of-particles like for $R_{RUChCl13BA}$ and $R_{RUChCl22BA}$, whereas co-continuous morphologies were found for $R_{RUChCl8.2BA}$ and $R_{RUChCl10BA}$ (Fig. 6b). The composition of the starting dilutions of these latter samples seem by and large simply to correspond those in which transition from the "solvent-in-DES" regime to the "DES-in-solvent" one occurs according to all the experimental techniques and MD simulations discussed above. Interestingly, the morphologies were preserved after carbonization so that, in the particular case of $C_{RUChCl8.2BA}$ and $C_{RUChCl10BA}$, carbon materials with a co-continuous porous structure were obtained (Fig. 7). In any case, all carbons exhibited a bimodal porous structure with both macropores and micropores as revealed by Hg porosimetry and N_2 adsorption isotherms (Fig. S24 and S25, Table S7). The presence of micropores made these carbons suitable as CO_2 absorbents (Fig. S26, Table S8).

Conclusions

The N_{coord} obtained for RUChClnBA by the combination of NDIS and EPSR revealed the existence of a "BA-in-DES" regime for a dilution range of up to RUChCl11BA (DES content, 33 wt%) where BA was successfully accommodated into the HB complex structure originally formed by R, U and ChCl. This DES content was within the 33-40-wt%-range where the "BA-in-DES" regime transitioned into the "DES-in-BA" one according to data coming from both Brillouin (v_H) and ¹H NMR (chemical shifts, self-diffusion coefficients and spin-lattice relaxation times) spectroscopies, as well as from MD simulations (self-diffusion coefficients). The presence of two well differentiated regimes - e.g., the "solvent-in-DES" and the "DES-in-solvent" depending on the DES content resembled the two well differentiated regimes observed in aqueous DES dilutions. However, it is worth noting that BA was capable to preserved the "solvent-in-DES" regime at much higher solvent contents than H_2O – e.g., 60-67 versus 18-20 wt%, respectively. Interestingly, when these BA dilutions were used as the precursor for preparation of R-based resins via polycondensation, the composition capable to provide materials with co-continuous morphologies via an spinodal decomposition process was also that in which transition from the "solvent-in-DES" regime to the "DES-in-solvent" one occurs. These results revealed the capability of any of the above-mentioned techniques to anticipate the specific RUChClnBA dilution that allows entering into the unstable region (e.g., that of the critical point). This issue is by no means trivial when one desires to control the morphology of the resulting materials.

Experimental Part

Materials: Resorcinol (R), urea (U), choline chloride (ChCl), benzyl alcohol (BA), and *para*-phthalaldehyde (pPA) were purchased from Sigma-Aldrich. Deuterated D7-benzyl alcohol (BA-d7 98%) and dimethylsulfoxide (DMSO-d6, 99,9%) were acquired from

Tracer *tecnologías analíticas*. All the reagents were used as received but ChCl that was dried at 90 °C overnight prior to its use. After drying, the water content was negligible as determined by Karl Fisher titration using a Titrando 888. Water was distilled and deionized.

DES and DES dilutions preparation: RUChCl DES was obtained by physical mixing of the individual components (R, U and ChCl in a 3:2:1 molar ratio) followed by a thermal treatment at 90 °C (see reference 37 in main text for further details). RUChCl*n*BA dilutions (n = 1.4, 3.6, 4.5, 5.4, 7, 8, 10, 11, 13, 16, 22, and 49, for RUChCl contents of 80, 60, 55, 50, 45, 40, 35, 33, 30, 20, and 10 wt%, respectively, Table S1) were prepared by physical mixing of the DES and the corresponding BA amount at room temperature.

Carbons preparation: Polycondensation was performed upon the addition of pPA to RUChCl3.6BA, RUChCl5.4BA, RUChCl8.2BA, RUChCl10BA, and RUChCl13BA with a fixed pPA to R molar ratio of 2. The mixture was homogenized by gently stirring and, then, thermally treated for 4 days at 90 °C to obtain R_{RUChCl3.6BA}, R_{RUChCl5.4BA}, R_{RUChCl8.2BA}, R_{RUChCl10BA}, and R_{RUChCl13BA}. The resins were submitted to pyrolysis under a nitrogen atmosphere at 800 °C for 4 hours (the heating ramp was 1.0 °C/min) to obtain the respective carbons (C_{RUChCl3.6BA}, C_{RUChCl5.4BA}, C_{RUChCl3.2BA}, C_{RUChCl10BA}, and C_{RUChCl3.6BA}).

Samples characterization: Densities, viscosities and ultrasonic velocities were measured in a DSA 5000M coupled with a LOVIS 2000 ME module from Anton Paar. Differential scanning calorimetry (DSC) analyses were performed in a TA Instruments Discovery system under a N₂ atmosphere. The samples were sealed in an aluminium pan and placed in the calorimeter furnace. For data acquisition, DESs were cooled from room temperature to – 90 °C at a scan rate of 5 °C min⁻¹ and kept at this temperature over 10 min before starting the heating/cooling cycles (two additional ones), which consisted of heating the sample to 60 °C (for all the dilutions) or 90 °C (for BA and RUChCI), and then cooling it again to – 90 °C at the same scan rate. Resins were studied by Fourier transform infrared (FTIR) spectroscopy (using a FTIR spectrometer a NICOLET 20 SXC) and by solid-state ¹³C-CPMAS-NMR spectroscopy (using a Bruker Model AV- 400-WB spectrometer and applying a standard cross-polarization pulse sequence). The morphology of the different resins and carbons was studied by scanning electron microscopy (SEM), using a SEM Hitachi S-3000N system. Nitrogen

adsorption/desorption isotherms were conducted at – 196 °C using a Tristar 3020 from Micromeritics system on samples thermally treated at 100 °C for 6 h prior to nitrogen gas adsorption. Brunauer-Emmett-Teller (BET) theory was used to calculate the specific surface areas (S_{BET}). Pore volumes were calculated using the 2D-NLDFT method (micropore and mesopore volume) and the Dubinin Radushkevich equation (micropore volume) applied to the N₂ adsorption data. CO₂ adsorption–desorption isotherms were performed at 0 and 25 °C in a Micromeritics Tristar 3020 instrument in the pressure range of 0.1-900 mbar. The narrow microporosity was further evaluated from the CO₂ adsorption isotherms using the Dubinin Radushkevich equation. Hg porosimetry was carried out using a Quantachrome Poremaster. Elemental analyses were carried out in a LECO CHNS-932 Analyser. The technique involved sample combustion at 1000 °C in an oxygen rich environment. The products of combustion (CO₂, H₂O and N₂) were carried through the system by He carrier gas. The combustion products were measured quantitatively by means of a non-dispersive IR absorption detection system, except for the N₂ that was determined via a thermal conductivity detector (TC).

Brillouin spectroscopy: Brillouin spectra were recorded using a Sandercock 3 + 3 Pass Tandem Fabry-Pérot interferometer as Brillouin spectrometer and the light source was a DPPS laser working at a wavelength (λ_0) of 532 nm.⁸⁷ In this case, the liquid samples were placed in optical cuvettes (Starna) with 1 mm in optical path length. Experiments were performed using backscattering and 90 A scattering geometry, simultaneously.

The simultaneous recording of both scattering geometries required of the use of a neutral filter for the Backscattering component and we also had to reduce the intensity of the central peak. The Brillouin peaks were fitted using a Lorentzian function with an adequate background function. The constraints associated with this experimental set-up made impossible the application of a typical damped harmonic oscillator model.

The 90A scattering geometry is independent of the refractive index $(n)^2$ and its acoustic wave vector is:⁸⁸

$$q^{90A} = [4\pi \sin(\pi/4)] / \lambda_0$$
 (1)

The hypersonic sound propagation velocity (v_H) can be obtained from the relation between the Brillouin frequency shift (f^{90A}) and q^{90A} , and expressed as

$$v_{\rm H}^{90A} = (2\pi f^{90A}) / q^{90A}$$
 (2)

Meanwhile, the acoustic wave vector for Backscattering geometries is

$$q^{180} = [4\pi n] / \lambda_0$$
 (3)

and hence n-dependent. Thus, the hypersonic velocities for both geometries are:

$$v_{\rm H}^{90A} = f^{90A} \lambda_0 / \sqrt{2}$$
 (4)

and

$$v_{\rm H}^{180} = f^{180} \lambda_0 / 2n$$
 (5)

¹*H NMR analysis:* Samples for ¹*H* NMR analyses were prepared by mixing RUChCl with the proper amount of BA-d7. ¹*H* NMR spectra of RUChCl*n*BA_D were recorded using a Bruker Avance DRX500 spectrometer operating at 500 MHz with a 30° pulse, acquisition time of 3.1719 s, relaxation delay of 1 s and 16 scans. The samples were placed in capillary tubes whereas the DMSO-d6 used as the external reference was placed in 5 mm NMR glass tubes with a height of 8 inches. The peaks were identified and spectra were processed using the software MestReNova. ¹*H* NMR diffusion experiments were performed using a pulsed-field gradient stimulated spin-echo (PFG-STE NMR) technique by applying a LED-bipolar gradients pulse sequence from Bruker (in particular, ledbpgp2s pulse sequence).⁸⁹ The spectrometer was equipped with a broadband fluorine observe (BBFO) NMR probe capable of producing magnetic fields pulses in the z-direction. A Bruker Variable Temperature BVT 3000 was also used to set the temperature to 353 K for the measurements of samples.

The NMR signal attenuation (I/I_0) is described by the equation (6):⁹⁰

$$I = I_0 e^{-D\gamma^2 g^2 \delta^2 (\Delta - \frac{\delta}{3})}$$
(6)

Or in a simplified form (7):

$$I = I_0 e^{-DQ}$$
(7)

where, I is the observed intensity, I₀ is the intensity when the gradient strength is zero (reference intensity), D is de diffusion coefficient, γ is the gyromagnetic ratio of the observed nuclei, g is the gradient strength, δ is the duration of the gradient and Δ is the diffusion time. The gyromagnetic ratio is different for every nucleus, being 4.3 kHz G⁻¹ for ¹H. The duration of the gradient and the diffusion time differ among samples.

For the measurement of the spin-lattice relaxation time (T_1) the standard method of inversion recovery is applied. In this method, the following equation (8) is used:⁹¹

$$I = I_0 \left[1 - 2e^{\left(-t_{T_1} \right)} \right]$$
(8)

The software MestReNova was used for calculation of the diffusion coefficients and T_1 by the peak integration and fitting of the exponentially decaying data based on the area.

Neutron diffraction experiments: Hydrogenated resorcinol, urea, choline chloride and deuterated BA (97%-d7) were purchased from Tracer and used as received. d9-choline chloride ((CD₃)₃N(CH₂)₂OHCl, 98.8%-d9) was acquired from CIL laboratories. d4-urea (97.0%-d4) and d6-resorcinol (65.0%-d6) were prepared by ISIS Deuteration Facility. Neutron diffraction experiments were carried out on RUChCl0BA, RUChCl5.4BA, RUChCl11BA, and RUChCl22BA (Table S1). Different isotopic substitution RUChCl samples were prepared by mixing the appropriate amount of the fully protonated and deuterated compounds and letting the mixture melt at 80 °C. The different isotopic contrasts are summarized in Table S2.

Neutron diffraction experiments were collected using the NIMROD diffractometer, located in Target Station 2 in the ISIS Neutron and Muon Facility, Rutherford Appleton Laboratories, Harwell Campus, UK. Neutron scattering data were recorded placing each freshly prepared solution into 1mm thickness flat TiZr alloy cans. Samples were kept at 353 K using a circulating heater to ensure the DES remained in liquid phase during the whole data collection time.

Empirical potential structure refinement (EPSR)⁹² and EPSRgui⁹³ were used to obtain computational models of the different systems. EPSR algorithm minimizes the system energy and, at the same time, builds an atomistic model that fits the collected data. Previous to be used in EPSR algorithm, neutron scattering data were treated using GudrunN in order to correct them according to detectors efficiency, subtract environment background, multiple scattering, and hydrogen inelastic scattering.⁹⁴ Final datasets were then analyzed using EPSR that allowed to maximize the information obtained from them and allows comparing data with conventional simulations. The assigned bond lengths and atom types used to build the atomistic models are described in Table S3. Urea and choline chloride charges, masses and Lennard-Jones parameters used were the same as in reference #46 and #58. Resorcinol Lennard-Jones parameters were adapted from Jorgensen⁹⁵ and masses and charges extracted from Hussain et al.⁹⁶ and from reference #46. The simulation boxes contain 7000 molecules, at the density of 0.1 atoms/Å³.

Molecular dynamics (MD) simulations: MD simulations were performed to study the structural and transport properties of the DES RUChCl in presence of water. The molecular models for the molecules of urea, choline, and chloride are taken from Perkins et al.⁹⁷ In that work, the authors stated that the developed force field reproduces the physico-chemical properties of the urea/choline chloride DES, and in particular density, volume expansion coefficient, heat capacity and diffusion coefficients. We use OPLS-AA force field^{8, 98} for resorcinol HBD, and SPC/E model for water.⁹⁹ To calculate the cross Lennard-Jones potential parameters we use standard Lorentz-Berthelot combining rules. The Lennard-Jones cut-off radius is set to 12 Å and electrostatic interactions are computed using the Ewald summation technique.^{100, 101} We applied periodic boundary conditions in the three dimensions.

Different concentrations covering the whole range from the pure solvent to the pure RUChCl with eleven intermediate weight percentages of RUChCl were studied. The components of the mixtures were initially placed in a cubic simulation box of approximately 40 Å. The number of ion pairs and organic compounds of each system, as well as the total number of atoms are shown in the Table S4. The initial configurations were created by randomly placing the RUChCl constituents in an empty simulation box and refilled with BA molecules using the Packmol package,¹⁰² thus obtaining a homogeneous distribution of the molecules. We started the equilibration of the system by performing an energy minimization simulation employing a steepest descent algorithm.¹⁰³ We continued with consecutive MD simulations in the NPT ensemble to relax the systems to their equilibrium density. This equilibrium is reached when the cell volume and the energy of the system fluctuate around an average value over time. Once the system was equilibrated we carried out MD simulations in the NVT ensemble to obtain the rest of the structural and dynamical properties of the RUChClnBA dilutions. The time step employed for the equilibration and production run simulations is 0.5 and 1 fs, respectively. The production runs consist in 50 million of MD steps giving rise to 50 ns of total simulation time. The pressure in the NPT simulations was set using the Martyna-Tuckerman-Tobias-Klein (MTTK) barostat,¹⁰⁴ and the temperature was controlled with the Nose-Hoover thermostat.^{105,106} All simulations were performed using the GROMACS molecular simulation software.¹⁰⁷⁻¹¹⁰ Self-diffusion coefficients D_{MD} were computed using Einstein's equation that relates D_{MD} with the slope of the mean square displacement in the 10-40 ns time interval. Additional details about the calculation of the transport properties of liquid systems can be found elsewhere (for further details see references^{111, 112} and also reference 45 in main text). The calculation of hydrogen bonds we performed using the geometric criterion described by Luzar and Chandler¹¹³ over the trajectory recorded every 0.1 ns.

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Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/xxx Xxx (PDF).

Conflict of Interest

The authors declare no competing financial interest.

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Figure 7: SEM micrographs of CRUChCI3.6BA, CRUChCI5.4BA, CRUChCI8BA, CRUChCI10BA, CRUChCI13BA, and

CRUChCl22BA.



Figure 6: (a) Phase diagram of reaction time versus composition representing the binodal (red line) and spinodal curves (blue line). (b) SEM micrographs of R_{RUChCI5.4BA}, R_{RUChCI3BA}, R_{RUChCI10BA} and R_{RUChCI22BA}.



Figure 5: (a) Plot of hypersonic velocity (v_H , blue circles) obtained from Brillouin spectroscopy versus DES content. Ultrasound velocity data (v_U , red circles) are also included for comparison. (b) Chemical shifts obtained from ¹H NMR spectroscopy for protons at 2- (blue circles), 4- (orange circles) and 6- (grey circles) positions in R versus DES content. (c) Inverse of T_1 values obtained from ¹H NMR spectroscopy for R (red circles), U (purple circles) and ChCl (green circles) versus DES content. (d) Inverse of T_1 values obtained from R (red circles), U (purple circles) and ChCl (green circles) versus DES content. (d) Inverse of T_1 values obtained from R (red circles), U (purple circles) and ChCl (green circles) versus DES content. (d) Inverse of T₁ values obtained from Sectorscopy for R (red circles), U (purple circles) and ChCl (green circles) versus DES content. (d) Inverse of T₁ values obtained from Sectorscopy for R (red circles), U (purple circles) and ChCl (green circles) versus DES content. (d) Inverse of T₁ values obtained from Sectorscopy for R (red circles), U (purple circles) and ChCl (green circles) versus viscosity of RUChCl*n*BA with different DES contents (see Table S1b). Deviations occur within the range of 35-40 wt% in DES content.



Figure 4: (a) MD simulation snapshot showing BA self-interactions, HB type between one BA molecule and two adjacent ones, and π - π between one BA molecule and one adjacent one. Carbon atoms in blue, hydrogen atoms in white and oxygen atoms in red. Distances used in MD simulations were **xx** for HB and **yy** for π - π . (b) MD simulation snapshot of the lineal HB network (in orange) formed in neat BA. Carbon atoms in blue and oxygen atoms in red. (c) Average number of HBs (red circles) and of π - π interactions (blue diamonds) per molecule of BA versus DES content (in wt %). (d) Probability of finding molecules of BA forming HBs in RUChClOBA (red circles), RUChCl5.4BA (blue triangles), RUChCl11BA (green squares), and RUChCl21BA (purple diamonds), as obtained from MD simulation.



Figure 3: (a) Coordination numbers (N_{coord}) for HB interactions established by Cl with U (Cl-Hu) and Ch (Cl-Hco), R (Cl-Hrp), and BA (Cl-Hb) in RUChClOBA (red bars), RUChCl5.4BA (purple bars), RUChCl11BA (green bars), and RUChCl21BA (blue bars). (b) N_{coord} for HB interactions established by either water (in RUChCl11W; orange bars) or BA (in RUChCl5.4BA and RUChCl11BA; purple and green bars, respectively) with U (Ou-Hsolvent), Ch (Oc-Hsolvent), and R (Or-Hsolvent) playing the solvent the role of HBA, and with R (Osolvent-Hrp) playing the solvent the role of HBA. HB self-correlation interactions are also included (Osolvent-Hsolvent).



Figure 2: Partial g(r) values for pair correlations between different exchangeable protons and the chloride anion as obtained from (a) EPSR analysis of neutron scattering experiments and (b) MD simulations, in RUChCl0BA (red line), RUChCl5.4BA (yellow line), RUChCl11BA (blue line), and RUChCl21BA (green line) at 353 K.



Figure 1: Molecules used to create the EPSR reference potential labelled with atom number and atom type, and the assigned interatomic bond length constraints alongside the permitted variance in bond length.







UREA

CHOLINE CHLORIDE



BENZYL ALCOHOL



DES content	BA content	R	U	ChCl	BA	Sample
(wt%)	(wt%)	(mol)	(mol)	(mol)	(mol)	
100	0	3	2	1	0	RUChCl0BA
80	20	3	2	1	1.4	RUChCl1.4BA
60	40	3	2	1	3.6	RUChCl3.6BA
55	45	3	2	1	4.5	RUChCl4.5BA
50	50	3	2	1	5.4	RUChCl5.4BA
45	55	3	2	1	6.7	RUChCl7BA
40	60	3	2	1	8.2	RUChCl8BA
35	65	3	2	1	10.1	RUChCl10BA
33	67	3	2	1	11	RUChCl11BA
30	70	3	2	1	12.7	RUChCl13BA
25	75	3	2	1	16.3	RUChCl16A
20	80	3	2	1	21.8	RUChCl22BA
10	90	3	2	1	49.1	RUChCl49BA

Table S1: Components contents (as molar ratios and wt%) in the different samples. Samples studiedby NDIS-EPSR are in red.

Table S2: Summary of the different isotopic substitution used in RUChCl22BA, RUChCl11BA and RUChCl5.4BA to carry out the neutron scattering experiments.

	RUChCl22BA RUChCl11BA								RUChCl5.4BA								
		Comp	ositio	n	DSC												
ID	R	U	С	BA	Level		R	U	С	BA	DSC Level		R	U	С	BA	DSC Level
11	D	D	D	D	20%a	21	D	D	D	D	OK	31	D	D	D	D	ОК
12	н	D	D	D	OK	22	Н	D	D	D	OK	32	Н	D	D	D	ОК
13	D	Н	D	D	OK	23	D	Н	D	D	OK	33	D	Н	D	D	ОК
14	D	D	Н	D	OK	24	D	D	Н	D	OK	34	D	D	н	D	ОК
15	D	D	D	Н	OK	25	D	D	D	H	OK	35	D	D	D	H	ОК
16	н	Н	Н	Η	ОК	26	Н	н	н	Н	ОК	36	Н	Н	Н	Н	ОК
17	DH	DH	DH	DH	ОК	27	DH	DH	DH	DH	OK	37	DH	DH	DH	DH	ОК
18	DH	D	D	D	OK	28	DH	D	D	D	OK	38	DH	D	D	D	OK
19	D	DH	D	D	OK	29	D	DH	D	D	OK	39	D	DH	D	D	ОК
110	D	D	DH	D	OK	210	D	D	DH	D	NM	310	D	D	DH	D	ОК
111	D	D	D	DH	OK	211	D	D	D	DH	OK	311	D	D	D	DH	OK

* a: above, b: bellow, OK: Sample and Gudrun DSC levels coincides, NM: Not measured

Table S3: Lennard-Jones parameters, masses, and point charges used in the reference potential to simulate RUChCl DES components and BA. Atom types are depicted in Figure 1 of the manuscript.

	Atom type	ε (kJ/mol)	σ (Å)	mass (amu)	q (e)
	Cr5	0.293	3.550	12.011	0.098
	Cr4	0.293	3.550	12.011	-0.589
	Hr5	0.126	2.420	2.000	0.133
	Cr1	0.293	3.550	12.011	0.601
Resorcinol	Hr4	0.126	2.420	2.000	0.198
	Cr2	0.293	3.550	12.011	-0.585
	Or	0.711	3.070	15.999	-0.622
	Hr2	0.126	2.420	2.000	0.266
	Hrp	0.000	0.000	2.000	0.456
	Cu	0.439	3.750	12.011	0.152
11	Ou	0.878	2.960	15.999	-0.390
Urea	Nu	0.711	3.250	14.007	-0.541
	Hu	0.000	0.000	2.000	0.330
	Nc	0.700	3.200	14.007	1.000
	Cc4	0.800	3.700	12.011	-0.120
	Cc1	0.800	3.700	12.011	-0.180
	Cc5	0.800	3.700	12.011	0.145
Choline	Hc4	0.200	2.580	2.000	0.060
	Hc1	0.200	2.580	2.000	0.060
	Oc	0.650	3.100	15.999	-0.683
	Hc5	0.200	2.580	2.000	0.060
	Нсо	0.000	0.000	2.000	0.418
Chloride	Cl	0.566	4.191	35.453	-1.000
	Cb1	0.28	3.50	12.01	-0.06
	Cb2	0.29	3.55	12.01	-0.12
	Cbm	0.28	3.50	12.01	0.15
	Cb3	0.29	3.55	12.01	-0.12
Benzvl	Hb2	0.13	2.42	2.00	0.12
alcohol	Hbm	0.13	2.50	2.00	0.04
	Ob	0.71	3.12	16.00	-0.68
	Cb4	0.29	3.55	12.01	-0.12
	Hb3	0.13	2.42	2.00	0.12
	Hb	0.00	0.00	2.00	0.52
	Hb4	0.13	2.42	2.00	0.12

Figure S2: Densities obtained experimentally (blue triangles) and by MD simulations (red circles) (a) and viscosities obtained experimentally (b) of RUChCl and BA dilutions thereof.



Figure S2: EPSR fits of the total diffraction data shown as a function of (left) Q and (right) r space of RUCBA samples (please note that levels have been shifted in the Y-axes for clarity).



* The different contrasts are labeled acording to RUChClnBA isotopes. Note that H stands for the fully protonated isotope of a given molecule, D for the deuterated one whereas M stands for a 50 wt% mixture of H and D compounds (e.g., DDDM stands for fully deuterated R, U and Ch mixed with a 50 wt% mixture of D/H isotopes of BA).



Figure S3: Total diffraction shown as a function of Q of the different samples.

Figure S4: EPSR-derived RDFs for pair correlations between urea and choline, urea and chloride and urea self-correlation, and between choline and chloride, and choline self-correlation in RUChCl0BA (red line), RUChCl5.4BA (green line), RUChCl11BA (blue line), and RUChCl22BA (yellow line) at 353 K.



Figure S5: EPSR-derived RDFs for pair correlations between resorcinol and all other DES components, including resorcinol self-correlation, in RUChCl0BA (red line), RUChCl5.4BA (green line), RUChCl11BA (blue line), and RUChCl22BA (yellow line) at 353 K.



Figure S6: EPSR-derived RDFs for pair correlations between BA and all other DES components, including BA self-correlation, in RUChCl5.4BA (green line), RUChCl11BA (blue line), and RUChCl22BA (yellow line) at 353 K.



Figure S7: EPSR-derived partial RDFs for atom-atom pair correlations (e.g., between urea and chloride atoms) at 353 K in RUChCl0BA, RUChCl5.4BA, RUChCl11BA, and RUChCl22BA.



Figure S8: EPSR-derived partial RDFs for atom-atom pair correlations (e.g., urea self-correlation) at 353 K in RUChClOBA, RUChCl5.4BA, RUChCl11BA, and RUChCl22BA.



Figure S9: EPSR-derived partial RDFs for atom-atom pair correlations (e.g., between urea and choline atoms) at 353 K in RUChClOBA, RUChCl5.4BA, RUChCl11BA, and RUChCl22BA.



Figure S10: EPSR-derived partial RDFs for atom-atom pair correlations (e.g., between choline and chloride atoms) at 353 K in RUChCl0BA, RUChCl5.4BA, RUChCl11BA, and RUChCl22BA.



Figure S11: EPSR-derived partial RDFs for atom-atom pair correlations (e.g., choline self-correlation) at 353 K in RUChCl0BA, RUChCl5.4BA, RUChCl11BA, and RUChCl22BA.



Figure S12: EPSR-derived partial RDFs for atom-atom pair correlations between resorcinol and all other DES components, including resorcinol self-correlation, in RUChCl0BA (red line), RUChCl5.4BA (green line), RUChCl11BA (blue line), and RUChCl22BA (yellow line) at 353 K.



Figure S13: EPSR-derived partial RDFs for atom-atom pair correlations between BA and all other DES components, including BA self-correlation, in RUChCl5.4BA (red line), RUChCl11BA (blue line), and RUChCl22BA (green line) at 353 K.



Figure S14: EPSR SDF reconstructions of the g(r) data for atom–atom correlations between resorcinol and all the other DES components, including BA in DES dilutions (R in dark blue, U in yellow, Ch in light blue, Cl in light purple, and BA in green).



Figure S15: EPSR SDF reconstructions of the g(r) data for atom–atom correlations between urea and all the other DES components, including BA in DES dilutions (R in dark blue, U in yellow, Ch in light blue, Cl in light purple, and BA in green).



Figure S16: EPSR SDF reconstructions of the g(r) data for atom–atom correlations between chloride and all the other DES components, including BA in DES dilutions (R in dark blue, U in yellow, Ch in light blue, Cl in light purple, and BA in green).



Figure S17: EPSR SDF reconstructions of the g(r) data for atom–atom correlations between benzyl alcohol and all the other DES components, including BA in DES dilutions (R in dark blue, U in yellow, Ch in light blue, Cl in light purple, and BA in green).



Atom Ncoord **r**_{coord} (Å) RUCh5.4BA RDF A В **RUCh0BA** RUCh11BA RUCh21BA 2.5 R-R Or Hrp 1.0 0.68 ± 0.65 0.65 0.62 0.61 ± 0.60 0.59 ± 0.59 -± U-R Or Hu 1.0 -2.5 0.29 ± 0.52 0.15 0.38 0.10 ± 0.32 0.07 ± 0.27 ± 2.5 0.03 Ch-R Or Нсо 1.0 -± 0.18 0.01 ± 0.12 0.02 ± 0.13 0.01 ± 0.10 BA-R Or 1.0 -2.5 0.12 0.33 0.17 ± 0.38 0.22 Hb _ ± ± 0.42 1.0 2.9 0.73 ± R-U Ou Hrp -0.61 ± 0.34 ± 0.55 0.27 0.48 0.13 ± 0.33 บ-บ -2.9 2.84 1.21 2.34 ± 1.05 2.30 ± 1.03 0.98 Ou Hu 1.0 ± 2.21 ± Ch-U Ou 1.0 -2.9 0.09 ± 0.29 0.08 0.27 0.05 ± 0.21 0.02 0.15 Hco ± ± BA-U Ou Hb 1.0 -2.9 0.31 ± 0.51 0.50 ± 0.62 0.66 ± 0.66 -R-Cl 1.3 1.32 0.88 0.93 0.86 0.77 0.79 Cl Hrp -2.6 ± ± ± 0.44 ± 0.71 U-CI Cl Hu 1.3 -2.6 0.99 ± 1.00 0.60 ± 0.81 0.44 ± 0.70 0.28 ± 0.58 Ch-Cl Cl 1.3 2.6 0.32 0.33 0.51 0.25 Нсо -± 0.54 ± ± 0.47 0.12 ± 0.32 **BA-CI** Cl 1.3 -2.6 1.32 0.87 Hb 0.92 ± 0.85 ± 1.80 ± 0.96 _ 2.5 R-Ch 1.0 0.24 0.45 0.19 ± 0.40 0.09 ± 0.28 0.08 ± Oc Hrp -± 0.28 U-Ch Oc 1.0 -2.5 0.30 0.50 0.16 0.40 0.12 0.33 0.07 0.28 Hu ± ± ± ± Ch-Ch Oc Нсо 1.0 -2.5 0.54 ± 0.56 0.57 ± 0.53 0.52 ± 0.52 0.49 ± 0.50 BA-Ch Oc Hb 1.0 -2.5 0.15 0.37 0.26 ± 0.45 0.31 0.46 ± ± 1.0 -2.5 0.21 ± 0.44 0.19 ± 0.43 ± R-BA Ob Hrp -0.17 0.43 U-BA Ob Hu 1.0 -2.5 _ 0.21 ± 0.45 0.19 ± 0.45 0.17 ± 0.44 **BA-BA** Ob 1.0 -2.5 0.71 0.62 0.79 ± 0.67 0.87 0.71 Hb ± ± _ Ch-BA Ob Нсо 1.0 -2.5 0.09 ± 0.32 0.10 ± 0.35 0.12 0.39 ± -R-U Nu Hrp 1.3 -4.4 2.30 ± 1.39 1.05 ± 1.01 0.77 ± 0.85 0.48 ± 0.70 U-U 1.3 -4.4 5.29 ± 2.56 3.74 ± 1.89 3.07 ± 1.49 2.69 ± 1.28 Nu Hu Ch-U Nu Нсо 1.3 -4.4 0.34 ± 0.55 0.19 ± 0.42 0.13 ± 0.36 0.06 ± 0.28 1.3 0.93 0.90 1.40 ± 1.07 U-BA Nu Hb -4.4 ± 1.82 1.21 _ ±

Table S4: Coordination numbers (N_{coord}) around electronegative centers as obtained from EPSRanalysis of neutron scattering experiments.

Figure S18: (a) BA clusters size probability as obtained from MD simulations for BA (red line), RUChCl22BA (blue line), RUChCl11BA (green line), and RUChCl5.4BA (purple line). (b) MD simulation snapshots of (from left to right) RUChCl22BA, RUChCl11BA and RUChCl5.4BA, representing DES components (R in red, U in yellow, Ch in green and Cl in purple) and BA (in light blue).



Figure S19: DSC scans of RUChCl (black line) and BA dilutions thereof with DES contents of 80 wt% (red line), 60 wt% (blue line), 50 wt% (pink line), 45 wt% (green line), 40 wt% (dark blue line), 35 wt% (violet line), 30 wt% (orange), and 25 wt% (brown line). The DSC scan of neat BA is also included (yellow line).



Figure S20: ¹H NMR spectra of RUChCl and BA dilutions thereof, with DES contents of (a) 100 wt%, (b) 80 wt%, (c) 60 wt%, (d) 50 wt%, (e) 40 wt%, (f) 35 wt%, (g) 30 wt%, (h) 25 wt%, (i) 20 wt%, and (j) 10 wt%.



Table S5: Chemical shifts obtained in the ¹H NMR spectra of RUChCl and BA dilutions thereof, with different DES contents.

	Chemical Shifts (ppm)							
DES			Resorcino	bl	Urea	(Choline Ch	loride
content	Exchangeable protons	н	Н	H at	(N <u>H</u> ₂) ₂ -	-С <u>Н</u> 2-	-С <u>Н</u> 2-	(C <u>H</u> ₃)₃-
(wt%)	from R, ChCl and BA*	at C5	at C2	C4 & C6	СО	НО	N ⁺	N⁺
100	6.94	6.18	5.80	5.68	4.76	2.91	2.13	1.83
	(6H _R + 1H _{ChCl})	(3H)	(3H)	(6H)	(8H)	(2H)	(2H)	(9H)
80	6.58	6.17	5.83	5.70	4.67	2.85	2.05	1.74
	(6H _R + 1H _{ChCl} + 1H _{BA})	(3H)	(3H)	(6H)	(7.9H)	(2H)	(2H)	(9H)
60	6.02	6.17	5.85	5.70	4.58	2.81	2.00	1.70
	$(6H_{R} + 1H_{ChCl} + 3.4H_{BA})$	(3H)	(3H)	(6H)	(7.,8H)	(2H)	(2H)	(9H)
50	6.1-5.5	6.17	5.86	5.70	4.51	2.79	1.97	1.67
		(3H)	(3H)	(6H)	(8.5H)	(2H)	(2H)	(9H)
40	5.25	6.17	5.89	5.73	4.48	2.78	1.97	1.66
	$(6H_{R} + 1H_{ChCl} + 6.7H_{BA})$	(2.9H)	(2.7H)	(5.8H)	(6.7H)	(2H)	(2H)	(9H)
35	6.49	6.17	5.88	5.72	4.43	2.76	1.96	1.65
	$(6H_R + 1H_{ChCl} + 9.3H_{BA})$	(3H)	(3H)	(6H)	(7.6H)	(2H)	(2H)	(9H)
30	6.31	6.17	5.89	5.72	4.42	2.77	1.96	1.65
	(6H _R + 1H _{ChCl} + 11H _{BA})	(3H)	(3H)	(6H)	(7.6H)	(2H)	(2H)	(9H)
25	4.63	6.18	589	5.72	4.36	2.75	1.94	1.63
	$(6H_{R} + 1H_{ChCl} + 18H_{BA})$	(3H)	(3H)	(6H)	(7.9H)	(2H)	(2H)	(9H)
20	4.52	6.18	5.89	5.72	4.34	2.74	1.95	1.63
	$(6H_R + 1H_{ChCl} + 20.6H_{BA})$	(3H)	(3H)	(6H)	(8H)	(2H)	(2H)	(9H)
10	3.96	6.19	5.89	5.73	4.23	2.73	1.95	1.62
	$(6H_{R} + 1H_{ChCl} + 40H_{BA})$	(3H)	(3H)	(6H)	(8H)	(2H)	(2H)	(9H)

Figure S21: Plot of self-diffusion coefficients of R, U, Ch and BA versus DES content (in wt%), as obtained from NMR spectroscopy and from MD simulations at 353 K. Check data, correct x axis label "DES content (wt%)", anything else?

Table S6: Reagents used for the preparation of RUChCl and BA dilutions thereof as well as the cross-linker used for polycondensation.

Sample	R	U	ChCl	RUChCl	BA ^a	рРА
	(mg)	(mg)	(mg			(mg)
RUChCl0BA	930	338	394	1662 (100 wt%)		
RUChCl3.6BA	930	338	394	1662 (60 wt%) ^b	1108 (40 wt%) ^b	804
RUChCl5.4BA	930	338	394	1662 (50 wt%) ^b	1662 (50 wt%) ^b	804
RUChCl8BA	930	338	394	1662 (40 wt%) ^b	2493 (60 wt%) ^b	804
RUChCl10BA	930	338	394	1662 (35 wt%) ^b	3087 (65 wt%) ^b	804
RUChCl13BA	930	338	394	1662 (30 wt%) ^b	3878 (70 wt%) ^b	804
RUChCl22BA	930	338	394	1662 (20 wt%) ^b	6648 (80 wt%) ^b	804

^a Total amount of BA in the DES/BA binary mixture. ^b The weight percent of DES and BA – considering the sum of the mass of DES and BA as 100% – is included between brackets.

Table S7: Nitrogen contents found in $R_{RUChCInBA}$ samples and conversions in which $R_{RUChCInBA}$ become $C_{RUChCInBA}$ after carbonization.

Sample	Nitrogen Content	Sample	Conversion (wt%)
	(wt%) ^a		
R _{RUChCl3.6BA}	4.9	CRUChCl3.6BA	76
R _{RUChCI5.4BA}	4.4	CRUChCl5.4BA	76
R _{RUChCI8BA}	4.4	C _{RUChCl8BA}	62
R _{RUChCl10BA}	4.3	$C_{\text{RUChCl10BA}}$	59
R _{RUChCl13BA}	4.0	$C_{\text{RUChCl13BA}}$	57
R _{RUChCl22BA}	4.2	C _{RUChCl22BA}	60

^a As obtained from chemical analysis.

Figure S22: FTIR spectra of RUChCl3.6BA (a), RUChCl5.4BA (b), RUChCl8BA (c), RUChCl10BA (d), RUChCl13BA (e), and RUChCl22BA (f).



Figure S23: Solid-state ¹³C CPMAS NMR spectra of RUChCl3.6BA (a), RUChCl5.4BA (b), RUChCl8BA (c), RUChCl10BA (d), RUChCl13BA (e), and RUChCl22BA (f).



Figure S24: N_2 adsorption isotherms obtained at 77 K for the different porous carbon materials prepared in this work.



Figure S25: Pore size distribution obtained by Hg porosimetry of $C_{RUChCI13BA}$ (a), $C_{RUChCI10BA}$ (b) and $C_{RUChCI5.4BA}$ (c). Cumulative volume (black line and symbols, left axis); derivative volume (blue line and symbols, right axis).



Figure S26: CO_2 adsorption isotherms obtained at 273 K (a) and at 298 K (b) for the different porous carbon materials prepared in this work.



Table S8: Summary of data obtained for $C_{RUChCInBA}$ samples from N₂ adsorption/desorption isotherms at 77 K.

Sample	S _{BET} (m²/g)ª	Total Volume (cm³/g) ^b	Mesopore Volume (cm ³ /g) ^c	Micropore Volume (cm³/g) ^c	Micropore Volume (cm ³ /g) ^d
CRUChCl3.6BA	48	0.03			
CRUChCl5.4BA	535	0.61	0.38	0.19	0.19
C RUChCl8BA	414	0.40	0.22	0.15	0.16
CRUChCI10BA	406	0.49	0.29	0.15	0.15
C _{RUChCl13BA}	357	0.30	0.17	0.13	0.13
CRUChCI22BA	571	0.30	0.06	0.21	0.22

^a Determined applying the BET equation to the N₂ adsorption isotherms. ^b Determined at p/p \approx 0.99. ^c Determined applying the 2D-NLDFT-HS method to the N₂ adsorption data. ^d Determined applying the DR method to the N₂ adsorption data.

Table S9: Summary of data obtained for $C_{RUChCInBA}$ samples from CO_2 adsorption/desorption isotherms at 273 K.

Sample	S _{DR} (m²/g)ª	S _{micro} (m²/g)ª	W _o (cm³/g)ª	E _o (kJ/mol)ª	L (nm)ª
CRUChCl3.6BA	583	886	0.26	30.1	0.58
CRUChCl5.4BA	578	910	0.25	30.7	0.56
CRUChCl8BA	603	933	0.26	30.5	0.57
C _{RUChCl10BA}	611	944	0.27	30.4	0.57
CRUChCI13BA	533	836	0.23	30.7	0.56
CRUChCI22BA	624	977	0.27	30.6	0.56

^a Determined applying the DR method to the CO₂ adsorption isotherms.

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