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## Comparison of chemical and physical activation processes at obtaining adsorbents from Moroccan oil shale

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**Abstract.** *Within the Moroccan natural resources valorisation scheme, new adsorbents have been prepared from oil shale by chemical and physical activation processes. The activation process the authors have developed in this study give effective adsorbent materials. In view of the physico-chemical properties of these materials and application to the treatment of water loaded with a metal ( $Cr^{6+}$  ion) or organic (methylene blue (MB)) pollutant, it is concluded that the chemical activation process of oil shale at low temperature (250 °C) affords the best material. The material's yield is good in comparison with the physical activation at the same temperature and the process is energy saving differently from that at 450 °C. Moreover, the chemical activation of oil shale with phosphoric acid at 250 °C produces a material with a good yield (about 70%), a high specific surface area (approximately 600 m<sup>2</sup>/g) and a highly porous structure, which gives it a high retention of methylene blue and the  $Cr^{6+}$  ion.*

**Keywords:** Moroccan oil shale, adsorbents, activation process, specific surface area.

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## 1. Introduction

Oil shale was considered for a long time an economic hope, hence programs to operate oil shale as an energy source were launched by Scotland, Australia, France and China [1–4]. These programs eventually demonstrated that oil shale was far from being a substitute for oil because of high cost and non-competitiveness against conventional petroleum. However, the burnt oil shale has some potential for the production of cement, calcium, alumina, pitches, carbon adsorbents, zeolites, carbon fibres and other chemicals [5–12].

Otherwise, activated carbon is an efficient adsorbent for remediation of waste waters. Therefore, researches have focused on the development of activated carbons from industrial or agricultural wastes such as apricot stones [13, 14], sawdust [15], bagasse [16, 17], globe artichoke leaves [18], bark of pomegranate [19], molasses [20], or nut shells [21]. Different activation methods are used in order to obtain a material with adsorbing properties.

Generally, there are two methods of preparing activated carbons: physical activation and chemical activation. Physical activation is a two-step process that starts with the carbonization of materials followed by the activation of the resulting char in inert (Ar or N<sub>2</sub>) or oxidizing atmosphere (CO<sub>2</sub> or O<sub>2</sub>) in the temperature range of 600–1000 °C [22]. A study by Yang et al. [23] demonstrated that activated carbons prepared by the physical heating process using agents such as steam, CO<sub>2</sub> and a mixture of steam-CO<sub>2</sub> gave a high Brunauer-Emmett-Teller (BET) surface area. On the other hand, chemical activation using phosphoric acid (H<sub>3</sub>PO<sub>4</sub>) is widely used for lignocellulosic precursors [24, 25]. It can promote the separation between cellulose and lignin degradation agent and units of cellulose [26]. In addition to its role as an inhibitor of carbon oxidation, phosphoric acid plays a catalytic role in the dehydration reaction. Because of its good curing properties, the acid also promotes the development of a three-dimensional structure with high porosity and specific surface area.

We are presently carrying out researches to find new applications of Moroccan abundant natural resources. The present work aimed to investigate whether Moroccan oil shale behaved as an efficient resource to produce new adsorbent materials, and to test the obtained adsorbents for their ability to retain the Cr<sup>6+</sup> ion and methylene blue (MB) dye commonly employed as indicators to evaluate adsorbents, and, finally, to compare their adsorption capacities with those of some other materials [27, 28]. In this paper, we discuss the experimental results obtained for adsorbent materials prepared using the chemical or physical activation process.

## 2. Experimental

### 2.1. Materials

The oil shale used in this work was from the Tarfaya deposit located in the south of Morocco. This deposit consists of several layers subdivided into sub-layers, each containing a different amount of organic matter. The samples were obtained from the R<sub>3</sub> sub-layer, which is characterized by a high content of organic matter, as seen from Table 1 [29]. The chemical composition of the R<sub>3</sub> sub-layer is given in Table 2 [30].

The carbonate-free oil shale (RH) was obtained by the reaction of carbonates with HCl [31, 32]. The powdered R<sub>3</sub> shale (20 g, grain size 0.063–0.08 mm) and 80 mL of concentrated HCl (7 M) were introduced into an Erlenmeyer. The mixture was then subjected to magnetic stirring for 4 h. The formed CO<sub>2</sub> was trapped by bubbling in a solution of barium hydroxide. After filtration, the solid residue (referred to as RH) was washed carefully with distilled water, dried at 100 °C and stocked in a sealed plastic bag. Our choice of the carbonate-free oil shale as a precursor for preparing activated carbon was made based on the results obtained in a previous work [33].

**Table 1. Composition of the R<sub>3</sub> sub-layer [29]**

Component	wt%
Carbonates	70.0
Kerogen	20.0
Silicates	7.1
Pyrite	1.0
Bitumen	0.9

**Table 2. Characteristics of the R<sub>3</sub> sub-layer [30]**

Characteristic	wt%
Moisture	17.5
Ashes	54.9
Volatile	40.2
Organic carbon	11.3

## 2.2. Apparatus

### 2.2.1. Preparation of adsorbents

#### 2.2.1.1. Physical activation process

The thermal process was based on the calcination of RH in oxidant atmosphere (air) in a muffle furnace at different temperatures with the five values between 200 and 550 °C, the treatment time was 1 h.

The materials obtained after heat treatment were labelled RHA200, RHA250, RHA350, RHA450 and RHA550.

#### 2.2.1.2. Chemical activation process

The chemical activation of RH was conducted under the following experimental conditions: 10 g of RH was added to 20 g of dilute phosphoric acid 80% in distilled water (acid % in the mixture). These ingredients were well mixed to a paste that was introduced into a basket and then heat-treated for 2 h in air in a horizontal electric furnace. Processing temperatures were 250, 350, 450 and 550 °C. The obtained materials labelled RHP250, RHP350, RHP450 and RHP550 were washed with distilled water using a Soxhlet apparatus for 24 h, to remove the excess of phosphoric acid, then dried in an oven at 120 °C and weighed to determine the yield of carbonization.

### 2.2.2. Adsorption tests

#### 2.2.2.1. Methylene blue adsorption test

The kinetic curves showing the variation of the adsorption efficiency vs time on a methylene blue aqueous solution containing 20 mg/L of MB were obtained at room temperature. Typically, the RHA or RHP material (40 mg) of particle size less than 100 µm was dispersed in 200 mL of solution. The suspension was stirred continuously during all handlings to ensure a better contact between the pollutant in solution and the active sites of the adsorbent.

#### 2.2.2.2. Cr<sup>6+</sup> ion adsorption test

The adsorption tests were carried out in hydrochloric acid medium (pH = 2.5) on a potassium dichromate aqueous solution containing 10 mg/L of Cr<sup>6+</sup> ion. The RHA or RHP material (100 mg) of particle size less than 100 µm was dispersed in 200 mL of solution. The suspension was stirred continuously during all handlings.

## 2.3. Characterization of techniques

The X-ray photoelectron spectroscopy (XPS) analysis was carried out in an Escalab VG220i-XL apparatus.

The electron probe X-ray microanalysis (EPMA) was performed with a Cameca SX100 apparatus.

The concentration of MB was measured with a UV-Visible Spectrophotometer (Perkin Elmer Lambda 2), characterized by wavelengths from 190 to 1100 nm. The UV-visible spectrum of MB had a maximum absorption band  $\lambda_{\max} = 664$  nm.

The concentration of the  $\text{Cr}^{6+}$  ion was estimated with a GBC 908 PBMT flame atomic absorption spectrophotometer.

Infrared (IR) spectra were recorded between 400 and 4000  $\text{cm}^{-1}$  with a Nicolet 205 FT-IR Spectrometer by summing 32 scans at 2  $\text{cm}^{-1}$  resolution. Pellets were prepared by dispersing 2 mg of sample into 198 mg of KBr.

Thermogravimetric analysis/differential thermal analysis (TGA/DTA) was performed with a Perkin-Elmer TGS-2 Thermogravimetric Analyzer under high purity argon flow (40  $\text{mL}\cdot\text{min}^{-1}$ ). Samples of about 12 mg were heated from 50 to 950  $^{\circ}\text{C}$  at a heating rate of 5  $^{\circ}\text{C}\cdot\text{min}^{-1}$ .

The specific surface areas of carbon materials were measured by nitrogen adsorption at 77K with a Micromeritics FlowSorb II 2300 instrument using the BET method. The samples were outgassed at 160  $^{\circ}\text{C}$  for 24 h before analysis.

Scanning electron microscopy (SEM) micrographs were taken with a Hitachi TM-1000 Microscope. Fragments of about 0.5  $\text{cm}^2$  cut from the corresponding samples were mounted on a carbon tab, which ensured a good conductivity. A thin layer of gold-palladium was sputtered prior to analysis.

### 3. Results and discussion

#### 3.1. Characterization of sample RH

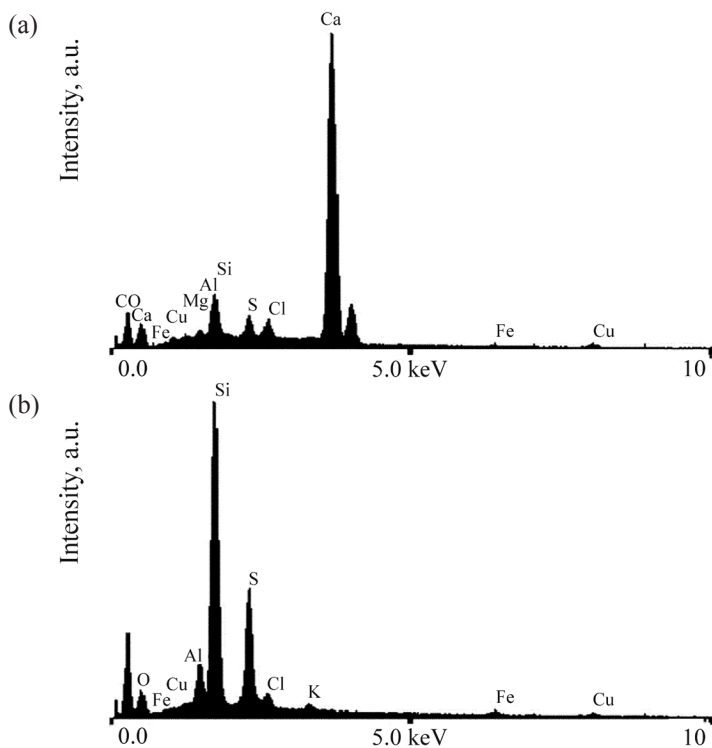
The results of XPS analysis given in Table 3 show that the contents of elements carbon, nitrogen, sulfur, aluminium and silicon identified in RH have significantly increased. At the same time, the contents of oxygen and calcium have decreased, which gives evidence of that the attack on the rough rock  $\text{R}_3$  by hydrochloric acid allowed dissolving completely the carbonate. These results were confirmed by EPMA analysis (Fig. 1). Moreover, EPMA revealed the presence of other elements at greater depths that could not be detected by XPS.

The analysis of diffraction pattern RX (Fig. 2) shows that the RH mineral matrix consists essentially of quartz. Pyrite and kaolinite are also present, but in minor amounts.

The SEM analysis reveals RH to be a microporous material with a uniform distribution of the grain size of the order of 1  $\mu\text{m}$ . The resulting value of  $S_{\text{BET}}$  is of the order of 13  $\text{m}^2\cdot\text{g}^{-1}$ .

**Table 3. XPS analysis of starting materials, atomic %**

Element	R <sub>3</sub>	RH
Fe (2p3)	0.2	0.1
O (1s)	37.5	26.9
N (1s)	0.4	1.3
C (1s)	43.4	56.0
Cl (2p)	2.5	0.4
S (2p)	0.8	2.1
Al (2s)	2.4	3.7
Si (2p)	3.2	8.2
Ca (2p)	9.3	–
Mg	0.1	–
Na	0.2	–

Fig. 1. Energy dispersive X-ray (EDX) spectra of samples: (a) R<sub>3</sub>; (b) RH.

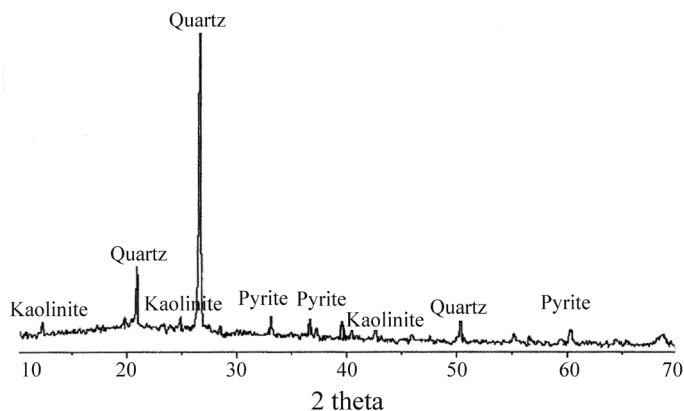
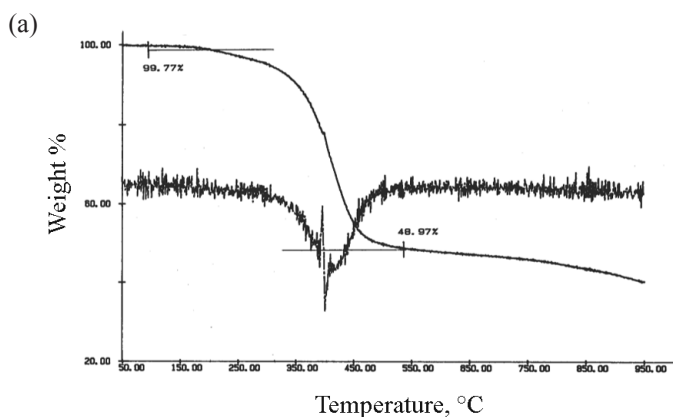


Fig. 2. XRD of sample RH.

The results of TGA/DTA (Fig. 3) demonstrate that RH undergoes a continuous mass loss at temperatures from about 150 to 535 °C, which reflects the elimination of groups and chains resulting from the degradation of organic matter by air oxidation. This oxidation results in an exothermic peak on the DTA curve with a maximum at 260 °C. The DTA curve also displays an endothermic peak whose maximum is situated around 480 °C. This peak can be due to the processing of organic carbon, or the oxidation or decomposition of the mineral matter present in RH.





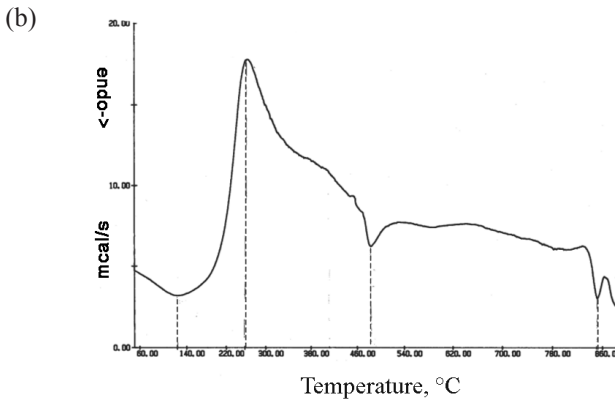


Fig. 3. Thermogravimetric curves of sample RH: (a) TGA; (b) DTA.

### 3.2. Variation of the yield of obtained materials with treatment temperature

We determined the yield  $R$  of the obtained materials by the following equation:

$$R = \frac{m_f}{m_i} \times 100, \quad (1)$$

where  $m_i$  is the mass of RH initially introduced into the furnace and  $m_f$  is the mass of adsorbent materials prepared.

The histogram in Figure 4 shows the variation of the yields of adsorbent materials obtained at different temperatures. Low yields result from a severe oxidation of the organic matter of RH by oxygen in air. This promotes a complete degradation of kerogen even at low temperature, to end at 550 °C,

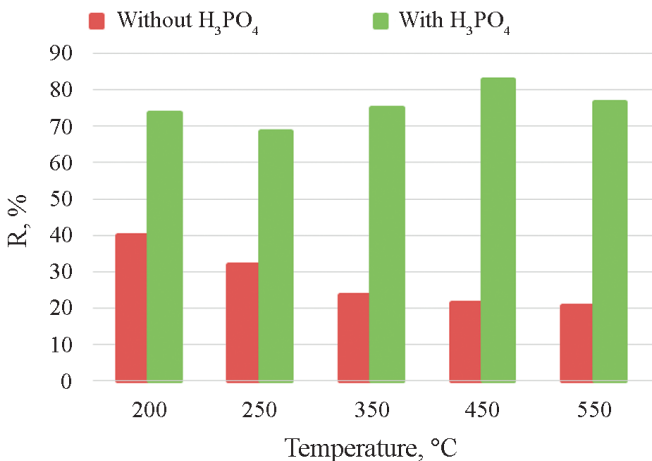


Fig. 4. Variation in the yield of adsorbent materials obtained at different temperatures.

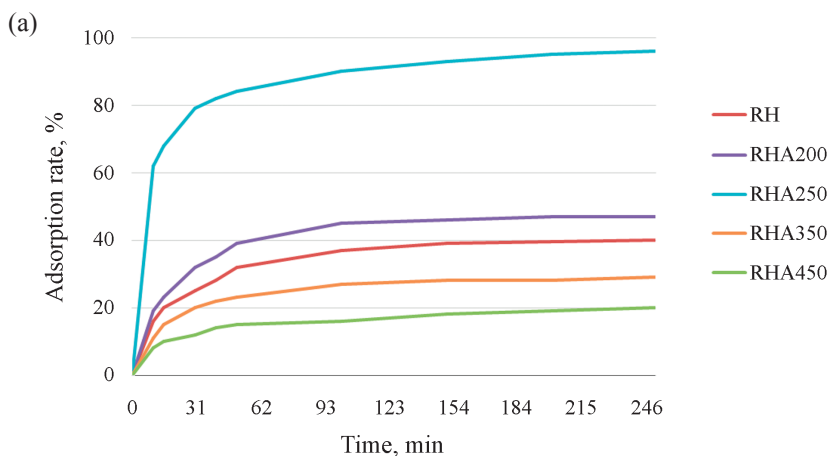
with ash completely devoid of organic matter. The ash amount of 22% at 550 °C gives evidence of that RH was composed of about 78% of organic matter and 22% of mineral matter.

The yields of RHP materials at 450 °C are significantly higher than those of RHA adsorbents. This emphasizes the crosslinking effect of phosphoric acid which protects the carbon skeleton of oil shale even at high temperature (550 °C). One can also note that the yield of RH is minimum at 250 °C and reaches its maximum at 450 °C. We can therefore say that the maximum loss of RH by the oxidation of organic matter and degassing occurred at 250 °C, but this loss was still small compared to what was observed during its heat treatment in air only. This increase in RH yield can be explained by the rearrangement and crosslinking of organic material, which is certainly accompanied by the inclusion of heteroatoms such as oxygen and phosphorus. When the temperature exceeds 450 °C, the activation efficiency drops again; this decrease may be due to the oxidation of organic matter and the release of certain gases such as CO<sub>2</sub>.

### 3.3. Effect of activation temperature on adsorption capacity

#### 3.3.1. Physical activation process

The curves in Figure 5 show the variation of the adsorption performance of RHA samples as a function of time. In the case of MB (Fig. 5a) the saturation of different samples was reached after almost 2 h of contact between the adsorbent and the adsorbate. The adsorption of the Cr<sup>6+</sup> ion is instantaneous and saturation of different materials takes place after almost 1 h of contact between the adsorbent and the adsorbate, except in the case of RHA200 treated in air at 200 °C, whose adsorption-desorption equilibrium is reached around 3 h of contact. It is probable that the stabilization of the organic matter of RH at this temperature has not yet occurred.



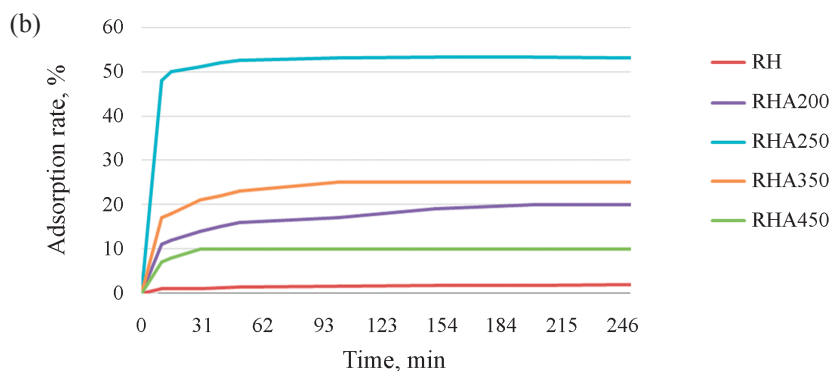


Fig. 5. Adsorption kinetics of (a) methylene blue and (b) Cr<sup>6+</sup> ion onto RHA adsorbents obtained by physical activation.

The adsorption capacities of the different materials obtained by the physical activation of RH are given in Table 4. It can be seen from the table that RHA250 has the highest adsorption capacity. The adsorption performance of materials decreases as the treatment temperature increases. The adsorption efficiency of RHA250 can be linked to the existence of surface functions created at that temperature (the C=O band around 1720 cm<sup>-1</sup> which is present in the IR spectrum of RHA250 is hardly observed in those of samples RHA350 and RHA450, see section 3.4.3.). In consequence, the temperature value of 250 °C is chosen as optimal temperature for the physical activation of RH.

**Table 4. Effect of activation temperature on the adsorption capacity of adsorbents obtained by physical activation**

Sample	Adsorption capacity, mg/g	
	Methylene blue	Cr <sup>6+</sup> ion
RH	15.4	1.5
RHA200	17.2	5.1
RHA250	37.0	8.4
RHA350	10.1	6.4
RHA450	6.8	5.4
RHA550	3.1	1.8

RH – carbonate-free oil shale

RHA200, etc. – sample activated physically at 200 °C, 250 °C, 350 °C, 450 °C and 550 °C

### 3.3.2. Chemical activation process

The adsorption tests of RHP samples were performed under the same conditions as for RHA materials. Figure 6 shows the variation of the adsorption yield of the adsorbent as a function of the time of contact with the adsorbate. To highlight the effect of phosphoric acid on the process, we also constructed the curve for the RHA250 sample treated at 250 °C in air only in order to compare the curves of the two materials treated at 250 °C with and without phosphoric acid. Therefore, in addition to the gain in the yield of pyrolysis, which is significantly higher than that obtained in the case of physical activation, the material chemically activated with phosphoric acid has surface properties that give it a greater capacity for adsorption of the  $\text{Cr}^{6+}$  ion and MB. This enables one to assume that phosphoric acid acts as a dehydrating and crosslinking agent even at a carbonization temperature as low as 250 °C. Worthy of note is also the difference in adsorption performance between the materials. Indeed, adsorption is almost instantaneous for RHP450, but for RHP250 it is much slower. This is probably due to surface conditions, the materials treated at 450 °C being much more porous than those obtained at 250 °C (Table 5).

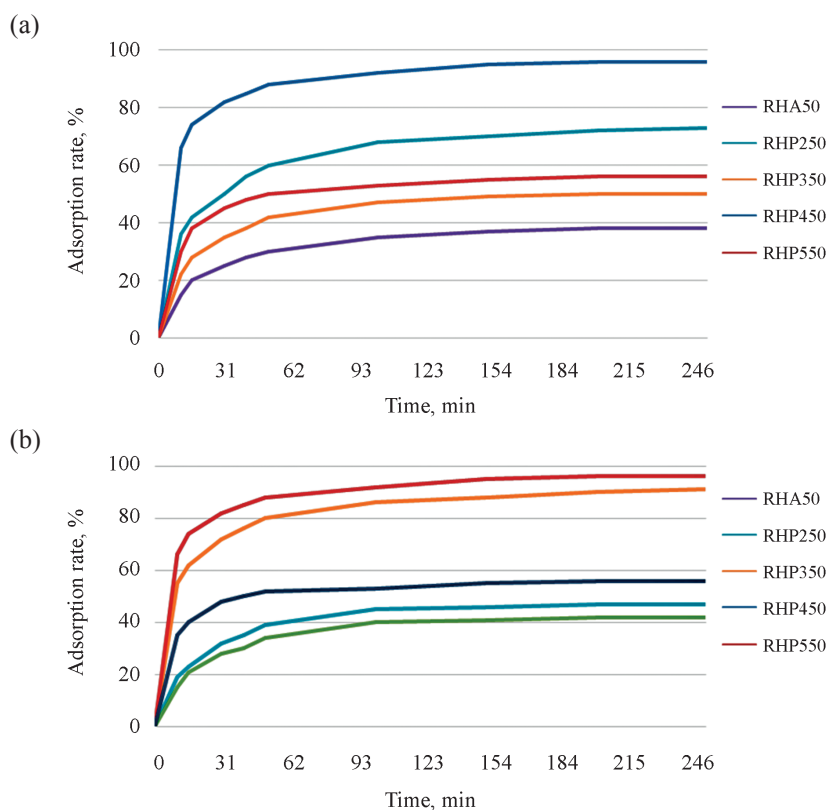


Fig. 6. Adsorption kinetics of (a) methylene blue and (b)  $\text{Cr}^{6+}$  ion onto RHP adsorbents obtained by chemical activation.

**Table 5. Specific surface area of samples**

Sample	$S_{\text{BET}}$ , m <sup>2</sup> /g
RH	13
RHA250	84
RHP250	587
RHP450	486

RH – carbonate-free oil shale

RHA250 – sample activated physically at 250 °C

RHP250, RHP450 – sample activated chemically at 250 °C and 450 °C

From Figure 6 it can be seen that the curves for RHP350 are not regular compared to other samples. This can be explained by the instability of organic material at this temperature, which leads to the reorganization of the carbon skeleton following the oxidation reactions taking place at a temperature of 250 °C or insertion of heteroatoms such as phosphorus or oxygen in the material structure. The low adsorption efficiency observed for the RHP550 adsorbent can be related to the deterioration of surface properties (surface features or porosity) when the temperature exceeds 450 °C, because the oxidation of organic material takes generally place between 450 and 550 °C (Table 6).

Table 6 summarizes the variations in the adsorption capacity of materials as a function of treatment temperature. RHP250 and RHP450 treated at 250 °C and 450 °C, respectively, possess the best adsorption capacities. The materials treated at the other temperatures are less effective with respect to the adsorption of MB and the Cr<sup>6+</sup> ion.

Comparison of the adsorption capacities of materials treated at 250 °C with and without phosphoric acid demonstrates that for the Cr<sup>6+</sup> ion the phosphoric acid-triggered chemical activation allowed increasing the adsorption capacity from 8.4 mg/g for RHA250 to 15 mg/g for RHP250 (Table 6).

Finally, RHA250, RHP250 and RHP450, being the best adsorbents, were further characterized.

**Table 6. Effect of activation temperature on the adsorption capacity of adsorbents obtained by phosphoric acid-triggered chemical activation**

Sample	Adsorption capacity, mg/g	
	Methylene blue	Cr <sup>6+</sup> ion
RH	15.4	1.5
RHP250	91.6	15.0
RHP350	59.3	9.3
RHP450	102.8	16.4
RHP550	73.0	10.8

RH – carbonate-free oil shale

RHP250, etc. – sample activated chemically at 250 °C, 350 °C, 450 °C and 550 °C

### 3.4. Characterization of obtained adsorbents

#### 3.4.1. Specific surface areas

The specific surface areas of the obtained adsorbents (Table 5) reflect the effect of phosphoric acid on the development of porosity of the chemically activated material. Physical activation also contributed to the development of porosity and increase of the surface area of RHA carbons, but this area was very low compared with that formed at the same temperature by chemical activation. Similarly, the low yields of adsorbents obtained in the physical activation allow us to conclude that the acid-facilitated chemical activation is a more suitable method for preparing activated carbons from oil shale.

#### 3.4.2. SEM

The SEM of adsorbent materials was performed under the same conditions as above in order to compare their morphological appearances. The micrographs obtained (Fig. 7) reveal RHP250 and RHP450 samples to have a maximum developed porosity, with the microporous structure being uniformly distributed throughout the materials. This confirms the results obtained by the BET method. Sample RHA250 has also a porous structure containing micropores, but these are less abundant than in RHP250 and RHP450.

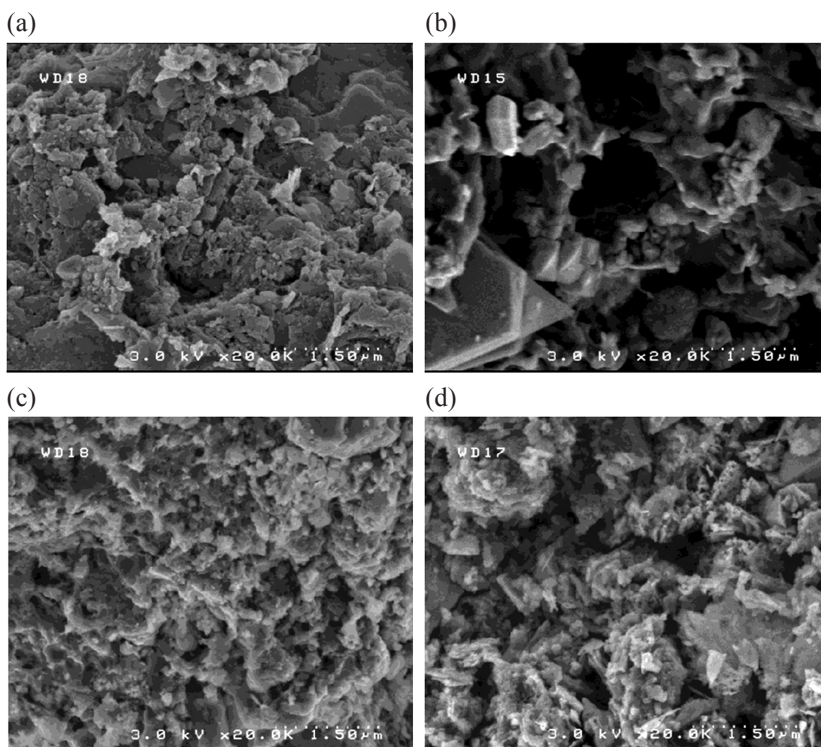


Fig. 7. SEM micrographs of obtained adsorbents: (a) RH; (b) RHA250; (c) RHP250; (d) RHP450.

### 3.4.3. IR

The above adsorbents were also characterized by IR spectroscopy (Fig. 8). All of the IR spectra of the samples recorded are very similar to those obtained earlier by Christy et al. [34] and Aboulkas et al. [35]. These spectra allow making the following remarks: (i) There takes place a total disappearance of characteristic bands of C–H bonds (methyl and methylene groups) in the spectra of samples RHA250 and RHP450, while these are still present in those of sample RHP250. This confirms the important role of phosphoric acid in protecting organic matter against oxidation. (ii) The band around  $1720\text{ cm}^{-1}$ , which is characteristic of C = O aromatic esters, is well defined in the IR spectra of samples RHP250 and RHA250, while in that of RHP450 it is a simple shoulder. This shows that the oxidation of organic material and grafting of oxygen on the carbon atoms at the surface take place at low temperature ( $250\text{ }^{\circ}\text{C}$ ). (iii) The two bands of low intensity around  $2400\text{ cm}^{-1}$ , which are characteristic of carboxyl groups, are frequently observed in the IR spectra of activated carbons. These bands are intense in the IR spectra of samples RHP450 and RHP250, but are weak in that of RHA250.

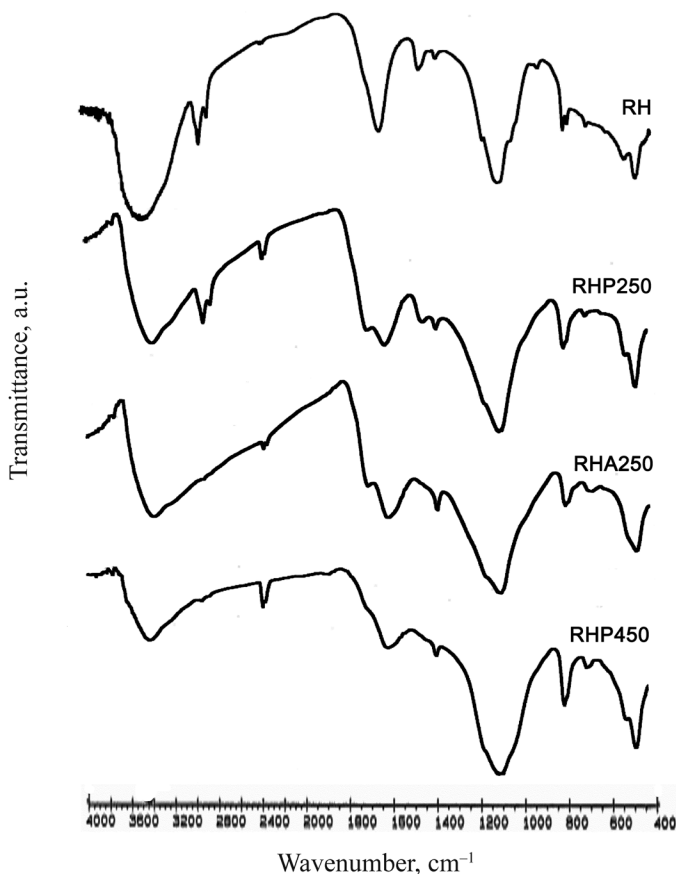


Fig. 8. IR spectra of obtained adsorbents.

### 3.4.4. Adsorption isotherms

In order to describe the performance of the obtained adsorbents using MB, two adsorption models, Langmuir and Freundlich, were used [36, 37].

The Langmuir and Freundlich equations are expressed respectively as follows [38]:

$$1/Q_e = 1/Q_{max} + 1/(kQ_{max} \cdot C_e), \quad (2)$$

$$\log Q_e = \log K_f + n \cdot \log C_e, \quad (3)$$

where

$Q_e$  is the adsorption capacity at equilibrium, mg/g;

$Q_{max}$  is the maximal adsorption capacity, mg/g;

$C_e$  is the equilibrium concentration of solute in the aqueous phase, mg/L;

$k$  is the thermodynamic adsorption constant, L/mg;

$K_f$  and  $n$  are constants of the Freundlich model linked to the adsorption capacity and the intensity, respectively.

The isotherm constants and coefficients of Langmuir and Freundlich equations are presented in Table 7. From the table it can be seen that sample RHP250 has a maximum surface adsorption. The relatively low values in the case of sample RHA250 confirm the important role of phosphoric acid in protecting organic matter and developing the materials porosity. One can also note that the adsorption efficiency of our sample RHP250 is higher than that of adsorbents elaborated from Moroccan Timahdit oil shale by chemical activation [39]. Obtained from Langmuir and Freundlich models, the values of maximal adsorption capacity, in terms of MB, are 667 and 47.4 mg/g, respectively.

**Table 7. Parameters of Langmuir and Freundlich equations for adsorption of methylene blue onto different samples**

Sample	Langmuir			Freundlich		
	$Q_{max}$ , mg/g	$b$	$R^2$	$k_f$ , mg/g	$n$	$R^2$
RHA250	212	0.076	0.99	25.32	0.516	0.97
RHP250	667	0.067	0.99	47.4	0.71	0.99
RHP450	333	0.030	0.99	14.94	0.69	0.99

RHA250 – sample activated physically at 250 °C

RHP250, RHP450 – sample activated chemically at 250 °C and 450 °C



**Table 8. Langmuir constant  $Q_{\max}$  for adsorption of methylene blue**

Sample	$Q_{\max}$ , mg/g	Reference
MS750V	435	[20]
SCB	258	[40]
EZKA	435	[41]
CAGO	403	[42]
YHA300 (2.5 h)	175	[43]
RHP250	667	Present work

RHP250 – sample activated chemically at 250 °C

For comparison, the adsorption capacities of other activated carbons reported in the literature are also given in Table 8, along with that of adsorbent RHP250 obtained in the present study. The table reveals the latter to have a higher adsorption efficiency than that of other activated carbons.

#### 4. Conclusions

Within the framework of the development of Moroccan natural resources, we have carried out a study on Tarfaya oil shale in order to prepare new adsorbents. The following conclusions can be drawn from the present investigation on the comparative studies of chemical and physical activation processes:

The adsorption capacity of adsorbents obtained by chemical activation is significantly higher than that obtained by physical activation.

Tarfaya oil shale can be a suitable adsorbent for the removal of metals or organics from water and waste waters as both the adsorption kinetics and capacity are high.

Adsorbent materials produced in this work possess a high adsorption capacity compared to other adsorbents reported in the literature.

The phosphoric acid-induced chemical activation of oil shale at low temperature (250 °C) produces a material with a good yield (about 70%), a high specific surface area (approximately 600 m<sup>2</sup>/g) and a highly porous structure, which gives it a high retention of methylene blue and the Cr<sup>6+</sup> ion.

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