

Polarization-oriented LiNbO3 nanocrystals by femtosecond laser irradiation in LiO2–Nb2O5–SiO2–B2O3 glasses

Elisa Muzi, Maxime Cavillon, Matthieu Lancry, François Brisset, Benjamin Sapaly, Davide Janner, Bertrand Poumellec

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femtosecond laser irradiation in LiO₂-Nb₂O₅-SiO₂-B₂O₃ glasses ELISA MUZI,^{1,2,*} MAXIME CAVILLON,¹ MATTHIEU LANCRY,¹

Polarization-oriented LiNbO₃ nanocrystals by

ELISA MUZI,^{1,2,°} MAXIME CAVILLON,¹ MATTHIEU LANCRY,¹ FRANÇOIS BRISSET,¹ BENJAMIN SAPALY,¹ DAVIDE JANNER,² AND BERTRAND POUMELLEC¹

¹Institut de Chimie Moléculaire et des Matériaux d'Orsay (ICMMO), Université Paris-Saclay, CNRS, 91405 Orsay, France

²Department of Applied Science and Technology (DISAT), Politecnico di Torino, 10129 Torino, Italy *elisa.muzi@universite-paris-saclay.fr

Abstract: This work investigates the role of a B_2O_3 addition (up to 21 mole %) into a lithium niobium silicate glass matrix, focusing on the orientational dependency of second harmonic generation (SHG), induced after femtosecond laser irradiation. We detected the sharp emission of light at 515 nm, characteristic of SHG, in both static and scanning configurations, using pulse energy, repetition rate, and laser polarization as varying parameters. Among the results to highlight, the SHG signature appears within a few seconds in highly doped B_2O_3 glass, i.e., one order of magnitude smaller than in B_2O_3 -free glass. Additionally, we found that the orientability of the polar axis of LiNbO₃ nanocrystals by writing laser polarization can be obtained in glasses when SiO₂ is substituted with B_2O_3 . These preliminary results open the door to the fabrication of crystal / glass based photonic devices with lower laser power deposited and much faster crystallization kinetics.

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1. Introduction

Femtosecond (fs) laser direct writing (FLDW) is a powerful and versatile tool enabling a large variety of optical components to be fabricated in transparent materials such as glasses (e.g. Bragg gratings, waveguides, graded index lenses, birefringent optics) [1–3]. In addition to surface modifications, the femtosecond laser irradiation has allowed the 3D-nanostructuring of optical properties induced by permanent effects on material structure. By controlling the fs-laser parameters (e.g. pulse energy, repetition rate, scanning speed, polarization), it becomes possible to induce crystallization inside a glass substrate with a high spatial selectivity (few tens of μm^3 or less). Some examples of crystals induced by FLDW in glasses can be found in the recent review of Komatsu et al. [4], among which we can cite β -BaB₂O₄ [5], Ba₂TiSi₂O₈ [6], or LiNbO₃ [7].

A particular focus is about fs-laser crystallization of LiNbO₃ in silicate matrix, a crystal 40 that allows many applications in different fields because of its properties: ferroelectricity, 41 pyroelectricity, piezoelectricity and a large second order susceptibility. In particular, because of 42 its axial symmetry, the second order susceptibility tensor ($\chi^{(2)}$) of LiNbO₃ crystal is such that 43 its nonlinear coefficient value along the polar axis ($d_{33} = 34.4 \text{ pm/V} [8,9]$) is much greater than 44 the nonlinear coefficients values along the other axes ($d_{31} = 4.88 \text{ pm/V}, d_{22} = 2.58 \text{ pm/V} [8,9]$). 45 Therefore, it presents an angular dependence of $\chi^{(2)}$ -related processes, such as second harmonic 46 generation (SHG). This translates into a modulation of the SHG signal during FLDW that occurs 47 when the crystals can be oriented along the direction of laser polarization. 48

To produce crystallization by FLDW, the typical glass matrix used in previous works is composed of 33%Li₂O – 33%Nb₂O₅ – 34%SiO₂ (LNS) (molar %) [7,10]. Although interesting results have been published, the impact of the glass matrix has not been studied extensively yet.

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In particular, if SiO_2 is partially substituted with B_2O_3 , the impact on the crystallization rate can drastically increase, unlocking in such a way the industrial potential of this direct writing technique. Indeed, the incorporation of B_2O_3 into the glass matrix is of interest as it is expected to lower the glass transition temperature and, thus, to improve the kinetics of LiNbO₃ crystallization compared for LNS glass [11–14].

57 In this work, we report on the impact of LiNbO₃ crystallization by FLDW by adding a 58 significant amount of B_2O_3 in the glass matrix (through modification of the starting glass batch 59 composition). We revealed the creation of polarization dependent $\chi^{(2)}$ by the SHG detection and 60 confirmed this is related to LiNbO₃ nanocrystals by electron backscattered diffraction (EBSD) 61 measurements. As a reference, we start with the crystallization of a typical LNS glass. We, 62 then, intend to analyze the impact on fs-laser irradiation on glass crystallization, when SiO_2 is 63 partly substituted with B_2O_3 . More specifically, we aim at determining whether it is possible to 64 induce tunable SHG angular modulation in these glassy matrices and to identify the orientation 65 of the laser-induced nanocrystals in these borosilicate glass matrices compared to LNS glass (i.e., 66 B₂O₃-free glass). 67

2. Method

69 Four glasses, with increasing B_2O_3 content up to 21%, were fabricated using melt-quenching 70 technique. Compositions and labels are reported in the Table 1. A powder mixture of 30 grams 71 per batch composed of SiO₂ (99.9%, SERLABO), H₃BO₃ (99.5%, PROLABO), Li₂CO₃ (99.9%, 72 SIGMA ACS reagent) and Nb₂O₅ (99.5%, STREM CHEMICALS) powders in stoichiometric 73 amount, was first homogenized using acetone. The mixed powder was then placed inside a 74 platinum crucible and dried at 200°C for 2 hours before increasing the temperature at a heating 75 rate of 5° C/min up to 1000°C. The mixed powder remained at this temperature for 1 hour. After 76 that, to obtain the melting, the temperature was increased to 1400°C for LNS34 and 1350°C for 77 LNS27B7, LNS20B14, LNS13B21 at a heating rate of 10°C/min. Finally, the molten mixture 78 was quenched between two metal plates preheated at around 350°C and maintained at this 79 temperature for about 30 minutes. 80

	Table	1.	Glass	labels	and	batch	com	positions
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Glass label	Glass batch composition (mol%)
LNS34	$33\% \ LiO_2 - 33\% \ Nb_2O_5 - 34\% \ SiO_2$
LNS27B7	33% LiO_2 – 33% Nb_2O_5 – 27% SiO_2 – 7% B_2O_3
LNS20B14	33% LiO_2 - 33% Nb_2O_5 - 20% SiO_2 - 14% B_2O_3
LNS13B21	33% LiO_2 - 33% Nb_2O_5 - 13% SiO_2 - 21% B_2O_3

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The obtained glasses had the shape of a slab of about 1 mm thickness. For laser irradiation, samples were double side polished to reach optical quality and then they were placed on the FLDW system that comprises a motorized translation stage and a commercial femtosecond laser (Satsuma, Amplitude Systèmes Ldt, $\lambda = 1030$ nm, pulse duration = 250 fs). Each irradiation was performed by focusing the laser beam approximately 240 µm below the sample top surface using a 0.6 numerical aperture (NA) aspheric lens. We choose this focusing depth to avoid any surface ablation when scanning over long distances and to avoid heterogenous nucleation preferentially triggered at the surface.

The translation stage enables a displacement in the XY plane, while the laser beam propagation direction is along the Z direction as depicted in Fig. 1(a). Three different laser polarization configurations referenced relative to the laser writing direction, along the Y-axis, were used: parallel: parallel (Y_y), at 45° (Y_{45}) and perpendicular (Y_x) to it. The SHG intensity was recorded in transmission using a spectrometer (Jaz, Ocean Optics) equipped with a multimode optical fiber



and a coupling lens to maximize light collection from the sample. A more detailed description of the setup is reported in Ref. [7].

Fig. 1. a) Typical image of SHG detected after few seconds under static irradiation that corresponds to the end of the incubation time; b) Optical microscope image in transmission and white light of static irradiation until the onset of SHG of LNS34 glass sample with varying laser parameters; c) Incubation time as a function of the power (in mW) delivered by the laser in static conditions for four glass compositions. Laser conditions used: $\lambda = 1030$ nm, NA = 0.6, f = 200 kHz, focus depth = 240 µm in air. In Fig. 1(c), each data set was fitted with a power law (ax^b); the latter only serves as a guide-to-the-eye.

We started by performing a static irradiation to investigate the influence of laser parameters during laser-induced crystallization. This experiment, carried out on each sample, served to determine the incubation time as a function of glass composition. The incubation time is the time taken, upon fs-laser irradiation, until the observation of the SHG signal ($\lambda_{SHG} = \lambda/2 = 515$ nm) and is indicative of the early birth of non-centrosymmetric crystals, typically LiNbO₃ is expected in our case [7]. At this stage, only two laser parameters were varied, i.e., the pulse energy, ranging from 0.25 to 2.5 μ J, in steps of 0.25 μ J and the laser repetition rate, with values of 100 kHz, 200 kHz, 340 kHz, and 510 kHz. The laser polarization was fixed along the X-axis that is defined by the plane of laser compressor. The minimum incubation time to induce crystallization, found from the above experiments, is also needed for writing lines structures. First the laser was set in static mode for the minimum incubation time until green light was detected; then the laser scanning was started. Line writing parameters were set at a fixed repetition rate of 200 kHz and writing speed of 1 μ m/s using different pulse energies (0.25 μ J to 2.0 μ J, step of 0.25 μ J). This was repeated for the three different laser polarization configurations to assess their influence on the crystal orientation, namely parallel (Y_y) , at 45° (Y_{45}) and perpendicular (Y_x) .

For each written line, we measured the SHG intensity in the XY plane according to the azimuthal angle (θ) of the probe beam polarization, up to 180° starting from the polarizer reference position in correspondence of 0°, i.e., along X. The probe beam propagation direction was set perpendicular to the XY plane and its electric field direction was parallel to this plane.

In our samples, the SHG intensity was measured in transmission mode with the fundamental beam (1030 nm) propagating perpendicularly to the sample XY plane at pulse energy = $0.1 \,\mu$ J/pulse.

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The spot size (diameter) of the probing beam was approximately 30 µm, well overlapping each laser track during SHG measurements. The repetition rate during the measurement was set at 100 kHz. The transmitted SHG light (515 nm) was recorded after passing an IR low pass filter mounted before the spectrometer collector.

Finally, to investigate the correlation between the laser induced microstructure and the SHG response, we proceeded with an analysis at field-emission scanning electron microscope (FEG-SEM ZEISS SUPRA 55 VP) with electron backscattered diffraction (EBSD) detector (TSL-EDAX Velocity Camera and OIM Analysis software).

3. Results and discussion

164 In Fig. 1, we report respectively: a) the SHG signal detected upon irradiation, b) the laser induced 165 modifications observation under optical microscope with varying conditions, and c) incubation 166 times measured for each glass sample under static irradiation. In particular, Fig. 1(b) illustrates 167 the dependence of the laser affected zone on both pulse energy (E_p) and repetition rate (RR). As 168 the deposited power ($P = RR \times E_p$) increases, the area of the modified region becomes wider than 169 the spot size, which is characteristic of thermal accumulation in and around the focal spot (of 170 radius $w_0 \sim 1.2\lambda/(2NA) \sim 1 \mu m$). Figure 1(c) shows that the measured incubation time decreases 171 as the delivered power P increases. For similar experimental conditions, these measurements 172 clearly indicate the tendency for LNS13B21 glass to crystallize at a much higher rate compared 173 to other glasses. For example, at a delivered power of 100 mW, LNS13B21 sample exhibits an 174 incubation time of ~ 1 second, while it is of ~ 10 seconds for LNS20B14 and ~ 20 seconds for 175 both LNS27B7 and LNS34, as represented in Fig. 1(c). In term of laser-affected volume, we 176 observe that both laser track width and length (measured within the cross section) increase along 177 with the pulse energy. This behavior is characteristic of more heat deposited inside the glass 178 upon irradiation and it is in agreement with results from Fig. 11 in Ref. [7]. 179

To assess the effect of the orientation of the writing laser polarization on the crystals, we 180 investigated the angular dependency of the SHG intensity. All the measured values, as a function 181 of the azimuthal orientation of the probing linear polarization, were normalized relative to their 182 highest value as shown in Fig. 2. Here we compared two writing configuration schemes: Y_x and 183 Y₄₅. In particular, we choose to represent those relative to two characteristics pulse energies, i.e., 184 $0.5 \,\mu$ J and $1.25 \,\mu$ J, because of important SHG trends variations that are visible in Fig. 2(a) and 185 2(b), for the four investigated glasses. For the lowest energy value, a strong SHG modulation is 186 found with an azimuth- θ of 90° for all glasses. For pulse energy of 1.25 µJ, the evidence of SHG 187 "directionality" is strongly reduced for all four samples, as it is more easily visible from the polar 188 representations referring to LNS1B21 sample, reported in Fig. 2(c). Here we note the occurrence 189 of a second maximum on the SHG (θ) curve along the polarization direction. 190

More specifically, from Fig. 2, we observe that at the lowest energy (0.5 μ J/pulse), the 191 normalized SHG intensity (I/I_{max}) follows a sinusoidal behavior with a strong contrast (I_{max}) 192 I_{min} /($I_{max}+I_{min}$) up to 0.9 for LNS20B14. We note a maximum for a direction perpendicular to 193 the laser polarization i.e., 90° and 135° for Y_x and Y_{45} configurations, respectively. In contrast 194 the minimum SHG is found for a probing angle perpendicular to the maximum one. This is in 195 agreement with Ref. [10], where the polar axis of LiNbO₃ is oriented perpendicularly to the 196 laser polarization. Interestingly, this behavior is preserved even after a large substitution of SiO_2 197 with B₂O₃. 198

As the pulse energy is increased, from 0.5 to 1.25 μ J, the SHG intensity profile becomes more "isotropic", which could be caused by the presence of several crystalline textures with different orientations [15]. Indeed, from Fig. 2(c) we can see that the low energy texture (population leading to SHG_{max} for θ perpendicular to writing polarization) is still appearing at 1.25 μ J. However, there is another contribution that appears in the SHG (θ) response, and is indicative of a second texture (i.e., a second population of LiNbO₃ crystals with a preferential orientation).

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This is also clear with the configuration Y_{45} for which there is no maximum in the direction of writing.

One could expect the minima and maxima of the SHG modulation to be positioned exactly 90° apart from the laser polarization. However, a slight departure from this angle is observed, and



Fig. 3. a) Electron Back Scatter Diffraction (EBSD) micrographs of the laser track cross sections for both LNS34 and LNS13B21 glass samples, for two pulse energies (0.75 μ J/pulse and 1.25 μ J/pulse) and with laser polarization either parallel or perpendicular to the scanning direction. The inverse pole figure (IPF) color code is based on LiNbO₃ space group, with coding along the laser polarization direction; b) Size distribution of single texture regions for LNS34 and LNS13B21 for the Y_y configuration and two different pulse energies (0.75 μ J and 1.25 μ J). Irradiation conditions: $\lambda = 1030$ nm, NA = 0.6, f = 200 kHz, focus depth = 240 μ m in air, writing speed = 1 μ m/s.

may be due to an asymmetric orientational writing effect as previously observed at low speeds
 (1 μm/s, similar to this work) in LNS glass [15].

Finally, to validate the presence of the LiNbO₃ crystals and to study their orientation inside the laser track cross sections, electron backscattered diffraction (EBSD) analysis was performed on LNS34 and LNS13B21 samples [16,17]. The results are presented in Fig. 3(a).

We first observed that LiNbO₃ nanocrystals were effectively precipitated. Secondly, from the inverse pole figure (IPF) color code, the crystal c axis (along the 0001 direction) is found to be oriented perpendicular to the laser polarization (absence of red color on the EBSD map).

This is obviously the case at the lowest pulse energy, whereas at higher energies crystal c axis orientation is observed to vary and be only partially oriented along the polarization direction. Note that these observations are in agreement with the SHG experiments: at low pulse energies the crystals are well oriented with their c axis perpendicular to the writing laser polarization and corresponding to a maximum SHG contrast with a nearly single texturation. However, at higher pulse energies, a part of the nanocrystals population exhibit c axis orientation along the polarization leading to a more spatially distributed (hence isotropic) SHG response.

From the EBSD data (Fig. 3(a)) we could distribution of single texture regions of nanocrystals (assuming they are spherical) within the investigated laser track area. In Fig. 3(b), we report this distribution for LNS34 and LNS13B21 for the Y_y configuration and two different pulse energies (0.75 µJ and 1.25 µJ). At the highest pulse energy (1.25 µJ in this comparison) we observe the tendency to form larger regions with same textures compared to the low energy conditions (0.75 µJ, 20 nm – 300 nm diameter range).

4. Conclusion

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330 In this work, we demonstrated that tunability of SHG in lithium niobate silicate glass can be 331 extended to the borosilicate glass family, through an adequate control of the laser parameters. 332 More specifically, the substitution of SiO_2 with B_2O_3 is found to be advantageous as it promotes 333 faster crystallization of LiNbO₃ crystals while preserving the tunability of SHG. The latter is 334 related to the larger SHG response along the c axis of the crystals, which is preferentially aligned 335 perpendicular to the laser polarization at low pulse energy. Currently, the LiNbO₃ orientation 336 is understood as being due to alignment of the larger linear susceptibility matrix element (\perp 337 to c axis) with the electric field [18]. We also observe that LNS13B21 glass exhibits a shorter 338 incubation time and thus likely a faster crystal growth with respect to LNS34 that may explain the 339 larger crystals at 1.25 μ J, and more experiments are ongoing to confirm this hypothesis. Several 340 key properties of the written structures related to photonic devices fabrication will be investigated 341 in the future, including refractive index changes and birefringence response. 342

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348 **Disclosures.** The authors declare no conflicts of interest.

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